100 Series

PRESSURE, VACUUM, DIFFERENTIAL PRESSURE AND TEMPERATURE SWITCHES

FEATURES

- Single Switch Output
- Epoxy Coated and Gasketed Cast Aluminum Enclosure Type 4X
- Tamper-Resistant Set Point "Lock"
- Heat Trace and Freeze Protection Thermostats
- Proof Pressures to 10,000 psi (689,5 bar)
- Adjustable Ranges:

  Pressure:
  30 "Hg Vac to 5000 psi
  (-1 to 344,7 bar)

  "wc Ranges:
  300 "wc Vacuum to 250 "wc Pressure
  (-746,7 to 622,3 mbar)

  Differential Pressure:
  0.2 "wcd to 500 psid
  (0,5 mbar to 34,5 bar)

  Temperature:
  -180 to 650°F
  (-117.8 to 343.3°C)

ISO 9001 CERTIFIED COMPANY

UNITED ELECTRIC CONTROLS

OVERVIEW

The 100 Series is a cost-effective pressure and temperature switch for process plants and OEM equipment. The rugged, one piece enclosure features a slanted cover for wiring accessibility.

A wide variety of microswitch and process-connection options make this versatile series ideal for applications requiring a rugged weather-proof mechanical switch.

Typical applications that utilize the 100 Series are heat tracing, freeze protection, processing equipment (pumps, compressors), inputs for annunciator panels, and fire suppression systems.

FEATURES

- UL listed and cUL certified.
- CE compliant to low voltage directive and pressure equipment directive.
- Optional ATEX or GOST intrinsic safety compliance
- Single switch (SPDT or DPDT) output
- Welded stainless steel diaphragm models
- Ultra low pressure, "wc models
- Optional sensor material for corrosive media
- Polished stainless steel flush-mount connection
- Pump switch models with wide adjustable deadband

"Clam shell" design allows for ease in wiring (pressure model shown)

Bulb and capillary temperature model with manual reset option

Differential pressure model

SPECIFICATIONS

STORAGE TEMPERATURE	-65 to 160°F (-54 to 71°C)
AMBIENT TEMPERATURE LIMITS	-40 to 160°F (-40 to 71°C); models 520-525, 540-548, 700-706, 15731-15736: 0 to 160°F (-18 to 71°C); Set point typically shifts less than 1% of range for a 50°F (28°C) ambient temperature change
SET POINT REPEATABILITY	Temperature models: ± 1% of adjustable range Pressure models 15623, 15731-15737, 171-174, 218, 270-376, 520-535, 540-543, 700-706, 560-564: ± 1% of adjustable range; models 190-194, 183-189, 483-494, 544-548, 565-567, 610-680, 15884: ±1.5% of adjustable range Internal set point lock on all pressure models
SHOCK	Set point repeats after 15 G, 10 millisecond duration
VIBRATION	Set point repeats after 2.5 G, 5-500 Hz
ENCLOSURE	Die cast aluminum, epoxy powder coated, gasketed, captive cover screws
ENCLOSURE CLASSIFICATION	Enclosure type 4X
SWITCH OUTPUT	One SPDT snap action switch; switch may be wired "normally open" or "normally closed"
ELECTRICAL RATING	15A 125/250/480 VAC resistive except for H100-15623, 15731-15737, 15884, 20A 125/250/480 VAC resistive, B100-13546 and E100-13545, 22A/480 VAC. Electrical switches have limited DC capabilities at 24-30 VDC, 2A resistive and 1A inductive. 125 VDC, 0.5A resistive, 0.03A inductive. Consult factory for additional information.
WEIGHT	2-7 lbs; Varies with model
ELECTRICAL CONNECTION	1/2" NPT (female); Two 7/8" diameter knockouts
PRESSURE CONNECTION	Models 15623, 218, 270-376, 610-680, 701-706, 15731-15884: 1/4" NPT (female); Models 171-194, 483-494, 520-535, 15737: 1/2" NPT (female); Models 540-548: 1/8" NPT (female); Models 560-564: 2" Sanitary Fitting; Models 565-567: 1.5" Sanitary Fitting (Sanitary fittings mate with Tri-Clamp® fitting systems)
TEMPERATURE ASSEMBLY	Bulb and capillary: 6 feet 304 stainless steel except for E100-13545, 10 feet 304 stainless steel Immersion stem: nickel-plated brass (standard) except for B100-13546 stainless steel; optional 316L stainless steel
FILL	Models 1BS/BC are solvent filled, models 2-8 non-toxic oil filled
TEMPERATURE DEADBAND	Type **F** typically 1% and type **B**, **C**, and **E** typically 2% of range under laboratory conditions (70°F ambient circulating bath at rate of 1/2°F per minute change)
HEAT TRACING OR FREEZE PROTECTION	Thermostats designed specifically for heat tracing and freeze protection ambient sensing applications are available with types B100 and E100

100 Series

APPROVALS

UE declaration and third-party issued Agency certifications are available. Please consult your UE representative for additional information.

UNITED STATES AND CANADA

UL Listed, **cUL** Certified
Temperature: UL 873; CSA C22.2 no. 24, File # E10667
Pressure: UL 508; CSA C22.2 no. 14, File # E42272;
Enclosure Type 4X

EUROPE

ATEX Directive (94/9/EC)

II 1 G EEx ia IIC T6, **(OPTIONAL - code M405**)
Tamb.= -50°C to +60°C
UL International DEMKO A/S (N.B.#0539)
Certificate #DEMKO 03 ATEX 0335063
EN 50014, 50020, 50284

Low Voltage Directive (LVD) (73/23/EC & 93/68/EEC)

UEC compliant to LVD
Products rated lower than 50 VAC and 75 VDC are outside of the scope of the LVD

Pressure Equipment Directive (PED) (97/23/EC)

Compliant to PED
Products rated lower than 7.5 psi are outside the scope of the PED

RUSSIA

Gosgortechnadzor Permit **(OPTIONAL – code M406)**
0ExiaIICT6
Tamb = -50°C to +60°C
NANIO CCVE Certification Center
Certificate # ROSS US.GB05.Bo2933
GOST R 51330.0, 51330.1, 51330.10 & 51330.14

PRESSURE MODEL CHART

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband		Over Range Pressure*		Proof Pressure**	
	"wc	mbar	"wc	mbar	psi	bar	psi	bar
Type H100								
Buna N diaphragm and O-Ring with epoxy coated aluminum 1/2" NPT (female) pressure connection, large 0.72" orifice for clean-out purposes (other wetted materials available see page 11)								
520	300 Vac to 0	-746,7 to 0	0.2 to 8	0,5 to 19,9	200	13,8	400	27,6
521	10 Vac to 10	-24,9 to 24,9	0.1 to 0.6	0,2 to 1,5	200	13,8	400	27,6
522	50 Vac to 50	-124,5 to 124,5	0.1 to 3	0,2 to 7,5	200	13,8	400	27,6
523	0.5 to 5.0	1,2 to 12,4	0.1 to 0.3	0,2 to 0,7	200	13,8	400	27,6
524	2.5 to 50	6,2 to 124,5	0.1 to 0.8	0,2 to 2,0	200	13,8	400	27,6
525	10 to 250	24,9 to 622,3	0.1 to 6	0,2 to 14,9	200	13,8	400	27,6
Welded 316L stainless steel diaphragm and 1/2" NPT (female) pressure connection, large 0.72" orifice for clean-out purposes								
530	300 Vac to 0	-746,7 to 0	0.2 to 15	0,5 to 37,3	50	3,4	100	6,9
531	10 Vac to 10	-24,9 to 24,9	0.1 to 0.6	0,2 to 1,5	50	3,4	100	6,9
532	50 Vac to 50	-124,5 to 124,5	0.1 to 3	0,2 to 7,5	50	3,4	100	6,9
533	0.5 to 5.0	1,2 to 12,4	0.1 to 0.3	0,2 to 0,7	50	3,4	100	6,9
534	2.5 to 50	6,2 to 124,5	0.1 to 0.8	0,2 to 2,0	50	3,4	100	6,9
535	10 to 250	24,9 to 622,3	0.1 to 10	0,2 to 24,9	50	3,4	100	6,9

Model	Adjustable Set Point Range		Adjustable Deadband						Over Range Pressure*		Proof Pressure**	
			Low End		Mid Range		High Range					
	"wc	mbar	"wc	mbar	"wc	mbar	"wc	mbar	psi	bar	psi	bar
Buna N diaphragm and O-Ring with epoxy coated aluminum, 1/2" NPT (female) pressure connection, large 0.72" orifice for clean-out purposes; includes adjustable deadband microswitch												
15737	50 Vac to 50	-124,5 to 124,5	0.5 to 7	1,2 to 17,4	1 to 10	2,5 to 24,9	2 to 13	5,0 to 32,4	200	13,8	400	27,6

	Deadband				Over Range Pressure*		Proof Pressure**	
	psi	bar (unless noted)	psi	mbar	psi	bar	psi	bar
Welded 316L stainless steel diaphragm and 1/2" NPT (female) pressure connection, large 0.72" orifice for clean-out purposes (NACE MR-0175 compliant)								
171	1 to 20	68,9 mbar to 1,4	0.1 to 1	6,9 to 68,9	500	34,5	1000	68,9
172	2 to 50	0,1 to 3,4	0.1 to 1.5	6,9 to 103,4	500	34,5	1000	68,9
173	4 to 100	0,3 6,9	0.1 to 2.5	6,9 to 172,4	500	34,5	1000	68,9
174	8 to 200	0,6 to 13,8	0.1 to 3.5	6,9 to 241,3	500	34,5	1000	68,9
2" sanitary welded 316L stainless steel diaphragm and pressure connection. Mates with Tri-Clamp® fitting systems (not UE supplied)								
560	0.5 to 15	34,5 mbar to 1.0	0.1 to 1	6,9 to 68,9	200	13,8	300	20,7
561	1 to 25	68,9 mbar to 1,7	0.1 to 1.5	6,9 to 103,4	200	13,8	300	20,7
562	2 to 50	0,1 to 3,4	0.1 to 2.5	6,9 to 172,4	200	13,8	300	20,7
563	4 to 100	0,3 6,9	0.1 to 4	6,9 to 275,8	200	13,8	300	20,7
564	8 to 200	0,6 to 13,8	0.1 to 5	6,9 to 344,7	200	13,8	300	20,7

Tri-Clamp® is a registered trademark of Alfa Laval.

Application Note: The use of metallic diaphragms where higher pressure shock or heavy cycling is expected should be avoided. Models 171-174 should not be used where system or start-up vacuum pressure might exceed 26" Hg Vac (-0.9 bar).

* Over Range Pressure: The maximum pressure that may be applied continuously without causing damage and maintaining set point repeatability.
** Proof Pressure: The maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage. The unit may require calibration (e.g., start-up, testing).

PRESSURE MODEL CHART

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband		Over Range Pressure*		Proof Pressure**	
	psi	bar (unless noted)	psi	bar (unless noted)	psi	bar	psi	bar
Type H100								
1.5" sanitary welded 316L stainless steel diaphragm and pressure connection. Mates with Tri-Clamp® fitting systems (not UE supplied)								
565	5 to 30	0,3 to 2,1	1 to 5	68,9 mbar to 0,3	1000	68,9	1500	103,4
566	10 to 100	0,7 to 6,9	1 to 12	68,9 mbar to 0,8	1000	68,9	1500	103,4
567	15 to 300	1,0 to 20,7	3 to 22	0,2 to 1,5	1000	68,9	1500	103,4
Buna-N diaphragm and O-ring with nickel-plated brass 1/4" NPT (female) pressure connection; Option M540 Viton® diaphragm and O-ring available for models 701-705								
701	1.5 to 30	103,4 mbar to 2,1	1 to 2	68,9 mbar to 0,1	500	34,5	600	41,4
702	3 to 100	0,2 to 6,9	1 to 4	68,9 mbar to 0,3	500	34,5	600	41,4
703	9 to 300	0,6 to 20,7	1 to 5	68,0 mbar to 0,3	500	34,5	600	41,4
704	15 to 500	1,0 to 34,5	2 to 8	0,1 to 0,6	1500	103,4	2500	172,4
705	30 to 1000	2,1 to 68,9	3 to 20	0,2 to 1,4	1500	103,4	2500	172,4
706	100 to 1700	6,9 to 117,2	10 to 30	0,7 to 2,1	2000	103,4	2500	172,4
	psi	bar	psi	bar	psi	bar	psi	bar
Viton® diaphragm and O-Ring with 316 stainless steel 1/4" NPT (female) pressure connection (includes adjustable deadband switch)								
15623	20 to 200	1,4 to 13,8	12 to 26	0,8 to 1,8	500	34,5	1000	68,9

Model	Adjustable Set Point Range		Adjustable Deadband						Over Range Pressure*		Proof Pressure**	
			Low End		Mid Range		High End					
	psi	bar	psi	bar	psi	bar	psi	bar	psi	bar	psi	bar
Buna N diaphragm and O-Ring nickel-plated brass 1/4" NPT (female) pressure connection; includes adjustable deadband microswitch												
15731	3 to 30	0,2 to 2,1	1.5 to 4	0,1 to 0,3	2 to 4.5	0,1 to 0,3	2.5 to 5	0,2 to 0,3	500	34,5	600	41,4
15732	5 to 100	0,3 to 6,9	3 to 6	0,2 to 0,4	4 to 7.5	0,3 to 0,5	5 to 9	0,3 to 0,6	500	34,5	600	41,4
15733	9 to 300	0,6 to 27,0	4 to 11	0,3 to 0,8	5 to 13	0,3 to 0,9	5 to 16	0,3 to 1,1	500	34,5	600	41,4
15734	15 to 500	1,0 to 34,5	8 to 25	0,6 to 1,7	9 to 28	0,6 to 1,9	10 to 31	0,7 to 2,1	1500	103,4	2500	172,4
15735	30 to 1000	2,1 to 68,9	9 to 30	0,6 to 2,1	10 to 35	0,7 to 2,4	30 to 90	2,1 to 6,2	1500	103,4	2500	172,4
15736	100 to 1700	6,9 to 117,2	25 to 60	1,7 to 4,1	40 to 80	2,8 to 5,5	50 to 100	3,4 to 6,9	2000	137,9	2500	172,4

Model	Adjustable Set Point Range		Deadband				Over Range Pressure*		Proof Pressure**	
			Lower 75% range span		Top 25% range span					
	psi	bar	psi	bar	psi	bar	psi	bar	psi	bar
Welded 316 stainless steel diaphragm and 1/2" NPT (female) pressure connection, large 0.72" orifice for clean-out purposes (NACE MR-0175 compliant)										
190	5 to 30	0,3 to 2,1	1 to 3	0,1 to 0,2	6 max	0,4	1500	103,4	2500	172,4
191	10 to 100	0,7 to 6,9	1 to 8	0,1 to 0,6	15 max	1,0	1500	103,4	2500	172,4
192	15 to 300	1,0 to 20,7	3 to 18	0,2 to 1,2	25 max	1,7	1500	103,4	2500	172,4
193	20 to 500	1,4 to 34,5	4 to 30	0,3 to 2,1	45 max	3,1	1500	103,4	2500	172,4
194	80 to 1700	5,5 to 117,2	5 to 120	0,3 to 8,3	150 max	10,3	2000	137,9	2500	172,4

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Application Note: The use of metallic diaphragms where higher pressure shock or heavy cycling is expected should be avoided. Models 171-174 should not be used where system or start-up vacuum pressure might exceed 26" Hg Vac (-0.9 bar).

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband Lower 75% range span		Top 25% range span		Over Range Pressure*		Proof Pressure**	
	psi	bar	psi	bar	psi	bar	psi	bar	psi	bar
Type H100										
Welded 316 stainless steel diaphragm and 1/2" NPT (female) pressure connection, 0.06" orifice to dampen pulsations										
490	5 to 30	0,3 to 2,1	1 to 3	0,1 to 0,2	6 max	0,4	1500	103,4	2500	172,4
491	10 to 100	0,7 to 6,9	1 to 8	0,1 to 0,6	15 max	1,0	1500	103,4	2500	172,4
492	15 to 300	1,0 to 20,7	3 to 18	0,2 to 1,2	25 max	1,7	1500	103,4	2500	172,4
493	20 to 500	1,4 to 34,5	4 to 30	0,3 to 2,1	45 max	3,1	1500	103,4	2500	172,4
494	80 to 1700	5,5 to 117,2	5 to 120	0,3 to 8,3	150 max	10,3	2000	137,9	2500	172,4
	psi (unless noted)	bar	psi (unless noted)		bar (unless noted)		psi	bar	psi	bar
316L stainless steel diaphragm (optional Hastelloy® C or Monel®); Viton® GLT O-Ring (optional Kalrez®, Silicone, Ethylene Propylene, or Aflas®); 316 stainless steel 1/2" NPT (female) pressure connection (optional Hastelloy® C or Monel®), large 0.72" orifice for clean-out purposes. Models 188 and 189 have a 316L stainless steel 1/2" NPT (female) pressure connection (NACE MR-0175 compliant)										
183	1 to 20	0,1 to 1,4	0.3 to 2.5		20,7 to 172,4 mbar		500	34,5	1000	68,9
184	2 to 50	0,1 to 3,4	0.3 to 3		20,7 to 206,8 mbar		500	34,5	1000	68,9
185	4 to 100	0,3 to 6,9	0.5 to 6		34,5 to 413,7 mbar		500	34,5	1000	68,9
186	8 to 200	0,6 to 13,8	1 to 11		0,1 to 0,8		500	34,5	1000	68,9
188	50 to 1000	3,4 to 68,9	25 to 125		1,7 to 8,6		2000	137,9	7000	482,6
189	250 to 3500	17,2 to 241,3	50 to 300		3,4 to 20,7		4000	275,8	7000	482,6
316L stainless steel diaphragm (optional Hastelloy® C or Monel®) Viton® GLT O-Ring (optional Kalrez®, Silicone, ethylene propylene or Aflas®), 316 stainless steel 1/2" NPT (female) pressure connection (optional Hastelloy® C or Monel®), 0.06" orifice to dampen pulsations. Models 488 and 489 316L stainless steel pressure connection (NACE MR-0175 compliant)										
483	1 to 20	0,1 to 1,4	0.3 to 2.5		20,7 to 172,4 mbar		500	34,5	1000	68,9
484	2 to 50	0,1 to 3,4	0.3 to 3		20,7 to 206,8 mbar		500	34,5	1000	68,9
485	4 to 100	0,3 to 6,9	0.5 to 6		34,5 to 413,7 mbar		500	34,5	1000	68,9
486	8 to 200	0,6 to 13,8	1 to 11		0,1 to 0,8		500	34,5	1000	68,9
488	50 to 1000	3,4 to 68,9	25 to 125		1,7 to 8,6		2000	137,9	7000	482,6
489	250 to 3500	17,2 to 241,3	50 to 300		3,4 to 20,7		4000	275,8	7000	482,6
Phosphor bronze bellows with nickel-plated brass 1/4" NPT (female) pressure connection. Model 218 has 300 series stainless steel spring exposed to media										
218	30 "Hg Vac to 0	-1 to 0	1 to 2 "Hg		33,9 to 67,7 mbar		3	0,2	30	2,1
270	4 to 200	0,3 to 13,8	1 to 8		0,1 to 0,6		200	13,8	250	17,2
274	6 to 300	0,4 to 20,7	1 to 10		0,1 to 0,7		300	20,7	350	24,1
Welded 316L stainless steel bellows and 1/4" NPT (female) pressure connection										
358	15 to 200	1,0 to 13,8	1 to 3		0,1 to 0,2		200	13,8	800	55,2
361	20 to 300	1,4 to 20,7	1 to 4		0,1 to 0,3		300	20,7	800	55,2
376	25 to 500	1,7 to 34,5	1.5 to 5		0,1 to 0,3		500	34,5	800	55,2

* Over Range Pressure: The maximum pressure that may be applied continuously without causing damage and maintaining set point repeatability.
** Proof Pressure: The maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage. The unit may require calibration (e.g., start-up, testing).

Deadband Note: Models 190-194, 490-494 are expressed as the lower 75% and top 25% of the range span because of the operating characteristics of the diaphragm sensor and switch. Use of optional diaphragm materials for models 483-489 may increase deadband.

PRESSURE MODEL CHART

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband		Over Range Pressure*		Proof Pressure**	
	psi	bar	psi	bar	psi	bar	psi	bar
Type H100								
303 stainless steel piston, Buna N O-Ring with 303 stainless steel 1/4" NPT (female) pressure connection								
610	75 to 1000	5,2 to 68,9	30 to 150	2,1 to 10,3	6000	413,7	10,000	689,5
612	125 to 3000	8,6 to 206,8	40 to 250	2,8 to 17,2	6000	413,7	10,000	689,5
616	700 to 5000	48,3 to 344,7	40 to 375	2,8 to 25,9	6000	413,7	10,000	689,5
	psi	bar	psi	bar	psi	bar	psi	bar
303 stainless steel piston, Buna N O-Ring with 303 stainless steel 1/4" NPT (female) pressure connection (includes adjustable deadband switch)								
15884	700 to 5000	48,3 to 344,7	80 to 500	5,5 to 34,5	6000	413,7	10,000	689,5
316 stainless steel bellows and 1/4" NPT (female) pressure connection (Not recommended for rapid or high cycling pressure changes)								
680	100 to 1700	6,9 to 117,2	9 to 40	0,6 to 2,8	1700	117,2	2500	172,4

DIFFERENTIAL PRESSURE MODEL CHART

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband		Working Pressure***		Proof Pressure**	
	psid (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar	psi	bar
Type H100K								
Buna N diaphragms and sealing O-rings with epoxy coated aluminum 1/8" NPT (female) pressure connections								
540	0.2 to 7 "wcd	0,5 to 17,4 mbar	0.05 to 0.6 "wc	0,1 to 1,5 mbar	30 "Hg Vac to 200	-1 to 13,8	400	27,6
541	1 to 20 "wcd	2,5 to 49,8 mbar	0.1 to 1.0 "wc	0,2 to 2,5 mbar	30 "Hg Vac to 200	-1 to 13,8	400	27,6
542	5 to 50 "wcd	12,4 to 124,5 mbar	0.2 to 2.5 "wc	0,5 to 6,2 mbar	30 "Hg Vac to 200	-1 to 13,8	400	27,6
543	10 to 200 "wcd	24,9 to 497,8 mbar	0.5 to 8 "wc	1,2 to 19,9 mbar	30 "Hg Vac to 200	-1 to 13,8	400	27,6
544	2 to 20	0,1 to 1,4	0.1 to 1.3	6,9 to 89,6 mbar	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4
545	5 to 50	0,3 to 3,4	0.2 to 2.2	13,8 mbar to 0,1	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4
546	10 to 125	0,7 to 8,6	0.4 to 5.0	27,6 mbar to 0,3	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4
547	50 to 250	3,4 to 17,2	0.8 to 10	0,1 to 0,7	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4
548	100 to 500	6,9 to 34,5	2.0 to 15	0,1 to 1,0	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4

* Over Range Pressure: The maximum pressure that may be applied continuously without causing damage and maintaining set point repeatability.
** Proof Pressure: The maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage. The unit may require calibration (e.g. start-up, testing).

***Working Pressure Range: The pressure range within which two opposing sensors can be safely operated and still maintain set point adjustability.

TEMPERATURE MODEL CHART

Model	Adjustable Set Point Range		Max. Temp		Scale Division		Stem or Bulb Size‡/Finish‡‡
	°F	°C	°F	°C	°F	°C	OD x Length
Type B100 Internal adjustment via reference dial **Type C100** No reference dial; model 13546 not available							
120	0 to 225	-17.8 to 107.2	275	135	10†	5†	9/16" x 1-7/8" below 1/2 "NPT thread (nickel-plated brass)
121	200 to 425	93.3 to 218.3	475	246.1	10†	5†	9/16" x 1-7/8" below 1/2 "NPT thread (nickel-plated brass)
13546† (Freeze Protection)	15 to 140	-9.4 to 60	160	71.1	5†	2†	9/16" x 2-11/16" long stainless steel
Type E100 Stainless steel bulb and capillary; internal adjustment via reference dial							
2BSA	-120 to 100	-84.4 to 37.8	150	65.6	10	5	3/8 x 2-7/16"
2BSB	30 to 250	-1.1 to 121.1	300	148.9	10	5	3/8 x 2-7/16"
3BS	100 to 400	37.8 to 204.4	450	232.2	10	5	3/8 x 2-1/8"
4BS	25 to 100	-3.9 to 37.8	150	65.6	2	1	3/8 x 6-3/4"
5BS	-20 to 80	-28.9 to 26.7	130	54.4	5	2	3/8 x 5"
8BS	350 to 640	176.7 to 337.8	690	365.6	10	5	3/8 x 3-1/4"
13545 (Heat Tracing)	25 to 325	-3.9 to 162.8	360	182.2	10	5	1/8 x 11-5/8"
Copper bulb and capillary							
2BCA	-120 to 100	-84.4 to 37.8	150	65.6	10	5	3/8 x 2-7/16"
2BCB	30 to 250	-1.1 to 121.1	300	148.9	10	5	3/8 x 2-7/16"
3BC	100 to 400	37.8 to 204.4	450	232.2	10	5	3/8 x 2-1/8"
4BC	25 to 100	-3.9 to 37.8	150	65.6	2	1	3/8 x 6-3/4"
5BC	-20 to 80	-28.9 to 26.7	130	54.4	5	2	3/8 x 5"
8BC	350 to 640	176.7 to 337.8	690	365.6	10	5	3/8 x 3-1/4"
Type F100 Stainless steel bulb and capillary; no reference dial							
1BS	-180 to 120	-117.8 to 48.9	170	76.7	N/A		3/8 x 3-3/4"
2BS	-125 to 350	-87.2 to 176.7	400	204.4	N/A		3/8 x 2-7/16"
3BS	-125 to 500	-87.2 to 260	550	287.8	N/A		3/8 x 2-1/8"
4BS	-40 to 120	-40 to 48.9	170	76.7	N/A		3/8 x 6-3/4"
5BS	-40 to 180	-40 to 82.2	230	110	N/A		3/8 x 5"
6BS	0 to 250	-17.8 to 121.1	300	148.9	N/A		3/8 x 4-1/2"
7BS	0 to 400	-17.8 to 204.4	450	232.2	N/A		3/8 x 3"
8BS	50 to 650	10 to 343.3	700	371.1	N/A		3/8 x 3-1/4"
Copper bulb and capillary							
1BC	-180 to 120	-117.8 to 48.9	170	76.7	N/A		3/8 x 3-3/4"
2BC	-125 to 350	-87.2 to 176.7	400	204.4	N/A		3/8 x 2-7/16"
3BC	-125 to 500	-87.2 to 260	550	287.8	N/A		3/8 x 2-1/8"
4BC	-40 to 120	-40 to 48.9	170	76.7	N/A		3/8 x 6-3/4"
5BC	-40 to 180	-40 to 82.2	230	110	N/A		3/8 x 5"
6BC	0 to 250	-17.8 to 121.1	300	148.9	N/A		3/8 x 4-1/2"
7BC	0 to 400	-17.8 to 204.4	450	232.2	N/A		3/8 x 3"
8BC	50 to 650	10 to 343.3	700	371.1	N/A		3/8 x 3-1/4"

†Type B100 only
‡Optional immersion stem lengths and capillary lengths are available. Standard capillary length is 6 ft except models 13545 which is 10 ft.
‡‡Optional stainless steel immersion stem, and armored capillary covering available.

HOW TO ORDER

BUILDING A PART NUMBER

Select a **Type**

Refer to the "Type" section below.

Determine type number based on switch output, enclosure, adjustment and reference.

Fill in the type portion of your part number with the corresponding number.

Select a **Model**

Refer to the "Model Charts".

Determine model based on adjustable range, deadband and proof pressure.

Fill in the model portion of your part number with the corresponding number.

Select an **Option**

Refer to the "Options" section.

Determine option number based on switch output, optional materials or other product enhancements.

Fill in the option portion of your part number with the corresponding number.

Leave "option" portion blank if no options are needed.

FOR MULTIPLE OPTIONS: Call United Electric Controls.

TYPE	DESCRIPTION
PRESSURE	Type H100 - One SPDT output; epoxy coated enclosure; internal adjustment with "High-Low" reference scale
DIFFERENTIAL PRESSURE	Type H100K- One SPDT output; epoxy coated enclosure; internal adjustment with "High-Low" reference scale
TEMPERATURE	Type B100 - Immersion stem; one SPDT output; internal adjustment with reference dial Type C100 - Immersion stem; one SPDT output; internal adjustment with no reference Type E100 - Bulb and capillary; one SPDT output; internal adjustment with reference dial Type F100 - Bulb and capillary; one SPDT output; internal adjustment with no reference

SWITCH OPTIONS*

0140	Gold contacts, 1A 125 VAC resistive. NOT AVAILABLE MODELS 13545, 13546, 15623, 15731-15884
0500	Close deadband, 5A 125/250 VAC resistive. NOT AVAILABLE MODELS 520-535, 13545, 13546, 15623, 15731-15884
1010	DPDT switch, 10A 125/250 VAC resistive; deadband and minimum set point will increase. NOT AVAILABLE TEMPERATURE VERSIONS, TYPE H100K OR MODELS 171-194, 483-567, 680, 15623, AND 15731-15884
1070	10 A 125 VDC resistive; deadband and minimum set point will increase. NOT AVAILABLE MODELS 171-194, 483-535, 560-567, 13545, 13546, 15623, 15731-15884
1519	Adjustable deadband, 15 A 125/250/480 VAC resistive; adjustment wheel changes rise setting only. If adjustment on fall setting is required, use primary adjustment. NOT AVAILABLE TYPES B100, E100 OR MODELS 171-194, 483-494, 560-567, 610-616, 51623, 15731-15884
1530	External manual reset, 15 A 125/250/480 VAC resistive; latches on rise, only. NOT AVAILABLE MODELS 13545, 13546, 15623, 15731-15884
1535	High ambient, 15 A 125/250 VAC resistive; temperatures up to 250°F (121.1°C). NOT AVAILABLE MODELS 520-535, 13545, 13546, 15623, 15731-15884
1537	Vapor sealed switch, 15 A 125/250 VAC resistive. NOT AVAILABLE MODELS 523, 533, 13545, 13546, 15623, 15731-15884
2000	20 A 125/250/480 VAC resistive. NOT AVAILABLE TYPE H100K OR MODELS 520-535, 13545, 13546, 15623, 15731-15884
3000	30 A 125/250/277 VAC resistive. NOT AVAILABLE TYPE H100K OR MODELS 171-194, 483-567, 680, 13545, 13546, 15623, 15731-15884

* *All switches have limited DC capabilities. Consult factory for details.*

OTHER OPTIONS

M020	Red status light, 115 VAC only. NOT AVAILABLE MODELS 13545, 13546, 15623, 15731-15884
M201	Factory set one switch; specify increasing or decreasing pressure or temperature and setpoint
M277	Range indicated on nameplate in kPa or MPa, factory selected. NOT AVAILABLE ON TEMPERATURE VERSIONS
M278	Range indicated on nameplate in Kg/cm^2. NOT AVAILABLE ON TEMPERATURE VERSIONS
M405	Intrinsic safety compliance for European Union per ATEX standards
M406	Intrinsic Safety compliance for Russia per Gosgortechnadzor standards.
M444	Paper ID tag
M446	Stainless steel ID tag & wire attachment
M449	Mounting bracket kit. Required for models 520-535, 15737 when surface mounting. Use kit part number 6361-704 for other models
M504	316L stainless steel immersion stem. AVAILABLE TEMPERATURE MODELS 120, 121 ONLY
M540	Viton® construction (deadband and low end range may increase slightly); wetted parts include Viton® diaphragm and O-ring plus stainless steel pressure connection. AVAILABLE ON MODELS 610-616 (O-ring only), 701-705 (Viton diaphragm & O-ring, stainless steel pressure connection), AND 540-548 (sealing diaphragms only, main diaphragm remains Kapton®, pressure connections remain aluminum)
M550	Oxygen service cleaning; internal construction may change. NOT AVAILABLE ON PRESSURE MODEL 706
M914	1/2" NPT (female) stainless steel pressure connection. AVAILABLE MODELS 358-376, 610-616
M921	Brass pressure connection. AVAILABLE MODELS 610-616
6361-704	Surface and Pipe Mounting Hardware (required for model 520-535, 15737, 540-548 when surface mounting)
SD6286-51	Watertight conduit fitting; connects 7/8" hole to 1/2" NPT (female) fitting
ALSO AVAILABLE:	UE Final Inspection Reports, Certified Drawings, and other Certificates are available. Please consult your UE representative for additional information.

OPTIONAL SENSOR MATERIAL FOR "WC RANGES. AVAILABLE MODELS 520-525

XC001	Aluminum pressure connection, Viton® diaphragm, Viton® O-ring
XC002	Aluminum pressure connection, Kapton® diaphragm, Buna N O-ring
XC003	Aluminum pressure connection, Kapton® diaphragm, Viton® O-ring
XC004	316L Stainless steel pressure connection, 316L stainless steel diaphragm, Viton® O-ring. (Over range pressure is limited to 100 psi)
XC005	316L Stainless steel pressure connection, Viton® diaphragm, Viton® O-ring
XC006	316L Stainless steel pressure connection, Kapton® diaphragm, Viton® O-ring
XC007	316L Stainless steel pressure connection, Teflon® diaphragm, Viton® O-ring

OPTIONAL SENSOR MATERIALS FOR CORROSIVE MEDIA. AVAILABLE MODELS 183-189, 483-489

XD002	Hastelloy C diaphragm
XD003	Monel diaphragm
XP112	Hastelloy C pressure connection
XP113	Monel pressure connection
XR211	Kalrez® O-ring
XR212	Silicone O-ring. NOT AVAILABLE MODELS 188-189, 488-489
XR213	Ethylene propylene O-ring
XR214	Aflas® O-ring

OPTIONAL FLUSH MOUNT FLANGES. AVAILABLE MODELS 560-567

Other flanges (150# and 300#) available, please consult UE. Flanges conform to ANSI B16.5. Maximum pressure is limited by flange rating.

F196	Flush mounted flange, 150#, 1" lap joint, raised face AVAILABLE MODELS 565-567 ONLY
F197	Flush mounted flange, 150#, 2" lap joint, raised face AVAILABLE MODELS 560-564 ONLY
F198	Flush mounted flange, 300#, 1" lap joint, raised face AVAILABLE MODELS 565-567 ONLY
F199	Flush mounted flange, 300#, 2" lap joint, raised face AVAILABLE MODELS 560-564 ONLY

Note: No options are available on Heat Trace and Freeze Protection models 13546 and 13545 or pump switch model 15623 & 15884 except M201, M444 and M446.

100 Series

OPTIONS FOR TEMPERATURE MODELS

UNION CONNECTORS**

Option	Replacement Number	Description
	Brass	
W027	SD6213-27	1/2" NPT w/ 3/4" bushing
W045	SD6213-45	3/4" NPT
W051	SD6213-51	1/2" NPT
	304 Stainless Steel	
W028	SD6213-28	1/2" NPT w/ 3/4" bushing
W046	SD6213-46	3/4" NPT
W050	SD6213-50	1/2" NPT

THERMOWELLS**

For all bulb & capillary switches, except Model 13545

	Brass	
W075	SD6225-75	1/2" NPT with 3/4" NPT adapter bushing, 4" BT
W191	SD6225-191	1/2" NPT, 4" BT
W118	SD6225-118	1/2" NPT with 3/4" NPT adapter bushing, 7" BT
W192	SD6225-192	1/2" NPT, 7" BT
	316 Stainless Steel	
W076	SD6225-76	3/4" NPT, 4.5" BT
W193	SD6225-193	1/2" NPT, 4.5" BT
W119	SD6225-119	3/4" NPT, 7.5" BT
W177	SD6225-177	1/2" NPT, 7.5" BT

For all immersion stem switches; except Model 13546

W139	SD6225-139	3/4" NPT X 1-23/32" BT, BRASS
W140	SD6225-140	3/4" NPT X 1-23/32" BT, 316 ST/ST

W000 IMMERSION STEM AND THERMOWELLS

Note: Option W000 is a special Immersion Stem construction that has no external thread. This option fits inside a special thermowell and is secured with a set-screw.

Option	Description
W000	Immersion stem only, brass
W097	Immersion stem and thermowell. Includes W000 stem and 1/2" NPT x 1-23/32" BT Brass thermowell
W099	Immersion stem and thermowell. Includes W000 stem and 1/2" NPT x 1-23/32" BT 316 ST/ST thermowell.

OPTIONAL LENGTHS:

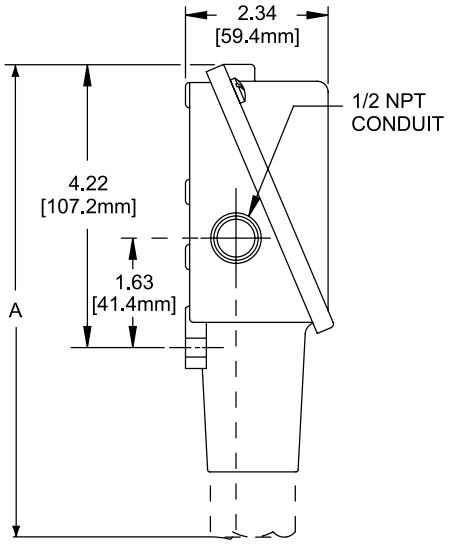
Optional immersion stem lengths to 15" available in Brass, with or without 316 ST/ST thermowell. Consult UE for additional information. Optional capillary length to *50' available in Copper or 304 ST/ST. Armor or Teflon® capillary protection available to lengths less than or equal to capillary length. Consult UE for additional information.

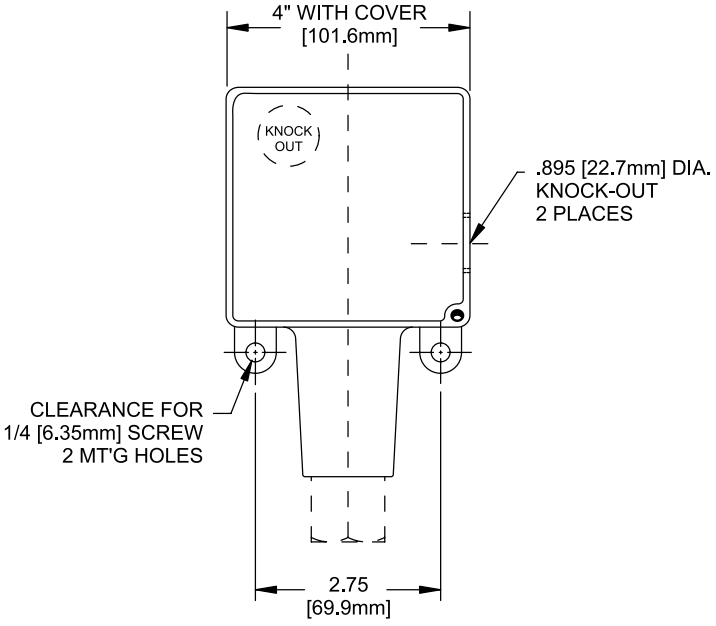
*Consult UE regarding repeatability and ambient effects on capillary lengths over 30'.
** Dimensional drawings for union connectors and thermowells may be found at www.ueonline.com

DIMENSIONAL DRAWINGS

Dimensional drawings for all models may be found at www.ueonline.com

Types B100, C100, E100, F100, H100, H100K





Dimension A			
Models	**Inches**	**mm**	**NPT**
Pressure			
171-174	7.63	193.8	1/2"
183-186, 484-486	7.56	192.0	1/2"
188-189, 488-489	6.63	168.4	1/2"
190-194, 490-494	6.63	168.4	1/2"
218	6.56	166.6	1/4"
270-274	7.00	177.8	1/4"
358-376	7.00	177.8	1/4"
520-525, 15737	8.44	214.4	1/2"
530-535	8.00	203.2	1/2"
560-564	6.63	168.4	2" Sanitary Fitting
565-567	6.63	168.4	1-1/2" Sanitary Fitting
610-616, 680, 15884	7.00	177.8	1/4"
701-706, 15623, 15731-15736	6.63	168.4	1/4"
Differential Pressure			
540-543	8.47	215.1	1/8"
544-548	8.53	216.7	1/8"
Temperature			
120, 121, 13546	9.38	238.3	Immersion stem
1BC-8BC, 1BS-8BS,13545	8.69	220.7	Bulb & capillary

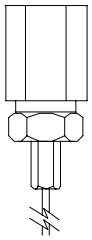
All dimensions stated in inches (millimeters)

DIMENSIONAL DRAWINGS

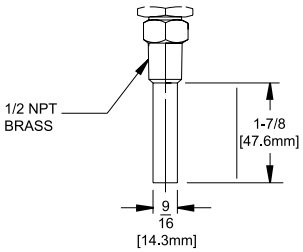
Dimensional drawings for all models may be found at www.ueonline.com

Temperature Sensors

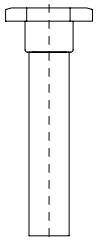
Models 1BC-8BC, 1BS-8BS, 13545



Models 120,121

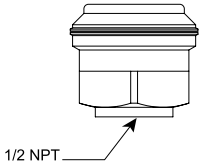


Model 13546

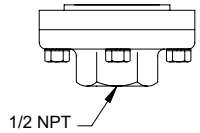


Pressure Sensors

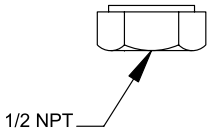
Models 171-174



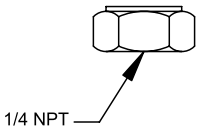
Models 183-186, 483-486



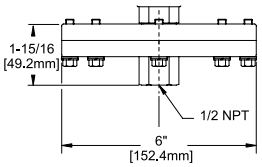
Models 188-194, 488-494



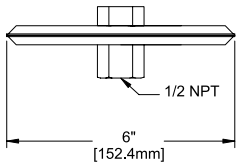
Models 218-376, 610-706, 15623,15731-15736



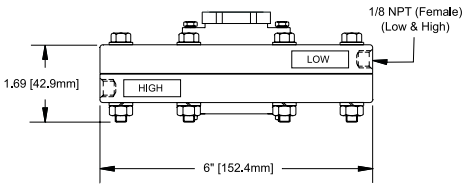
Models 520-525, 15737



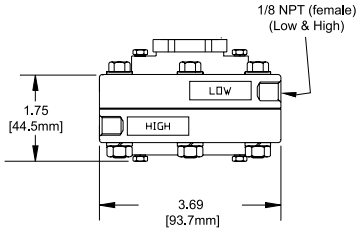
Models 530-535



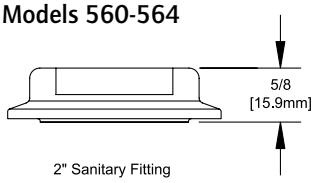
Models 540-543



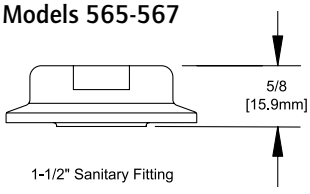
Models 544-548



Models 560-564



Models 565-567



All dimensions stated in inches (millimeters)

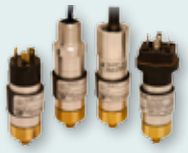
ALTERNATIVE PRODUCTS FROM UE

One Series

- Electronic solid-state reliability
- Two-wire operation
- Digital display with keypad set-up
- 100% of range adjustable on-off deadband
- 4-20 mA output models
- Continuous diagnostic health check

10 Series

- Compact, cylindrical enclosure
- Pressure ranges from 4 to 7,500 psi, and proof pressure to 12,000 psi
- Choice of seven electrical terminations
- NPT or SAE threaded pressure connections



117 Series

- Single Switch for Corrosive and Hazardous Division 2 Locations
- Compact pressure, differential pressure and temperature models
- Hermetically-sealed SPDT and DPDT output
- Epoxy-coated weather-tight design houses stainless steel internal construction
- Convenient terminal block wiring

400 Series

- 1, 2, and 3 switch output may be separated up to 100% of range
- Wide selection of pressure, differential pressure, and temperature ranges
- Setting via reference dial or hex screw adjustment
- Weathertight 4X design ideal for ordinary location applications

Temperature Sensors

Rugged RTDs and thermocouples for process and energy applications, available with Nema 4X and explosion-proof heads to match heat-trace, turbine, combustion, and stack-emission applications

RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated over range pressure. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. exceeding published limits.

LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 24 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

SELLER'S LIABILITY TO BUYER FOR ANY LOSS OR CLAIM, INCLUDING LIABILITY INCURRED IN CONNECTION WITH (I) BREACH OF ANY WARRANTY WHATSOEVER, EXPRESSED OR IMPLIED, (II) A BREACH OF CONTRACT, (III) A NEGLIGENT ACT OR ACTS (OR NEGLIGENT FAILURE TO ACT) COMMITTED BY SELLER, OR (IV) AN ACT FOR WHICH STRICT LIABILITY WILL BE INPUTTED TO SELLER, IS LIMITED TO THE "LIMITED WARRANTY" OF REPAIR AND/OR REPLACEMENT AS SO STATED IN OUR WARRANTY OF PRODUCT. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OF A LIKE GENERAL NATURE, INCLUDING, WITHOUT LIMITATION, LOSS OF PROFITS OR PRODUCTION, OR LOSS OR EXPENSES OF ANY NATURE INCURRED BY THE BUYER OR ANY THIRD PARTY.

UE specifications subject to change without notice.

Be sure to visit www.ueonline.com for the latest information.

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UNITED ELECTRIC CONTROLS

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CP04102500

400 Series

PRESSURE, VACUUM, DIFFERENTIAL PRESSURE AND TEMPERATURE SWITCHES

FEATURES

- 1, 2 & 3 switch outputs
- Epoxy-coated enclosure designed to meet enclosure type 4X
- Wide variety of pressure sensors and materials
- Setting via reference dial or hex screw adjustment
- FM approved
- Adjustable Ranges:

  "WC ranges: 300 "wc vacuum to 250 "wc pressure (-746,7 to 622,3 mbar)

  Pressure: 30 "Hg Vac to 6000 psi (-1,0 to 413,7 bar)

  Differential pressure: 1"wcd to 200 psid (2.5 mbar to 13,8 bar)

  Temperature: -180 to 650 °F (-117.8 to 343.3 °C)

ISO 9001 CERTIFIED COMPANY

UNITED ELECTRIC CONTROLS

OVERVIEW

The 400 Series is a versatile family of pressure, differential pressure and temperature switches for applications that require single or multiple switching capabilities. Dual and triple switch versions provide multi-output for alarm and shutdown, pre-alarm and alarm, high/low limit or level staging functions.

A wide variety of microswitch and process connection options, along with a weather-tight enclosure, make the 400 Series an ideal choice for most ordinary location applications. Its worldwide use is assured with approvals and certifications to agency standards.

Widely used throughout the process industries, the 400 Series provides threshold protection and control for many critical functions. Typical installations are found in industrial gas production, energy generation including pumps, turbines and compressors, pulp and paper, and water and wastewater treatment.

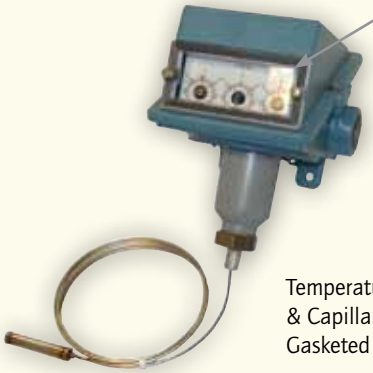
FEATURES

- UL listed and cUL certified. FM approved.
- CE compliant to low voltage directive and pressure equipment directive.
- Optional ATEX or GOST intrinsic safety compliance.
- One, two or three switch outputs may be separated up to 100% of range.
- Wide variety of available options and pressure sensor modules.
- Most models available for immediate delivery.

Reference scale, for types B, E & H with option M321

Enlarged View

Differential Pressure Model with M210 Option - Dial Indication



Temperature Model with Remote Bulb & Capillary and M321 option - Gasketed Lexan Window

Dual Switch, Low Water Column Differential Pressure Model

SPECIFICATIONS

STORAGE TEMPERATURE	-65 to 160°F (-54 to 71°C)
AMBIENT TEMPERATURE LIMITS	-40 to 160°F (-40 to 71°C); set point typically shifts less than 1% of range for a 50°F (28°C) ambient temperature change
SET POINT REPEATABILITY	Temperature models: ± 2% of full scale range Pressure: models 126-376, 520-535, 540-547, 570-572, S126B-S164B: ± 2% of full scale range; models 440-457, 550-559: ± 1% of full scale range; models 610-614: ± 3% of full scale range
SHOCK	Set point repeats after 15 G, 10 millisecond duration
VIBRATION	Set point repeats after 2.5 G, 5-500 Hz
ENCLOSURE	Die cast aluminum, epoxy powder coated, gasketed, captive cover screws
ENCLOSURE CLASSIFICATION	Designed to meet enclosure type 4X requirements
SWITCH OUTPUT	One, two or three SPDT switches, may be separated up to 100% of range except models 521-524, 531-534: 50%; models 520, 525, 530, 535, 570-572: 30%; switches may be wired "normally open" or "normally closed"
ELECTRICAL RATING	15 A 125/250/480 VAC resistive. Electrical switches have limited DC capabilities. Consult factory for additional information.
WEIGHT	Approx. 3 to 7.5 lbs.; varies with model
ELECTRICAL CONNECTION	One 3/4" NPT and two 7/8" diameter knockouts
PRESSURE CONNECTION	All models 1/4" NPT (female) except models S126B-S164B, 520-535: 1/2" NPT (female); models 540-547: 1/8" NPT (female)
TEMPERATURE ASSEMBLY	'E' types use the same assemblies as 'F' types, however, range spans are limited due to use of reference dials Bulb and capillary: 6 feet 304 stainless steel Immersion stem: models 120 &121: nickel-plated brass; optional 316L stainless steel available
FILL	Temperature Models: Model 1BS: solvent filled; models 2-8: non-toxic oil filled
TEMPERATURE DEADBAND	Type F typically 1% and type E, B & C typically 2% of range under laboratory conditions (70°F ambient circulating bath at rate of 1/2°F per minute change)
DIFFERENTIAL PRESSURE INDICATOR (OPTION M210)	Differential pressure indication available J400K, J402K models 147-S157B; accuracy approximately 1-1/2% mid 50% of range, 3% at ends; window is plexiglass and gasketed; indicator may be field adjusted for approximately ±1% accuracy at any set point within range

400 Series

APPROVALS

UNITED STATES AND CANADA
Type 400 & 402
UL Listed, cUL Certified
Pressure: UL 508; CSA C22.2 No. 14, file # E42272
Temperature: UL 873; CSA C22.2 No. 24, file # E10667

Type 403
UL Recognized, cUL Recognized
Pressure: UL 508; CSA C22.2 No. 14, file # E42272
Temperature: UL 873; CSA C22.2 No. 24, file # E10667

All Types
FM Approved
Pressure: Class 3510
Temperature: Class 3545

EUROPE
ATEX Directive (94/9/EC)
II 1 G EEx ia IIC T6 **(OPTIONAL – code M405)**
Tamb = -50°C to +60°C
UL International DEMKO A/S (N.B.# 0539)
Certificate # DEMKO 03 ATEX 0335063
EN 50014, 50020 & 50284

Low Voltage Directive (LVD) (73/23/EC & 93/68/EEC)
Compliant to LVD
Products rated lower than 50 VAC and 75 VDC are outside of the scope of the LVD

Pressure Equipment Directive (PED) (97/23/EC)
Compliant to PED
Products rated below 7.5 PSI are outside the scope of PED

RUSSIA
Gosgortechnadzor Permit **(OPTIONAL – code M406)**
0ExiaIICT6
Tamb = -50˚C to +60˚C
NANIO CCVE Certification Center
Certificate # ROSS US.GB05.Bo2933
GOST R 51330.0, 51330.1, 51330.10 & 51330.14

PRESSURE MODEL CHART

Type J400, single switch output with internal hex screw adjustment
Type J402, dual switch output with internal hex screw adjustment
Type J403, triple switch output with internal hex screw adjustment

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband Deadband doubles for 2 and 3 switch types		Over Range Pressure*		Proof Pressure**	
	"wc	mbar	"wc	mbar	psi	bar	psi	bar
Buna-N diaphragm and O-Ring with epoxy coated aluminum 1/2" NPT (female) pressure connection, large 0.72" orifice for clean-out purposes. Other wetted materials available, see pg. 12								
520†	300 Vac to 0	-746,7 to 0	0.2 to 12	0,5 to 29,9	200	13,8	400	27,6
521†	10 Vac to 10	-24,9 to 24,9	0.1 to 1	0,2 to 2,5	200	13,8	400	27,6
522†	50 Vac to 50	-124,5 to 124,5	0.1 to 5	0,2 to 12,4	200	13,8	400	27,6
523†	0.5 to 5.0	1,2 to 12,4	0.1 to 0.3	0,2 to 0,7	200	13,8	400	27,6
524†	2.5 to 50	6,2 to 124,5	0.1 to 2	0,2 to 5,0	200	13,8	400	27,6
525†	10 to 250	24,9 to 622,3	0.1 to 10	0,2 to 24,9	200	13,8	400	27,6
Welded 316L stainless steel diaphragm and 1/2" NPT (female) pressure connection, large 0.72" orifice for clean-out purposes								
530†	300 Vac to 0	-746,7 to 0	0.2 to 15	0,5 to 37,3	50	3,4	100	6,9
531†	10 Vac to 10	-24,9 to 24,9	0.1 to 1	0,2 to 2,5	50	3,4	100	6,9
532†	50 Vac to 50	-124,5 to 124,5	0.1 to 6	0,2 to 14,9	50	3,4	100	6,9
533†	0.5 to 5.0	1,2 to 12,4	0.1 to 0.3	0,2 to 0,7	50	3,4	100	6,9
534†	2.5 to 50	6,2 to 124,5	0.1 to 2.5	0,2 to 6,2	50	3,4	100	6,9
535†	10 to 250	24,9 to 622,3	0.1 to 10	0,2 to 24,9	50	3,4	100	6,9
	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi	bar
316L stainless steel diaphragm and Viton® O-Ring with 316L stainless steel 1/4" NPT (female) pressure connection								
570[1]	0 to 20	0 to 1,4	0.2 to 4	13,8 to 275,8 mbar	20	1,4	225	15,5
571[1]	0 to 50	0 to 3,4	0.7 to 6	48,3 to 413,7 mbar	50	3,4	225	15,5
572[1]	0 to 100	0 to 6,9	1 to 7	0,1 to 0,5	100	6,9	225	15,5
Welded 316L stainless steel bellows and 1/2" NPT (female) pressure connection								
S126B	30 "Hg Vac to 0	-1 to 0	0.2 to 0.9 "Hg	6,8 to 30,5 mbar	3	0,2	5	0,3
S134B	30 "Hg Vac to 20 psi	-1 to 1,4	0.2 to 1.2 "Hg	6,8 to 40,6 mbar	20	1,4	25	1,7
S137B	0 to 80 "wc	0 to 199,1 mbar	2 to 6 "wc	5 to 14,9 mbar	80 "wc	199,1 mbar	5	0,3
S144B	0 to 20	0 to 1,4	0.1 to 0.5	6,9 to 34,5 mbar	20	1,4	25	1,7
S146B	0 to 30	0 to 2,1	0.1 to 0.6	6,9 to 41,4 mbar	30	2,1	40	2,8
S156B	0 to 100	0 to 6,9	0.2 to 0.8	13,8 to 55,2 mbar	100	6,9	125	8,6
S164B	0 to 200	0 to 13,8	0.3 to 2	20,7 to 137,9 mbar	200	13,8	200	13,8
Welded 316L stainless steel bellows and 1/4" NPT (female) pressure connection								
358	0 to 200	0 to 13,8	1.5 to 8	0,1 to 0,6	200	13,8	250	17,2
361	0 to 300	0 to 20,7	2 to 9	0,1 to 0,6	300	20,7	350	24,1
376	0 to 500	0 to 34,5	3 to 12	0,2 to 0,8	500	34,5	575	39,6

*Over Range Pressure: The maximum pressure that may be applied continuously without causing damage and maintaining set point repeatability
**Proof pressure: The maximum pressure to which a pressure sensor may be subjected, which causes no permanent damage. The unit may require calibration (e.g. start-up, testing).
Viton® is a registered trademark of DuPont Performance Elastomers.
† Model not available on types J400 and J403; actual deadband shown, do not double – switch separation a maximum of 30 - 50% of range.
[1]Switch separation of 30% maximum for dual and triple switch units.

PRESSURE MODEL CHART

Type J400, single switch output with internal hex screw adjustment
Type J402, dual switch output with internal hex screw adjustment
Type J403, triple switch output with internal hex screw adjustment

Model	Adjustable Set Point Range		Deadband		Over Range Pressure*		Proof Pressure**	
	Low end of range on fall; High end of range on rise		Deadband doubles for 2 and 3 switch types					
	psi (unless noted)	bar (unless noted)	psi	bar	psi (unless noted)	bar	psi	bar
303 stainless steel piston with Buna-N O-Ring and 303 stainless steel 1/4" NPT (female) pressure connection (not recommended for gas service since drying of the O-Ring seal can allow bleeding of medium into the atmosphere)								
610	100 to 1,000	6,9 to 68,9	30 to 150	2,1 to 10,3	6,000	413,7	10,000	689,5
612	200 to 3,000	13,8 to 206,8	40 to 250	2,8 to 17,2	6,000	413,7	10,000	689,5
614	500 to 6,000	34,5 to 413,7	50 to 400	3,4 to 27,6	6,000	413,7	10,000	689,5
Brass bellows with nickel-plated brass 1/4" NPT (female) pressure connection; Models 126 and 134 have zinc-plated steel spring exposed to media								
126	30 "Hg Vac to 0	-1 to 0	0.2" to 0.9 "Hg	6,8 to 30,5 mbar	3	0,2	5	0,3
134	30 "Hg Vac to 20 psi	-1 to 1,4	0.2" to 1.2 "Hg	6,8 to 40,6 mbar	20	1,4	25	1,7
137	0 to 80 "wc	0 to 199,1 mbar	2 to 6 "wc	5 to 14,9 mbar	3	0.2	5	0,3
144	0 to 20	0 to 1,4	0.1 to 0.5	6,9 to 34,5 mbar	20	1,4	25	1,7
146	0 to 30	0 to 2,1	0.1 to 0.6	6,9 to 41,4 mbar	30	2	40	2,8
156	0 to 100	0 to 6,9	0.2 to 0.8	13,8 to 55,2 mbar	100	6,9	125	8,6
164	0 to 200	0 to 13,8	0.3 to 2	20,7 to 137,9 mbar	200	13,8	200	13,8
Phosphor bronze bellows with nickel-plated brass 1/4" NPT (female) pressure connection								
270	0 to 200	0 to 13,8	1.5 to 8	0,1 to 0,6	200	13,8	250	17,2
274	0 to 300	0 to 20,7	2 to 10	0,1 to 0,7	300	20,7	350	24,1
Buna-N diaphragm and O-Ring with aluminum 1/4" NPT (female) pressure connection and cap								
440††	0 to 2 "wc	0 to 5 mbar	0.07 to 0.25 "wc	0,2 to 0,6 mbar	3	0,2	225	15,5
441†††	0 to 10 "wc	0 to 24,9 mbar	0.15 to 0.3 "wc	0,4 to 0,7 mbar	3	0,2	225	15,5
442	0 to 20 "wc	0 to 49,8 mbar	0.2 to 0.5 "wc	0,5 to 1,2 mbar	3	0,2	225	15,5
443	0 to 80 "wc	0 to 199,1 mbar	0.5 to 1.8 "wc	1,2 to 4,5 mbar	3	0,2	225	15,5
448	80 "wc Vac to 0	-199,1 to 0 mbar	1 to 3 "wc	2,5 to 7,5 mbar	3	0,2	225	15,5
449†††	0 to 20 "wc	0 to 49,8 mbar	1 to 2 "wc	2,5 to 5,0 mbar	3	0,2	225	15,5
450	30 "Hg Vac to 0	-1 to 0	0.1 to 0.4 "Hg	3,4 to 13,5 mbar	3	0,2	225	15,5
451	0 to 80 "wc	0 to 199,1 mbar	1 to 3 "wc	2,5 to 7,5 mbar	3	0,2	225	15,5
452	30 "Hg Vac to 20 psi	-1 to 1,4	0.2 to 1 "Hg	6,8 to 33,9 mbar	20	1,4	225	15,5
453	0 to 20	0 to 1,4	0.05 to 0.2	3,4 to 13,8 mbar	20	1,4	225	15,5
454	0 to 30	0 to 2,1	0.05 to 0.3	3,4 to 20,7 mbar	30	2,1	225	15,5
Teflon® diaphragm and O-Ring with 316L stainless steel 1/4" NPT (female) pressure connection and cap								
550	30 "Hg Vac to 0	-1 to 0	0.1 to 0.6 "Hg	3,4 to 20,3 mbar	3	0,2	225	15,5
551	0 to 80 "wc	0 to 199,1 mbar	1.5 to 3.5 "wc	3,7 to 8,7 mbar	3	0,2	225	15,5
552	30 "Hg Vac to 20 psi	-1 to 1,4	0.2 to 1 "Hg	6,8 to 33,9 mbar	20	1,4	225	15,5
553	0 to 20	0 to 1,4	0.05 to 0.3	3,4 to 20,7 mbar	20	1,4	225	15,5
554	0 to 30	0 to 2,1	0.1 to 0.4	6,9 to 27,6 mbar	30	2,1	225	15,5
555	0 to 100	0 to 6,9	0.25 to 0.75	17,2 to 51,7 mbar	100	6,9	225	15,5

Teflon® is a registered trademark of E.I. DuPont de Nemours and Company

†† Model not available on types J402 and J403

††† Model not available on type J403

PRESSURE MODEL CHART

Type H400, single switch output with internal adjustment via reference dial
Type H402, dual switch output with internal adjustment via reference dial
Type H403, triple switch output with internal adjustment via reference dial

Model	Adjustable Set Point Range High end of range on rise Low end of range on fall;		Deadband Deadband doubles for 2 and 3 switch types		Proof Pressure**		Scale Division
	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi	bar	psi (unless noted)
Welded 316L stainless steel bellows and 1/2" NPT (female) pressure connection							
S126B	30 "Hg Vac to 0	-1 to 0	0.2 to 0.9 "Hg	6,8 to 30,5 mbar	5	0,3	2 "Hg
S134B	30 "Hg Vac to 20 psi	-1 to 1,4	0.2 to 1.2 "Hg	6,8 to 40,6 mbar	25	1,7	2 "Hg & 2 psi
S137B†	0 to 80 "wc	0 to 199,1 mbar	2 to 6 "wc	5 to 14,9 mbar	5	0,3	5 "wc
S144B	0 to 20	0 to 1,4	0.1 to 0.5	6,9 to 34,5 mbar	25	1,7	1
S146B	0 to 30	0 to 2,1	0.1 to 0.6	6,9 to 41,4 mbar	40	2,8	1
S156B	0 to 100	0 to 6,9	0.2 to 0.8	13,8 to 55,2 mbar	125	8,6	5
S164B	0 to 200	0 to 13,8	0.3 to 2	20,7 to 137,9 mbar	200	13,8	10
Welded 316L stainless steel bellows and 1/4" NPT (female) pressure connection							
358	0 to 200	0 to 13,8	1.5 to 8	0,1 to 0,6	250	17,2	10
361	0 to 300	0 to 20,7	2 to 9	0,1 to 0,6	350	24,1	10
376	0 to 500	0 to 34,5	3 to 12	0,2 to 0,8	575	39,6	20
Brass bellows with nickel-plated brass 1/4" NPT (female) pressure connection; Models 126 and 134 have zinc-plated steel spring exposed to media							
126	30 "Hg Vac to 0	-1 to 0	0.2 to 0.9 "Hg	6,8 to 30,5 mbar	5	0,3	2 "Hg
134	30 "Hg Vac to 20 psi	-1 to 1,4	0.2 to 1.2 "Hg	6,8 to 40,6 mbar	25	1,7	2 "Hg & 2 psi
137†	0 to 80 "wc	0 to 199,1 mbar	2 to 6 "wc	5 to 14,9 mbar	5	0,3	5 "wc
144	0 to 20	0 to 1,4	0.1 to 0.5	6,9 to 34,5 mbar	25	1,7	1
146	0 to 30	0 to 2,1	0.1 to 0.6	6,9 to 41,4 mbar	40	2,8	1
156	0 to 100	0 to 6,9	0.2 to 0.8	13,8 to 55,2 mbar	125	8,6	5
164	0 to 200	0 to 13,8	0.3 to 2	20,7 to 137,9 mbar	200	13,8	10
Phosphor bronze bellows with nickel plated brass 1/4" NPT (female) pressure connection							
270††	0 to 200	0 to 13,8	1.5 to 8	0,1 to 0,6	250	17,2	10
274††	0 to 300	0 to 20,7	2 to 10	0,1 to 0,7	350	24,1	10
Buna-N diaphragm and O-Ring with aluminum 1/4" NPT (female) pressure connection and cap							
440†	0 to 2 "wc	0 to 5 mbar	0.07 to 0.25 "wc	0,2 to 0,6 mbar	225	15.5	0.1 "wc
441†	0 to 10 "wc	0 to 24,9 mbar	0.15 to 0.3 "wc	0,4 to 0,7 mbar	225	15,5	0.5 "wc
442†	0 to 20 "wc	0 to 49,8 mbar	0.2 to 0.5 "wc	0,5 to 1,2 mbar	225	15,5	1 "wc
443†	0 to 80 "wc	0 to 199,1 mbar	0.5 to 1.8 "wc	1,2 to 4,5 mbar	225	15,5	5 "wc
448†	80 "wc Vac to 0	-199,1 to 0 mbar	1 to 3 "wc	2,5 to 7,5 mbar	225	15,5	5 "wc
450††	30 "Hg Vac to 0	-1 to 0	0.1 to .04 "Hg	3,4 to 13,5 mbar	225	15,5	2 "Hg
452††	30 "Hg Vac to 20 psi	-1 to 1,4	0.1 to 1 "Hg	3,4 to 33,9 mbar	225	15,5	2 "Hg & 2 psi
453††	0 to 20	0 to 1,4	0.05 to 0.2	3,4 to 13,8 mbar	225	15,5	1
454††	0 to 30	0 to 2,1	0.05 to 0.3	3,4 to 20,7 mbar	225	15,5	1

**Proof pressure: The maximum pressure to which a pressure sensor may be subjected, which causes no permanent damage. The unit may require calibration (e.g. start-up, testing).

† Model not available on types H402 and H403

†† Model not available on type H403

PRESSURE MODEL CHART

Type H400, single switch output with internal adjustment via reference dial
Type H402, dual switch output with internal adjustment via reference dial
Type H403, triple switch output with internal adjustment via reference dial

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband Deadband doubles for 2 and 3 switch types		Proof Pressure**		Scale Division
	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi	bar	psi (unless noted)
Teflon® diaphragm and O-Ring with 316L stainless steel 1/4" NPT (female) pressure connection and cap							
550††	30 "Hg Vac to 0	-1 to 0	0.1 to 0.6 "Hg	3,4 to 20,3 mbar	225	15,5	2 "Hg
551†	0 to 80 "wc	0 to 199,1 mbar	1.5 to 3.5 "wc	3,7 to 8,7 mbar	225	15,5	5 "wc
552††	30 "Hg Vac to 20 psi	-1 to 1,4	0.2 to 1 "Hg	6,8 to 33,9 mbar	225	15,5	2 "Hg & 2 psi
553††	0 to 20	0 to 1,4	0.05 to 0.3	3,4 to 20,7 mbar	225	15,5	1
554††	0 to 30	0 to 2,1	0.1 to 0.4	6,9 to 27,6 mbar	225	15,5	1
555††	0 to 100	0 to 6,9	0.25 to 0.75	17,2 to 51,7 mbar	225	15,5	5

****Proof pressure:** The maximum pressure to which a pressure sensor may be subjected, which causes no permanent damage. The unit may require calibration (e.g. start-up, testing).
† Model not available on types H402 and H403
†† Model not available on type H403

DIFFERENTIAL PRESSURE MODEL CHART

Type J400K, single switch output with internal hex screw adjustment
Type J402K, dual switch output with internal hex screw adjustment

Model	Adjustable Set Point Range Low end of range on fall: High end of range on rise		Deadband Deadband doubles for 2 and 3 switch types		Working Pressure***		Proof Pressure**	
	psid (unless noted)	bar (unless noted)	psi (unless noted)	mbar	psi	bar	psi	bar
Welded 316L stainless steel bellows and 1/2" NPT (female) pressure connections								
S147B	3 to 30	0,2 to 2,1	0.5 to 2	34,5 to 137,9	30 "Hg Vac to 100	-1 to 6,9	300	20,7
S157B	10 to 100	0,7 to 6,9	0.5 to 3	34,5 to 206,8	30 "Hg Vac to 180	-1 to 12,4	300	20,7
Brass bellows with nickel-plated brass 1/4" NPT (female) pressure connections								
147	3 to 30	0,2 to 2,1	0.5 to 2	34,5 to 137,9	30 "Hg Vac to 100	-1 to 6,9	180	12,4
157	10 to 100	0,7 to 6,9	0.5 to 3	34,5 to 206,8	30 "Hg Vac to 150	-1 to 10,3	180	12,4
Buna-N diaphragm and O-Ring with aluminum 1/4" NPT (female) pressure connections								
455	5 to 80 "wcd	12,4 to 199,1 mbar	1 to 4 "wc	2,5 to 10	30 "Hg Vac to 225	-1 to 15,5	225	15,5
456	2 to 20	0,1 to 1,4	0.1 to 0.3	6,9 to 20,7	30 "Hg Vac to 225	-1 to 15,5	225	15,5
457	3 to 30	0,2 to 2,1	0.1 to 0.4	6,9 to 27,6	30 "Hg Vac to 225	-1 to 15,5	225	15,5

***Working Pressure Range:** The pressure range within which two opposing sensors can be safely operated and still maintain set point adjustability.

DIFFERENTIAL PRESSURE MODEL CHART

Type J400K, single switch output with internal hex screw adjustment
Type J402K, dual switch output with internal hex screw adjustment

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband Deadband doubles for 2 and 3 switch types		Working Pressure***		Proof Pressure**	
	psid (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi	bar	psi	bar
Buna-N diaphragms and o-ring with epoxy coated aluminum 1/8" NPT (female) pressure connections (J402K only)								
540†	1 to 7 "wcd	2.5 to 17,4 mbar	0.1 to 0.5"wc	0,2 to 1,2 mbar	30 "Hg Vac to 200	-1 to 13,8	400	27,6
541†	2 to 20 "wcd	5 to 49,8 mbar	0.5 to 2 "wc	1,2 to 5 mbar	30 "Hg Vac to 200	-1 to 13,8	400	27,6
542†	5 to 50 "wcd	12,4 to 124,5 mbar	0.5 to 5 "wc	1,2 to 12,4 mbar	30 "Hg Vac to 200	-1 to 13,8	400	27,6
543†	15 to 100 "wcd	37,3 to 248,9 mbar	0.5 to 7 "wc	1,2 to 17,4 mbar	30 "Hg Vac to 200	-1 to 13,8	400	27,6
544†	2 to 20	0,1 to 1,4	1 to 2.5	0,1 to 0,2	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4
545†	5 to 50	0,3 to 3,4	1 to 3	0,1 to 0,2	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4
546†	10 to 100	0,7 to 6,9	1 to 5	0,1 to 0,3	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4
547†	20 to 200	1,4 to 13,8	1 to 7	0,1 to 0,5	30 "Hg Vac to 1200	-1 to 82,7	2500	172,4
Teflon® and Buna-N diaphragms, Buna-N O-Ring with aluminum 1/4" NPT (female) pressure connections								
559	10 to 100	0,7 to 6,9	0.2 to 1	13,8 to 68,9 mbar	30 "Hg Vac to 225	-1 to 15,5	225	15,5

Type H400K, single switch output with internal adjustment via reference dial
Type H402K, dual switch output with internal adjustment via reference dial

Buna-N diaphragm and O-Ring with 1/4" NPT (female) aluminum pressure connections								
455	5 to 80 "wcd	12,4 to 199,1 mbar	1 to 4 "wc	2,5 to 10 mbar	30 "Hg Vac to 225	-1 to 15,5	225	15,5
456	2 to 20	0,1 to 1,4	0.1 to 0.3	6,9 to 20,7 mbar	30 "Hg Vac to 225	-1 to 15,5	225	15,5
457	3 to 30	0,2 to 2,1	0.1 to 0.4	6,9 to 27,6 mbar	30 "Hg Vac to 225	-1 to 15,5	225	15,5
Teflon and Buna-N diaphragms, Buna-N O-Ring with 1/4" NPT (female) aluminum pressure connections								
559	10 to 100	0,7 to 6,9	0.2 to 1	13,8 to 68,9 mbar	30 "Hg Vac to 225	-1 to 15,5	225	15,5

***Working Pressure Range: The pressure range within which two opposing sensors can be safely operated and still maintain set point adjustability.
† Model not available on type J400K; actual deadband shown, do not double

TEMPERATURE MODEL CHART

Type B400, single switch output, immersion stem, internal adjustment via reference dial
Type B402, dual switch output, immersion stem, internal adjustment via reference dial
Type B403, triple switch output, immersion stem, internal adjustment via reference dial
Type C400, single switch output, immersion stem, internal hex screw adjustment
Type C402, dual switch output, immersion stem, internal hex screw adjustment
Type C403, triple switch output, immersion stem, internal hex screw adjustment
Type E400, single switch output, bulb & capillary***, internal adjustment via reference dial
Type E402, dual switch output, bulb & capillary***, internal adjustment via reference dial
Type E403, triple switch output, bulb & capillary***, internal adjustment via reference dial
Type F400, single switch output, bulb & capillary***, internal hex screw adjustment
Type F402, dual switch output, bulb & capillary***, internal hex screw adjustment
Type F403, triple switch output, bulb & capillary***, internal hex screw adjustment

Model	Adjustable Set Point Range		Max. Temp.		Scale Division††		Stem or Bulb Size*/Finish**
	°F	°C	°F	°C	°F	°C	OD x Length
Type B400, B402, B403, single, dual, or triple switch output, immersion stem, internal adjustment via reference dial. Type C400, C402, C403, single, dual, or triple switch output, immersion stem, internal hex screw adjustment							
120	0 to 225	-17.8 to 107.2	275	135	5	5	9/16" x 1-7/8" nickel-plated brass
121	200 to 425	93.3 to 218.3	475	246.1	5	5	9/16" x 1-7/8" nickel-plated brass
Type E400, E402, E403, single, dual, or triple switch output, bulb & capillary***, internal adjustment via reference dial							
2BSA	-120 to 100	-84.4 to 37.8	150	65.6	10	5	3/8 x 2-7/16"
2BSB	30 to 250	-1.1 to 121.1	300	148.9	10	5	3/8 x 2-7/16"
3BS	100 to 400	37.8 to 204.4	450	232.2	10	10	3/8 x 2-1/8"
4BS	25 to 100	-3.9 to 37.8	150	65.6	5	2	3/8 x 6-3/4"
5BS	-20 to 80	-28.9 to 26.7	130	54.4	5	2	3/8 x 5"
8BS	350 to 640	176.7 to 337.8	690	365.6	10	10	3/8 x 3-1/4"
Type F400, F402, F403, single, dual, or triple switch output, bulb & capillary***, internal hex screw adjustment							
1BS†	-180 to 120	-117.8 to 48.9	170	76.7	N/A		3/8 x 3-3/4"
2BS	-125 to 350	-87.2 to 176.7	400	204.4	N/A		3/8 x 2-7/16"
3BS	-125 to 500	-87.2 to 260	550	287.8	N/A		3/8 x 2-1/8"
4BS	-40 to 120	-40 to 48.9	170	76.7	N/A		3/8 x 6-3/4"
5BS	-40 to 180	-40 to 82.2	230	110	N/A		3/8 x 5"
6BS	0 to 250	-17.8 to 121.1	300	148.9	N/A		3/8 x 4-1/2"
7BS	0 to 400	-17.8 to 204.4	450	232.2	N/A		3/8 x 3"
8BS	50 to 650	10 to 343.3	700	371.1	N/A		3/8 x 3-1/4"

† Model not available on type F403
†† Only applies to types B400, B402, B403, E400, E402 and E403
* **Optional immersion** stem lengths and **capillary** lengths are available
** **Optional** stainless steel **immersion** stem and **capillary** covering available
*** **Standard capillary** lengths are 6ft

HOW TO ORDER

BUILDING A PART NUMBER

Select a **Type**

Refer to the "Type" section below.

Determine type number based on switch output, enclosure, adjustment and reference.

Fill in the type portion of your part number with the corresponding number.

Select a **Model**

Refer to the "Model Charts".

Determine model based on adjustable range, deadband and proof pressure.

Fill in the model portion of your part number with the corresponding number.

Select an **Option**

Refer to the "Options" section.

Determine option number based on switch output, optional materials or other product enhancements.

Fill in the option portion of your part number with the corresponding number.

Leave "option" portion blank if no options are needed.

FOR MULTIPLE OPTIONS: Call United Electric Controls.

TYPE	DESCRIPTION
PRESSURE	Type J400 - One SPDT output; internal hex screw adjustment
	Type J402 - Two SPDT outputs; internal hex screw adjustment
	Type J403 - Three SPDT outputs; internal hex screw adjustment
	Type H400 - One SPDT output; internal adjustment with reference dial
	Type H402 - Two SPDT outputs; internal adjustment with reference dial
	Type H403 - Three SPDT outputs; internal adjustment with reference dial
DIFFERENTIAL PRESSURE	Type J400K - One SPDT output; internal hex screw adjustment
	Type J402K - Two SPDT outputs; internal hex screw adjustment
	Type H400K - One SPDT output; internal adjustment with reference dial
	Type H402K - Two SPDT outputs; internal adjustment with reference dial
TEMPERATURE	Type B400 - Immersion stem; one SPDT output; internal adjustment with reference dial
	Type B402 - Immersion stem; two SPDT outputs; internal adjustment with reference dial
	Type B403 - Immersion stem; three SPDT outputs; internal adjustment with reference dial
	Type C400 - Immersion stem; one SPDT output; internal hex screw adjustment
	Type C402 - Immersion stem; two SPDT outputs; internal hex screw adjustment
	Type C403 - Immersion stem; three SPDT outputs; internal hex screw adjustment
	Type E400 - Bulb and capillary; one SPDT output; internal adjustment with reference dial
	Type E402 - Bulb and capillary; two SPDT outputs; internal adjustment with reference dial
	Type E403 - Bulb and capillary; three SPDT outputs; internal adjustment with reference dial
	Type F400 - Bulb and capillary; one SPDT output; internal hex screw adjustment
	Type F402 - Bulb and capillary; two SPDT outputs; internal hex screw adjustment
	Type F403 - Bulb and capillary; three SPDT outputs; internal hex screw adjustment

HOW TO ORDER OPTIONS

SWITCH OPTIONS*	DESCRIPTION
0140	Gold contacts, 1 A 125 VAC resistive. NOT AVAILABLE MODELS 440-443
0500	Close deadband, 5 A 125/250 VAC resistive. NOT AVAILABLE MODELS 440-443
1010	DPDT switch, 10 A 125/250 VAC resistive; deadband and minimum set point will increase. NOT AVAILABLE TEMPERATURE VERSIONS, TYPE J403, TYPE H403 AND MODELS 440-449, 520-535, 540-547, 570-572
1070	10 A 125 VDC resistive; deadband and minimum set point will increase. NOT AVAILABLE TYPES B, E AND MODELS 440-449, 520-535, 540-547, 570-572
1520	Adjustable deadband, 15 A 125/250/277 VAC resistive. Adjustment wheel changes rise setting only if adjustment on fall setting is required, use primary adjustment. NOTE: NOT AVAILABLE ON MIDDLE SWITCH FOR TYPE J403, C403 AND F403. NOT AVAILABLE TYPES B, E, H, OR MODELS 440-443, 520-535, 540-547, 570-572, 610-614
1530	External manual reset, 15 A 125/250/480 VAC resistive, latches on rise only. NOT AVAILABLE TRIPLE SWITCH VERSIONS, OR MODELS 440-443, 520-535, 570-572
1535	High ambient, 15 A 125/250/480 VAC resistive; temperatures up to 250°F/145°C. NOT AVAILABLE MODELS 440-443, 520-535
1537	Vapor-sealed 15 A 125/250 VAC resistive. NOT AVAILABLE MODELS 440-443, 520-535
1539	Fungus resistant case, 15 A 125/250 VAC resistive. NOT AVAILABLE MODELS 440-443, 520-535
2000	20 A 125/250/480 VAC resistive. NOT AVAILABLE MODELS 440-443, 520-535, 540-547, 570-572
OTHER OPTIONS	
M020	Red status light, 115 VAC only. Specify whether light goes on or off with increasing or decreasing pressure or temperature. NOT AVAILABLE J400K, H400K, J402K, H402K OR MODELS 440-443
M201	Factory set one switch; specify set point on increasing or decreasing pressure, differential pressure or temperature. NOT AVAILABLE DUAL OR TRIPLE SWITCH VERSIONS
M202	Factory set two switches; specify set points on increasing or decreasing pressure, differential pressure or temperature. NOT AVAILABLE SINGLE OR TRIPLE SWITCH VERSIONS
M203	Factory set three switches; note: the third or middle switch must always be set to highest pressure or temperature when switches are set apart; specify set points on increasing or decreasing pressure, differential pressure or temperature. NOT AVAILABLE SINGLE OR DUAL SWITCH VERSIONS
M210	Differential pressure indication. AVAILABLE J400K AND J402K, MODELS 147, S147B, 157 & S157B
M277	Range indicated on nameplate in kPa or MPa, factory selected. NOT AVAILABLE TEMPERATURE VERSIONS
M278	Range indicated on nameplate in Kg/cm^2. NOT AVAILABLE TEMPERATURE VERSIONS
M321	Gasketed Lexan® window. NOT AVAILABLE ON J, C, F TYPES
M405	Intrinsic safety compliance for European Union per ATEX standards
M406	Intrinsic safety compliance for Russia per Gosgortechnadzor standards
M444	Paper ID tag
M446	Stainless steel ID tag & wire attachment
M449	Mounting bracket kit. Required for models 520-535 when surface mounting. Use kit part number 6361-704 for other models
M504	316L Stainless steel immersion temperature stem. AVAILABLE TEMPERATURE MODELS 120, 121 ONLY
M540	Viton® wetted parts with standard connection material. Deadbands and low end of range may increase. AVAILABLE MODELS 448-454 and 540-547. MODELS 455-457 (Viton® sealing diaphragms and o-rings with Teflon® main diaphragm). MODELS 610-614 (o-ring only)
M550	Oxygen service cleaning; alcohol cleaning to remove residue from the process connection. NOT AVAILABLE ON MODELS 440-443
M900	Watertight conduit fitting; converts 7/8" hole to 1/2" NPT fitting. Required for product to meet NEMA 4X if using knockout holes for wiring
M913	1/4" NPT (female) stainless steel pressure connection. AVAILABLE MODELS S126B-S146B, S156B, S164B ONLY
M914	1/2" NPT (female) stainless steel pressure connection. AVAILABLE MODELS 358-376
M921	1/4" NPT (female) brass pressure connection. AVAILABLE MODELS 610-614, TYPE J402 ONLY
6361-704	Surface and Pipe Mounting Hardware (required for models 520-535, 540-547 when surface mounting)
OPTIONAL MATERIAL FOR "WC SENSORS: (AVAILABLE MODELS 520-525)	
XC001	Aluminum pressure connection, Viton® diaphragm, Viton® O-Ring
XC002	Aluminum pressure connection, Kapton® diaphragm, Buna-N O-Ring
XC003	Aluminum pressure connection, Kapton® diaphragm, Viton® O-Ring
XC004	316L stainless steel pressure connection, 316L stainless steel diaphragm, Viton® O-Ring (Over range pressure is limited to 100 psi)
XC005	316L stainless steel pressure connection, Viton® diaphragm, Viton® O-Ring
XC006	316L stainless steel pressure connection, Kapton® diaphragm, Viton® O-Ring
XC007	316L stainless steel pressure connection, Teflon® diaphragm, Viton® O-Ring

Lexan® is a registered trademark of Sabic Innovative Plastics.

*All switches have limited DC capabilities. Consult factory for details.

OPTIONS FOR TEMPERATURE MODELS

UNION CONNECTORS**
For all bulb & capillary switches, types E and F

Option	Replacement Number	Description
	Brass	
W027	SD6213-27	1/2" NPT w/ 3/4" bushing
W045	SD6213-45	3/4" NPT
W051	SD6213-51	1/2" NPT
	304 Stainless Steel	
W028	SD6213-28	1/2" NPT w/ 3/4" bushing
W046	SD6213-46	3/4" NPT
W050	SD6213-50	1/2" NPT

THERMOWELLS**
For all bulb & capillary switches, types E and F

	Brass	
W075	SD6225-75	1/2" NPT with 3/4" NPT adapter bushing, 4" BT
W191	SD6225-191	1/2" NPT, 4" BT
W118	SD6225-118	1/2" NPT with 3/4" NPT adapter bushing, 7" BT
W192	SD6225-192	1/2" NPT, 7" BT
	316 Stainless Steel	
W076	SD6225-76	3/4" NPT, 4.5" BT
W193	SD6225-193	1/2" NPT, 4.5" BT
W119	SD6225-119	3/4" NPT, 7.5" BT
W177	SD6225-177	1/2" NPT, 7.5" BT

For all immersion stem switches; types B and C

W139	SD6225-139	3/4" NPT X 1-23/32" BT, BRASS
W140	SD6225-140	3/4" NPT X 1-23/32" BT, 316 ST/ST

W000 IMMERSION STEM AND THERMOWELLS
Note: Option W000 is a special Immersion Stem construction that has no external thread. This option fits inside a special thermowell and is secured with a set-screw. Available on types B and C only.

Option	Description
W000	Immersion stem only, brass
W097	Immersion stem and thermowell. Includes W000 stem and 1/2" NPT x 1-23/32" BT brass thermowell
W099	Immersion stem and thermowell. Includes W000 stem and 1/2" NPT x 1-23/32" BT 316 st/st thermowell.

OPTIONAL LENGTHS:
Optional immersion stem lengths to 15" available in brass, with or without 316 st/st thermowell. Consult UE for additional information. Optional capillary length to *50' available in copper or 304 st/st. Armor or Teflon® capillary protection available to lengths less than or equal to capillary length. Consult UE for additional information.

* Consult UE regarding repeatability and ambient effects on capillary lengths over 30'.
** Dimensional drawings for union connectors and thermowells may be found at www.ueonline.com

DIMENSIONAL DRAWINGS

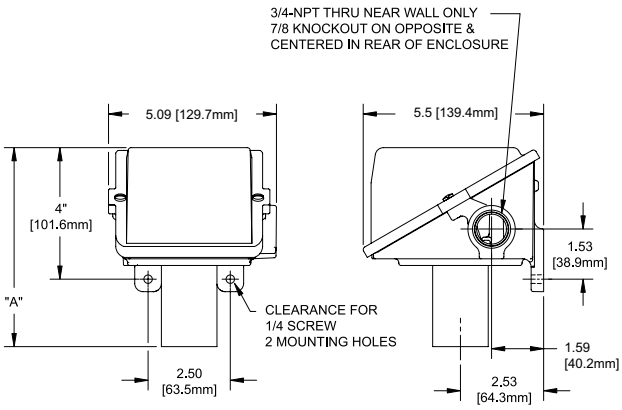
Dimensional drawings for all models may be found at www.ueonline.com

Internal Hex Screw Set Point Adjustment

Types J400, J402, J403, J400K, J402K, C400, C402, C403, F400, F402, F403

Set Point Adjustment via Reference Dial

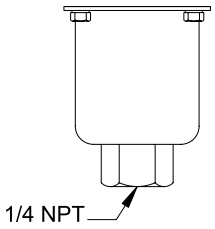
Types H400, H402, H403, H400K, H402K, B400, B402, B403, E400, E402, E403



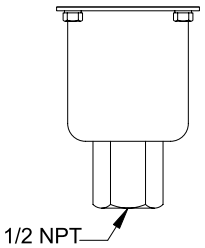
Dimension A			
Models	**Inches**	**mm**	**NPT**
PRESSURE			
126-164	5.91	150.0	1/4
S126B-S164B	6.31	160.3	1/2
270-376	5.50	139.7	1/4
440-443, 449			
451, 453, 454	4.28	108.7	1/4
448, 450, 452	5.03	127.8	1/4
520-525	8.25	209.6	1/2
530-535	8.13	206.5	1/2
551, 553-555	4.56	115.8	1/4
550, 552	5.03	127.8	1/4
570-572	4.56	115.8	1/4
610-614	6.31	160.3	1/4
DIFFERENTIAL PRESSURE			
147-157	6.13	155.7	1/4
S147B-S157B	6.13	155.7	1/2
455-559	7.00	177.8	1/4
540-543	7.97	202.4	1/8
544-547	8.03	204.0	1/8
TEMPERATURE			
120, 121	7.38	187.3	Immersion Stem
1BS-8BS	6.72	170.7	Bulb & Capillary

Pressure Sensors *All dimensions stated in inches (millimeters)*

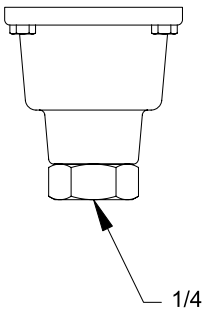
Models 126-164



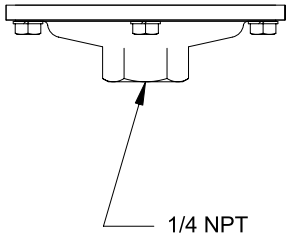
Models S126B-S164B



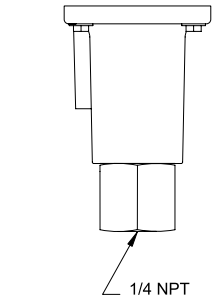
Models 270-376



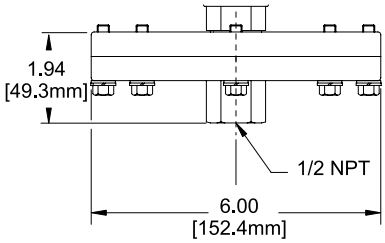
Models 440-454, 550-555, 570-572



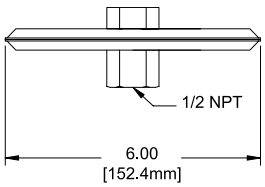
Models 610-614



Models 520-525



Models 530-535

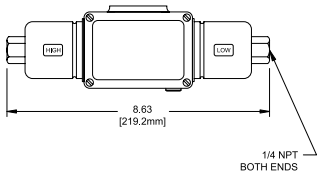


DIMENSIONAL DRAWINGS

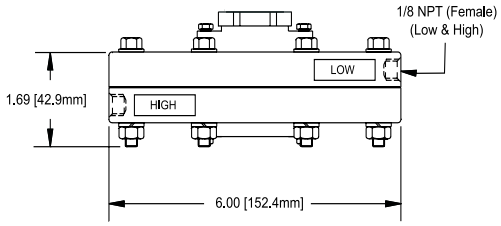
Dimensional drawings for all models may be found at www.ueonline.com

Differential Pressure Sensors

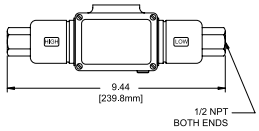
Models 147-157



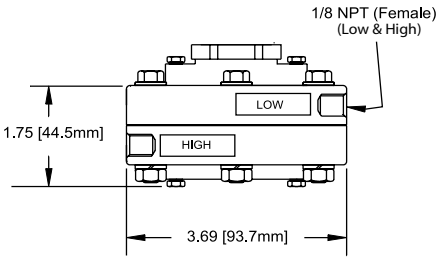
Models 540-543



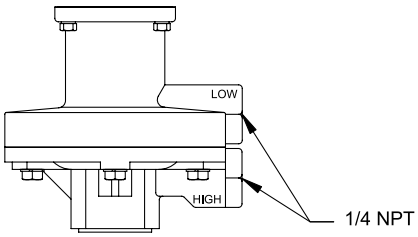
Models S147B-S157B



Models 544-547

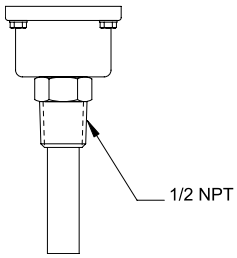


Models 455-457, 559



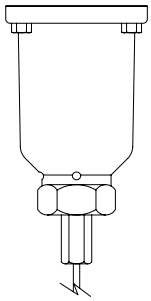
Temperature Sensors

Models 120-121



Local mount temperature version

Models 1BS-8BS



Remote mount temperature version

RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. exceeding published limits.

LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 24 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

SELLER'S LIABILITY TO BUYER FOR ANY LOSS OR CLAIM, INCLUDING LIABILITY INCURRED IN CONNECTION WITH (I) BREACH OF ANY WARRANTY WHATSOEVER, EXPRESSED OR IMPLIED, (II) A BREACH OF CONTRACT, (III) A NEGLIGENT ACT OR ACTS (OR NEGLIGENT FAILURE TO ACT) COMMITTED BY SELLER, OR (IV) AN ACT FOR WHICH STRICT LIABILITY WILL BE INPUTTED TO SELLER, IS LIMITED TO THE "LIMITED WARRANTY" OF REPAIR AND/OR REPLACEMENT AS SO STATED IN OUR WARRANTY OF PRODUCT. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OF A LIKE GENERAL NATURE, INCLUDING, WITHOUT LIMITATION, LOSS OF PROFITS OR PRODUCTION, OR LOSS OR EXPENSES OF ANY NATURE INCURRED BY THE BUYER OR ANY THIRD PARTY.

UE specifications subject to change without notice.

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UNITED ELECTRIC CONTROLS

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http://www.ueonline.com

CP02101000

J21K Series

DIFFERENTIAL PRESSURE SWITCH

FEATURES

- Sealed Metal Bellows Sensors
- Welded 316 Stainless Steel Sensors
- Gasketed Die-Cast Aluminum Enclosure with Epoxy Coating
- Single Switch Output
- Adjustable Ranges: 30 "Hg Vac to 90 psid (-1 to 6 bar)

UNITED ELECTRIC CONTROLS

J21K Series

OVERVIEW

The J21K differential pressure switch monitors the difference between two system pressures or vacuums and senses excessive flow deviation, or verifies that a filter is clogged.

The J21K's rugged design - with epoxy coated enclosure and sealed metal bellows - lends itself to exacting applications. Widely used in refrigeration (chiller) and compressor applications, the J21K can be used for filter status monitoring and proof of flow.

FEATURES

- Designed to meet Enclosure Type 4X (with watertight conduit fitting)
- UL listed and cUL certified
- Optional ATEX and Rostechnadzor (GOST-R) intrinsic safety compliance
- Optional adjustable deadband
- Single switch output
- Opposing bellows design

J21K-150 differential pressure switch with nickel-plated brass pressure connections and brass bellows

J21K-254 differential pressure switch with brass pressure connections and phosphor bronze bellows

SPECIFICATIONS

STORAGE TEMPERATURE	-65 to 160°F (-54 to 71°C)
AMBIENT TEMPERATURE LIMITS	-40 to 160°F (-40 to 71°C); Set point typically shifts less than 1% of range for a 50°F (28°C) ambient temperature change
SET POINT REPEATABILITY	±1% of full scale range
SHOCK	Set point repeats after 15 G, 10 millisecond duration
VIBRATION	Set point repeats after 2.5 G, 5-500 Hz
ENCLOSURE	Die cast aluminum, epoxy powder coated, gasketed
ENCLOSURE CLASSIFICATION	Designed to meet enclosure type 4X requirements with M900 option (watertight conduit fitting)
SWITCH OUTPUT	One SPDT snap action switch; switch may be wired "normally open" or "normally closed"
ELECTRICAL RATING	15 A 125/250/480 VAC resistive. Electrical switches have limited DC capabilities. Consult factory for additional information.
WEIGHT	Approximately 2 lbs. (0.90 kg.)
ELECTRICAL CONNECTION	7/8" diameter conduit hole
PRESSURE CONNECTION	Models 127-150, 232-254, 357, 16020: 1/4" NPT (female); models S127B-S150B, 16021: 1/2" NPT (female)

J21K Series

APPROVALS

UNITED STATES AND CANADA
UL listed, **cUL** certified
UL 508; CSA C22.2, no. 14 File # E42272

EUROPE
Low Voltage Directive (LVD) 73/23/EC & 93/68/EEC
Compliant to LVD
Products rated lower than 50 VAC and 75 VDC are outside the scope of the LVD

Pressure Equipment Directive (PED) 97/23/EC
Compliant to PED
Products rated lower than 7.5 psi are outside the scope of the PED

ATEX Directive (94/9/EC)
II 1G EEx ia IIC T6 **(Optional - code M405)**
Tamb. = -50°C to +60°C
UL International DEMKO A/S (N.B.#0539)
Certificate # DEMKO 03 ATEX 0335063
EN 50014, 50020, 50284

RUSSIA
Rostechnadzor Permit and GOST-R CoC **(Optional - code M406)**
0ExiaIICT6
Tamb = -50C to +60C
NANIO CCVE Certification Center
Certificate # ROSS US.GB05.Bo2933
GOST R 51330.0, 51330.1, 51330.10 & 51330.14

MODEL CHART

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise psid (unless noted)	bar	Deadband psi (unless noted)	bar (unless noted)	Differential Proof Pressure** psi	bar	Working Pressure* psi (unless noted)	bar
Welded 316L stainless steel bellows with 1/2" NPT (female) pressure connections								
S127B	30 "Hg Vac to 0	-1 to 0	0.4 to 0.6 "Hg	13,5 to 20,3 mbar	15	1.0	30 "Hg Vac to 0	-1 to 0
S140B	0 to 6	0 to 0,4	0.1 to 0.4	6,9 to 27,6 mbar	6	0,4	30 "Hg Vac to 30	-1 to 2,1
S150B	0 to 40	0 to 2,8	0.3 to 0.7	20,7 to 48,3 mbar	300	20,7	30 "Hg Vac to 300	-1 to 20,7
16021	1 to 15	0,07 to 1,0	0.1 to 0.6	6,9 to 41,4 mbar	125	8,6	30 "Hg Vac to 125	-1 to 8,6
316L welded stainless steel bellows with 1/4" NPT (female) pressure connections								
357	0 to 70	0 to 4,8	2 to 4	0,1 to 0,3	70	4,8	30 "Hg Vac to 350	-1 to 24,1
Brass bellows with 1/4" NPT (female) pressure connections								
127	30 "Hg Vac to 0	-1 to 0	0.4 to 0.6 "Hg	13,5 to 20,3 mbar	15	1.0	30 "Hg Vac to 0	-1 to 0
140	0 to 6	0 to 0,4	0.1 to 0.4	6,9 to 27,6 mbar	6	0,4	30 "Hg Vac to 30	-1 to 2,1
150	0 to 40	0 to 2,8	0.3 to 0.7	20,7 to 48,3 mbar	40	2,8	30 "Hg Vac to 180	-1 to 12,4
16020	1 to 15	0,07 to 1,0	0.1 to 0.6	6,9 to 41,4 mbar	125	8,6	30 "Hg Vac to 125	-1 to 8,6
Phosphor bronze bellows with 1/4" NPT (female) pressure connections								
232	0 to 25	0 to 1,7	0.6 to 1	41,4 to 68,9 mbar	25	1,7	30 "Hg Vac to 110	-1 to 7,6
254	0 to 90	0 to 6,2	2 to 4	0,1 to 0,3	90	6,2	30 "Hg Vac to 200	-1 to 13,8

*__Working Pressure Range__: The pressure range within which two opposing sensors can be safely operated and still maintain set point adjustability.
** __Differential Proof Range__: The maximum differential pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage.
The unit may require calibration (e.g. start up, testing)

J21K Series

HOW TO ORDER

BUILDING A PART NUMBER

Select a **Type**

Refer to the "Type" section below

Determine type number based on switch output, enclosure, adjustment and reference.

Fill in the type portion of your part number with the corresponding number.

Select a **Model**

Refer to the "Model Charts"

Determine model based on adjustable range, deadband and proof pressure.

Fill in the model portion of your part number with the corresponding number.

Select an **Option**

Refer to the "Options" section

Determine option number based on switch output, optional materials or other product enhancements.

Fill in the option portion of your part number with the corresponding number. Leave "option" portion blank if no options are needed.

FOR MULTIPLE OPTIONS: Call United Electric Controls.

TYPE	DESCRIPTION
Differential Pressure	Type J21K - one SPDT output, internal adjustment with no reference dial.

SWITCH OPTIONS*

0140	Gold contacts, 1 A 125 VAC resistive
0500	Close deadband, 5 A 125/250 VAC resistive
1520	Adjustable deadband, 15 A 125/250/277 VAC resistive; adjustment wheel changes rise setting only. If adjustment on fall setting is required use primary adjustment
1535	High ambient, 15 A 125/250 VAC resistive; temperatures up to 250°F (121°C)
1537	Vapor sealed switch, 15A 125/250 VAC resistive

OTHER OPTIONS

M201	Factory set one switch; specify increasing or decreasing pressure and set point
M277	Range indicated on nameplate in kPa or MPa, factory selected
M278	Range indicated on nameplate in Kg/cm^2
M405	European ATEX Intrinsic Safety compliance
M406	Intrinsic safety compliance per Russian Rostechnadzor (GOST-R)
M444	Paper ID tag
M446	Stainless steel ID tag & wire attachment
M550	Oxygen service cleaning; alcohol cleaning to remove residue from the process connection. NOT AVAILABLE MODEL 254
M900	Watertight conduit fitting; converts 7/8" hole to 1/2" NPT fitting. Required for product to meet Enclosure Type 4X

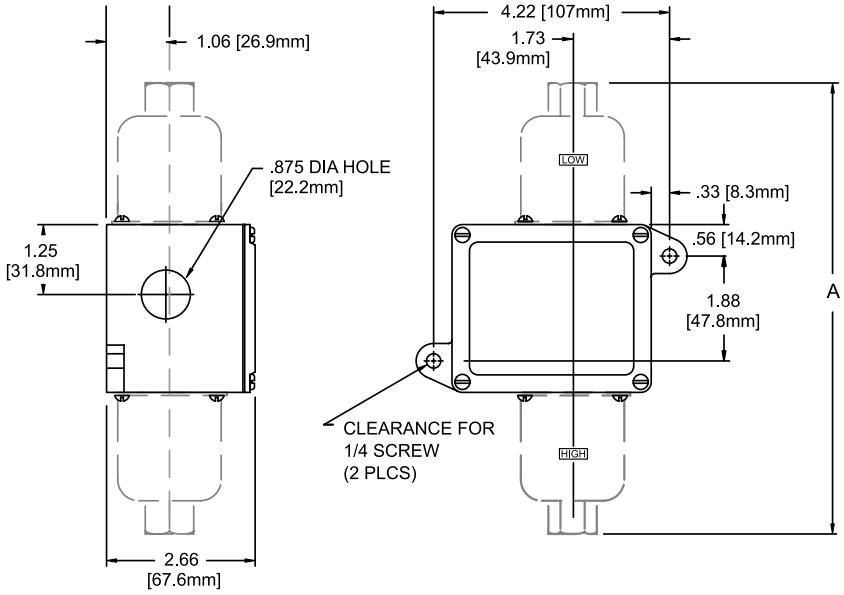
***All switches have limited DC capabilities. Consult factory for details.

DIMENSIONAL DRAWINGS

Dimensional drawings for all models may be found at www.ueonline.com

Type J21K

INTERNAL SET POINT ADJUSTMENT

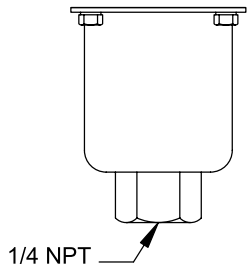


Dimension A			
Models	**Inches**	**mm**	**NPT**
127-16020	8.06	204.7	1/4
S127B-16021	8.86	225.0	1/2
232	6.53	165.9	1/4
254	6.50	165.1	1/4
357	6.88	174.8	1/4

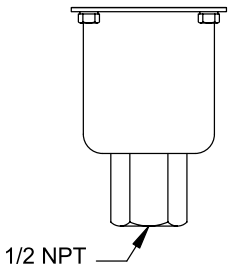
All dimensions stated in inches (millimeters)

PRESSURE SENSORS

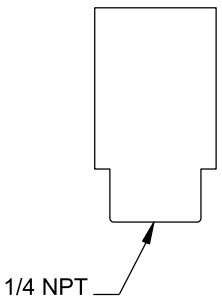
Model 127-16020



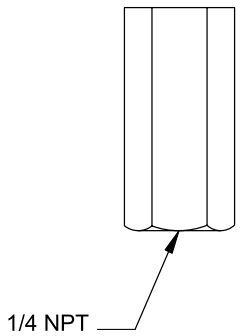
Model S127B-16021



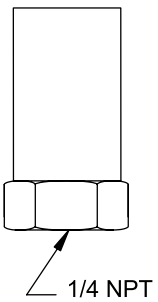
Model 232



Model 254



Model 357



RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. exceeding published limits.

LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 24 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

SELLER'S LIABILITY TO BUYER FOR ANY LOSS OR CLAIM, INCLUDING LIABILITY INCURRED IN CONNECTION WITH (I) BREACH OF ANY WARRANTY WHATSOEVER, EXPRESSED OR IMPLIED, (II) A BREACH OF CONTRACT, (III) A NEGLIGENT ACT OR ACTS (OR NEGLIGENT FAILURE TO ACT) COMMITTED BY SELLER, OR (IV) AN ACT FOR WHICH STRICT LIABILITY WILL BE INPUTTED TO SELLER, IS LIMITED TO THE "LIMITED WARRANTY" OF REPAIR AND/OR REPLACEMENT AS SO STATED IN OUR WARRANTY OF PRODUCT. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OF A LIKE GENERAL NATURE, INCLUDING, WITHOUT LIMITATION, LOSS OF PROFITS OR PRODUCTION, OR LOSS OR EXPENSES OF ANY NATURE INCURRED BY THE BUYER OR ANY THIRD PARTY.

UE specifications subject to change without notice.

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Telephone: 617 926-1000 Fax: 617 926-2568
http://www.ueonline.com

CP01111500

J6 Series

PRESSURE AND VACUUM SWITCHES

FEATURES

- Gasketed, Die Cast Aluminum Enclosure with Epoxy Coating
- SPDT Switch Output
- Adjustable Deadband Option
- Sealed, Isolated Metal Bellows Sensors
- Adjustable Pressure Ranges: 30 "Hg Vac to 6000 psi (-1 to 414 bar)

ISO 9001 CERTIFIED COMPANY

J6 Series

OVERVIEW

The UE J6 is a reliable, sensitive pressure switch, originally designed for instrument air applications in process plants. Its compact design and combination of set-point sensitivity and narrow or optional adjustable deadband, offers cost-saving solutions for a variety of applications.

The J6 is ideally suited for a wide range of industrial processes such as alarm/shutdown and low/high service pressures. OEMs also utilize the J6 in machinery and equipment for threshold protection.

FEATURES

- UL listed and cUL certified
- Optional ATEX or GOST intrinsic safety compliance
- Designed to meet Enclosure Type 4X
- SPDT switch output
- Adjustable deadband option for precise on-off control
- Brass or welded stainless steel bellows sensors
- External manual reset option

SPECIFICATIONS

STORAGE TEMPERATURE	-65° to 160°F (-54 to 71°C)
AMBIENT TEMPERATURE LIMITS	-40° to 160°F (-40 to 71°C); set point typically shifts less than 1% of range for a 50°F (28°C) ambient temperature change
SET POINT REPEATABILITY	Models S126B-S164B, 126-364, 680: ± 1% of adjustable range; models 610-614: ± 1.5% of adjustable range
SHOCK	Set point repeats after 15 G, 10 millisecond duration
VIBRATION	Set point repeats after 2.5 G, 5-500 Hz
ENCLOSURE	Die cast aluminum, epoxy powder coated, gasketed; captive cover screws
ENCLOSURE CLASSIFICATION	Designed to meet Enclosure Type 4X requirements
SWITCH OUTPUT	One SPDT; switch may be wired "normally open" or "normally closed"
ELECTRICAL RATING	15 A 125/250/480 VAC resistive. Electrical switches have limited DC capabilities. Consult factory for additional information.
WEIGHT	Approx. 1 lb., 8 oz. (0.68 kg.)
ELECTRICAL CONNECTION	1/2" NPT (female)
PRESSURE CONNECTION	All models 1/4" NPT (female) except models S126B-S164B: 1/2" NPT (female)

APPROVALS

UNITED STATES AND CANADA
UL Listed,
UL 508, file #E42272
cUL Certified
CSA C22.2 No. 14, file #42272

EUROPEAN UNION
ATEX Directive (94/9/EC)
II 1 G EEx ia IIC T6 **(OPTIONAL - Code M405)**
Tamb = -50°C to +60°C
UL International DEMKO A/S (N.B.# 0539)
Certificate #DEMKO 03 ATEX 0335063
EN 50014, 50020 & 50284

Low Voltage Directive (LVD) (73/23/EC & 93/68/EEC)
Compliant to LVD
Products rated lower than 50 VAC and 75 VDC are outside of the scope of the LVD
The Low Voltage Directive does not apply to products for use in hazardous locations

Pressure Equipment Directive (PED) (97/23/EC)
Compliant to PED
Products rated below 7.5 psi are outside the scope of PED

RUSSIA
Gosgortechnadzor Permit **(OPTIONAL - Code M406)**
OExia IIC T6
Tamb. = -50°C to +60°C
NANIO CCVE Certification Center
Certificate ROSS US.GB05.Bo2933
GOST R 51330.0, 51330.1, 51330.10 & 51330.14

PRESSURE MODEL CHART

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband		Over Range Pressure*		Proof Pressure**	
	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar
Welded 316L stainless steel bellows and 1/2" NPT (female) pressure connection								
S126B	30 "Hg Vac to 0 psi	-1 to 0	0.2 to 0.8 "Hg	6,8 to 27,1 mbar	3	0,2	5	0,3
S134B	30 "Hg Vac to 20 psi	-1 to 1,4	0.2 to 0.8 "Hg	6,8 to 27,1 mbar	20	1,4	25	1,7
S136B	0 to 50" wc	0 to 124,5 mbar	3 to 6 "wc	7,5 to 14,9 mbar	50 "wc	124,5 mbar	5	0,3
S142B	0 to 18	0 to 1,2	4 to 7 "wc	10 to 17,4 mbar	18	1,2	25	1,7
S148B	0 to 40	0 to 2,8	0.1 to 0.4	6,9 to 27,6 mbar	40	2,8	40	2,8
S152B	0 to 50	0 to 3,4	0.1 to 0.5	6,9 to 34,5 mbar	50	3,4	75	5,2
S156B	3 to 100	0,2 to 6,9	0.2 to 0.8	13,8 to 55,2 mbar	100	6,9	125	8,6
S160B	50 to 180	3,4 to 12,4	0.3 to 1	20,7 to 68,9 mbar	180	12,4	180	12,4
S164B	0 to 200	0 to 13,8	0.3 to 2	20,7 to 137,9 mbar	200	13,8	200	13,8
Welded 316L stainless steel bellows and 1/4" NPT (female) pressure connection (Model 680 not recommended for rapid or high cycling pressure changes)								
354	0 to 50	0 to 3,4	1.5 to 2.5	0,1 to 0,2	50	3,4	75	5,2
356	0 to 100	0 to 6,9	2 to 4	0,1 to 0,3	100	6,9	150	10,3
358	0 to 200	0 to 13,8	3 to 5	0,2 to 0,3	200	13,8	250	17,2
360	0 to 250	0 to 17,2	3 to 5	0,2 to 0,3	250	17,2	330	22,8
362	0 to 350	0 to 24,1	2 to 8	0,1 to 0,6	350	24,1	430	29,6
364	0 to 500	0 to 34,5	3 to 9	0,2 to 0,62	500	34,5	575	39,6
680	100 to 1700	6,9 to 117,2	9 to 23	0,6 to 1,6	1700	117,2	2500	172,4
303 stainless steel piston with Buna N O-ring and 303 stainless steel 1/4" NPT (female) pressure connection (not recommended for gas service since drying of the O-ring can allow bleeding of the medium into the atmosphere)								
610	75 to 1000	5,2 to 68,9	30 to 150	2,1 to 10,3	1000	68,9	10,000	689,5
612	125 to 3000	8,6 to 206,8	40 to 250	2,8 to 17,2	3000	206,8	10,000	689,5
614	500 to 6000	34,5 to 413,7	50 to 400	3,4 to 27,6	6000	413,7	10,000	689,5

* **Over Range Pressure**: The maximum pressure that may be applied continuously without causing damage and maintaining set point repeatability.
** **Proof Pressure**: The maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage. The unit may require calibration (e.g., start-up, testing).

Model	Adjustable Set Point Range Low end of range on fall; High end of range on rise		Deadband		Over Range Pressure*		Proof Pressure**	
	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar (unless noted)	psi (unless noted)	bar
Brass bellows with nickel-plated brass 1/4" NPT (female) pressure connection†; Models 126 and 134 have zinc-plated steel spring exposed to media								
126	30 "Hg Vac to 0 psi	-1 to 0	0.2 to 0.8 "Hg	6,8 to 27,1 mbar	3	0,2	5	0,3
134	30 "Hg Vac to 20 psi	-1 to 1,4	0.2 to 0.8 "Hg	6,8 to 27,1 mbar	20	1,4	25	1,7
136	0 to 50" wc	0 to 124,5 mbar	3 to 6 "wc	7,5 to 14,9 mbar	50 "wc	124,5 mbar	5	0,3
142	0 to 18	0 to 1,2	4 to 7 "wc	10 to 17,4 mbar	18	1,2	25	1,7
148	0 to 40	0 to 2,8	0.1 to 0.4	6,9 to 27,6 mbar	40	2,8	40	2,8
152	0 to 50	0 to 3,4	0.1 to 0.5	6,9 to 34,5 mbar	50	3,4	75	5,2
156	3 to 100	0,2 to 6,9	0.2 to 0.8	13,8 to 55,2 mbar	100	6,9	125	8,6
160	50 to 180	3,4 to 12,4	0.3 to 1	20,7 to 68,9 mbar	180	12,4	180	12,4
Phosphor bronze bellows with nickel-plated brass 1/4" NPT (female) pressure connection; Model 218 has 300 series stainless steel spring exposed to media								
218	30 "Hg Vac to 0 psi	-1 to 0	1 to 2 "Hg	33,9 to 67,7 mbar	0	0	30	2,1
222	0 to 20	0 to 1,4	0.5 to 1	34,5 to 68,9 mbar	20	1,4	30	2,1
224	0 to 30	0 to 2,1	0.5 to 1	34,5 to 68,9 mbar	30	2,1	45	3,1
226	0 to 50	0 to 3,4	0.7 to 1.3	48,3 to 89,6 mbar	50	3,4	75	5,2
230	0 to 100	0 to 6,9	1 to 2	68,9 mbar to 0,1 bar	100	6,9	110	7,6
258	0 to 50	0 to 3,4	1.5 to 2.5	0,1 to 0,2	50	3,4	75	5,2
266	0 to 100	0 to 6,9	2 to 5	0,1 to 0,3	100	6,9	150	10,3
270	0 to 200	0 to 13,8	3 to 5	0,2 to 0,3	200	13,8	250	17,2
272	0 to 250	0 to 17,2	3 to 5	0,2 to 0,3	250	17,2	330	22,8
274	0 to 300	0 to 20,7	4 to 6	0,3 to 0,4	300	20,7	350	24,1

†Several of these models were previously offered with adjustable deadband as J6D. Specify option code 1520 if adjustable deadband is required.

HOW TO ORDER

BUILDING A PART NUMBER

Select a **Type**

Refer to the "Type" section below.

Determine type number based on switch output, enclosure, adjustment and reference.

Fill in the type portion of your part number with the corresponding number.

Select a **Model**

Refer to the "Model Charts".

Determine model based on adjustable range, deadband and proof pressure.

Fill in the model portion of your part number with the corresponding number.

Select an **Option**

Refer to the "Options" section.

Determine option number based on switch output, optional materials or other product enhancements.

Fill in the option portion of your part number with the corresponding number.

Leave "option" portion blank if no options are needed. *FOR MULTIPLE OPTIONS:* Call United Electric Controls.

TYPE	DESCRIPTION
Pressure	**Type J6 -** One SPDT output; epoxy coated enclosure; internal adjustment with no reference dial

SWITCH OPTIONS*

0140	Gold contacts, 1 A 125 VAC resistive
0500	Close deadband, 5 A 125/250 VAC resistive
1070	10 A 125 VDC resistive; deadband and minimum set point will increase
1520	Adjustable deadband, 15 A 125/250/277 VAC resistive. Adjustment wheel changes rise setting only - if adjustment on fall setting is required, use primary adjustment. NOT AVAILABLE ON MODELS 258-274, 354-364, 610-614, 680. NOTE: Must select this option for models previously listed as J6D.
1530	External manual reset, 15 A125/250/480 VAC resistive, latches on rising pressure only
2000	20 A 125/250 VAC resistive

SENSOR AND OTHER OPTIONS

M201	Factory set one switch; specify increasing or decreasing pressure and set point
M277	Range indicated on nameplate in kPa or MPa factory selected
M278	Range indicated on nameplate in Kg/cm^2
M405	Intrinsic safety compliance for European Union per ATEX standards, NOT AVAILABLE ON MODEL S164B
M406	Instrinsic safety compliance for Russia per Gosgortechnadzor standards
M444	Paper ID tag
M446	Stainless steel ID tag & wire attachment
M540	Viton® construction (deadbands and low end of range may increase); wetted parts include Viton® O-ring and standard connection material. AVAILABLE ON MODELS 610-614 ONLY
M550	Oxygen service cleaning; alcohol cleaning to remove residue from the process connection
M913	1/4" NPT (female) 316L stainless steel pressure connection. AVAILABLE MODELS S126B-S164B
M914	1/2" NPT (female) 316L stainless steel pressure connection. AVAILABLE MODELS 354-364

***** *All switches have limited DC capabilities. Consult factory for details.*

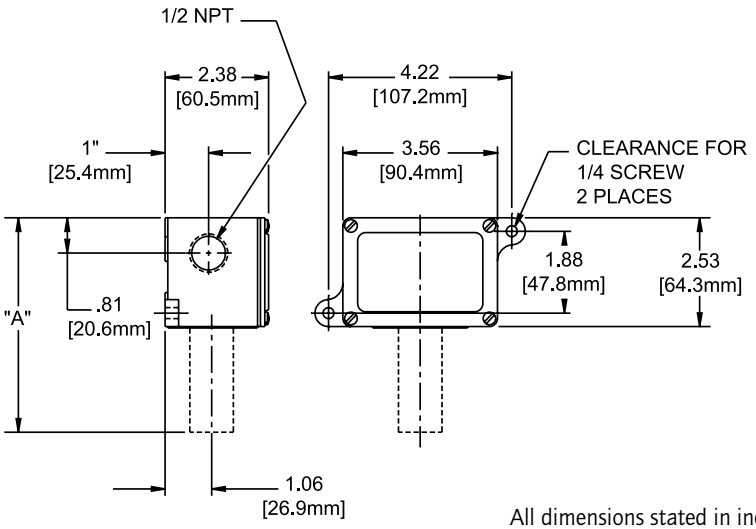
Viton® is a registered trademark of E.I. DuPont

DIMENSIONAL DRAWINGS

Dimensional drawings for all models may be found at www.ueonline.com

Internal Set Point Adjustment

Types J6

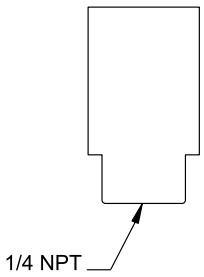


Dimension A			
Models	**Inches**	**mm**	**NPT**
126-160	5.06	128.5	1/4
S126B-S164B	5.47	138.9	1/2
218-230	4.31	109.5	1/4
258-274	4.75	120.7	1/4
354-364	4.78	121.4	1/4
610-614	5.72	145.3	1/4
680	4.97	126.2	1/4

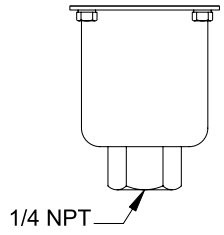
All dimensions stated in inches (millimeters)

Pressure Sensors

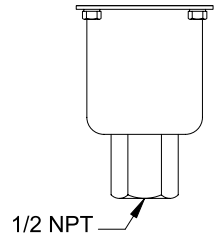
Models 218-230



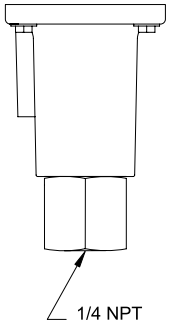
Models 126-160



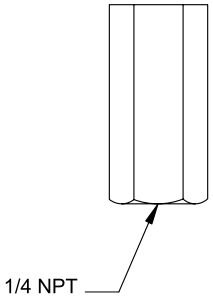
Models S126B-S164B



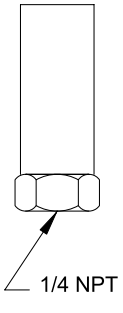
Models 610-614



Models 258-274



Models 354-364, 680



RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. exceeding published limits.

LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 24 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

SELLER'S LIABILITY TO BUYER FOR ANY LOSS OR CLAIM, INCLUDING LIABILITY INCURRED IN CONNECTION WITH (I) BREACH OF ANY WARRANTY WHATSOEVER, EXPRESSED OR IMPLIED, (II) A BREACH OF CONTRACT, (III) A NEGLIGENT ACT OR ACTS (OR NEGLIGENT FAILURE TO ACT) COMMITTED BY SELLER, OR (IV) AN ACT FOR WHICH STRICT LIABILITY WILL BE INPUTTED TO SELLER, IS LIMITED TO THE "LIMITED WARRANTY" OF REPAIR AND/OR REPLACEMENT AS SO STATED IN OUR WARRANTY OF PRODUCT. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OF A LIKE GENERAL NATURE, INCLUDING, WITHOUT LIMITATION, LOSS OF PROFITS OR PRODUCTION, OR LOSS OR EXPENSES OF ANY NATURE INCURRED BY THE BUYER OR ANY THIRD PARTY.

UE specifications subject to change without notice.

Be sure to visit www.ueonline.com for the latest information.

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http://www.ueonline.com

CP05102000

800 Series

INDICATING TEMPERATURE CONTROLS AND THERMOMETERS

FEATURES

- Temperature Indication and Control
- Single or Dual SPDT Output
- Stainless Steel Bulb and Capillary
- ± 1% Repeatability
- Enclosure Type 1, 4, and Explosion Proof Versions
- Temperature Ranges:
  -180 to 650°F
  (-117.8 to 343.3°C)

ISO 9001 CERTIFIED COMPANY

UNITED ELECTRIC CONTROLS

OVERVIEW

For applications that require a visual display of process temperature and set point, the 800 Series offers a highly readable four inch setting/indication scale. It is available in two versions: a Lexan® enclosure for enclosure type 1 or 4 applications (with option M300), and with Lexan® window and epoxy-coated aluminum enclosure for Div. 1 explosion proof applications. For temperature indication only, the T800 thermometer incorporates the same performance and construction features of the 800 Series.

800 Series models control and indicate the temperature of food service appliances, ovens, packaging machines, HVAC equipment, and various temperature applications within process plants.

FEATURES

- Temperature indication and control switching
- Single or dual SPDT output
- Stainless steel bulb & capillary
- Simple to adjust via external knob
- Explosion proof models are UL listed, cUL certified, and ATEX compliant
- Optional Russian, Ukrainian, and Chinese, flameproof or intrinsic safety compliance
- Optional thermowells and union connectors available

Dual set point version

Explosion proof version

Lexan® is a registered trademark of General Electric Co.

SPECIFICATIONS

STORAGE TEMPERATURE	-65 to 160°F (-54 to 71°C)
AMBIENT TEMPERATURE LIMITS	-40 to 160°F (-40 to 71°C); set point typically shifts less than 1% of range for a 50°F (28°C) ambient temperature change
SET POINT REPEATABILITY	± 1% of adjustable range
SHOCK	Set point repeats after 15 G, 10 millisecond duration
VIBRATION	Set point repeats after 2.5 G, 5-500 Hz
ENCLOSURE	Types 800, 802: Lexan® black finish; clear Lexan® faceplate Types T800, 820E, 822E: Die cast aluminum, epoxy coated enclosure, gasketed; Lexan® cover and faceplate
ENCLOSURE CLASSIFICATION	Types 800, 802, T800: Designed to meet enclosure type 1 requirements (enclosure type 4 by specifying option M300). Types 820E, 822E: Designed to meet enclosure type 4X; Class I Div. 1 products meet enclosure type 7; Class II, Div. 1 products meet enclosure type 9. Certified to IP66 requirements
INDICATION ACCURACY	± 1% of adjustable range
SWITCH OUTPUT	One or two SPDT; dual switch may be separated up to 100% of range; except type 822E where switch #2 can be set up to 25% of range span below switch #1 set point. Switches may be wired "normally open" or "normally closed"
DUAL SWITCH ADJUSTMENT	Type 802: Dual switch controls have separate knob & temperature pointers for each switch set point (standard); turn inner green knob for setting #1 switch; outer black knob for switch #2. Type 822E common adjustment single knob and pointer for set point
ELECTRICAL RATING	15 A 125/250/480 VAC resistive. Electrical switches have limited DC capabilities. Consult factory for additional information.
WEIGHT	Types 800, 802, T800: Approx. 3 lbs., 4 oz. (1,47 kg) Types 820E, 822E: Approx. 7 lbs (3,18 kg)
ELECTRICAL CONNECTION	Types 800, 802: 7/8" diameter knockout on left hand side; 18 AWG color-coded leadwires, approx. 9 inches exposed with strain relief (option M100 adds terminal block wiring). Types 820E, 822E: two 3/4" NPT E/C with terminal block
BULB AND CAPILLARY	6 feet 304 stainless steel
TEMPERATURE FILL	Model 1BS: solvent filled; models 2-8: non-toxic oil filled
TEMPERATURE DEADBAND	Typically 1% of range under laboratory conditions (70°F ambient circulating bath at rate of 1/2°F per minute change)

APPROVALS

UNITED STATES AND CANADA
800 & 802 Models
UL Listed, CSA Certified
UL 873, file # E10667; CSA C22.2 No. 24, file # LR7814

820E & 822E Models
Class I, Division 1 and 2, Groups B, C & D
Class II, Division 1 and 2, Groups E, F & G
Class III
Class I, Zone 1, Group IIB + H_2 T6
Enclosure Type 4X
UL Listed, cUL Certified
UL 50 & 698; CSA No. 25 & 30 - file # E43374

EUROPE
820E & 822E Models
ATEX Directive (94/9/EC)
II 2 G Ex d IIC T6
II 2 D Ex tD A21 IP66 T+85C
Tamb = -40°C to +75°C
UL International DEMKO A/S (N.B.# 0539)
Certificate # DEMKO 09 ATEX 0815573X
EN 60079-0, 60079-1, 61241-0 & 61241-1

Low Voltage Directive (LVD) (73/23/EC & 93/68/EEC)
UEC compliant to LVD
Products rated lower than 50 VAC and 75 VDC
are outside of the scope of the LVD
The Low Voltage Directive does not apply to products
for use in hazardous locations

RUSSIA
820E & 822E Models
Rostechnadzor Permit and GOST-R CoC
(OPTIONAL – code M406)
1ExdIICT6X
Tamb = -40°C to +71°C
NANIO CCVE Certification Center
Certificate # ROSS US.GB05.Bo2933
GOST R 51330.0, 51330.1, 51330.10 & 51330-14

UKRAINE
820E & 822E Models
Gosnadzorohrantruda Permit **(OPTIONAL - code M404)**
1ExdIICT6X
Tamb = -40°C to +71°C
Certificate # 1867.04.30 - 31.62.4

CHINA
820E & 822E Models
CQST Certified **(OPTIONAL - code M408)**
Exd IIC T6
DIP A21 TA +85°C
Tamb = -40°C to +75°C
GB 3836.1, 3836.2 & 12476.1
Certificate # CNEx09.2180X

TEMPERATURE MODEL CHART

Model	Adjustable Set Point Range		Max. Temp.		Scale Div.		Bulb Size
	°F	°C	°F	°C	°F	°C	OD x Length
1BS*	-180 to 120	-117.8 to 48.9	170	76.7	5	5	3/8 x 3-3/4""
2BS	-125 to 350	-87.2 to 176.7	400	204.4	10	5	3/8 x 2-7/16"
3BS	-125 to 500	-87.2 to 260	550	287.8	10	5	3/8 x 2-1/8"
4BS	-40 to 120	-40 to 48.9	170	76.7	5	2	3/8 x 6-3/4"
5BS	-40 to 180	-40 to 82.2	230	110	5	2	3/8 x 5"
6BS	0 to 250	-17.8 to 121.1	300	148.9	5	2	3/8 x 4-1/2"
7BS	0 to 400	-17.8 to 204.4	450	232.2	10	5	3/8 x 3"
8BS	50 to 650	10 to 343.3	700	371.1	10	10	3/8 x 3-1/4"

Standard capillary length is 6 ft., optional capillary lengths and protection are available, consult UE.
*NOT AVAILABLE TYPE T800

HOW TO ORDER

BUILDING A PART NUMBER

Select a **Type**

Refer to the "Type" section below.

Determine type number based on switch output, enclosure, adjustment and reference.

Fill in the type portion of your part number with the corresponding number.

Select a **Model**

Refer to the "Model Charts."

Determine model based on adjustable range, deadband and proof pressure.

Fill in the model portion of your part number with the corresponding number.

Select an **Option**

Refer to the "Options" section.

Determine option number based on switch output, optional materials or other product enhancements.

Fill in the option portion of your part number with the corresponding number.

Leave "option" portion blank if no options are needed. FOR MULTIPLE OPTIONS: Call United Electric Controls.

TYPE — TEMPERATURE

Type 800 - Bulb and capillary; one SPDT output; external indication

Type 802 - Bulb and capillary; two SPDT outputs; external indication

Type 820E - Bulb and capillary; one SPDT output; external indication, explosion proof

Type 822E - Bulb and capillary; two SPDT outputs; external indication, explosion proof

Type T800 - Thermometer only with external indication

OPTIONS

SWITCH OPTIONS*	DESCRIPTION
0140	Gold contacts, 1 A 125 VAC resistive. NOT AVAILABLE TYPE 800, 820E, T800
0500	Close deadband, 5 A 125/250 VAC resistive. NOT AVAILABLE TYPE T800
1070	10 A 125 VDC or VAC resistive; deadband and minimum set point may increase. NOT AVAILABLE TYPES 802, 820E, T800
2000	20 A 125/250 VAC resistive. NOT AVAILABLE TYPE T800

OTHER OPTIONS	
M007	Drilled 7/8" electrical opening on right side. NOT AVAILABLE TYPES 820E, 822E and T800
M100	Terminal block wiring. NOT AVAILABLE TYPE 820E, 822E (standard) AND T800
M201	Factory set one switch; specify increasing or decreasing temperature and set point. NOT AVAILABLE TYPE 802, 822E, T800
M202	Factory set two switches; specify increasing or decreasing temperature and set point. NOT AVAILABLE TYPE 800, 820E, T800
M300	Enclosure Type 4 construction; includes watertight conduit fitting and gasketing. NOT AVAILABLE TYPES 820E, 822E (which already meet enclosure type 4X)
M320	Tamper resistant cover. NOT AVAILABLE TYPES T800
M404	Flameproof compliance for Ukraine per Gosnadzorohrantruda standards. NOT AVAILABLE TYPES 800, 802, T800
M406	Flameproof compliance for Russia per Rostechnadzor permit (RTN). NOT AVAILABLE TYPES 800, 802, T800
M408	Flameproof compliance for China per CQST standards. NOT AVAILABLE TYPES 800, 802, T800
M444	Paper ID tag
M446	Stainless steel ID tag & wire attachment
M550	Oxygen service cleaning; alcohol cleaning to remove residue from the process connection
M900	Watertight conduit fitting; converts 7/8" hole to 1/2" NPT fitting. NOT AVAILABLE TYPES 820E, 822E, T800

* All switch options have limited DC capabilities. Consult factory for details.

OPTIONS FOR TEMPERATURE MODELS

UNION CONNECTORS**

Option	Replacement Number	Description
	Brass	
W027	SD6213-27	1/2" NPT w/ 3/4" bushing
W045	SD6213-45	3/4" NPT
W051	SD6213-51	1/2" NPT
	304 Stainless Steel	
W028	SD6213-28	1/2" NPT w/ 3/4" bushing
W046	SD6213-46	3/4" NPT
W050	SD6213-50	1/2" NPT

THERMOWELLS**

For all bulb & capillary switches

	Brass	
W075	SD6225-75	1/2" NPT with 3/4" NPT adapter bushing, 4" BT
W191	SD6225-191	1/2" NPT, 4" BT
W118	SD6225-118	1/2" NPT with 3/4" NPT adapter bushing, 7" BT
W192	SD6225-192	1/2" NPT, 7" BT
	316 Stainless Steel	
W076	SD6225-76	3/4" NPT, 4.5" BT
W193	SD6225-193	1/2" NPT, 4.5" BT
W119	SD6225-119	3/4" NPT, 7.5" BT
W177	SD6225-177	1/2" NPT, 7.5" BT

OPTIONAL LENGTHS:

Optional capillary length to 50' available in 304 st/st. Armor or Teflon® capillary protection available to lengths less than or equal to capillary length. Consult UE for additional information.

Consult UE regarding repeatability and ambient effects on capillary lengths over 30'

**Dimensional drawings for union connectors and thermowells may be found at www.ueonline.com

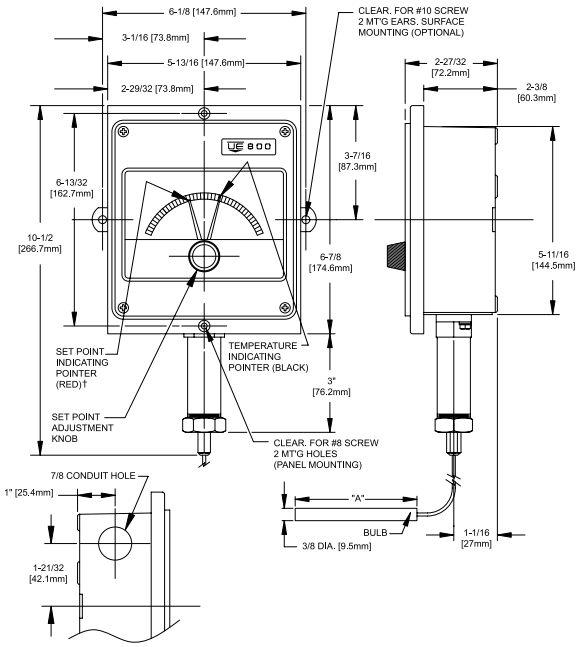
DIMENSIONAL DRAWINGS

(Dimensional drawings for all models may be found at www.ueonline.com)

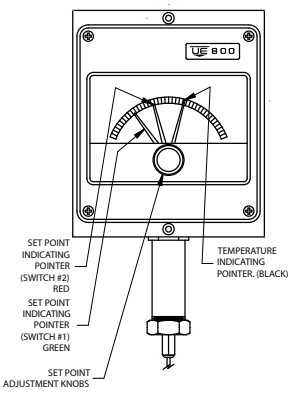
800 Series

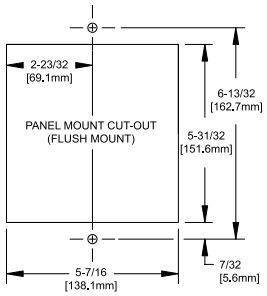
External Set Point Adjustment & Temperature Indication

Types 800 & T800



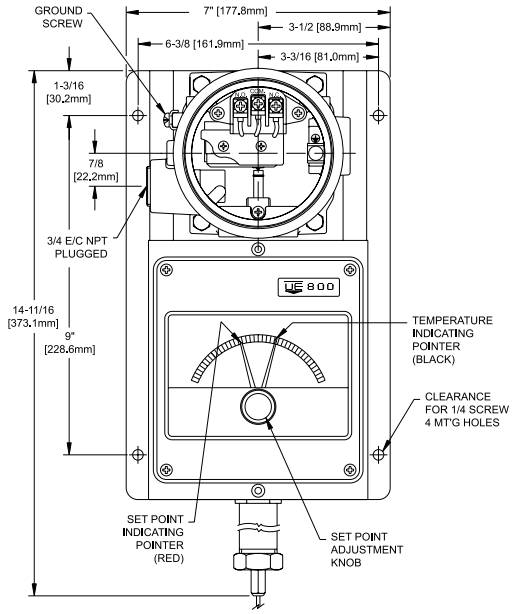
Types 802



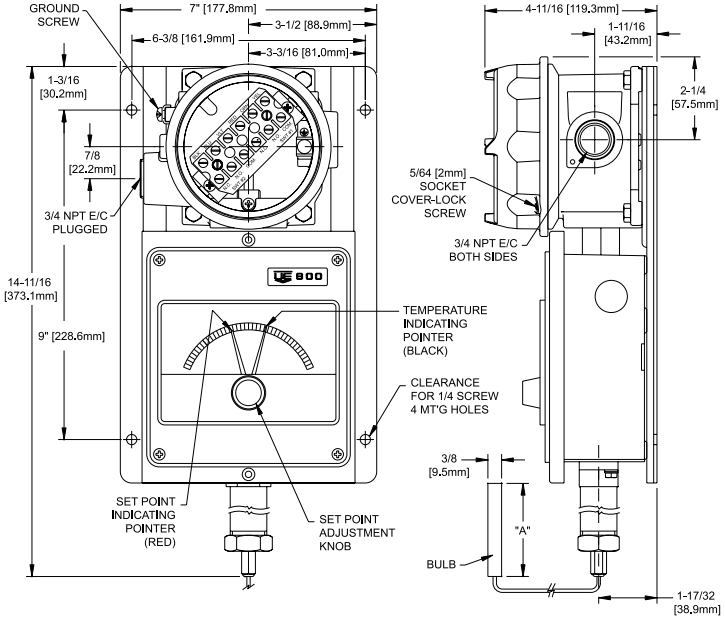


Dimension A		
Models	**Inches**	**mm**
1BS	3-3/4	95.3
2BS	2-7/16	62.0
3BS	2-1/8	54.0
4BS	6-3/4	171.5
5BS	5	127.0
6BS	4-1/2	114.3
7BS	3	76.2
8BS	3-1/4	82.6

Type 820 E



Type 822 E



†Type T800 has no set point indicating pointer.

RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. exceeding published limits.

LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 24 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

SELLER'S LIABILITY TO BUYER FOR ANY LOSS OR CLAIM, INCLUDING LIABILITY INCURRED IN CONNECTION WITH (I) BREACH OF ANY WARRANTY WHATSOEVER, EXPRESSED OR IMPLIED, (II) A BREACH OF CONTRACT, (III) A NEGLIGENT ACT OR ACTS (OR NEGLIGENT FAILURE TO ACT) COMMITTED BY SELLER, OR (IV) AN ACT FOR WHICH STRICT LIABILITY WILL BE INPUTTED TO SELLER, IS LIMITED TO THE "LIMITED WARRANTY" OF REPAIR AND/OR REPLACEMENT AS SO STATED IN OUR WARRANTY OF PRODUCT. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OF A LIKE GENERAL NATURE, INCLUDING, WITHOUT LIMITATION, LOSS OF PROFITS OR PRODUCTION, OR LOSS OR EXPENSES OF ANY NATURE INCURRED BY THE BUYER OR ANY THIRD PARTY.

UE specifications subject to change without notice.

Be sure to visit www.ueonline.com for the latest information.

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