Bag Filter

FGF Series

RoHS

Optimum for the large flow filtration

The bag-stated element (made of non-woven cloth) makes it possible to filtrate the large flow with lower pressure drop.
[FGF□1 Series (one element included): Up to 400 L/min]

Easy maintenance

Replacement operations are easy thanks to a built-in basket mechanism allowing element replacement outside the vessel.

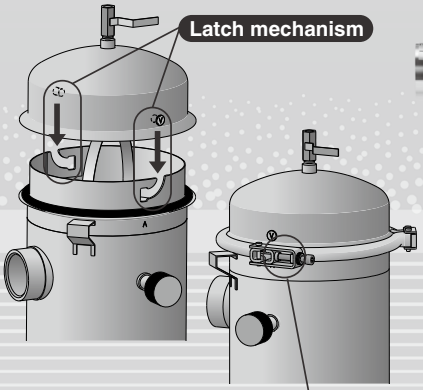
Main operating fluids

- **Coolant (oil-based, water-soluble)**
- **Weak alkali-based cleaning fluid**
- **Cutting fluid**
- **Industrial water**

∗ For other kinds of fluids, please contact SMC.

With safety mechanism

Employs proprietary SMC latch mechanism and band lock mechanism.
Safe even in the event of erroneous operation.



Bag-stated element

With a bag configuration, the aperture is wide and foreign matter is captured inside the element for easy removal. Furthermore, foreign matter captured inside the element will not spill over into the case interior or the surrounding area.

Select from a wide range of filtration accuracy.

Nominal filtration accuracy

5, 10, 25, 50, 100 μm

Improved functionality and operability Renewed for easier use!

[*FGF□1* Series (one element included)**]**

- Leg format changed to removable type, improved piping workability on bottom side.
- Easier handling thanks to lightweight band and hinge mechanism.
- Basket features hole for fluid release. Release of foreign matter to the outlet side is prevented.
- Weight: **13** kg (Current model: 19 kg) **32**% lighter than the current model

  ∗ Applies to FGF□1A

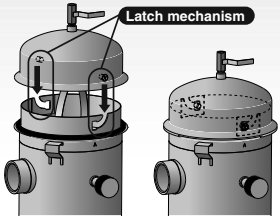
Variations

Series	Number of elements	Element size	Port size	Maximum flow (Water, at ΔP = 7 kPa)
FGF□1	1	ø190 x L440 ø190 x L770	Rc2	Approx. 400 L/min
FGF□3	3		4^{B}JIS10^{K}FF	Approx. 1200 L/min
FGF□5	5		6^{B}JIS10^{K}FF	Approx. 2000 L/min

Bag filter offers excellent safety performance and ease of maintenance.

With safety mechanism

Employs SMC proprietary latch mechanism – Prevents cover blowout in cases of erroneous operation.



When cover is mounted

Band system

Makes the work of tightening easy.

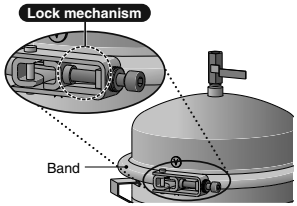
Compared to a bolt tightening system with many places (between 4 and 6) that need to be tightened, this system is easy to use with only one place to tighten.

Improved, easier handling thanks to lightweight band

Easier handling with more lightweight band (Band weight: 1 kg)

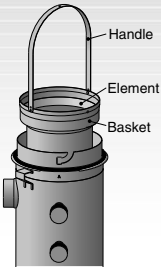
With lock mechanism <Patent pending>

Safe lock mechanism prevents band from coming off even in cases of erroneous operation under internal pressure.



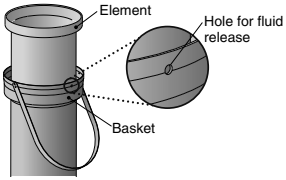
Element can be replaced outside the vessel.

Use of a built-in basket mechanism makes it possible to replace the element outside the vessel.



No-fluid-buildup structure

Basket features hole for fluid release. Release of foreign matter to the outlet side during element replacement is prevented.
Since there is no leftover fluid, there is no need to perform drainage operations.
(The drain port of the current model has been eliminated.)



Lightweight

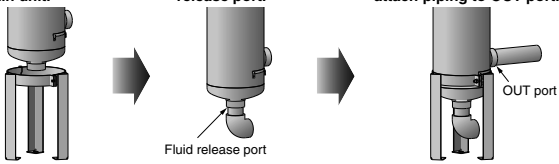
32% lighter than the current model
Weight: **13** kg (Current model: 19 kg)
∗ Applies to FGF□1A

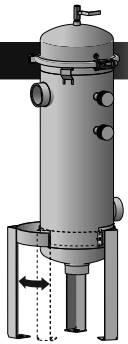
Piping operations are a breeze.

With a removable leg system, carrying out piping operations at the fluid release port is easier.

Example **When removing legs from the main unit before attaching piping**

❶ **Remove legs from the main unit.**
❷ **Attach piping to fluid release port.**
❸ **Replace legs on the main unit and attach piping to OUT port.**





SMC

Variations of Bag Filters

Available combination between an element and a vessel

Element			Vessel (Standard products)		
			FGF□1 Vessel with one element 0.5 MPa type	FGF□3 Note 2) Vessel with three elements 0.5 MPa type	FGF□5 Note 2) Vessel with five elements 0.5 MPa type
					
Standard elements		P.47	●	●	●
Made to Order	Sub-element + Standard element	P.55	●	●	●
	Sub-element				
	HEPO element	P.56	●		
	Long service life element				
	Branch type element	P.57	●	—	—
	PP (Polypropylene) bag element				
	Filter paper element	P.58	●	●	●

Note 1) Combinations between standard or made-to-order elements and standard or made-to-order vessels are marked (●) as above.
Note 2) Please contact SMC for delivery time as the FGF3□ and FGF5□ are produced upon receipt of order.

Types of Element

Standard element

Bag element — P.47

(For coarse filtration)

Made-to-Order elements

Sub-element + Standard element X46 — P.55

Effective for extending the service life of a standard element

(For coarse filtration)

Sub-element X81 — P.55

Eliminates large foreign matter.

(For coarse filtration)

HEPO element X49 — P.56

High-performance filtration

(For precision filtration)

Made-to-Order elements

Long service life element X82 — P.56

Long service life (Four to five times the filtration area compared with the standard elements)

(For coarse filtration)

Branch type element X292 — P.57

More compact vessel is possible. (Longevity for L440 is same as L770.)

(For coarse filtration)

PP (Polypropylene) bag element X72 — P.57

Applicable for strong alkali-based cleaning fluid

(For coarse filtration)

Filter paper element X142 — P.58

Suitable for filtering cutting fluids

(For coarse filtration)

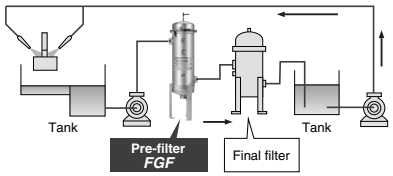
Note) Refer to pages 55 to 58 for details on Made-to-Order elements and vessels.

Stable quality and reuse of fluid is possible thanks to filtration!

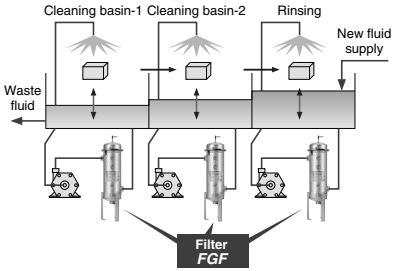
Contributes to… **Stable product quality** (Fewer defects, etc.) | **Prevention of problems in the line** (Prevention of nozzle blockage, etc.) | **Less waste fluid**

● Application example

Washing line

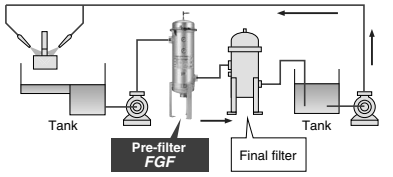


[Filtration of cleaning fluid]
The filter performs filtration of used cleaning fluid so it can be reused many times. (Thanks to cyclical filtration, the volume of waste fluid is reduced.)



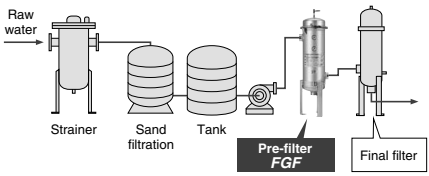
[Filtration of cleaning fluid]
The filter is used to maintain a constant level of cleaning fluid.

Processing line



[Filtration of coolant]
The filter performs filtration of used coolant so it can be reused many times.

Filtration of industrial water



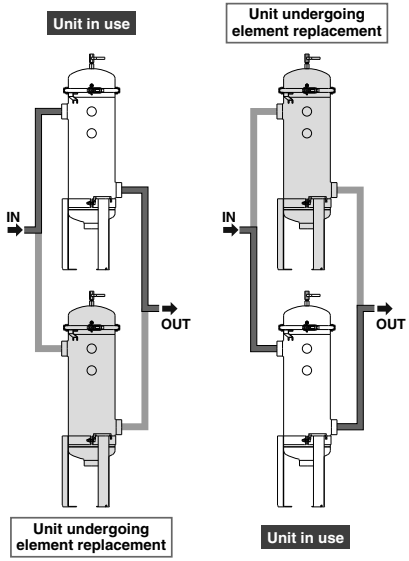
[Filtration of industrial water]
The filter removes foreign matter from raw water so it can be used for manufacturing.

● Maintenance example

Two units used side by side

[Reduction in length of time line is stopped for element replacement]

Installing two bag filters means that one filter can always be used while the other is undergoing element replacement, meaning that the line does not have to be stopped for long periods of time for replacement of elements.



Bag Filter
FGF Series

RoHS

FGF□1

FGF□3
FGF□5
(Made to Order)

How to Order

One element included FGF S 1 A – 20 – E 005 B – G

Three, five elements included (Made to Order) FGF S 3 A – 40 – E 005 – F

Pressure gauge

Symbol	Pressure gauge
G	With pressure gauge (1 MPa: Brass for wetted parts)
Nil	Without pressure gauge (with plug)

∗ Note that the differential pressure must be controlled strictly.

Bag filter

Material

Symbol	Vessel material	Seal material	Applicable model FGF□1	FGF□3	FGF□5
S	Stainless steel	NBR	●	●	●
C	Carbon steel	NBR	—	●	●
L	Stainless steel	FKM	●	●	●
R	Carbon steel	FKM	—	●	●

Option

Symbol	Option∗	Applicable model FGF□1	FGF□3	FGF□5
Nil	None	●	●	●
F	Companion flange	—	●	●
L	Foundation bolt (3 pcs)	●	●	●

∗ In the case of multiple options, indicate symbols in alphabetical order.

Number of elements

Symbol	Number of elements
1	1 pc included (FGF□1)
3	3 pcs included (FGF□3)
5	5 pcs included (FGF□5)

Element size

Symbol	Element size
A	ø190 x L440
B	ø190 x L770

Element material (Polyester)

Port size

Symbol	Port size	Applicable model
20	Rc2	FGF□1
40	100(4^B)JIS10^{K}FF	FGF□3
60	150(6^B)JIS10^{K}FF	FGF□5

Nominal filtration accuracy Note)

Symbol	Nominal filtration accuracy (μm)
005	5
010	10
025	25
050	50
100	100

Note) Nominal filtration accuracy refers to the filtration accuracy according to SMC criteria, and serves as a guideline for the particulates that can be filtered out. It does not mean that 100% of the particulates of the diameter shown can be filtered out.

Part number of element for replacement

EJ 501S – 005

Element symbol

Element size

Symbol	Element size	Applicable model
501S	ø190 x L440	For FGF□□A
601S	ø190 x L770	For FGF□□B

Made to Order

Made to Order
(For details, refer to pages 1174 to 1178.)

Specifications

Model			FGF□1A-20	FGF□1B-20	FGF□3A-40 Note 7)	FGF□3B-40 Note 7)	FGF□5A-60 Note 7)	FGF□5B-60 Note 7)
Common	Operating pressure		Max. 0.5 MPa					
	Operating temperature		Max. 80°C (For with pressure gauge: 60°C or less)					
	Maximum flow rate Note 1)		Approx. 400 L/min		Approx. 1200 L/min		Approx. 2000 L/min	
	Applicable fluid Note 2)		Water-soluble coolant, Weak alkali-based cleaning fluid, Industrial water (Vessel material: Stainless steel) Oil-based coolant, Cutting oil (Vessel material: Carbon steel)					
Vessel Note 3)	Material	Cover	Stainless steel 304		[FGFS/L] Stainless steel 304 Note 6) [FGFC/R] Carbon steel			
		Case						
		Legs	Carbon steel					
		Seal	NBR or FKM Note 2)					
	Port size		Rc2		100(4^B)JIS10^{K}FF		150(6^B)JIS10^{K}FF	
	Internal volume		23 L	35 L	104 L	156 L	214 L	307 L
	Weight		13 kg	16 kg	170 kg	190 kg	270 kg	315 kg
	Accessories: Pressure gauge Note 4)		1 MPa: Brass for wetted parts					
	Accessories: Air release valve		1/4^B Ball valve (Brass)					
	Accessories: Handle for picking elements		Basket integrated		Part No.: AK-1S			
	Accessories: Davit for cover		None		Yes			
Element	Material		Polyester					
	Nominal filtration accuracy		5, 10, 25, 50, 100 μm					
	Element relacement differential pressure		0.1 MPa Note 5)					
	Number of elements		1 element included		3 elements included		5 elements included	
	Size		ø190 x L440	ø190 x L770	ø190 x L440	ø190 x L770	ø190 x L440	ø190 x L770
	Filtration area		1800 cm^2	3400 cm^2	5400 cm^2	10200 cm^2	9000 cm^2	17000 cm^2

Note 1) Conditions: Fluid = Water, Pressure drop 7 kPa, Nominal filtration accuracy 100 μm
Note 2) Confirm the conformity of the fluid to be used.
Note 3) Surface treatment No. 2D∗ applies to the external surface of the vessel. (Scratches, scrapes, blotches and uneven color may be present as long as they do not interfere with function or performance.)
∗ The symbol refers to surface finishing of JIS G 4305 cold rolled stainless steel sheet.
Note 4) For the FGF□1 series, this indicates cases where the "with pressure gauge" option has been selected.
Note 5) Control the element replacement so that the differential pressure does not exceed 0.1 MPa.
Note 6) Parts other than the wetted parts are made of carbon steel and painted (silver).
Note 7) Please contact SMC for delivery time as the FGF3□ and FGF5□ are produced upon receipt of order.

Model Selection

Step 1 Checking operating conditions ▶ **Step 2** Selecting a vessel ▶ **Step 3** Selecting the filter model ▶ **Step 4** Determining the model and number of units

Selection method | **Selection flow chart** | **Selection example**

Step 1 Checking operating conditions

• Fluid • Pressure • Temperature
• Flow rate • Filtration accuracy

Confirm that the specifications are within the appropriate range.

Check the compatibility of fluid with element material [polyester].

To check the compatibility with main fluids, refer to "Selection by Main Application" on page 50.

Check the compatibility of fluid with vessel material [stainless steel 304/ carbon steel].

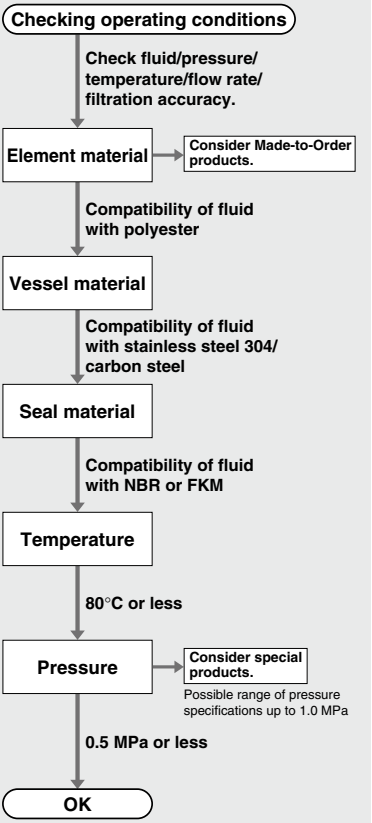
To check the compatibility with main fluids, refer to "Selection by Main Application" on page 50.

Check the compatibility of fluid with seal material [NBR] or [FKM].

To check the compatibility with main fluids, refer to "Selection by Main Application" on page 50.

Confirm that the temperature is 80°C or less.

Confirm that the pressure is 0.5 MPa or less.



《**Operating conditions**》

- Fluid: Coolant (water-soluble) [Viscosity equivalent to water: 1 mm²/sec]
- Pressure: 0.3 MPa
- Temperature: 50°C
- Flow rate: 700 L/min
- Filtration accuracy: 50 μm

Confirm that the specifications are within the appropriate range.

- Coolant (water-soluble)
  → Compatibility with polyester: OK
  → Compatibility with stainless steel 304: OK
  → Compatibility with NBR (FKM): OK
- 50°C
  → 80°C or less: OK
- 0.3 MPa
  → 0.5 MPa or less: OK

Selection method	Selection flow chart	Selection example

Step 2 Selecting a vessel

① Calculating the number of elements

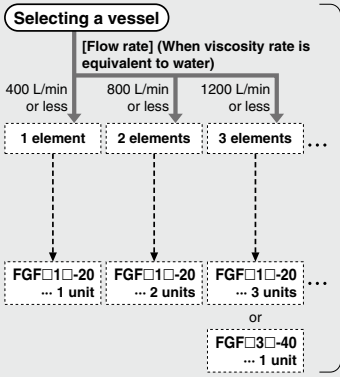
Use the flow rate to calculate the number of elements.
Required flow rate ÷ Recommended flow rate = Number of elements

[Recommended flow rate per one element]
400 L/min (Pressure drop 7 kPa to 8 kPa)
∗ When viscosity rate is equivalent to water.
For other viscosities, perform viscosity conversion.

[Number of elements]
Round up: 1.75 elements = 2 elements
∗ When flow rate = 50 L/min or less, the compact filters [FGD] [FQ] series are recommended.

② Vessel type and number of units

Choose a vessel that satisfies the number of elements obtained in step ①.



Calculate the number of elements.
Required flow rate ÷ Recommended flow rate
700 L/min ÷ 400 L/min
= 1.75 ≈ **2 elements**

Choose the vessel type and number of units.
2 elements
→ **FGF□1□-20 ··· 2 units**

Step 3 Selecting the filter model

① Selecting vessel material and seal material

Select vessel and seal materials from among those compatible with the fluid used.

② Selecting element size

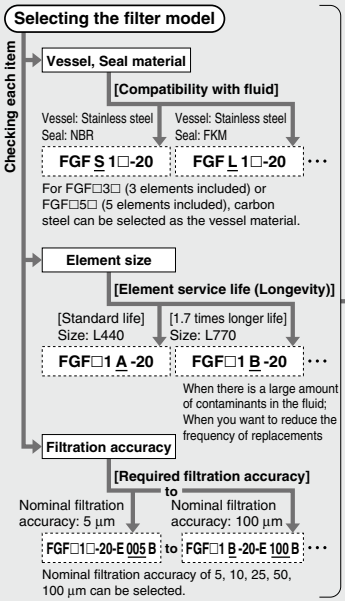
Select the element size when there is a large amount of contamination or frequent replacements.

Flow rate does not change depending on element size.

③ Selecting filtration accuracy

Select the required filtration accuracy depending on conditions.

Filtration accuracy = Nominal filtration accuracy



Select vessel and seal materials based on compatibility with the fluid.
Coolant (water-soluble)
→ Stainless steel / NBR: OK
The model selected is the **FGF S 1□-20**.

∗ In this case, the FGFL1□ with FKM seal material can also be selected.

Select the element size.
With standard life, the model selected is the **FGFS1 A -20**.

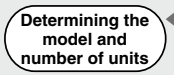
∗ When there is a large volume of contaminants in the fluid or when you want to reduce the frequency of replacements, select the FGFS1B with the L770 size element with 1.7 times longer life.

Select the filtration accuracy.
With a nominal filtration accuracy of 50 μm, the model selected is the **FGFS1A-20-E 050 B**.

Step 4 Determining the model and number of units

Determine the filter model and number units based on the results of **Step 2** and **Step 3**.

∗ Select pressure gauge or other options as needed.



Based on the results of **Step 2** and **Step 3**, **2 units** of the **FGFS1A-20-E050B** are selected.

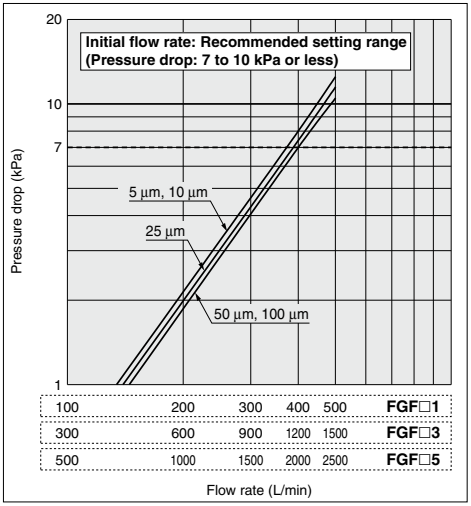
Selection by Main Application

Field	Fluid	Element		Vessel					
		Material	Filtration accuracy	Material		Compact filter [Other series]	FGF□1 1 element included	FGF□3 3 elements included	FGF□5 5 elements included
				Vessel	Seal			 Note 1)	
						Up to 50 L/min	Up to 400 L/min	Up to 1200 L/min	Up to 2000 L/min
Machine tools	Coolant (water-soluble)	Polyester	10 to 50 μm	Stainless steel	NBR	Compact filter (FGD, FQ)	FGFS1□	FGFS3□	FGFS5□
	Coolant (oil-based)			Stainless steel or Carbon steel	NBR			FGFC3□	FGFC5□
Washing equipment	Water-based cleaning fluid	Polyester	5 to 25 μm	Stainless steel	NBR	Compact filter (FGD, FQ)	FGFS1□	FGFS3□	FGFS5□
	Weak alkali-based cleaning fluid								
	Alcohol-based cleaning fluid								
	Oil-based cleaning fluid								
	Chlorine- / Fluorine-based cleaning fluid			Stainless steel	FKM		FGFL1□	FGFL3□	FGFL5□
	Strong alkali-based cleaning fluid	Polypropylene (See "Made to Order" on P.57.)		Stainless steel	FKM		FGFL1□··· X72	FGFL3□··· X72	FGFL5□··· X72
Others	Industrial water	Polyester	10 to 100 μm	Stainless steel	NBR	Compact filter (FGD, FQ)	FGFS1□	FGFS3□	FGFS5□
	Cooling water								

Select the element size □ (A: ø190 x L440; B: ø190 x L770) based on the amount of contaminants.
The above is for guideline purpose only. Check the compatibility of fluid with product, seal and element material before operation.
The flow rate is the appropriate flow rate at a viscosity equivalent to water.
Note 1) Please contact SMC for delivery time as the FGF3□ and FGF5□ are produced upon receipt of order.

Flow Rate Characteristics (Initial Value)

● Test fluid: Water Liquid temperature: 17°C to 20°C (Room temperature)
● Test method: Per SMC test method



● **Flow rate conversion based on viscosity conversion (with viscosity other than that equivalent to water)**

Example) Fluid: Coolant (oil-based) Kinematic viscosity: 20 mm²/sec
Flow rate: 285 L/min

1) Calculation of flow coefficient
- Obtain the flow coefficient from the viscosity conversion table.
  Kinematic viscosity: 20 mm²/sec → Flow coefficient: 95%

2) Flow rate conversion
- Convert the flow rate when viscosity is equivalent to water using the flow coefficient obtained in step 1).
  285 L/min ÷ flow coefficient 95% = 300 L/min
  300 L/min flow rate is necessary when viscosity is equivalent to water.
- After this, make a selection using the selection method.
  * When making a selection, designate the flow rate as 300 L/min when viscosity is equivalent to water.

Reference) The recommended flow rate for one coolant (oil-based) element at a kinematic viscosity of 20 mm²/sec is the recommended flow rate when viscosity is equivalent to water (400 L/min) x flow coefficient (95%) = recommended flow rate 380 L/min at a kinematic viscosity of 20 mm²/sec.

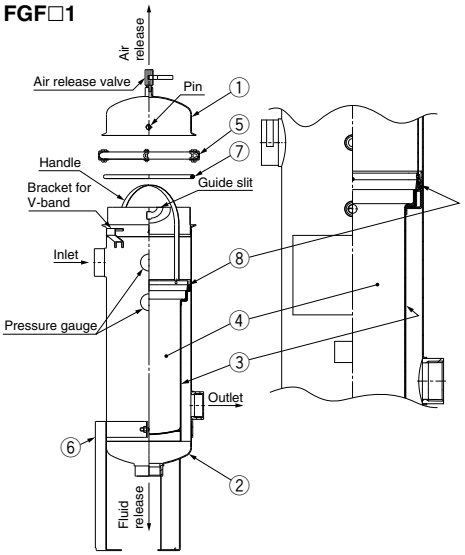
Viscosity Conversion Table

Kinematic viscosity (mm²/sec) (cSt)	400 High	200	100	50	20	1 Low
Fluid indicator	Equivalent to honey	—	—	Paint	Coolant (oil-based)	Water, Coolant (water-soluble), Cleaning fluid
Flow coefficient (%)	35	58	85	90	95	100

* These relationships between fluids and kinematic viscosity are for guideline purposes only. Check the actual kinematic viscosity of fluid before using. Fluid viscosities shown are at room temperature (17°C to 20°C).
* Flow coefficient: When 100% of water flows at 1 mm²/sec, the flow coefficient indicates that 85% flows at a kinematic viscosity of 100 mm²/sec.

Construction

FGF□1

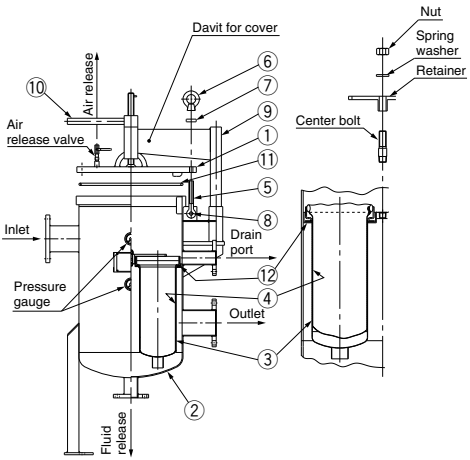


Component Parts/Replacement Parts

No.	Description	Part No.	Material	Qty.	Applicable model Note 1)
1	**Cover**	—	Stainless steel	1	FGF□1□
2	**Case**	—	Stainless steel	1	FGF□1□
3	**Basket**	FGF-BT01	Stainless steel	1	FGF□1A
		FGF-BT02		1	FGF□1B
4	**Element**	EJ501S-□	Polyester	1	FGF□1A
		EJ601S-□		1	FGF□1B
5	**V-band** Note 2)	FGF-BA01	Stainless steel	1	FGF□1□
6	**Legs (with bolt, nut, flat washer)**	FGF-OP01 (Set)	Carbon steel	1	FGF□1□
7	**O-ring**	FGF-KT01	NBR	1	FGFS1□
		FGF-KT02	FKM	1	FGFL1□
8	**Holder (with O-ring)**	FGF-KT03 (Set)	Polypropylene/ NBR	1	FGFS1□
		FGF-KT04 (Set)	Polypropylene/ FKM	1	FGFL1□

Note 1) Refer to "How to Order" on page 47 for the □ part of the model number.
Note 2) When replacing the ⑤ V-band, also replace the ⑦ O-ring at the same time.

FGF□3□-40
FGF□5□-60



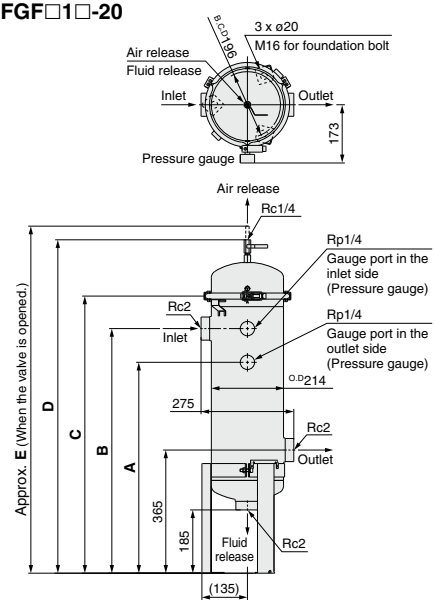
Component Parts and Seal List

No.	Description	Part No.	Material	Qty.	Applicable model Note 1)
1	**Cover**	—	Stainless steel	1	FGFS/L□□
			Carbon steel	1	FGFC/R□□
2	**Case** Note 2)	—	Stainless steel	1	FGFS/L□□
			Carbon steel	1	FGFC/R□□
3	**Basket**	BT-3S	Stainless steel	3	FGF□3A-40
				5	FGF□5A-60
		BT-4S	Stainless steel	3	FGF□3B-40
				5	FGF□5B-60
4	**Element**	Refer to "How to Order" on page 47.	Polyester	3	FGF□3□-40
				5	FGF□5□-60
5	**Hinge bolt**	—	Carbon steel	—	—
6	**Eyenut**	—	Carbon steel	—	—
7	**Washer**	—	Carbon steel	—	—
8	**Parallel pin**	—	Carbon steel	—	—
9	**Lifter**	—	Carbon steel	—	—
10	**Handle**	—	Carbon steel	—	—
11	**O-ring**	AL-26S	NBR	1	FGFS3□-40
					FGFC3□-40
		AL-27S		1	FGFS5□-60
					FGFC5□-60
		AL-23S	FKM	1	FGFL3□-40
					FGFR3□-40
		AL-24S		1	FGFL5□-60
					FGFR5□-60
12	**Gasket**	AL-20S	NBR	3	FGFS3□-40
					FGFC3□-40
				5	FGFS5□-60
					FGFC5□-60
		AL-21S	FKM	3	FGFL3□-40
					FGFR3□-40
				5	FGFL5□-60
					FGFR5□-60

Note 1) Refer to "How to Order" on page 47 for the □ part of the model number.
Note 2) The leg parts are made of carbon steel.

Dimensions

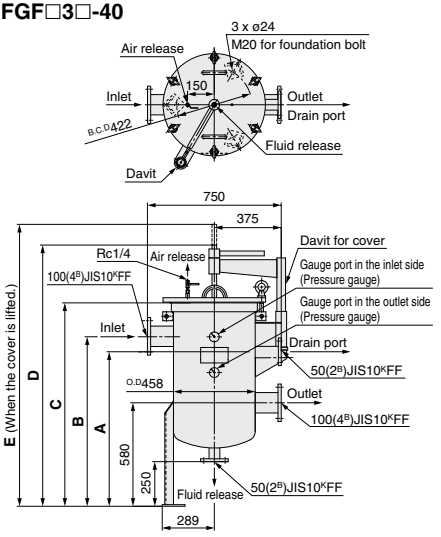
FGF□1□-20



(mm)

Model	A	B	C	D	E
FGFS1A-20	625	725	820	985	1025
FGFL1A-20					
FGFS1B-20	955	1055	1150	1315	1355
FGFL1B-20					

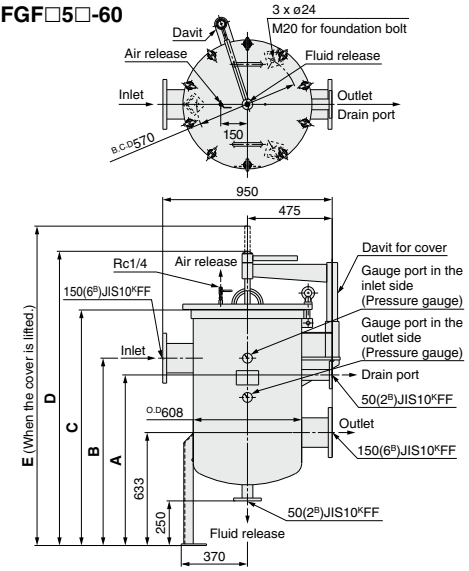
FGF□3□-40



(mm)

Model	A	B	C	D	E
FGFS3A-40	866	950	1140	1464	1580
FGFC3A-40					
FGFL3A-40					
FGFR3A-40					
FGFS3B-40	1196	1280	1470	1794	1910
FGFC3B-40					
FGFL3B-40					
FGFR3B-40					

FGF□5□-60



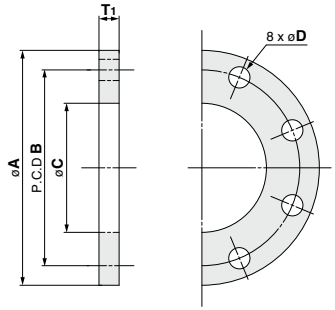
(mm)

Model	A	B	C	D	E
FGFS5A-60	956	1050	1320	1649	1790
FGFC5A-60					
FGFL5A-60					
FGFR5A-60					
FGFS5B-60	1286	1380	1650	1979	2120
FGFC5B-60					
FGFL5B-60					
FGFR5B-60					

Options

Companion flange

Flange

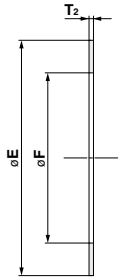


(mm)

Part No.	Applicable model	Flange dimension	Material	A	B	C	D	T1
F-86S	FGFC3□-40	10(4B)	Carbon steel	210	175	115.4	19	18
	FGFR3□-40							
F-87S	FGFS3□-40		Stainless steel					
	FGFL3□-40							
F-88S	FGFC5□-60	150(6B)	Carbon steel	280	240	166.6	23	22
	FGFR5□-60							
F-89S	FGFS5□-60		Stainless steel					
	FGFL5□-60							

Note) 2 pieces are required per filter unit.
JIS10KFF is used for this flange.

Gasket

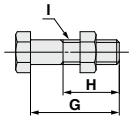


(mm)

Part No.	Applicable model	Material	E	F	T2
AL-79S	FGF□3□-40	V#6500	159	115	3
AL-80S	FGF□5□-60		220	167	3

Note) 2 pieces are required per filter unit.

Hexagon bolt and nut



(mm)

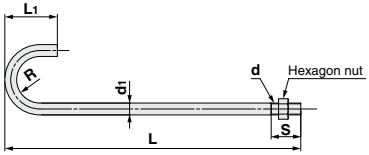
Part No.	Applicable model	Material	G	H	I
AI-17S	FGF□3□-40	Carbon steel	60	38	M16 x 2
AI-18S	FGF□5□-60		70	46	M20 x 2.5

Note) 16 pieces are required per filter unit.

Set of Components for Companion Flange

Part No.	Applicable model	Flange	Gasket	Hexagon bolt
F-90S	FGFC3□-40	F-86S	AL-79S	AI-17S
	FGFR3□-40			
F-91S	FGFS3□-40	F-87S		
	FGFL3□-40			
F-92S	FGFC5□-60	F-88S	AL-80S	AI-18S
	FGFR5□-60			
F-93S	FGFS5□-60	F-89S		
	FGFL5□-60			

Foundation bolt



(mm)

Part No.	Applicable model	Nominal thread size d	d1	S	L1 (Approx.)	R (Approx.)	L
FGF-OP05	FGF□1□-20	M16	16	40	71	31.5	400
AI-3S	FGF□3□-40	M20	20	50	90	40	500
	FGF□5□-60						

Note) 3 foundation bolts are required per filter unit. If ordering only foundation bolts, order 3 bolts using the above part number.

Made to Order *FGF Series*

Made to Order

Elements

X46 Sub-element + Standard element

P.55

Effective for extending the service life of a standard element

(For coarse filtration)

X81 Sub-element

P.55

Eliminates large foreign matter.

(For coarse filtration)

X49 HEPO element

P.56

High-performance filtration

(For precision filtration)

X82 Long service life element

P.56

Long service life (Four to five times the filtration area compared with the standard elements)

(For coarse filtration)

X292 Branch type element

P.57

More compact vessel is possible. (Filtration area for L440 is same as L770.)

X72 PP (Polypropylene) bag element

P.57

Applicable for strong alkali-based cleaning fluid

(For coarse filtration)

X142 Filter paper element

P.58

Suitable for filtering cutting fluids

(For coarse filtration)

Leg Material: Stainless Steel

X47

P.58

Made to Order

Please consult with SMC for details.

Made to Order

X46 "Sub-element and Standard element" equipped

Coarse filtration

- **Effective for extending the service life of a standard element**
- **Sub-elements eliminate large foreign matter.**

(For coarse filtration)

It has a structure such that the spongiform filtration material, which is made of Polyvinylidene Chlorides, is in the form of a bag. It is then fixed by a ring inside the standard element.

How to Order

RoHS

∗ Refer to "How to Order" on page 47 for standard specifications.

1 element included FGF ∗ 1 ∗ – 20 – E ∗ B – ∗ ∗ – X46

3/5 elements included (Produced upon receipt of order.) FGF ∗ ∗ ∗ – ∗ – E ∗ ——— ∗ X46

Pressure gauge Note 1)

Option Note 1)

Note 1) Without pressure gauge/Without option: "–" is not required to enter.
Example) FGFS1A-20-E005B-X46, FGFS3B-40-E005X46

Sub-element/Ring Part No. Note 2)

Element size	Sub-element (single part)	Sub-element with ring	Ring (single part)	Standard element (single part)
L440	**EZS340S**	**EZS320S**	**FZS310S**	**EJ501S-□**
L770	**EZS330S**	**EZS310S**		**EJ601S-□**

Note 2) When changing from a standard product to one with X46 specifications, order a sub-element with ring. Since the model number will change when replacement is conducted, we ask that the customer manage the model number.
When replacing only the element, order a sub-element (single part) and a standard element and attach the ring before use. Enter the symbol for nominal filtration accuracy in the □ part for the standard element. (Refer to page 47.)

Specifications

Applicable model	FGF□□A	FGF□□B
Main applicable fluid Note 3)	Coolant (oil-based, water-soluble), Weak alkali-based cleaning fluid, Industrial water	
Nominal filtration accuracy Note 4)	5, 10, 25, 50, 100 μm (standard element), 500 to 1000 μm (sub-element)	
Operating temperature	Max. 80°C	
Maximum flow rate Note 5)	Max. 400 L/min	
Element replacement differential pressure	Differential pressure 0.1 MPa	
Filtration material	Polyester (standard element), Vinylidene chloride (sub-element)	
Element size	ø190 x L440	ø190 x L770
Filtration area	1800 cm²	3400 cm²

Note 3) Fluids that cause corrosion, deterioration or expansion of the material used in the elements cannot be used.
Note 4) Depends on the filtration accuracy (nominal filtration accuracy) of the element.
Since sub-elements are specialized for coarse filtration, the nominal filtration accuracy is 500 μm or more.
Note 5) Conditions: Fluid = Water, Initial differential pressure 7 kPa, Nominal filtration accuracy 100 μm (standard element)
(For other conditions, refer to "Flow Rate Characteristics" on page 50. Equivalent to standard element)
Maximum flow rate is per one element. When there are three elements or five elements, multiply by 3 or 5.

X81 Sub-element equipped

Coarse filtration

- **Eliminates large foreign matter (500 μm or larger).**

(For coarse filtration)

Sub-element/Ring Part No. Note 2)

Element size	Sub-element (single part)	Sub-element with ring	Ring (single part)
L440	**EZS340S**	**EZS320S**	**FZS310S**
L770	**EZS330S**	**EZS310S**	

Note 2) When changing from a standard product to one with X81 specifications, order a sub-element with ring. Since the model number will change when replacement is conducted, we ask that the customer manage the model number.
When replacing only the element, order a sub-element (single part) and attach the ring before use.

How to Order

RoHS

∗ Refer to "How to Order" on page 47 for standard specifications.

1 element included FGF ∗ 1 ∗ – 20 – B – ∗ ∗ – X81

3/5 elements included (Produced upon receipt of order.) FGF ∗ ∗ ∗ – ∗ ——— ∗ X81

Pressure gauge Note 1)

Option Note 1)

Note 1) Without pressure gauge/Without option: "–" is not required to enter.
Example) FGFS1A-20-B-X81, FGFS3B-40X81

Specifications

Applicable model	FGF□□A	FGF□□B
Main applicable fluid Note 3)	Coolant (oil-based, water-soluble), Weak alkali-based cleaning fluid, Industrial water	
Nominal filtration accuracy Note 4)	500 to 1000 μm	
Operating temperature	Max. 80°C	
Maximum flow rate Note 5)	Max. 400 L/min	
Element replacement differential pressure	Differential pressure 0.1 MPa	
Filtration material	Vinylidene chloride	
Element size	ø190 x L440	ø190 x L770
Filtration area	1800 cm²	3400 cm²

Note 3) Fluids that cause corrosion, deterioration or expansion of the material used in the elements cannot be used.
Note 4) Specialized for coarse filtration, the nominal filtration accuracy is 500 μm or more.
Note 5) Conditions: Fluid = Water, Initial differential pressure 7 kPa
(For other conditions, refer to "Flow Rate Characteristics" on page 50. Equivalent to standard element)
Maximum flow rate is per one element. When there are three elements or five elements, multiply by 3 or 5.

X49 HEPO element equipped

High-performance filtration

- **High-performance filtration**
- **Optimum for filtration of precision machine fluids, precision cleaning fluids, etc.**
- **Effective for the grinding powders**

(For precision filtration)

A cylindrical element in which the filter material made of P.G.P. (Polyester + Glass fiber) is sandwiched by a stainless steel mesh and pleated.

How to Order

RoHS

∗ Refer to "How to Order" on page 47 for standard specifications.

1 element included FGF ∗ 1 ∗ – 20 – Z 003 B – ∗ ∗ – X49

3/5 elements included (Produced upon receipt of order.) FGF ∗ ∗ ∗ – ∗ – Z 003 ∗ X49

Pressure gauge Note 1)

Option Note 1)

Note 1) Without pressure gauge/Without option: "–" is not required to enter.
Example) FGFS1A-20-Z003B-X49, FGFS3B-40-Z003X49

Element/Element-Fixing Component Part No. Note 2)

Element size	HEPO element (single part)	Element-fixing component	
		1 included	3/5 included Note 3)
L440	**EZFN20AS**	**FGF-OP03**	**FGF-OP013**
L770	**EZFN30AS**		

Note 2) When changing from a standard product to one with X49 specifications, additionally order a HEPO element (single part) and an element-fixing component. Since the model number will change when replacement is conducted, we ask that the customer manage the model number.
When replacing only the element, order a HEPO element (single part).

Note 3) 1 set is required per element.
Ex.) When using 3 elements, order 3 sets.

Specifications

Applicable model	FGF□□A	FGF□□B
Main applicable fluid Note 4)	Coolant (oil-based, water-soluble), Weak alkali-based cleaning fluid, Industrial water	
Nominal filtration accuracy Note 5)	3 μm	
Operating temperature	Max. 80°C	
Maximum flow rate Note 6)	Max. 100 L/min	Max. 200 L/min
Element replacement differential pressure	Differential pressure 0.1 MPa	
Filtration material	Polyester/Glass fiber	
Element size	ø186 x L312	ø186 x L642
Filtration area	16500 cm^2	31600 cm^2

Note 4) Fluids that cause corrosion, deterioration or expansion of the material used in the elements cannot be used.

Note 5) Specialized for precision filtration. The filtration accuracy indicates 98% of filtered particle size.

Note 6) Conditions: Fluid = Water. For other fluids, maximum flow rate changes based on viscosity, etc. Maximum flow rate is per one element. When there are three elements or five elements, multiply by 3 or 5.

X82 Long service life element equipped

Large filtration area

- **Four to five times the filtration area (compared with the standard elements)**
- **Reduction in number of element replacements**

(For coarse filtration)

A cylindrical element in which the non-woven material made of PP (Polyprovddpylene) is sandwiched by a PET (Polyester) mesh and pleated.

How to Order

RoHS

∗ Refer to "How to Order" on page 47 for standard specifications.

1 element included FGF ∗ 1 ∗ – 20 – Z 050 B – ∗ ∗ – X82

3/5 elements included (Produced upon receipt of order.) FGF ∗ ∗ ∗ – ∗ – Z 050 ∗ X82

Pressure gauge Note 1)

Option Note 1)

Note 1) Without pressure gauge/Without option: "–" is not required to enter.
Example) FGFS1A-20-Z050B-X82, FGFS3B-40-Z050X82

Element/Element-Fixing Component Part No. Note 2)

Element size	Long service life element (single part)	Element-fixing component	
		1 included	3/5 included Note 3)
L440	**EZD810AS-050**	**FGF-OP03**	**FGF-OP013**
L770	**EZF730AS-050**		

Note 2) When changing from a standard product to one with X82 specifications, additionally order a long service life element (single part) and an element-fixing component. Since the model number will change when replacement is conducted, we ask that the customer manage the model number.
When replacing only the element, order a long service life element (single part).

Note 3) 1 set is required per element.
Ex.) When using 3 elements, order 3 sets.

Specifications

Applicable model	FGF□□A	FGF□□B
Main applicable fluid Note 4)	Coolant (oil-based, water-soluble), Weak alkali-based cleaning fluid, Industrial water	
Nominal filtration accuracy Note 5)	50 μm	
Operating temperature	Max. 80°C	
Maximum flow rate Note 6)	Max. 100L/min	Max. 200L/min
Element replacement differential pressure	Differential pressure 0.1 MPa	
Filtration material	Polypropylene/Polyester	
Element size	ø186 x L312	ø186 x L642
Filtration area	9400 cm^2	12400 cm^2

Note 4) Fluids that cause corrosion, deterioration or expansion of the material used in the elements cannot be used.

Note 5) The filtration accuracy is based on SMC criteria, and differs from the absolute filtration accuracy (filtration efficiency of 97% or more).

Note 6) Conditions: Fluid = Water. For other fluids, maximum flow rate changes based on viscosity, etc. Maximum flow rate is per one element. When there are three elements or five elements, multiply by 3 or 5.

X292 Branch type element equipped

Large filtration area

- **1.8 times the filtration area (compared with the standard element)**
- **Filtration area is the same for short size elements (L440) and long size (L770). More compact vessels are possible.**

(For coarse filtration)

Two-bag construction made of polyester non-woven material.

How to Order

RoHS

∗ Refer to "How to Order" on page 47 for standard specifications.

FGF ∗ 1 A – 20 – E ∗ B – ∗ ∗ – X292

∗ Option Note 1)

∗ Pressure gauge Note 1)

Note 1) Without pressure gauge/Without option:
"–" is not required to enter.
Example) FGFS1A-20-E005B-X292

Element Part No. Note 2)

Element size	Branch type element (single part)	Basket
L440	**EJ111S-□** Note 3)	**FGF-BT03**

Note 2) When changing from a standard product to one with X292 specifications, additionally order a branch type element (single part) and a basket component. Since the model number will change when replacement is conducted, we ask that the customer manage the model number.
When replacing only the element, order a branch type element (single part).

Note 3) Enter the symbol for nominal filtration accuracy in the □ part. (Refer to page 47.)

Specifications

Applicable model	FGF□□A
Main applicable fluid Note 4)	Coolant (oil-based, water-soluble), Weak alkali-based cleaning fluid, Industrial water
Nominal filtration accuracy Note 5)	5, 10, 25, 50, 100 μm
Operating temperature	Max. 80°C
Maximum flow rate Note 6)	Max. 400 L/min
Element replacement differential pressure	Differential pressure 0.1 MPa
Filtration material	Polyester
Element size	ø190 x L440
Filtration area	3300 cm²

Note 4) Fluids that cause corrosion, deterioration or expansion of the material used in the elements cannot be used.
Note 5) Depends on the filtration accuracy (nominal filtration accuracy) of the element.
Note 6) Conditions: Fluid = Water, Initial differential pressure 7 kPa, Nominal filtration accuracy 100 μm (standard element)
(For other conditions, refer to "Flow Rate Characteristics" on page 50. Equivalent to standard element)
Maximum flow rate is per one element. When there are three elements or five elements, multiply by 3 or 5.

X72 PP (Polypropylene) bag element equipped

Polypropylene

- **Polypropylene filter material can be used with a wide variety of fluids.**
- **Applicable for strong alkali-based cleaning fluid**

(For coarse filtration)

How to Order

RoHS

∗ Refer to "How to Order" on page 47 for standard specifications.

∗ Pressure gauge Note 1)

1 element included **FGF ∗ 1 ∗ – 20 – E ∗ B – ∗ ∗ – X72**

3/5 elements included (Produced upon receipt of order.) **FGF ∗ ∗ ∗ – ∗ – E □ —— ∗ X72**

∗ Option Note 1)

∗ Nominal filtration accuracy

Symbol	Nominal filtration accuracy (μm)
001	1
003	3
005	5

Note 1) Without pressure gauge/Without option:
"–" is not required to enter.
Example) FGFS1A-20-E005B-X72, FGFS3B-40-E005X72

Element Part No. Note 2)

Element size	PP (Polypropylene) bag element (single part)
L440	**EJ501S-□X30** Note 3)
L770	**EJ601S-□X30** Note 3)

Note 2) When changing from a standard product to one with X72 specifications, order a PP (Polypropylene) bag element. Since the model number will change when replacement is conducted, we ask that the customer manage the model number.
When replacing only the element, order a PP (Polypropylene) bag element (single part).

Note 3) Enter the symbol for nominal filtration accuracy in the □ part.

Specifications

Applicable model	FGF□□A	FGF□□B
Main applicable fluid Note 4)	Strong alkali-based cleaning fluid, Coolant (oil-based, water-soluble), Weak alkali-based cleaning fluid, Industrial water	
Nominal filtration accuracy Note 5)	1, 3, 5 μm	
Operating temperature	Max. 80°C	
Maximum flow rate Note 6)	Max. 400 L/min	
Element replacement differential pressure	Differential pressure 0.1 MPa	
Filtration material	Polypropylene	
Element size	ø190 x L440	ø190 x L770
Filtration area	1800 cm²	3400 cm²

Note 4) Fluids that cause corrosion, deterioration or expansion of the material used in the elements cannot be used.
Note 5) Depends on the filtration accuracy (nominal filtration accuracy) of the element.
Note 6) Conditions: Fluid = Water, Initial differential pressure 8 kPa, Nominal filtration accuracy 5 μm (standard element)
(For other conditions, refer to "Flow Rate Characteristics" on page 50. Equivalent to standard element)
Maximum flow rate is per one element. When there are three elements or five elements, multiply by 3 or 5.

X142 Filter paper element equipped

For cutting/grinding oil

- **Optimum for filtration of cutting or grinding oil**
- **Large filtration area makes it suitable for filtrating fluids containing highly dense contaminants.**

(For coarse filtration)

A cylindrical element with a cotton-made filter inside and a pleated material on the outside for reinforcement.

How to Order

RoHS

∗ Refer to "How to Order" on page 47 for standard specifications.

1 element included FGF ∗ 1 ∗ – 20 – Z 010 B – ∗ ∗ – X142

3/5 elements included (Produced upon receipt of order.) FGF ∗ ∗ ∗ – ∗ – Z 010 ∗ X142

Pressure gauge Note 1)

Option Note 1)

Note 1) Without pressure gauge/Without option: "–" is not required to enter.
Example) FGFS1A-20-Z010B-X142, FGFS3B-40-Z010X142

Element/Element-Fixing Component Part No. Note 2)

Element size	Filter paper element (single part)	Element-fixing component	
		1 included	3/5 included Note 3)
L440	**EJ501S-010X6**	**FGF-OP03**	**FGF-OP013**
L770	**EJ601S-010X6**		

Note 2) When changing from a standard product to one with X142 specifications, additionally order a filter paper element (single part) and an element-fixing component. Since the model number will change when replacement is conducted, we ask that the customer manage the model number.
When replacing only the element, order a filter paper element (single part).

Note 3) 1 set is required per element.
Ex.) When using 3 elements, order 3 sets.

Note 4) Fluids that cause corrosion, deterioration or expansion of the material used in the elements cannot be used. Only oil-based fluids can be used.

Note 5) Depends on the filtration accuracy (nominal filtration accuracy) of the element.

Note 6) Conditions: When fluid has a kinematic viscosity of 36 mm²/sec (equivalent to turbine oil VG36). For other fluids, maximum flow rate changes based on viscosity, etc.
Maximum flow rate is per one element. When there are three elements or five elements, multiply by 3 or 5.

Specifications

Applicable model	FGF□□A	FGF□□B
Main applicable fluid Note 4)	Coolant (oil-based), Lubricating oil	
Nominal filtration accuracy Note 5)	10 μm	
Operating temperature	Max. 80°C	
Maximum flow rate Note 6)	Max. 100 L/min	Max. 200 L/min
Element replacement differential pressure	Differential pressure 0.1 MPa	
Filtration material	Cotton	
Element size	ø186 x L312	ø186 x L642
Filtration area	8900 cm²	18500 cm²

X47 Leg material: Stainless steel

- **Legs made of stainless steel can be used.**

How to Order

RoHS

∗ Refer to "How to Order" on page 47 for standard specifications.

FGF ∗ 1 A – 20 – E ∗ B – ∗ ∗ – X47

Option Note 1)

Pressure gauge Note 1)

Note 1) Without pressure gauge/Without option: "–" is not required to enter.
Example) FGFS1A-20-E005B-X47

Specifications

Applicable model			FGF□1A	FGF□1B
Common	**Operating pressure**		Max. 0.5 MPa	
	Operating temperature		Max. 80°C	
	Maximum flow rate Note 3)		Max. 400 L/min	
	Main applicable fluid Note 4)		Coolant (oil-based, water-soluble), Weak alkali-based cleaning fluid, Industrial water	
Vessel	**Material**	**Cover**	Stainless steel 304	
		Case		
		Legs	Stainless steel 304	
	Port size		Rc2	
	Internal volume		23 L	35 L
	Weight		13 kg	16 kg
Element	**Filtration material**		Polyester	
	Nominal filtration accuracy Note 5)		5, 10, 25, 50, 100 μm	
	Element replacement differential pressure		Differential pressure 0.1 MPa	
	Number of elements		1	
	Element size		ø190 x L440	ø190 x L770
	Filtration area		1800 cm²	3400 cm²

Legs Part No.

Part no. Note 2)	Material	Included parts
FGF-OP02	Stainless steel	Mounting bolt/Nut/Flat washer

Note 2) When changing from a standard product to one with X47 specifications, order the part numbers above and replace only the legs. Since the model number will change when replacement is conducted, we ask that the customer manage the model number.

Note 3) Conditions: Fluid = Water, Initial differential pressure 7 kPa, Nominal filtration accuracy 100 μm (standard element) (For other conditions, refer to "Flow Rate Characteristics" on page 50. Equivalent to standard product.)

Note 4) Fluids that cause corrosion, deterioration or expansion of the material used in this filter and elements cannot be used.

Note 5) Depends on the filtration accuracy (nominal filtration accuracy) of the element.

FGF Series
Specific Product Precautions

Be sure to read this before handling the products.
Refer to back page 50 for Safety Instructions and the Operation Manual for details.
Please download the Operation Manual via SMC website, http://www.smcworld.com

Model Selection/Design

Do not select a model exceeding specification ranges and carefully consider the purpose of use, required specifications and operating conditions such as fluid, pressure, flow rate, temperature and environment. Mishandling may lead to an unexpected accident.

⚠Warning

1. Operating pressure
Do not use the product beyond the operating pressure range. Do not use in locations where peak pressure exceeds the operating pressure due to water hammer, surge pressure, etc.

2. Operating temperature
Do not use the product beyond the operating temperature range. Do not use at temperatures at or above the boiling point of the fluid.

3. Fluid
- Use the product for filtering coolant (oil-based or water-soluble), weak alkali-based cleaning fluid or industrial water.
- Never use the product with **gases**.
- Do not use the product with corrosive fluids.
- Do not use the product with fluids which will likely cause the expansion and deterioration of seals, O-rings or the element. Some fluids can deteriorate a seal or an O-ring, and have an affect on the filter function, causing leakage.
- The wetted parts of the pressure gauge is made of brass. Check the compatibility with fluid in use.

4. Operating environment
- Do not use in operating conditions or environments where changes in color or deterioration of material due to corrosion occur.
- Do not use this product in a place where shock or vibrations occur.

⚠Caution

1. Pressure drop (ΔP)
- Use the product with a flow which has an initial pressure drop which will become 10 kPa or less.
- The pressure drop fluctuates depending on operating conditions. Since the pressure drop is one of the factors indicating filter characteristics, use the filter by setting a controlling standard.

2. Installation space
Arrange the necessary space for inspection, before installing and piping the product.
[Maintenance work space]
- Above vessel (for removal of basket during element replacement) ... At least 450 mm of space above vessel
- Around band (for removal of band during element replacement) ... At least 50 mm of space around band
  ∗ Applies to FGF□1□

Installation and Piping

⚠Caution

1. Use the product with a circuit having lesser fluctuation to the filter caused by pressure or flow. (Refer to Fig. 1.)

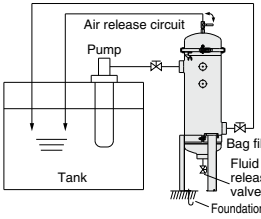


Fig. 1 Example of cyclical filtration circuit

2. Use the product in a circuit where no backflow occurs in the filter. If any backflow occurs, take appropriate measures, such as installation of a non-return valve. The riser piping at the outlet of the filter may also cause backflow. So, take appropriate measures shown above.

3. Firmly fix the bottom to the ground using foundation bolts, etc.

4. Connect the valves or fittings suited to the operating conditions by checking the size of each connection port. During connection work, make sure that powder from the piping screws or seal material does not get into the interior of the piping. Prior to operating, flush the piping line and check for abnormalities, such as fluid leakage.

5. Firmly fix the piping to the mounting frame using a saddle, etc., to avoid vibration or force caused by the weight.

6. During element replacement, it is necessary to release fluid from the vessel. Be sure to connect the pipe to the fluid release port so that fluid releasing work can be absolutely performed.

7. Pipe so that air releasing work can be absolutely performed.
The air releasing work can be done firmly if you make the piping in order to flow a small flow constantly into a tank by resin tubing, etc. from the air release valve. (Refer to Fig. 2.)
However, because the pump is in a high position, idling sometimes occurs during re-start. Take measures such as releasing the air in a high position, etc.

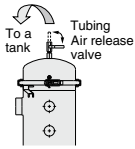


Fig. 2 Air release circuit

Operation

⚠Warning

1. Never loosen the V-band under pressurized conditions.

Operation

⚠Caution

1. Releasing the air
When applying pressure for starting a pump, etc., be sure to release the air by opening the air release valve on the top. (Refer to Fig. 3.)

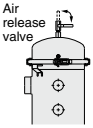


Fig. 3 Releasing the air

2. When operating
When applying pressure for starting a pump, etc., confirm that each connecting parts are completely sealed. If any abnormality is found, such as fluid leakage, stop the product immediately and locate the possible cause of the failure. Resume operation after taking appropriate measures to stop the fluid leakage by replacing the O-rings or additionally tightening the fittings, etc.

Maintenance

⚠Warning

1. Failure to observe the procedure will likely cause fluid leakage or removal of a cover, which may lead to an unexpected accident. (Follow the procedure in the operation manual.)

2. Confirm that the line has stopped and pressure has been reduced to zero before performing maintenance work.

⚠Caution

1. Timing of element replacement
When the time has come to replace the element, replace it with a new element immediately.
= Timing of element replacement =
• When pressure drop has reached to 0.1 MPa.

2. Element replacement work
- Carry out element replacement work based on the procedure in the operation manual. Mishandling could lead to malfunction or damage the machinery and equipment.
- Replace the elements only after confirming that the pressure is zero.
- The parts used for tightening the cover (V-band, etc.) must be properly positioned after replacing elements.

3. Cleaning each component
During element replacement, in order for firm sealing to take place, clean the sealing surface of the seal and/or remove the paint which is left on the tightened parts of the cover or the thread parts.

4. Replacing seals
Replace the deteriorated or expanded O-ring, gasket holder assembly or other seals.
Also, replace the seal after it has been used for one year or when fluid leakage occurs.

5. Parts used for tightening the cover
If a part used for tightening the cover (V-band, etc.) is deformed or the threads are galled, it must be replaced.

6. Temperature
When operating at high temperatures (40°C to 80°C), there is danger of burns, etc.
Confirm that the surface temperature of the filter or the parts for operation (V-band, element, etc.) are 40°C or less, to prevent a burn from occurring.