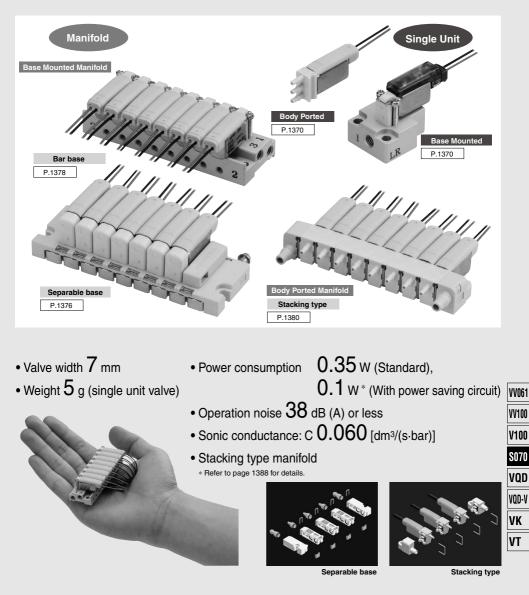
3 Port Solenoid Valve

S070 Series

Rubber Seal

((

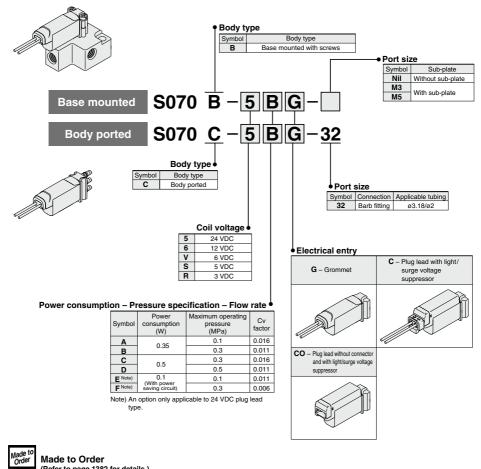


Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

3 Port Solenoid Valve Compact Direct Operated **S070 Series**

CE

How to Order Valve



		(Heler to page 1362 for details.)									
	Symbol Specifications										
	X26	Grommet type, Special lead wire length									
	X50	Universal type									
	X62	Normally open type									

1370

SMC

3 Port Solenoid Valve Compact Direct Operated **S070** Series



Body ported

Symbol



Specifications

opeenieulene										
Valve construction	Poppet									
Fluid	Air/Low vacuum (1.33 x 10 ² Pa)									
Maximum operating pressure	0.3 MPa (0.35 W, 0.1 W), 0.5 MPa (0.5 W)									
Proof pressure	1 MPa									
Ambient and fluid temperature Note 1)	-10 to 50°C									
Lubrication	Not required									
Impact/Vibration resistance Note 2)	30/150 m/s ²									
Enclosure	IP40									
Weight	5 g (Single unit valve)									
Mounting orientation	Free									

Note 1) Use dry air and prevent condensation at low temperatures

Note 2) Vibration resistance: No malfunction resulted in 45 to 2000 Hz, a one-sweep test performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Impact resistance: No malfunction resulted in an impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) With the low vacuum specification, the operating pressure range is 1.33 x 10² Pa to the maximum operating pressure.

Solenoid Specifications

Power consumption Note 1)	0.35 W (Standard), 0.5 W (High voltage), 0.1 W (Holding)
Rated coil voltage	3, 5, 6, 12, 24 VDC
Allowable voltage fluctuation	±10% of the rated voltage
Coil insulation type	Equivalent to class B

Note 1) With a light/surge voltage suppressor and power saving circuit, the light consumes a power equivalent to 2 mA.

Flow Rate Specifications/Response Time

Power consumption	Maximum operating	Flov	v rate characteris	Response time ms Note 2, 3)			
r ower consumption	pressure	C[dm3/(s-bar)]	b	Cv	ON	OFF	
0.5 W DC	0.5 MPa	0.042	0.27	0.011	3 or less	3 or less	
0.5 W DC	0.3 MPa	0.060	0.28	0.016	5 or less	3 or less	
0.35 W DC	0.3 MPa	0.042	0.27	0.011	3 or less	3 or less	
0.05 W DO	0.1 MPa	0.060	0.28	0.016	5 or less	3 or less	
0.1 W DC (at holding)	0.3 MPa	0.021	0.27	0.006	3 or less	6 or less	
with power saving circuit Note 1)	0.1 MPa	0.042	0.28	0.011	5 or less	6 or less	

Note 1) 0.35 W DC at inrush (100 ms) and 0.1 W DC at holding.

Note 2) The response time is the value at the rated voltage, maximum operating pressure, ambient and fluid temperature (approx. 25°C).

Note 3) If the product is used in the following conditions or environment, switching of the valve may be significantly delayed compared to the above values.

1. The first response time when the valve is not used for a long period of time

2. When using at low supply pressure (0.1 MPa or less)

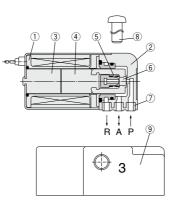
3. When using in an environment where the ambient and fluid temperature is low (10°C or less)

S070 Series

Construction

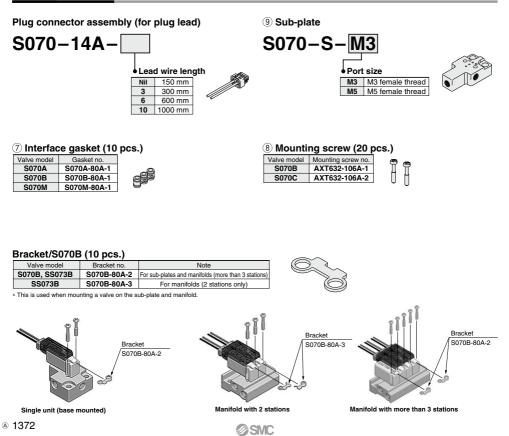
Component Parts

Number	Description	Material
1	Solenoid coil	—
2	Body	Resin
3	Core	Stainless steel
4	Armature assembly	Stainless steel, resin
5	Return spring	Stainless steel
6	Poppet	FKM
7	Interface gasket	HNBR
8	Mounting screw	Carbon steel
9	Sub-plate	Aluminum

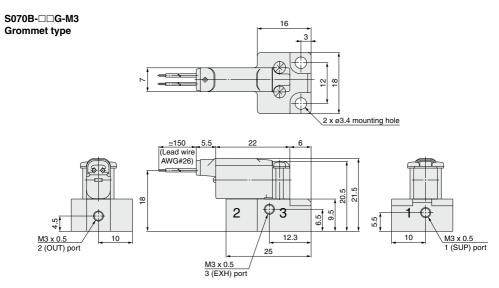


* The above figure is an example of S070Bbase piping type (mounted with screws).

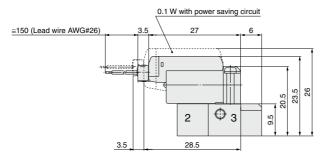
Replacement Parts



Base mounted with screws



S070B-DDC-M3 Plug lead type



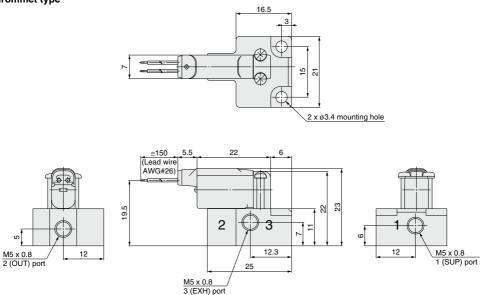
VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

S070 Series

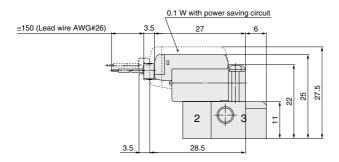
Dimensions

Base mounted with screws

S070B-DDG-M5 Grommet type

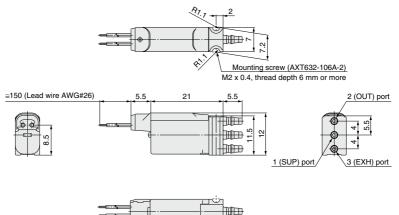


S070B-DDC-M5 Plug lead type

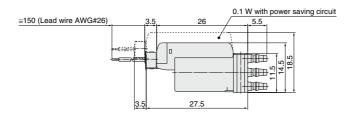


Body ported

S070C-DDG-32 Grommet type



S070C-00C-32 Plug lead type

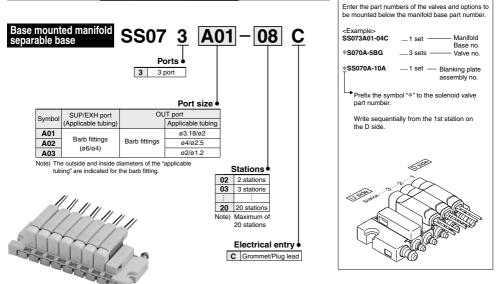


VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

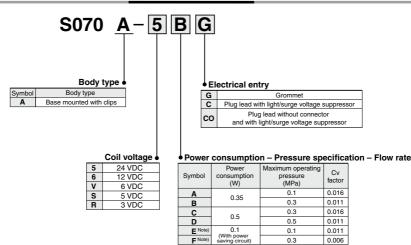
3 Port Solenoid Valve *S070 series*/Base Mounted Manifold Separable Base Type

How to Order Manifold





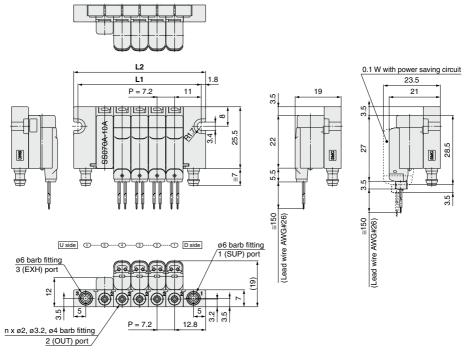
How to Order Valves



Note) Semi-standard, only applicable to 24 VDC plug lead type.

Base mounted manifold/Separable base

SS073A₀₂⁰¹- Stations C



Dimensions													
<u> </u>	2	2	4										

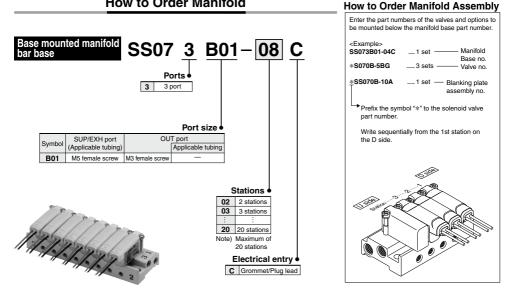
			F	ormula	s: L1 =	n x 7.2	2 + 14.8	i, L2 = i	n x 7.2	+ 18.4,	n: Stat	tions (n	naximu	m 20 st	ations)	
5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	1

L	-	•	-	•	•		v	•	10		14	10	17	10	10		10	13	20
L1	29.2	36.4	43.6	50.8	58	65.2	72.4	79.6	86.8	94	101.2	108.4	115.6	122.8	130	137.2	144.4	151.6	158.8
L2	32.8	40	47.2	54.4	61.6	68.8	76	83.2	90.4	97.6	104.8	112	119.2	126.4	133.6	140.8	148	155.2	162.4

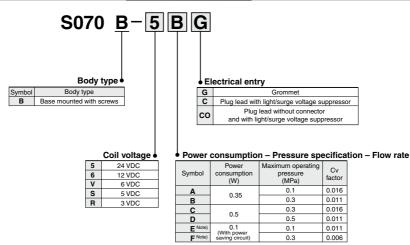
VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

3 Port Solenoid Valve S070 series/Base Mounted Manifold **Bar Base Specifications**

How to Order Manifold



How to Order Valves

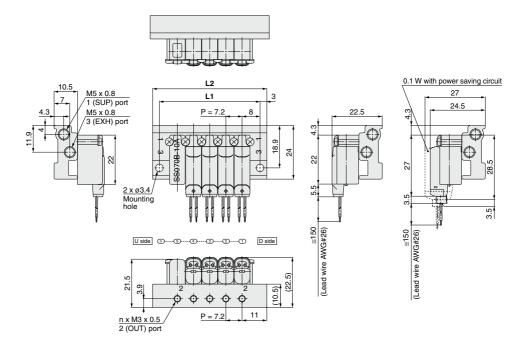


Note) Semi-standard, only applicable to 24 VDC plug lead type.

SMC

Base mounted manifold/Bar base

SS073B01-Stations C

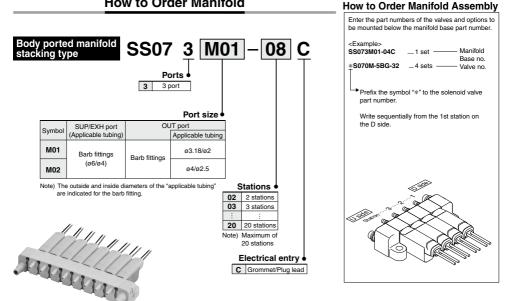


Dimensions Formulas: L1 = n x 7.2 + 8.8, L2 = n x 7.2 + 14.8, n: Stations (maximum 20 station															ations)				
<u> </u>	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	23.2	30.4	37.6	44.8	52	59.2	66.4	73.6	80.8	88	95.2	102.4	109.6	116.8	124	131.2	138.4	145.6	152.8
L2	29.2	36.4	43.6	50.8	58	65.2	72.4	79.6	86.8	94	101.2	108.4	115.6	122.8	130	137.2	144.4	151.6	158.8

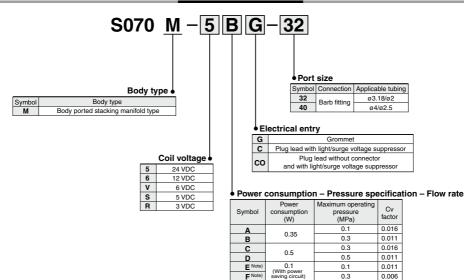
VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

3 Port Solenoid Valve S070 series/Base Mounted Manifold Stacking Type Specifications

How to Order Manifold



How to Order Valves

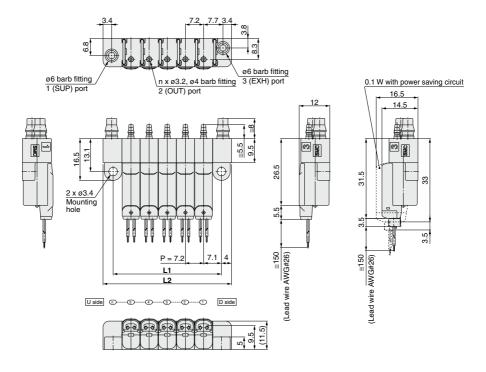


Note) Semi-standard, only applicable to 24 VDC plug lead type.

1380

Body ported stacking type manifold

SS073M₀₂⁰¹-Stations C



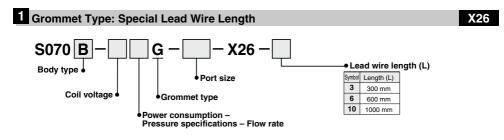
Dimensio	Dimensions Formulas: L1 = n x 7.2 + 7, L2 = n x 7.2 + 15, n: Stations (maximum 20 stations)																			
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
L1	21.4	28.6	35.8	43	50.2	57.4	64.6	71.8	79	86.2	93.4	100.6	107.8	115	122.2	129.4	136.6	143.8	151	
L2	29.4	36.6	43.8	51	58.2	65.4	72.6	79.8	87	94.2	101.4	108.6	115.8	123	130.2	137.4	144.6	151.8	159	VV06

VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

S070 Series Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

Made to Order



* Refer to pages 1370, 1376, 1378 and 1380 for body type, coil voltage, power consumption-pressure specifications, and port size.

2 Universal Specifications X50 S070 B G X50 Symbol Body type Coil voltage Port size Electrical entry Power consumption – Pressure specifications – Flow rate Operating Flow rate characteristics Power Symbo consumption pressure range C (dm³/(s·bar)) b CV Α 0 to 0.1 MPa 0.042 0.27 0.011 0.35 WDC в 0.27 0 to 0.3 MPa 0.021 0.006 С 0 to 0.3 MPa 0.042 0.27 0.011 0.5 WDC D 0 to 0.5 MPa 0.021 0.27 0.006

* Refer to pages 1370, 1376, 1378 and 1380 for body type, coil voltage, electrical entry, and port size.

3 Normally Open Specifications X62 S070 B G X62 Symbol Body type Port size Coil voltage Electrical entry Power consumption – Pressure specifications – Flow rate Max. operating Flow rate characteristics Power pressure consumption (3 port pressure) C (dm³/(s·bar)) b CV 0.27 0.011 Α 0 to 0.1 MPa 0.042 0.35 WDC в 0.021 0.27 0.006 0 to 0.3 MPa С 0 to 0.3 MPa 0.042 0.27 0.011 0.5 WDC D 0 to 0.5 MPa 0.27 0.021 0.006 Note) When used in the vacuum release, use with 1-port vacuum, and 3-port vacuum release pressure.

* Refer to pages 1370, 1376, 1378 and 1380 for body type, coil voltage, electrical entry, and port size.

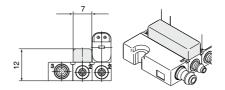
1382

Manifold Options

Blanking plate assembly (for SS073A)

SS070A-10A (for separable base)

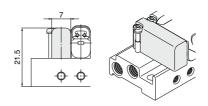
This assembly is mounted on a manifold block where the valve is removed for maintenance or a replacement valve is going to be mounted.



Blanking plate assembly (for SS073B)

SS070B-10A (for bar base)

This assembly is mounted on a manifold block where the valve is removed for maintenance or a replacement valve is going to be mounted.



7.2

9

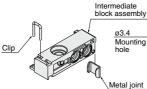
Þ

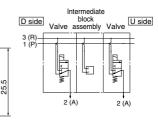
Intermediate block assembly (for SS073A)

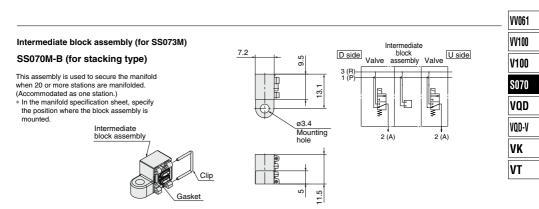
SS070A-B (for separable base)

This assembly is used to secure the manifold when a large number of stations are manifolded. (Accommodated as one station.)

 In the manifold specification sheet, specify the position where the block assembly is mounted.

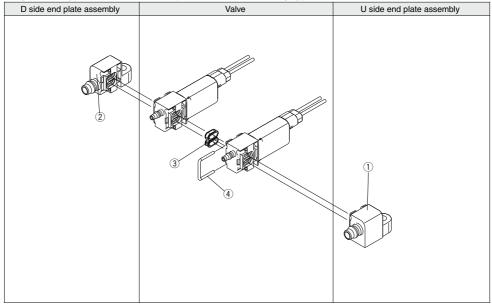






S070 Series Exploded View of Stacking Type

Body Ported Type/SS073M01-□C Exploded View of Stacking Type



< U End Plate Assembly >

1 U end plate assembly no.

SS070M01-2A

< D End Plate Assembly >

② D end plate assembly no.

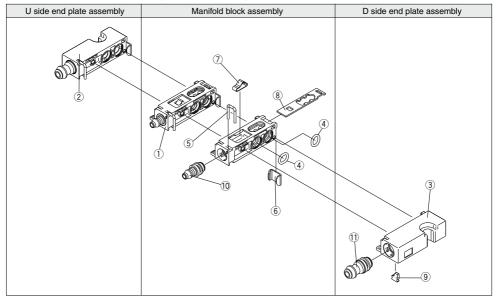
SS070M01-3A

Replacement Parts

No.	Part no.	Description	Material	Number	
3	S070M-80A-1	Gasket	FKM	10	
(4)	SS070M-80A-2	Clip	Stainless steel	10	

S070 Series **Exploded View of Separable Base**

Base mounted/SS073A -- C Exploded View of Separable Base



< Manifold Block Assembly >

1 Manifold block assembly no.

SS070A 01 -1A • Port size								
01	With ø3.18/ø2 barb fitting							
02	With ø4/ø2.5 barb fitting							
03	With ø2/ø1.2 barb fitting							

< U Side End Plate Assembly >

2 U side end plate assembly no.

SS070A01-2A

< D Side End Plate Assembly >

③ D side end plate assembly no.

SS070A01-3A

< Replacement Parts for Manifold Block > **Replacement Parts**

No	. Part no.	Description	Material	Number
(4) SS070A-80A-1	O-ring	FKM	10
(5) SS070A-80A-2	Clip	Stainless steel	10
6) SS070A-80A-3	Metal joint	Stainless steel	10
(7) SS070A-80A-4	Leaf spring	Stainless steel	10
(8) SS070A-80A-5	Mounting bracket	Stainless steel	10

<Replacement Parts for U/D End Plate>

Replacement Parts

No.	Part no.	Description	Material	Number
9	SS070A-80A-6	Stopper plate	Stainless steel	10

< Barb Fitting Assembly >

10 Barb fitting assembly (for cylinder port)

SS070-50A-	32
	• Por
	20

• Port	Port size							
20	Applicable tube ø2/ø1.2							
32	Applicable tube ø3.18/ø2							
40	Applicable tube ø4/ø2.5							
Note) (Note) Order is accepted in 10 units.							

1 Barb fitting assembly (for 1(P), 3(R) ports) SS070-51A-60

 Applicable tubing ø6/ø4 Note) Order is accepted in 10 units. VV061 VV100 V100 **S070** VOD VOD-V VK VT



S070 Series Specific Product Precautions 1

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

ACaution Valve Mounting/Removal

1) Base mounted with screws

With the base mounted type fixed with screws, confirm the installation of the gasket mounted on the body interface and fasten the dedicated mounting screws (AXT632-106-1) at an appropriate torque (0.10 to 0.14 Nm). (Fasten equally so that the valve will not tilt.)



2) Base mounted with clips

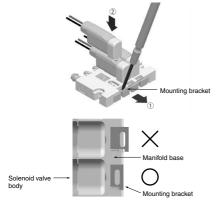
① Hook a flat head watchmakers' screwdriver into the hole of the metal bracket and pull it approximately 1 mm in the direction indicated by the arrow. ② Insert the solenoid valve from above. After confirming that the bottom surface of the solenoid valve contacts the top surface of the manifold, detach the flat head screwdriver from the mounting bracket while holding the solenoid valve body.

(Before mounting, confirm the installation of the interface gasket on the solenoid valve body.)

The built-in leaf spring returns the mounting bracket to its original position.

(Then confirm that the end of the mounting bracket is aligned with the side of the manifold block. Refer to the figure below.)

Similarly, to remove the valve, pull the mounting bracket and pull up the solenoid valve vertically. Use caution so that no excessive force is applied to the lead wire in mounting and removal.



Caution Screwing in M5/M3 Thread

After tightening by hand, tighten an additional 1/4 rotation for M3 and 1/6 rotation for M5. Overtightening may cause bending of the thread or air leakage due to deformation of the gasket. Insufficient screwing may cause loosening of the thread or air leakage.

Applicable Tubing Size

Stacking manifold

Port	Applicable tubing	Recommended tubing		
1 (SUP), 3 (EXH)	ø6/ø4	TS0604/TU0604		
2 (OUT)	ø4/ø2.5	TS0425/TU0425		
2 (001)	ø3.18/ø2	TIUB01		

Note) In case of a body ported single unit valve, the applicable tubing size is ø3.18/ø2 for all 1 (SUP), 2 (OUT), and 3 (EXH) ports.

If fittings of a brand other than SMC are used, follow the specifications of the fittings to be mounted.

Tubing Installation (With barb fitting)

- Using tubing cutters TK-1, 2, or 3, cut the tubing perpendicularly to the tubing axis while allowing for sufficient margin to the required length.
- Insert the tubing and push it all the way to the barb end. If the tubing is not installed securely to the end, problems such as leakage or disconnection of the tubing can occur.
- 3) When the tubing is inserted into the barb fitting, push it in the direction of the tubing axis to prevent excessive lateral loads being applied to the barb fitting.



- 4) To remove the tubing from the barb fitting, use caution so that no excessive lateral load will be applied to the barb fitting. When using a cutter to remove the tubing, sufficient care should be taken so as not to make any flaws on the barb fitting.
- After tubing installation, avoid excessive loads, such as tensile, compressive, or bending strength, being applied to the tubing.

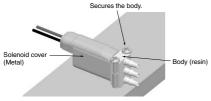


S070 Series Specific Product Precautions 2

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

1) Solenoid valve fixing procedure (body ported single unit)

When mounting a body ported type single unit valve, tighten the dedicated mounting screw (AXT632-106A-2) at an appropriate torque (0.05 to 0.07 N·m) to firmly secure the valve body. (Tighten equally so that the valve will not tilt.) If the coil is fixed, the coil joint may break due to application of an excessive load to the tubing body, for example, when the tubing is inserted. With a base mounted type solenoid valve also, use caution to avoid excessive loads on the coil and lead wire.

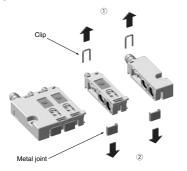


Adding and Removing Manifold Stations

1) Base mounted stacking type

- Remove the clip and metal joint from the position where the new station is to be mounted by pulling them in the directions indicated by the arrows.
- ② Place the additional manifold block assembly and mount the metal joint and clip by reversing the assembly order. Securely insert the clip and the metal joint so that they will not protrude from the top and bottom surfaces respectively.

The clip is commonly used to secure the manifold block and fittings.

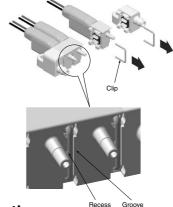


To remove the station, follow the same procedure for assembly and disassembly.

2) Body ported manifold type

- Remove the clip on the position where the station is to be added by pulling it in the direction indicated by the arrow. (Insert a flat head screwdriver in the recess indicated in the figure to remove the clip.)
- O Place the additional solenoid valve into the separation and insert the clip.

Insert the clip until it fits in the groove on the body side.

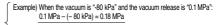


A Caution

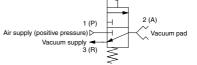
An N.C. type valve pressurized at 1 (SUP) port can be used within the maximum operating pressure differential specified for the product. If the valve is to be used in the following applications, however, care should be taken about the piping ports, maximum operating pressure differential and allowable leakage.

1) Vacuum release application

- Use 3 (R) port for vacuum pressure and 1 (P) port for vacuum release pressure.
 - Set the pressure so that the pressure difference between the 3(R) and 1(P) ports does not exceed the maximum operating pressure of the valve.
- When the 3(R) port is used for the vacuum release (atmospheric pressure to positive pressure) and the 1(P) port is used for the vacuum, use the normally open (N.O.) specifications.



A valve with a maximum operating pressure of 0.1 MPa cannot be used. Select a valve with a maximum operating pressure of 0.3 MPa.



2) Pressure (vacuum) holding application

This valve permits the air leakage. So, take great care since the valve cannot hold the pressure (vacuum) for an extended period of time.



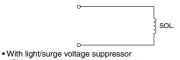
S070 Series Specific Product Precautions 3

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.



1) Internal wiring

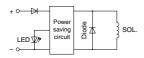
Grommet
 (This solenoid valve has no polarity.)



 With light/surge voltage suppressor (This solenoid valve has no polarity.)



. With 0.1 W power saving circuit

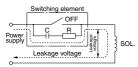


2) Electrical circuit

- (1) Adopt an electrical circuit with no chattering generated at the contact.
- (2) Keep the voltage within the ±10% range of the rated voltage.

Care should be taken about the voltage drop when the rated voltage is 6 VDC or less or when the response speed is important.

(3) When using a C-R element (surge voltage suppressor) for protection of the switching element, please keep in mind that leakage voltage will increase due to leakage current flowing through the C-R element.



Keep the residual leakage voltage with 2% of the rated voltage.

- (4) Be sure to confirm the applied voltage. If a wrong voltage is applied, it can lead to malfunction or coil burning.
- (5) In wiring, use caution to avoid application of excessive force to the lead wire. It can cause malfunction or break the coil.

≜Caution

Power Saving Circuit of 0.1 W DC (At holding)

1) The power consumption is 0.35 W DC at inrush (100 ms) and 0.1 W DC at holding.