4 Port Solenoid Valve

VQD1000 Series

Rubber Seal **Direct Operated Poppet Type**

Unprecedented high speed, with stable response times

ON: 4 ms. OFF: 2 ms. Dispersion accuracy ±1 ms (With light/surge voltage suppressor at a supply pressure of 0.5 MPa) (Use clean and dry air.)

Compact and lightweight (34 g) with large flow capacity [Option]

Body width of 10 mm, C: 0.22 dm3/(s·bar) 2 W C: 0.27 dm3/(s.bar) 3.2 W (U type: Large flow)

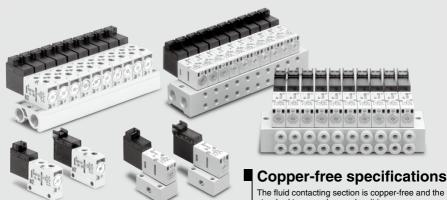
Available in vacuum applications (Up to -101.2 kPa)

Can be used in vacuum/release circuits

When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).

Clean room specifications available as special.

Since the main valve has no sliding seals, non-oil treatment specification at the fluid contacting section is available (Made-to-Order part no. X16). The external non-leak specification is also available (10- series).

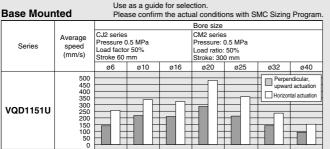


Body ported

Base mounted

The fluid contacting section is copper-free and the standard type can be used as it is.

Cylinder Speed Chart



It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open

* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

* Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

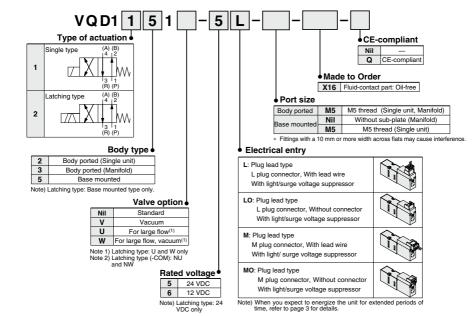
Conditions

V100	CM2 series	CJ2 series	nounted	Base r
	5 x 1m	TU042	Tube bore x Length	
S070	AS2201F-02-04	AS1201F-M5-04	Speed controller	VQD1151U
3070	20-M5	AN12	Silencer	
VQD				
VQD-V				
VK				
VT				
-				

1389

VV061 VV100

How to Order Valves







L plug connector . Base mounted



M plug connector Base mounted



L plug connector Body ported



M plug connector Body ported

Stai	Standard Specifications										
Item		Туре	Standard single type								
	Valve construction		4 port d	irect operated popp	et valve						
	Fluid			Air							
Su	Maximum operating pres	sure		0.7 MPa							
Ę.	Minimum operating pressu	re/Vacuum		0 MPa / –101.2 kPa	a						
Valve specifications	Response time ⁽¹⁾		ON: 4ms±1,		10ms or less						
i.	Ambient and fluid tempe	rature		-10 to 50°C (2)							
ā	Lubrication			Not required							
s	Manual override		Non-locking push type Locking typ								
2	Impact/Vibration resistar	1Ce ⁽³⁾	150/30 m/s ²								
۲a	Mounting position		Unrestricted								
-	Enclosure		Dust tight								
	Weight			34 g							
Ś	Coil rated voltage	DC	24 V, 12 V 24 DC								
suo	Allowable voltage fluctua	ation		10% of rated voltag							
	Coil insulation type			Class B or equivaler	nt						
Electricity specificati	Power consumption	DC	2 W	3.2 W (Energy saving type) (Inrush: 3.2 W, Holding: 1.0 W) (4)	2 W						
spe	Electrical entry		L plug connector, M plug connector								
ш «	(With indicator light and surge voltage suppressor)										
Note 1)	Iote 1) Based on response time measurement, JIS B8419: 2010. (Coil temperature: 20°C, pressure: 0.5 MPa, at rated voltage, with light and surge suppressor, value at operation excluding restart period). The period immediately after a restart may be delayed for about 1 msec deconding on operating conditions.										

Note 2) Operating the valve at low temperatures may cause condensate to form, therefore dry air must be used. Note 3) Operating the valve at low temperatures may cause condensate to form, therefore dry air must be used. Note 3) Impact resistance: No mailunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No mailunction occurred when bet between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period) Note 4) For the start-up inter feet to the energy saving type's electrical power waveform on page 1399 "Wiring

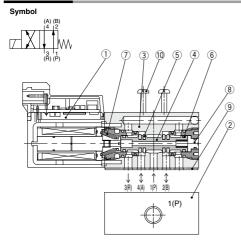
Specifications

SMC Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Flow Rate Characteristics

				Flow rate cha				
14-	has see also		1	\rightarrow 4/2 (P \rightarrow A/E	3)	4/2 -	\rightarrow 5/3 (A/B \rightarrow EA	VEB)
Valve model		Port size	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv
Body ported	VQD1121-□ ^L M-M5		0.22	0.16	0.05	0.19	0.31	0.05
Body ported	VQD1121₩-□L-M5	M5 x 0.8	0.27	0.24	0.07	0.28	0.28	0.07
Base mounted	VQD1151-□ ^L M-M5	1 MS X U.8	0.22	0.10	0.05	0.22	0.31	0.06
(With sub-plate)	VQD12 51W- M-M5		0.27	0.25	0.07	0.27	0.28	0.07

Construction



Component Parts (Single Type)

No	Description	Material	Note
1	Solenoid coil assembly	_	
2	Sub-plate	Aluminum	VQD1000-S-M5 (Base mounted only)
3	Body	ZDC	
4	Spool valve	Aluminum	
5	Poppet	HNBR	
6	Guide ring	Resin	
7	Return spring	Stainless steel	
8	Manual override	Aluminum	
9	Gasket	HNBR	
10	Round head combination screw	Steel	

Note) Body cannot be disassembled.

Valve Single Unit Option

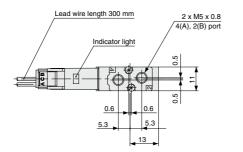
Piping plate assembly VQD1000-20A

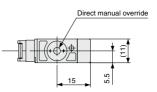
Manifold type (VQD1131) can be changed to single unit type (VQD1121) by mounting plate assembly.

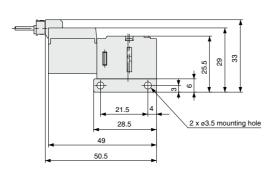
Note) Plate should be mounted with manifold mounting screws (M1.7 x 20). Proper tightening torque of thread: 0.18 to 0.25 N·m

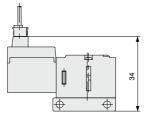
Dimensions/Body Ported

L plug connector: VQD1121 --- L-M5 M plug connector: VQD1121 -- M-M5



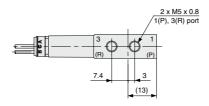






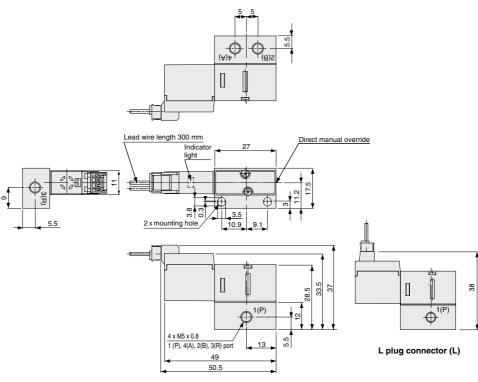
L plug connector (L)

M plug connector (M)



Dimensions/Base Mounted

L plug connector: VQD1151 --- L-M5 M plug connector: VQD1151 -- M-M5

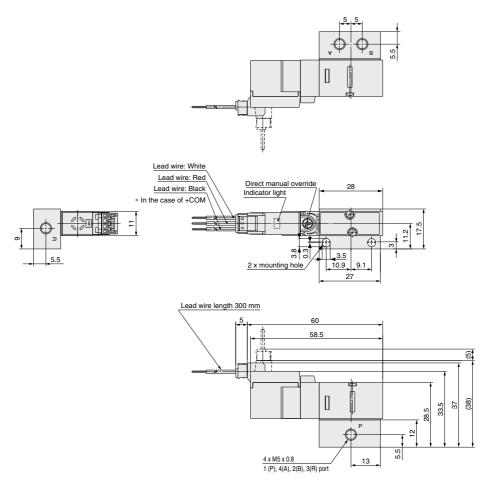


M plug connector (M)

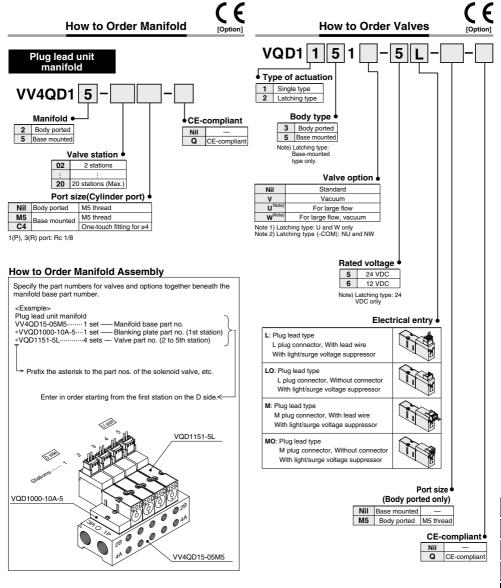
VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

Dimensions/Base Mounted

L plug connector: VQD1251 -- L-M5 M plug connector: VQD1251 -- M-M5



• The dashed line indicates L plug connector.



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Manifold Options

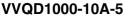
Blanking plate assembly/Body ported

VVQD1000-10A-2



Blanking plate assembly includes 2 screws and gasket

Blanking plate assembly/Base mounted



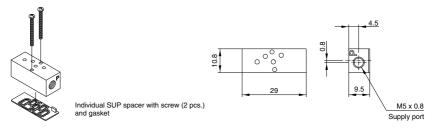


Blanking plate assembly includes 2 screws and gasket

Individual SUP spacer/Base mounted

VVQD1000-P-M5-5

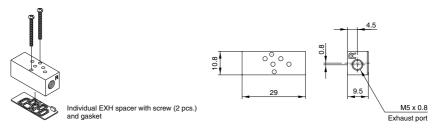
Mount the individual SUP spacer on the manifold base, and thus making it possible to have supply port individually for each valve.



Individual EXH spacer/Base mounted

VVQD1000-R-M5-5

Mount the individual EXH spacer on the manifold base, and thus making it possible to have exhaust port individually for each valve. (Common EXH type)

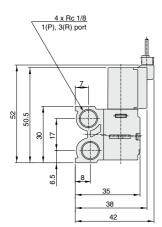


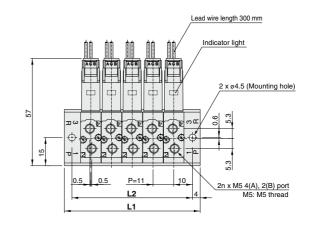
A 1396

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

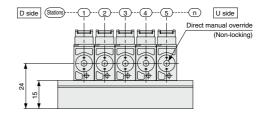
Dimensions/Body Ported

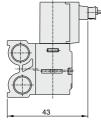
Plug lead unit manifold(VV4QD12-□)





M plug connector (M)





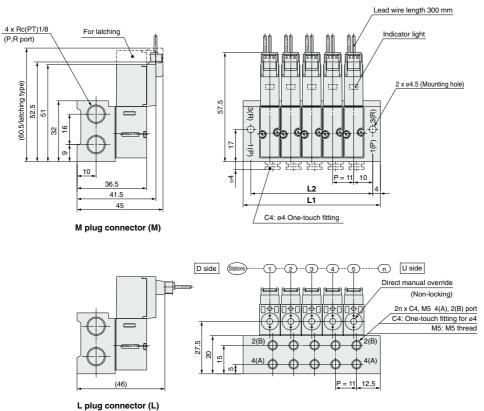
L plug connector (L)

Dime	nsior	ıs																n: \$	Stations
L n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229

VV061
VV100
V100
S070
VQD
VQD-V
VK
VT

Dimensions/Base Mounted

Plug lead manifold unit (VV4QD15-



I	Dimen	sion	S																n:	Stations
		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
	L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
	L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229



VQD1000 Series **Specific Product Precautions 1**

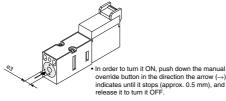
Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.



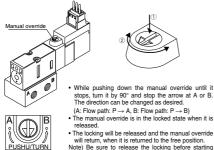
\land Warning

Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger.

Single type: Non-locking push type (Tool required)



■Latching type: Locking type (Tool required)



will return, when it is returned to the free position. Note) Be sure to release the locking before starting the normal operation.

Continuous Energization

\land Warning

Manual override-free position

- Coil temperature may get high due to ambient temperature or energizing duration. Do not touch the valve by hand directly. When there is such a dangerous case to be touched by hands directly, install a protective cover.
- · When you expect to energize the single type for extended periods of time, refer to page 3 for details.
- The latching type should not be energized over 30 seconds. Be sure to wait more than you energize the unit (both A and B should be turned off.) before you move on to the next operation.

Mounting of Valves

A Caution

· After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torgue shown in the table below.

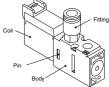
Proper tightening torque (N·m)
0.18 to 0.25
0110 10 0120

Mounting of Valves

∧ Caution

· When piping and mounting valves, clamp the body part in place to avoid applying force to the coil.

If you apply force over 120 N to coil, connection pins deform, which may cause malfunction. (Latching: 50 N or more)



Wiring Specifications

3.2 W type (Energy saving type)

reduces current consumption at holding which reduces the overall power consumption

using the circuit shown in the left figure. Refer to the energy

saving type's electrical power

<Energy saving type's electrical

(Rated voltage: 24 VDC)

SUIS energization rotection circui

Simultane

protection SOL

energization irotection circuit

300 mm

600 mm

1000 mm

2000 mm

3000 mm

1399

protection 3SOL

Simultaneous

Applied voltage

Energy saving type

waveform below.

power waveform>

24V

0V

3.2W

1.0W

ow 15 to 25 ms

Positive common

Negative common

Lead wire length

Lead wire

Red (+) A-ON

Black (-) COM

White (+) B-ON O

Nil

6

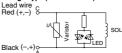
10

20

30

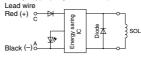
A Caution

Single type (Standard: 2 W)

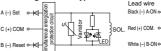


Note) Coil surge voltage generated when OFF is about 60 V. Please consult with SMC when you need to reduce the surge voltage.

Single type (Large flow: 3.2 W)



· Latching solenoid type



· How to order connector assembly Single



· Latching, Negative common AXT661-13AN-[Connector and socket (3 pcs.) only AXT661-12A



Lead wire length of plug connector valve with lead wire is 300 mm. When ordering a valve with a lead wire of 600 mm or longer, be sure to indicate the model number of the valve without connector and connector assembly.





VQD1000 Series Specific Product Precautions 2

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

Latching

∆Caution

Latching Type

The latching is equipped with a self-holding mechanism, which permits a movable iron core in the solenoid to hold the set (A-ON) and reset (B-ON) positions during momentary energization (50 ms or longer). Therefore, there is no need to energize continuously.

< Special Cautions for Latching>

- 1. Use in a circuit that does not have simultaneous energization of A-ON and B-ON signals.
- 2. The minimum energization time required for self-holding is 50 ms.
- Although there is no problem for normal operations and environments, please consult SMC when operating in an environment with vibration (10G or more) or strong magnetic fields.
- 4. When there is the magnetic body at the valve side, it may cause malfunction.

Allow a space over 10 mm between the valve and magnetic body.

5. Even though this valve is held on to B-ON position (passage: P \rightarrow B), it may switch to the set position during transportation or due to impact when mounting valves, etc.

Therefore, check the initial position by means of power supply or manual override prior to use.

En	ergizatior	า	Passage	Light color
A-ON (Set)	A (–) Black	C (+) Bed	$P \rightarrow A$ (B \rightarrow R)	Orange
B-ON	B (-)	C (+)	$P \rightarrow B$	Green
(Reset)	White	Red	$(A \rightarrow R)$	Green

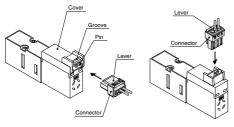
Note) For positive common

How to Use Plug Connector

A Caution

Attaching and detaching connectors

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.
- Note) Gently pull the lead wire, otherwise it may cause contact failure or disconnection.

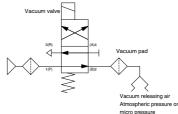


How to Use the Valve for Vacuum Applications (When used as a 3 port valve)

A Caution

Application example of "VQD1231W"

(Symbols used are typical examples.)



- Use a VQD1 $^{12}_{25}^{21}$ V valve for vacuum applications. Connect the vacuum source to the 3(R) port.
- * Air pressure cannot be applied to the 3(R) port.
- When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).
 * Cannot be used as 2 port valve.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matter.