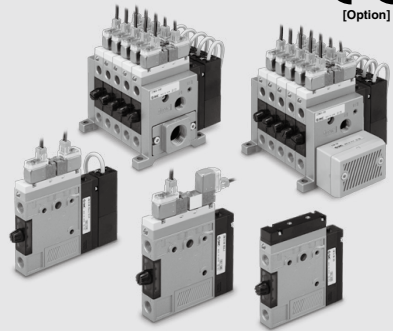


Vacuum Ejector

Series ZM



All in One!

- Built-in suction filter and silencer
- Air supply valve for generating a vacuum
- Vacuum release valve (equipped with a flow volume adjustment valve)
- Vacuum pressure switch (solid state, diaphragm)

Adaptable for a manifold application

All tubing, wiring, indicators, and adjustment functions have been eliminated from the side surfaces, thus enabling assembly and maintenance while linked to a manifold.

- EXH system — Common
- SUP system — Common, Individual

Maximum air suction volume increased by 40% Maximum vacuum pressure – 84 kPa

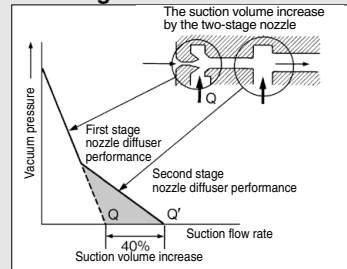
The suction volume has been increased by 40% through the adoption of a two-stage nozzle construction.

Compact and lightweight

15.5 mm width, 400 g (full system)

Air operated type

Two-stage nozzle construction



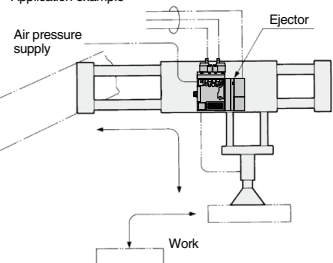
Series ZM Applications

Fields: Semiconductor and electrical, automobile assembly, food and medical equipment, and various types of manufacturing and assembly equipment

Machines: Robotic hand/material handling, automotive assembling machines, automatic transfer equipment, pick and place, printing machinery

Functions: Vacuum adsorption transfer, vacuum adsorption retention, vacuum generated air flow

Application example



Vacuum Ejector With Valve and Switch Series ZM

Note) CE-compliant:
For DC only.



How to Order

ZM - - - **L** -

Nozzle diameter ●

05	0.5
07	0.7
10	1.0
13	1.3
15	1.5

Vacuum port location ●

Nil	Side/Bottom entry
A	Side entry

Body style ●

1	Unit: valve + with standard silencer
1S	Unit: valve + with high noise reduction silencer
3 ^{Note)}	Manifold: with common SUP valve
5 ^{Note)}	Manifold: with individual SUP valve
2	Unit: with standard silencer (without valve)
2S	Unit: with high noise reduction silencer (without valve)
4 ^{Note)}	Manifold: without common SUP valve
6 ^{Note)}	Manifold: without individual SUP valve

Note) When the product is used for the manifold, the exhaust air of the operating ejector may enter the vacuum port (V) of the non-operating ejector. If this becomes a problem, consider using a double check valve (-X107 on page 194) or individual exhaust (-X111 on page 195.)

Standard supply pressure ●

M	0.35 MPa
S	0.45 MPa
H	0.5 MPa

* Refer to table 1 for the selection of standard supply pressure and nozzle size.

Thread type ●

Nil	Rc
T	NPTF
F	G ^{Note)}

Note) G thread
The thread ridge shape is compatible with the G thread standard (JIS B0203), but other shapes are not conforming to ISO16030 and ISO1179.

Supply valve/Release valve combination ●

J	Supply valve (N.C.)
K	Supply valve (N.C.), and release valve
A	Supply valve (N.O.)
B	Supply valve (N.O.), and release valve
P5	Air operated valve (supply valve), Port size connection M5 x 0.8
Q5	Air operated valve (supply/release valve), Port size connection M5 x 0.8
Nil	Without valve

* As the solenoid valves, -X126 and -X135 are available as a special order. (Refer to page 196.)
When selecting air operated valves, there will be no symbol specified for "pilot valves", "solenoid valve rated voltage", "electrical entry", "light/surge voltage suppressor" and "manual override".

Solenoid valve rated voltage ●

		CE-compliant
1 ^{Note)}	100 VAC 50/60Hz	—
3 ^{Note)}	110 VAC 50/60Hz	—
5	24 VDC	●
6	12 VDC	●
V	6 VDC	●
S	5 VDC	●
R	3 VDC	●
Nil	Air operated/Without valve	—

Note) CE-compliant products are not available for "1" and "3".

Release flow rate adjusting needle ●

Nil	Without lock nut
L	With lock nut

Compatible with release valves only.

CE-compliant ●

Nil	—
Q	CE-compliant

Made to Order ●
Refer to pages 194 to 196 for details.

Vacuum switch electrical entry ●

Nil	Grommet type, with 0.6 m lead wire (ZSE1)
L	Grommet type, with 3 m lead wire (ZSE1)
C	Connector type, with 0.6 m lead wire (ZSE1)
CL	Connector type, with 3 m lead wire (ZSE1)
CN	Without lead wire assembly with connector (ZSE1)
Nil	Grommet type, with 0.5 m lead wire (ZSM1)
L	Grommet type, with 3 m lead wire (ZSM1)

Vacuum switch model ●

Nil	Without switch
E14	1 output, without analog output, 3 rotation setting (ZSE1)
E15	1 output, without analog output, 200° setting (ZSE1)
E16	2 outputs, without analog output, 3 rotation setting (ZSE1)
E17	2 outputs, without analog output, 200° setting (ZSE1)
E18	1 output, analog output, 3 rotation setting (ZSE1)
E19	1 output, analog output, 200° setting (ZSE1)
E55	1 output, without analog output, 200° setting, PNP output (ZSE1)
M15	1 output, without analog output, Diaphragm (18 rotation setting), Solid state (10 to 28 VDC) (ZSM1)
M21	1 output, without analog output, Diaphragm (18 rotation setting), Reed (100 VAC) (ZSM1)

Manual override ●

Nil	Non-locking push type
B	Locking slotted type

Light/Surge voltage suppressor ●

Nil	None
Z	With light/surge voltage suppressor
S	With surge voltage suppressor

* "S" is not available for AC.
DC voltage (with surge voltage suppressor) If the polarity is incorrect at DC (surge voltage suppressor), diode or switching element may be damaged.

Electrical entry ●


G	Grommet type, with 0.3 m lead wire (applicable to DC)
H	Grommet type, with 0.6 m lead wire (applicable to DC)
L	L plug connector, with 0.3 m lead wire
LN	L plug connector, without lead wire (applicable to DC)
LO	L plug connector, without connector
Nil	Air operated/Without valve

Combination of Nozzle Diameter and Standard Supply Pressure


Nozzle diameter	Standard supply pressure MPa		
	M (0.35)	S (0.45)	H (0.5)
0.5	—	—	○
0.7	—	—	○
1.0	○	—	○
1.3	○	○	○
1.5	—	○	—

Table (1) How to Order Connector for Solid State Switch

• Without lead wire (A connector and 4 sockets) **ZS-20-A**

• With lead wire **ZS-20-5A-** 

Note) If ordering switch with 5 m lead wire, specify both switch and lead wire with connector part numbers.

Ex.) ZM -E15CN 1 pc.

* ZS-20-5A-50 1 pc.

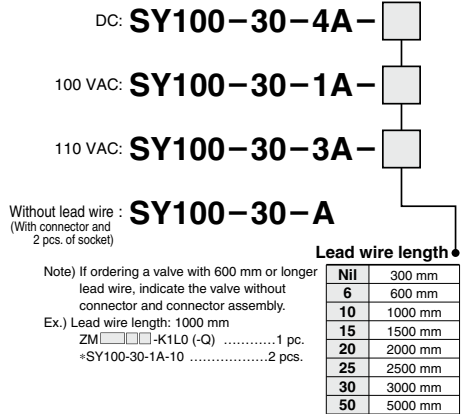
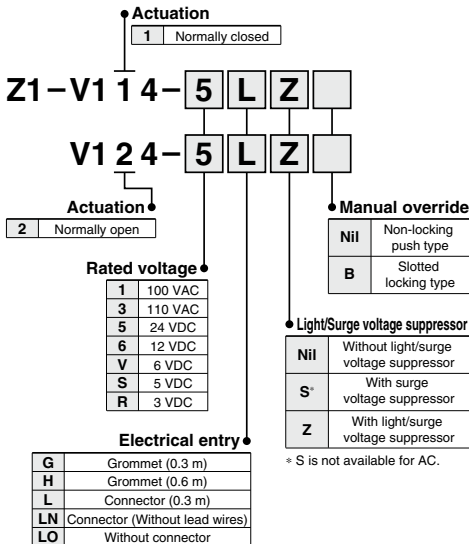
Lead wire length ●

Nil	0.6 m
30	3 m
50	5 m

Table (2) How to Order for Supply Valve and Vacuum Release Valve

● How to Order Solenoid Valves (Refer to the table (3))

● How to order connector assembly





⚠ Warning

The pilot valve should be changed. When replacing the current model (black color) in which "1" or "3" is used for the solenoid valve rated voltage, replace the lead wire assembly with connector together.

⚠ Caution

The type of actuation cannot be changed just by changing the solenoid valve.

Table (3) Solenoid Valve Model

Supply valve N.C. Release valve (N.C.)	Z1-V114- 
Supply valve N.O.	V124- 

Quick Delivery/Model

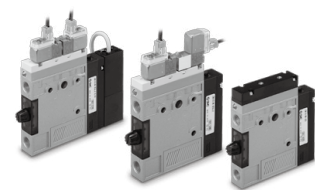
<Without valve/Single unit>

- ZM052H
- ZM072H
- ZM102H
- ZM132H

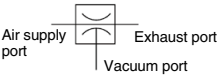
<With valve/Single unit>

- ZM051H-K5LZ(-Q)
- ZM051H-K5LZ-E15(-Q)
- ZM071H-K5LZ(-Q)
- ZM071H-K5LZ-E15(-Q)
- ZM101H-K5LZ(-Q)
- ZM101H-K5LZ-E15(-Q)

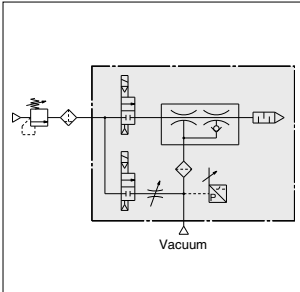
- ZM131H-K5LZ(-Q)
- ZM131H-K5LZ-E15(-Q)
- ZM131M-K5LZ(-Q)
- ZM131M-K5LZ-E15(-Q)



Symbol



Ejector System Circuit



Made to Order
(Refer to pages 194 to 196 for details.)

Symbol	Specifications
X107	Double check valve/For manifold
X111	With individual exhaust spacer
X126	Double solenoid supply valve (With release valve)
X135	Double solenoid supply valve (Without release valve)

Model

Nozzle dia. ø (mm)	Model	Standard supply pressure			Maximum suction flow rate (L/min (ANR))	Air consumption (L/min (ANR))	Diffuser construction
		H	M	S			
0.5	ZM05□H	0.5 MPa	—	—	15	17	Double diffuser
0.7	ZM07□H				30	30	
1.0	ZM10□H				50	60	
1.3	ZM13□H				66	90	
0.7	ZM07□M	—	0.35 MPa	—	23	33	
1.0	ZM10□M				38	60	
1.3	ZM13□M				44	85	
1.3	ZM13□S				37	88	Single diffuser
1.5	ZM15□S	—	—	0.45 MPa	45	110	

Vacuum Ejector Specifications

Fluid	Air	
Maximum operating pressure	0.7 MPa	
Maximum vacuum pressure	- 84 kPa	
Supply pressure range	Air pressure supply (P) port (Without valve)	0.2 to 0.55 MPa
	Air pressure supply (P) port (With valve)	0.25 to 0.55 MPa
	Pilot pressure supply (PA, PB) ports for supply and release ⁽¹⁰⁾	P port pressure to 0.55 MPa
Operating temperature range	Without valve	5 to 60 °C
	With valve	5 to 50 °C
Air supply valve	Main valve	— Poppet
Vacuum release valve	Pilot valve	— V114, V124
Vacuum pressure switch	Electronic	— ZSE1-00-□□
	Diaphragm	— ZSM1-0□□□
Suction filter	Filtration degree: 30 μm, Material: PE (Polyethylene)	

Note) Combination of supply valve and release valve: P5, Q5
The supply and release valves of this product have a structure which uses the pressure of the air pressure supply (P) port to operate them. Be sure to supply a pressure that is the pressure of the air pressure supply (P) port or more and 0.55 MPa or less to the pilot pressure supply (PA, PB) ports for supply and release.

Valve Specifications

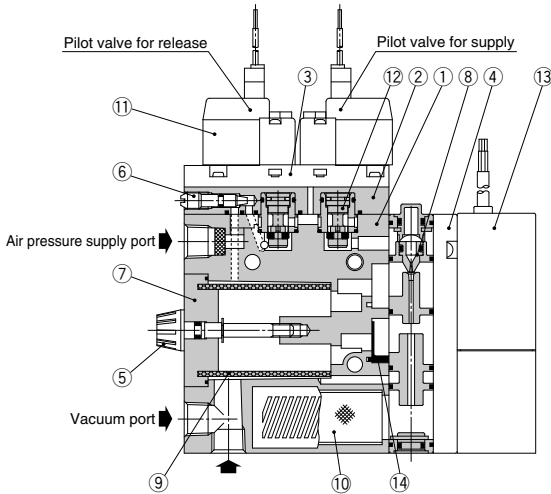
How to operate	Pilot type
Main valve	NBR poppet
Effective area	3 mm ²
Cv factor	0.17
Operating pressure range	0.25 to 0.7 MPa
Electrical entry	Plug connector, Grommet (available on DC)
Max. operating frequency	5 Hz
Voltage	24/12/6/5/3 VDC, 100/110 VAC (50/60 Hz)
Power consumption	DC: 0.35W (With light: 0.4 W), 100 VAC: 0.78 W (0.81 W), 110 VAC: 0.86 W (0.89 W)

Weight

		(kg)				
Model	Without switch	-E□□	-E□□L	-M□□	-M□□L	
ZM□□2□	0.13	0.17	0.22	0.25	0.29	
ZM□□4□						
ZM□□6□						
ZM□□1□-J□□	0.16	0.2	0.25	0.28	0.33	
ZM□□3□-J□□						
ZM□□5□-J□□						
ZM□□1□-K□□	0.18	0.22	0.27	0.29	0.34	
ZM□□3□-K□□						
ZM□□5□-K□□						
ZM□□1□-A□□	0.17	0.2	0.25	0.27	0.32	
ZM□□3□-A□□						
ZM□□5□-A□□						
ZM□□1□-B□□	0.18	0.21	0.26	0.29	0.34	
ZM□□3□-B□□						
ZM□□5□-B□□						
ZM□□□□-□□	0.17	0.2	0.25	0.27	0.32	
Stations	-04R/L	-04B	-06R/L	-06B	-SR/L	-SB
1	0.209	0.219	0.219	0.229	0.239	0.269
2	0.214	0.224	0.224	0.234	0.244	0.274
3	0.219	0.229	0.229	0.239	0.249	0.279
4	0.224	0.234	0.234	0.244	0.254	0.284
5	0.229	0.239	0.239	0.249	0.259	0.289
6	0.234	0.244	0.244	0.254	0.264	0.294
7	0.239	0.249	0.249	0.259	0.269	0.299
8	0.244	0.254	0.254	0.264	0.274	0.304
9	0.249	0.259	0.259	0.269	0.279	0.309
10	0.254	0.264	0.264	0.274	0.284	0.314



Construction: ZM□1□-K□L-E□



⚠ Precautions

Be sure to read before handling.
Refer to back page 1 for Safety Instructions and back page 2 to 4 for Vacuum Equipment Precautions.

⚠ Caution

Selection and sizing of Series ZM

Refer to the Vacuum Equipment Model Selection on front matter 18 to 39.

Operation of an ejector equipped with a valve

When the air supply pilot valve is turned ON, air flows to the diffuser assembly, and a vacuum is created.

When the pilot valve for releasing the vacuum is turned ON, air flows to the vacuum port side, immediately causing a release in the vacuum. The release speed can be adjusted by regulating the flow volume adjustment screw.

When the supply valve is turned OFF, the atmospheric pressure causes the air to flow back from the silencer, thus releasing the vacuum. However, in order to properly release a vacuum, a vacuum release valve must be used.

Operating environment

Because the filter cover is made of polycarbonate, do not use it with or expose it to following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water-soluble cutting oil (alkalinitic), etc. Also, do not expose it to direct sunlight.

Furthermore, avoid use in direct sunlight.

Release flow rate adjusting screw

Turning the vacuum release flow rate adjusting screw 4 full turns from the fully closed position renders the valve fully open. Do not turn more than four times since turning excessively may cause the screw fall off.

In order to prevent the screw from loosening and falling out, the release flow rate adjusting needle with lock nut is also available.

Component Parts

No.	Description	Material	Note
1	Body	Aluminum die-casted	
2	Valve cover	Resin	
3	Adapter plate	Resin	
4	Cover	Zinc die-casted	Without switch: ZM-HCA, With switch: ZM-HCB
5	Tension bolt	Stainless steel/Polyacetal	

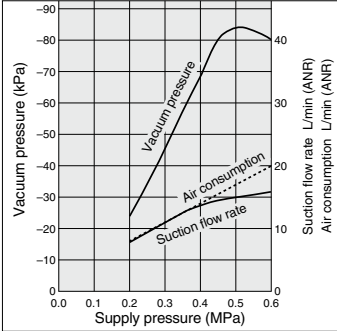
Replacement Parts

No.	Description	Material	Part no.
6	Release flow rate adjusting needle	Brass/Electroless nickel plating	ZM-NA (With lock nut: ZM-ND-L)
7	Filter cover assembly	—	ZM-FCB-0
8	Diffuser assembly	—	ZM□□0□-0 (Refer to page 176) Nozzle diameter → Standard supply pressure
9	Suction filter	Polyethylene	ZM-SF
10	Silencer assembly	—	ZM-SA (High noise reduction: ZM-SA-D)
11	Pilot valve	—	Z1-V114-□□□□ (Refer to page 177) V124-□□□□
12	Poppet valve assembly	—	ZMA-PV2-0
13	Vacuum pressure switch	—	ZSE1-00-□□ ZSM1-015 ZSM1-021
14	Check valve	NBR	ZM-CV

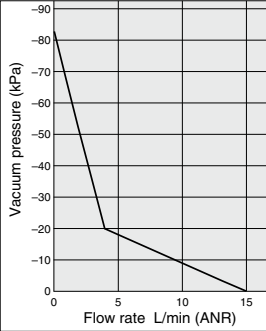
Exhaust Characteristics/Flow Characteristics, Standard Supply Pressure: H ... 0.5 MPa

ZM05□H

Exhaust Characteristics

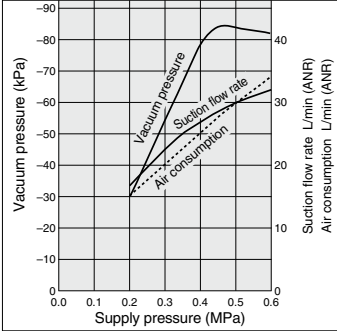


Flow Characteristics

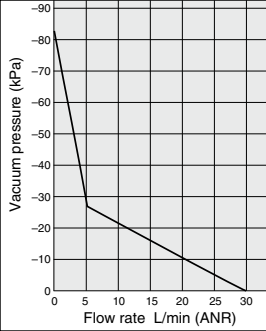


ZM07□H

Exhaust Characteristics

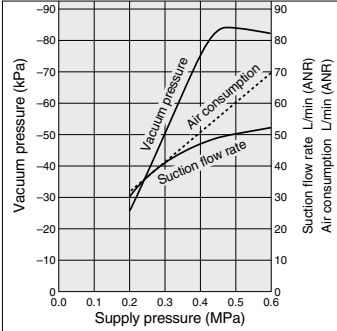


Flow Characteristics

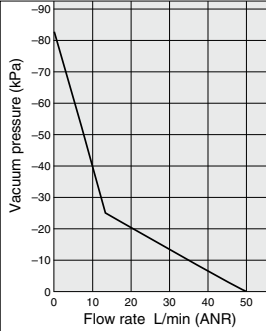


ZM10□H

Exhaust Characteristics



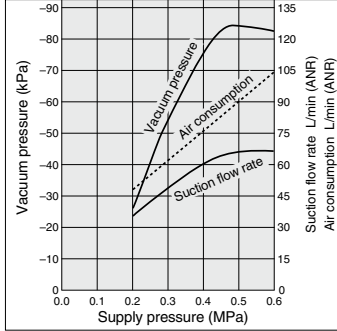
Flow Characteristics



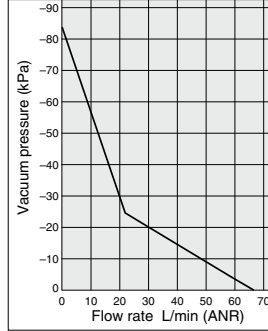
Exhaust Characteristics/Flow Characteristics, Standard Supply Pressure: H ... 0.5 MPa

ZM13□H

Exhaust Characteristics



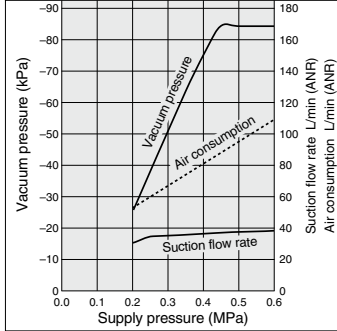
Flow Characteristics



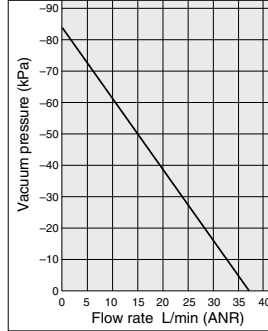
Exhaust Characteristics/Flow Characteristics, Standard Supply Pressure: S ... 0.45 MPa

ZM13□S

Exhaust Characteristics

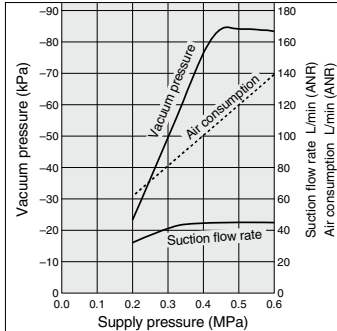


Flow Characteristics

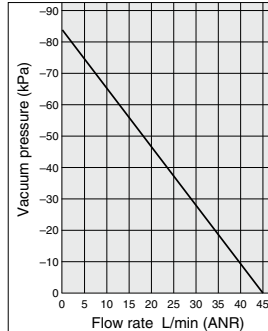


ZM15□S

Exhaust Characteristics



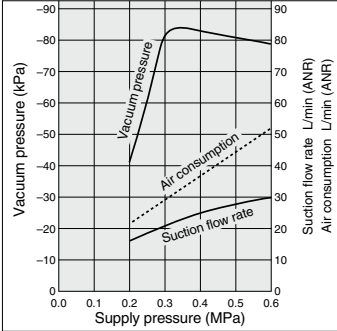
Flow Characteristics



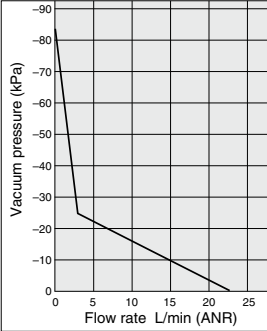
Exhaust Characteristics/Flow Characteristics, Standard Supply Pressure: M ... 0.35 MPa

ZM07□M

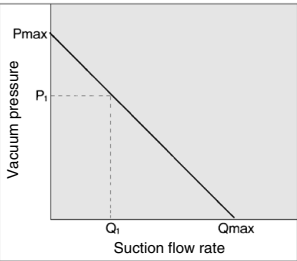
Exhaust Characteristics



Flow Characteristics



How to Read Flow Characteristics Graph

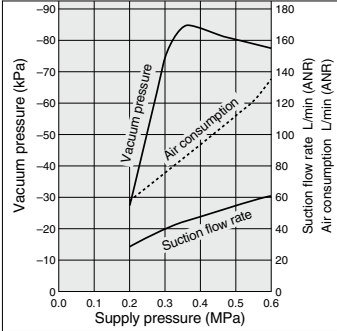


Flow characteristics are expressed in ejector vacuum pressure and suction flow. If suction flow rate changes, a change in vacuum pressure will also be expressed. Normally this relationship is expressed in ejector standard supply pressure. In graph, Pmax is max. vacuum pressure and Qmax is max. suction flow. The values are specified according to catalog use. Changes in vacuum pressure are expressed in the order below.

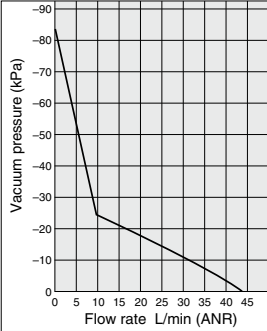
1. When ejector suction port is covered and made airtight, suction flow is 0 and vacuum pressure is at maximum value (Pmax).
2. When suction port is opened gradually, air can flow through (air leakage), suction flow increases, but vacuum pressure decreases (condition P₁ and Q₁).
3. When suction port is opened further, suction flow moves to maximum value (Qmax), but vacuum pressure is near 0 (atmospheric pressure).
When vacuum port (vacuum piping) has no leakage, vacuum pressure becomes maximum, and vacuum pressure decreases as leakage increases. When leakage value is the same as max. suction flow, vacuum pressure is near 0.
When ventilative or leaky work must be adsorbed, please note that vacuum pressure will not be high.

ZM10□M

Exhaust Characteristics

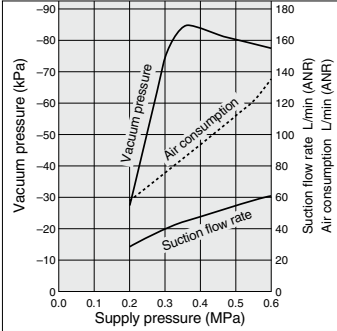


Flow Characteristics

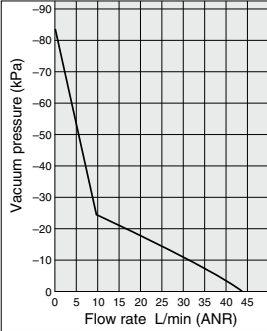


ZM13□M

Exhaust Characteristics



Flow Characteristics



Vacuum Pressure Switch/Solid State Switch (ZSE), Diaphragm Switch (ZSM)

Vacuum Switch

Model	ZSE1-00-14	ZSE1-00-15	ZSE1-00-16	ZSE1-00-17	ZSE1-00-18	ZSE1-00-19	ZSE1-00-55	ZSM1-015	ZSM1-021
Sensor type	Solid state							Diaphragm	
Switch	Electronic circuit							Solid state	Reed
Set pressure range	0 to -101 kPa							-27 to -80 kPa	
Hysteresis	1 to 10% of the set pressure (Changeable)	3% full span or less (Fixed)			1 to 10% of the set pressure (Changeable)			Max. 15 kPa	Max. 20 kPa
Repeatability	±1% full span or less							±10% or less	
Temperature characteristics	±3% full span or less							±5% full span	
Operating voltage	12 to 24 VDC (Ripple ±10% or less)							4.5 to 28 VDC	AC/DC 100 V
ON-OFF output	NPN open collector 30 V, Max. 80 mA						PNP open collector 80 mA	Open collector 28 V, Max. 40 mA	—
Setting points	1 point		2 points		1 point			1 point	
Operation indicator light	Lights up when ON		Lights ON (Output 1: Red, Output 2: Green)		Lights up when ON		Lights up when ON (Red)	Lights up when ON	
Setting trimmer	3 rotations	200 degrees	3 rotations	200 degrees	3 rotations	200 degrees		18 rotations	
Current consumption	17 mA or less (When 24 VDC is ON)		25 mA or less (When 24 VDC is ON)		17 mA or less (When 24 VDC is ON)			10 mA or less (24 VDC)	—
Max. current	—							—	24 V or less: 50 mA 48 V: 40 mA, 100 V: 20 mA
Max. operating pressure	—				0.2 MPa			0.5 MPa	

* When using ejector system, instantaneous pressure up to 0.5 MPa will not damage the switch.
Note) For details about wiring, refer to the Operation Manual that can be downloaded from our website (<http://www.smcworld.com>).

Diaphragm Switch (ZSM)

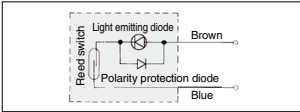
Solid State Switch: ZSM1-015

Brown lead wire: Connect the ⊕ power supply to operate the main switch circuit (to the ⊕ terminal of the power source).

Black lead wire: Connect the load (to the input or output relay of the PLC).

Blue lead wire: Connect the ⊖ power supply (to the GND terminal of the power supply).

Reed Switch: ZSM1-021

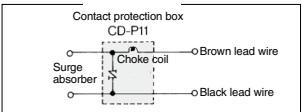


Contact protection box

The switch does not have a built-in contact protection circuit. Use this box if an induction load is applied or if the lead wire is longer than 5 meters.



Internal Circuit of Contact Protection Box

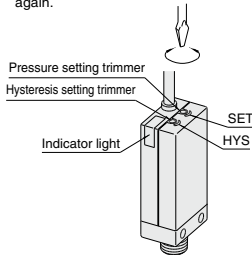


How to Set the Pressure

- The ON pressure is set with the pressure setting trimmer. The high pressure/high vacuum pressure can be set turning it clockwise.
- When setting, use a flat head screw driver which fits the groove in the trimmer, and turn it gently with your fingertips.

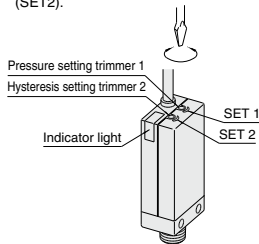
ZSE1(L)-□□-14/-15/-18/-19

- Hysteresis can be set using the hysteresis setting trimmer. The setting is increased by turning it clockwise, and the range is 1 to 10% of the set pressure range.
- When the hysteresis setting trimmer is moved after setting the ON pressure, it must be set again.

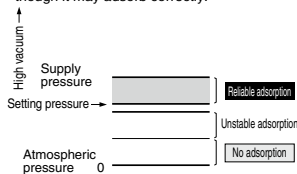


ZSE1(L)-□□-16/-17

- OUT1 (black lead wire, red LED) can be set with the pressure setting trimmer 1 (SET1).
- OUT2 (white lead wire, green LED) can be set with the pressure setting trimmer 2 (SET2).



- When using the switch to confirm correct adsorption, the vacuum pressure is set to the minimum value to reliably adsorb. If the value is set below the minimum, the switch will be turned ON even when adsorption has failed or is insufficient. If the pressure is set too high, the switch may not turn ON even though it may adsorb correctly.

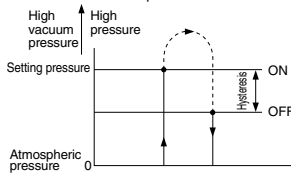


Caution

Observe the following precautions for setting the vacuum pressure: Use your fingertips to gently turn the screwdriver. Do not use a screwdriver with a large grip or with a tip that does not fit into the trimmer groove because this could damage the groove.

Hysteresis

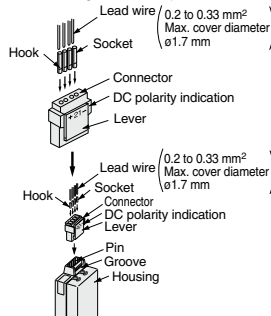
Hysteresis is the difference in pressure when the output signal is ON and OFF. The pressure to be set is the ON pressure. It turns ON at the set pressure.



How to Use Connector

1. Attaching and detaching connectors

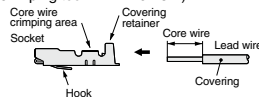
- When assembling the connector to the switch housing, push the connector straight onto the pins until the level locks into the housing slot.
- When removing the connector from the switch housing, push the lever down to unlock it from the slot and then withdraw the connector straight off of the pins.



2. Crimping of lead wires and sockets

Strip 3.2 to 3.7 mm of the lead wire ends, insert each stripped wire into a socket and crimp contact it using special crimping tool. Be careful that the outer insulation of the lead wires does not interfere with the socket contact part.

(Crimping tool: DXT170-75-1)



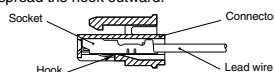
3. Attaching and detaching of socket to connector with lead wire

Attaching

Insert the sockets into the square holes of the connector (with +, 1, 2, - indication), and continue to push the sockets all the way in until they lock by hooking into the seats in the connector. (When they are pushed in their hooks open and they are locked automatically.) Then confirm that they are locked by pulling lightly on the lead wires.

Detaching

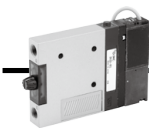
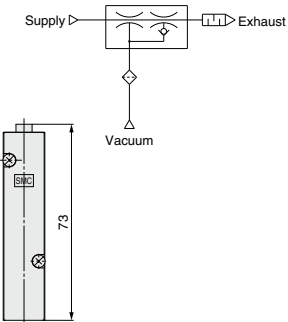
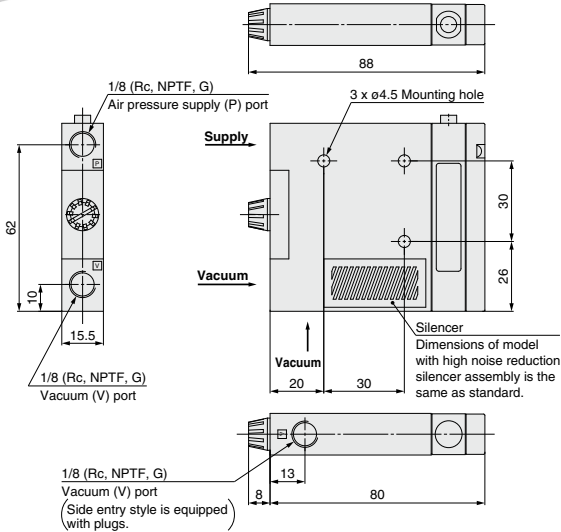
To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (about 1 mm). If the socket will be used again, first spread the hook outward.





For Single Unit/Without Valve **Basic Type**

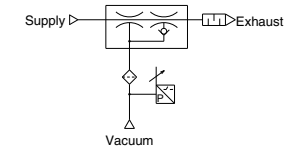
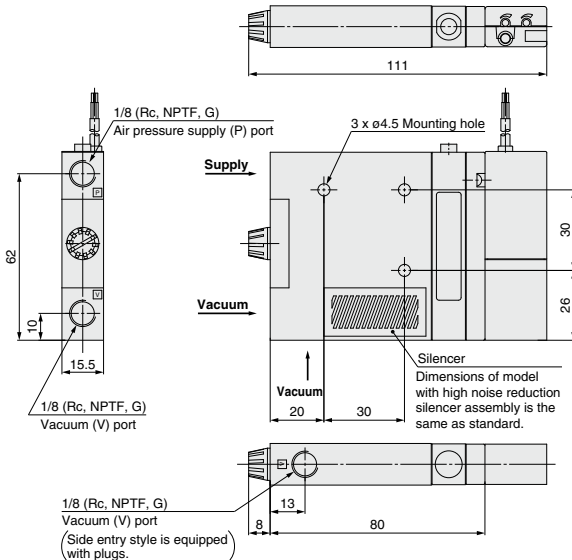
ZM□2□□^H_M□_S



<Components>

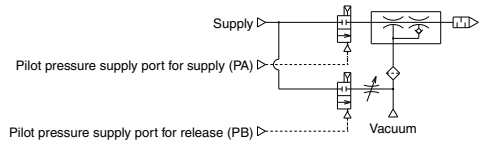
For Single Unit/Without Valve **Basic Type with Switch**

ZM□2□□^H_M□-□□

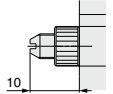


Air Operated Type

ZM□□□□^H□□-P5
S



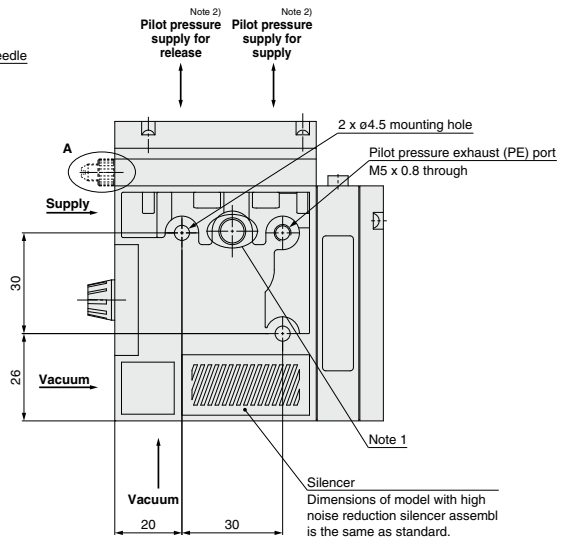
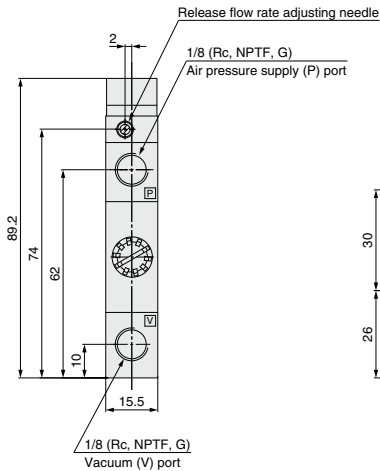
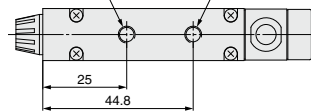
A: Release flow rate adjusting needle with lock nut



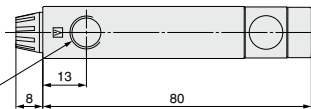
(Needle fully open)

Pilot pressure supply port for release (PB) Note 2)
M5 x 0.8

Pilot pressure supply port for supply (PA) Note 2)
M5 x 0.8



1/8 (Rc, NPTF, G)
Vacuum (V) port
(Side entry style is equipped with plugs.)



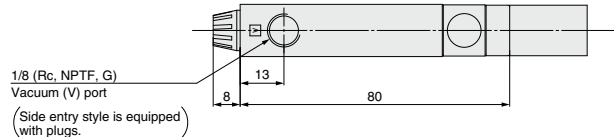
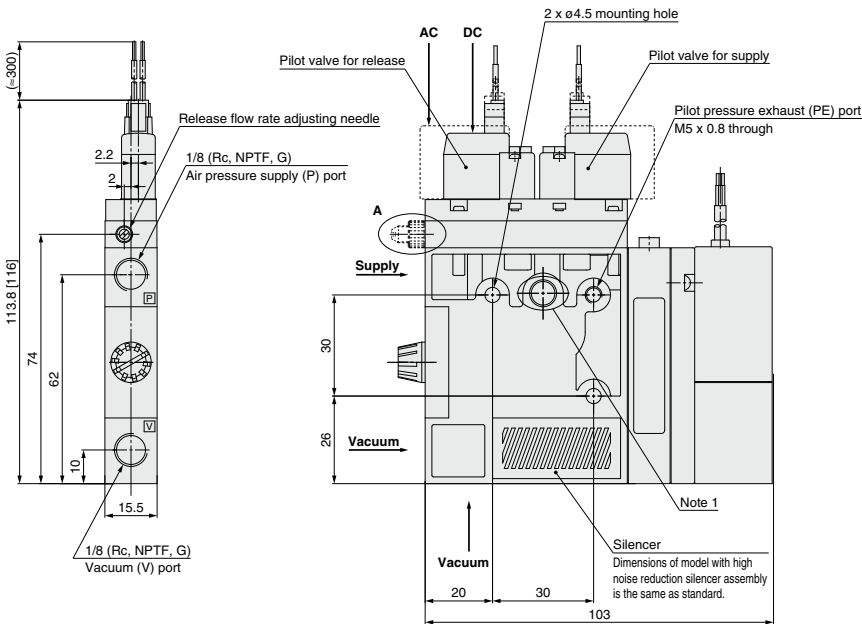
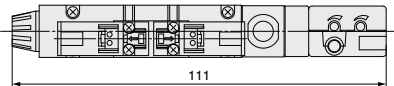
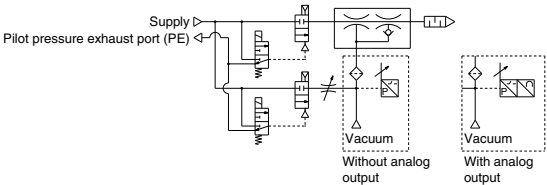
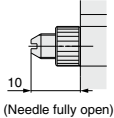
Note 1) This is a hole for using the manifold and single unit bodies in common, and it is not used for the single unit.
Note 2) The supply and release valves of this product have a structure which uses the pressure of the air pressure supply (P) port to operate them. Be sure to supply a pressure that is the pressure of the air pressure supply (P) port or more and 0.55 MPa or less to the pilot pressure supply (PA, PB) ports for supply and release.

<Components>

For Single Unit/With Valve **Basic Type with Switch and Valve**

ZM□□□□^H_SM□-K□□□□-E□

A: Release flow rate adjusting needle with lock nut



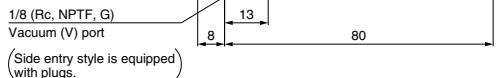
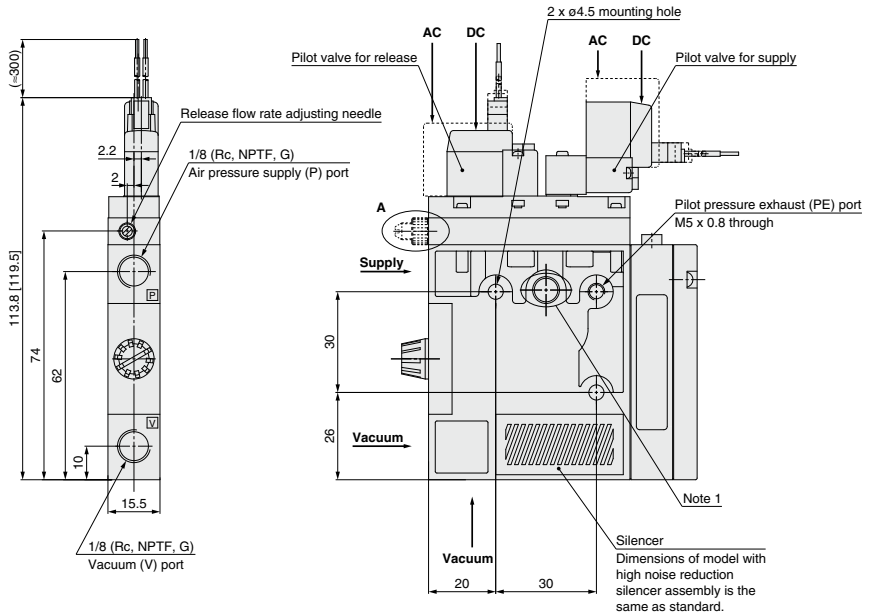
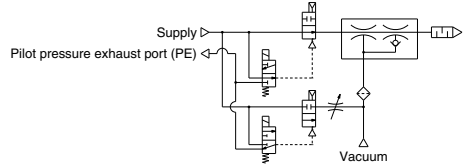
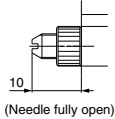
Note 1) This is a hole for using the manifold and single unit bodies in common, and it is not used for the single unit.
Note 2) [] : AC

<Components>

Single/With Air Supply Valve (N.O.) and Vacuum Release Valve **Basic Type with Valve**

ZM□1□□□^H_M□-B□□□□_S

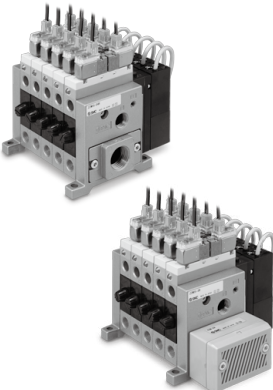
A: Release flow rate adjusting needle with lock nut



Note 1) This is a hole for using the manifold and single unit bodies in common, and it is not used for the single unit.

Note 2) []: AC

Manifold Specifications: Series ZM



Manifold Specifications

Manifold style	Stacking
Common air pressure supply port (P)*	1/4 (Rc, NPTF, G)
Individual air pressure supply port (P)*	1/8 (Rc, NPTF, G)
Common exhaust port (EXH)	1/2, 3/4 (Rc, NPTF, G)
Common exhaust port (EXH) location	Right side/Left side/Both sides**
Max. number of stations	Max.10 stations
Silencer	ZZM-SA (With bolts)

* The common air pressure supply port (P) and individual air pressure supply port (P) can be mounted together.
** Right and left sides are viewed from the front side of vacuum port (V).

Maximum Ejector Stations (Max. operable nos. simultaneously)

Ejector model	ZM053	ZM073	ZM103	ZM133	ZM153
Manifold model	ZM054	ZM074	ZM104	ZM134	ZM154
ZZM [Stations] - □ R	10	8	5	4	3
ZZM [Stations] - □ B	10	10	8	6	5

* Effective area of external silencer is 160 mm².

How to Order Ejector Manifold

ZZM 06 - 06 R - R

Multi-ejecter
Series ZM
Manifold

Number of stations

01	1 station
⋮	⋮
05	5 stations
⋮	⋮
10	10 stations (Max.)

* By viewing the front side of vacuum (V) port, stations are counted starting from station 1 on the left side.

Thread type

NII	Rc
T	NPTF
F	G (Note)

Note) G thread
The thread ridge shape is compatible with the G thread standard (JIS B0203), but other shapes are not conforming to ISO16030 and ISO 1179.

Common air pressure supply (P) port location**

NII	Both sides
R	Right side
L	Left side

** Right and left sides are viewed from the front side of vacuum port (V).

Common exhaust port (EXH) and silencer location**

NII	None (When the common exhaust (EXH) port size is "00")
R	Right side
L	Left side
B	Both sides

** Right and left sides are viewed from the front side of vacuum port (V).

Common exhaust (EXH) port size

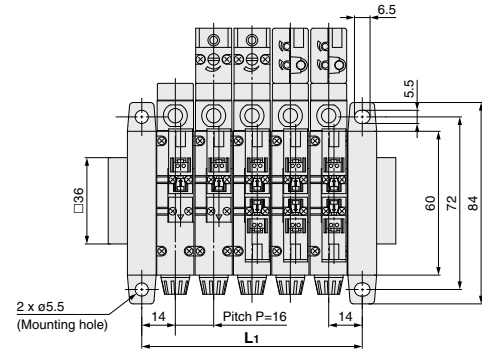
04	1/2
06	3/4
S	Silencer for ZZM (ZZM-SA)
00	Without exhaust port (Compatible with -X111)

The asterisk (*) indicates the ejector model no. below the manifold base no. Prefix it to the vacuum ejector part numbers to be mounted. When it is not added, products are shipped separately.

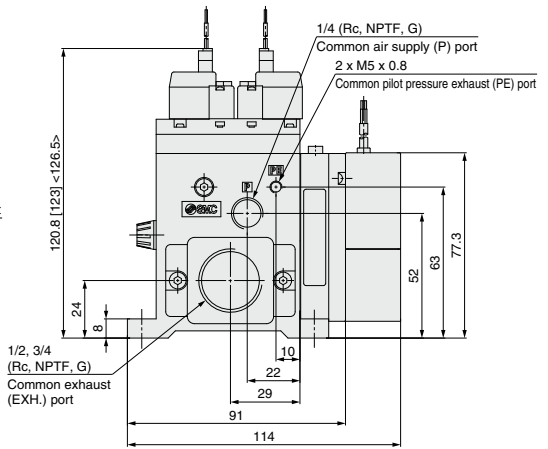
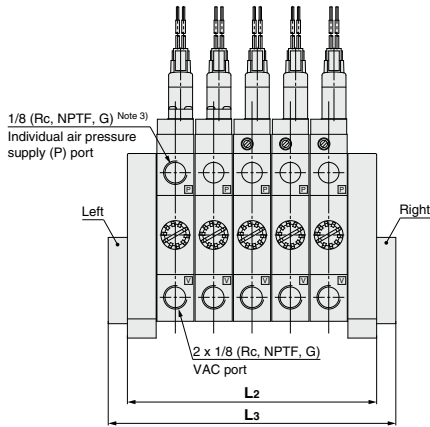
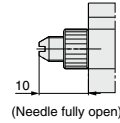
Example)
ZZM06-06R 1 pc.
* ZM103H-J5LZ(-Q) 3 pcs.
* ZM133H-J5LZ(-Q) 3 pcs.

Manifold

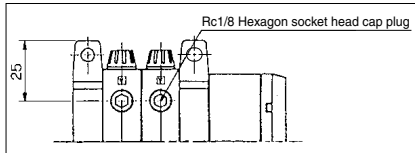
ZZM [Number of ejectors] - [Common EXH port] [Port location]



A: Release flow rate adjusting needle with lock nut



Vacuum port electrical entry (In the case of side entry/With plug at the bottom)



Note 1) [] for N.C., AC type
Note 2) < > for N.O., AC type
Note 3) For individual supply specifications

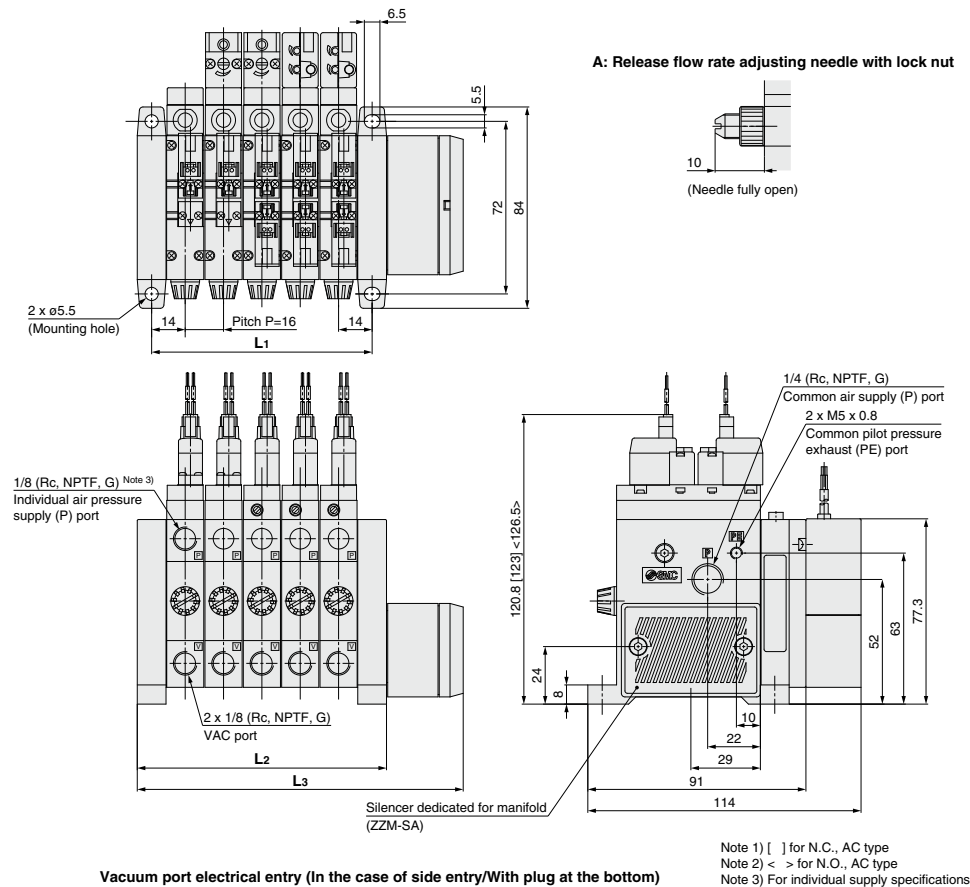
Stations		1	2	3	4	5	6	7	8	9	10
L3	L1	28±1.5	44±1.5	60±1.5	76±1.5	92±1.5	108±2.0	124±2.0	140±2.0	156±2.0	172±2.0
	L2	40±1.5	56±1.5	72±1.5	88±1.5	104±1.5	120±2.0	136±2.0	152±2.0	168±2.0	184±2.0
	ZZM□□-□SB-□	104±1.5	120±1.5	136±1.5	152±1.5	168±1.5	184±2.0	200±2.0	216±2.0	232±2.0	248±2.0
	ZZM□□-□S□-□	72±1.5	88±1.5	104±1.5	120±1.5	136±1.5	152±2.0	168±2.0	184±2.0	200±2.0	216±2.0
	ZZM□□-□04B-□	52±1.5	68±1.5	84±1.5	100±1.5	116±1.5	132±2.0	148±2.0	164±2.0	180±2.0	196±2.0
	ZZM□□-□04B-□	46±1.5	62±1.5	78±1.5	94±1.5	110±1.5	126±2.0	142±2.0	158±2.0	174±2.0	190±2.0
	ZZM□□-□06B-□	56±1.5	72±1.5	88±1.5	104±1.5	120±1.5	136±2.0	152±2.0	168±2.0	184±2.0	200±2.0
	ZZM□□-□06B-□	48±1.5	64±1.5	80±1.5	96±1.5	112±1.5	128±2.0	144±2.0	160±2.0	176±2.0	192±2.0

<Components>

Manifold/With Silencer

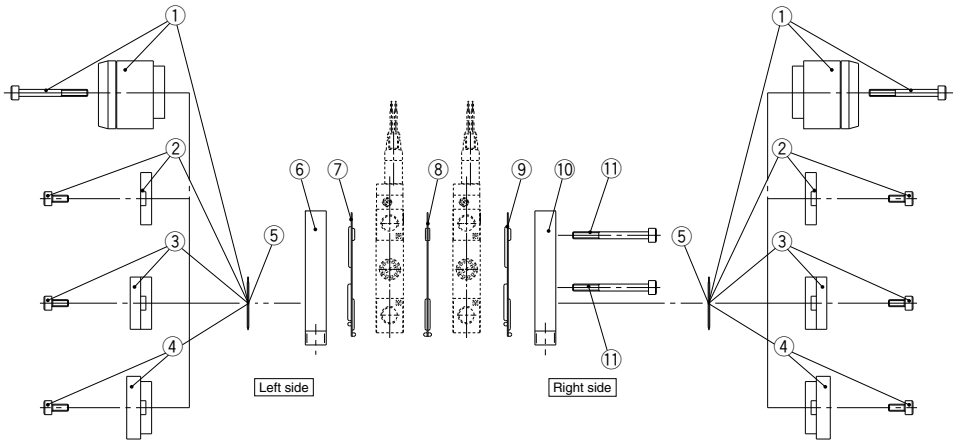
Manifold with Silencer Dedicated for Manifold

ZZM [Number of ejectors] -S [Silencer location]



Stations		1	2	3	4	5	6	7	8	9	10
L	L1	28±1.5	44±1.5	60±1.5	76±1.5	92±1.5	108±2.0	124±2.0	140±2.0	156±2.0	172±2.0
	L2	40±1.5	56±1.5	72±1.5	88±1.5	104±1.5	120±2.0	136±2.0	152±2.0	168±2.0	184±2.0
L3	ZZM□□□-SB-□	104±1.5	120±1.5	136±1.5	152±1.5	168±1.5	184±2.0	200±2.0	216±2.0	232±2.0	248±2.0
	ZZM□□□-S ¹ -□	72±1.5	88±1.5	104±1.5	120±1.5	136±1.5	152±2.0	168±2.0	184±2.0	200±2.0	216±2.0
	ZZM□□□-04B-□	52±1.5	68±1.5	84±1.5	100±1.5	116±1.5	132±2.0	148±2.0	164±2.0	180±2.0	196±2.0
	ZZM□□□-04B ² -□	46±1.5	62±1.5	78±1.5	94±1.5	110±1.5	126±2.0	142±2.0	158±2.0	174±2.0	190±2.0
	ZZM□□□-06B-□	56±1.5	72±1.5	88±1.5	104±1.5	120±1.5	136±2.0	152±2.0	168±2.0	184±2.0	200±2.0
	ZZM□□□-06B ² -□	48±1.5	64±1.5	80±1.5	96±1.5	112±1.5	128±2.0	144±2.0	160±2.0	176±2.0	192±2.0

Component Parts for Manifold



(1)

Stations	Manifold part no.	Clamp rod part no.
1	ZZM01-□□□□	ZZM-CR-01
2	ZZM02-□□□□	ZZM-CR-02
3	ZZM03-□□□□	ZZM-CR-03
4	ZZM04-□□□□	ZZM-CR-04
5	ZZM05-□□□□	ZZM-CR-05
6	ZZM06-□□□□	ZZM-CR-06
7	ZZM07-□□□□	ZZM-CR-07
8	ZZM08-□□□□	ZZM-CR-08
9	ZZM09-□□□□	ZZM-CR-09
10	ZZM10-□□□□	ZZM-CR-10

(2)

Manifold part no.	Adapter A		Adapter B		Silencer		Blanking plate	
	Left	Right	Left	Right	Left	Right	Left	Right
ZZM□□-□04R-□		○					○	
ZZM□□-□04L-□	○							○
ZZM□□-□04B-□	○	○						
ZZM□□-□06R-□				○			○	
ZZM□□-□06L-□			○					○
ZZM□□-□06B-□			○	○				
ZZM□□-□SR-□						○	○	
ZZM□□-□SL-□					○	○		○
ZZM□□-□SB-□					○	○		
ZZM□□-□00							○	○

(3)

No.	Model	Description	Quantity	Note
1	ZZM-SA	Silencer assembly	*	
2	ZZM-BP	Blanking plate assembly	*	
3	ZZM-ADA-□	Adapter A assembly	*	Common exhaust (EXH.) port Size: 04 (Note 1)
4	ZZM-ADB-□	Adapter B assembly	*	Common exhaust (EXH.) port Size: 06 (Note 1)
5	ZZM-GE	Gasket E	2	
6	ZZM-EPL-□	End plate L	1	Note 1)
7	ZZM-GBL	Gasket BL	1	
8	ZZM-GBB	Gasket BB	Station: 1	
9	ZZM-GBR	Gasket BR	1	
10	ZZM-EPR-□	End plate R	1	
11	ZZM-CR-□□	Clamp rod	1	Refer to Table (1), (Note 2)

* The used quantity varies depending on the part number.

Note 1) □: Symbol corresponding to the port thread type.

Note 2) Clamp rods consist of a set of 2 pcs.

Made to Order Specifications 1

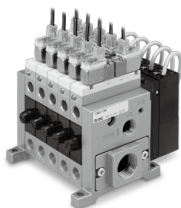
Please contact SMC for detailed specifications, dimensions, and delivery.



1 Double Check Valve/For Manifold

Single: ZM Nozzle diameter Body Supply pressure — Valve voltage Electrical entry — X107
↓ Double check valve

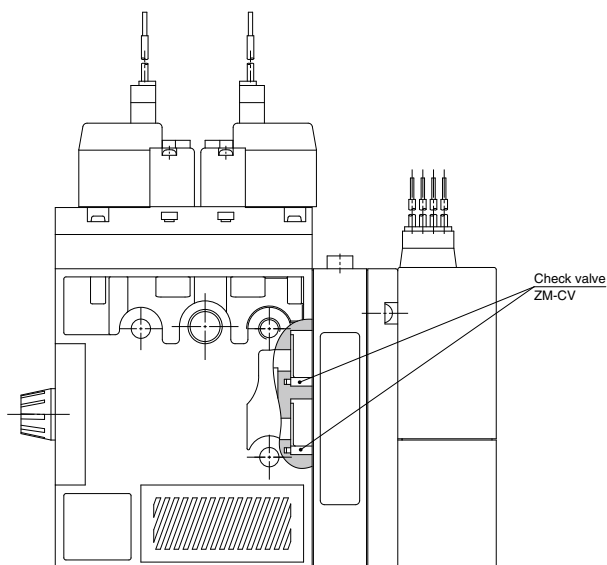
When a manifold is used, the exhaust that is discharged to the silencer could flow out to the vacuum (V) port side. To reduce this, a check valve is used.



⚠ Warning

1. It cannot be used for maintaining a vacuum.
2. Use a vacuum release valve. (Compatible with valve K, B and Q5 types only.) (The workpiece cannot be released without a vacuum release valve.)
3. Compatible with the manifold specifications only.

Construction



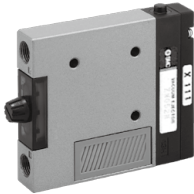


2 With Individual Exhaust Spacer

Single: ZM [Nozzle diameter] [Body] [Supply pressure] — X111 — [CE-compliant]
 ↓ Individual exhaust spacer

When using an individual ejector in a clean room, the exhaust can be discharged outside of the clean room by attaching an individual exhaust spacer. (The spacer can also be installed when using a manifold. Please contact SMC for mounting dimensions.)

* It is possible to manufacture it with a valve and a switch.



⚠ Caution

To connect a pipe to the exhaust port, do not use an elbow joint because it creates resistance and prevents the system from attaining a sufficient vacuum.

When the product is used to prevent the manifold exhaust intrusion, exhaust intrusion may occur if exhaust pipes are put together.

When this special product is used for all manifold stations, the following part number can be used.

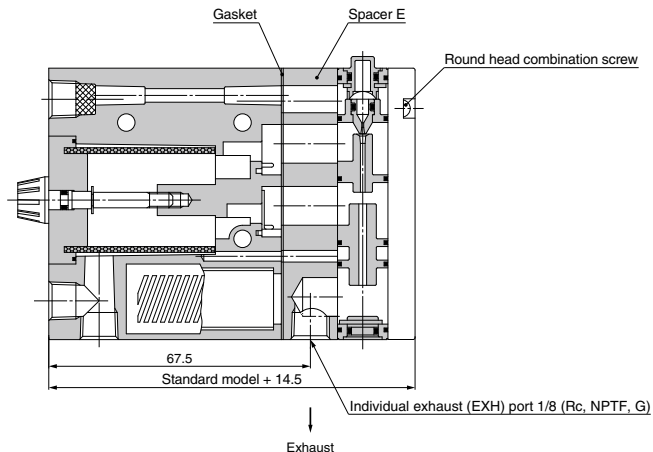
ZZM [] — 00
 ↓ Stations ↓ Without exhaust ports on both sides

Exhaust spacer assembly: ZM — SP — []

↓ Thread Type

Nil	Rc
T	NPTF
F	G

Construction



Made to Order Specifications 2

Please contact SMC for detailed specifications, dimensions, and delivery.



3 Double Solenoid Supply Valve

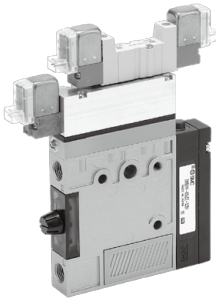
Single: ZM Nozzle diameter Body Supply pressure Valve voltage Electrical entry X126

Double solenoid supply valve

-X126	With release valve (Valve K type only)
-X135	Without release valve (Valve J type only)

This is an air supply pilot valve that is made with double solenoids.

* It is possible to manufacture it with a switch.



Construction

