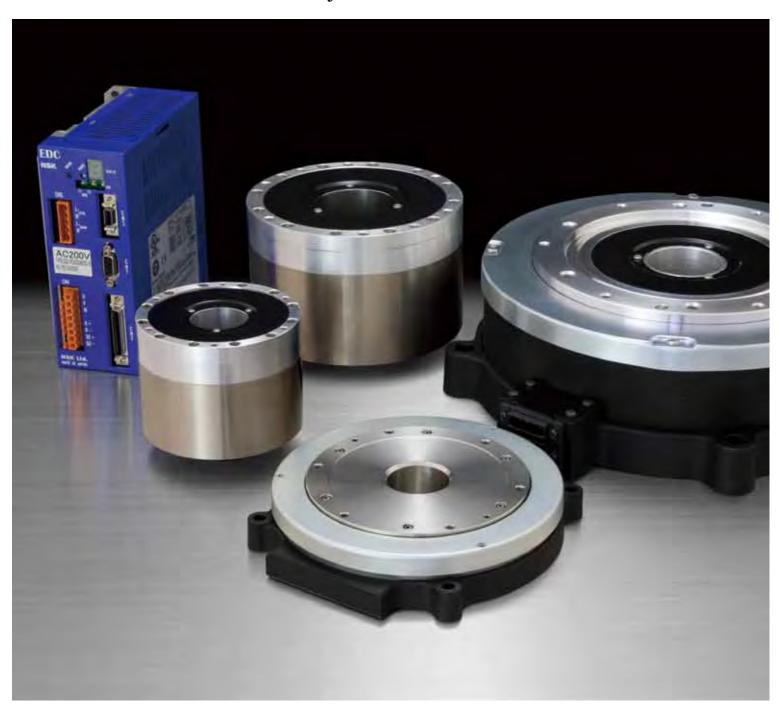


MEGATORQUE MOTOR™



PS Series (Complies with UL Standards and CE Mark)
PN Series (Complies with UL Standards and CE Mark)
PN Series with Brake
Z Series with High Environmental Resistance
(Dust-tight, Watertight)

Diverse selection of high performance motors with full consideration for safety and the environment



The Megatorque Motor draws upon NSK's combined strengths in manufacturing bearings, sensors and motors.

The NSK Megatorque Motor's reliability effectively demonstrates NSK's full manufacturing and design capabilities.

Complete aftercare support is available through our many offices worldwide. The Megatorque Motor boosts productivity and achieves high performance in full compliance with the latest safety standards.

Comparison of major features

PS Series	PN/Z Series
Outer rotor	Inner rotor
Small diameter	Low profile
Fixed from the bottom	Fixed from the top
High rotational speed	High rigidity
Small footprint	Low motor height
Compact, clean, high accuracy, hol	low structure, minimum maintenance
For high-speed positioning of medium/light loads	For positioning of heavy loads
(1) Outer rotor (2) Small diameter (3) Fixed from the bottom (2) (2) (3)	(1) Inner rotor (2) Low profile (3) Fixed from the top



A direct-drive motor with advanced features only available from NSK

With advanced features, including high torque, high resolution, maximum rotational speed of 10 [s-1] (PS Series), high rigidity and compactness, the Megatorque Motor complies with CE mark (PS/PN Series), UL standards (PS/ PN Series), and the EU RoHS directive. These innovative direct-drive motors are extremely accurate, light-weight, and boost the productivity of various devices.

High resolution

The Megatorque Motor's absolute position sensor is capable of a high resolution of 2 621 440 [count/revolution] and repeatability of ±2 [arc-sec]. It requires no homing operations and facilitates the development of highly accurate devices.

Shortened positioning time

A new servo algorithm shortens settling time to less than one-fifth of conventional NSK motors. Shortened positioning time boosts the productivity of various devices.

High torque

The optimal magnetic field design gives it more than twice as much force density as conventional NSK motors. A maximum of 50% increase in motor torque increases productivity during high acceleration/deceleration drives.

Compact motor

NSK's advanced design technology has produced two unique motor series: the low profile PN Series (height of PN2: 35 [mm]) and the light and compact PS Series (outer diameter of PS1: ϕ 100 [mm]).

Extensive lineup

The product lineup includes the PN Series with brake and the Z Series with High Environmental Resistance (dust-tight, watertight).

High accuracy and interchangeability

Interchangeable Motors and Driver Units can be randomly matched. Increased positioning accuracy of 90 [arc-sec] and interchangeability improve ease of use.

Intelligent

The EDC Driver Unit's positioning controller function is provided as a standard feature. In addition, an electronic gear function is built in for setting the pulse train position command. The EDC Megaterm software is used to collect, edit, and monitor data.

Full consideration for people and the environment

Compliance with international safety standards (UL Standards, CE mark) assures worldwide applicability (PS/PN Series). The Megatorque Motor is environment friendly and complies with the EU RoHS Directive.

Resolution of position sensor

Less than

Force density

With brake P66M compliant

Positioning controller function is a standard feature

> Compliant with UL Standards, CE mark, EU RoHS Directive







Resolution of built-in absolute position sensor

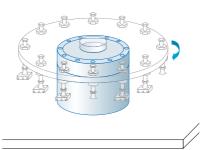
million [count/revolution]

PS Series Maximum rotational speed



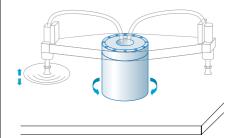
Megatorque Motors in a variety of applications and installations

Application 1: PS Series Inspection equipment for electronic parts



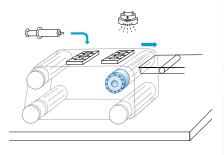
- High speed and high accuracy . Compact
- Clean
- Hollow structure (convenient for wiring/tubing)

Application 2: PS Series Transport for DVD/CD



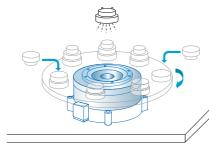
- High speed and high accuracy
- Clean Maintenance free
- Hollow structure (convenient for wiring/tubing)

Application 3: PS Series Inspection conveyor for medical devices



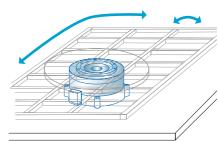
· Compact · Clean · Maintenance free

Application 4: PN Series Automatic part assembly



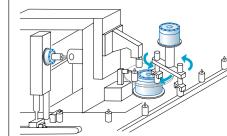
- Advanced functions (unequal partitioned
- High speed and high accuracy Compact positioning and short-cut positioning)

Application 5: PN Series Turn table and alignment for flat panels



- Compact
 Maintenance free
- Advanced functions (fine positioning)
- High torque

Application 6: PN Series + PS Series Manufacturing line for electric parts



High-speed
 Compact
 Maintenance free

Application 7: PN Series with Brake Transverse installation



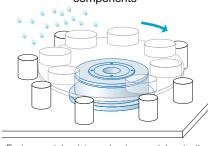
Prevents unwanted rotation

Application 8: PN Series with Brake Installation with external load applied



Holds the position

Application 9: Z Series with High **Environmental Resistance** Installation for manufacturing automotive



 Environmental resistance (environmental protection) against water, oil, particulates, etc.)

1 Selection Guide

(€

PS Series (Outer Rotor Type)



Series		PS Series
Model	PS1 Motor	PS3 Motor
Maximum output torque [N·m] —100 [N·m]		
→ 18 (135) ← Motor height		90 (170)
−30 [N·m]		30 (102)
−10 [N·m]	18 (135) (110)	15 (85)
−6 [N·m]	6 (85)	
Motor outer diameter [mm]	φ100	φ150
Motor hollow diameter [mm] Maximum rotational speed [s ⁻¹]	<i>φ</i> 35	ϕ 56
Resolution of position sensor [count/revolution]	10	10 8 5 2 621 440
Absolute positioning accuracy [arc-sec]	90 (Interchangeable type	e) (at ambient temperature of 25 ± 5 [°C])
		EDC Driver Unit
Driver unit model (Dimensions: W × D × H [mm])	70×140×190	90 × 140 × 190
Reference page	Motor: 9–12	Driver unit: 19–24
Features	Shortened positioning time Compact motor Interchangeable, highly accurate absolute position sensor	Compact driver unit Complies with UL Standards and CE Mark

PN Series (Inner Rotor Type)



Series		PN S	eries			
Model	PN2 Motor	PN3 Motor	PN4	Motor		
Maximum output torque [N·m] —200 [N·m]	output torque					
—⇒ 18 (135) ← Motor height ☐ [mm] —100 [N·m]			135 (95)	180 (112)		
– 50 [N·m]		45				
30 [N·m]		45 (85)				
– 10 [N·m]	12 (35)					
Motor outer diameter [mm]	φ170	φ210	φ2	280		
Motor hollow diameter [mm]	ϕ 36	ϕ 56	φ	50		
Maximum rotational speed [s ⁻¹]	2	3		3		
Resolution of position sensor [count/revolution]		2 62	1 440			
Absolute positioning accuracy [arc-sec]	90 ((Interchangeable type) (at am	bient temperature of 25 ± 5	[°C])		
		EDC Dr	iver Unit			
Driver unit model (Dimensions: $W \times D \times H$ [mm])	70×140×190		90×140×190			
Reference page	70 110 100	Motor: 13–14	Driver unit: 19–24			
Features	Shortened positioning ting Low profile and high rigion linterchangeable, highly a position sensor	me dity motor	Compact driver unit Complies with UL Stand	ards and CE Mark		

PN Series with Brake —Inner Rotor Type



Series	PN Series	Series with Brake			
Model	PN3 Motor	PN4 Motor			
Maximum output torque [N·m] —200 [N·m]					
(135) ≤ Motor height —100 [N·m]		135 (111)			
– 50 [N·m]					
—30 [N·m]	45 (97)				
—10 [N·m]					
Notor outer diameter [mm]	ϕ 210	ϕ 280			
lotor hollow diameter [mm]	ϕ 32	φ32			
laximum rotational speed [s ⁻¹]	3	3			
esolution of position sensor count/revolution]	2 62	21 440			
bsolute positioning ccuracy [arc-sec]	90 (Interchangeable type) (at ar	nbient temperature of 25 ± 5 [°C])			
	EDC D	river Unit			
Driver unit model Dimensions: W × D × H [mm])					
	90×1	40 × 190			
Reference page	Motor: 15-16	Driver unit: 19–24			
Features	Shortened positioning time Flat with high rigidity Interchangeable, highly accurate absolute position sensor	Compact driver unit Negative actuation type holding brake without backlash			

Z Series with High Environmental Resistance—Inner Rotor Type



Series		Z Series			
Model	PNZ3 Motor	PNZ4 Motor			
Maximum output torque [N⋅m]		5-3			
-100 [N·m] > 18 (135) <		175			
Motor height ☐ —50 [N·m]	1 TO	130 (137) (120)			
−30 [N·m]	40 (100)				
-10 [N·m]					
Motor outer diameter [mm] (flange not included)	φ220	φ286			
Motor hollow diameter [mm]	φ44	φ37			
Maximum rotational speed [s ⁻¹]	3	3			
Resolution of position sensor [count/revolution]	2 621 440				
Absolute positioning accuracy [arc-sec]	90 (Interchangeable type) (at ambient temperature of 25 \pm 5 [°C])				
	EDC Driver Unit				
Driver unit model (Dimensions: W × D × H [mm])					
		90 × 140 × 190			
Reference page	Motor: 1	7–18 Driver unit: 19–24			
Features	Shortened positioning time Flat with high rigidity Interchangeable, highly accurate ab position sensor	Compact driver unit Certified with IP rating for dust and water ingress protection			

Ingress Protection (IP) Classification Test under IEC Standards

Megatorque Motor Z Series with High Environmental Resistance complies with IP66M under IEC standards certified by TÜV Rheinland





- The Z Series was certified with an IP rating after compliance testing under the following two standards:
- IEC 60529 Degrees of protection provided by enclosures for electrical equipment (IP code)
- The first characteristic numeral of the IP code stands for the degree of protection against ingress of solid foreign objects, such as dust, with "6" (IP6X) indicating completely

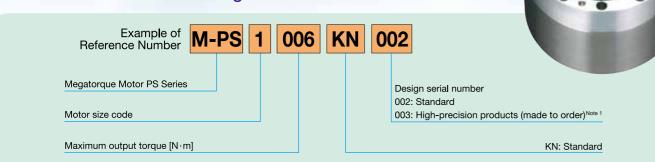
The second characteristic numeral of the IP code represents the degree of protection against ingress of water (waterproofness), with "6" (IPX6) indicating protection from high-

2 Motor Specifications



2.1 PS Series

2.1.1 Reference Number Coding of Motor

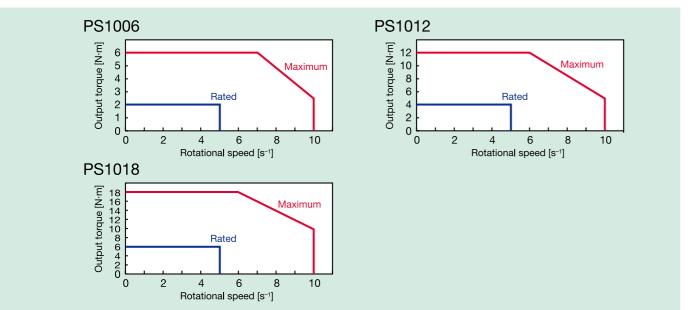


2.1.2 Specifications

Reference number Functional item	M-PS1006KN002	M-PS1012KN002	M-PS1018KN002				
Motor outer diameter [mm]		ϕ 100					
Maximum output torque [N·m]	6	12	18				
Rated output torque [N·m]	2	4	6				
Motor height [mm]	85	110	135				
Motor hollow diameter [mm]	ϕ 35						
Maximum rotational speed [s ⁻¹]		10					
Rated rotational speed [s-1]	5						
Resolution of position sensor [count/revolution]	2 621 440						
Absolute positioning accuracy [arc-sec] Note 1	90 (Interchangea	able type) (at ambient temperatu	re of 25 ± 5 [°C])				
Repeatability [arc-sec]		±2					
Allowable axial load [N]*1		1 000					
Allowable radial load [N]*2		820					
Allowable moment load [N·m]		28					
Rotor inertia [kg·m²]	0.0024	0.0031	0.0038				
Allowable range of inertia [kg·m²]	0.015 to 0.24	0.03 to 0.31	0.03 to 0.38				
Mass [kg]	2.4	3.5	4.5				
Environmental conditions	Ambient temperatu free from dust, con	ire 0 to 40 [°C]; humidity: 20 to 8 densation and corrosive gas. IP3	0 [%]; use indoors, 30 or equivalent.				

- · Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.
- · *1 Under no radial load *2 Under no axial load
- \cdot For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.
- Note 1: Absolute positioning accuracy of high-precision products (made to order) is 30 [arc-sec]. (Interchangeable type) (at ambient temperature of 25 ± 5 [°C]) Cable length is up to 8 [m].
- Conditions outside the allowable range of inertia may be applicable, depending on operating conditions. Contact NSK for details.

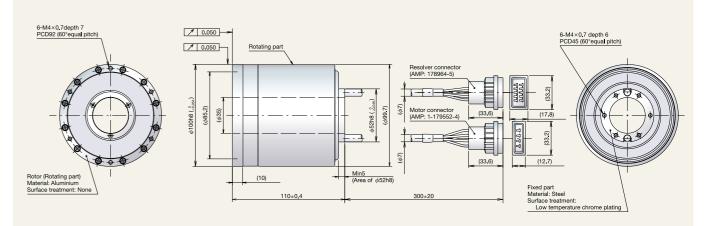
2.1.3 Rotational Speed and Output Torque Characteristics



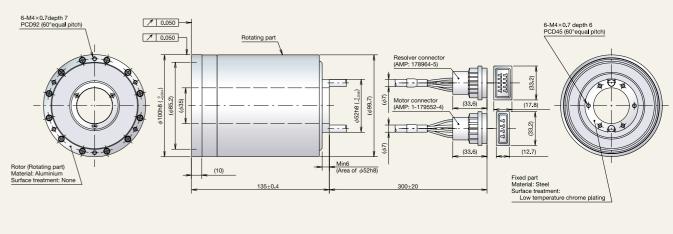
2.1.4 Motor Dimensions

M-PS1006KN002 6-M4×0.7 depth 7 PCD92 (60*equal pitch) Floating part Resolver connector (AMP: 178964-5) Rotating part Adderial: Aluminum Surface treatment: None Resolver connector (AMP: 1-179592-4) Resolver connector

M-PS1012KN002



M-PS1018KN002

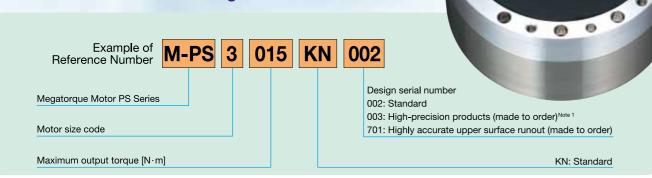


- 1. The bend radius of the motor cable lead (\$\phi 7\$) and the resolver cable lead (\$\phi 7\$) should be R30 [mm] or more.
- Do not add the stress (tension, vibration, etc.) to the joint of the leads and the connector. It causes the disconnection a

2 Motor Specifications

(UL) **(€**

2.1.5 Reference Number Coding of Motor

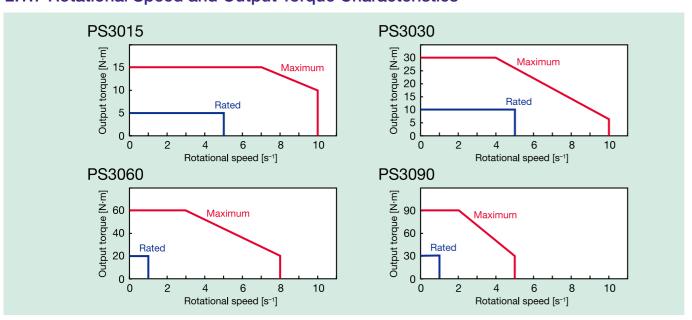


2.1.6 Specifications

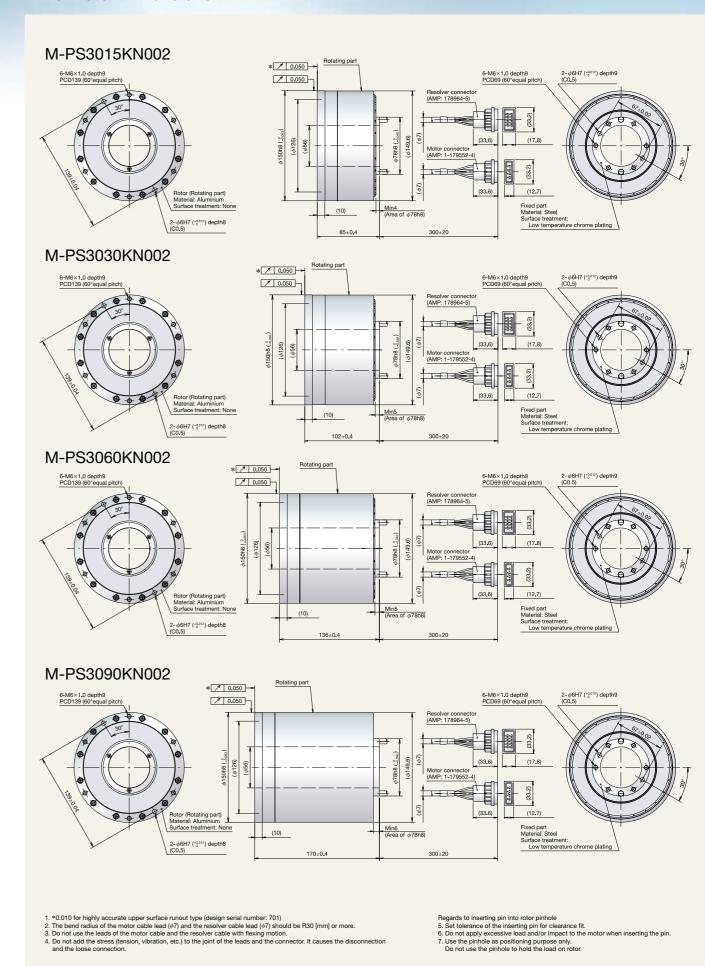
Reference number Functional item	M-PS3015KN002	M-PS3030KN002	M-PS3060KN002	M-PS3090KN002		
Motor outer diameter [mm]		φ150				
Maximum output torque [N·m]	15	30	60	90		
Rated output torque [N·m]	5	10	20	30		
Motor height [mm]	85	102	136	170		
Motor hollow diameter [mm]		φ5	6			
Maximum rotational speed [s ⁻¹]	1	0	8	5		
Rated rotational speed [s-1]		5	1	1		
Resolution of position sensor [count/revolution]	2 621 440					
Absolute positioning accuracy [arc-sec] Note 1	90 (Inter	changeable type) (at amb	pient temperature of 25	± 5 [°C])		
Repeatability [arc-sec]		±2	2			
Allowable axial load [N]*1		2 00	00			
Allowable radial load [N]*2		1 70	00			
Allowable moment load [N·m]		42	2			
Rotor inertia [kg·m²]	0.011	0.014	0.019	0.024		
Allowable range of inertia [kg·m²]	0 to 1.1	0 to 1.4	0.12 to 1.9	0.12 to 2.4		
Mass [kg]	5.5	6.9	11.0	13.8		
Environmental conditions	Ambient temperature 0 to 40 [°C]; humidity: 20 to 80 [%]; use indoors, free from dust, condensation and corrosive gas. IP30 or equivalent.					

- Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.
- *1 Under no radial load *2 Under no axial load
- · For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.
- Note 1: Absolute positioning accuracy of high-precision products (made to order) is 30 [arc-sec]. (Interchangeable type) (at ambient temperature of 25 ± 5 [°C]) Cable length is up to 8 [m].
- · Conditions outside the allowable range of inertia may be applicable, depending on operating conditions. Contact NSK for details

2.1.7 Rotational Speed and Output Torque Characteristics

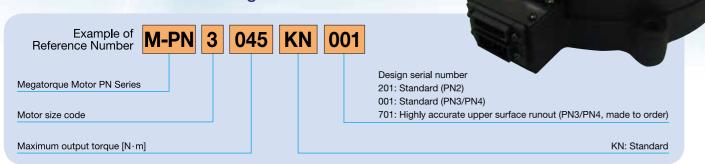


2.1.8 Motor Dimensions



2.2 PN Series

2.2.1 Reference Number Coding of Motor

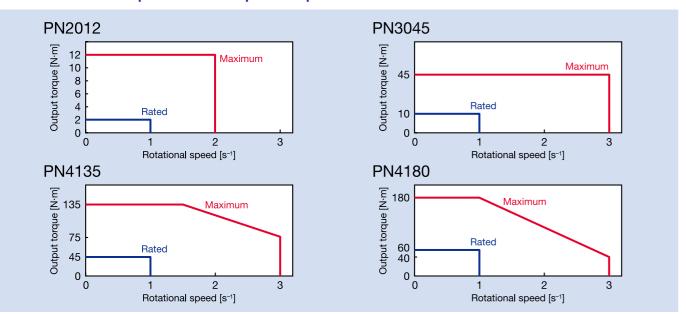


2.2.2 Specifications

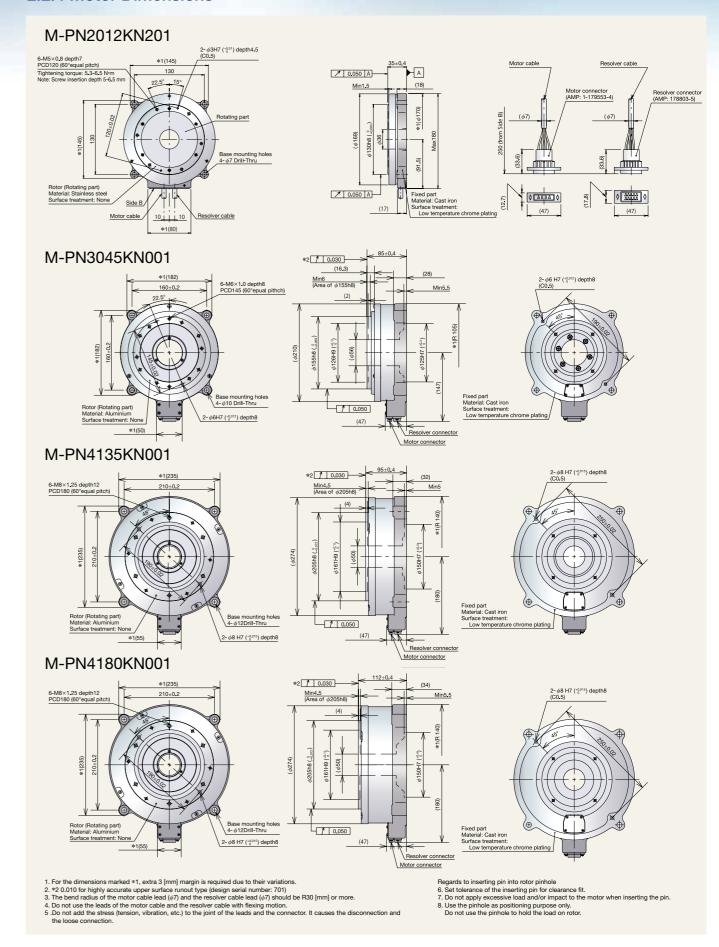
Reference number Functional item	M-PN2012KN201 (Note 1)	M-PN3045KN001	M-PN4135KN001	M-PN4180KN001		
Motor outer diameter [mm]	φ 170	φ210	φ280			
Maximum output torque [N·m]	12	45	135 180			
Rated output torque [N·m]	2	15	45	60		
Motor height [mm]	35	85	95	112		
Motor hollow diameter [mm]	ϕ 36	φ56	φ	50		
Maximum rotational speed [s ⁻¹]	2		3			
Rated rotational speed [s ⁻¹]		1				
Resolution of position sensor [count/revolution]	2 621 440					
Absolute positioning accuracy [arc-sec]	90 (Intercha	ngeable type) (at ambient	temperature of 25 ± 5	[°C])		
Repeatability [arc-sec]		±	:2			
Allowable axial load [N]*1	1 000	4 500	9 5	500		
Allowable radial load [N]*2	300	4 500	9 5	500		
Allowable moment load [N·m]	20	80	160	200		
Rotor inertia [kg·m²]	0.0024	0.011	0.057	0.065		
Allowable range of inertia [kg·m²]	0.02 to 0.24	0.11 to 0.77	0.57 to 3.99	0.65 to 4.55		
Mass [kg]	3.7	13	26	31		
Environmental conditions		emperature 0 to 40 [°C]; he dust, condensation and c				

- · Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.
- *1 Under no radial load *2 Under no axial load
- · For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.
- \cdot Note 1: Cable length for PN2012 is up to 8 [m].
- · Conditions outside the allowable range of inertia (about 700 times the rotor's inertia) may be applicable, depending on operating conditions. Contact NSK for details.

2.2.3 Rotational Speed and Output Torque Characteristics



2.2.4 Motor Dimensions



2.3 PN Series with Brake

2.3.1 Reference Number Coding of Motor



2.3.2 Specifications

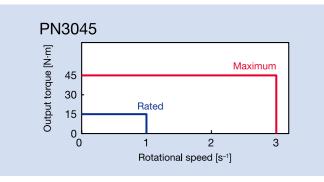
Reference number Functional item	M-PN3045KG001	M-PN4135KG001				
Motor outer diameter [mm]	ϕ 210	ϕ 280				
Maximum output torque [N·m]	45	135				
Rated output torque [N·m]	15	45				
Motor hollow diameter [mm]	φ32	φ32				
Maximum rotational speed [s-1]	3					
Rated rotational speed [s ⁻¹]		1				
Resolution of position sensor [count/revolution]	2 62	1 440				
Absolute positioning accuracy [arc-sec]	90 (Interchangeable type) (at ambient temperature of 25 ± 5 [°C])*3					
Repeatability [arc-sec]	±2 *3					
Allowable axial load [N]*1	4 500	9 500				
Allowable radial load [N]*2	4 500	9 500				
Allowable moment load [N·m]	80	160				
Brake type	Negative actuation type hol	ding brake without backlash				
Braking torque [N·m]	36	72				
Brake power supply [VDC]	2	4				
Brake power consumption [W]	26	40				
Rotor inertia [kg·m²]	0.018	0.080				
Allowable range of inertia [kg·m²]	0.11 to 0.77	0.57 to 3.99				
Mass [kg]	18	34				
Environmental conditions	Ambient temperature 0 to 40 [°C]; free from dust, condensation and	humidity: 20 to 80%; use indoors, corrosive gas. IP30 or equivalent.				

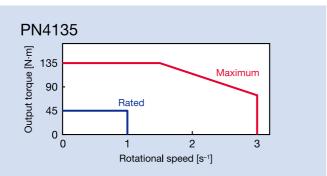
- · Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.
- *3 Positioning accuracy with brake released
- \cdot For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.
- Conditions outside the allowable range of inertia (about 400 times the rotor inertia) may be applicable, depending on operating conditions. Contact NSK for details.

 User's manual and technical data are available for brake holding accuracy, operating time, and frequency of use. Contact NSK as necessary.

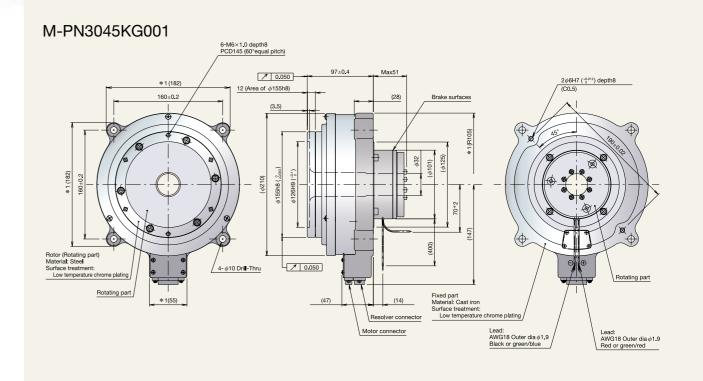
- · PN Series with Brake
- PN Series with brake does not comply with UL Standards or CE Mark
- EDC Driver Units comply with UL Standards and CE Mark when used with a Standard PN Series Megatorque Motor (without brake). However, they do not comply with UL Standards or CE Mark when used with a PN Series Megatorque Motor with a brake.

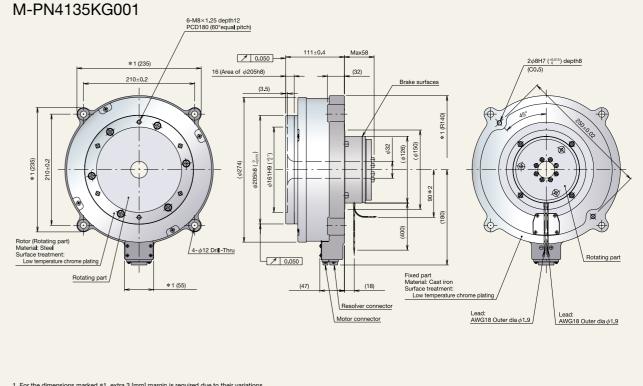
2.3.3 Rotational Speed and Output Torque Characteristics





2.3.4 Motor Dimensions

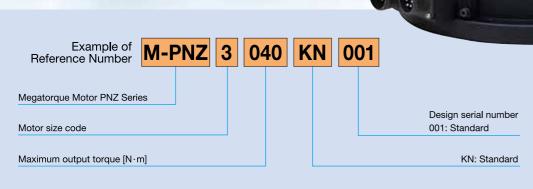




2 Motor Specifications

2.4 Z Series with High Environmental Resistance

2.4.1 Reference Number Coding of Motor



2.4.2 Specifications

Reference number Functional item	M-PNZ3040KN001	M-PNZ4130KN001	M-PNZ4175KN001				
Motor outer diameter [mm] (without flange)	φ220	φ2	86				
Maximum output torque [N·m]	40	130	175				
Rated output torque [N·m]	5	30	45				
Motor height [mm]	100 120						
Motor hollow diameter [mm]	φ44 φ37						
Maximum rotational speed [s ⁻¹]		3					
Rated rotational speed [s-1]		1					
Resolution of position sensor [count/revolution]	2 621 440						
Absolute positioning accuracy [arc-sec]	90 (Interchange	able type) (at ambient temperate	ure of 25 ± 5 [°C])				
Repeatability [arc-sec]		±2					
Allowable axial load [N]*1	4 500	9 5	500				
Allowable radial load [N]*2	4 500	9 5	500				
Allowable moment load [N·m]	80	160	200				
Rotor inertia [kg·m²]	0.028	0.12	0.13				
Allowable range of inertia [kg·m²]	0.11 to 0.77	0.57 to 3.99	0.65 to 4.55				
Mass [kg]	21	42	48				
Environmental conditions	Ambient temperatu	re 0 to 40 [°C]; use indoors, free	from corrosive gas				
Degree of Protection	IP66	M (IEC/EN 60529, IEC/EN 6003	4-5)				

- Please consult with NSK in case of a simultaneous application of axial load, radial load and moment load to a Motor.
- *1 Under no radial load *2 Under no axial load
- For an oscillating operation less than 45 [°], turn the Motor 90 [°] or more at least once a day.
- Please refer to 6.7 Effective Torque Calculations to calculate rated output torque during positioning operation.
- Conditions outside of the allowable range of inertia may be applicable, depending on operating conditions. Contact NSK for details.
- Dust and water resistance testing do not constitute a guarantee against malfunction or accident, or a guarantee of the product life. IP classifications specified by the IEC constitute indexes for protective performance under fixed conditions, and do not constitute a guarantee of ingress protection in all conditions and for all liquids and solids.
- Surface treatment for antirust is applied on the motor outer surface. However it does not mean that NSK guarantees antirust performance in any type of condition/ environment. Please take measures protecting from rust on your own as needed basis. (NSK implemented neutral salt spray test for our surface treatment. Please contact NSK for details.)
- Sealing parts, such as oil seals, O-rings and gaskets for connector parts are made of nitrile rubber (NBR). Compatibility with the specific liquid to be used must be confirmed in advance. The operating temperature of the liquid should be 0 to 40 [°C]. Consult with NSK in advance to use the product in environments that it may be exposed to liquid, dust or particulates.
- The outer layer sheath of the cable set uses heat resistant PVC, which is not resistant to all types of liquid or oil. Consult with NSK in advance if you are concerned about a specific operating environment or liquids.
- · Oil seals, O-rings, gaskets, and cables are consumable parts. Periodic inspection of sealing performance is strongly recommended to prevent motor failure or outage due to ingress of water. NSK replaces components, issues an overhaul evaluation report, and conducts performance inspections (excluding operations checking). Charges apply.

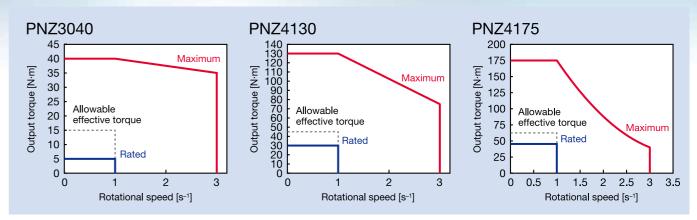
 Purge the air out of the oil seal section to ensure protection from ingress of water.
- · Though rust may occur on the motor outer surface, it does not affect the motor performance

Note on compliance with UL Standards and CE Mark

Megatorque Motor Z Series with High Environmental Resistance

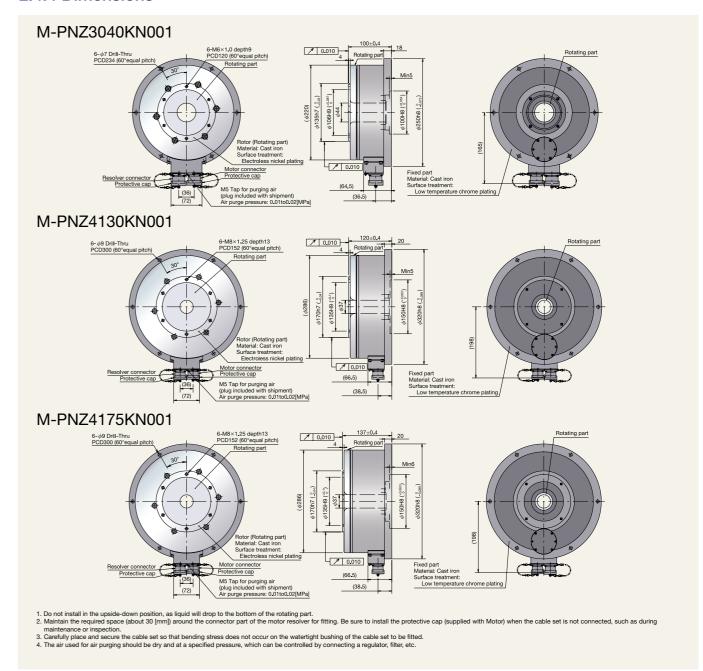
- Megatorque Motor Z Series with High Environmental Resistance does not comply with UL Standards or CE Mark.
- · EDC Driver Un
- EDC Driver Units comply with UL Standards and CE Mark when used with a standard PN Series Megatorque Motor. However, they do not comply with UL Standards or CE Mark when used with a Megatorque Motor Z Series with High Environmental Resistance.

2.4.3 Rotational Speed and Output Torque Characteristics



Please refer to 6.7 Effective Torque Calculations to calculate allowable effective torque during positioning operation.

2.4.4 Dimensions



3 EDC Driver Unit

3.1 Features of EDC Driver Unit

Adopts new servo algorithm (achieves settling time of 1 [ms])

The EDC Driver Unit adopts an original disturbance observer and preview-based feed-forward control, which significantly reduces the positioning time, especially the settling time (approaching time).

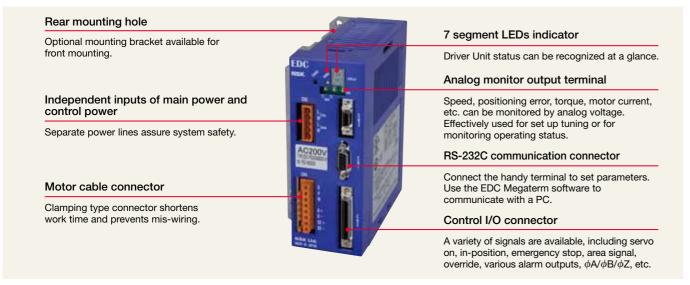
- Positioning controller function
- Positioning operation can be controlled without complicated communication or upper controller.
- Compact Driver Unit

Combined with special electric components and advanced integration technology, the Driver Unit body is 65% smaller than conventional NSK units.

Variety of control I/Os

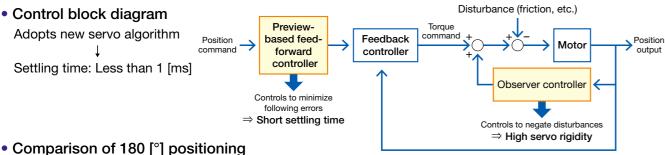
Control input/output required for positioning is available, including an encoder output, servo control and program control; no additional sensor is required to monitor the status.

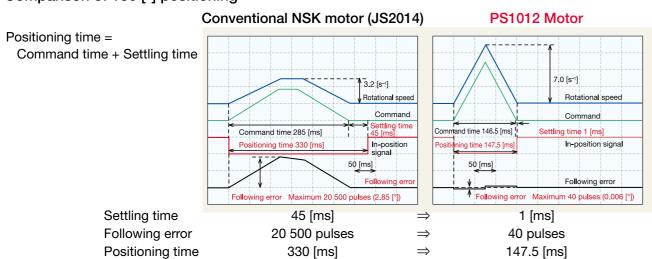
3.2 Components and functions of EDC Driver Unit



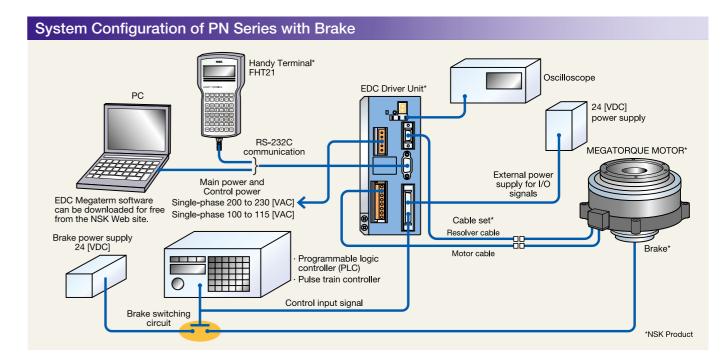
3.3 Control Technology and System Configuration of EDC Driver Unit

Control Technology and High-speed Positioning Example

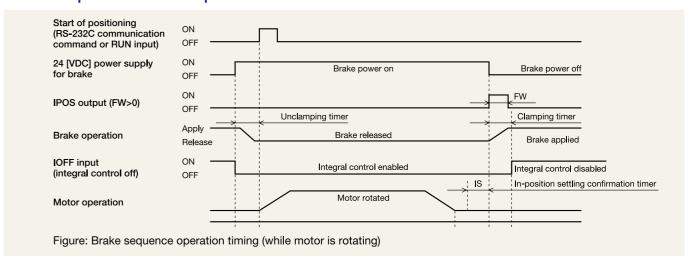




System Configuration of PS/PN Series and Z Series with High Environmental Resistance Programmable logic controller (PLC) Pulse train controller 24 [VDC] EDC Driver Unit RS-232C 造 Control I/O signals External power Main power and supply for I/O MEGATORQUE MOTOR* can be downloaded for free from the NSK Web site. Single-phase 200 to 230 [VAC Air purge line (Only for Z Series with High Single-phase 100 to 115 IVAC Cable set*



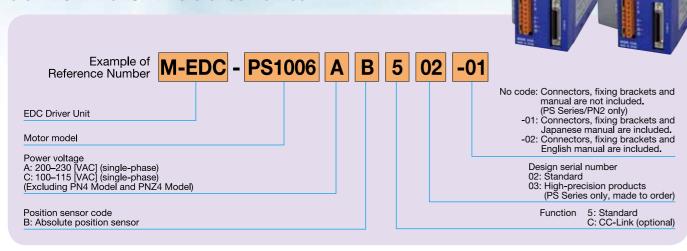
3.4 Example of Brake Sequence



For brake sequence details, refer to the User's Manual.

3 EDC Driver Units

3.5 EDC Driver Unit Reference Number



EDC Driver Unit for Z Series with High Environmental Resistance is the same unit used with the PN Series. Refer to 9. Motor and EDC Driver Unit Combinations for details of applicable models

Accessories vary depending on the function.

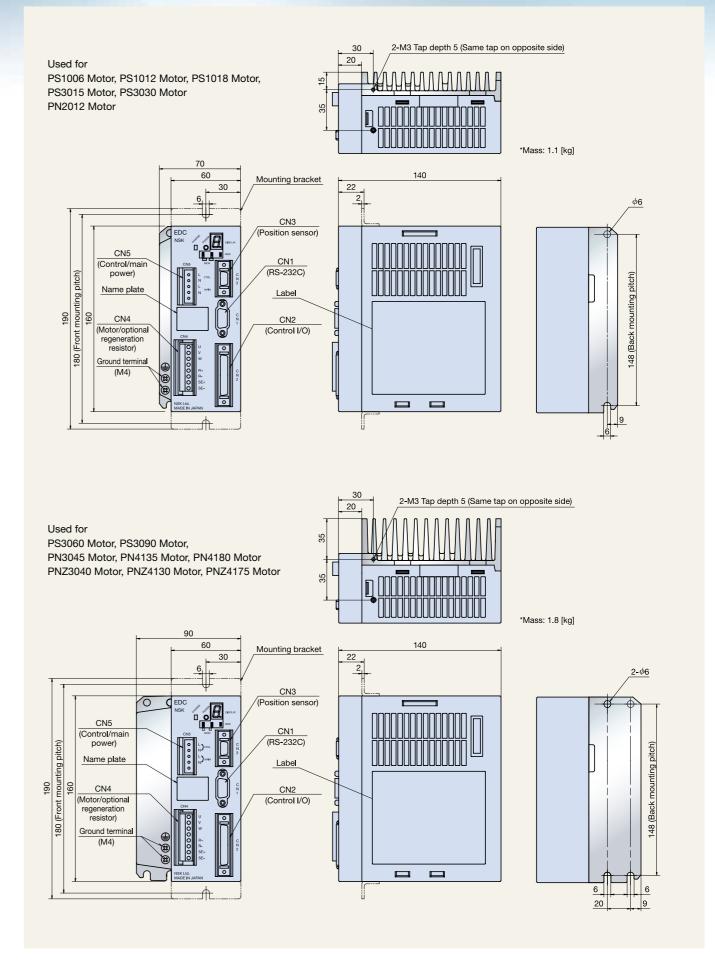
Standard accessories

- (1) CN2 connector (user side)
- Connector: 54306-5019 (Molex), or equivalent Connector shell: 54331-0501 (Molex), or equivalent
- (2) CN5 connector (user side)
- Connector: 231-305/026-000 (WAGO), or equivalent Wiring lever: 231-131(WAGO), or equivalent
- (3) Mounting bracket
- (4) User's Manual (English version)

Accessories for EDC Driver Unit (CC-Link Function)

- (1) CN2 connector (user side)
- Connector: DHF-PDA10-3-A01-FA (DDK), or equivalent
- (2) CN5 connector (user side)
- Connector: 231-305/026-000 (WAGO), or equivalent Wiring lever: 231-131 (WAGO), or equivalent
- (3) CN6 connector (user side)
- Connector: MSTB, 5/5-STF-5, 08AU (Phoenix contact), or equivalent
- (4) Mounting bracket
- (5) User's Manual (English version)
- (6) User's Manual for CC-Link (English version)

3.6 Dimensions of EDC Driver Unit (Standard Function)



3.7 General Specifications of EDC Driver Unit

	Motor n	nodel	DC1006	PS1012	PS1018	PS3015	DC2020	DC2060	DC2000	DNIOO10	DNI204E	DNI410E	DN/4100
Item	Rated capacity [VA]		PS1006 300	400	500	500	PS3030 800	PS3060 400	PS3090 600	100	PN3045 500	PN4135 900	1100
	Maximum capacity [VA]		1 000	1 500	2 000	2 300	2 900	5 000	5 500	2 100	4400	5 000	5 100
Input power	Control power source												
	Main power		Single phase 100 to 115 [VAC]/single phase 200 to 230 [VAC] 50/60 [Hz] Single phase 200 to 230 [VAC] 50/60 [Hz] Voltage fluctuation ±10% or less Voltage fluctuation ±10% or less										
Resolution of	position sensor [count/revolut	tionl	2 621 440										
	Positioning operation mode				up to 25		channels	: Position	command			ettings are	Return
	Pulse train command		Input for	mat: CW/0	t. Maximu CCW, Pulser for unive	e and dire	ection or ϕ	Α/φΒ	(1 000 to	5 242 880	(count/re	volution])	
Input signal Opto-coupler input ([± common], 17 input ports) (Input voltage: 24 [VDC]) Emergency stop, Alarm clear, Over travel limit (+ direction), Over travel limit (- direction), Servo on, Program operation start, Stop, Internal program channel switching 0–7 bit, Jog, Jog direction, (Hold Velocity, integration OFF, Home Return start, and Home position limit)													
Output signal	Position feedback signal	Signal format: $\phi A / \phi B / \phi Z$ line driver. Universal resolution setting to $\phi A / \phi B$ is available. Resolution of $\phi A / \phi B$: Shipping set: 20 480 [count/revolution] (Quadrupled: 81 920) Maximum: 1 310 720 [count/revolution] (Quadrupled: 5 242 880) *As the maximum frequency is 781 [kHz], the resolution setting limits the maximum velocity.											
	Control output		Photocoupler output ([± common], 8 outputs) (Max. switching capacity: 24 [VDC] / 50 [mA]) Driver Unit ready, Warning, Over travel limit detection (± direction), Servo state, Busy, In-position, Target proximity A (Target proximity B), Zone A/B/C, Travel limit ±, Normal, Position error under/over, Velocity under/over, Torque command under/over, Thermal loading under/over, Home return complete, Home position defined										
Alarms	Alarms			RAM error, ROM error, System error, Interface error, ADC error, Emergency stop, CPU error, Position sensor error, Absolute position error, Motor cable disconnect, Excessive velocity, Resolver excitation amplifier alarm, Commutation error, Overheat, Main AC Line over voltage, Excess current, Control AC line under voltage, Power module alarm, Excess position error, Program error, Automatic tuning error, Position command/feedback error, Software thermal error, Main AC Line under voltage, Travel limit over, Field bus warning, Home position undefined, Field bus error									
Monitors			Analog monitor x 2, (universal range and offset setting), RS-232C monitor										
Communication	on		RS-232C serial communication (asynchronous, 9 600 [bps])										
Others			Automatic tuning Function set to Input/output ports available Temporal parameter setting by program is available Individual acceleration/deceleration setting Acceleration profiling										
Option		Field bus (CC-Link)											
	Operating/Storing temperatu	ng/Storing temperatures 0 to 50 [°C] for operating / –20 to +70 [°C] for storing											
Environmental conditions	Operating/Storing humidity 90% or less [no condensation]												
Containonio	Vibration resistance		4.9 [m/s ²] or less									
Internal	Regenerative energy absorp	tion	Optional	regenerat	tion resisto	or							
functions	Dynamic brake		Function	s at powe	r off, serve	off and in	n the occu	irrence of	an alarm.				
Compatible	UL		UL508C										
safety	05	LVD	EN50178	3									
regulation	CE	EMC	EMI: EN	55011, EM	1S: EN610	00-6-2							
	RS-232C	CN1	D-sub 9	pins									
	Control I/O	CN2		Standard: Half pitch connector 50 pins CC-Link: Half pitch connector 10 pins									
	Position sensor	CN3	Half-pitc	h connect	tor 14 pins								
Connector	Motor												
	Optional regeneration resistor	CN4	Plastic c	onnector ((UL and C	E compati	ble)						
	Main/control power source	CN5	Plastic c	onnector ((UL and C	E compati	ble)						
	CC-Link (option)	CN6			2, 5/5-STF			contact)					
	(-17					,		,					

3.8 Signal Specifications of CN2 (Control I/O)

Input Output	Signal Code	Pin No.	Signal Name	Function 4 EMST 5	27 CO COM 28 29 DRI WRN 30
-	DC24	1, 2	24 [VDC] external power supply	External power supply for input signal OTM 7	31 OTF OTMA 32
	EMST	3	Emergency stop	Terminates positioning operation and the Motor stops by the dynamic brake RUN 9 10 STP 11 N	33 SVS BUSY 34 35 IPC IEARA 36 37 CH
	DC24 1, 2 24 [VDC] external power supply EMST 3 Emergency stop ACLR 4 Alarm clear OTP 5 Over travel limit (+ direction) OTM 6 Over travel limit (- direction) SVON 7 Servo on RUN 8 Start program STP 9 Stop - 10 (Do not connect) PRG0 11 Internal program channel selection PRG2 13 Internal program channel selection PRG3 14 Internal program channel selection PRG4 15 Internal program channel selection PRG5 16 Internal program channel selection PRG6 17 Internal program channel selection PRG7 18 Internal program channel selection PRG7 19 Jogging DIR 20 Jogging direction - 21 (Do not connect) CWP+ 22 CW pulse train (+) CWP- 23 CW pulse train (-) CCWP+ 24 CCW pulse train (-) CCWP+ 25 CCW pulse train (-) CCWP- 25 CCW pulse train (-) COM 26, 27 Output signal common DRDY 28 Driver Unit ready WRN 29 Warning OTPA 30 Over travel limit (- direction) detected of the position of the positi		Alarm clear	Clears warning*1 PRG1 13	*CHA 3
	ОТР	5	Over travel limit (+ direction)	If OTP goes active, the Motor servo is locked in the CW direction*1 PRG3 15 PRG4 PRG5 17 7 17 17 17 17 17 17 17 17 17 17 17 1	*CHB 4 41 CH *CHZ 4
	ОТМ	6	Over travel limit (– direction)	If OTM goes active, the Motor servo is locked in the CCW direction*1	43 — SGND 44 45 — 47
	SVON	7	Servo on	If SVON goes active, the servo turns on and the system waits for a command to be entered*1 22 CWP+ 23 CWP- CCWP- 25 CWP- 25 C	47 — 48 49 — 50
	RUN	8	Start program	Starts program operation specified by the PRG input*1	Pin-out
	STP	9	Stop	Stops positioning operation and execution of the program*1	
	_	10	(Do not connect)	_	
Input	PRG0	11	Internal program channel selection 0		
signal	PRG1	12	Internal program channel selection 1		
	PRG2	13	Internal program channel selection 2		
	PRG3	14	Internal program channel selection 3	For a program positioning operation: A combination of ON and OFF of P	RG0 to
	PRG4	15	Internal program channel selection 4	PRG7 inputs specifies channel (0 to 255) to be executed	
	PRG5	16	Internal program channel selection 5		
	PRG6	17	Internal program channel selection 6		
	PRG7	18	Internal program channel selection 7	_	
	JOG	19	Jogging	If JOG goes active, the Motor rotates. If it goes inactive, the Motor decelerand stops*1	erates
	DIR	20	Jogging direction	Specifies the direction of jogging*1	
	_	21	(Do not connect)	_	
	CWP+	22	CW pulse train (+)	Dula turin a surround untata atta Mataurin the COM direction	
	CWP-	23	CW pulse train (-)	Pulse train command rotates the Motor in the CW direction	
	CCWP+	24	CCW pulse train (+)	Dulas train command retates the Mater in the COW direction	
	CCWP-	25	CCW pulse train (-)	Pulse train command rotates the Motor in the CCW direction	
	СОМ	26, 27	Output signal common	Common for output signal	
	DRDY	28	Driver Unit ready	Reports that the Motor is ready to rotate (The port opens when the Motor is not ready or an alarm occurs)	
	WRN	29	Warning	Warns of abnormality in the System*2	
	OTPA	30	Over travel limit (+ direction) detected	Reports the output of over travel limit (software and hardware) in the plus of	direction
	OTMA	31	Over travel limit (- direction) detected	Reports the output of over travel limit (software and hardware) in the minus d	irection*
	SVST	32	Servo state	Reports states of servo*2	
	BUSY	33	In-operation	Reports state of positioning operation*2	
	IPOS	34	In-position	Reports the condition of positioning error and the positioning operation*2	
Output signal	NEARA	35	Target proximity A	Reports that the Motor is approaching the destination*2	
Sigriai	CHA	36	Positioning feedback signal ϕ A		
	*CHA	37	Positioning feedback signal *\phi A		
	CHB	38	Positioning feedback signal ϕ B	A pulse signal that reports the number of rotations of Motors	
	*CHB	39	Positioning feedback signal *φB	Output format is line driver	
	CHZ	40	Positioning feedback signal ϕ Z		
	*CHZ	41	Positioning feedback signal *φZ		
	_	42	(Do not connect)	-	
	SGND	43	Signal ground	Ground for the position feedback signal	

Carefully follow these instructions for wiring to CN2.

• When wiring to CN2, use shielded wires and a twisted pair for a pulse train input and position feedback output. These wires should be as short as possible (up to 2 [m]).

Selection and optional setting of control Input/Output signal functions

• You may set signal functions of control Input/Output to any port by the parameters.

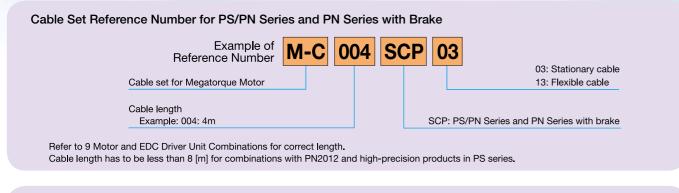
Select up to 16 input signals out of the 22 input signals listed above and then set them to Pin No. 4 to 9 and 11 to 20. (In addition to the Input signals listed above, you may select any of the following signals: Hold, Velocity override, Integration OFF, Home return start, and Home position limit.)
Pin No. 3 is fixed to the "Emergency stop" signal. (The signal polarity is variable.)

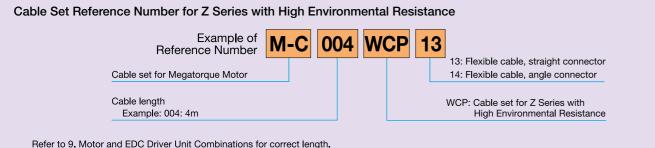
*2 Output signal

Select up to 7 output signals out of the 23 output signals listed above and then assign them to Pin No. 29 to 35. In addition to the Output signals listed above, you may select any of the following signals: Target proximity B, Zone A/B/C, Over travel limit (± direction), Normal, Position error (under/over), Velocity (under/over), Torque command (under/over), Thermal loading (under/over), Home return completed, and Home position defined.
 The output "Driver Unit ready" set to Pin No. 28 can only be replaced with the output signal "Normal." (Signal polarity cannot be changed.)

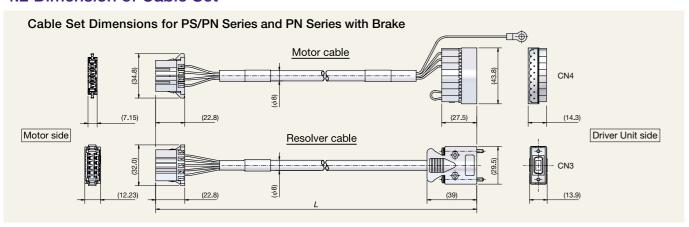
4 Cable Set

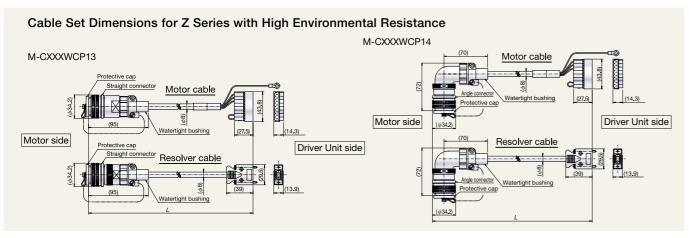
4.1 Cable Set Reference Number





4.2 Dimension of Cable Set





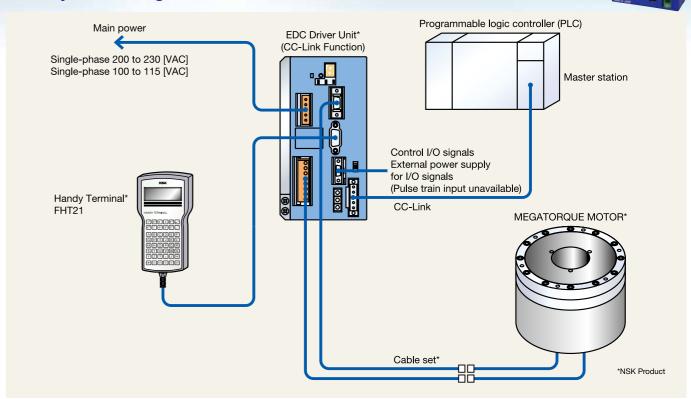
Cable bend radius (for both motor cable and resolver cable)

	Bend radius at fixed side	Bend radius at moving side
Stationary cable	R43 or more	_
Flexible cable	R40 or more	R80 or more

5 Option

5.1 EDC Driver Unit with CC-Link Function

5.1.1 System Configuration

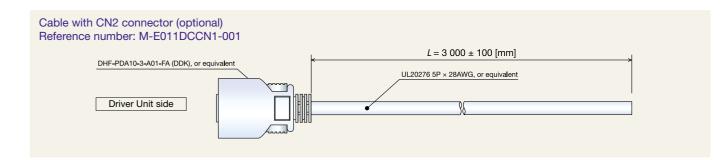


- The EDC Driver Unit provides the field bus (CC-Link) compatibility.
- The station numbers and the baud rate can be set by switches on the Driver Unit's front panel.
- . Monitoring communication status by LED, and terminating resistor can be switched on/off.
- The EDC Driver Units are fully compatible with CC-Link Ver. 1.10.

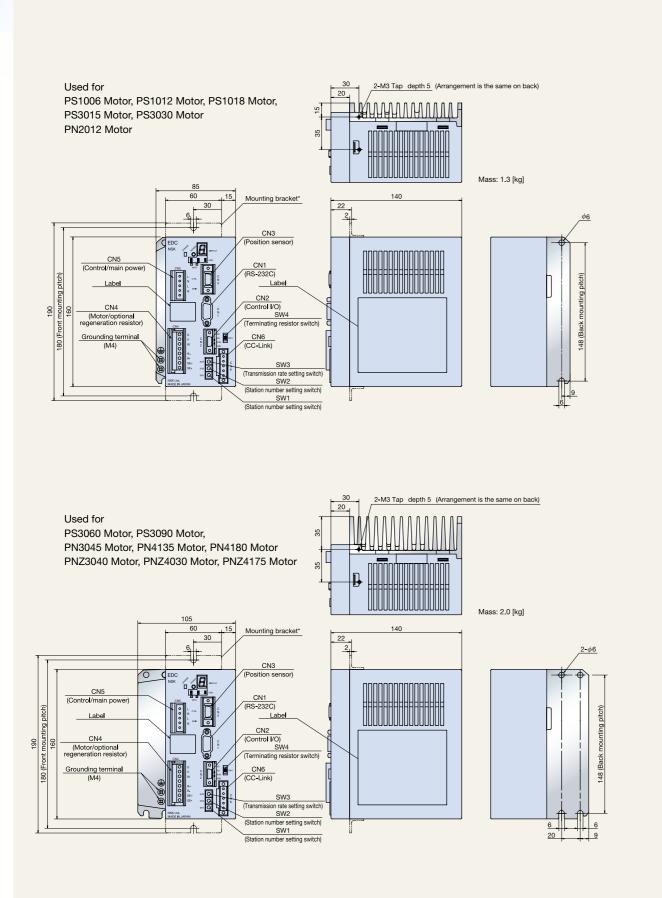
5.1.2 I/O Signal Specifications of CN2 (CC-Link Function)

Input/ Output	Signal Code	Pin No.	Cable Color	Signal Name	Function		
	DC24	1	Orange with red dots	24 [VDC] external power supply	External power supply for input signal		
	_	2		(Do not connect)	_	DC24V	OTM
Input	EMST	3	Grey with red dots	Emergency stop	Terminates positioning operation and the Motor stops by the dynamic brake	2 3 EMST	7 - 8 DRDY
signal	ACLR	4	Grey with black dots	Clear warning		4 ACLR	9
	OTP	5	White with red dots	Over travel limit (+ direction)	If OTP goes active, the Motor servo is locked in the CW direction	5 OTP	10 COM
	ОТМ	6	White with black dots	Over travel limit (- direction)	If OTM goes active, the Motor servo is locked in the CCW direction		
	_	7		(Do not connect)	_		Pin-out
Output	DRDY	8	Yellow with black dots	Driver Unit ready	Reports that the Motor is ready to rotate (pins are open when the or when an alarm occurs)	e Motor is	not ready
signal	_	9		(Do not connect)	_		
	СОМ	10	Pink with black dots	Output signal common	Common for output signal		

Specifications of Driver Units, except CN2, are the same as standard products (refer to page 24)

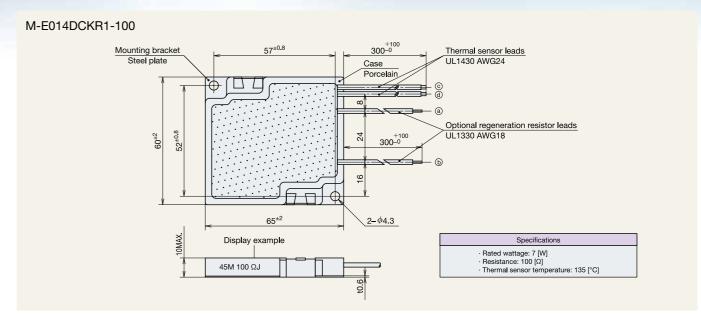


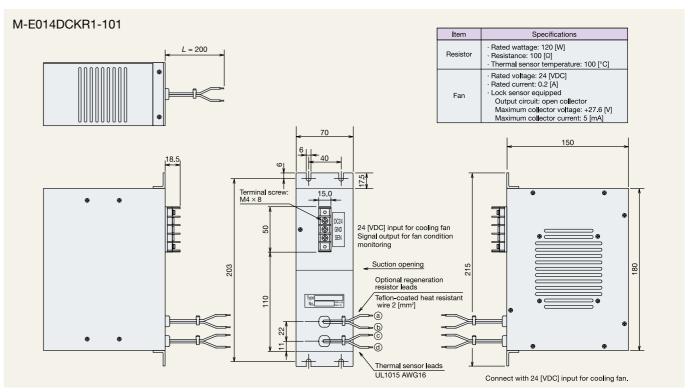
5.1.3 Dimensions of EDC Driver Unit (CC-Link Function)



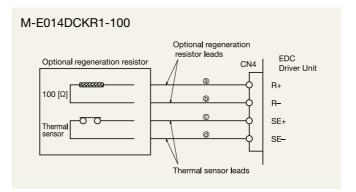
5.2 Optional Regeneration Resistor (M-E014DCKR1-100·101)

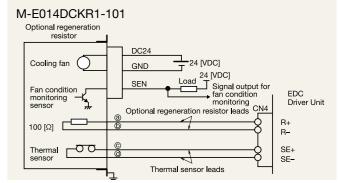
5.2.1 Dimensions and Schematics



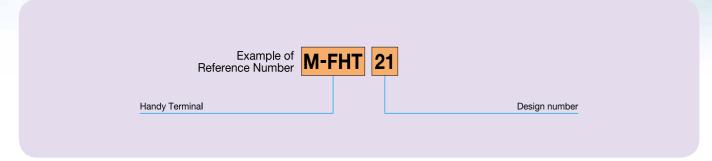


5.2.2 Connection to EDC Driver Unit





5.3 Handy Terminal



Handy Terminal FHT21 is an easy-to-handle RS-232C communication terminal for inputting parameters and programs to the EDC Driver Unit.

The device can also read and save (upload) driver unit parameters and channel programs, and transmit (download) them to other driver units.

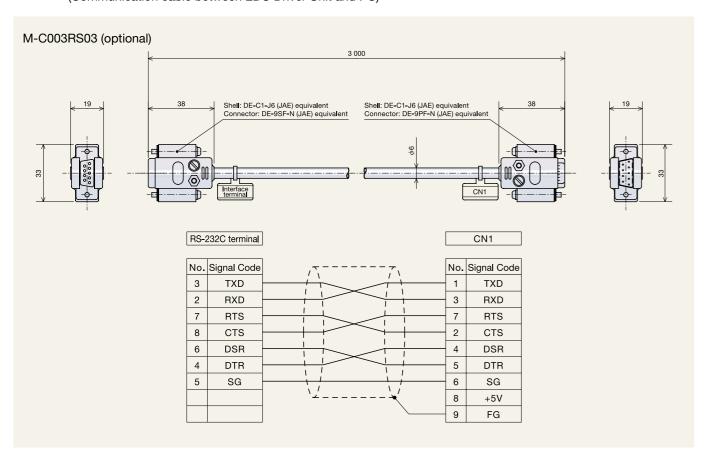
 LCD screen: 20 letters × 4 lines, no external power source required, cable length: 3 [m]

Conventional model M-FHT11 is also supported by the EDC Driver Unit.



5.4 RS-232C Communication Cable

(Communication cable between EDC Driver Unit and PC)



6 Selection of Megatorque Motors

To select appropriate Megatorque Motors, examine the following data.

- **6.1 Loads on the Motor** ((1) Load moment of inertia; (2) Axial load, radial load, and moment load; (3) Holding torque required during halts)
- 6.2 Runout Accuracy
- 6.3 Positioning Accuracy
- **6.4 Positioning Time (Index Time)**
- 6.5 Selection of Optional Regeneration Resistor
- 6.6 Effective Torque Calculations (Example 1)
- 6.7 Effective Torque Calculations (Example 2) for Z Series with High Environmental Resistance

6.1 Loads on the Motor

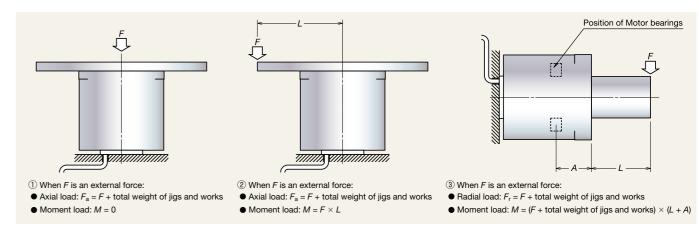
((1) Load moment of inertia; (2) Axial load, radial load, and moment load; (3) Holding torque required during halts)

(1) Load moment of inertia J

When the Megatorque Motor System is used, the size of the moment of inertia of the load mounted to the Motor rotor will significantly affect the acceleration/deceleration characteristics. Thus, calculation of the moment of inertia of the load *J* is required.

(2) Axial load, radial load, and moment load

Calculate the load on the Motor. The relationship between external force and load is represented in the following three patterns. Ensure the axial load/radial load and the moment load are set within the allowable axial, radial and moment loads. (Refer to 2. Motor Specifications in this catalog for allowable loads.)



Motor model	PS1	PS3	PN2	PN3	PN4	PN3 with Brake	PN4 with Brake	PNZ3	PNZ4
Dimension A [mm]	30.2	32.9	16.7	33.8	54.2	45.8	70.2	48.8	79.2

(3) Holding torque required during halts

When the arm is halted at the position shown at right, the torque, equal to $F \times L$, is applied on the Motor as a load torque. Therefore, limit load torque to equal or below rated torque.

When holding brakes, limit load torque to equal or below brake torque. Contact NSK for positioning accuracy for holding brakes.

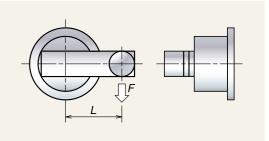
6.2 Runout Accuracy

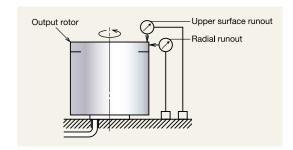
The measurement method for runout accuracy is shown at right.

6.3 Positioning Accuracy

The positioning accuracy of the Megatorque Motor System is considered by two respects as follows:

- (1) Absolute positioning accuracy: 90 [arc-sec] (interchangeable)
- (2) Repeatability: ±2 [arc-sec]





6 Selection of Megatorque Motors

[Example 1]

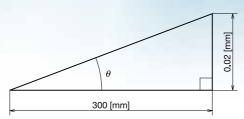
We examine the compatibility of the PS Series Motors, assuming a required repeatability of ±0.02 [mm] at 300 [mm] distance from the center.

From
$$\tan \theta = 0.02 \div 300$$

 $\theta = \tan^{-1} (0.02 \div 300)$
 $= 3.8 \times 10^{-3} [^{\circ}]$
 $= 14 [arc-sec]$

Therefore, $\pm 14 > \pm 2$

Both PS1 and PS3 Models can be used in terms of positioning accuracy.



6.4 Positioning Time (Index Time)

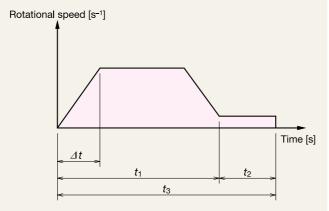
When a Megatorque Motor is used to index an angle, index times can be roughly calculated as follows.

J _m : Load moment of inertia	[kg·m²]
$J_{\rm r}$: Rotor moment of inertia	[kg·m²]
N: Rotational speed of the Motor	$[s^{-1}]$
${\mathcal T}$: Output torque at the rotational speed N	[N·m]
$T_{\rm m}$: Load torque	[N·m]
t_1 : Travel time	[s]
t ₂ : Settling time	[s]
t ₃ : Positioning time	[s]
∆t: Accelerating/decelerating time	[s]
θ : Rotational angle	[°]
η : Safety coefficient (normally 1.4-1.5)	

In accordance with the list above,

$$\Delta t = \frac{(J_{\rm m} + J_{\rm f}) \times 2\pi N}{(T - T_{\rm m})} \times \eta$$
$$t_1 = \frac{\theta}{360 \times N} + \Delta t$$
$$t_3 = t_1 + t_2$$

Where $T - T_m > 0$, and $2 \times \Delta t \le t_1$



Please refer to the following table for the settling time. Since the settling time will also be affected by factors such as the magnitude of the moment of inertia of the load and rigidity of the whole structure, the settling time is not absolute.

Required repeatability [arc-sec]	Settling time t_2 [s]
±2 to ±10	0.1
±10 to ±100	0.04
±100 and above	0.001

6.5 Selection of Optional Regeneration Resistor

(1) Obtain rotational energy of Megatorque Motor during deceleration

Calculate the rotational energy using the following equation:

Rotational energy= $1/2 \times J \times \omega^2$ [J]	J _r : Rotor inertia [kg⋅m²]
$= 1/2 \times J \times (2\pi N)^2 [J]$	J _m : Moment of inertia of the load [kg⋅m²]
$J = J_r + J_m$	N: Rotational speed [s-1]

(2) Regenerative energy capacity by internal capacitors

The regeneration energy that can be charged by the internal capacitors is 28 [J].

(3) Calculate energy consumed by optional regeneration resistor

Energy consumed by optional regeneration resistor [J] = Rotational energy [J] – 28 [J] (capacitor absorption energy) When the difference is zero or less, no optional regeneration resistor is necessary.

When the difference is greater than zero, use the following procedure to obtain the required capacity for an optional regeneration resistor.

(4) Calculate required capacity for optional regeneration resistor

Required capacity for an optional regeneration resistor [W] = Energy consumed by optional regeneration resistor [J] / (Operation cycle $[s] \times 0.25$)

0.25: Load ratio of optional regeneration resistor use

When the quotient is 7 or less, use optional regeneration resistor: M-E014DCKR1-100. (optional)

When the quotient is 120 or less, use optional regeneration resistor: M-E014DCKR1-101. (optional)

Please contact NSK when the quotient exceeds 120.

6.6 Effective Torque Calculations (Example 1)

When selecting a Megatorque Motor, it is necessary to consider the maximum required torque and the effective torque required for the actual operation.

Determine whether 90 [°] can be positioned in 0.24 [s], assuming the load moment of inertia is 0.05 [kg·m²]. Also calculate the effective torque when an operation cycle is 0.3 [s].

Conditions: Maximum rotational speed = 2.5 [s⁻¹]

Rotational acceleration = 25 [s-2]

Repeatability = ±15 [arc-sec]

Dwell time = 0.06 [s]

 $J_{\rm m}$ (load moment of inertia) = 0.05 [kg·m²]

 J_r (rotor moment of inertia) = 0.019 [kg·m²] (for PS3060)

• Since the rotational acceleration is 25 [s-2], calculate the approximate required torque using the following equation.

Equations: T: Torque at accelerating [N·m]

 α : Rotational acceleration [s⁻²] = 25 [s⁻²]

 $J_{\rm m}$: (Load moment of inertia [kg·m²]) = 0.05 [kg·m²] $J_{\rm r}$: (Rotor moment of inertia [kg·m²]) = 0.019 [kg·m²] η: Safety coefficient = 1.4

Required torque at accelerating/decelerating

$$T = (J_m + J_r) \times \alpha = (0.05 + 0.019) \times 2\pi \times 25 = 10.8 \text{ [N·m]}$$

Therefore, the candidate selection is a motor with a maximum output torque of 15.2 [N·m] (obtained by multiplying required torque by a safety factor of 1.4) or larger. The PS1 Model (excluding PS1006 and PS1012), PS3 Model, PN3 Model, or PN4 Model can be selected.

Note: Since the moment of inertia of the rotor of the motor varies depending on the motor, the required torque needs to be recalculated for each motor.

• The effective torque required for the actual operational pattern in use (see following diagram) needs to be examined. Also determine whether the PS3060 meets the operational conditions.

 Δt : accelerating/decelerating time = 0.1 [s], t_2 : settling time = 0.04 [s],

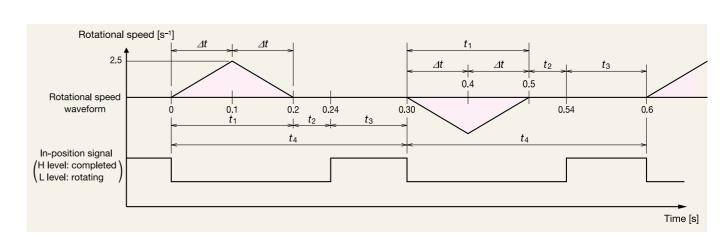
 t_3 : dwell time = 0.06 [s], t_4 : cycle time = 2 × $\Delta t + t_2 + t_3 = 0.3$ [s]

Required effective torque =
$$\sqrt{\frac{T^2 \times \Delta t \times 2}{t_{\perp}}}$$
 = 8.8 [N·m]

Rotational energy = $1/2 \times (Jm + Jr) \times (2\pi N)^2 = 1/2 \times (0.05 + 0.019) \times (2\pi \times 2.5)^2 = 8.5 [J]$

An effective torque of 11.4 [N·m] is determined by multiplying the equation above by a temperature coefficient of 1.3, which is less than the PS3060's rated output torque of 20 [N·m]. Therefore, the PS3060 sufficiently meets the operational conditions and no optional regeneration resistor is necessary.

In case results do not meet rated torque ≥ effective torque, recalculation with revised conditions is required.



6.7 Effective Torque Calculations (Example 2) for Z Series with High Environmental Resistance When selecting a Megatorque Motor, it is necessary to consider the maximum required torque and the allowable effective torque required for the actual operation.

Determine whether 90 [°] can be positioned in 0.24 [s], assuming the load moment of inertia is 0.05 [kg·m²]. Also calculate the effective torque when an operation cycle is 0.3 [s].

Conditions: Maximum rotational speed = 2.5 [s⁻¹]

Rotational acceleration = 25 [s-2]

Repeatability = ± 15 [arc-sec]

Dwell time = 0.06 [s]

 $J_{\rm m}$ (load moment of inertia) = 0.05 [kg·m²]

 J_r (moment of inertia of the rotor) = 0.12 [kg·m²] (for PNZ4130)

 T_i = Internal load torque = 15 [N·m]

Since the rotational acceleration is 25 [s⁻²], calculate the approximate required torque using the following equations.

Equations:

T: Torque at accelerating [N⋅m]

 α : Rotational acceleration [s⁻²] = 25 [s⁻²]

 $J_{\rm m}$: (Load moment of inertia) = 0.05 [kg·m²]

n: Safety coefficient = 1.4

 J_r : (Rotor moment of inertia) = 0.12 [kg·m²]

Required torque at accelerating/decelerating

 $T = (J_m + J_r) \times \alpha = (0.05 + 0.12) \times 2\pi \times 25 = 26.7 \text{ [N·m]}$

	Allowable effective torque [N·m]	Internal load torque [N·m]
M-PNZ3040KN001	15	10
M-PNZ4130KN001	45	15
M-PNZ4175KN001	60	15

Therefore, the candidate selection is a motor with a maximum output torque of 37.4 [N·m] (obtained by multiplying required torque by a safety factor of 1.4) or larger. The PNZ3 Model or PNZ4 Model can be selected.

Note: Since the moment of inertia of the rotor of the motor varies depending on the motor, the required torque needs to be recalculated for each motor.

The effective torque required for the actual operational pattern in use (see following diagram) needs to be examined.
 Also determine whether the PNZ4130 meets the operational conditions.

 Δt = accelerating/decelerating time = 0.1 [s], t_2 : settling time = 0.04 [s], t_3 : dwell time = 0.06 [s],

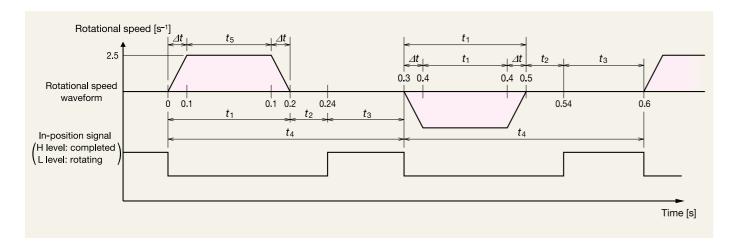
 t_5 : constant speed time = 0 [s], t_4 : cycle time = 2 × $\Delta t_1 + t_2 + t_3 + t_5$ = 0.3 [s]

Effective torque =
$$\sqrt{\frac{(T+T_i)^2 \times \Delta t + (T-T_i)^2 \times \Delta t + T_i^2 \times t_5}{t_4}} = 25.0 \text{ [N·m]}$$

Rotational energy = $1/2 \times (Jm + Jr) \times (2\pi N)^2 = 1/2 \times (0.05 + 0.12) \times (2\pi \times 2.5)^2 = 21.0 \ [J]$

An effective torque of 32.5 [N·m] is determined by multiplying the equation above by a temperature coefficient of 1.3, which is less than the PNZ4130's allowable effective torque of 45 [N·m]. Therefore, the PNZ4130 sufficiently meets the operational conditions and no optional regeneration resistor is necessary.

In case results do not meet allowable effective torque ≥ effective torque, recalculation with revised conditions is required.



7 Positioning Time Diagrams

The positioning time for Megatorque Motors is calculated in accordance with "6.3 Positioning time." When dwell time is relatively longer than accelerating/decelerating time (dwell time > accelerating/decelerating time x 10), rough positioning time can be determined using the following positioning time diagrams.

These diagrams only apply under the following conditions

- (1) The motor is directly connected to the load (without gear reducer, belt, or couplings), and the rigidity of the load is sufficiently high (natural frequency: More than 100 [Hz]).
- (2) No load torque is applied to the motor.

The following conditions require additional considerations.

a. When the load's moment of inertia exceeds the allowable moment load and is off the diagram:

Operation is possible, although much more time may be required than shown in the diagram, since rotational speed and acceleration are limited.

b. When there is no diagram for the relevant positioning angle:

An appropriate calculation is required. No calculation, however, is effective for very small angles.

Settling time of 0.001 [s] has been included. Add more settling time when higher repeatability is required.

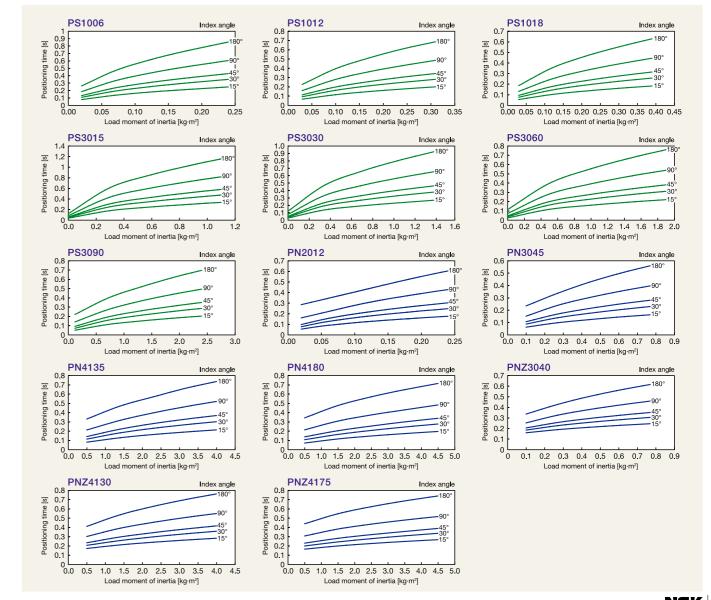
Example: Motor: PN4180

Moment of inertia: 3.0 [kg·m²]

Index angle: 45 [°]

Minimum positioning time of 0.3 [s] is determined according to the line in the following diagram.

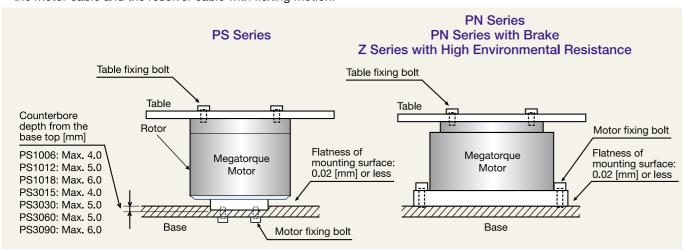
Required repeatability [arc-sec]	Settling time [s]
±2 to ±10	0.1
±10 to ±100	0.04
±100 and above	0.001

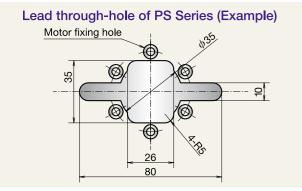


8 Installation

8.1 Installation of Motor

- Install and secure the Motor on a rigid base, otherwise mechanical vibrations may occur.
- · Mount the motor using the tapped or through-holes.
- The mounting surface flatness should be less than 0.02 [mm].
- The Motor can be attached either horizontally or vertically. (For Z Series with High Environmental Resistance, do not install
 in the upside-down position.)
- Take care not to push up the underside cover when attaching the motor. (PS Series)
- Please see below figure for counterbore depth from base top. (PS Series)
- The bend radius of the motor cable lead and the resolver cable lead should be R30 [mm] or more. Do not use the leads of the motor cable and the resolver cable with flexing motion.

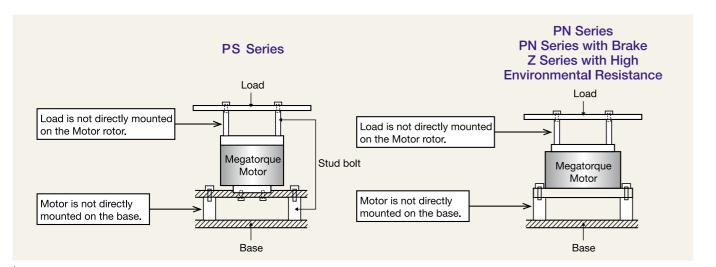




When inserting the PS Series connector through the bottom of the base, making a larger hole than is shown in this figure is recommended.

Note: If the motor is installed as indicated in the figure below, mechanical vibrations will be generated and the velocity loop proportional gain (VG) cannot be increased. It will occur overshoot and the motor can not operate smoothly.

- Attach the load directly to the motor rotor.
- Mount the motor directly to the base.



8.2 Dummy Inertia

For the full use of the benefits of the direct drive motor system, it is essential to maximize the resonance frequency of the whole mechanism by increasing the rigidity of the load, as well as securely fastening the Motor to a highly rigid mechanical system. Therefore, adding some dummy load to the rotor directly may help in the following cases.

- A. A key is used to fix the load to the rotor because the load cannot be directly attached to the rotor.
- B. The load is directly fixed to the rotor. However, vibration occurs due to torsional deflection on the rotary axis of the load.
- C. Inertia of the whole mechanism is very low when a thin shaft such as a ball screw shaft is attached.
- D. There exists play because a sprocket chain or a gear train is used.
- E. Vibration occurs because the rigidity of the structure is low, such as when the Motor is being used for driving a belt.
- Inertia of a dummy load shall be approximately 20% of the load inertia.
 When a speed reducer mechanism is used, it shall be

 $GD_1^2/(r^2 \times GD_d^2) \leq 5$

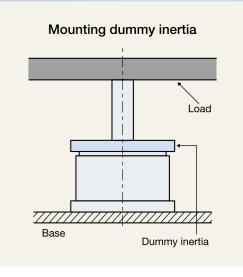
Where GD^2_1 = inertia of indirectly connected load, GD^2_d = inertia of directly attached load, and r = reduction ratio.

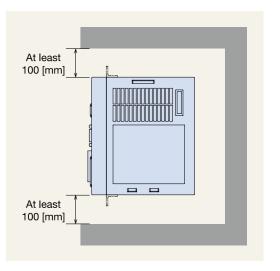


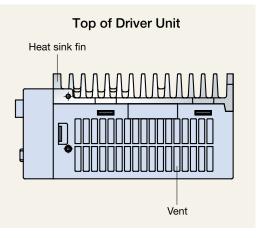
- The EDC Driver Unit must be fixed so that fins are in the vertical position for natural air-cooling.
- Ambient temperatures should be in a range from 0 to 50 [°C]. The
 Driver Unit cannot be used in excess of 50 [°C]. A sufficient space of
 at least 100 [mm] should be provided both above and below the Driver
 Unit in a control cabinet.

Operate the Driver Unit in an environment in which internally generated heat can be dissipated. If heat is trapped above the Driver Unit, open the space above it to allow for the heat to dissipate (in this case, also take steps to prevent the entry of dust) or provide a forced-air cooling system.

- Use the Driver Unit in a control cabinet with IP54 or higher. Protect
 the Driver Unit from exposure to oil mist, cutting water, cutting dust,
 coating gas, etc., to prevent their entry into the Driver Unit through
 ventilation openings, which may cause circuit failure.
- When installing two or more Driver Units for multi-axis combinations, provide a 10 [mm] or more space between adjacent Driver Units.
- The Driver Unit can be attached to a panel using front mounting brackets (optional).
- The maximum power loss of the EDC Driver Unit is 55 [W].







9 Motor and EDC Driver Unit Combinations

9.1 PS Series and EDC Driver Unit Combinations

Motor Outer Diameter	Reference Number Coding of Motor	EDC Driver Unit Reference Number (** indicates accessories specification)	Power Voltage [VAC]	Cable Reference Number	Main Specifications
	M DOLOGGIANGO	M-EDC-PS1006AB502-**	200 to 230		
	M-PS1006KN002	M-EDC-PS1006CB502-**	100 to 115		
ø 100	M-PS1012KN002	M-EDC-PS1012AB502-**	200 to 230		
Ø 100	W-F31012KN002	M-EDC-PS1012CB502-**	100 to 115		
	M-PS1018KN002	M-EDC-PS1018AB502-**	200 to 230		
	W-F31016KN002	M-EDC-PS1018CB502-**	100 to 115		256 program
	M-PS3015KN002	M-EDC-PS3015AB502-**	200 to 230	M-C***SCP03	channels
	W-1 330 13KN002	M-EDC-PS3015CB502-**	100 to 115	(Stationary cable)	Pulse train input
	M-PS3030KN002	M-EDC-PS3030AB502-**	200 to 230	M-C *** SCP13	(Photocoupler)
ø 150	W-1 33030KN002	M-EDC-PS3030CB502-**	100 to 115	(Flexible cable)	
Ø 130	M-PS3060KN002	M-EDC-PS3060AB502-**	200 to 230	*** indicates cable length. 001: 1 [m] 002: 2 [m] 003: 3 [m] 004: 4 [m] 005: 5 [m] 006: 6 [m] 008: 8 [m]	
		M-EDC-PS3060CB502-**	100 to 115		
	M-PS3090KN002	M-EDC-PS3090AB502-**	200 to 230		
		M-EDC-PS3090CB502-**	100 to 115		
	M-PS1006KN002	M-EDC-PS1006ABC02-**	200 to 230		
		M-EDC-PS1006CBC02-**	100 to 115		
ø 100	M-PS1012KN002	M-EDC-PS1012ABC02-**	200 to 230		
9 100		M-EDC-PS1012CBC02-**	100 to 115		
	M-PS1018KN002	M-EDC-PS1018ABC02-**	200 to 230		
		M-EDC-PS1018CBC02-**	100 to 115	010: 10 [m]	CC-Link
	M-PS3015KN002	M-EDC-PS3015ABC02-**	200 to 230	015: 15 [m]	function
	W-1 330 131(1002	M-EDC-PS3015CBC02-**	100 to 115	020: 20 [m]	256 program
	M-PS3030KN002	M-EDC-PS3030ABC02-**	200 to 230	030: 30 [m]	channels
ø 150	W-1 33030KN002	M-EDC-PS3030CBC02-**	100 to 115		
Ø 150	M-PS3060KN002	M-EDC-PS3060ABC02-**	200 to 230		
	W 1 300001111002	M-EDC-PS3060CBC02-**	100 to 115		
	M-PS3090KN002	M-EDC-PS3090ABC02-**	200 to 230		
	W 1 300901111002	M-EDC-PS3090CBC02-**	100 to 115		

9.2 PN Series and EDC Driver Unit Combinations

Motor Outer Diameter	Reference Number Coding of Motor	EDC Driver Unit Reference Number (** indicates accessories specification)	Power Voltage [VAC]	Cable Reference Number	Main Specifications
ø 170	M-PN2012KN201	M-EDC-PN2012AB502-**	200 to 230		
Ø 170	WI-PINZUTZKINZUT	M-EDC-PN2012CB502-**	100 to 115		256 program
×010	M DNIOGAEIZNIOGA	M-EDC-PN3045AB502-**	200 to 230		channels
ø 210 M-PN3045KN0	M-PN3045KN001	M-EDC-PN3045CB502-**	100 to 115		Pulse train input
~ 000	M-PN4135KN001	M-EDC-PN4135AB502-**	200 to 230	Refer to 9.1.	(Photocoupler)
ø 280	M-PN4180KN001	M-EDC-PN4180AB502-**	200 to 230		
~ 170	M-PN2012KN201	M-EDC-PN2012ABC02-**	200 to 230	(Maximum cable length for PN2012	
ø 170	IVI-PINZUTZKINZUT	M-EDC-PN2012CBC02-**	100 to 115	is 8 [m].)	CC-Link
~ 010	M DNOO45KNOO4	M-EDC-PN3045ABC02-**	200 to 230		function
ø210	M-PN3045KN001	M-EDC-PN3045CBC02-**	100 to 115		256 program
~ 000	M-PN4135KN001	M-EDC-PN4135ABC02-**	200 to 230		channels
ø 280	M-PN4180KN001	M-EDC-PN4180ABC02-**	200 to 230		

9.3 PN Series with Brake and EDC Driver Unit Combinations

Motor Outer Diameter	Reference Number Coding of Motor	EDC Driver Unit Reference Number (** indicates accessories specification)	Power Voltage [VAC]	Cable Reference Number	Main Specifications
ø 210	M-PN3045KG001	M-EDC-PN3045AB502-**	200 to 230		256 program
9210 W-1 N3043KG001	M-EDC-PN3045CB502-**	100 to 115		channels Pulse train input	
ø 280	M-PN4135KG001	M-EDC-PN4135AB502-**	200 to 230		(Photocoupler)
ø 210	M-PN3045KG001	M-EDC-PN3045ABC02-**	200 to 230	Refer to 9.1.	CC-Link function
Ø210 W-1 N3043R0001	M-EDC-PN3045CBC02-**	100 to 115		256 program	
ø 220	M-PN4135KG001	M-EDC-PN4135ABC02-**	200 to 230		channels

9.4 Z Series with High Environmental Resistance and EDC Driver Unit Combinations

Motor Outer Diameter	Reference Number Coding of Motor	EDC Driver Unit Reference Number (** indicates accessories specification)	Power Voltage [VAC]	Cable Reference Number	Main Specifications	
ø 220	M-PNZ3040KN001	M-EDC-PN3045AB502-** M-EDC-PN3045CB502-**	200 to 230 100 to 115	M-C***WCP13 (Flexible cable, straight connector)	256 program channels	
ø 286	M-PNZ4130KN001 M-PNZ4175KN001	M-EDC-PN4135AB502-** M-EDC-PN4180AB502-**	200 to 230 200 to 230	M-C *** WCP14 (Flexible cable, angle connector) *** indicates cable length. 002: 2 [m] 004: 4 [m] 006: 6 [m] 008: 8 [m] 010: 10 [m] 015: 15 [m] 020: 20 [m] 030: 30 [m]	200 to 230 (Flexible cable,	Pulse train input (Photocoupler)
ø 220	M-PNZ3040KN001	M-EDC-PN3045ABC02-** M-EDC-PN3045CBC02-**	200 to 230			
ø 286	M-PNZ4130KN001	M-EDC-PN4135ABC02-**	200 to 230		CC-Link function 256 program channels	
ø 286	M-PNZ4175KN001	M-EDC-PN4180ABC02-**	200 to 230			

9.5 Options

Item	Reference number	Contents		
Connector	M-E014DCFS1-001	CN2 connector (user side) for standard function		
	M-E014DCFS1-006	CN2 connector (user side) for CC-Link function		
	M-E014DCFS1-002	CN5 connector (user side)		
	M-E014DCFS1-003	CN6 connector (user side)		
Mounting bracket	M-E050DCKA1-001	Driver Unit mounting brackets		
	M-E099DC0C2-155	User's Manual (Japanese version)		
Manual	M-E099DC0C2-158	User's Manual (English version)		
Manual	M-E099DC0C2-156	CC-Link option instruction manual (Japanese version)		
	M-E099DC0C2-157	CC-Link option instruction manual (English version)		
Ontinual vaccounting vaciator	M-E014DCKR1-100	Optional regeneration resistor (7[W])		
Optional regeneration resistor	M-E014DCKR1-101	Optional regeneration resistor (120[W])		
Accessory set	M-E014DCFS1-004	Set of M-E014DCFS1-001, M-E014DCFS1-002, and M-E050DCKA1-001		
RS-232C Communication Cable	M-C003RS03	Communication cable between PC and EDC driver unit (Cable length: 3 [m])		
Cable with CN2 connector	M-E011DCCN1-001	Cable with CN2 connector for CC-Link function (Cable length: 3 [m])		
Handy Terminal	M-FHT21	RS-232C interface terminal for inputting parameter/program into EDC driver unit (Cable length: 3 [m])		

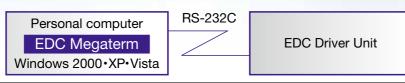
10 "EDC Megaterm" Application Software

Once installed on your computer, this software enables the editing, preparation and control of EDC Driver Unit programs and parameters. It also facilitates the allocation and monitoring of control input/output. And its oscilloscope function allows for easy confirmation of Motor operation.

EDC Megaterm can be downloaded for free from the NSK Web site (http://www.nsk.com/).

RS-232C communication cable is available (option).

Type: M-C003RS03 (cable length: 3 [m])



- A USB port can be used on a PC without a COM port. In this case, use a commercial RS-232C/USB conversion adaptor for communication. We have confirmed the compatibility of the SRC06-USB, USB serial cable made by Arvel.
- The RS-232C communication connector for the EDC Driver Unit has a different pin configuration than that for a PC.

Functions

- 1. Oscilloscope function
- 2. Allocation and monitoring of control input/output
- 3. Parameter editing
- 4. Channel editing

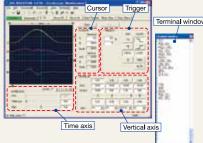
5. Others:

- Upload/download parameter and channel data
- Terminal

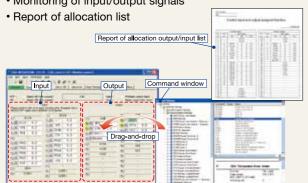


Main Functions

- 1. Oscilloscope function
- 4-channel oscilloscope, 10 [k sampling/s] maximum
- Anything that can be monitored using the handy terminal can be displayed on the oscilloscope.
- Monitor scales are adjustable.
- Measured waveforms are output as bitmaps or CSV format.

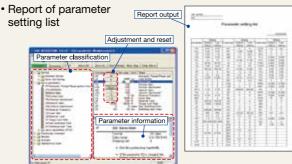


- 2. Allocation and monitoring of control input/output
 - Allocation of control input/output by drag-and-drop editing
 - · Monitoring of input/output signals



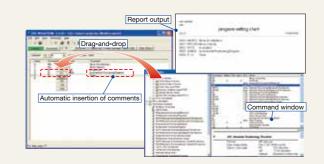
3. Parameter edits

- Parameter edits take effect in real time (off-line editing is also supported)
- · Parameter-by-parameter reset to default
- Help function for parameters



4. Channel edits

- Drag-and-drop edits from command window
- Direct input capability also supported (automatic insertion of comments)
- · Report of program list



11 International Safety Standards and Warranty Information

CE Marking (PS/PN Series only)

Low voltage command (applicable standard: EN50178)

The Megatorque Motor PS/PN Series is incorporated into machinery as components. NSK set low voltage standards to ensure the Megatorque Motor PS Series fully complies with the EC Directive. The standards have been certified by TÜV, a third-party testing and certification organization.

• EMC command (applicable standards: EMI EN55011 and EMS EN61000-6-2)

NSK defined installation models (conditions) for the Megatorque Motor PS/PN Series, including installation space and wiring between Driver Units and Motors, and set EMC command standards based on 4 [m] cable models, which have been certified by TÜV.

When Megatorque Motor PS/PN Series is incorporated into machinery, real-world installation and/or wiring conditions may differ from those of established models. Therefore, it is necessary to check for EMC command compliance (especially radiation and conduction noise) in the machinery incorporating the PS/PN Series Motors.

Compliance with UL Standards (PS/PN Series only)

Motor

UL Recognized Component

Compliant with UL1004-1 (File No.: E216970)

Driver Unit

Compliant with UL508C (File No.: E216221)

· Cable set

UL-compliant cables are used

Warranty Period

• The warranty period is either one year from delivery or 2 400 hours of operation, whichever comes first.

Limited Warranty

- The warranty is limited to the products supplied by NSK Ltd.
- The defective products will be repaired free of charge within the applicable warranty period.
- Repairs after the expiration of the applicable warranty period will be subject to payment.

Immunities

- The product is not warranted in one of the following cases even within the warranty period.
- Failure of the unit due to installation and operation not in accordance with the instruction manual specified by the supplier.
- Failure of the unit due to improper handling and use, modification and careless handling by the user.
- Failure of the unit due to the causes other than those attributable to the supplier.
- Failure of the unit due to modification or repair that is conducted by a person(s) or party (ies) other than the supplier.
- Other types of failures due to natural disasters and accidents (causes not attributable to the responsibility of the supplier).
- Damages induced by a failure of the supplied unit are not covered.

Services Fee

- Prices of goods do not include any applicable service charges, such as the dispatching of engineers.
- Startup or maintenance services that require the dispatching of engineers are subject to payment even during the applicable warranty period.
- Service charges will be invoiced in accordance with the supplier's standard service charge list.

Discontinuation of Production and Maintenance Service Period

Any discontinuation of production will be announced one year in advance. The maintenance service period is five (5)
years after discontinuation of production. Announcement will be released by the supplier or published on the NSK
Web site.

Special-purpose Applications

- This product is intended for general industrial applications and is not designed or manufactured for use under dangerous conditions.
- Contact NSK before using this product for any special-purpose applications, including nuclear power equipment and systems or aerospace, medical, and safety devices.
- While this product is manufactured under strict quality controls, NSK recommends that an appropriate safety device be installed when used with equipment that could cause serious accidents or damage in the event of product failure.

12 Form for Requesting Megatorque Motor Selection

NSK will assist in selecting the optimal Megatorque Motor.

To be completed by customer

Please fill in the necessary items on the below form and send it by fax to the local NSK office.

Items marked with ⊚ represent the important information required for selection. Please provide as much detail as possible.

То		_	Date (DD/MM/YY	YY): / /	
Company Name:		©Section:			
Name:		○Contact: TEL	FAX		
Application and equipment used (specify with as much detail as possible)					
Motor installation position (check in □)	Output shaft in a vertical direction	Output shaft in a horizontal direction	Output shaft in a downward direction	☐ Others	
CLoad conditions (1) Geometry, dimensions, thickness, material (or mass) of table (2) Dimensions, mass, quantity of loads/ jigs (3) PCD (distance between the jigs/ loads) (example of description) (Example)		attached illustration show mation on outside dimens	sions, dimensions from th	ne center, material, etc.	
(4) External force (pressure/impact load, sliding friction, etc.)		□ None □ Always □ At s □ Rotational direction □	settling During rotating	achment:	
	*Specify position, direction, e	etc. in the schematic drawing.			
Motor size requested					
Positioning command system		☐ Internal program system ☐ Pulse train input operation ☐ RS-232C operation ☐ CC-Link			
Olndex angle / Number of points	Settle at °, Number of points:				
Cycle pattern (desired positioning time) *Specify settling time.	± seconds (± Rotational speed [s-1] Index time	Settling time		Operating time [s] hours/days	
○Input power voltage	☐ 100 to 115 [VAC] ☐	200 to 230 [VAC]	ers ([VAC])		
Environmental conditions		☐ General environment (☐ Chips and dust ☐ Cle☐ 0°C to 40°C ☐ Below	ean		
OCable specification and length	☐ Stationary cable ☐ F Select "Movable" when	Flexible cable Length: cable is repeatedly bent	m anywhere along the wirin	g route.	
Other request items					

Example of completed form

To Mr. XXX XXX , in charge of Precision	on Machinery & Parts, NSK Date (DD/MM/YYYY): 12 / 01 / 2010					
Company Name: YYY Corporation	Section: Engineering Dept., Engineering Section #1					
Name: YYY YYY	©Contact: TEL 03-1234-5678 FAX 03-1234-5678					
Application and equipment used (specify with as much detail as possible)	Semiconductor inspection machine					
Motor installation position (check in □)	Upright position Horizontal position Upside-down position Others Output shaft in a vertical direction Output shaft in a downward direction					
Coad conditions (1) Geometry, dimensions, thickness, material (or mass) of table (2) Dimensions, mass, quantity of loads/ jigs (3) PCD (distance between the jigs/ loads) (example of description) (Example)	Schematic drawing (an attached illustration showing outside dimensions is acceptable) • Please provide information on outside dimensions, dimensions from the center, material, etc. ### 250 ### 250 ### 20 mm Material: Aluminum • Jig: Mass of 5 kg x 4 PCD: 250 mm • External force: None Attachment: Yes No					
(4) External force (pressure/impact load, sliding friction, etc.)						
Motor size requested	M-PS3060					
Positioning command system	✓ Internal program system ☐ Pulse train input operation ☐ RS-232C operation ☐ CC-Link					
Olndex angle / Number of points	Settle at 90 °, Number of points: 4					
Repeatability (±)	± 20.6 seconds (± 0.01 mm at 100 mm from the motor center)					
Cycle pattern (desired positioning time) *Specify settling time.	Rotational speed [s-1] Index time O.7 seconds Settling time Time [s] 8 hours/days					
OInput power voltage	□ 100 to 115 [VAC] ☑ 200 to 230 [VAC] □ Others ([VAC])					
Environmental conditions	Operating environment ☑ General environment (equivalent to IP30) ☐ Oil, water and chemical ☐ Chips and dust ☐ Clean Operating temperature ☑ 0°C to 40°C ☐ Below 0°C ☐ Above 40°C ☐ Other (°C) Contact NSK for details.					
Cable specification and length	☐ Stationary cable ☑ Flexible cable Length: 4 m Select "Movable" when cable is repeatedly bent anywhere along the wiring route.					
Other request items	Please reply by January 12, 2010. (example)					



Worldwide Sales Offices

NSK LTDHEADQUARTERS, TOKY		NSK INDIA SALES CO. PVT. LTD		Italy:	
INDUSTRIAL MACHINERY BUSINESS DIVISION-HEADQUARTERS to		Chennai	tel: 044-2847-9600	NSK ITALIA S.P.A.	
GLOBAL AFTERMARKET DEPARTMENT to		Gurgaon	tel: 0124-4104-530	Milano	tel: 0299-5191
PRECISION MACHINERY DEPARTMENT to		Kolkata	tel: 033-4001-2062	Poland:	
MECHATRONICS BUSINESS DEPARTMENT to		Mumbai	tel: 022-2838-7787	NSK EUROPE LTD. WARSAW L	
AUTOMOTIVE BUSINESS DIVISION-HEADQUARTERS to	el: 03-3779-7189	NSK-ABC BEARINGS LTD.		Warsaw	tel: 022-645-1
Africa		Chennai	tel: 044-2714-3000	NSK STEERING SYSTEMS EUROPE	
South Africa:		Indonesia:		Walbrzych	tel: 074-664-4
NSK SOUTH AFRICA (PTY) LTD.		PT. NSK INDONESIA		NSK NEEDLE BEARING POLA	
	el: 011-458-3600	Jakarta	tel: 021-252-3458	Kielce	tel: 041-345-2
	el. 0 1 1-436-3000	Korea:		NSK POLSKA SP.Z O.O.	1-1-044 047 F
Asia and Oceania		NSK KOREA CO., LTD.		Kielce	tel: 041-347-5
Australia:		Seoul	tel: 02-3287-0300	Spain:	
NSK AUSTRALIA PTY. LTD.		Changwon	tel: 055-287-6001	NSK SPAIN S.A.	tal: 000 400 F
	el: 03-9765-4400	Malaysia:		Barcelona	tel: 093-433-5
China:		NSK BEARINGS (MALAYSIA) SE	N.BHD.	Turkey:	TIOTD .CT'
ISK HONG KONG LTD.		Shah Alam	tel: 03-7803-8859	NSK RULMANLARI ORTA DOG	
Hong Kong te	el: 02739-9933	New Zealand:		Istanbul	tel: 0216-355-0
	el: 0755-25904886	NSK NEW ZEALAND LTD.		United Kingdom:	V OFNITRE
(UNSHAN NSK CO., LTD.		Auckland	tel: 09-276-4992	NSK EUROPEAN TECHNOLOG	
	el: 0512-5771-5654	Philippines:	-	Newark	tel: 01636-605-
CHANGSHU NSK NEEDLE BEARIN		NSK REPRESENTATIVE OFFICE		NSK UK Ltd.	+al- 01606 005
	el: 0512-5230-1111	Manila	tel: 02-893-9543	Newark	tel: 01636-605-
ISK STEERING SYSTEMS DONGG		Singapore:		North and South America	
	el: 0769-2262-0960	NSK INTERNATIONAL (SINGAP	ORE) PTE LTD.	NSK AMERICAS, INC. (AMERICA	
ISK (CHINA) RESEARCH & DEVELOR		Singapore	tel: 6496-8000	Ann Arbor	tel: 734-913-7
	el: 0512-5796-3000	NSK SINGAPORE (PRIVATE) LTI		Argentina:	
		Singapore	tel: 6496-8000	NSK ARGENTINA SRL	
NSK (SHANGHAI) TRADING CO., L		Taiwan:		_ Buenos Aires	tel: 11-4704-5
	el: 0512-5796-3000	TAIWAN NSK PRECISION CO., I		Brazil:	
ISK (CHINA) INVESTMENT CO., LT		Taipei	tel: 02-2509-3305	NSK BRASIL LTDA	1-1-044-0000-4
	el: 0512-5796-3000	TAIWAN NSK TECHNOLOGY CO) , LTD	Sãn Paulo	tel: 011-3269-4
	el: 010-6590-8161	Taipei	tel: 02-2509-3305	Canada:	
	el: 022-8319-5030	Thailand:		N <u>S</u> K CANADA INC.	1-1-005-000-0
	el: 0431-8898-8682	NSK BEARINGS (THAILAND) CO)., LTD.	Toronto	tel: 905-890-0
	el: 024-2334-2868	Bangkok	tel: 02320-2555	Mexico:	
Dalian te	el: 0411-8800-8168	SIAM NSK STEERING SYSTEMS		NȘK RODAMIENTOS MEXICAN	
	el: 025-8472-6671	Chachoengsao	tel: 038-522-343	Mexico City	tel: 55-3682-2
	el: 0591-8380-1030	NSK ASIA PACIFIC TECHNOLOGY CENTE	R (THAILAND) CO., LTD.	United States of America:	
	el: 027-8556-9630	Chonburi	tel: 038-454-631	NSK CORPORATION	704 040 7
	el: 0532-5568-3877	Vietnam:		Ann Arbor	tel: 734-913-7
	el: 020-3817-7800	NSK VIETNAM CO., LTD.		NSK AMERICAN TECHNOLOGY	
	el: 0731-8571-3100	Hanoi	tel: 04-3955-0159	Ann Arbor	tel: 734-913-7
	el: 0379-6069-6188	NSK REPRESENTATIVE OFFICE		NSK PRECISION AMERICA, IN	C.
	el: 029-8765-1896	Ho Chi Minh City	tel: 08-3822-7907	Franklin	tel: 317-738-5
		Europe		NSK STEERING SYSTEMS AMI	
	el: 023-6806-5310	NSK EUROPE LTD. (EUROPEAN	HEADOLIARTERS	Bennington	tel: 802-442-5
	el: 028-8528-3680	Maidenhead	tel: 01628-509-800	NSK LATÍN AMERICA, INC.	
ISK CHINA SALES CO., LTD.		France:	101. 0 1020-000-000	Miami	tel: 305-477-0
	el: 0512-5796-3000	NSK FRANCE S.A.S.			
ndia:		Paris	tel: 01-30-57-39-39		
RANE NSK STEERING SYSTEMS L	TD.	Germany:	tel. 01-00-07-08-08		<as 20<="" june="" of="" td=""></as>
	el: 044-474-06017	NSK DEUTSCHLAND GMBH			
•		Düsseldorf	tel: 02102-4810	For the latest information, please ref	er to the NSK web
					www.nsk.c
					AN AA AA"I I SW"C

NSK Ltd. has a basic policy not to export any products or technology designated as controlled items by export-related laws. When exporting the products in this brochure, the laws of the exporting country must be observed. Specifications are subject to change without notice and without any obligation on the part of the manufacturer. Every care has been taken to ensure the accuracy of the data contained in this brochure, but no liability can be accepted for any loss or damage suffered through errors or omissions. We will gratefully acknowledge any additions or corrections.

For more information about NSK products, please contact: -

