

KBAC

Hybrid Drive™

A Digital AC Drive with Analog Interface

Rugged Die-Cast Aluminum NEMA 4X / IP65 Enclosure with Hinged Cover

Washdown and Watertight for Indoor and Outdoor Use

Primary Features

Horsepower 1/8 to 5 HP, Jumper Selectable

115/230/460 VAC - 1ph & 3ph Input

Output 230/460 VAC - 3ph for AC Induction Motors

Starting Torque 200%

Diagnostic LED Status Indicators

FDA Approved Finish*

GFCI Compatible

Allows equipment to operate with Ground Fault Circuit Interruption circuit breakers or outlets.

(Factory programming required.)

Benefits

Saves Time

Easy to Install and Simple to Operate.

Does not require commissioning.

Up and running in less than 10 minutes.

Motors Last Longer

Proprietary CL Software

Provides overload protection, prevents motor burnout and eliminates nuisance tripping. UL approved as electronic overload protector for motors.

Energy Saving

Uses only the power the application requires.

Replacing constant speed with variable speed will significantly reduce energy costs.

Customization for OEM's

When an off the shelf drive does not meet your needs,

KB will work with you to provide a custom drive solution, Ready to Use, "Out-of-the-Box."

Customization includes: Pre-calibrating or programming of a stock control, adding a custom label or branding, custom software, PLC functions or designing a new control.

**White cases only.*



Automation and Control

KB Electronics, Inc.
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Designed and
Assembled in USA



Additional Features

Sensorless Flux Vector Control

Flux Vector Compensation with Static Auto-Tune provides excellent speed regulation with high torque loads throughout the entire speed range. Auto energy saving at light loads. Smooth motor torque.

Electronic Inrush Current Limit (EICL™) Protection

Eliminates harmful inrush AC line current during power up.

Run/Fault Relay

Can be used to turn equipment on or off, to signal a warning if the drive is put into "Stop" mode, or to signal if a fault has occurred.

Start/Stop Switch

Provides electronic "Start" and "Stop" functions.

Ride-Through

Provides smooth recovery to the previous set speed during a momentary power loss.

Holding Torque at Zero Speed

Resists motor shaft rotation when the drive is in "Stop" mode.

Regeneration Protection

Eliminates tripping due to high bus voltage caused by rapid deceleration of high inertial loads.

Undervoltage and Overvoltage Protection

Shuts down the drive if the AC line input voltage goes above or below the operating range.

Short Circuit Protection

Shuts down the drive if a short circuit occurs at the motor (phase-to-phase).

Trimpot Adjustments

Min. Speed, Max. Speed, Accel, Decel, DC Injection Brake, Current Limit, Boost, Jog, Slip Comp.

Jumper Selections

AC Line Input Voltage, Horsepower, Auto Ride-Through, 50Hz/60Hz Motor Frequency, 1X/2X Motor RPM, Boost Mode, Brake Mode, Run/Fault Output Relay, NO/NC Stop Contact, Constant/Variable Torque Mode, Constant/Variable Torque I²t.

Drive Options

On/Off AC Line Switch

Disconnects the AC line.

Forward-Stop-Reverse Switch

Provides motor reversing and stop functions.

Run-Stop-Jog Switch

Selects speed setting from either the Main Speed Potentiometer or the JOG Trimpot.

Signal Isolator

Provides isolation between a non-isolated signal source and the drive.

Auto/Manual Switch

When used with the Signal Isolator, it selects the remote process signal or the Main Speed Potentiometer.

Class "A" (CE) RFI Filter

Installs inside the drive.

Liquidtight Fittings

Provides a liquid-tight seal for wiring the drive. Kit includes necessary liquidtight fittings.

Visit kbelectronics.com

to learn about Build-A-Drive™, KB's New AC Inverter Program and to watch the new KBAC installation demo video.



Applications

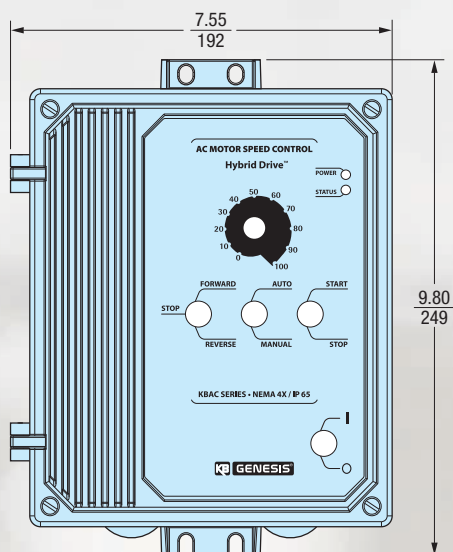
- Actuators • Air Cleaners • Amusement Rides
- Ball Pitching Machines • Blowers • Boat Lifts
- Bowling Alley Lane Cleaners • CNC • Conveyors
- Door and Gate Openers • Drilling • Duct Cleaners
- Dumbwaiters • Elevators and Hoists
- Exercise Equipment • Fabric Processing • Fans
- Feeders • Film Processing • Floor Cleaning
- Food Processing • Garment Cutting
- Grinding and Polishing • Hoppers • Horse Walkers
- HVAC • Indexers • Irrigation • Laminating
- Lift Station Pumps • Machine Tools
- Medical • Milling • Mixers • Oven Conveyors
- Packaging • Paint Blenders, Shakers, and Sprayers
- Paper Handling • Portable Equipment Used with GFCIs
- Pottery Wheels • Printing
- Pumps • Range Hoods • Sandblasting • Saws
- Sewing • Stretch Wrap • Textile • Treadmills
- Therapeutic Vibrators • Washing Machines
- Wave Soldering • Web Processing • Wheelchair Lifts
- Whole House Vacuums and Attic Fans
- Wire Feeders • Wood and Metal Lathes and Cutters
- Winders and Unwinders



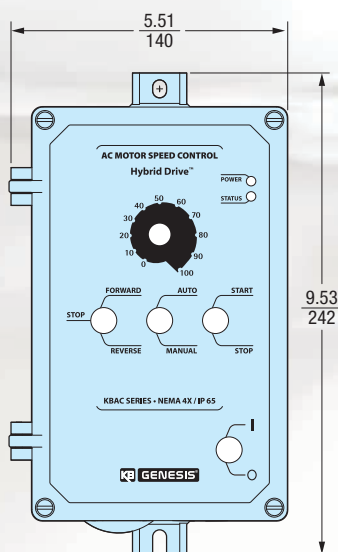
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Case "B" – (Inches/mm)

Maximum Depth: 7.25
184

Case "A" – (Inches/mm)

Maximum Depth: 5.86
149

Ratings

115/230 VAC 1-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.		Ratings		Net Weight		Case
	Gray	White*	HP, (kW)	Amps	Lbs.	kg	
KBAC-24D	9987	9988	1, (0.75)	3.6	5.9	2.7	A
KBAC-27D**	9520	9521	2, (1.5)	6.7	10.3	4.7	B

**115 VAC Rating: 1.5 HP (1.13 kW), 5.5 Amps.

230 VAC 1-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.		Ratings		Net Weight		Case
	Gray	White*	HP, (kW)	Amps	Lbs.	kg	
KBAC-29 (1P)	10001	10002	3, (2.25)	9	10.3	4.7	B

230 VAC 1 and 3-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.		Ratings		Net Weight		Case
	Gray	White*	HP, (kW)	Amps	Lbs.	kg	
KBAC-29***	9528	9529	3, (2.25)	9	10.3	4.7	B

460 VAC 3-Phase Input • 460 VAC 3-Phase Output

Model No.	Part No.		Ratings		Net Weight		Case
	Gray	White*	HP, (kW)	Amps	Lbs.	kg	
KBAC-45	9530	9531	3, (2.25)	5.5	10.3	4.7	B
KBAC-48	9540	9541	5, (3.75)	8.3	10.3	4.7	B

*FDA approved (white cases only). *** Rated 2 HP (1.5 kW), 6.7 Amps with 1-Phase Input.

Specifications

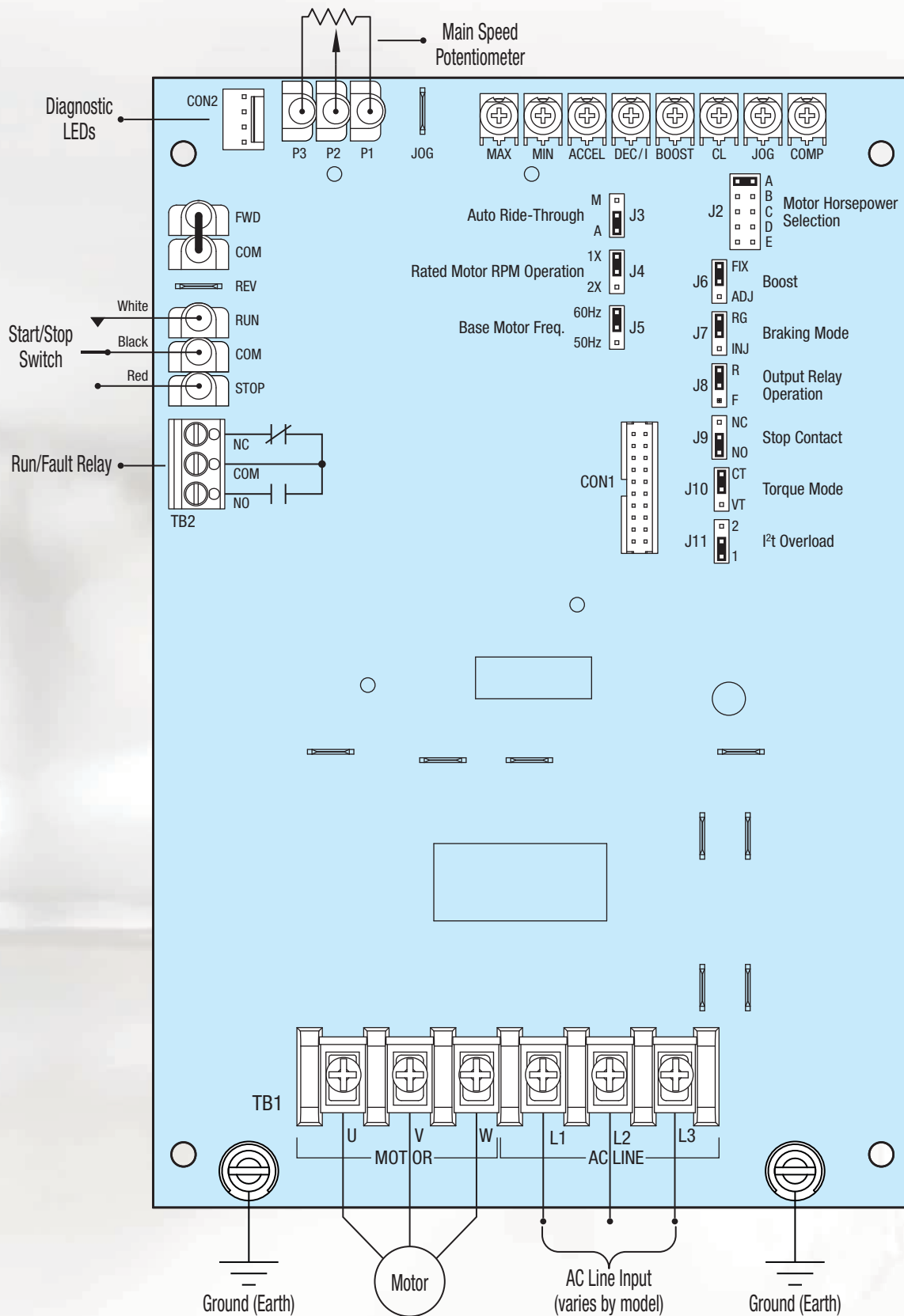
Maximum Load (% of Current Overload for 2 Minutes)	150
Carrier, Switching Frequency (kHz)	16, 8
Output Frequency Resolution (Hz)	0.06
Minimum Output Frequency to Motor (Hz)	0.3
Acceleration Time (Seconds)	0.3 – 20
Deceleration Time (Seconds)	0.3 – 20
Speed Range (Ratio)	60:1
Speed Regulation (30:1 Speed Range, 0 – Full Load) (% Base Speed)	2.5
Stalled Motor Trip Time (Seconds)	6
Braking	Regenerative*
Operating Temperature Range (°C / °F)	0 – 40 / 32 – 104
Storage Temperature (°C / °F)	-25 – +85 / -13 – +185

*DC Injection Braking – Jumper selectable.

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General Connection Diagram



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Represented by: