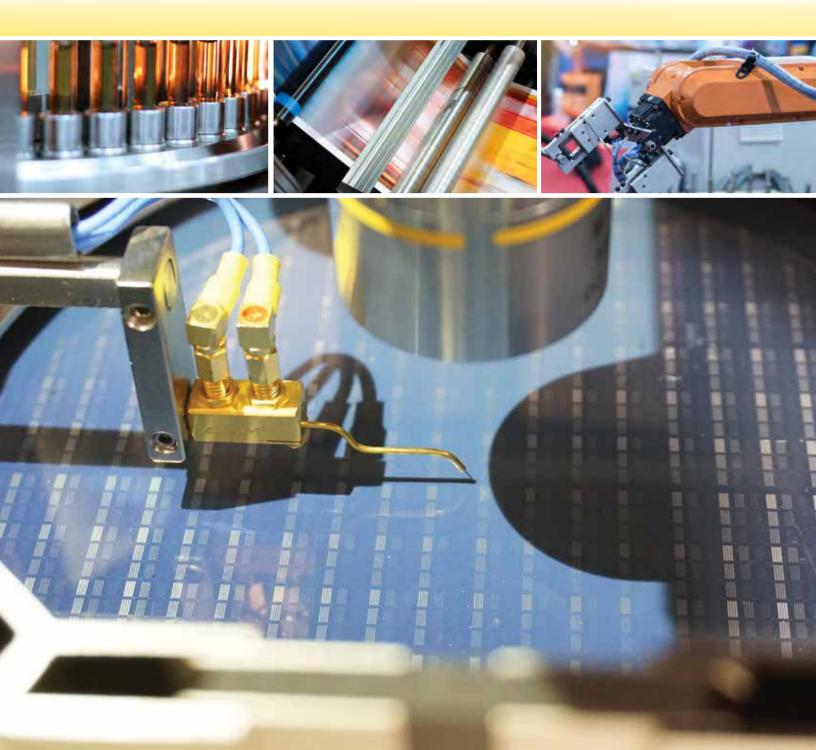
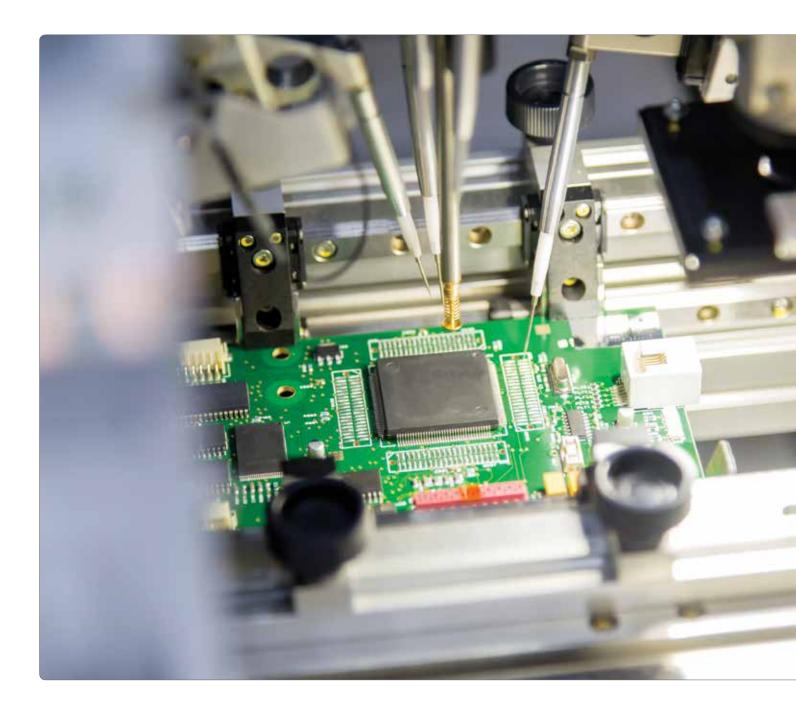
Fiber Optic Sensing Solutions



more sensors, more solutions



Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com





-iber Amplifiers	
General Purpose	6
Application Specific	8
Applications	10
-iber Optics	16
Vantage Line	18
Array & Slot	20
Heavy Duty	
Tight Bend	24
Retractile	25
Liquid Level	26
High Temperature	

What is a Fiber Optic System?



Considerations for Choosing Fiber Optic Technology

Fiber Optic systems are comprised of a fiber amplifier and optical fibers. The amplifier, or sensor, emits, receives, and converts the light energy into an electrical signal. Individual fiber optic assemblies simply guide light from the amplifier to a sensing location, or from the sensing location back to the amplifier.

Think of an optical fiber as being similar to a garden hose: like a hose transports water, the fiber transports light from one end to the other.

The main advantage of fiber optic sensors is the versatility. Fibers are typically used because of space constraints, hostile environments, or lack of power at the sensing location. Since the fiber amplifier is a separate piece, it can be mounted and powered remotely.

Banner Engineering has the largest portfolio of fiber optic assemblies in the Industry. We have over 1,000 different fibers to meet every space, environment and sensing requirement.

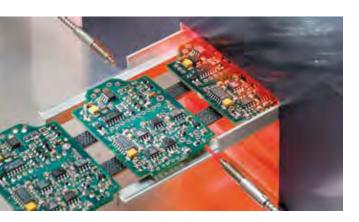
Typical Applications for Fiber Optics

- Punch presses
- Vibratory feeders
- Conveyors
- Pill counting
- Small object detection
- Leading edge detection

- Ovens
- Semiconductor processing equipment
- Robotic arms and moving machines
- Edge guiding
- Hazardous locations
- Final inspection stations

2 www.bannerengineering.com

Why Fiber Optics?



Compact Size for Tight Sensing Locations

- \bullet The small size and flexibility allow positioning and mounting in tight spaces
- Plastic fiber optic assemblies are usually single strands of optical fiber and can be routed into extremely tight areas
- Plastic fibers also survive well under repeated flexing
- Pre-coiled plastic fiber optics are available for sensing applications on reciprocating mechanisms

Reliable Performance in Harsh or Explosive Environments

- Fibers can be constructed to survive in areas with corrosive material or extreme moisture and are immune to electrical noise
- Fiber optics contain no electrical circuitry and have no moving parts, so they can safely "pipe" light into and out of hazardous sensing locations
- Most glass fiber optic assemblies are very rugged and perform reliably in extreme temperatures
- Sheathing materials such as polypropylene, Teflon®, and stainless steel are used to shield both plastic and glass fiber optic assemblies in harsh environments
- Optical fibers are low in mass, enabling fiber optic assemblies to withstand high levels of vibration and mechanical shock





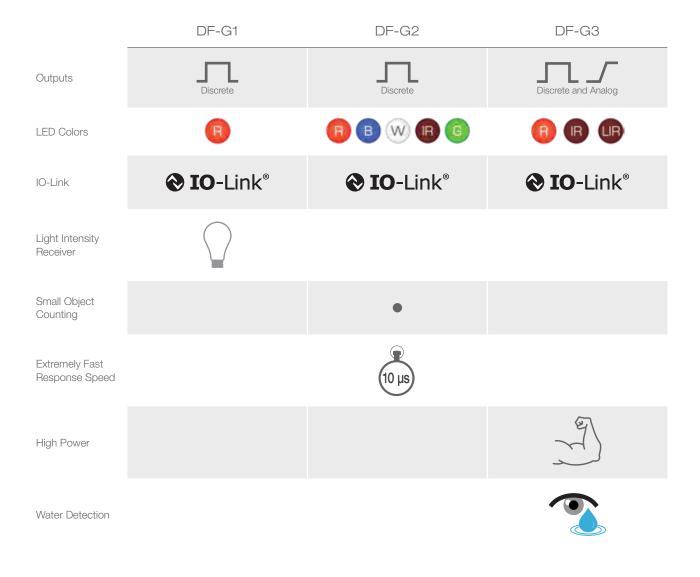
Flexibility to Meet a Wide Variety of Application Requirements

- Some fiber optics have bendable probes that can be optimally shaped to the physical and optical requirements of a specific application
- Specialty fibers are available for water detection, clear object detection, or for vacuum feed-through areas

BANNI

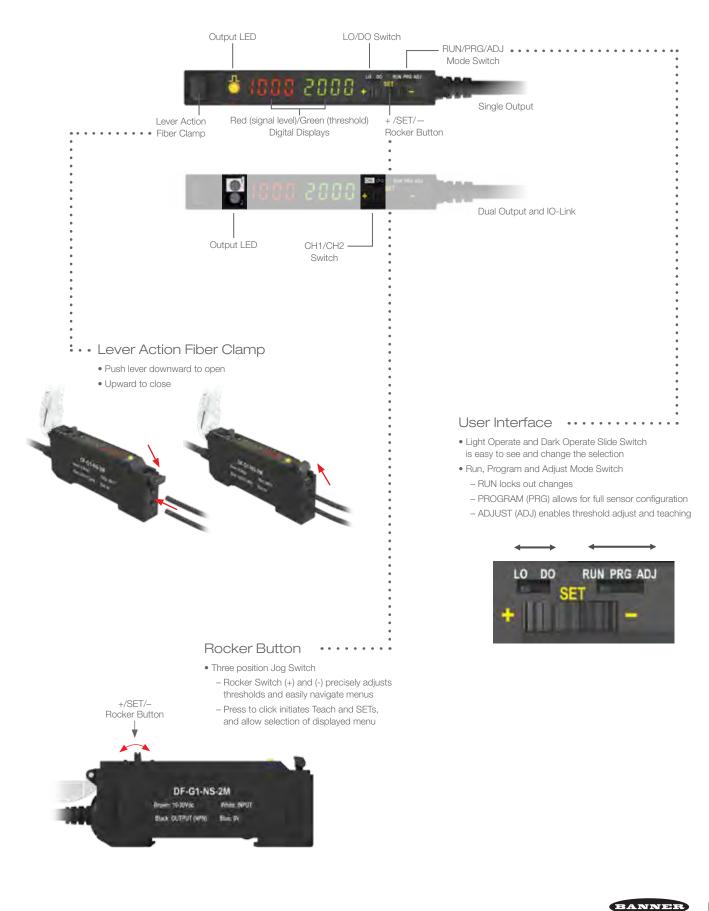
Overview of DF-G Series Amplifiers

- The DF-G Series is an easy-to-use DIN-rail-mountable fiber optic sensor.
- It provides high-performance sensing in low-contrast applications.
- The sensor's compact housing has dual digital displays (Red/Green) and a bright output LED for easy programming and status monitoring during operation.
- Specifications are available on page 15 or on www.bannerengineering.com



Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Simple user interface. Highly visible dual display. Easy sensor set up.



Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

General Purpose Amplifiers

DF-G1: Single Discrete Output

Sensing Beam Color	Connection	Range	NPN Model	PNP Model
Visible red	2 m		DF-G1-NS-2M	DF-G1-PS-2M
	9 m		DF-G1-NS-9M	DF-G1-PS-9M
	150 mm (6 in) PVC pigtail, M8 Pico connector, 4-pin	Range varies by response speed used, gain setting, target light source intensity, ambient light level and with fiber optics used.	DF-G1-NS-Q3	DF-G1-PS-Q3
	150 mm (6 in) PVC pigtail, M12 Euro QD connector, 4-pin		DF-G1-NS-Q5	DF-G1-PS-Q5
	Integral M8 Pico, 4-pin		DF-G1-NS-Q7	DF-G1-PS-Q7

DF-G2: High-Speed Single Discrete Output

Sensing Beam Color	Connection	Range	NPN Model	PNP Model
Visible red	2 m		DF-G2-NS-2M	DF-G2-PS-2M
	9 m		DF-G2-NS-9M	DF-G2-PS-9M
	150 mm (6 in) PVC pigtail, M8 Pico connector, 4-pin	Range varies by response speed used, gain setting, target light source intensity, ambient light level and with fiber optics used.	DF-G2-NS-Q3	DF-G2-PS-Q3
	150 mm (6 in) PVC pigtail, M12 Euro QD connector, 4-pin		DF-G2-NS-Q5	DF-G2-PS-Q5
	Integral M8 Pico, 4-pin		DF-G2-NS-Q7	DF-G2-PS-Q7

DF-G3: High-Power Single Discrete Output

Sensing Beam Color	Connection	Range	NPN Model	PNP Model
Visible red	2 m		DF-G3-NS-2M	DF-G3-PS-2M
	9 m		DF-G3-NS-9M	DF-G3-PS-9M
	150 mm (6 in) PVC pigtail, M8 Pico connector, 4-pin	Range varies by response speed used, gain setting, target light source intensity, ambient light level and with fiber optics used.	DF-G3-NS-Q3	DF-G3-PS-Q3
	150 mm (6 in) PVC pigtail, M12 Euro QD connector, 4-pin		DF-G3-NS-Q5	DF-G3-PS-Q5
	Integral M8 Pico, 4-pin		DF-G3-NS-Q7	DF-G3-PS-Q7

A model with a QD connector requires a mating cordset

DF-G3: High-Power Dual Independent Discrete Outputs

Sensing Beam Color	Connection	Range	NPN Model	PNP Model
Visible red	2 m		DF-G3-ND-2M	DF-G3-PD-2M
	9 m		DF-G3-ND-9M	DF-G3-PD-9M
	150 mm (6 in) PVC pigtail, M8 Pico connector, 5-pin	fiber optics used.	DF-G3-ND-Q3	DF-G3-PD-Q3
	150 mm (6 in) PVC pigtail, M12 Euro QD connector, 5-pin		DF-G3-ND-Q5	DF-G3-PD-Q5
	Integral M8 Pico, 5-pin		DF-G3-ND-Q7	DF-G3-PD-Q7

DF-G3: High-Power One Analog and One Discrete Output

Sensing Beam Color	Connection	Analog Output	Range	NPN Model	PNP Model
Visible red	2 m	Voltage: 0-10 V DC		DF-G3-NU-2M	DF-G3-PU-2M
	9 m	Voltage: 0-10 V DC	5	DF-G3-NU-9M	DF-G3-PU-9M
	150 mm (6 in) PVC pigtail, M8 Pico, 5-pin	Voltage: 0-10 V DC	Range varies by response speed used, gain setting,target light source intensity, ambient light level and with fiber optics used.	DF-G3-NU-Q3	DF-G3-PU-Q3
	150 mm (6 in) PVC pigtail, M12 Euro, 5-pin	Voltage: 0-10 V DC		DF-G3-NU-Q5	DF-G3-PU-Q5
	Integral M8 Pico, 6-pin	Voltage: 0-10 V DC		DF-G3-NU-Q7	DF-G3-PU-Q7
	2 m	Current: 4-20 mA		DF-G3-NI-2M	DF-G3-PI-2M
	9 m	Current: 4-20 mA		DF-G3-NI-9M	DF-G3-PI-9M
Visible red	150 mm (6 in) PVC pigtail, M8 Pico, 5-pin	Current: 4-20 mA	Range varies by response speed used, gain setting,target light source intensity, ambient light level and with fiber optics used.	DF-G3-NI-Q3	DF-G3-PI-Q3
	150 mm (6 in) PVC pigtail, M12 Euro QD, 5-pin	Current: 4-20 mA		DF-G3-NI-Q5	DF-G3-PI-Q5
	Integral M8 Pico, 6-pin	Current: 4-20 mA		DF-G3-NI-Q7	DF-G3-PI-Q7

A model with a QD connector requires a mating cordset\

plication Specific Amplifiers

DF-G1 Light Intensity Receiver

Connection*	Range	NPN Models	PNP Models
2 m	Range varies by response speed used, gain setting, target light source intensity, ambient light level and with fiber optics used.	DF-G1-NR-2M	DF-G1-PR-2M

DF-G2 Small Object Counter

Connection*	Sensing Beam Color	Window Size	NPN Models	PNP Models**
2 m	Visible red	Determined by the fiber optic assembly	DF-G2-NC-2M	DF-G2-PC-2M

See page 20 for a sample of array fibers

DF-G2 Color LED

Connection*	Sensing Beam Color	Range	NPN Models	PNP Models
2 m	Infrared [†]	190% of Visible Red Range	DF-G2IR-NS-2M	DF-G2IR-PS-2M
2 m	Broad spectrum white	50% of Visible Red Range	DF-G2W-NS-2M	DF-G2W-PS-2M
2 m	Visible green	60% of Visible Red Range	DF-G2G-NS-2M	DF-G2G-PS-2M
2 m	Visible blue	70% of Visible Red Range	DF-G2B-NS-2M	DF-G2B-PS-2M

DF-G3 Water Detection

Connection*	Sensing Beam Color	Range ^{††}	Output	NPN Models	PNP Models
2 m	Long infrared (1450 nm) [†]	900 mm	Voltage: 0-10 V DC, Discrete	DF-G3LIR-NU-2M	DF-G3LIR-PU-2M
2 m	Long infrared (1450 nm) [†]	900 mm	Current: 4-20 mA, Discrete	DF-G3LIR-NI-2M	DF-G3LIR-PI-2M
2 m	Long infrared (1450 nm) [†]	900 mm	Single Discrete	DF-G3LIR-NS-2M	DF-G3LIR-PS-2M
2 m	Long infrared (1450 nm) ⁺	900 mm	Dual Discrete	DF-G3LIR-ND-2M	DF-G3LIR-PD-2M

A model with a QD connector requires a mating cordset

* Connector options:

• For 9 m cable, change the suffix 2M to 9M in the 2 m model number (example, DF-G3LIR-NU-9M)

For 150 mm (6 in) PVC, M8 Pico QD connector, 4-pin change the suffix 2M to Q3 in the 2 m model number (example, DF-G3LIR-NU-Q3)
 For 150 mm (6 in) PVC, M12 Euro QD connector, 4-pin change the suffix 2M to Q5 in the 2 m model number (example, DF-G3LIR-NU-Q5)

• For integral M8 Pico QD connector, 4-pin change the suffix 2M to Q7 in the 2 m model number (example, DF-G3LIR-NU-Q7)

** Includes Health Mode Output

⁺ Excess gain = 1, Long Range response speed, opposed mode sensing. PIT46U plastic fiber used for visible LED models, IT.83.3ST5M6 glass fiber used for IR model

⁺⁺ IR models require T5 terminated glass fiber optic cables



DF-G Fiber Amplifiers with IO-Link

The DF-G Series has a simple user interface to ensure easy sensor set-up and programming via displays and switches/buttons, remote input teach wire or IO-Link.

DF-G1

Connection*	Sensing Beam Color	Range	Output	Model*
150 mm (6 in) PVC pigtail, M12 Euro, 5-pin	Visible red	Range varies by Speed Selection used and with fiber optics used	Dual complementary outputs: - 1 push-pull (IO-Link) - 1 PNP	DF-G1-KS-Q5

DF-G2

Connection*	Sensing Beam Color	Range**	Channel 1 Output	Channel 2 Output	Model*
150 mm (6 in) PVC pigtail, M12 Euro, 5-pin	Visible red	1100 mm	IO-Link, push/pull	PNP only, or input	DF-G2-KD-Q5
150 mm (6 in) PVC pigtail, M12 Euro, 5-pin	Infrared ⁺	2100 mm	IO-Link, push/pull	PNP only, or input	DF-G2IR-KD-Q5

DF-G3

Connection*	Sensing Beam Color	Range**	Channel 1 Output	Channel 2 Output	Model*
150 mm (6 in) PVC pigtail, M12 Euro, 5-pin	Visible red	3000 mm	IO-Link, push/pull	PNP only, or input	DF-G3-KD-Q5
150 mm (6 in) PVC pigtail, M12 Euro, 5-pin	Infrared ⁺	6000 mm	IO-Link, push/pull	PNP only, or input	DF-G3IR-KD-Q5

A model with a QD connector requires a mating cordset

* Connector options:

Connector options:
For 2 m cable, change the suffix Q5 to 2M in the Q5 model number (example, DF-G3-KD-9M)
For 9 m cable, change the suffix Q5 to 9M in the Q5 model number (example, DF-G3-KD-9M)
For 150 mm (6 in) PVC, M8 Pico QD connector, 4-pin change the suffix Q5 to Q3 in the Q5 model number (example, DF-G3-KD-Q3)
For integral M8 Pico QD connector, 4-pin change the suffix Q5 to Q7 in the Q5 model number (example, DF-G3-KD-Q7)

** Excess gain = 1, Long Range response speed, opposed mode sensing. PIT46U plastic fiber used for visible LED models, IT.83.3ST5M6 glass fiber used for IR model ⁺ IR models require T5 terminated glass fiber optic cables

BANNEF

Fiber Optic Applications



Web Monitoring/Splice Detection

Challenge

- Material texture, color, or finish vary
- Dusty environment
- Easy setup

Key Features

- Variety of opposed mode fiber arrays for edge guiding
- High excess gain with auto thresholding
- Option for mid-point teach mode

Featured Solution

Amplifier: DF-G2-PS-2M Fiber: PIT43TSL5-VL

Key Benefits

- Opposed mode fiber arrays minimize effects of changing textures, colors, or transparencies
- Able to burn through dust and compensate for dust that settles on fibers
- Mid-point teach learns the optimal web position with an easy single-point teach



Liquid Level Detection

Challenge

- Detect liquid level in transparent or different color vials and bottles
- Limited space to mount a sensor

Key Features

- Detect water-based liquids inside translucent or opaque plastic and glass containers
- Compatible with standard glass fibers with T5 termination

Featured Solution

Amplifier: DF-G3LIR-PS-2M (Water Detection Sensor) Fiber: IT43ST5-VL (pair)

Key Benefits

- Reduce product waste by detecting underfilled vials early in the packaging process
- Quick and simple installation with many small fiber optic bundles styles to choose from



Light Intensity Detection

Challenge

 Verify correct assembly and function of automotive indicator lights

Key Features

 Designed to detect light emission from a wide variety of sources -410 nm to near infrared

Featured Solution

Amplifier: DF-G1-PR-Q5 Fiber: PIT46U-VL

Key Benefits

- Quality improvement and return reduction
- Quick and simple installation with many small fiber optic bundle styles to choose from

Related Applications

- Appliance lighting
- LED indicators on equipment
- Window tint verification
- Dashboard lighting verification

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



High-Speed Small Object Detection

Challenge

- Tablets move at high speed
- Small tablets are hard to detect

Key Features

- Automatic Gain Compensation (AGC) algorithm compensates for dust build-up on fiber optics
- Fiber optic array can detect objects as small as 2 mm in diameter

Featured Solution

Amplifier: DF-G2-PC-2M (small object counter) Fiber: PFCVA-10X25-E

Key Benefits

- Increase the time between scheduled maintenance by extending the counting cycle and maintain count accuracy as dust increases during production
- Improve process flexibility by detecting even the smallest tablet in a large 40 mm area



Blue LEDs for Low Contrast Detection

Challenge

• Detecting presence and correct clips used in a door panel assembly

Featured Solution

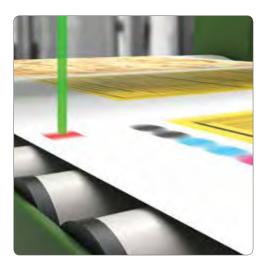
Amplifier: DF-G2B-PS-Q5 (Blue LED) Fiber: PBL46U

Key Features

- Blue LED optimal for detecting silver and gold clips in place
- Can easily differentiate and verify correct color clip used since gold clips reflect less blue light than silver

Key Benefits

- Highly reliable and cost-effective solution to reduce errors and rejects
- Diffuse lensed fibers provide small, bright spot



Green LEDs for Registration Mark Detection

Challenge

- Accurately detect red registration mark on roll of packaging
- Product passes at high speed

Key Features

• 10 µs response time

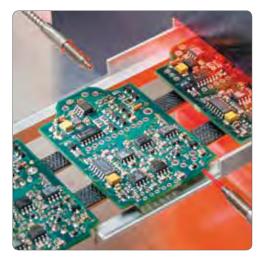
Featured Solution

Amplifier: DF-G2G-PS-2M Fiber: PBT23U-VL

Key Benefits

• Green LED creates optimal contrast with red registration mark

11



High Temperature - Leading Edge Detection

Challenge

• Temperature is above the limit for most plastic fibers

Key Features

- Glass fiber assemblies are suitable for high temp applications up to 249° C
- Stainless steel sheathing protects cable jacket from abrasion and high temperature

Featured Solution

Amplifier: DF-G1-PS-Q3 Fiber: One pair of IT46ST5-VL

Key Benefits

- Thermal process applications
- For sensing near manufacturing ovens
- Manufacturing of solar panels, colored glass and ceramics
- Widest selection of plastic and glass fibers for high temp applications



Long-Range Detection in a Hazardous/Dirty Area

Challenge

- Detecting correct product placement in harsh environment, fibers get coated in oil and dirt
- Cables can be abraded or cut

Key Features

 With extended range of DF-G3 amplifier, fibers can be placed much farther away and still reliably detect correct positioning

Featured Solution

Amplifier: DF-G3-PS-Q5 Fiber: PIT46TMB5

Key Benefits

- No build-up of dirt and oil on fiber amplifier because it is out of the area
- STEEL SKIN fibers offer protection to the cabling



Fill Level Detection - Water Bottles

Challenge

• Difficult to consistently detect the top edge of clear water in a variety of bottles

Key Features

 Banner's DF-G3LIR water sensor employs a unique LED that can clear detect waterbased liquids

Featured Solution

Amplifier: Two DF-G3LIR-PS-2M Fiber: Two pairs of IT43ST5-VL with L2 Lens

Key Benefits

• Regardless of the bottle color or texture, the DF-G3LIR water sensors will see the clear water-based liquids inside



Precise Positioning

Challenge

- Detect leading edge of board to trigger adhesive application
- Then verify that adhesive was applied properly to trays of IC chips

Key Features

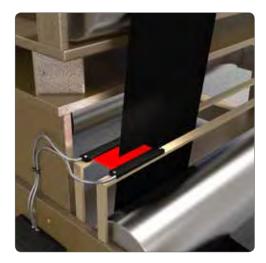
- Fast response speed
- Small spot size

Featured Solution

Amplifier: Two DF-G3-PD-2M Fiber: Two PBT23UM4-VL Diffuse Reflective

Key Benefits

- Accurate leading edge detection
- Prevents product waste by assuring glue was applied



Edge Guiding

Challenge

 Incorrect winding causes major issues with assembly and increased downtime to fix the film

Key Features

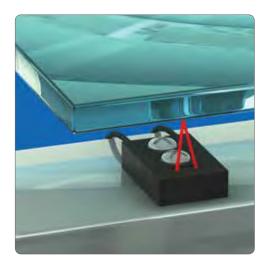
• Compact fibers can sense very slight changes in position

Featured Solution

Amplifier: DF-G3-PU-Q5 Fiber: PGIRS66U-100

Key Benefits

 The DF-G3 fiber optic amplifier used with plastic array fibers detects the edges of the film and guides it into proper position



Detecting Presence of Clear Photomask – Semiconductor Manufacturing

Challenge

Clear object in a confined space

Key Features

- Convergent Beam Fiber can detect glass regardless of color or transparency
- Form factor (right angle) of fiber fits in a confined space
- 6 mm focus point with tight depth of field

Featured Solution Amplifier: DF-G1-PS-Q7 Fiber: P32-C6

Key Benefits

• Solution is extremely robust based on optical contrast

BANNE

Fiber Amplifier Accessor



SA-DIN-BRACKET to mount DF-G without DIN rail



SA-DIN-CLAMP end clamps for DIN rail



DIN-35-70: 70 mm DIN-35-105: 105 mm DIN-35-140: 140 mm DIN-35-180: 180 mm DIN-35-220: 220 mm

pre-cut DIN Rail



Straight connector models listed; for right-angle, add RA to the end of the model number (ex, MQDC-406RA)

4-Pin Pico QD

Straight snap-lock coupling

Pico QD (for ..Q7 and ..Q3 models)

Right-angle snap-lock coupling





(for ..Q5 models) Straight connector models listed; for right-angle, add RA to the end of the model number (ex, MQDC1-506RA)

5-pin Euro QD



(for ..Q7 and ..Q3 models)

PKG4-2 2 m (6') PKG4-5 2 m (15')

PKW4Z-2 2 m (6') PKW4Z-5 2 m (15')

5-Pin Threaded Pico QD (for ..Q7 and ..Q3 models) Threaded straight connector

Pico QD (for ..Q7 and ..Q3 models) Threaded right-angle connector

PKG5M-2 2 m (6') PKG5M-5 5 m (15') PKG5M-9 9 m (30')

PKW5M-2 2 m (6') PKW5M-5 5 m (15') PKW5M-9 9 m (30')



6-Pin Pico QD (for ..Q7 and ..Q3 models) Straight snap-lock coupling

Pico QD (for ..Q7 and ..Q3 models) Right-angle snap-lock coupling

2 m (6') PKG6Z-9 9 m (30') PKW6Z-2 2 m (6') PKW6Z-9

PKG6Z-2

9 m (30')

Pico QD (for ..Q7 and ..Q3 models) Threaded right-angle connector

4-Pin Threaded Pico QD

(for ..Q7 and ..Q3 models)

Threaded straight connector



2 m (6') PKW4M-5 2 m (15') **PW4MM-9** 9 m (30')



Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Specifications

DF-G1

Supply Voltage and Current	NPN/PNP Models: 10 to 30 V dc (10% max ripple) IO-Link Models: 18 to 30 V dc (10% max ripple) Standard Mode: 960 mW, Current consumption < 40 mA @ 24 V dc ECO Display Mode: 720 mW, Current consumption < 30 mA @ 24 V dc
Indicators	Red 4-digit Display: Signal Level Green 4-digit Display: Threshold Yellow LED: Output conducting (In Program Mode, Red and Green displays are used for programming menus)
Output Configuration	NPN/PNP Models: 1 current sourcing (PNP) or 1 current sinking (NPN) output, depending on model IO-Link Models: 1 push-pull and 1 PNP (complementary outputs)
Output Response Time	High Speed: 200 usStandard: 500 usLong Range: 2 msExtra Long Range: 5 msLight receiver models: 50 ms, 150 ms
Certifications	

DF-G2

Supply Voltage and Current				
Indicators		Green 4-digit Display: Threshold en displays are used for programming r	Yellow LED: Output conducting menus)	
Output Configuration		rrent sinking (NPN) output, depending o 1 PNP (independently configurable)	on model, plus 1 Health Mode out	put (small object counter only)
Output Response Time	Super High Speed: 10 µs Fast: 50 µs Medium Range: 500 µs Long Range with immunity to En	High Speed: 15 µs Standard: 250 µs Long Range: 1000 µs ergy Efficient Lights: 2,000 µs	DF-G2 Small Object Counter	25 µs 50 µs 150 µs 250 µs 500 µs
Certifications		D -Link®		

DF-G3

Supply Voltage and Current	NPN/PNP Models: 10 to 30 V dc (10% max ripple) IO-Link Models: 18 to 30 V dc (10% max ripple) Standard Mode: 960 mW, Current consumption < 40 mA @ 24 V dc Voltage output models: 12 to 30 V dc (10% max ripple) Current output models: 10 to 30 V dc (10% max ripple) ECO Display Mode: 720 mW, Current consumption < 30 mA @ 24 V dc
Indicators	Red 4-digit Display: Signal Level Green 4-digit Display: Threshold Yellow LED: Output conducting (In Program Mode, Red and Green displays are used for programming menus)
Output Configuration	NPN/PNP Models: 1 current sourcing (PNP) or 1 current sinking (NPN) output, depending on model IO-Link Models: 1 push-pull and 1 PNP (independently configurable) Voltage output models: 1 analog voltage output (user configurable as 1 V to 5 V or 0 V to 10 V) with 1 current sinking (NPN) or 1 current sourcing (PNP) discrete output Current output models: 1 analog current output (4 mA to 20 mA) with 1 current sinking (NPN) or 1 current sourcing (PNP) discrete output
Output Response Time	High Speed: 500 us Fast: 1000 us Standard: 2 ms Long Range: 8 ms Extra Long Range: 24 ms
Certifications	

BANNE

Fiber Optics

What Are Fiber Optics?

Fiber optics are used to transmit light energy over long distances. Optical fibers are thin, transparent strands of optical quality glass or plastic that can be as thin as a strand of hair. In photoelectric sensing, these fibers are used to transmit and/or receive light from the LED of a sensor.

Plastic Fiber Optic Assemblies

Plastic fiber optics usually have a large, monofilament core which comes in a single strand of fiber optic.

Advances in LED technology have improved the performance and range of plastic fiber optic sensing systems to the point that they are nearly equivalent to glass fibers. Plastic fibers are a versatile, cost-effective choice for many fiber optic sensing applications.



Advantages:

- Less expensive
- Allow less signal attenuation
- More flexible
- Survive well under repeated flexing
- Can be cut to length in the field
- Can be routed into extremely tight areas

Glass Fiber Optic Assemblies

Most glass fiber optic assemblies are very rugged and perform reliably in extreme temperatures, corrosive or vacuum chamber environments. Glass fiber optic assemblies can transmit both visible and infrared light, where plastic fiber optics can only transmit visible light. A common problem experienced with glass fibers is breakage of the individual strands resulting from sharp bending or continued flexing, as occurs on reciprocating mechanisms. Banner glass fibers with a T5 connection are compatable with DF-G plastic amplifiers.



Advantages

- Powerful and very rugged
- Can carry infrared light to provide longer range
- Reliable in extreme temperatures and harsh environments

A full line of glass fibers and compatible amplifiers are available on www.bannerengineering.com



Vantage Line See page 18

Problem solving fibers that solve a majority of common applications. Most models feature a PVC overmolded flex relief.



Array & Slot See page 20

Array fibers are ideal for small part counting and detecting objects at any point in the sensing area. Slot fibers are ideal for web guiding and edge detection.



Heavy Duty See page 22

Heavy duty fiber models resist kinking, cutting and abrasion and are ideal for places where the fibers are exposed to repeated stress.



Tight Bend See page 24

Able to be bent to a tight radius for limited space set-ups and difficult-to-access locations.



Retractile

See page 25

Designed for linear motion applications where the fiber is repeatedly moved back and forth. The cable is coiled and can offer a full range of movement without a tangle of loose cable.



Liquid Level See page 26

Easily detect liquids with tube mounted fiber assemblies, special wavelength infrared light, or liquid probes.



High Temperature See page 27

Glass fibers specially terminated for use in the DF-G Fiber Amplifiers. Can withstand temperatures up to 315 °C – much higher than plastic fibers. For thermal process applications, areas near ovens or high heat.



Accessories

See page 28

Screw on lenses to focus the light beam are available for a variety of fibers. Also available are special brackets for mounting and fiber cutters to custom fit fiber cables to the application.





Vantage Line Fibers

- OEM friendly packaging
- Opposed models come as a pair
- No fiber cutter included

Opposed Fibers -

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
	 Plastic fiber with flex relief Integrated glass lens 20 mm spot size at 100 mm 	15 mm	DF-G1 1260 DF-G2 1760	1 m	PITL23UM6-VL
M6	Threaded Stainless steel		DF-G3 4000	2 m	PITL26UM6-VL
	Plastic fiber with flex relief		DF-G1 670	1 m	PITL23UM4-VL
	 Integrated glass lens 30 mm spot size at 100 mm There also a standard stand	15 mm	DF-G2 1765	% 2 m	PITL26UM4-VL
M4	Threaded Stainless steel		DF-G3 4000	2	
CULLET B.	 Plastic fiber with flex relief 0.5 mm core diameter 	15 mm	DF-G2 205	1 m	PIT23U-VL
M3	Threaded nickel plated brass		DF-G3 750	2 m	PIT26U-VL
	Plastic fiber with flex relief		DF-G1 65	1 m	PIT23UM4-VL
	0.5 mm core diameterThreaded nickel plated brass	15 mm	DF-G2 170	⊁	
M4	M2.6 threaded lens mount		DF-G3 630	2 m	PIT26UM4-VL
	Plastic fiber with flex relief		DF-G1 245	1 m	PIT43UM3-VL
M3	 1 mm core diameter Threaded nickel plated brass 	25 mm	DF-G2 640 DF-G3 2320	2 m	PIT46UM3-VL
UIU	Plastic fiber with flex relief		DF-G1 220		
	 1 mm core diameter Threaded nickel plated brass 	25 mm	DF-G2 590	1 m	PIT43U-VL
M4	M2.6 threaded lens mount		DF-G3 2140	2 m	PIT46U-VL
THE R. L.	Plastic fiber with flex relief		DF-G1 170	1 m	PIAT43UTA-VL
	 1 mm core diameter Threaded Stainless Steel 	25 mm	DF-G2 455	⊁	
M4	M2.6 threaded lens mount		DF-G3 1660	2 m	PIAT46UTA-VL
THE R. L.	 Plastic fiber with flex relief 		DF-G1 190	1 m	PIAT43UHFTA-VL
and the first	 1 mm core diameter Threaded Stainless Steel 	2 mm	DF-G2 500	*	
M4	M2.6 threaded lens mount		DF-G3 1850	2 m	PIAT46UHFTA-VL
	Stainless monocoil jacket		DF-G1 240	1 m	PIT43TSL5-VL
MINICIPALITY CONTRACTOR	1 mm core diameterThreaded Stainless Steel	25 mm	DF-G2 630		
M4	M2.6 threaded lens mount		DF-G3 2300	2 m	PIT46TSL5-VL
(, , , , , , , , , , , , , , , , , , ,	Stainless monocoil jacket		DF-G1 60	1 m	PIAT43TSL5TA-VL
1. P	1 mm core diameterThreaded Stainless Steel	25 mm	DF-G2 150	_	
M4	 M2.6 threaded lens mount 		DF-G3 560	2 m	PIAT46TSL5TA-VL
	Plastic fiber with flex relief		DF-G1 230	1 m	PIR1X323T-VL
	 30 x 0.25 mm core diameter Plastic housing 	60 mm	DF-G2 600		
	 Smallest detectable object 2 mm** 14.5 mm wide sensing area 		DF-G3 2180	2 m	PIR1X326T-VL

Cut to custom length

* Typical range shown is with a 2 m model

** Smallest detectable object achievable with emitter and receiver spaced 50 mm apart

18 www.bannerengineering.com

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Diffuse Fibers

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
	Plastic fiber with flex relief		DF-G1 25	1 m	PBT23U-VL
	0.5 mm core diameterThreaded nickel plated brass	15 mm	DF-G2 70	*	
M3			DF-G3 250	2 m	PBT26U-VL
	Plastic fiber with flex relief		DF-G1 25	1 m	PBT23UM4-VL
	0.5 mm core diameterThreaded nickel plated brass	15 mm	DF-G2 60	*	DDTOCUM4 M
M4			DF-G3 230	2 m	PBT26UM4-VL
10/00	Plastic fiber with flex relief		DF-G1 75	1 m	PBT43U-VL
Idde 1	1 mm core diameterThreaded nickel plated brass	25 mm	DF-G2 200	⊁	PBT46U-VL
M6			DF-G3 715	2 m	PB1460-VL
			DF-G1 45	1 m	PBAT43UTA-VL
000- 7	Plastic fiber with flex relief1 mm core diameter	25 mm	DF-G2 120	⊁	
M6	Threaded Stainless Steel			2 m	PBAT46UTA-VL
			DF-G3 440		
			DF-G1 55	1 m	PBAT43UHFTA-VL
hall a	Plastic fiber with flex relief1 mm core diameter	2 mm	DF-G2 140	⊁	
	Threaded Stainless Steel			2 m	PBAT46UHFTA-VL
M6			DF-G3 520		
	 Stainless monocoil jacket 		DF-G1 80	1 m	PBT43TSL5-VL
	 1 mm core diameter Threaded Stainless Steel 	25 mm	DF-G2 200		
M6	Threaded Stainless Steel		DF-G3 740	2 m	PBT46TSL5-VL
			DF-G1 30		
	Stainless monocoil jacket			1 m	PBAT43TSL5TA-VL
	1 mm core diameterThreaded Stainless Steel	25 mm	DF-G2 90		
M6			DF-G3 315	2 m	PBAT46TSL5TA-VL
			DF-G1 55		
	 Plastic fiber with flex relief 32 x 0.25 mm core diameter 			1 m	PBR1X323U-VL
	 Plastic housing Smallest detectable object 1 mm** 	25 mm	DF-G2 140	≫	
	• 14.5 mm wide sensing area		DF-G3 515	2 m	PBR1X326U-VL

Cut to custom length

* Typical range shown is with a 2 m model

** Smallest detectable object measured using a metal pin with BRT-92x92CB retro-reflector placed 50 mm from fiber face

BANNER

Plastic Fiber Cutter



PFC-4 (qty 1) PFC-4-100 (qty 100)



Opposed Fibers

Array and Slot Fibers

- Small part counting applications
- Edge guiding applications
- Quick and easy setup and alignment

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
	 Sold as a pre-mounted pair 16 x 0.25 mm core diameter Smallest detectable object 3 mm** Sensing area 25 x 25 mm 	5 mm	25	2 m	PFCVA-25X25-E
	 Sold as a pre-mounted pair 16 x 0.25 mm core diameter Smallest detectable object 1.5 mm** Sensing area 10 x 25 mm 	5 mm	25	2 m	PFCVA-10X25-S
	 Plastic fiber with flex relief Sold as a pair Plastic housing Smallest detectable object 2 mm** 14.5 mm wide sensing area 	60 mm	DF-G1 230 DF-G2 600 DF-G3 2180	1 m	PIR1X323T-VL PIR1X326T-VL
	 Sold as a pair Protective die-cast zinc housing Smallest detectable object 1.5 mm** 40 mm wide sensing area 	40 mm	DF-G1 220 DF-G2 570 DF-G3 2090	2 m	PGIRS66U-40
	 Sold as a pair Protective die-cast zinc housing Smallest detectable object 3 mm** 100 mm wide sensing area 	40 mm	DF-G1 220 DF-G2 570 DF-G3 2090	2 m	PGIRS66U-100
	 Plastic fiber with flex relief Sold as a pair Metal housing Smallest detectable object 1.25 mm** 40 mm wide sensing area 	60 mm	DF-G1 215 DF-G2 560 DF-G3 2045	2 m	PIRSL1X326T5-40
	 Sold as a pair Aluminium housing Smallest detectable object 0.5 mm** Ideal for compact web guiding 5.25 mm wide sensing area 	5 mm	DF-G1 190 DF-G2 495 DF-G3 1800	2 m	PIRS1X166U
	 Sold as a pair Aluminium housing Smallest detectable object 0.75 mm** Ideal for compact web guiding 5.25 mm wide sensing area 	5 mm	DF-G1 185 DF-G2 485 DF-G3 1770	2 m	PIR1X166U
			₩	Cut to cust	om length

Cut to custom length

* Typical range shown is with a 2 m model

** Smallest detectable object achievable with emitter and receiver spaced 50 mm apart

Diffuse Fibers	

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
- 445 T- 1	Plastic fiber with flex reliefPlastic housing	25 mm	DF-G1 55 DF-G2 140	1 m	PBR1X323U-VL
	 Smallest detectable object 1 mm 14.5 mm wide sensing area 		DF-G3 515	2 m	PBR1X326U-VL
-	Aluminum housing		DF-G1 60		
/	 Smallest detectable object 0.25 mm** 10.9 mm wide sensing area 	5 mm	DF-G2 160	2 m	PBR1X326U
			DF-G3 575	0	
)	Aluminium housing		DF-G1 50		
	 Smallest detectable object 0.25 mm** 10.9 mm wide sensing area 	5 mm	DF-G2 125	2 m	PBRS1X326U
			DF-G3 450		
	Plastic fiber with flex reliefMetal housing		DF-G1 30		
	 Smallest detectable object 0.25 mm** 	25 mm	DF-G2 75	2 m	PBRSL1X326U
	 20 mm wide sensing area 		DF-G3 275	-	

Cut to custom length

* Typical range shown is with a 2 m model

** Smallest detectable object measured using a metal pin with BRT-92x92CB retro-reflector placed 50mm from fiber face

Slot Fibers

Fiber Head	Description	Minimum Bend Radius	Slot Width (mm)	Fiber Length	Model
	 Plastic fiber with flex relief Metal housing 32 beams Ideal for edge guiding 	60 mm	20 mm	2 m	PDIRS1X326T5-20
	Plastic housingSingle beam	2 mm	12 mm	2 m	PDIS46UM12
	Plastic housingSingle beam	8 mm	5 mm	2 m	PDIS16UM5

🔀 Cut to custom length



Heavy Duty Fibers

- Resist kinking, cutting and snagging
- Opposed models come as a pair
- STEELSKIN sheathing allows for protection with a tight bend radius

Opposed Fibers

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
M4	 Plastic fiber 1 mm core diameter STEELSKIN sheathing Threaded Stainless steel M2.6 threaded lens mount 	12 mm	DF-G1 175 DF-G2 460 DF-G3 1690	1 m 2 m	PIAT43TMB5 PIAT46TMB5
	• Plastic fiber • 1 mm core diameter • Steel Skin sheathing • Stainless steel Ferrule tip	12 mm	DF-G1 185 DF-G2 490	1 m 2 m	PIF43TMB5 PIF46TMB5
	 Plastic fiber 1 mm core diameter STEELSKIN sheathing 	12 mm	DF-G3 1780 DF-G1 125 DF-G2 330	1 m 2 m	PIPS43TMB5 PIPS46TMB5
	 51 mm Stainless steel side-view probe Plastic fiber Smallest detectable object 1 mm** STEELSKIN sheathing 	12 mm	DF-G3 1200 DF-G1 210 DF-G2 555	2 m 1 m	PIRS1X163TMB5M.4
	 Aluminium side-view array 10 mm wide sensing area Plastic fiber with flex relief Smallest detectable object 3.5 mm** STEELSKIN sheathing 	12 mm	DF-G3 2025 DF-G1 190 DF-G2 490	2 m 2 m	PIRS1X166TMB5M.4 PIRS1X166TMB5M2
	 Plastic side-view array 56 mm wide sensing area Plastic fiber 0.5 mm core diameter STEELSKIN sheathing 	12 mm	DF-G3 1800 DF-G1 50 DF-G2 140	1 m	PIT23TMB5M3
M3	Plastic fiber 1 mm core diameter		DF-G3 510 DF-G1 185	2 m 1 m	PIT26TMB5M3 PIT43TMB5
M4	 STEELSKIN sheathing Threaded Stainless steel M2.5 threaded lens mount 	12 mm	DF-G2 490 DF-G3 1775 DF-G1 240	2 m	PIT46TMB5
M4	 Stainless monocoil jacket 1 mm core diameter Threaded Stainless Steel M2.6 threaded lens mount 	25 mm	DF-G2 630 DF-G3 2300	1 m 2 m	PIT43TSL5-VL PIT46TSL5-VL
······	 Stainless monocoil jacket 1 mm core diameter Threaded Stainless Steel 	25 mm	DF-G1 60 DF-G2 150	1 m	PIAT43TSL5TA-VL
M4	M2.6 threaded lens mount		DF-G3 560	2 m	PIAT46TSL5TA-VL

* Typical range shown is with a 2 m model

** Smallest detectable object achievable with emitter and receiver spaced 50 mm apart

Diffuse Fibers

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
	Plastic fiber		DF-G1 40	1 m	PBAT43TMB5MTA
	 0.5 mm core diameter STEELSKIN sheathing Threaded Stainless steel 	12 mm	DF-G2 110	2 m	PBAT46TMB5MTA
M6			DF-G3 400		
	 Coaxial Plastic fiber 0.5 mm & 9 x 0.25 mm core diameter 	12 mm	DF-G2 75	1 m	PBCT23TMB5
M3	 STEELSKIN sheathing Threaded Stainless steel 	12	DF-G3 275	2 m	PBCT26TMB5
	Coaxial Plastic fiber		DF-G1 30	1 m	PBCT23TMB5M4
and the second se	0.5 mm & 9 x 0.25 mm core diameter STEELSKIN sheathing	12 mm	DF-G2 75		
M4	Threaded Stainless steel		DF-G3 275	2 m	PBCT26TMB5M4
	Coaxial Plastic fiber		DF-G1 20	1 m	PBCT23TMB5MTA
- P	0.5 mm & 9 x 0.25 mm core diameter STEELSKIN sheathing	12 mm	DF-G2 55		
M4	Threaded Stainless steel		DF-G3 200	2 m	PBCT26TMB5MTA
	Plastic fiber		DF-G1 35	1 m	PBPS43TMB5
	 1 mm core diameter STEELSKIN sheathing 	12 mm	DF-G2 90		
	• 51 mm Stainless steel side-view probe		DF-G3 340	2 m	PBPS46TMB5
	Plastic fiber		DF-G1 125	1 m	PBT43TSL5-VL
	 1 mm core diameter Stainless monocoil jacket Threaded Stainless steel 	25 mm	DF-G2 325	2 m	PBT46TSL5-VL
M6	Threaded Stainless steel		DF-G3 1190	2 111	PB1401SL3-VL
and the second s	Plastic fiber		DF-G1 110	1 m	PBAT43TSL5TA-VL
	1 mm core diameterStainless monocoil jacket	25 mm	DF-G2 280		
M6	Threaded Stainless steel		DF-G3 1030	2 m	PBAT46TSL5TA-VL
	• Plastic fiber		DF-G1 50	1 m	PBT43TMB5
	 1 mm core diameter STEELSKIN sheathing 	12 mm	DF-G2 135		
M6	Threaded Stainless steel		DF-G3 490	2 m	PBT46TMB5

* Typical range shown is with a 2 m model



Tight Bend Fibers

- Minimal transmission loss under extreme bend radius
- Bend radius of 1-5 mm

Opposed Fibers

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
M4	 1 mm core diameter Threaded Nickel plated brass M2.5 threaded tip 	2 mm	DF-G1 140 DF-G2 365 DF-G3 1335	2 m	PIT46UHF
M4	 Plastic fiber with flex relief 1 mm core diameter Threaded stainless steel M2.6 threaded tip 	2 mm	DF-G1 190 DF-G2 500 DF-G3 1830	1 m	PIAT43UHFTA-VL PIAT46UHFTA-VL
M4	 1 mm core diameter Threaded stainless steel M2.5 threaded tip 	2 mm	DF-G1 155 DF-G2 410 DF-G3 1500	2 m	PIAT46UHFMTA

* Typical range shown is with a 2 m model

Diffuse Fibers

	-	
-		

Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
1 mm core diameterThreaded Nickel plated brass	2 mm	DF-G1 35 DF-G2 90 DF-G3 330	2 m	PBT46UHF
Plastic fiber with flex relief	0	DF-G1 55	1 m	PBAT43UHFTA-VL
 1 mm core diameter Threaded stainless steel 	2 mm	DF-G2 140	2 m	PBAT46UHFTA-VL
		DF-G1 45		
 1 mm core diameter Threaded stainless steel 	2 mm	DF-G2 115 DF-G3 415	2 m	PBAT46UHFMTA
	 1 mm core diameter Threaded Nickel plated brass Plastic fiber with flex relief 1 mm core diameter Threaded stainless steel 1 mm core diameter 	Description Bend Radius • 1 mm core diameter 2 mm • Threaded Nickel plated brass 2 mm • Plastic fiber with flex relief 1 mm core diameter • Threaded stainless steel 2 mm	DescriptionBend RadiusImage: margin base• 1 mm core diameter • Threaded Nickel plated brass2 mmDF-G1352 mmDF-G290DF-G3330DF-G155• Plastic fiber with flex relief • 1 mm core diameter • Threaded stainless steelDF-G2140DF-G3515• 1 mm core diameter • Threaded stainless steelDF-G145• 1 mm core diameter • Threaded stainless steelDF-G2115	DescriptionBend Radius(mm)Length• 1 mm core diameter • Threaded Nickel plated brass2 mmDF-G1 35 DF-G2 90 DF-G3 3302 m• Plastic fiber with flex relief

Cut to custom length

* Typical range shown is with a 2 m model



Retractile Fibers

. . .

• 10,000 or more repeat linear motion cycles

• Fiber is coiled to prevent tangle of loose cable

Opposed Fibers

Fiber Head	Description	Minimum Bend Radius	Typical Range (mm)	Fiber Length	Model
M4	 1 mm core diameter 10,000+ flexes Threaded stainless steel M2.5 threaded tip 	25 mm	DF-G1 200 DF-G2 525 DF-G3 1915	2 m	PIAT46UC
M4	 1 mm core diameter 10,000+ flexes Nickel plated brass 89 mm long probe tip 	25 mm	DF-G1 200 DF-G2 525 DF-G3 1915	2 m	PIP46UC
M4	 1 mm core diameter 10,000+ flexes Nickel plated brass M2.5 threaded tip 	25 mm	DF-G1 200 DF-G2 525 DF-G3 1915	2 m	PIT46UC

Diffuse Fibers

Fiber Head	Description	Minimum Bend Radius	Typical Range (mm)	Fiber Length	Model
	• 1 mm core diameter		DF-G1 30		
	 10,000+ flexes Threaded Nickel plated brass 89 mm long Stainless steel probe tip 	25 mm	DF-G2 80	2 m	PBP46UC
M6			DF-G3 285		
			DF-G1 30		
	 1 mm core diameter 10,000+ flexes Threaded stainless steel 	25 mm	DF-G2 80	2 m	PBT46UCMNF
M6			DF-G3 285		
			DF-G1 30		
	 1 mm core diameter 10,000+ flexes Stainless steel Ferrule tip 	25 mm	DF-G2 80	2 m	PBF46UC
			DF-G3 285		

🔀 Cut to custom length

25



Tube Liquid Detection

- Detects liquid level through transparent tubing
- Includes mounting straps
- No contact with liquid

Description	Minimum Bend Radius	Fiber Length	Model
 Plastic convergent fiber 1 mm core diameter 	2 mm	2 m	PDI46U-LLD
Compatible with 2 mm-25 mm tubes		5 m	PDI415U-LLD



Water Detection

- Opposed sensing solution
- Use with L2 lens and DF-G3LIR Fiber Amplifier

Description	Minimum Bend Radius	Fiber Length	Model*
 Glass opposed fiber 1 mm core diameter 		1 m	IT43ST5-VL
11 mm Core diameter12 mm M4 thread tipStainless Steel sheath	25 mm	2 m	IT46ST5-VL

* Sold individually



Probe Liquid Detection

- Teflon[®] encapsulated
- Output switches when tip immersed in liquid

Description	Minimum Bend Radius	Fiber Length	Model
Plastic fiber 1 mm core diameter	2 mm	2 m	PBE46UTMLLP
Probe length is 16.5 mm		5 m	PBE415UTMLLP

🔀 Cut to custom length



High Temperature

- Terminated for use in plastic fiber sensors
- Stainless steel sheathing for harsh environments
- Can withstand temperatures up to 315 °C

Opposed Fibers

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model**
M4	 Glass fiber Rated 315° C at the tip Stainless monocoil Threaded Stainless steel M2.5 threaded tip 	25 mm	DF-G1 120 DF-G2 320 DF-G3 1160	2 m	IMT.756.6S-HT
M4	 Glass fiber Rated 249° C at the tip Stainless monocoil Threaded Stainless steel M2.5 threaded tip 	25 mm	DF-G1 205 DF-G2 540 DF-G3 1965	1 m 2 m	IT43ST5-VL IT46ST5-VL
	Glass fiber Rated 249° C at the tip Stainless monocoil	25 mm	DF-G1 255	1 m	IAT43ST5TA-VL
M4	Threaded Stainless steelM2.5 threaded tip	2011111	DF-G3 2425	2 m	IAT46ST5TA-VL

* Typical range shown is with a 2 m model ** Sold individually

Diffuse Fibers

6	 ▶

Fiber Head	Description	Minimum Bend Radius	Typical Range* (mm)	Fiber Length	Model
	 Glass fiber Rated 315° C at the tip Stainless monocoil Threaded Stainless steel 	25 mm	DF-G1 60 DF-G2 160	1 m	BMT13.33S-HT
		20 11111	DF-G3 580	2 m	BMT16.6S-HT
	• Glass fiber		DF-G1 70 1 m B 25 mm DF-G2 185	1 m	BT63ST5-VL
	 Rated 249° C at the tip Stainless monocoil 	25 mm			
	Threaded Stainless steel	Threaded Stainless steel	DF-G3 675	2 m	BT66ST5-VL
	Glass fiber		DF-G1 80	1 m	BAT63ST5TA-VL
	 Rated 249° C at the tip Stainless monocoil 	25 mm DF-G2 210 DF-G3 765 2 m			
	Threaded Stainless steel		2 m	BAT66ST5TA-VL	

* Typical range shown is with a 2 m model

BANNE

27

Fiber Accessories

Lenses

- · Screw on lenses to focus the light beam even more
- Fixed/adjustable focus lenses have very small light spot for detecting small objects

Adjustable Focus Opposed Fibers (for longer range) **Fixed Focus** L4C6 LZ3C8 L2 L2RA L08FP L4C20 • Accepts M2.6 • Accepts M3 • Accepts M2.5 • Accepts 2.2 mm outer diameter Accepts M4 • Accepts M4 threaded fibers threaded fibers threaded fibers fiber jacket threaded fibers threaded fibers \bullet 90° beam deflection \bullet M8 x 1.0 threaded acrylic lens • Beam spot Beam spot Beam spot Range extension ø 0.25 mm @ 6 mm ø 0.5-3.2 mm ø 4 mm @ 20 mm Range extension

Brackets



SMBFP3 • Mounting hole for M3 threads • 304 Stainless Steel



SMBFP4

• Mounting hole for M4 threads • 304 Stainless Steel



SMBFP4N • Mounting hole for M4 threads • 304 Stainless Steel



SMBFP6 • Mounting hole for M6 threads

• 304 Stainless Steel

Plastic Fiber Cutter



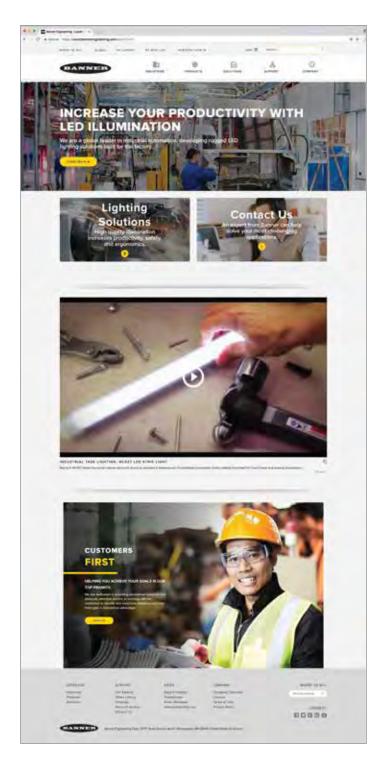
PFC-4 (qty 1) PFC-4-100 (qty 100)

28 | www.bannerengineering.com Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

More Information Online

For the latest products, brackets, cordsets, accessories, and new solutions, find us on the web at www.bannerengineering.com.

You also have access to more detailed information such as engineering drawings, complete specifications, installation instructions, product configurators and product videos.





Banner Engineering Corp.

9714 Tenth Avenue North • Minneapolis, Minnesota 55441 763-544-3164 • 1-888-373-6767

www.bannerengineering.com