

Which is Better, Linear or Switcher Supplies?

Because servo motors are inductive, they may run highly dynamic motion profiles. As a result, their current demand can vary widely. Surge currents from stand still to maximum load may be extremely high, yet steady state current demand over time may be relatively mild. As a result, proper care should be taken when selecting power supplies.

Moog Animatics offers two basic types of power supplies. The chart to the right gives a brief comparison of the two types of supplies.

	Linear	Switcher
AC Input	Field Selectable (120 / 240 VAC)	Universal 90-240 VAC
Power Factor Corrected	No	Yes
Relative Size	Big and Bulky	Lightweight
Cooling	Ambient Convection	Fan Cooled
Surge Capacity	400%	5%
Voltage Regulation	15% Drop Over Range	0%, Fixed
Shunt Required? ¹	Occasionally, But Not Typically	In Most Cases, Highly Recommended!

¹See shunt section for more information

As seen in the graph to the right, linear (unregulated) supplies can handle large surge current loads. This is because linear supplies typically contain large output capacitors to handle those surges well.

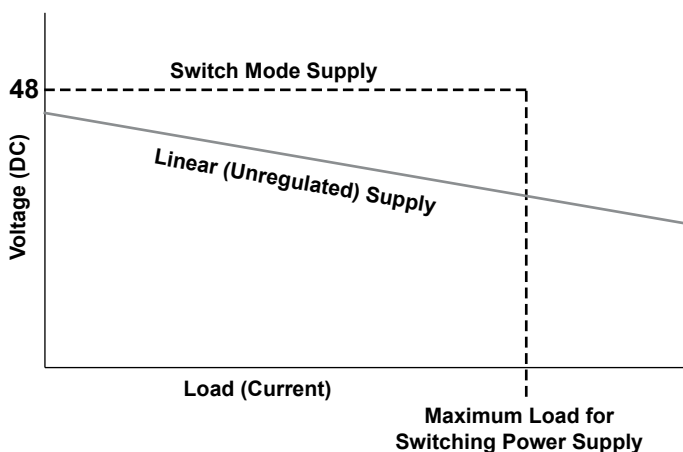
Switch mode supplies (switchers) are highly regulated. They will maintain fixed voltage until they reach maximum load and then will "crowbar" to zero volts to protect the output stages. Linear supplies will slowly drop the output voltage while supplying more and more current.

This is the most fundamental difference between switchers and unregulated supplies.

Even though a switcher cannot handle the higher current surges, if it can output as much current as you would expect for a given servo application, then it will actually help the servo accelerate much faster. That is because the system voltage will be maintained at maximum level.

However, if your servo application requires surge currents in excess of 50 amps or more, the switchers may not be cost effective. For example, getting 50 amps from a Moog Animatics 20 amp supply is easy; getting 50 amps from Moog Animatics switchers would require placing multiple units in parallel. Therefore, it may not be cost effective to do so.

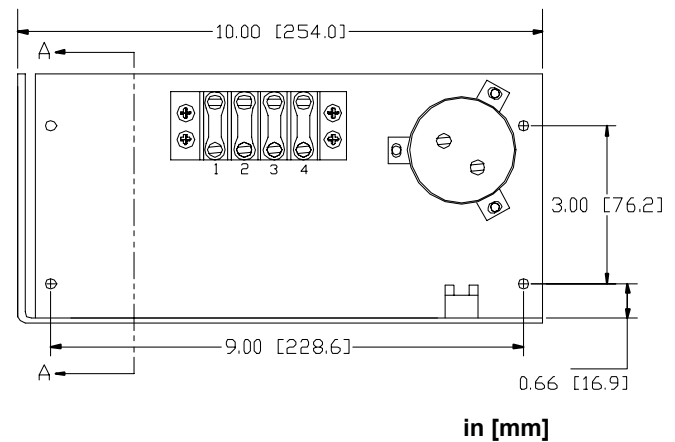
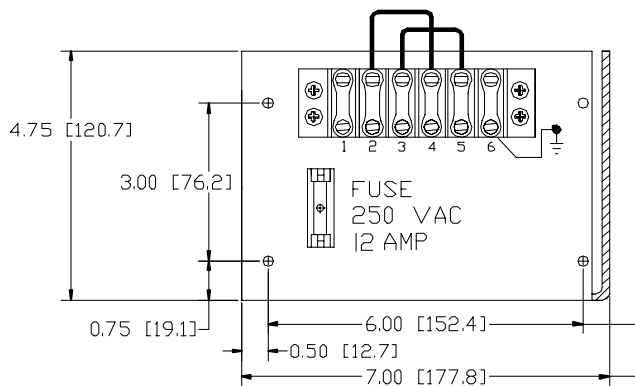
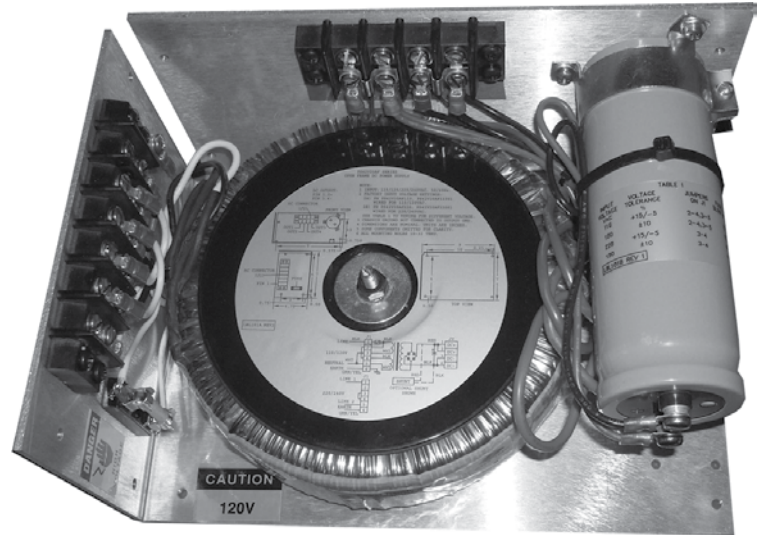
Voltage Drop Comparison



⚠ WARNING: Improper power supply sizing may result in motor position error faults, motor resets, and machine faults.

Power Supplies

- Linear unregulated
- AC input, DC output
- Screw terminal access
- Toroid transformer for lower EMI




Part Number	Input Voltage and Frequency	No Load Output Voltage	Full Load Output		Nominal Wattage	Shunt	Weight (Nom.)
			Voltage	Current			
PS42V20AF110	120 VAC 50 / 60 Hz	44 VDC	35 VDC	20 Amps	680 W		16.5 lbs (7.5 kg)
PS42V20AF220	240 VAC 50 / 60 Hz	44 VDC	35 VDC	20 Amps	680 W		16.5 lbs (7.5 kg)
PS42V20AF110-S1	120 VAC 50 / 60 Hz	44 VDC	35 VDC	20 Amps	680 W	100 W	17 lbs (7.7 kg)
PS42V20AF220-S1	240 VAC 50 / 60 Hz	44 VDC	35 VDC	20 Amps	680 W	100 W	17 lbs (7.7 kg)
PS42V20AF110-S2	120 VAC 50 / 60 Hz	44 VDC	35 VDC	20 Amps	680 W	200 W	17 lbs (7.7 kg)
PS42V20AF220-S2	240 VAC 50 / 60 Hz	44 VDC	35 VDC	20 Amps	680 W	200 W	17 lbs (7.7 kg)



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Enclosed Switch Mode DC Power Supply

Part Number		PFC500W-48R2	PFC1500W-48
		<ul style="list-style-type: none"> • Universal AC input/full range • Built-in active PFC function, PF>0.95 • Protections: short circuit/overload/overvoltage/overtemperature • Forced-air cooling by built-in DC fan with ON/OFF control • Built-in remote ON/OFF control • Built-in remote sense function 	
Output	DC Voltage	48 V	48 V
	Rated Current	10.5 A	32 A
	Rated Power	504 W	1536 W
	Setup, Rise Time	1500 ms, 80 ms at full load	1500 ms, 100 ms at full load
Input	Voltage Range	88 – 264 VAC; 124 – 370 VDC	
	Frequency Range	47 – 63 Hz	
	Power Factor	PF>0.95 / 230 VAC PF>0.98 / 115 VAC at full load	
	Efficiency	90.5%	91%
	AC Current	5.3 A / 115 VAC 2.65 A / 230 VAC	17 A / 115 VAC 8 A / 230 VAC
Protection	Overload	105 – 130% rated power output	105 – 135% rated power output
	Overvoltage	58.4 – 68 V	57.6 – 67.2 V
	Overtemperature	Shut down o/p voltage, recovers automatically after temperature goes down	
Function	Working Temperature	-30 – +70°C	-10 – +50°C
	Working Humidity	20 – 90% RH non-condensing	
Environment	Storage Temperature	-40 – +85°C	
	Storage Humidity	10 – 95% RH	
	Vibration	10 – 500 Hz, 2G 10 min. / cycle, 60 min. each along X,Y,Z axes	
Safety and EMC	Safety Standards	UL60950-1, TUV EN60950-1 approved	
	EMI Conduction and Radiation	Compliance to EN55032 (CISPR32) Class B, EN61000-3-2,-3	Compliance to EN55022 (CISPR22) Class B, EN61000-3-2,-3
	EMS Immunity	Compliance to EN61000-4-2,3,4,5,6,8,11; EN55024, EN61000-6-2, EN61204-3 heavy industry level, criteria A	Compliance to EN61000-4-2,3,4,5,6,8,11; EN55024, EN61204-3, EN61000-6-2
Others	MTBF	187.7K hrs min. MIL-HDBK-217F (25°C)	90.3K hrs min. MIL-HDBK-217F (25°C)
	Dimensions	230 x 127 x 40.5 mm (L x W x H)	278 x 127 x 83.5 mm (L x W x H)
Notes	<ol style="list-style-type: none"> 1. All parameters NOT specially mentioned are measured at 230 VAC input, rated load and 25°C of ambient temperature. 2. Ripple and noise are measured at 20 MHz of bandwidth by using a 12 inch twisted-pair wire terminated with a 0.1 µf and 47 µf parallel capacitor. 3. Tolerance: includes setup tolerance, line regulation, and load regulation. 4. The power supply is considered a component that will be installed into the final equipment. The final equipment must be reconfirmed that it still meets EMC directives. 5. Derating may be needed under low input voltages. Please check the derating curve for more details. 6. Multiple units may be paralleled for additional power. 		

Please refer to the website for detailed diagrams and for more information.

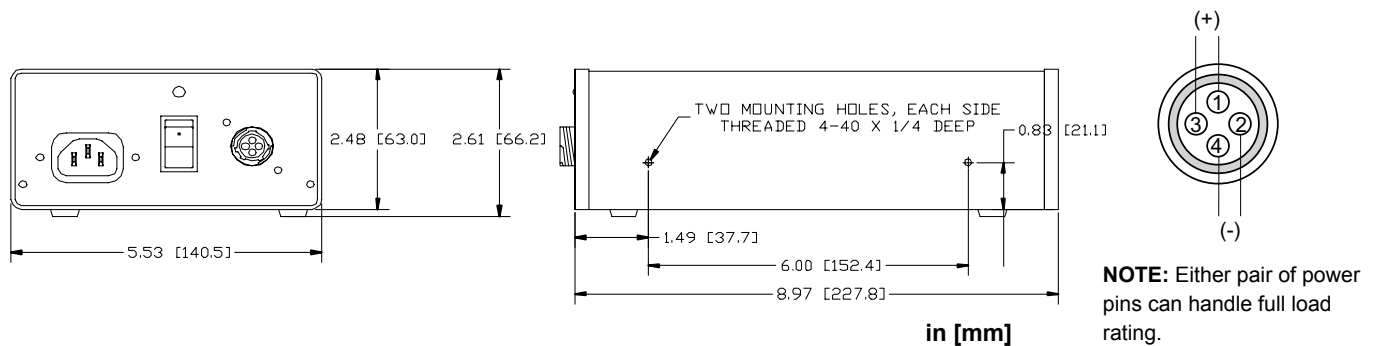
WARNING: Improper power supply sizing may result in motor position error faults, motor resets, and machine faults.

- Enclosed linear unregulated power supplies
- PC-type with AC power cord
- 4-pin AMP connector on output
- Internally fused on both primary and secondary side
- Toroid transformer for minimal voltage drop and minimal EMI

Includes AC power cord and KITDC1 connector kit.



Part Number	Input Voltage	Hz AC	No Load Voltage	Full Load		Nominal Wattage	Weight (Nom.)
				Voltage	Current		
PS24V8AG-110	110 VAC	60	25 VDC	19 VDC	8 Amps	152 W	6.5 lbs (3 kg)
PS42V6AG-110	110 VAC	60	46 VDC	38.7 VDC	6.5 Amps	251 W	7 lbs (3.2 kg)
PS42V6A-220CE	220 VAC	50-60	46 VDC	38.7 VDC	6.5 Amps	251 W	7 lbs (3.2 kg)



PWR116V

Enclosed laptop type power supply. This power supply connects directly to:

- CBLSM1-DEMO
- SmartBox™
- SmartBox BCD™

It is ideal for desktop testing of the SmartMotor™ and will easily run an unloaded SmartMotor for programming and evaluation testing.

Input: 100-240 VAC 50 / 60 Hz
 Output: 24 VDC, 2.5 Amps, 60 Watts
 Connector Type: 2.1 x 5 mm coax DC power connector
 Cable Length: ~1 meter

RoHS/CE Certified



CBLAC1

AC power cable for PWR116V power supply above.
 Standard 3 prong US AC plug
 ~1 meter length



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Moog Animatics offers several shunt options for use with DC input servo motors. Shunts are needed to protect the servo controller and drive stages from overvoltage.

Overvoltage sources originate from the following:

- Back EMF due to back driving the motors
- Sudden or hard decelerations
- Hard stop crashes (immediate deceleration to zero speed)
- Vertical load drops



When voltage exceeds the trigger level, the shunts automatically add an additional load to the DC bus by connecting large load resistors across the bus. Trigger voltage is typically 49.5 VDC. As a result, the shunts will work with any of the supplies we offer.

⚠ WARNING: The switcher supplies have an adjustable output trim pot. If used with our shunts, the output voltage **MUST BE** adjusted to $\leq 48\text{VDC}$ to ensure the shunts do not stay gated on.

The Real Story about Back EMF

Generally speaking, back EMF is the voltage generated in a motor when it spins. This voltage is typically proportional to speed. However, this is a general rule. The truth is that the back EMF voltage is proportional to the rate of change of magnetic flux in the windings of the stator. As a result, constant speeds produce constant and predictable voltages. However, sudden changes due to decelerations or hard stop crashes cause an immediate change in magnetic flux or even a total instantaneous collapse. As a result, voltages can go 5 to 10 times higher than spinning the motor at its maximum speed.



For this reason, it is highly recommended to use a shunt in all vertical applications or those where the motors could be quickly stopped or suddenly back driven.

We offer both open frame and enclosed shunts in 100 Watt and 200 Watt capacities. The shunts are all automatic and get their power from the DC bus they are attached to. They simply need to be placed in parallel with the DC bus.

⚠ WARNING

1. Shunts cannot be placed in parallel with each other to increase capacity. The shunt with the slightly lower trigger voltage will trigger first while the other shunt never triggers at all. Please consult factory for information on how to deal with larger shunt requirements.
2. Shunts should always be placed between the motor input and any disconnect or e-stop relay to ensure protection of the motor when power is not applied or e-stop relay contacts are open.

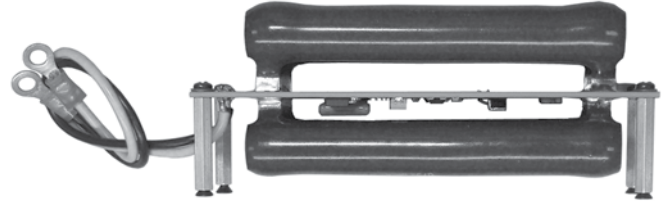
Open Frame Shunts

SHUNT42V100WOF and SHUNT42V200WOF

- Can be used with power supplies that have an output of 48 VDC or less
- Automatically gate on when voltage exceeds 49.5 VDC
- Direct parallel connection to power supply



SHUNT42V100W-OF



SHUNT42V200W-OF

Part Number	Trigger Voltage	Drop Out Voltage	Current Draw When Gated On	Watts	Effective Bus Load
SHUNT42V100WOF	49.5 VDC Rising	48.5 VDC Falling	4 AMPS	100W	12.5 OHMS
SHUNT42V200WOF	49.5 VDC Rising	48.5 VDC Falling	8 AMPS	200W	6.25 OHMS

Enclosed Shunts

- Enclosed shunt
- Matching 4-pin AMP connector to enclosed power supply
- Automatically gate on at ≥ 49.5 VDC
- Powered from DC bus
- May be connected in parallel with any supply ≤ 48 VDC



Part Number	Trigger Voltage	Drop Out Voltage	Current Draw When Gated On	Watts	Effective Bus Load
SHUNT42V100W	49.5 VDC Rising	48.5 VDC Falling	4 AMPS	100W	12.5 OHMS
SHUNT42V200W	49.5 VDC Rising	48.5 VDC Falling	8 AMPS	200W	6.25 OHMS

NOTE: When an E-stop switch is placed on the DC power line to the motor, a shunt **MUST BE** installed between the E-stop switch and the motor connector to ensure protection against overvoltage!

Power Supply Cables



CBLDC1

Part Number	Connection	Cable Type	Connector Type(s)	Length(s)
CBLAC1	AC Line Cord for Power Supply	Power	N/A	6 ft (1.8 m)
CBLDC1	DC Cable for Enclosed Shunt	DC	4-Pin AMP	1.5 ft (0.45 m)
CBLSMYPWR-T	Multiple SM - Power Supply	Y	4 Pin AMP	2 ft (0.61 m)

Specification and information are subject to change without prior notice. Refer to the website, www.animatics.com, for the latest information.

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