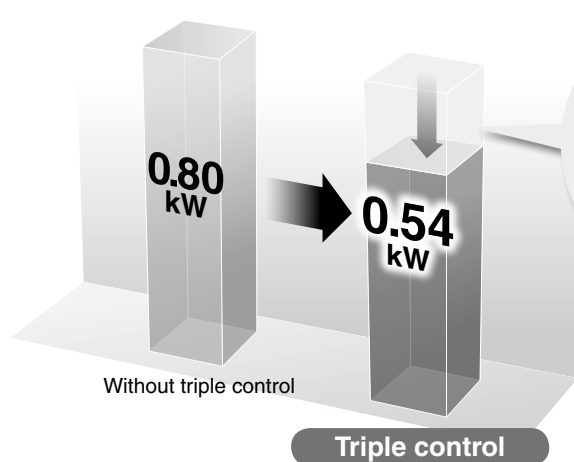


Circulating Fluid Temperature Controller Thermo-chiller

HRSE Series

Basic Type

Efficient energy saving
due to the triple control!



Power consumption
reduced by

33%

(Energy saving)

* Under the conditions shown
on the next page



(Only 230 VAC type)



Compressor



Fan



Valve

Triple control



Compressor ON/OFF



Air-cooled condenser fan



Electronic valve control

Compact/Lightweight 32 kg (100 VAC)

Cooling capacity **1.2, 1.6, 2.2 kW**

Max. ambient temperature **40°C** (200 VAC)

Set temperature range **10 to 30°C**

Temperature stability **±2.0°C**

Maintenance free **Magnet pump**

Low-noise design **55 dB (A)**

Power supply **100/200 VAC 50/60 Hz**
230 VAC 50/60 Hz



HRS

HRS090

HRS100/150

HRS090

HRSH

HRSE

HRZ

HRZD

HRW

HECR

HEC

HEB

HED

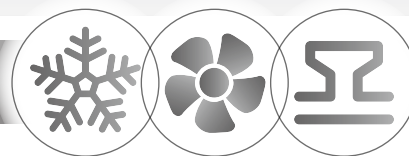
Technical
Data

Simple function and performance

| | | | |
|------------------|--------------------------|--------------|--|
| Cooling capacity | 1.2, 1.6, 2.2 kW (60 Hz) | Power supply | 100/200 VAC (50/60 Hz) 230 VAC (50/60 Hz) |
|------------------|--------------------------|--------------|--|

Triple control

Compressor, fan and electronic control valve can be controlled depending on the heat load from the user's equipment.



Compressor Fan Valve

Triple control

Power consumption

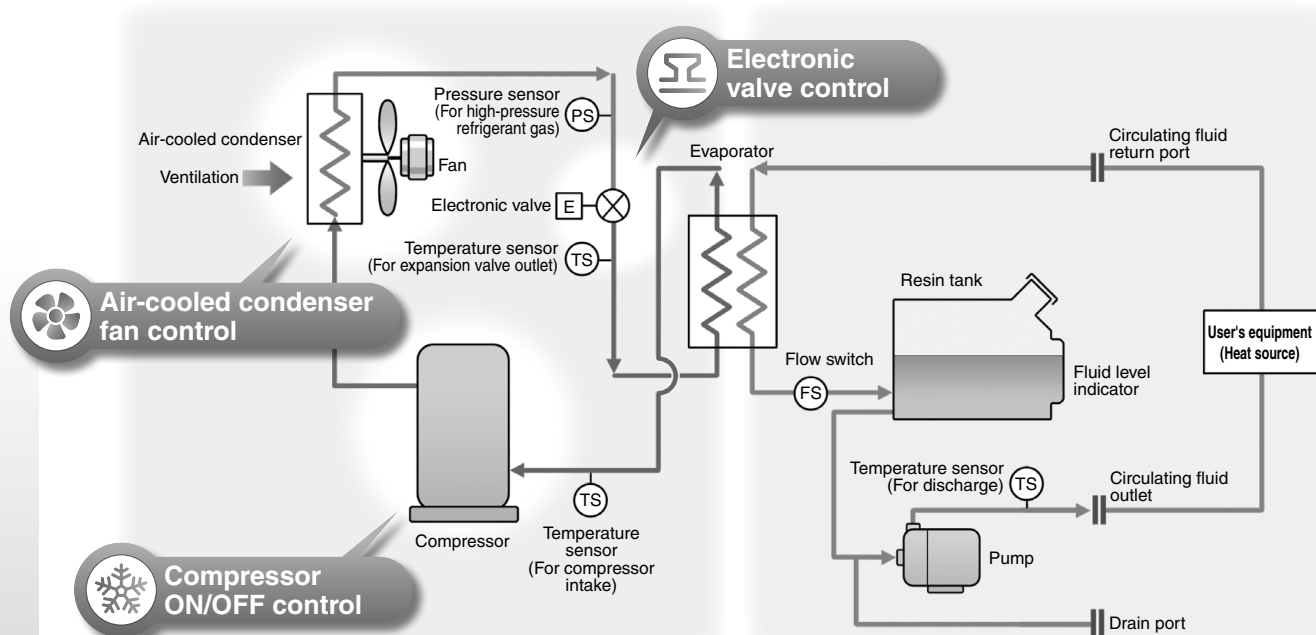
reduced by **33%**

Conditions

• 100 VAC • Frequency: 60 Hz • Circulating fluid temperature in the rated operation: 20°C • Ambient temperature: 25°C • Load: 1200 W • Flow rate: 7 L/min

Circuit diagram

* This circuit construction of the position of the parts may be different from actual product.



Refrigeration circuit

- The compressor compresses the refrigerant gas, and discharges the high temperature and high pressure refrigerant gas.
- The high temperature and high pressure refrigerant gas is cooled down by an air-cooled condenser with the ventilation of the fan, and becomes a liquid.
- The liquefied high pressure refrigerant gas expands and its temperature lowers when it passes through the electronic valve and vaporizes by taking heat from the circulating fluid in the evaporator.
- The vaporized refrigerant gas is sucked into the compressor and compressed again.

Point Refrigeration circuit control system requires the minimum basic essential function.

According to the amount of heat generated from user's equipment, the system turns power ON/OFF to the compressor and controls the electronic valve. By combining the above function, the system also controls the number of rotations of the fan that is appropriate to the amount of heat and ambient temperature, to provide the performance of temperature control of $\pm 2^\circ\text{C}$.

Circulating fluid circuit

- The circulating fluid discharged from the pump, is heated by the user's equipment and returns to the tank.
- The circulating fluid is sent to the evaporator by the pump, and is controlled to a set temperature by the refrigeration circuit, to be discharged to the user's equipment side again by the thermo-chiller.

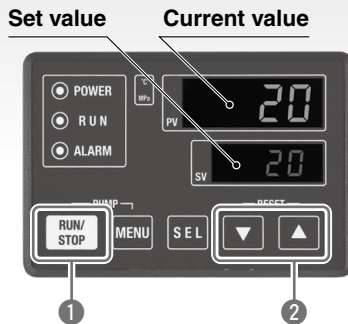
Point Temperature control system requires the minimum basic essential function.

Signal of temperature sensor for pump discharging controls the refrigeration circuit. Circulating fluid is heated by the pump heat and the amount of heat generated from user's equipment.

Thermo-chiller of the basic type

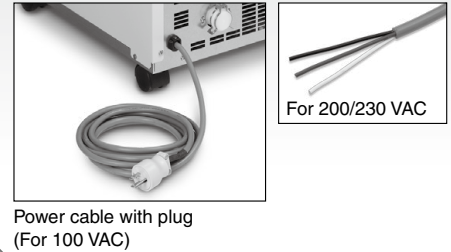
(Only 230 VAC type)

Simple operation



- Step 1**
Press the **RUN/STOP** key.
- Step 2**
Adjust the temperature setting with the **▼** / **▲** keys.

Immediate usage after fitting plug to power supply



Shaped for easy supply of circulating fluid

Easy to supply circulating fluid even the product is installed under a laboratory work bench or two products are stacked.

Easy check of the circulating fluid level

Easy to check the circulating fluid level at a glance!

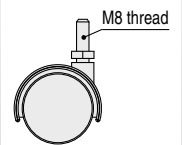
No tools are required to mount/remove the front panel.

Easy to clean dust and cutting chips, etc. stuck to the dustproof net by brush or air blow.

Easy to mount/remove due to magnet type!



With casters (Removable)



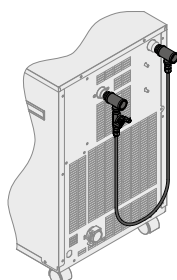
Option

High pressure pump mounted

For large piping resistance

Bypass piping set

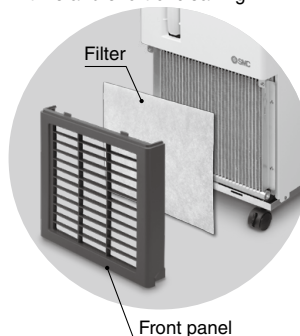
When the circulating fluid goes below the rated flow (7 L/min), cooling capacity will be reduced or the temperature stability will be badly affected. In such a case, use the bypass piping set.



Optional Accessories

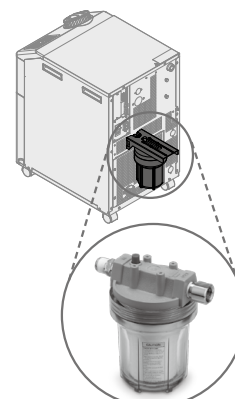
Replacement type dustproof filter set

Suitable for use in excessively dusty atmospheres. The disposable type filter saves time and effort of cleaning.



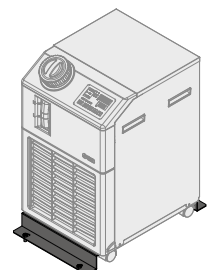
Particle filter set

Removes foreign matter in the circulating fluid.


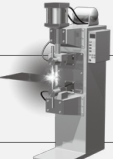


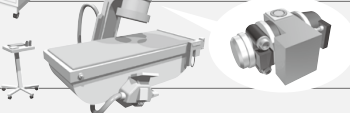
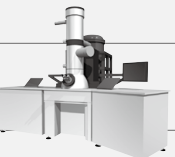
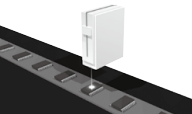

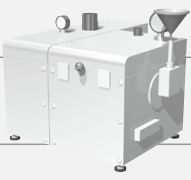
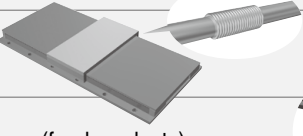
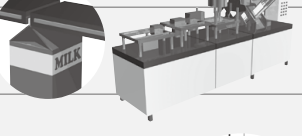
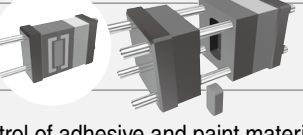

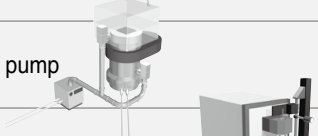
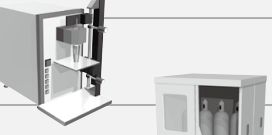
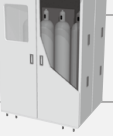

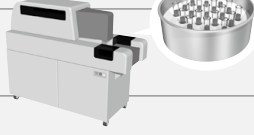
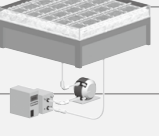
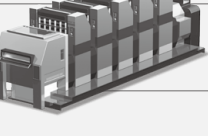




Anti-quake bracket

Measures against earthquake. It can be fixed to the floor or base.



▶ Application Examples

| | Heat source | Automotive | Light electrical appliance | Food | Machinery | Medical | Semiconductor |
|--|--------------------------------------|------------|----------------------------|------|-----------|---------|---------------|
| Arc welding machine  | Torch | ● | | | ● | | |
| Resistance welding machine  | Tip | ● | ● | | ● | | |
| Laser welding machine  | Oscillator | ● | ● | | ● | | ● |
| UV curing device  | Lamp | ● | ● | ● | | ● | |
| X-ray instrument  | | | ● | | | ● | ● |
| Electronic microscope  | Lens | | ● | | | ● | ● |
| Laser marker  | Oscillator | ● | ● | ● | | ● | ● |
| Ultra sonic wave inspection machine  | | ● | ● | | ● | | |
| Atomizing device/ Crushing equipment  | Blade | | | ● | | | |
| Linear motor  | Motor | ● | | | ● | | |
| Packaging machines (food products)  | Dies/ Welded portions | | | ● | | | |
| Mold cooling  | Mold | ● | ● | ● | | ● | |
| Temperature control of adhesive and paint material  | Paint material/ Welding materials | ● | ● | ● | | | |
| Cooling of vacuum pump  | Pump | ● | | | | | ● |
| Shrink fit machine  | Workpiece | ● | | | ● | | |
| Gas cylinder cabinet  | | | | | | | ● |
| Concentrating equipment  | Test liquid | | | ● | | ● | |
| Reagent cooling equipment  | Reagent | | | ● | | ● | ● |
| Cleaning machine (hydrocarbon-based)  | Cleaning tank | ● | ● | | ● | | |
| Printing machine  | Roller | | ● | ● | ● | | |
| Chamber electrode  | Electrode | | | | | | ● |
| High frequency induction heating equipment  | Power supply/ Heating coil | ● | | | ● | | |

Global Supply Network










SMC has a comprehensive network in the global market.

We now have a presence of more than 500 branch offices and distributors in 83 countries world wide such as Asia, Oceania, North/Central/South America, and Europe. With this global network, we are able to provide a global supply of our substantial range of products with the best service. We also provide full support to local factories, foreign manufacturing companies and Japanese companies in each country.



SMC Thermo-chiller Variations

Lots of variations are available in response to the users' requirements.

| Series | Temperature stability [°C] | Set temperature range [°C] | Cooling capacity [kW] | | | | | | | | | | | | | Environment | International standards |
|---|-------------------------------|-------------------------------|-----------------------|-----|-----|---|---|---|---|----|----|----|----|----|--|------------------------------|---|
| | | | 1.2 | 1.8 | 2.4 | 3 | 5 | 6 | 9 | 10 | 15 | 20 | 25 | 28 | | | |
|  HRSE Basic type | ±2.0 | 10 to 30 | ● | ● | ● | | | | | | | | | | | Indoor use | CE (Only 230 VAC type) |
|  HRS Standard type | ±0.1 | 5 to 40 | ● | ● | ● | ● | ● | ● | | | | | | | | Indoor use | CE  (Only 60 Hz) |
|  HRS090 Standard type | ±0.5 | 5 to 35 | | | | | | | ● | | | | | | | Indoor use | CE (400 V as standard) |
|  HRS100/150 Standard type | ±1.0 | 5 to 35 | | | | | | | | ● | ● | | | | | Outdoor installation IPX4 | CE (400 V as standard) |
|  HRSH090 Inverter type | ±0.1 | 5 to 40 | | | | | | | ● | | | | | | | Indoor use | CE (400 V as standard, 200 V as an option)  (Only 200 V as an option) |
|  HRSH Inverter type | ±0.1 | 5 to 35 | | | | | | | | ● | ● | ● | ● | ● | | Outdoor installation IPX4 | CE (400 V as standard, 200 V as an option)  (Only 200 V as an option) |

HRSE

HRS090

HRS100/150

HRSH090

HRSH

HRSE

HRZ

HRZD

HRW

HECR

HEC

HEB

HED

Technical Data

Circulating Fluid Line Equipment

Pressure Switch

2-Color Display
High-Precision Digital Pressure Switch
ISE80 Series

Flow Switch

3-Color Display
Digital Flow Switch for Water
PF3W Series

3-Color Display
Electromagnetic Type
Digital Flow Switch
LFE Series

Fittings and Tubing

S Coupler
KK Series

S Coupler/Stainless Steel
(Stainless Steel 304)
KKA Series

Metal One-touch Fittings
KQB2 Series

Stainless Steel 316
One-touch Fittings
KQG2 Series

Stainless Steel 316
Insert Fittings
KFG2 Series

Tubing
T□ Series

| Series | Material |
|--------|------------------------------------|
| T | Nylon |
| TU | Polyurethane |
| TH | FEP (Fluoropolymer) |
| TD | Modified PTFE (Soft fluoropolymer) |
| TL | Super PFA |

For details of these products, refer to the Best Pneumatics No. 7 and 8.

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Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

CONTENTS

HRSE Series Basic Type



Thermo-chiller HRSE Series

How to Order/Specifications

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| Single-phase 200 VAC | Page 206 |
| Single-phase 230 VAC | Page 207 |

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| Cooling Capacity | Page 208 |
| Pump Capacity | Page 209 |
| Dimensions | Page 210 |
| Operation Display Panel | Page 211 |
| Alarm | Page 211 |

● Option

| | |
|----------------------------------|----------|
| High Pressure Pump Mounted | Page 212 |
|----------------------------------|----------|

● Optional Accessories

| | |
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| ① Anti-quake Bracket | Page 212 |
| ② Bypass Piping Set | Page 212 |
| ③ Replacement Type Dustproof Filter Set | Page 213 |
| ④ Particle Filter Set | Page 213 |

● Cooling Capacity Calculation

| | |
|--|----------|
| Required Cooling Capacity Calculation | Page 214 |
| Precautions on Cooling Capacity Calculation | Page 215 |
| Circulating Fluid Typical Physical Property Values | Page 215 |

| | |
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| Specific Product Precautions | Page 216 |
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HRS

HRS090

HRS100/150

HRSH090

HRSH

HRSE

HRZ

HRZD

HRW

HECR

HEC

HEB

HED

Technical
Data

Thermo-chiller

Basic Type

HRSE Series



How to Order

Single-phase 100 VAC

HRSE 018 - A - 10 -

Cooling capacity

| | |
|-----|---|
| 012 | Cooling capacity 1000/1200 W (50/60 Hz) |
| 018 | Cooling capacity 1400/1600 W (50/60 Hz) |

Cooling method

| | |
|---|--------------------------|
| A | Air-cooled refrigeration |
|---|--------------------------|

Option

| Symbol | Option |
|--------|------------------------------|
| Nil | None |
| T | High pressure pump mounted*1 |

*1 The cooling capacity will decrease by about 100 W from the value in the catalog. The performance is different between product models. Make sure to check the pump capacity before selecting models.

Power supply

| Symbol | Power supply |
|--------|---------------------------------|
| 10 | Single-phase 100 VAC (50/60 Hz) |

Specifications

* There are different values from standard specifications.

| Model | | HRSE012-A-10-(T) | HRSE018-A-10-(T) |
|---|---|--|---------------------------------------|
| Cooling method | | Air-cooled refrigeration | |
| Refrigerant | | R407C (HFC) | |
| Refrigerant charge | kg | 0.3 | 0.32 |
| Control method | | Compressor ON/OFF | |
| Ambient temperature/Humidity/Altitude*1, 11 | | Temperature: 5 to 35°C, Humidity: 30 to 70%, Altitude: less than 3000 m | |
| Circulating fluid system | Circulating fluid*2 | Tap water, 15% ethylene glycol aqueous solution | |
| | Set temperature range*1 | 10 to 30 | |
| | Cooling capacity*3, 11 | 1000/1200 For option -T: 900/1100 | 1400/1600 For option -T: 1300/1500 |
| | Temperature stability*4 | ±2 | |
| | Pump capacity (50/60 Hz)*5 | 0.08 (at 7 L/min)/0.11 (at 7 L/min) For option -T: 0.13 (at 7 L/min)/0.18 (at 7 L/min) | |
| | Rated flow (50/60 Hz)*6 | 7/7 | |
| | Tank capacity | Approx. 5 | |
| | Port size | Rc1/2 | |
| Fluid contact material | | Stainless steel, Copper (Heat exchanger brazing), Bronze, Brass, Ceramic, Carbon, PP, PE, POM, EPDM, PVC | |
| Electrical system | Power supply | Single-phase 100 VAC 50/60 Hz Allowable voltage range ±10% | |
| | Fuse | 15 | |
| | Power cable size*10 | 3 cores x 14 AWG (2.0 mm ²), 3 m | |
| | Applicable earth leakage breaker capacity*7 | 15 | |
| | Rated operating current (50/60 Hz)*3 | 7.1/7.8 For option -T: 7.8/8.4 | 7.1/7.8 For option -T: 7.8/8.4 |
| | Rated power consumption (50/60 Hz)*3 | 0.53/0.54 For option -T: 0.62/0.62 | 0.63/0.63 For option -T: 0.72/0.72 |
| Dimensions*8 | mm | W377 x D435 x H615 For option -T: W377 x D500 x H615 | |
| Accessories | | Fitting (for drain outlet) 1 pc., Operation Manual (for installation/operation) 1 | |
| Weight*9 | kg | 32 For option -T: 39 | |

*1 It should have no condensation. During seasons or in locations where the ambient temperature is likely to fall below freezing point, please contact SMC for that case.

*2 If tap water is used, use water that conforms to Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994 cooling water system - circulating type - make-up water).

*3 ① Ambient temperature: 25°C, ② Circulating fluid temperature: 20°C, ③ Circulating fluid rated flow, ④ Circulating fluid: Tap water

*4 Temperature at the thermo-chiller outlet when the circulating fluid flow is rated flow, and the circulating fluid outlet and return port are directly connected. Installation environment and the power supply are within specification range and stable.

*5 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

*6 Required flow rate for cooling capacity or maintaining the temperature stability. The specification of the cooling capacity and the temperature stability may not be satisfied if the flow rate is lower than the rated flow.

*7 Purchase an earth leakage breaker with current sensitivity of 15 mA or 30 mA/power supply 100 VAC separately.

*8 Dimensions between panels, not including the dimensions of protrusion.

*9 Weight in the dry state without circulating fluids.

*10 Cable terminal is provided with a plug with ground terminal (JIS C 8303 Plug for the receptacle with dipoles grounding electrode).

11 If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 217) Item 14 "" For altitude of 1000 m or higher."

How to Order**Single-phase 200 VAC****HRSE 018 - A - 20 -****Cooling capacity**

| | |
|------------|---|
| 012 | Cooling capacity 1000/1200 W (50/60 Hz) |
| 018 | Cooling capacity 1400/1600 W (50/60 Hz) |
| 024 | Cooling capacity 1900/2200 W (50/60 Hz) |

Cooling method

| | |
|----------|--------------------------|
| A | Air-cooled refrigeration |
|----------|--------------------------|

Option

| Symbol | Option |
|------------|------------------------------|
| Nil | None |
| T | High pressure pump mounted*1 |

*1 The cooling capacity will decrease by about 100 W from the value in the catalog. The performance is different between product models. Make sure to check the pump capacity before selecting models.

Power supply

| Symbol | Power supply |
|-----------|---------------------------------|
| 20 | Single-phase 200 VAC (50/60 Hz) |

**Specifications** * There are different values from standard specifications.

| Model | | HRSE012-A-20-(T) | HRSE018-A-20-(T) | HRSE024-A-20-(T) |
|---|---|--|---------------------------------------|---------------------------------------|
| Cooling method | | Air-cooled refrigeration | | |
| Refrigerant | | R407C (HFC) | | |
| Refrigerant charge | kg | 0.32 | 0.33 | 0.34 |
| Control method | | Compressor ON/OFF | | |
| Ambient temperature/Humidity/Altitude *1, 11 | | Temperature: 5 to 40°C, Humidity: 30 to 70%, Altitude: less than 3000 m | | |
| Circulating fluid system | Circulating fluid *2 | Tap water, 15% ethylene glycol aqueous solution | | |
| | Set temperature range *1 | 10 to 30 | | |
| | Cooling capacity (50/60 Hz) *3, 11 | 1000/1200 For option -T: 900/1100 | 1400/1600 For option -T: 1300/1500 | 1900/2200 For option -T: 1800/2100 |
| | Temperature stability *4 | ±2 | | |
| | Pump capacity (50/60 Hz) *5 | 0.08 (at 7 L/min)/0.11 (at 7 L/min) For option -T: 0.13 (at 7 L/min)/0.18 (at 7 L/min) | | |
| | Rated flow (50/60 Hz) *6 | 7/7 | | |
| | Tank capacity | Approx. 5 | | |
| | Port size | Rc1/2 | | |
| | Fluid contact material | Stainless steel, Copper (Heat exchanger brazing), Bronze, Brass, Ceramic, Carbon, PP, PE, POM, EPDM, PVC | | |
| Electrical system | Power supply | Single-phase 200 VAC 50/60 Hz Allowable voltage range ±10% | | |
| | Fuse | 15 | | |
| | Power cable size *10 | 3 cores x 14 AWG (2.0 mm ²), 3 m | | |
| | Applicable earth leakage breaker capacity *7 | 15 | | |
| | Rated operating current (50/60 Hz) *3 | 4.1/5.0 For option -T: 4.5/5.4 | 4.2/5.3 For option -T: 4.6/5.7 | 4.3/5.4 For option -T: 4.7/5.8 |
| | Rated power consumption (50/60 Hz) *3 | 0.58/0.74 For option -T: 0.66/0.82 | 0.73/0.86 For option -T: 0.81/0.94 | 0.85/1.02 For option -T: 0.93/1.10 |
| Dimensions *8 | | W377 x D435 x H615 For option -T: W377 x D500 x H615 | | |
| Accessories | | Fitting (for drain outlet) 1 pc., Operation Manual (for installation/operation) 1 | | |
| Weight *9 | | 35 For option -T: 42 | | |

*1 It should have no condensation. During seasons or in locations where the ambient temperature is likely to fall below freezing point, please contact SMC for that case.

*2 If tap water is used, use water that conforms to Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994 cooling water system - circulating type - make-up water).

*3 ① Ambient temperature: 25°C, ② Circulating fluid temperature: 20°C, ③ Circulating fluid rated flow, ④ Circulating fluid: Tap water

*4 Temperature at the thermo-chiller outlet when the circulating fluid flow is rated flow, and the circulating fluid outlet and return port are directly connected. Installation environment and the power supply are within specification range and stable.

*5 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

*6 Required flow rate for cooling capacity or maintaining the temperature stability. The specification of the cooling capacity and the temperature stability may not be satisfied if the flow rate is lower than the rated flow.

*7 Purchase an earth leakage breaker with current sensitivity of 30 mA/power supply 200 VAC separately.

*8 Dimensions between panels, not including the dimensions of protrusion.

*9 Weight in the dry state without circulating fluids.

*10 The end parts of all three lead wires of the cable terminal are untreated (bare cut).

*11 If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 217) Item 14 * For altitude of 1000 m or higher."

How to Order



Single-phase 230 VAC

HRSE 018 - A - 23 -

Cooling capacity

| | |
|------------|---|
| 012 | Cooling capacity 1000/1200 W (50/60 Hz) |
| 018 | Cooling capacity 1400/1600 W (50/60 Hz) |
| 024 | Cooling capacity 1900/2200 W (50/60 Hz) |

Cooling method

| | |
|----------|--------------------------|
| A | Air-cooled refrigeration |
|----------|--------------------------|

Option

| Symbol | Option |
|------------|------------------------------|
| Nil | None |
| T | High pressure pump mounted*1 |

*1 The cooling capacity will decrease by about 100 W from the value in the catalog. The performance is different between product models. Make sure to check the pump capacity before selecting models.

Power supply

| Symbol | Power supply |
|-----------|---------------------------------|
| 23 | Single-phase 230 VAC (50/60 Hz) |

Specifications * There are different values from standard specifications.

| Model | | HRSE012-A-23-(T) | HRSE018-A-23-(T) | HRSE024-A-23-(T) | |
|---|---|---|--|---------------------------------------|---------------------------------------|
| Cooling method | | Air-cooled refrigeration | | | |
| Refrigerant | | R407C (HFC) | | | |
| Refrigerant charge | kg | 0.32 | 0.33 | 0.34 | |
| Control method | | Compressor ON/OFF | | | |
| Ambient temperature/Humidity/Altitude*1, 11 | | Temperature: 5 to 40°C, Humidity: 30 to 70%, Altitude: less than 3000 m | | | |
| Circulating fluid system | Circulating fluid*2 | Tap water, 15% ethylene glycol aqueous solution | | | |
| | Set temperature range*1 | °C | 10 to 30 | | |
| | Cooling capacity (50/60 Hz)*3, 11 | W | 1000/1200 For option -T: 900/1100 | 1400/1600 For option -T: 1300/1500 | 1900/2200 For option -T: 1800/2100 |
| | Temperature stability*4 | °C | ±2 | | |
| | Pump capacity (50/60 Hz)*5 | MPa | 0.08 (at 7 L/min)/0.11 (at 7 L/min) For option -T: 0.13 (at 7 L/min)/0.18 (at 7 L/min) | | |
| | Rated flow (50/60 Hz)*6 | L/min | 7/7 | | |
| | Tank capacity | L | Approx. 5 | | |
| | Port size | | Rc1/2 | | |
| | Fluid contact material | | Stainless steel, Copper (Heat exchanger brazing), Bronze, Brass, Ceramic, Carbon, PP, PE, POM, EPDM, PVC | | |
| Electrical system | Power supply | Single-phase 230 VAC 50/60 Hz Allowable voltage range ±10% | | | |
| | Fuse | A | 15 | | |
| | Power cable size*10 | — | 3 cores x 14 AWG (2.0 mm²), 3 m | | |
| | Applicable earth leakage breaker capacity*7 | A | 15 | | |
| | Rated operating current (50/60 Hz)*3 | A | 4.1/5.0 For option -T: 4.5/5.4 | 4.2/5.3 For option -T: 4.6/5.7 | 4.3/5.4 For option -T: 4.7/5.8 |
| | Rated power consumption (50/60 Hz)*3 | kVA | 0.58/0.74 For option -T: 0.66/0.82 | 0.73/0.86 For option -T: 0.81/0.94 | 0.87/1.04 For option -T: 0.93/1.10 |
| Dimensions*8 | mm | W377 x D435 x H615 For option -T: W377 x D500 x H615 | | | |
| Accessories | | Fitting (for drain outlet) 1 pc., Operation Manual (for installation/operation) 1 | | | |
| Weight*9 | kg | 35 For option -T: 42 | | | |

*1 It should have no condensation. During seasons or in locations where the ambient temperature is likely to fall below freezing point, please contact SMC for that case.

*2 If tap water is used, use water that conforms to Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994 cooling water system - circulating type - make-up water).

*3 ① Ambient temperature: 25°C, ② Circulating fluid temperature: 20°C, ③ Circulating fluid rated flow, ④ Circulating fluid: Tap water

*4 Temperature at the thermo-chiller outlet when the circulating fluid flow is rated flow, and the circulating fluid outlet and return port are directly connected. Installation environment and the power supply are within specification range and stable.

*5 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

*6 Required flow rate for cooling capacity or maintaining the temperature stability. The specification of the cooling capacity and the temperature stability may not be satisfied if the flow rate is lower than the rated flow.

*7 Purchase an earth leakage breaker with current sensitivity of 30 mA/power supply 230 VAC separately.

*8 Dimensions between panels, not including the dimensions of protrusion.

*9 Weight in the dry state without circulating fluids.

*10 The end parts of all three lead wires of the cable terminal are untreated (bare cut).

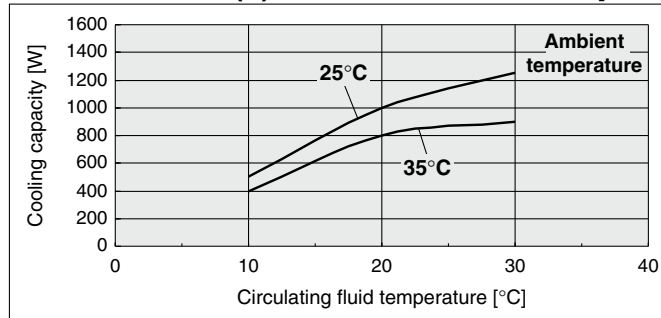
*11 If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 217) Item 14 * For altitude of 1000 m or higher."

- * If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 217) Item 14 * For altitude of 1000 m or higher."
- * For models with high pressure pump mounted (-T), the cooling capacity will decrease by about 100 W from each graph.

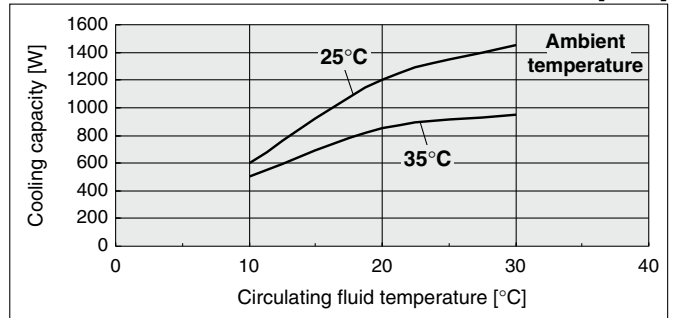
Cooling Capacity

HRSE012-A-10(-T)

[50 Hz]

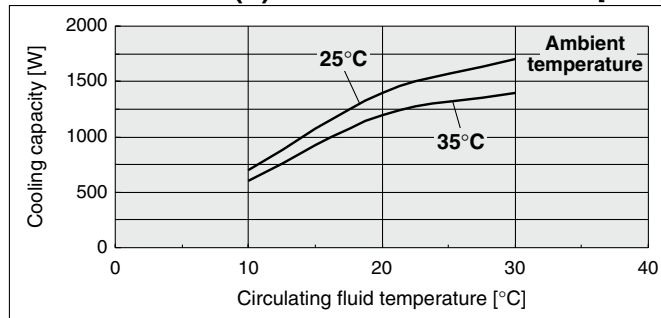


[60 Hz]

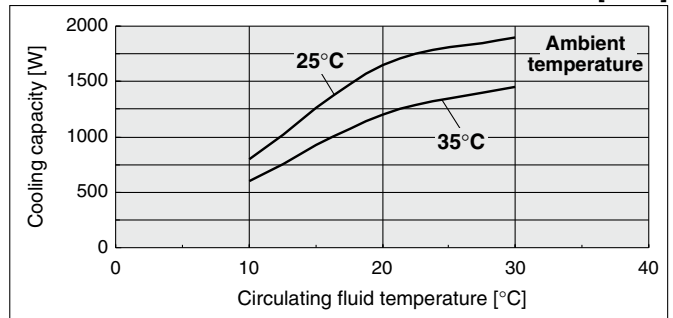


HRSE018-A-10(-T)

[50 Hz]

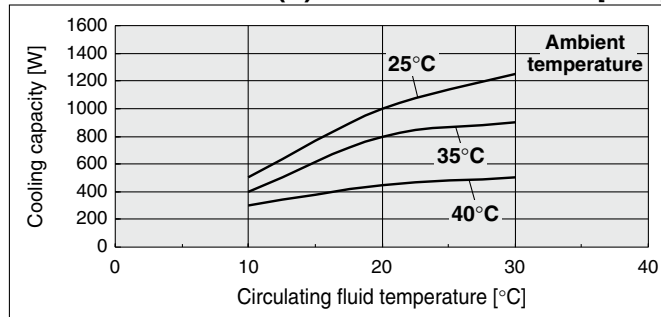


[60 Hz]

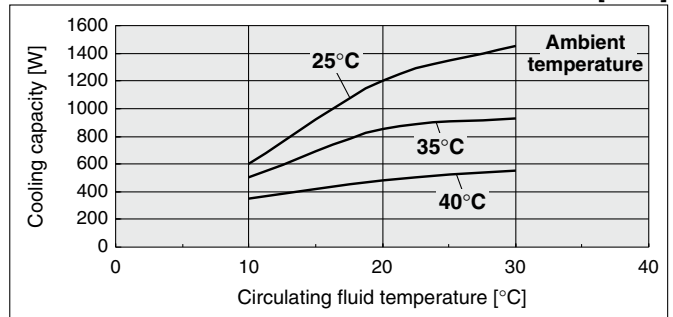


HRSE012-A-20/23(-T)

[50 Hz]

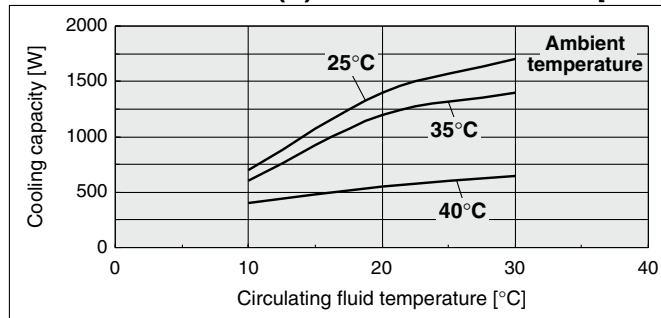


[60 Hz]

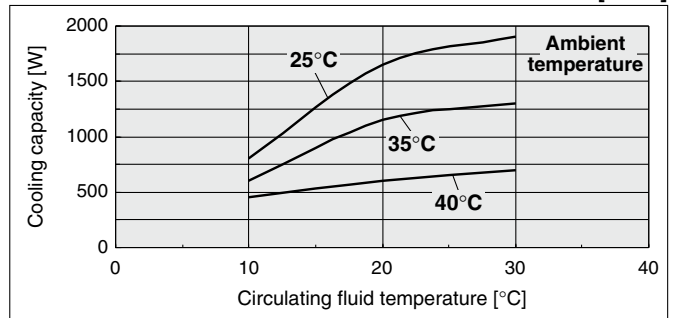


HRSE018-A-20/23(-T)

[50 Hz]

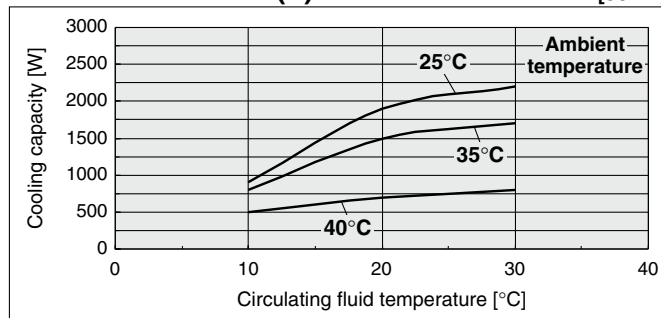


[60 Hz]

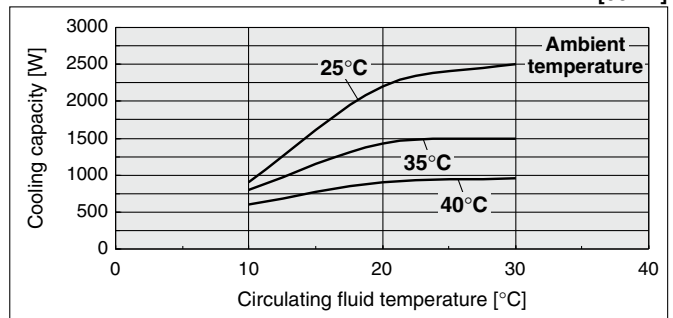


HRSE024-A-20/23(-T)

[50 Hz]

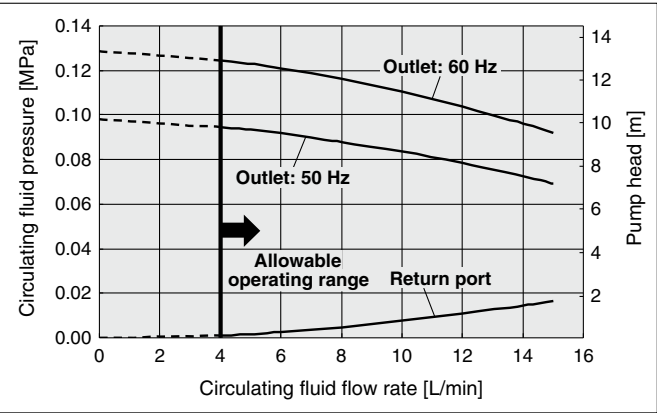


[60 Hz]

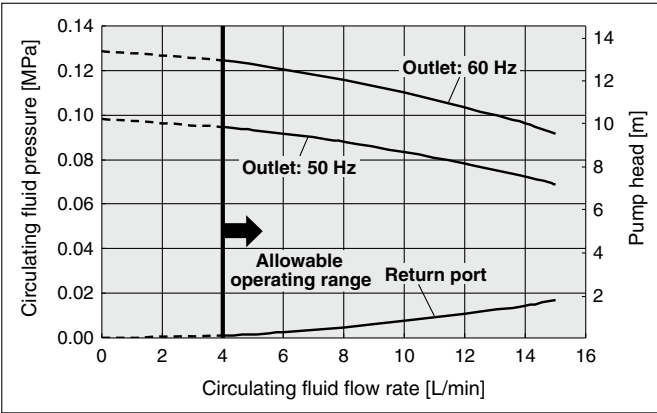


Pump Capacity

HRSE⁰¹²₀₁₈-A-10

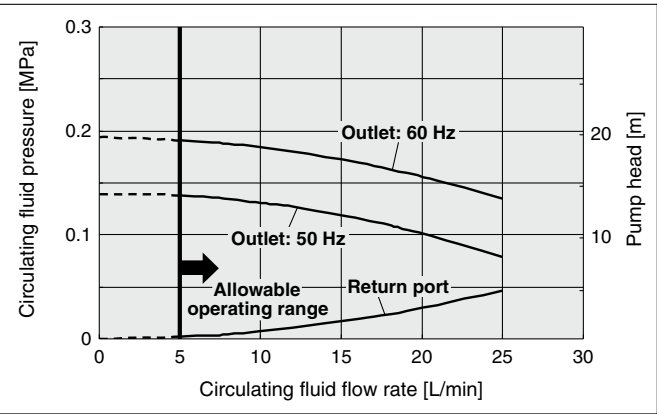


HRSE⁰¹²₀₁₈-A-20/23
024



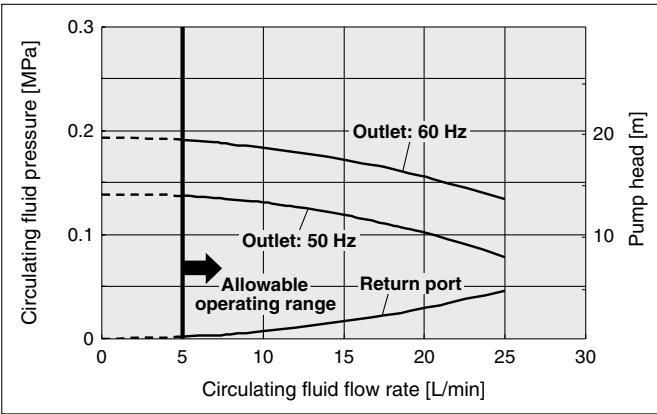
Option (-T): High Pressure Pump Mounted

HRSE⁰¹²₀₁₈-A-10-T



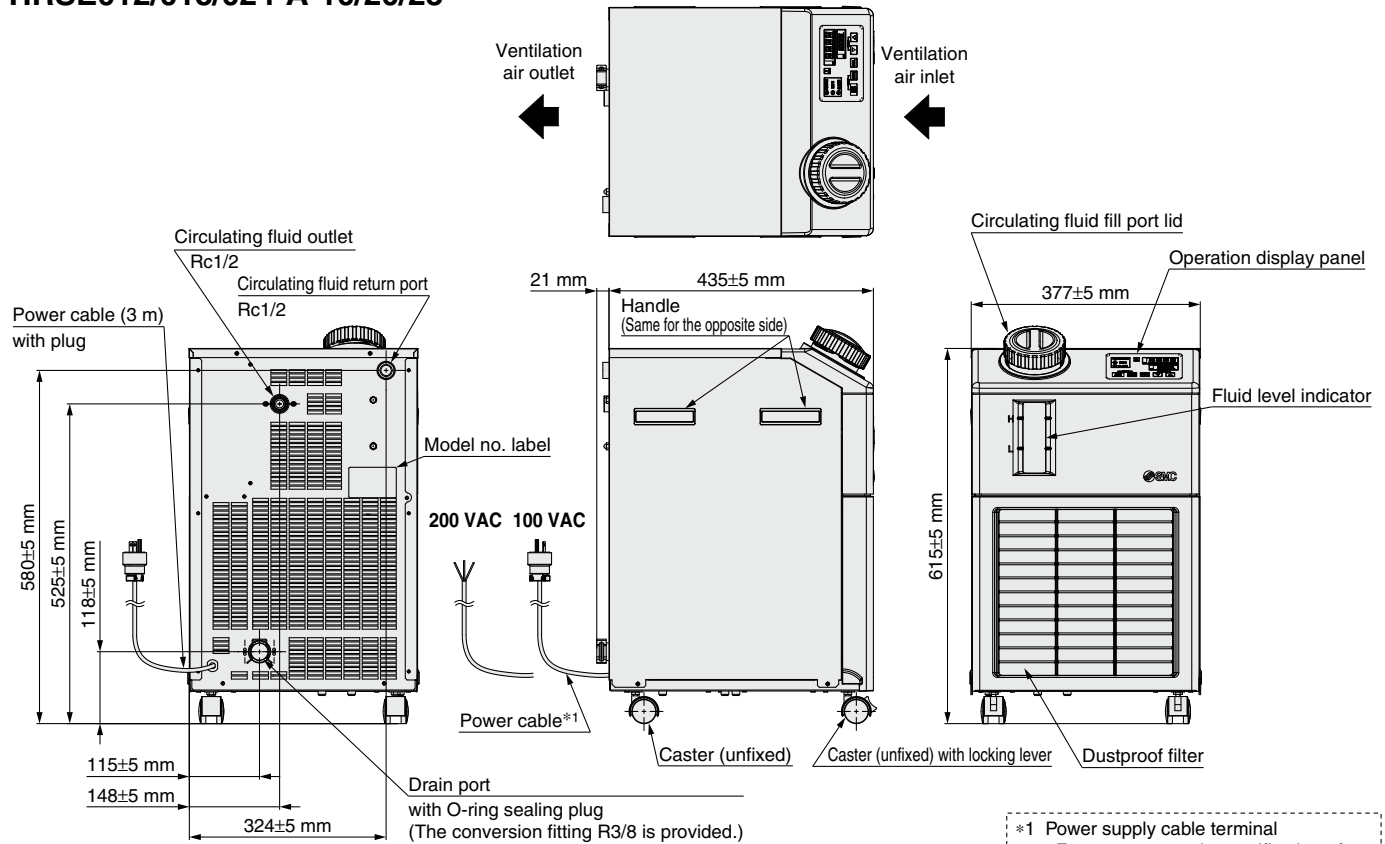
Option (-T): High Pressure Pump Mounted

HRSE⁰¹²₀₁₈-A-20/23-T
024



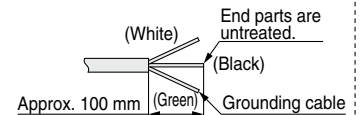
Dimensions

HRSE012/018/024-A-10/20/23

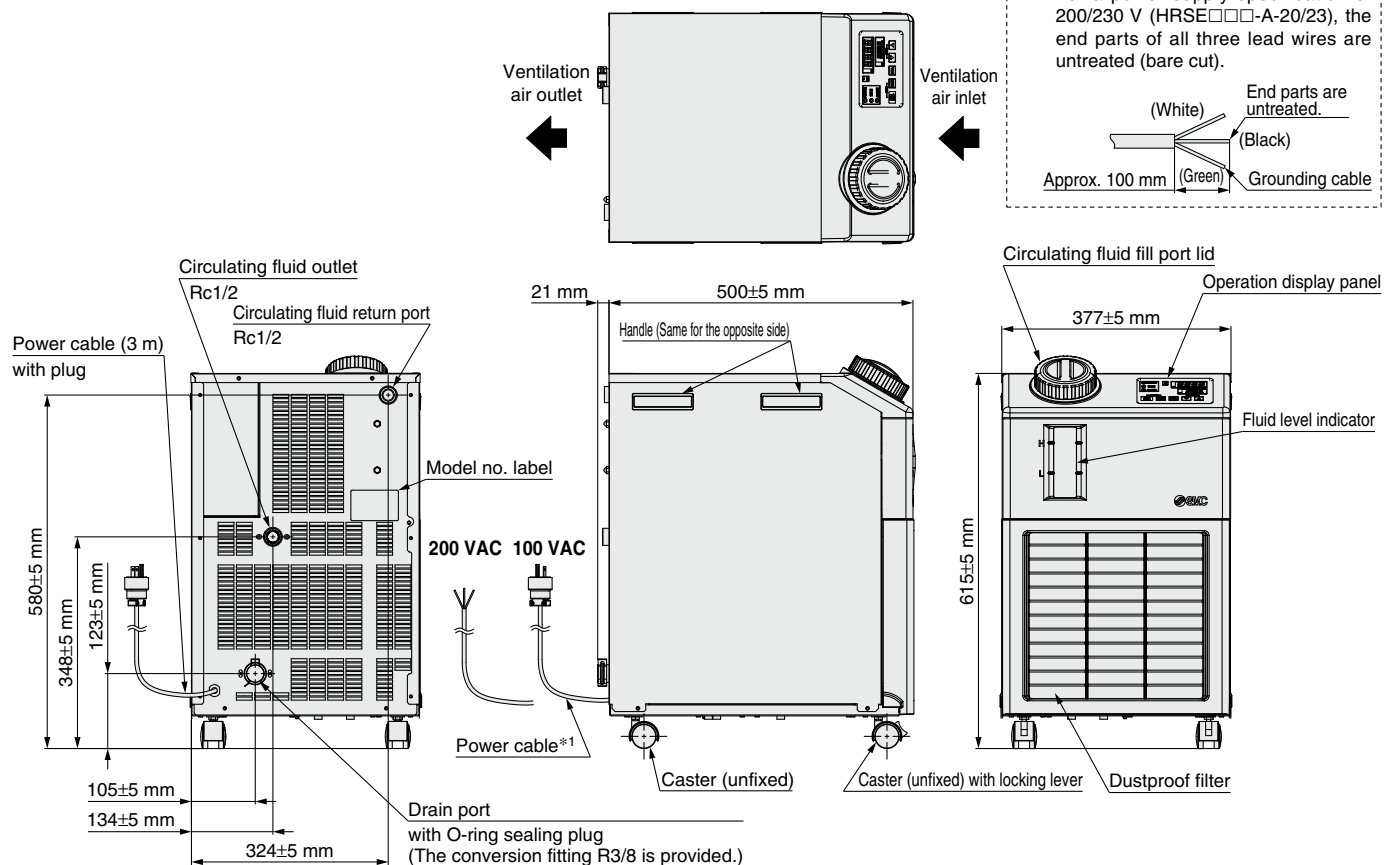


*1 Power supply cable terminal

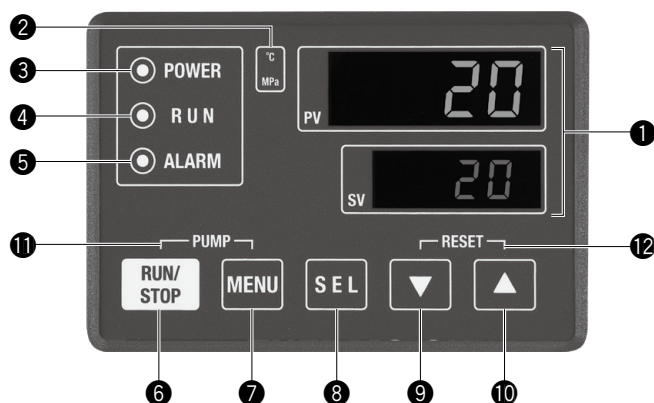
- For a power supply specification of 100 V (HRSE□□□-A-10), a plug with ground terminal (JIS C 8303 Plug for the receptacle with dipoles grounding electrode) is included.
- For a power supply specification of 200/230 V (HRSE□□□-A-20/23), the end parts of all three lead wires are untreated (bare cut).



HRSE012/018/024-A-10/20/23-T (High pressure pump mounted)



● Operation Display Panel



| No. | Description | Function | |
|-----|--|---|---|
| ① | Digital display (7 segment, 4 digits) | PV | Displays the current circulating fluid temperature, pressure, alarm codes and other menu items (codes). |
| | | SV | Displays the set values of the circulating fluid discharge temperature and other menus. |
| ② | [°C] [MPa] lamp | [°C] lamp is turned on when temperature is displayed on the digital display. [MPa] lamp is turned on when pressure is displayed on the digital display. | |
| ③ | [POWER] lamp | Lights up when the power is being supplied to the unit. | |
| ④ | [RUN] lamp | Lights up during operation, and goes off when it is stopped. Flashes during stand-by for stop or independent operation of the pump. | |
| ⑤ | [ALARM] lamp | Flashes with buzzer when alarm occurs. | |
| ⑥ | [RUN/STOP] key | Makes the product run or stop. | |
| ⑦ | [MENU] key | Shifts the main menu (display screen of circulating fluid discharge temperature and pressure, etc.) and other menus (for monitoring and entry of set values). | |
| ⑧ | [SEL] key | Changes the item in menu and enters the set value. | |
| ⑨ | [▼] key | Decreases the set value. | |
| ⑩ | [▲] key | Increases the set value. | |
| ⑪ | [PUMP] key | Press the [MENU] and [RUN/STOP] keys simultaneously. The pump starts running independently to make the product ready for start-up (release the air). | |
| ⑫ | [RESET] key | Press the [▼] and [▲] keys simultaneously. The alarm buzzer is stopped and the [ALARM] lamp is reset. | |

● Alarm

| Code | Alarm message | Operation status |
|------|--|------------------------|
| AL02 | High circulating fluid discharge temp. | Stop |
| AL03 | Circulating fluid discharge temp. rise | Continue ^{*1} |
| AL04 | Circulating fluid discharge temp. drop | Continue ^{*1} |
| AL07 | Abnormal pump operation | Stop |
| AL15 | Refrigerant circuit pressure (high pressure side) drop | Stop |
| AL20 | Memory error | Stop |
| AL22 | Circulating fluid discharge temp. sensor failure | Stop |
| AL24 | Compressor intake temp. sensor failure | Stop |
| AL26 | Compressor discharge pressure sensor failure | Stop |
| AL27 | Heat exchanger inlet temp. sensor failure | Stop |
| AL28 | Pump maintenance | Continue |
| AL29 | Fan motor maintenance | Continue |
| AL30 | Compressor maintenance | Continue |

*1 "Stop" or "Continue" are default settings. Users can change them to "Continue" and "Stop." For details, read the Operation Manual.

HRSE Series

Option/Optional Accessories

Option

* Options have to be selected when ordering the thermo-chiller.
It is not possible to add them after purchasing the unit.

T Option symbol

High Pressure Pump Mounted

HRSE - A - - T

● High pressure pump mounted

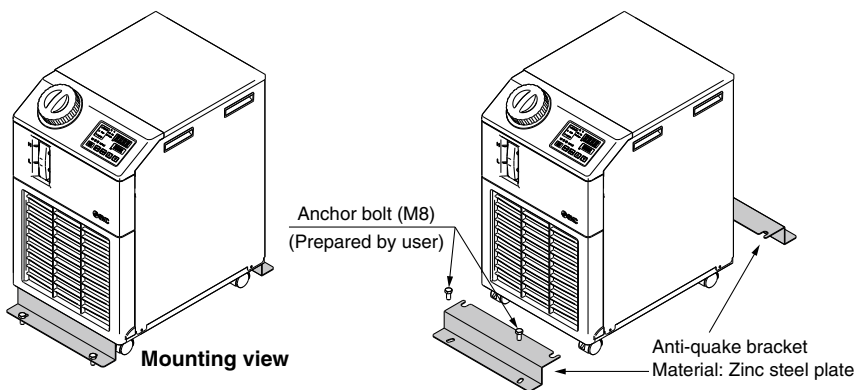
Possible to choose a high pressure pump in accordance with user's piping resistance.
Cooling capacity will decrease by heat generated in the pump.

Optional Accessories

① Anti-quake Bracket

Bracket for earthquakes. Anchor bolt (M8) suitable for the flooring material should be prepared separately by user.
(Anti-quake bracket thickness: 1.6 mm)

| Part no. (per unit) | Applicable model | A | B | C | D |
|---------------------|------------------|-----|-------|-----|-------|
| HRS-TK003 | HRSE012-A-□ | 240 | (335) | 505 | (540) |
| | HRSE018-A-□ | | | | |
| | HRSE024-A-□ | | | | |
| | HRSE012-A-□-T | 240 | (335) | 555 | (590) |
| | HRSE018-A-□-T | | | | |
| | HRSE024-A-□-T | | | | |



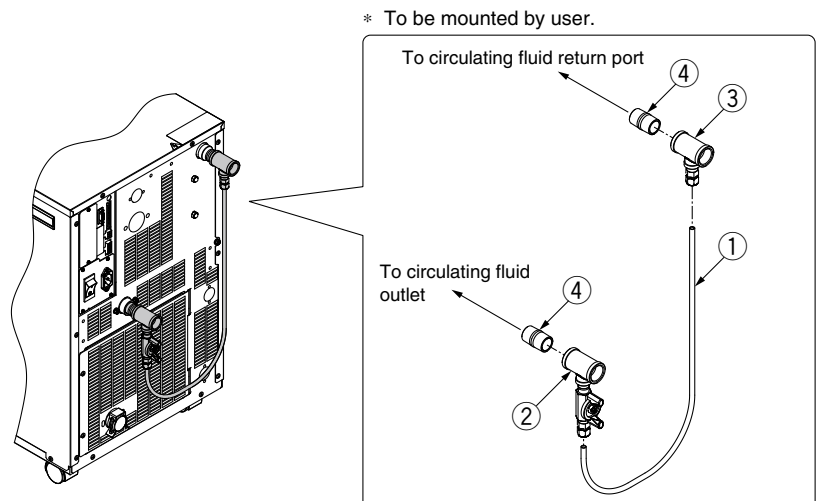
② Bypass Piping Set

When the circulating fluid goes below the rated flow (7 L/min), cooling capacity will be reduced and the temperature stability will be badly affected. In such a case, use the bypass piping set.
A high pressure pump is also available.

| Part no. | Applicable model |
|-----------|------------------|
| HRS-BP001 | HRSE012-A-□(-T) |
| | HRSE018-A-□(-T) |
| | HRSE024-A-□(-T) |
| | HRSE024-A-□(-T) |

Parts List

| No. | Description |
|-----|--|
| ① | Bypass tube (700 mm) (Part no.: TL0806) |
| ② | Outlet piping (With ball valve) |
| ③ | Return port piping |
| ④ | Nipple (Size: 1/2) (2 pcs.) |



Optional Accessories

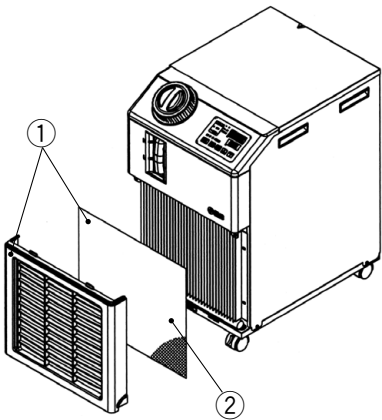
③ Replacement Type Dustproof Filter Set

A disposable dustproof filter is mounted instead of the dustproof net on the front panel.

| Part no. | Applicable model |
|-----------|------------------|
| HRS-FL001 | HRSE□-A-□-(T) |

Parts List

| No. | Description | Part no. | Note |
|-----|---------------------------------------|-----------|--|
| ① | Replacement type dustproof filter set | HRS-FL001 | Front panel with hook-and-loop fastener for holding filter 5 filters are included. (No dustproof net is included.) |
| ② | Replacement type dustproof filter | HRS-FL002 | 5 filters per set Size: 300 x 370 |



④ Particle Filter Set

Removes foreign matter in the circulating fluid.

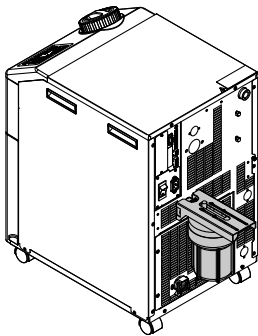
HRS-PF001-**W075**-**H**

Table 2

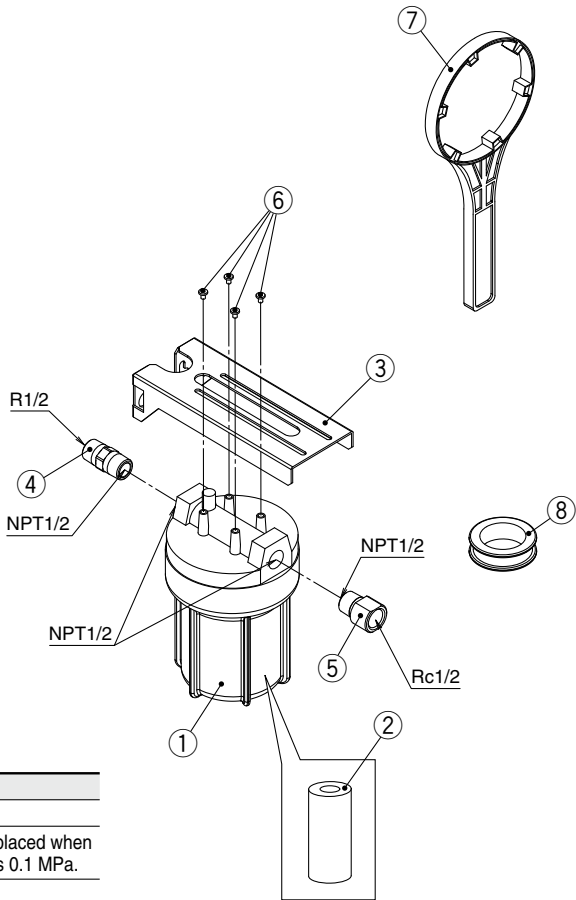
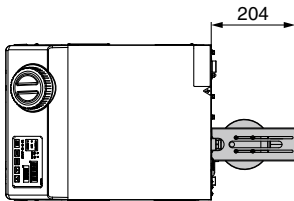
| Symbol | Accessory |
|--------|-------------|
| Nil | None |
| H | With handle |

Table 1

| Symbol | Nominal filtration accuracy [μm] | Replacement element part no. for L125 (individual part) |
|--------|----------------------------------|---|
| Nil | Without element | — |
| W005 | 5 | EJ202S-005X11 |
| W075 | 75 | EJ202S-075X11 |



Mounting view



Parts List

| No. | Model | Description | Material | Qty. | Note |
|-----|--------------------------------|-------------------------|-----------------|------|--|
| ① | — | Body | PP | 1 | — |
| ② | EJ202S-005X11 EJ202S-075X11 | Element | PP/PE | 1 | The product should be replaced when the pressure drop reaches 0.1 MPa. |
| ③ | — | Particle filter bracket | SGCC | 1 | — |
| ④ | — | Nipple | Stainless steel | 1 | Conversion from R to NPT |
| ⑤ | — | Extension piece | Stainless steel | 1 | Conversion from NPT to Rc |
| ⑥ | — | Tapping screw | — | 4 | — |
| ⑦ | — | Handle | — | 1 | When -H is selected |
| ⑧ | — | Sealant tape | PTFE | 1 | — |

Cooling Capacity Calculation

Required Cooling Capacity Calculation

Example 1: When the heat generation amount in the user's equipment is known.

The heat generation amount can be determined based on the power consumption or output of the heat generating area — i.e. the area requiring cooling — within the user's equipment.*1

① Derive the heat generation amount from the power consumption.

Power consumption **P**: 1000 [W]

$$Q = P = 1000 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1000 \text{ [W]} \times 1.2 = 1200 \text{ [W]}$$

② Derive the heat generation amount from the power supply output.

Power supply output **V**: 1.0 [kVA]

$$Q = P = V \times I \times \text{Power factor}$$

In this example, using a power factor of 0.85:

$$= 1.0 \text{ [kVA]} \times 0.85 = 0.85 \text{ [kW]} = 850 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$850 \text{ [W]} \times 1.2 = 1020 \text{ [W]}$$

③ Derive the heat generation amount from the output.

Output (shaft power, etc.) **W**: 800 [W]

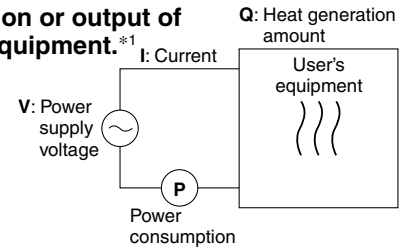
$$Q = P = \frac{W}{\text{Efficiency}}$$

In this example, using an efficiency of 0.7:

$$= \frac{800}{0.7} = 1143 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1143 \text{ [W]} \times 1.2 = 1372 \text{ [W]}$$



*1 The examples above calculate the heat generation amount based on the power consumption. The actual heat generation amount may differ due to the structure of the user's equipment. Be sure to check it carefully.

Example 2: When the heat generation amount in the user's equipment is not known.

Obtain the temperature difference between inlet and outlet by circulating the circulating fluid inside the user's equipment.

Heat generation amount by user's equipment **Q** : Unknown [W] ([J/s])
 Circulating fluid : Tap water*1
 Circulating fluid mass flow rate **qm** : (= $\rho \times q_v \div 60$) [kg/s]
 Circulating fluid density **p** : 1 [kg/dm³]
 Circulating fluid (volume) flow rate **qv** : 10 [dm³/min]
 Circulating fluid specific heat **C** : 4.2 x 10³ [J/(kg·K)]
 Circulating fluid outlet temperature **T1** : 293 [K] (20 [°C])
 Circulating fluid return temperature **T2** : 295 [K] (22 [°C])
 Circulating fluid temperature difference **ΔT** : 2.0 [K] (= **T2** - **T1**)
 Conversion factor: minutes to seconds (SI units) : 60 [s/min]

*1 Refer to page 215 for the typical physical property value of tap water or other circulating fluids.

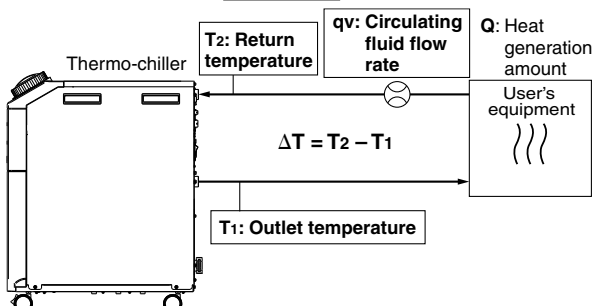
$$Q = q_m \times C \times (T_2 - T_1)$$

$$= \frac{\rho \times q_v \times C \times \Delta T}{60} = \frac{1 \times 10 \times 4.2 \times 10^3 \times 2.0}{60}$$

$$= 1400 \text{ [J/s]} \approx 1400 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1400 \text{ [W]} \times 1.2 = 1680 \text{ [W]}$$



Example of current measurement units (Reference)

Heat generation amount by user's equipment **Q** : Unknown [cal/h] → [W]
 Circulating fluid : Tap water*1
 Circulating fluid weight flow rate **qm** : (= $\rho \times q_v \times 60$) [kgf/h]
 Circulating fluid weight volume ratio **γ** : 1 [kgf/L]
 Circulating fluid (volume) flow rate **qv** : 10 [L/min]
 Circulating fluid specific heat **C** : 1.0 x 10³ [cal/(kgf·°C)]
 Circulating fluid outlet temperature **T1** : 20 [°C]
 Circulating fluid return temperature **T2** : 22 [°C]
 Circulating fluid temperature difference **ΔT** : 2.0 [°C] (= **T2** - **T1**)
 Conversion factor: hours to minutes : 60 [min/h]
 Conversion factor: kcal/h to kW : 860 [(cal/h)/W]

$$Q = \frac{q_m \times C \times (T_2 - T_1)}{860}$$

$$= \frac{\gamma \times q_v \times 60 \times C \times \Delta T}{860}$$

$$= \frac{1 \times 10 \times 60 \times 1.0 \times 10^3 \times 2.0}{860}$$

$$= \frac{1200000 \text{ [cal/h]}}{860}$$

$$\approx 1400 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1400 \text{ [W]} \times 1.2 = 1680 \text{ [W]}$$

Required Cooling Capacity Calculation

Example 3: When there is no heat generation, and when cooling the object below a certain temperature and period of time.

Heat quantity by cooled substance (per unit time) **Q**: Unknown [W] ([J/s])
 Cooled substance : Water
 Cooled substance mass **m** : (= $\rho \times V$) [kg]
 Cooled substance density ρ : 1 [kg/L]
 Cooled substance total volume **V** : 20 [dm³]
 Cooled substance specific heat **C** : 4.2 x 10³ [J/(kg·K)]
 Cooled substance temperature when cooling begins **To**: 305 [K] (32 [°C])
 Cooled substance temperature after t hour **Tt** : 293 [K] (20 [°C])
 Cooling temperature difference ΔT : 12 [K] (= **To** - **Tt**)
 Cooling time Δt : 900 [s] (= 15 [min])

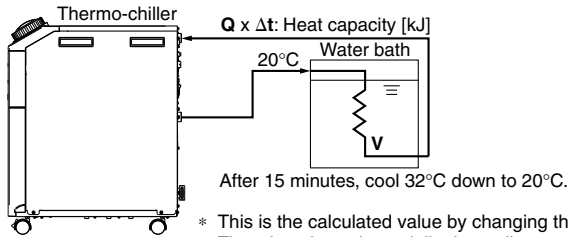
* Refer to the following for the typical physical property values by circulating fluid.

$$Q = \frac{m \times C \times (T_o - T_t)}{\Delta t} = \frac{\rho \times V \times C \times \Delta T}{\Delta t}$$

$$= \frac{1 \times 20 \times 4.2 \times 10^3 \times 12}{900} = 1120 \text{ [J/s]} \approx 1120 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1120 \text{ [W]} \times 1.2 = 1344 \text{ [W]}$$



Example of current measurement units (Reference)

Heat quantity by cooled substance (per unit time) **Q**: Unknown [cal/h] → [W]
 Cooled substance : Water
 Cooled substance weight **m** : (= $\rho \times V$) [kgf]
 Cooled substance weight volume ratio γ : 1 [kgf/L]
 Cooled substance total volume **V** : 20 [L]
 Cooled substance specific heat **C** : 1.0 x 10³ [cal/(kgf·°C)]
 Cooled substance temperature when cooling begins **To** : 32 [°C]
 Cooled substance temperature after t hour **Tt** : 20 [°C]
 Cooling temperature difference ΔT : 12 [°C] (= **To** - **Tt**)
 Cooling time Δt : 15 [min]
 Conversion factor: hours to minutes : 60 [min/h]
 Conversion factor: kcal/h to kW : 860 [(cal/h)/W]

$$Q = \frac{m \times C \times (T_o - T_t)}{\Delta t \times 860} = \frac{\gamma \times V \times 60 \times C \times \Delta T}{\Delta t \times 860}$$

$$= \frac{1 \times 20 \times 60 \times 1.0 \times 10^3 \times 12}{15 \times 860} \approx 1120 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1120 \text{ [W]} \times 1.2 = 1344 \text{ [W]}$$

Precautions on Cooling Capacity Calculation

1. Heating capacity

When the circulating fluid temperature is set above room temperature, it needs to be heated by the thermo-chiller. The heating capacity depends on the circulating fluid temperature. Consider the radiation rate and heat capacity of the user's equipment and check beforehand if the required heating capacity is provided.

2. Pump capacity

<Circulating fluid flow rate>

Circulating fluid flow rate varies depending on the circulating fluid discharge pressure. Consider the installation height difference between the thermo-chiller and the user's equipment, and the piping resistance such as circulating fluid pipings, or piping size, or piping curves in the machine. Check beforehand if the required flow is achieved, using the pump capacity curves.

<Circulating fluid discharge pressure>

Circulating fluid discharge pressure has the possibility to increase up to the maximum pressure in the pump capacity curves. Check beforehand if the circulating fluid pipings or circulating fluid circuit of the user's equipment are fully durable against this pressure.

Circulating Fluid Typical Physical Property Values

1. This catalog uses the following values for density and specific heat in calculating the required cooling capacity.

Density ρ : 1 [kg/L] (or, using current unit system, weight volume ratio $\gamma = 1$ [kgf/L])
 Specific heat **C**: 4.19 x 10³ [J/(kg·K)] (or, using current unit system, 1 x 10³ [cal/(kgf·°C)])

2. Values for density and specific heat change slightly according to temperature shown below. Use this as a reference.

Water

| Physical property value Temperature | Density ρ [kg/L] | Specific heat C [J/(kg·K)] | Current unit system | |
|--|--------------------------|-------------------------------|--------------------------------------|--------------------------------|
| | | | Weight volume ratio γ [kgf/L] | Specific heat C [cal/(kgf·°C)] |
| 5°C | 1.00 | 4.2 x 10 ³ | 1.00 | 1 x 10 ³ |
| 10°C | 1.00 | 4.19 x 10 ³ | 1.00 | 1 x 10 ³ |
| 15°C | 1.00 | 4.19 x 10 ³ | 1.00 | 1 x 10 ³ |
| 20°C | 1.00 | 4.18 x 10 ³ | 1.00 | 1 x 10 ³ |
| 25°C | 1.00 | 4.18 x 10 ³ | 1.00 | 1 x 10 ³ |
| 30°C | 1.00 | 4.18 x 10 ³ | 1.00 | 1 x 10 ³ |
| 35°C | 0.99 | 4.18 x 10 ³ | 0.99 | 1 x 10 ³ |
| 40°C | 0.99 | 4.18 x 10 ³ | 0.99 | 1 x 10 ³ |

15% Ethylene Glycol Aqueous Solution

| Physical property value Temperature | Density ρ [kg/L] | Specific heat C [J/(kg·K)] | Current unit system | |
|--|--------------------------|-------------------------------|--------------------------------------|--------------------------------|
| | | | Weight volume ratio γ [kgf/L] | Specific heat C [cal/(kgf·°C)] |
| 5°C | 1.02 | 3.91 x 10 ³ | 1.02 | 0.93 x 10 ³ |
| 10°C | 1.02 | 3.91 x 10 ³ | 1.02 | 0.93 x 10 ³ |
| 15°C | 1.02 | 3.91 x 10 ³ | 1.02 | 0.93 x 10 ³ |
| 20°C | 1.01 | 3.91 x 10 ³ | 1.01 | 0.93 x 10 ³ |
| 25°C | 1.01 | 3.91 x 10 ³ | 1.01 | 0.93 x 10 ³ |
| 30°C | 1.01 | 3.91 x 10 ³ | 1.01 | 0.94 x 10 ³ |
| 35°C | 1.01 | 3.91 x 10 ³ | 1.01 | 0.94 x 10 ³ |
| 40°C | 1.01 | 3.92 x 10 ³ | 1.01 | 0.94 x 10 ³ |

* Shown above are reference values. Contact circulating fluid supplier for details.



HRSE Series

Specific Product Precautions 1

Be sure to read this before handling the products. Refer to page 383 for safety instructions and pages 384 to 387 for temperature control equipment precautions.

Design

⚠ Warning

1. This catalog shows the specifications of a single unit.

- 1) Check the specifications of the single unit (contents of this catalog) and thoroughly consider the adaptability between the user's system and this unit.
- 2) Although the protection circuit as a single unit is installed, prepare a drain pan, water leakage sensor, discharge air facility, and emergency stop equipment, depending on the user's operating condition. Also, the user is requested to carry out the safety design for the whole system.

2. When attempting to cool areas that are open to the atmosphere (tanks, pipes), plan your piping system accordingly.

When cooling open-air external tanks, arrange the piping so that there are coil pipes for cooling inside the tanks, and to carry back the entire flow volume of circulating fluid that is released.

3. Use non-corrosive material for fluid contact parts of circulating fluid.

Using corrosive materials such as aluminum or iron for fluid contact parts such as piping may cause clogging or leakage in the circulating fluid circuit. Provide protection against corrosion when you use the product.

Selection

⚠ Warning

1. Model selection

For selecting a model of thermo-chiller, it is required to know the heat generation amount of the user's equipment. Obtain the heat generation amount, referring to "Cooling Capacity Calculation" on pages 214 and 215 before selecting a model.

Handling

⚠ Warning

1. Thoroughly read the Operation Manual.

Read the Operation Manual completely before operation, and keep this manual available whenever necessary.

Transportation/Carriage/Movement

⚠ Warning

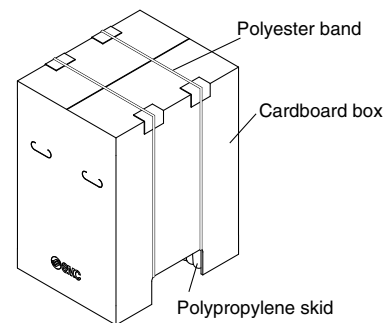
1. This product is heavy. Pay attention to safety and position of the product when it is transported, carried and moved.

2. Read the Operation Manual carefully to move the product after unpacking.

⚠ Caution

1. Never put the product down sideways as this may cause failure.

The product will be delivered in the packaging shown below.



| Model | Weight [kg] | Dimensions [mm] |
|--|-------------|------------------------------------|
| HRSE012-A-10 HRSE018-A-10 | 35 | Height 745 x Width 465 x Depth 575 |
| HRSE012-A-10-T HRSE018-A-10-T | 42 | Height 745 x Width 465 x Depth 620 |
| HRSE012-A-20 HRSE018-A-20 HRSE024-A-20 | 38 | Height 745 x Width 465 x Depth 575 |
| HRSE012-A-20-T HRSE018-A-20-T HRSE024-A-20-T | 45 | Height 745 x Width 465 x Depth 620 |
| HRSE012-A-23 HRSE018-A-23 HRSE024-A-23 | 41 | Height 790 x Width 470 x Depth 580 |
| HRSE012-A-23-T HRSE018-A-23-T HRSE024-A-23-T | 48 | Height 790 x Width 470 x Depth 580 |



HRSE Series

Specific Product Precautions 2

Be sure to read this before handling the products. Refer to page 383 for safety instructions and pages 384 to 387 for temperature control equipment precautions.

Operating Environment/Storage Environment

Warning

1. Do not use in the following environment as it will lead to a breakdown.

- 1) Outdoors
- 2) In locations where water, water vapor, salt water, and oil may splash on the product.
- 3) In locations where there are dust and particles.
- 4) In locations where corrosive gases, organic solvents, chemical fluids, or flammable gases are present. (This product is not explosion proof.)
- 5) In locations where the ambient temperature exceeds the limits as mentioned below.

During transportation/storage: 0 to 50°C (But as long as water or circulating fluid are not left inside the pipings)

During operation: • Power supply 100 V type: 5 to 35°C
• Power supply 200/230 V type: 5 to 40°C

- 6) In locations where the ambient humidity is out of the following range or where condensation occurs.

During transportation/storage: 15 to 85%

During operation: 30 to 70%

- 7) In locations which receive direct sunlight or radiated heat.
- 8) In locations where there is a heat source nearby and the ventilation is poor.
- 9) In locations where temperature substantially changes.
- 10) In locations where strong magnetic noise occurs. (In locations where strong electric fields, strong magnetic fields and surge voltage occur.)
- 11) In locations where static electricity occurs, or conditions which make the product discharge static electricity.
- 12) In locations where high frequency occurs.
- 13) In locations where damage is likely to occur due to lightning.
- 14) In locations at altitude of 3000 m or higher (Except during storage and transportation)

* For altitude of 1000 m or higher

Because of lower air density, the heat radiation efficiencies of the devices in the product will be lower in the location at altitude of 1000 m or higher.

Therefore, the maximum ambient temperature to use and the cooling capacity will lower according to the descriptions in the table below.

Select the thermo-chiller considering the descriptions.

① Upper limit of ambient temperature: Use the product in ambient temperature of the described value or lower at each altitude.

② Cooling capacity coefficient: The product's cooling capacity will lower to one that multiplied by the described value at each altitude.

| Altitude [m] | ① Upper limit of ambient temperature [°C] | | ② Cooling capacity coefficient |
|------------------|---|-----------------------------|--------------------------------|
| | Power supply 100 V type | Power supply 200/230 V type | |
| Less than 1000 m | 35 | 40 | 1.00 |
| Less than 1500 m | 34 | 38 | 0.85 |
| Less than 2000 m | 33 | 36 | 0.80 |
| Less than 2500 m | 32 | 34 | 0.75 |
| Less than 3000 m | 32 | 32 | 0.70 |

- 15) In locations where strong impacts or vibrations occur.
- 16) In locations where a massive force strong enough to deform the product is applied or a weight from a heavy object is applied.
- 17) In locations where there is not sufficient space for maintenance.

2. Install in an environment where the unit will not come into direct contact with rain or snow.

These models are for indoor use only.

Do not install outdoors where rain or snow may fall on them.

3. Conduct ventilation and cooling to discharge heat. (Air-cooled refrigeration)

The heat which is cooled down through air-cooled condenser is discharged.

Warning

When using in a room which is shut tightly, ambient temperature will exceed the specification range stipulated in this catalog, which will activate the safety detector and stop the operation.

In order to avoid this situation, discharge the heat outside of a room by ventilation or cooling facilities.

4. The product is not designed for clean room usage. It generates particles internally.

Mounting/Installation

Warning

1. Do not use the product outdoors.

2. Do not place heavy objects on top of this product, or step on it.

The external panel can be deformed and danger can result.

Caution

1. Install on a rigid floor which can withstand this product's weight.

2. When you remove casters to install the product, lift the product at least 10 mm by using adjuster-foot, etc.

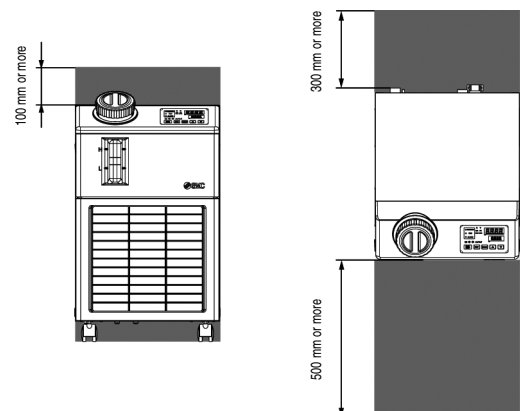
This product cannot be directly installed on the floor as some screws come out from the bottom of the product.

3. Refer to the Operation Manual for this product, and secure an installation space that is necessary for the maintenance and ventilation.

1. The heat is exhausted by ventilation of the mounted fan. If the product is operated with insufficient ventilation, ambient temperature may exceed the specification range (*1), and this will affect the performance and life of the product. To prevent this, ensure that suitable ventilation is available (see below).

*1 Power supply 100 V type: 35°C
Power supply 200/230 V type: 40°C

2. For installation indoors, ventilation ports and a ventilation fan should be equipped as needed.



<Heat radiation amount/Required ventilation rate>

| Model | Heat radiation amount kW | Required ventilation rate [m³/min] | |
|-----------|--------------------------|---|---|
| | | Differential temp. of 3°C between inside and outside of installation area | Differential temp. of 6°C between inside and outside of installation area |
| HRSE012-A | Approx. 2 | 40 | 20 |
| HRSE018-A | Approx. 4 | 70 | 40 |
| HRSE024-A | Approx. 5 | 90 | 50 |



HRSE Series

Specific Product Precautions 3

Be sure to read this before handling the products. Refer to page 383 for safety instructions and pages 384 to 387 for temperature control equipment precautions.

Piping

⚠ Caution

1. Regarding the circulating fluid pipings, consider carefully the suitability for shutoff pressure, temperature and circulating fluid.

If the operating performance is not sufficient, the pipings may burst during operation.

2. Select the piping port size which can exceed the rated flow.

For the rated flow, refer to the pump capacity table.

3. When tightening at the circulating fluid inlet and outlet, drain port or overflow port of this product, use a pipe wrench to clamp the connection ports.

4. For the circulating fluid piping connection, install a drain pan and wastewater collection pit just in case the circulating fluid may leak.

5. This product series are constant-temperature fluid circulating machines with built-in tanks.

Do not install equipment on your system side such as pumps that forcibly return the circulating fluid to the unit. Also, if you attach an external tank that is open to the air, it may become impossible to circulate the circulating fluid. Proceed with caution.

Electrical Wiring

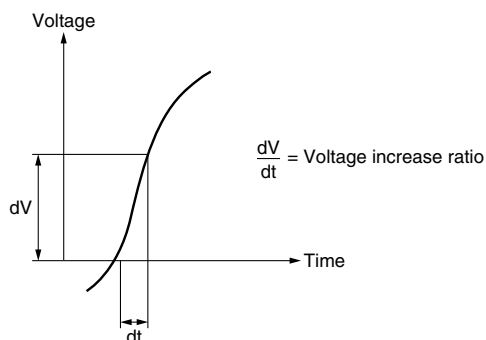
⚠ Warning

1. Grounding should never be connected to a water line, gas line or lightning rod.

⚠ Caution

1. Communication cable should be prepared by user.
2. Provide a stable power supply which is not affected by surge or distortion.

If the voltage increase ratio (dV/dt) at the zero cross should exceed 40 V/200 μ sec., it may result in malfunction.



Circulating Fluid

⚠ Caution

1. Avoid oil or other foreign matter entering the circulating fluid.

2. When water is used as a circulating fluid, use tap water that conforms to the appropriate water quality standards.

Use tap water that conforms to the standards shown below (including water used for dilution of ethylene glycol aqueous solution).

Tap Water (as Circulating Fluid) Quality Standards

The Japan Refrigeration and Air Conditioning Industry Association
JRA GL-02-1994 "Cooling water system – Circulation type – Make-up water"

| | Item | Unit | Standard value | Influence | |
|----------------|------------------------------------|---------------|-------------------------|-----------|------------------|
| | | | | Corrosion | Scale generation |
| Standard item | pH (at 25°C) | — | 6.0 to 8.0 | ○ | ○ |
| | Electric conductivity (25°C) | [μ S/cm] | 100*1 to 300*1 | ○ | ○ |
| | Chloride ion (Cl^-) | [mg/L] | 50 or less | ○ | |
| | Sulfuric acid ion (SO_4^{2-}) | [mg/L] | 50 or less | ○ | |
| | Acid consumption amount (at pH4.8) | [mg/L] | 50 or less | | ○ |
| | Total hardness | [mg/L] | 70 or less | | ○ |
| | Calcium hardness ($CaCO_3$) | [mg/L] | 50 or less | | ○ |
| | Ionic state silica (SiO_2) | [mg/L] | 30 or less | | ○ |
| Reference item | Iron (Fe) | [mg/L] | 0.3 or less | ○ | ○ |
| | Copper (Cu) | [mg/L] | 0.1 or less | ○ | |
| | Sulfide ion (S_2^{2-}) | [mg/L] | Should not be detected. | ○ | |
| | Ammonium ion (NH_4^+) | [mg/L] | 0.1 or less | ○ | |
| | Residual chlorine (Cl) | [mg/L] | 0.3 or less | ○ | |
| | Free carbon (CO_2) | [mg/L] | 4.0 or less | ○ | |

*1 In the case of [$M\Omega \cdot cm$], it will be 0.003 to 0.01.

○: Factors that have an effect on corrosion or scale generation.

• Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.

3. Use an ethylene glycol that does not contain additives such as preservatives.

4. When using an ethylene glycol aqueous solution, maintain a maximum concentration of 15%.

Overly high concentrations can cause a pump overload.

5. A magnet pump is used as a circulating pump for circulating fluid.

It is particularly impossible to use liquid including metallic powder such as iron powder.



HRSE Series

Specific Product Precautions 4

Be sure to read this before handling the products. Refer to page 383 for safety instructions and pages 384 to 387 for temperature control equipment precautions.

Operation

⚠ Warning

1. Confirmation before operation

- 1) The fluid level of a tank should be within the specified range of "HIGH" and "LOW."

When exceeding the specified level, the circulating fluid will overflow.

- 2) Remove the air.

Conduct a trial operation, looking at the fluid level.

Since the fluid level will go down when the air is removed from the user's piping system, supply water once again when the fluid level is reduced. When there is no reduction in the fluid level, the job of removing the air is completed.

Pump can be operated independently.

2. Confirmation during operation

- Check the circulating fluid temperature.

The operating temperature range of the circulating fluid is between 10 and 30°C.

When the amount of heat generated from the user's equipment is greater than the product's capability, the circulating fluid temperature may exceed this range. Use caution regarding this matter.

3. Emergency stop method

- When an abnormality is confirmed, stop the machine immediately. After stopping operation, disconnect the power supply from the user's equipment.

Operation Restart Time

⚠ Caution

1. Wait five minutes or more before restarting operation after it has been stopped. If the operation is restarted within five minutes, the protection circuit may activate and the operation may not start properly.

Protection Circuit

⚠ Caution

1. If operating in the below conditions, the protection circuit will activate and an operation may not be performed or will stop.

- Power supply voltage is not within the rated voltage range of $\pm 10\%$.
- In case the water level inside the tank is reduced abnormally.
- Circulating fluid temperature is too high.
- Compared to the cooling capacity, the heat generation amount of the user's equipment is too high.
- Ambient temperature is too high. (Check the ambient temperature in the specifications.)
- Ventilation hole is clogged with dust or dirt.

Maintenance

⚠ Caution

<Periodical inspection every one month>

1. Clean the ventilation hole.

If the dustproof filter becomes clogged with dust or debris, a decline in cooling performance can result.

In order to avoid deforming or damaging the dustproof filter, clean it with a long-haired brush or air gun.

<Periodical inspection every three months>

1. Inspect the circulating fluid.

- 1) When using tap water

- Replacement of tap water

Failure to replace the tap water can lead to the development of bacteria or algae. Replace it regularly depending on your usage conditions.

- Tank cleaning

Consider whether dirt, slime or foreign matter may be present in the circulating fluid inside the tank, and carry out regular cleanings of the tank.

- 2) When using ethylene glycol aqueous solution

Use a concentration meter to confirm that the concentration does not exceed 15%.

Dilute or add as needed to adjust the concentration.

<Periodical inspection during the winter season>

1. Make water-removal arrangements beforehand.

If there is a risk of the circulating fluid freezing when the product is stopped, release the circulating fluid in advance.

2. Consult a professional.

For additional methods to prevent freezing (such as commercially available tape heaters, etc.), consult a professional for advice.

■ Refrigerant with GWP reference

| Refrigerant | Global warming potential (GWP) | |
|-------------|--|---|
| | Regulation (EU) No 517/2014 (Based on the IPCC AR4) | Revised Fluorocarbons Recovery and Destruction Law (Japanese law) |
| R134a | 1,430 | 1,430 |
| R404A | 3,922 | 3,920 |
| R407C | 1,774 | 1,770 |
| R410A | 2,088 | 2,090 |

- * This product is hermetically sealed and contains fluorinated greenhouse gases (HFC). When this product is sold on the market in the EU after January 1, 2017, it needs to be compliant with the quota system of the F-Gas Regulation in the EU.
- * See specification table for refrigerant used in the product.