Compact Direct Operated 2/3 Port Solenoid Valve for Water and Air

VDW Series

The production was discontinued.

VDW200/300: 3 Port



Molded coil specifications have been added!





Grommet/Molded

Flat terminal/Molded

For Water and Air Compact Direct Operated 2/3 Port Solenoid Valve

VDW Series

The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type)
For details about new series: VDW10/20 → page 453
VDW30 → VX2 series

Improved durability (Nearly twice the life of the previous series)

Clip type

The use of a unique magnetic material reduces the operating resistance of moving parts, while improving service life, wear and corrosion resistance.

Improved corrosion resistance

Special material introduced

High flow rate: Cv factor 0.04 to 0.46 (2 port)

Universal porting VDW200/300 (3 port)

Improved environment resistance

Environment resistance is improved by using a molded coil. (Enclosure IP65 or equivalent, grommet mold)



le Chairmea Thread Simplifies

Ease of maintenance has been improved.

Changing of the coil is made easy by means of clip design. (2 port)

Threaded assembly

Simplifies maintenance.

Brass (C37)/Stainless steel manifolds added to series (2 port)

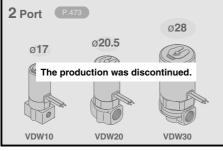


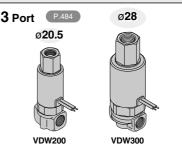
Threaded for bottom mounting

Special bracket can be

mounted

Lineup by Compact Design





3

4

3

30

VCH□

VDW

SX10

VO

LVM

•

•

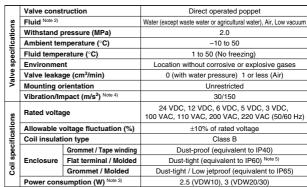
20

30

The production of the VDW10/20/30 series was discontinued.

(Except for VDW10/20 manifold and 3 port type)
For details about new series: VDW10/20 → page 453
VDW30 → VX2 series

Standard Specifications



Note	1) When used under conditions which may o	ause condensation on the exterior of the product, select
	One and the latest	

Note 2) When used with deionized water, select "L" (Stainless steel, FKM) for the material type.

Note 3) Since the AC coil specification includes a rectifier element, there is no difference in power consumption between inrush and holding.

In the case of 110/220 VAC, the VDW10 is 3 W and the VDW20/30 is 3.5 W.

Note 4) Vibration resistance ····· No malfunction when tested with one sweep of 5 to 200 Hz in the axial direction and at a right angle to the armature, in both energized and deenergized states.

Impact resistance No malfunction when tested with a drop tester in the axial direction and

at a right angle to the armature, one time each in energized and deenergized states.

Note 5) Since electrical connections are exposed, there is no water resistance.

Made to Order (For details, refer to page 489.) Sumbol Spacifications The production was discontinued. -X23 Oil-free specification -X60 Lead wire length: 600 mm specification

Seal material: Perfluoroelastomer specification

Characteristic Specifications

Model	Port size	Orifice dia. (mm ø)	Max. operating pressure differential (MPa) Note 1)	Operating Pressure range	Weight (kg)	
		(111111 9)	Pressure port 1	(MPa) Note 2)	(kg)	
VDW10	M5	1	0.9		0.08	
VDWIO	IVIS	1.6	0.4		0.08	
	145	1.6	0.7			
VDW20	M5 1/8 (6A)	2.3	0.4	0 to 1.0	0.1	
	170 (071)	3.2	0.2	0 10 1.0		
	4/0 (04)	2	0.8		1/8: 0.23 1/4: 0.26	
VDW30	1/8 (6A) 1/4 (8A)	3	0.4			
	174 (071)	4	0.2			

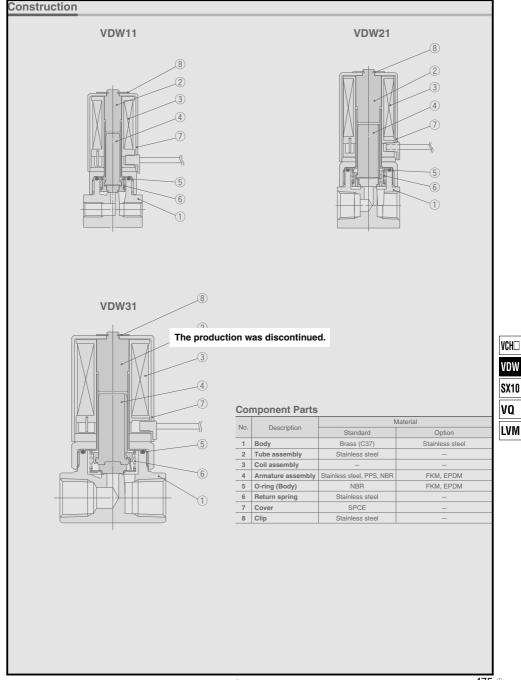
Note 1) The maximum operating pressure differential changes depending on the flow direction of the fluid. Refer to page 494 for details.

Flow Rate Characteristics

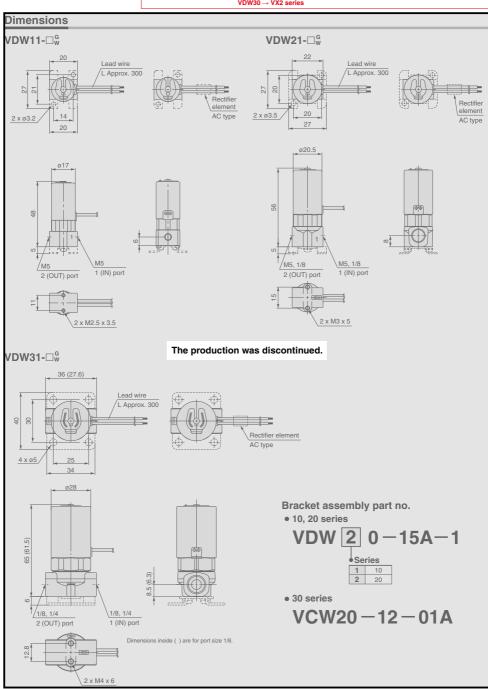
		Orifice dia.	Wa	ater	Air				
Model	Port size	(mm ø)	1→2 (IN	N→N.C.)	1→2 (II	1→2 (IN→N.C.)			
		N.C.	Kv	Cv converted	C [dm3/(s-bar)]	b	Cv		
VDW10	M5	1	0.03	0.04	0.14	0.40	0.04		
VDW10	IVIO	1.6	0.06	0.07	0.30	0.25	0.07		
	M5 1/8 (6A)	1.6	0.06	0.07	0.30	0.45	0.07		
VDW20		2.3	0.15	0.18	0.58	0.45	0.18		
	170 (071)	3.2	0.25	0.30	1.1	0.38	0.30		
	4 (0 (04)	2	0.14	0.16	0.52	0.52	0.16		
VDW30	1/8 (6A) 1/4 (8A)	3	0.24	0.28	1.0	0.52	0.30		
		4	0.39	0.44	1.5	0.49	0.46		

Note 2) For low vacuum specifications, the operating pressure range is 1 Torr (1.33 x 10² Pa) to 1.0 MPa. Please consult with SMC if using below 1 Torr (1.33 x 10² Pa).

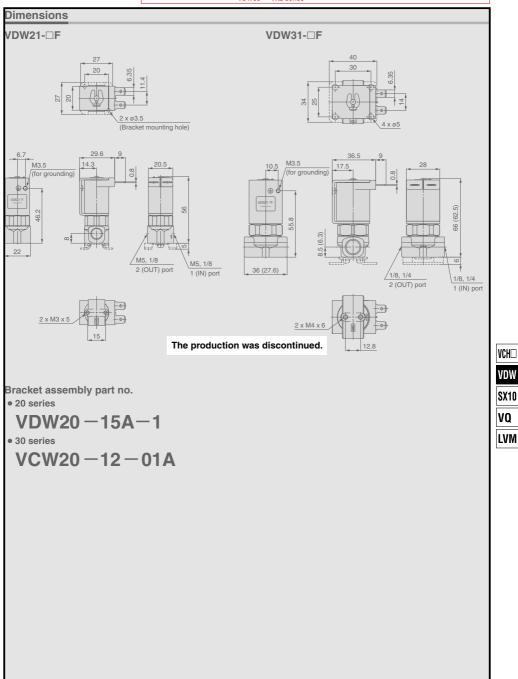
The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type) For details about new series: VDW10/20 → page 453 VDW30 → VX2 series



The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type) For details about new series: VDW10/20 → page 453 VDW30 → VX2 series

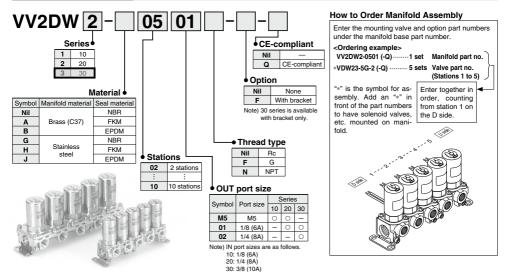


The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type) For details about new series: VDW10/20 → page 453 VDW30 → VX2 series

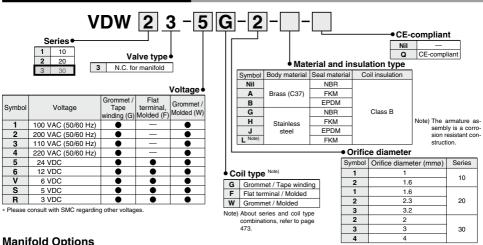


How to Order Manifold





How to Order Valves (For Manifold)



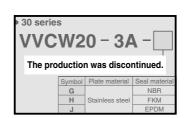
Manifold Options

Blanking plate assembly

• 10, 20 series

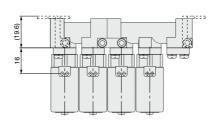


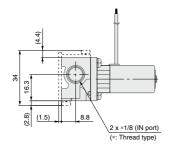
Plate material is stainless steel only



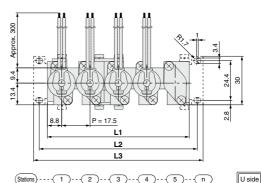
Dimensions

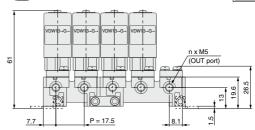
VV2DW1

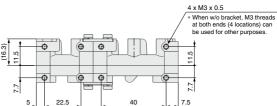




D side







L	Di	m	er	าร	io	n

(mm) n (stations) Dimension 2 5 8 9 10

	LI	35	52.5	70	87.5	105	122.5	140	157.5	1/5
	L2	45	62.5	80	97.5	115	132.5	150	167.5	185
	L3	52	69.5	87	104.5	122	139.5	157	174.5	192
Ma	nifold composition	2 stns. x 1	3 stns. x 1	2 stns. x 2	2 stns. + 3 stns.	3 stns. x 2	2 stns. x 2 + 3 stns.	2 stns. + 3 stns. x 2	3 stns. x 3	2 stns. x 2 + 3 stns. x 2

Note) Manifold base is consisted of the junction of 2 and 3 station bases.

Refer to pages 482 and 483 regarding manifold additions.



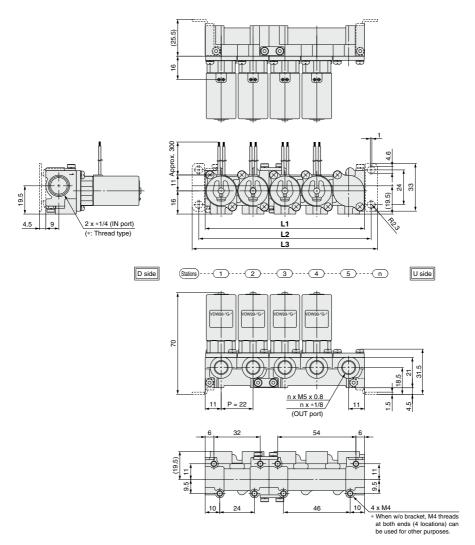
VCH□ VDW SX10

VQ

LVM

Dimensions

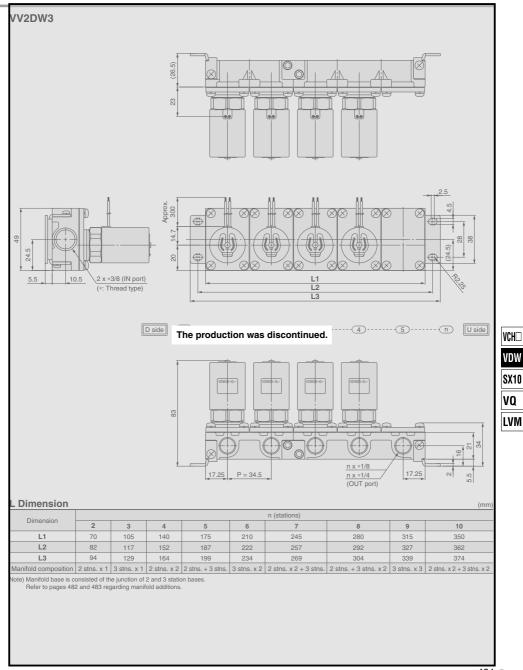
VV2DW2



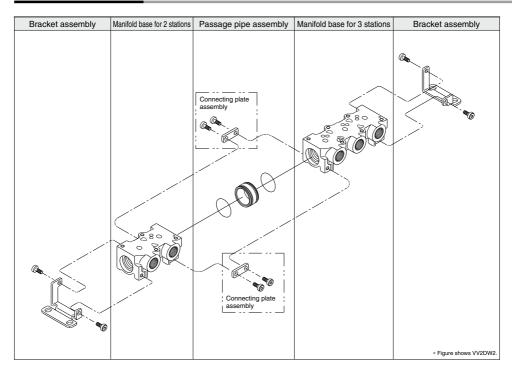
L Dimension (mm)									
Dimension						n (stations)			
Dimension	2	3	4	5	6	7	8	9	10
L1	44	66	88	110	132	154	176	198	220
L2	53	75	97	119	141	163	185	207	229
L3	62	84	106	128	150	172	194	216	238
Manifold composition	2 stns. x 1	3 stns. x 1	2 stns. x 2	2 stns. + 3 stns.	3 stns. x 2	2 stns. x 2 + 3 stns.	2 stns. + 3 stns. x 2	3 stns. x 3	2 stns. x 2 + 3 stns. x 2

Note) Manifold base is consisted of the junction of 2 and 3 station bases. Refer to pages 482 and 483 regarding manifold additions.

480



Manifold Exploded View



Manifold additions

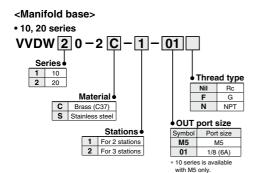
1 Install a passage pipe assembly in between the manifold bases to be added.

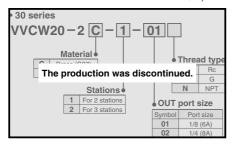
 $\fbox{2}$ Connect the respective manifold bases with a connecting plate assembly. (Tightening torque: 0.9 \pm 0.1 N·m)

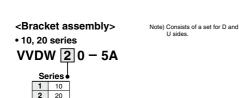
 $\stackrel{\circ}{3}$ Attach brackets to the manifold bases. {when equipped with brackets} (Tightening torque: 0.9 \pm 0.1 N·m)

Note) Manifold can be increased by every 2 or 3-station unit.

Order one set each of manifold base, connection plate assembly and passage pipe assembly.









<Connecting plate assembly>

Note) Two sets of connecting plate

and mounting screws.

• 10, 20 series **VVDW** 2 0 - 4A

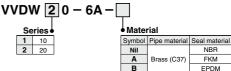
Series • 1 10

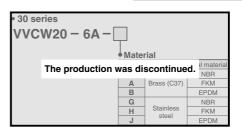
The production was discontinued. VUILU TA

<Passage pipe assembly>

• 10, 20 series

2 20





G

Н

.1

Stainless

steel



VCH□

NBB

FKM

EPDM

NBR

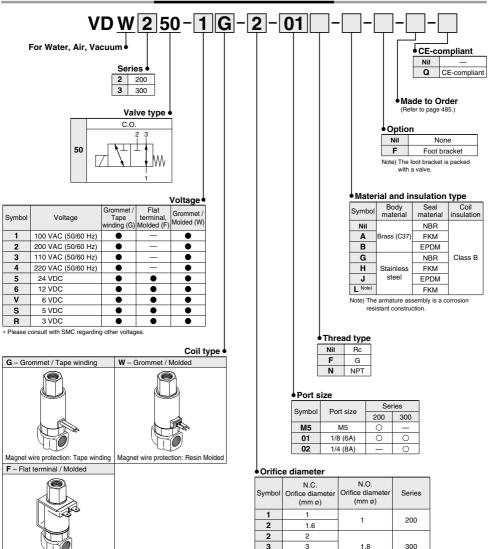
FKM

EPDM

Compact Direct Operated 3 Port Solenoid Valve for Water and Air

VDW200/300 Series

How to Order Valves (Single Unit)



Magnet wire protection: Resin Molded

3

4

1.8



Made to Order (For details, refer to page 489.)

_	(i oi dotailo, roioi to pago iooi)
Symbol	Specifications
-X22	Non-leak (10 ⁻⁶ Pa·m³/sec) / Vacuum (0.1Pa·abs) specification
-X23	Oil-free specification
-X60	Lead wire length: 600 mm specification
-X133	Seal material: Perfluoroelastomer specification

Standard Specifications

$\overline{}$					
	Valve const	ruction	Direct operated poppet		
,	Fluid Note 2)		Water (except waste water or agricultural water), Air, Low vacuu		
<u>.</u>	Withstand p	ressure (MPa)	2.0		
cat	Ambient ten	nperature (°C)	-10 to 50		
specifications	Fluid tempe	rature (°C)	1 to 50 (No freezing)		
g s	Environmen	t	Location without corrosive or explosive gases		
Valve	Valve leakag	ge (cm³/min)	0 (with water pressure) 1 (Air)		
>	Mounting or	ientation	Unrestricted		
	Vibration/Im	pact (m/s²) Note 4)	30/150		
	Rated voltag	је	24 VDC, 12 VDC, 100 VAC, 110 VAC, 200 VAC, 220 VAC (50/60 Hz		
specifications	Allowable v	oltage fluctuation (%)	±10% of rated voltage		
cati	Coil insulati	on type	Class B		
jĘ.		Grommet / Tape winding	Dust-proof (equivalent to IP40)		
gs	Enclosure Note 6)	Flat terminal / Molded	Dust-tight (equivalent to IP60) Note 5)		
8		Grommet / Molded	Dust-tight / Low jetproof (equivalent to IP65)		
	Power cons	umption (W) Note 3)	3		

Note 1) Please consult with SMC when used under conditions which may cause condensation on the exterior of the product.

Note 2) When used with deionized water, select "L" (Stainless steel, FKM) for the material type.

Note 3) Since the AC coil specification includes a rectifier element, there is no difference in power consumption between inrush and holding.

3.5 W in the case of 110/220 VAC

Note 4) Vibration resistance ····· No malfunction when tested with one sweep of 5 to 200 Hz in the axial direction and at a right angle to the armature, in both energized and deeneroized states.

Impact resistance ······· No malfunction when tested with a drop tester in the axial direction and at a right angle to the armature, one time each in energized and

deenergized states.

Note 5) Since electrical connections are exposed, there is no water resistance

Note 5) Since electrical connections are exposed, there is no water resistance.

Note 6) For enclosure, refer to "Glossary of Terms" on page 495. When using the product in a place which requires water resistance, please contact SMC.

Characteristic Specifications

Model	Port size	Orifice dia.		rating pressure (al (MPa) Note 2)	Operating pressure range	Weight (kg)
		(2)	Pressure port 1	Pressure port 2, 3 Note 1)	(MPa) Note 3)	(119)
VDW200	M5	1	0.9	0.3		0.12
VDW200	1/8 (6A)	1.6	0.7	0.1		
	1/8 (6A) 1/4 (8A)	2	0.8	0.2	0 to 1.0	1/8: 0.27 1/4: 0.30
VDW300		3	0.4	0.1		
	(6/1)	4	0.2	0.05		

Note 1) Indicates the maximum operating pressure differential of pressure ports 2 and 3.

Note 2) The maximum operating pressure differential changes depending on the flow direction of the fluid. Refer to page 494 for details.

Note 3) For low vacuum specifications, the operating pressure range is 1 Torr (1.33 x 10² Pa) to 1.0 MPa. Please consult with SMC if using below 1 Torr (1.33 x 10² Pa).

Flow Rate Characteristics

		Orifice dia. (mm ø)		Water				Air					
Model	Port size			1→2 (IN→N.C.)		1→3 (IN→N.O.)		1→2 (II	1→2 (IN→N.C.)		1→3 (IN→N.O.))
		N.C.	N.O.	Kv	Cv converted	Kv	Cv converted	C [dm ³ /(s-bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv
VDW200	M5 1/8 (6A)	1	1	0.03	0.03	0.03	0.04	0.12	0.35	0.03	0.13	0.52	0.04
VDW200		1.6		0.06	0.07	0.03	0.04	0.30	0.45	0.07			
		2		0.14	0.16			0.52	0.52	0.16		0.50	0.12
VDW300	1/8 (6A) 1/4 (8A)	3	1.8	0.24	0.24 0.28	0.11	0.13	1.0	0.52	0.30	0.38		
		4		0.39	0.44			1.5	0.49	0.46			

VCH□

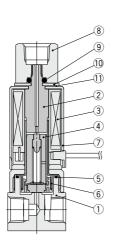
VDW SX10

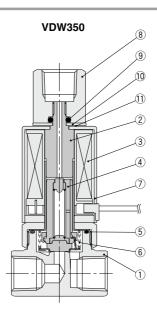
VQ LVM

VDW200/300 Series

Construction



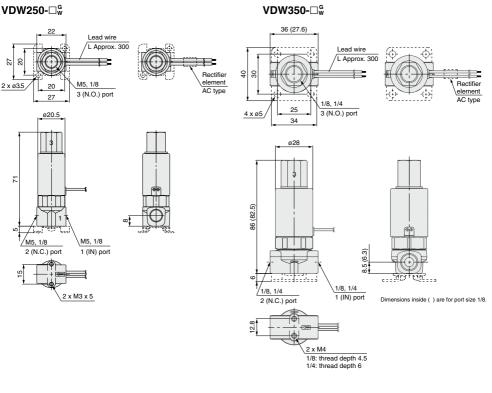




Component Parts

No.	Description		Material	
INO.	Description	Standard	Option	
1	Body	Brass (C37)	Stainless steel	
2	Tube assembly	Stainless steel	_	
3	Coil assembly	_	_	
4	Armature assembly	Stainless steel, PPS, NBR	Stainless steel, PPS, FKM, EPDM	
5	O-ring (Body)	NBR	FKM, EPDM	
6	Return spring	Stainless steel	_	
7	Cover	SPCE	_	
8	Socket	C36	Stainless steel	
9	O-ring	NBR	FKM, EPDM	
10	Plate	SPCC	_	
11	Wave washer	Stainless steel	_	

Dimensions



Bracket assembly part no.

• 200 series

VDW20-15A-1

• 300 series

VCW20-12-01A

VCH_ VDW

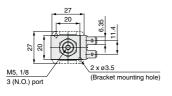
SX10 VQ

LVM

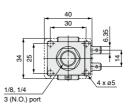
VDW200/300 Series

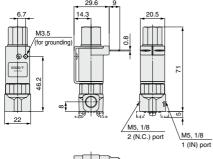
Dimensions

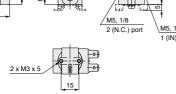
VDW250-□F

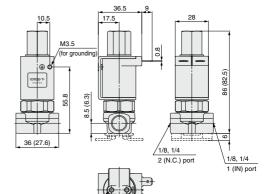


VDW350-□F









12.8

Bracket assembly part no.

• 200 series

VDW20-15A-1

• 300 series

VCW20-12-01A

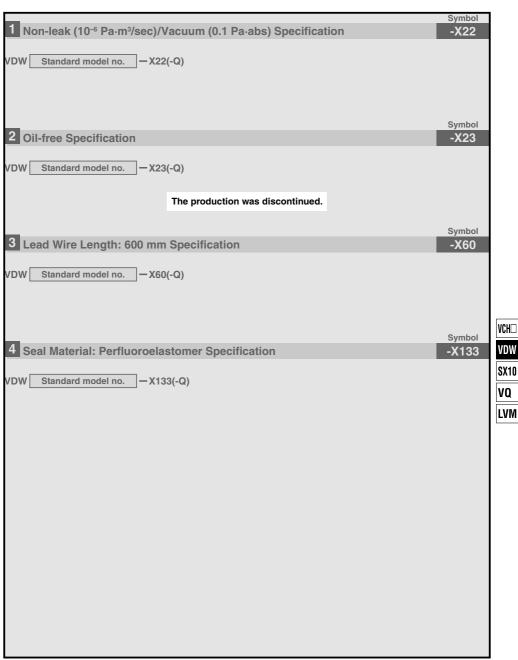
2 x M4 1/8: thread depth 4.5 1/4: thread depth 6

VDW Series Made to Order Specifications:

The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type) For details about new series: VDW10/20 → page 453 VDW30 → VX2 series



Please consult with SMC for detailed size, specifications and delivery.



VDW Series Glossary of Terms

The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type)
For details about new series: VDW10/20 → page 453
VDW30 → VX2 series

Pressure Terminology

1. Maximum operating pressure differential

This indicates the maximum pressure differential (inlet and outlet pressure differential) which can be allowed for operation with the valve closed or open. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Maximum operating pressure

This indicates the limit of pressure that can be applied inside the pipelines. (Line pressure)

(The pressure differential of the solenoid valve unit must be no more than the maximum operating pressure differential.)

3. Withstand pressure

The pressure which must be withstood without a drop in performance after returning to the operating pressure range (The value under the prescribed conditions).

Electrical Terminology

1. Surge voltage

A high voltage which is momentarily generated in the shut-off unit by shutting off the power.

2. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



• First Characteristics:

Degrees of protection against solid foreign objects

0	Non-protected
1	Protected against solid foreign objects of 50 mm ø and greater
2	Protected against solid foreign objects of 12 mm ø and greater
3	Protected against solid foreign objects of 2.5 mm ø and greater
4	Protected against solid foreign objects of 1.0 mm ø and greater
5	Dust-protected
6	Dusttight

Second Characteristics:

Degrees of protection against water

	begrees of protection against water				
0	Non-protected	_			
1	Protected against vertically falling water drops	Dripproof type 1			
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2			
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type			
4	Protected against splashing water	Splashproof type			
5	Protected against water jets	Low jetproof type			
6	Protected against powerful water jets	Strong jetproof type			
7	Protected against the effects of temporary immersion in water	Immersible type			
8	Protected against the effects of continuous immersion in water	Submersible type			

Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Other

1. Material

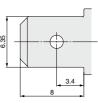
NBR: Nitrile rubber FKM: Fluororubber

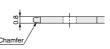
EPDM: Ethylene propylene rubber

C37: Brass SUS: Stainless steel

Flat Terminal

Flat terminal/Electrical connection size of molded coil





2. When providing a body ground, please use the frame ground (M3.5).

(Recommended fastening bolt: M3.5, length 5 mm)



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid

Valve for Fluid Control Precautions.

The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type)
For details about new series: VDW10/20 → page 453
VDW30 → VX2 series

Design

⚠ Warning

1. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energization

Please consult with SMC when using with energization for long periods of time.

3. Liquid rings

In cases with a flowing liquid, provide a by-pass valve in the system to prevent the liquid from entering the liquid seal circuit

4. This solenoid valve cannot be used for explosion proof applications.

5. Maintenance space

The installation should allow sufficient space for maintenance activities (removal of valve, etc.).

Selection

⚠ Warning

1. Confirm the specifications.

Give careful consideration to the operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalog.

2. Fluid temperature

Please use within the operating fluid temperature range.

3. Fluid quality

In the case of water

The use of a fluid which contains foreign matter can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature, etc. Install a suitable filter (strainer) immediately upstream from the valve. In general, a mesh of about 80 to 100 is a guideline for the filter.

In the case of air

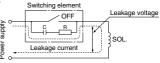
Please use ordinary compressed air where a filter of 40 μm or less is provided on the inlet side piping. (Except dry air)

Selection

1. Leakage voltage

When the solenoid valve is operated using the controller, etc., the leakage voltage should be the product allowable leakage voltage or less.

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



10% or less of rated voltage

DC coil

AC coil

2% or less of rated voltage

2. Low temperature operation

- The valves can be used up to an ambient temperature of -10°C, however take measures to prevent solidification of impurities or freezing etc.
- 2) When using valves for water application in cold climates, first stop the water supply/discharge of the pump etc., and then take measures to prevent freezing such as draining water in pipe. When heating by steam, be careful not to expose the coil portion to steam. Also, please take measures to prevent freezing such as heating the body.

Mounting

. Marning

 If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

- Do not warm the coil assembly with a heat insulator, etc. Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.
- Secure with brackets, except in the case of steel piping and copper fittings.
- Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.
- 6. Operation manual

The product should be mounted and operated after the Operation Manual is thoroughly read and its contents are understood. Keep the Operation Manual where it can be referred to as needed.

7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.



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VDW

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LVM



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type) For details about new series: VDW10/20 \rightarrow page 453 VDW30 \rightarrow VX2 series

Piping

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

2. Winding of sealant tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve. Furthermore, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



- Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- Always tighten threads with the proper tightening torque.

When attaching fittings to valves, tighten with the proper tightening torque shown below.

Tightening Torque for Piping

Connection threads Proper tightening torque N·m (kgf·cr		
M5	1.5 to 2 (15 to 20)	
Rc 1/8	7 to 9 (70 to 90)	
Rc 1/4	12 to 14 (120 to 140)	
Rc 3/8	22 to 24 (220 to 240)	

^{*} Reference

Tightening of M5 fitting threads

After tightening by hand, tighten approximately 1/6 turn further with a tightening tool. However, when using miniature fittings, tighten an additional 1/4 turn after tightening by hand. (In cases where there are gaskets in two places, such as a universal elbow or universal tee, double the additional tightening to 1/2 turn.)

5. Connection of piping to products

- When connecting piping to a product, refer to its operation manual to avoid mistakes regarding the supply port, etc.
- Do not apply external force to the coil when holding it to connect piping, as the tube may deform.

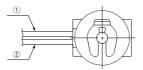
Wiring

- As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring.
 - Furthermore, do not allow excessive force to be applied to the lines.
- Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within $\pm 10\%$ of the rated voltage.

In cases with a DC power supply where importance is placed on responsiveness, stay within ±5% of the rated value. The voltage drop is the value in the lead wire section connecting the coil.

Electrical Connections

⚠ Caution



Detect valters	Lead wire color	
Rated voltage	1	2
DC	Black	Red
100 VAC	Blue	Blue
200 VAC	Red	Red
Other AC	Gray	Gray

^{*} There is no polarity for DC

Electrical Circuit

AC circuit

Rectifier

element

⚠ Caution

DC circuit

1 (+, -) ° Varistor

^{*} Lead wire: AWG20, outside diameter of insulator 1.79



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VDW30 → VX2 series

Operating Environment

- Do not use the valves in an atmosphere having corrosive gases, chemicals, salt water, water, steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- Do not use in locations subject to vibration or impact.
- Do not use in locations where radiated heat will be received from nearby heat sources.
- Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Maintenance

⚠ Warning

 Perform maintenance according to the procedure in the operation manual.

Incorrect handling will cause damage or malfunction to devices or equipment.

- 2. Removing the product
 - Shut off the fluid supply and release the fluid pressure in the system.
 - 2) Shut off the power supply.
 - 3) Dismount the product.

3. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

⚠ Caution

- 1. Filters and strainers
 - 1) Be careful regarding clogging of filters and strainers.
 - Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
 - 3) Clean strainers when the pressure drop reaches 0.1
 - 4) Exhaust the drain from an air filter periodically.

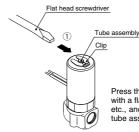
2. Storage

When not using for a long time (more than approx. one month) after use with water, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

Replacing the Solenoid Coils

⚠ Caution

2 port valve



Press the clip in direction ① with a flat head screwdriver, etc., and remove it from the tube assembly groove.



Solenoid coil

Remove the cover in direction ②, and replace the solenoid coil.

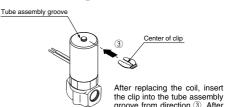


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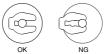
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the clip into the tube assembly groove from direction ③. After inserting it into the groove, confirm the position and condition of the clip.



Inserted position

Inserted condition

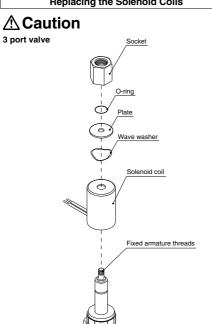


Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

> The production of the VDW10/20/30 series was discontinued. (Except for VDW10/20 manifold and 3 port type) For details about new series: VDW10/20 \rightarrow page 453 VDW30 → VX2 series

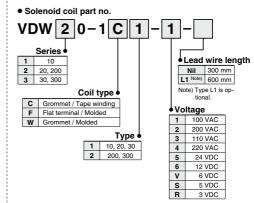
Replacing the Solenoid Coils



After removing the socket with a wrench, etc., lift off the plate, wave washer and cover, and replace the coil assembly. After replacing the coil, first tighten the socket by hand while holding down the plate and wave washer, and then tighten it further with a torque of 0.8 to 1 N·m.

- * Precautions when attaching and removing the socket
- . Be careful that the O-ring installed on the bottom (plate side) of the socket does not fall out or become chewed up, etc.
- . Be sure to secure the body by wrench, etc., and tighten the socket within the tightening torque range given above. If the torque is applied excessively, there is a danger of damaging the threads.

Replacement Parts



Coil Type and Voltage Combinations

Voltage	Grommet / Tape winding	Flat terminal / Molded	Grommet / Molded
100 VAC	•	_	•
200 VAC	•	1	•
110 VAC	•	1	•
220 VAC	•	_	•
24 VDC	•	•	•
12 VDC	•	•	•
6 VDC	•	•	•
5 VDC	•	•	•
3 VDC	•	•	•

Note) To have a label on the cover, enter the part number below together with the coil

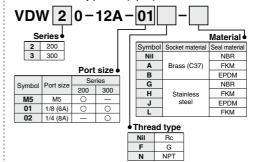
AZ-T-VDW Valve model no. on pages 473, 478, 484

Clip part no. (2 port)

VDW 20-10 Series •

2 10, 20

Socket assembly part no. (3 port)





Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid

Valve for Fluid Control Precautions.

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For details about new series: VDW10/20 → page 453
VDW30 → VX2 series

Piping to 3 Port Valve N.O. Port

⚠ Caution



When piping to an N.O. port, be sure to perform piping work while securing the socket by using wrench or other tool. Refer to back page 491 for other precautions related to piping.

Fluid Flow Direction

The maximum operating pressure differential differs depending on the flow direction of the fluid. If the pressure differential at each port exceeds the values in the table below, valve leakage may occur.



3 Port Valve

Model	Orifice diameter (mm ø)	Max. operating pressure differential (MPa)	
		Pressure port 1	Pressure port 2, 3 Note 1)
VDW200	1	0.9	0.3
V D VV 200	1.6	0.7	0.1
	2	0.8	0.2
VDW300	3	0.4	0.1
	4	0.2	0.05

Note 1) Indicates the maximum operating pressure differential of pressure ports 2 and 3.

Note 2) When the port 2 pressure is in the higher pressure side, be careful to avoid vibration and impacts, etc.

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