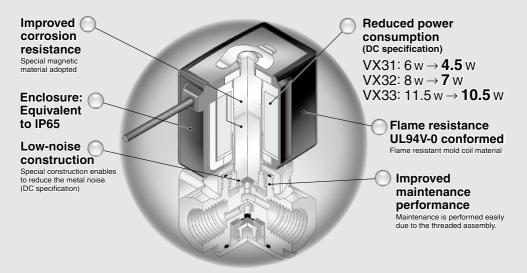
Direct Operated 3 Port Solenoid Valve

VX31/32/33 Series

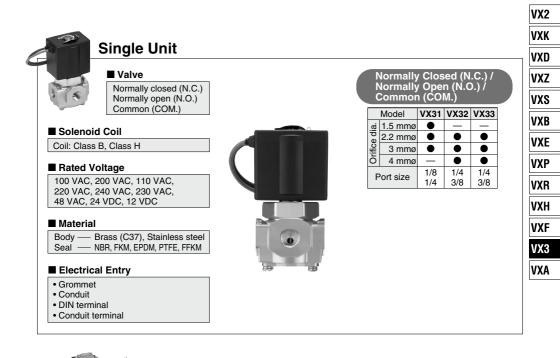
For Air, Water, Oil, Steam



Solenoid valves for various fluids used in a wide variety of applications



Direct Operated 3 Port Solenoid Valve VX31/32/33 Series For Air, Water, Oil, Steam



	Body — Brass (C37) Base — Aluminum	Norr	nally	Clos Oper (COI	ed (N n (N.C M.)	.C.)/).)/
	Seal — NBR, FKM, EPDM	Mod	el	VX31	VX32	VX33
Normally closed (N.C.) Normally open (N.O.) Common (COM.)	Electrical Entry	<u>.</u>	mmø mmø	•	•	-
Base	Grommet Conduit	·=	mmø mmø	•	• •	•
Common SUP/EXH type	DIN terminal Conduit terminal	type)	IN port		1/4	
Solenoid Coil Coil: Class B, Class H		(Common SUP/EXH type) Port size	OUT port		1/8, 1/4	Ļ
Rated Voltage 100 VAC, 200 VAC, 110 VAC, 220 VAC, 240 VAC, 230 VAC, 48 VAC, 24 VDC, 12 VDC		(Commor	EXH port		1/4	

VX31/32/33 Series **Common Specifications**

Standard Specifications

	Value come	tweation	Direct operated perpet			
-	Valve cons		Direct operated poppet			
	Withstand	pressure (MPa)	3.0			
Valve	Body mate	rial	Brass (C37), Stainless steel			
specifications	Seal mater	al	NBR, FKM, EPDM, PTFE, FFKM			
	Enclosure		Dusttight, Low jetproof (equivalent to IP65)*			
	Environme	nt	Location without corrosive or explosive gases			
	Rated voltage	AC (Class B coil, Built-in full-wave rectifier type)	100 VAC, 200 VAC, 110 VAC, 220 VAC, 230 VAC, 240 VAC, 48 VAC			
		AC (Class H coil)				
		DC	24 VDC, 12 VDC			
Coil	Allowable	oltage fluctuation	±10% of rated voltage			
specifications	Allowable leakage	AC (Class B coil, Built-in full-wave rectifier type)	$\pm 5\%$ or less of rated voltage			
	voltage	AC (Class H coil)	±20% or less of rated voltage			
	. e. age	DC	±2% or less of rated voltage			
	Coil insula	tion type	Class B, Class H			

Electrical entry, Grommet with surge voltage suppressor (GS) has a rating of IP40.
 For enclosure, refer to "Glossary of Terms" on page 403. When using the product in a place which requires water resistance, please contact SMC.

Solenoid Coil Specifications

DC Specification

Model	Power consumption (W)	Temperature rise (°C) Note)	
VX31	4.5	45	
VX32	7	45	
VX33	10.5	60	

Note) The values are for an ambient temperature of 20°C and at the rated voltage.

AC Specification (Class B coil, Built-in full-wave rectifier type)

Model	Apparent power (VA)*	Temperature rise (°C) Note)
VX31	7	55
VX32	9.5	60
VX33	12	65

* There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC (Class B).

Note) The values are for an ambient temperature of 20°C and at the rated voltage.

AC Specification (Class H coil)

Model		Apparent p	Temperature rise (°C) Note	
woder	Frequency (Hz)	Inrush Energized		Temperature rise (*C) (****)
VX31	50	33	14	65
VA31	60	28	12	60
VX32	50	65	33	100
VA32	60	55	27	95
VX33	50	94	50	120
VA33	60	79	41	115

Note) The values are for an ambient temperature of 20°C and at the rated voltage.

Contents

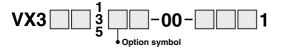
For Air /Single Unit P.382	For Vacuum Pad /Single Unit P.394
For Air /Manifold ····· P.384	For Vacuum Pad /Manifold P.396
For Water /Single Unit P.386	Construction P.398
For Oil /Single Unit P.388	Dimensions /Single Unit P.399
For Oil /Manifold ····· P.390	Dimensions /Manifold P.400
For Steam /Single Unit P.392	Replacement Parts P.401



VX3	81/32 plie	2/33 s cabl	Series e Fl	oid Valve uid Che	ck L	.ist		
VX3				1-				X2
-	otion sym		naterial	Body material/	Guide pin	Coil insulation		XK
Fluid and application	symbol	Main valve poppet		Shading coil material Note 6)	material	type Note 4)	Note V	XD
Air	Nil	NBR	NBR	Brass (C37)	PPS	В	v	IXZ
	G M Note 1, 2)			Stainless steel			L L	~~
Medium vacuum, Non-leak, Oil-free	V Note 1, 2)	FKM	FKM	Stainless steel Brass (C37)	PPS	В	V	XS
	Nil			Brass (C37)				
Water	G	NBR	NBR	Stainless steel	PPS	В	V	XB
	E		50014	Brass (C37)/Cu	04-1-1		- -	
Heated water	Р	EPDM	EPDM	Stainless steel/Ag	Stainless steel	н	V	/XE
	Α			Brass (C37)	PPS	в		
Oil Note 3)	н	FKM	FKM	Stainless steel	FF3	В	V	XP
011.111.17	D	FINI	FIXIVI	Brass (C37)/Cu	Stainless steel	ess steel H		
	N			Stainless steel/Ag	010111033 31661		V.	XR
Steam (Max.183°C)	S	FFKM	PTFE	Brass (C37)/Cu	Stainless steel	н	COM. only	XH
	Q			Stainless steel/Ag			V	хп
Copper-free, Fluorine-free Note 5)	J	EPDM	EPDM	Stainless steel	PPS	В	V	XF
	Р			Stainless steel/Ag	Stainless steel	Н	- V	۸r
	В	EPDM	EPDM	Brass (C37)	PPS		v	X3
Others	C	FFKM	PTFE	Stainless steel		В	• • · · · · · · · ·	ΛJ
	K Note 1, 2)			Stainless steel			COM. only, Oil-free	XA
* If using for other fluids, please cons	sult with SMC						V.	лн

All Options (Manifold)^{*}

Refer to page 384 and after for specifications and models.







Fluid and application	Option	Seal m	naterial	Body material/	Guide pin	Coil insulation	
Fiuld and application	symbol	Main valve poppet	Fixed sealant	Shading coil material Note 6)	material	type Note 4)	
Air	Nil	NBR	NBR	Brass (C37)	PPS	В	
Medium vacuum, Non-leak, Oil-free	V Note 1, 2)	FKM	FKM	Brass (C37)	PPS	В	
Oil Note 3)	Α	FKM	FKM	Brass (C37)	PPS	В	
OII note of	D			Brass (C37)/Cu	Stainless steel	н	
0#	В	FROM	FDDM	Brass (C37)	PPS	В	
Others	E	EPDM	EPDM	Brass (C37)/Cu	Stainless steel	н	

* Aluminum is only available with the material for a manifold base.

** If using for other fluids, please consult with SMC.

Note 1) The leakage amount (10^{-6} Pa·m³/s) of "V", "M" options are values when differential pressure is 0.1 MPa. Note 2) "V", "M" and "K" options are tor oil-free treatment. Note 3) The dynamic viscosity of the fluid must not exceed 50 mm*/s.

Note 4) Coil insulation type Class H: AC spec. only, Class B/AC spec.: built-in full-wave rectifier type only

Note 5) The nuts (non-welded parts) are nickel plated on the Brass (C37) material.

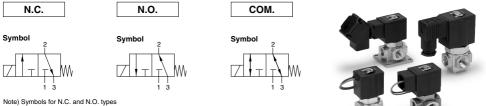
Note 6) There is no shading coil attached to DC spec. or Class B/AC spec.

VX31/32/33 Series

For Air /Single Unit

(Non-leak, Medium vacuum)

Model / Valve Specifications



The symbols show that the N.C. type: port 3 and N.O. type: port 1 are in a blocked state (⊤).

However, use each port pressure in the state shown below.

N.C. type: Pressure at port $1 \ge$ Pressure at port $2 \ge$ Pressure at port 3

N.O. type: Pressure at port $3 \ge$ Pressure at port $2 \ge$ Pressure at port 1

Port size Diameter		Model	Max. operating pressure differential Note 3) (MPa)		Flow rate characteristics Note 1)			Max. system	Note 2) Weight	
	(mmø)		N.C.	N.O.	COM.	C[dm ³ /(s·bar)]	b	Cv	(MPa)	(g)
1/8	1.5	VX311□-01	1	1	0.7	0.29	0.32	0.08		
(6A)	2.2	VX312□-01	0.7	0.5	0.4	0.60	0.25	0.15		
(0,1)	3	VX313□-01	0.3	0.3	0.2	0.82	0.20	0.20		380
	1.5	VX311□-02	1	1	0.7	0.29	0.32	0.08	1	
		VX312□-02	0.7	0.5	0.4	0.60	0.25	0.15		
	2.2	VX322□-02	1.2	1	0.7	0.64	0.40	0.17] [530
1/4		VX332□-02	1.6	1.6	1	0.04		0.17	2.0	730
(8A)		VX313□-02	0.3	0.3	0.2	0.82	0.20	0.20		380
	3	VX323□-02	0.6	0.5	0.3	1.1	0.25			530
		VX333□-02	1	0.9	0.6	···	0.25			730
	4	VX324□-02	0.3	0.25	0.2	1.6	0.20			530
	4	VX334□-02	0.5	0.4	0.3	1.0	0.20	0.38		730
	0.0	VX322□-03	1.2	1	0.7	0.64	0.40	0.17		530
	2.2	VX332□-03	1.6	1.6	1	0.64	0.40	0.17		730
3/8	3	VX323□-03	0.6	0.5	0.3	1.1	0.25	0.27]	530
(10A)	3	VX333□-03	1	0.9	0.6	'.'	0.25	0.27		730
	4	VX324□-03	0.3	0.25	0.2	1.6	0.20	0.38	1	530
	4	VX334□-03	0.5	0.4	0.3	1.0	0.20	0.36		730

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Also, add 60 g for VX31 . , 80 g for VX32 and VX33 respectively for bracket option.

Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

	Fluid tempe	Ambient	
Power source	Solenoid valve	temperature	
	Nil, G	V, M	(°C)
AC	-10 Note) to 60	-10 Note) to 40	-20 to 60
DC	-10 Note) to 60	-10 Note) to 40	-20 to 40

Note) Dew point temperature: -10°C or less

Valve Leakage Rate

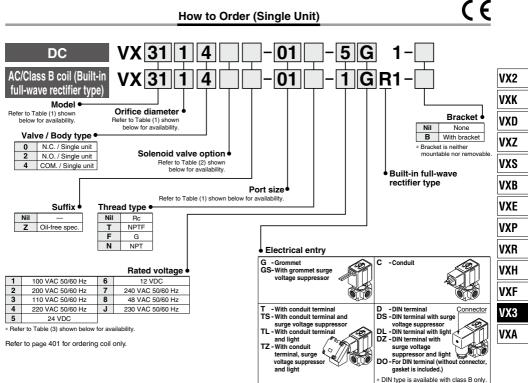
Internal Leakage / External Leakage

	Max. operating	Leakage rate						
Seal material	pressure differential	Air	Non-leak, Medium vacuum Note)					
NBR. FKM	From 0 to less than 1 MPa	1 cm ³ /min or less	10 ⁻⁶ Pa⋅m³/sec					
NBR, FKM	1 MPa or more	2 cm ³ /min or less	or less					

Note) The leakage amount (10⁻⁶ Pa·m³/sec) for the "V" and "M" option are values when the differential pressure is 0.1 MPa.

Direct Operated 3 Port Solenoid Valve VX31/32/33 Series

For Air / Sinale Unit



* Refer to Table (3) for available combinations between each electrical option (S, L, Z) and rated voltage.

* Surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

Table (1) Model/Orifice Diameter/Port Size

	Solenoid valve model				Orifice symbol (Diameter)			
Model	VX31	VX32	VX33	1 (1.5 mmø)	2 (2.2 mmø)	3 (3 mmø)	4 (4 mmø)	
Port symbol (Port size)	01 (1/8)	_	_	•	•	•	_	
	02 (1/4)	-	-	•	•	•	_	
	-	02 (1/4)	02 (1/4)	-	•	•	•	
	_	03 (3/8)	03 (3/8)	_	•	•	•	

Table (2) Solenoid Valve Option

Option symbol	Seal ma Main valve poppet		Body material/ Shading coil material	Guide pin material	Coil insulation type	Note Note)
Nil			Brass (C37)			
G	NBR NBR		Stainless steel			-
м	FKM	FKM	Stainless steel	PPS	В	Non-leak (10 ⁻⁶ Pa·m ³ /sec),
v			Brass (C37)	rass (C37)		Medium vacuum (0.1 Pa.abs), Oil-free

Note) The leakage amount (10-6 Pa.m3/sec) for the "V" and "M" option are values when the differential pressure is 0.1 MPa.

Table (3) Rated Voltage - Electrical Option

	. ,		. <u></u>	Class E	
F	Rated volta	age	S	l l	z
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor
	1	100 V		•	
	2	200 V		•	
	3	110 V	1	•	
AC	4	220 V	- Note)	•	Note)
	7	240 V		-	
	8	48 V		—	
	J	230 V		—	
DC	5	24 V	•	•	•
DC	6	12 V	•	_	_

Note 1) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

* Class H coil is not available.

VVX31/32/33 Series



(Non-leak, Medium vacuum)

Solenoid Valve for Manifold / Valve Specifications



N.O.

COM.

wz

Symbol

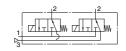
 ∇





 ∇

Symbol





The symbols show that the N.C. type: port 3 and N.O. type: port 1 are in a blocked state (\top). However, use each port pressure in the state shown below.

N.C. type: Pressure at port 1 \ge Pressure at port 2 \ge Pressure at port 3

N.O. type: Pressure at port 3 ≥ Pressure at port 2 ≥ Pressure at port 1

Orifice diameter	Model	Max. operating pressure differential Note 2) (MPa)		Flow rate characteristics Note 1)			Max. system pressure	
(mmø)		N.C.	N.O.	COM.	C[dm ³ /(s·bar)]	b	Cv	(MPa)
1.5	VX311□-00	1	1	0.7	0.29	0.32	0.08	
	VX312□-00	0.7	0.5	0.4	0.60	0.25	0.15]
2.2	VX322□-00	1.2	1	0.7	0.64	0.40	0.17]
	VX332□-00	1.6	1.6	1	0.64	0.40	0.17	
	VX313□-00	0.3	0.3	0.2	0.82	0.20	0.20	2.0
3	VX323□-00	0.6	0.5	0.3	1.1	0.25	0.27	1
	VX333□-00	1	0.9	0.6	1.1	0.25	0.27	
4	VX324□-00	0.3	0.25	0.2	1.6	0.20	0.38]
4	VX334□-00	0.5	0.4	0.3	1.0	1.6 0.20		

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Refer to "Glossary of Terms" on page 403 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Power source	Fluid tempe Solenoid valve		Ambient temperature
	Nil	V	(°C)
AC	-10 Note) to 60	-10 Note) to 40	-20 to 60
DC	-10 Note) to 60 -10 Note) to 40		-20 to 40

Note) Dew point temperature: -10°C or less

Valve Leakage Rate

Internal Leakage / External Leakage

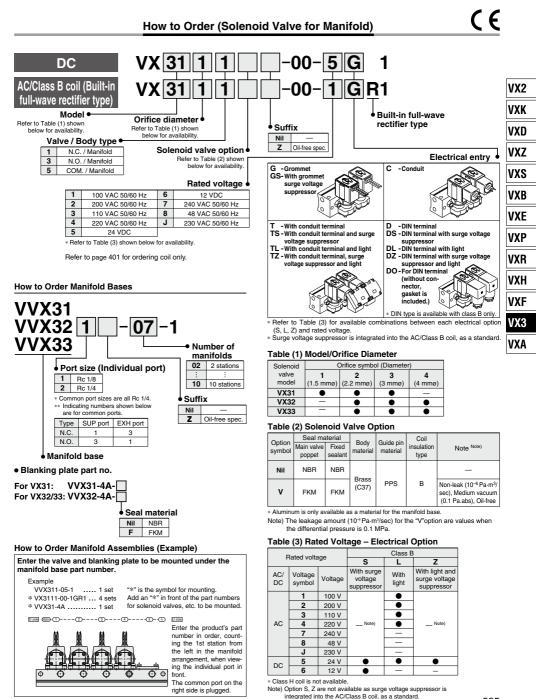
	Max. operating	Leakage rate						
Seal material	pressure differential	Air	Non-leak, Medium vacuum Note)					
NBR. FKM	From 0 to less than 1 MPa	1 cm ³ /min or less	10 ⁻⁶ Pa·m ³ /sec					
	1 MPa or more 2 cm ³ /min or less		or less					
Note) The leakage amount $(10^{-6} \text{Pa m}^3/\text{see})$ for the "\/" option are values								

Note) The leakage amount (10^{-e} Pa·m³/sec) for the "V" option are values when the differential pressure is 0.1 MPa.

SMC

Direct Operated 3 Port Solenoid Valve VVX31/32/33 Series

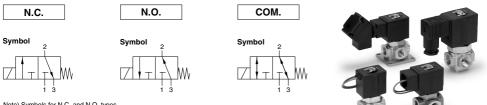
For Air / Manifold



VX31/32/33 Series

For Water /Single Unit

Model / Valve Specifications



Note) Symbols for N.C. and N.O. types

The symbols show that the N.C. type: port 3 and N.O. type: port 1 are in a blocked state (T).

However, use each port pressure in the state shown below

N.C. type: Pressure at port 1 ≥ Pressure at port 2 ≥ Pressure at port 3

N.O. type: Pressure at port 3 ≥ Pressure at port 2 ≥ Pressure at port 1

Port size	diameter Model		Max. operating	Max. operating pressure differential Note 3) (MPa)		Flow rate characteristics Note 1)		Max. system pressure	Weight
	(mmø)		N.C.	N.O.	COM.	Kv	Cv converted	(MPa)	(g)
1/8	1.5	VX311□-01	1	1	0.7	0.07	0.08		
(6A)	2.2	VX312□-01	0.7	0.5	0.4	0.14	0.16		
(0A)	3	VX313□-01	0.3	0.3	0.2	0.21	0.24		380
	1.5	VX311□-02	1	1	0.7	0.07	0.08		
		VX312□-02	0.7	0.5	0.4	0.14	0.16		
	2.2	VX322□-02	1.2	1	0.7	0.16	0.19	2.0	530
1/4		VX332□-02	1.6	1.6	1	0.16	0.19		730
(8A)		VX313□-02	0.3	0.3	0.2	0.21	0.24		380
	3	VX323□-02	0.6	0.5	0.3	0.28	0.33		530
		VX333□-02	1	0.9	0.6	0.20	0.33		730
	4	VX324□-02	0.3	0.25	0.2	0.43	0.50		530
	4	VX334□-02	0.5	0.4	0.3	0.43	0.50		730
	2.2	VX322□-03	1.2	1	0.7	0.16	0.19		530
	2.2	VX332□-03	1.6	1.6	1	0.10	0.19		730
3/8	3	VX323□-03	0.6	0.5	0.3	0.28	0.33		530
(10A)	3	VX333□-03	1	0.9	0.6	0.20	0.33		730
	4	VX324□-03	0.3	0.25	0.2	0.43	0.50		530
	4	VX334□-03	0.5	0.4	0.3	0.43	0.50		730

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Also, add 60 g for VX31 and 80 g for VX32 and VX33 respectively for bracket option.

Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. operating pressure differential and the max. system pressure

Fluid and Ambient Temperature

Power source		erature (°C) option (Symbol)	Ambient temperature
	Nil, G, H E, P		(°C)
AC	1 to 60	1 to 99	-20 to 60
DC	1 to 40	-20 to 40	

Note) With no freezing

Valve Leakage Rate

Internal Leakage / External Leakage

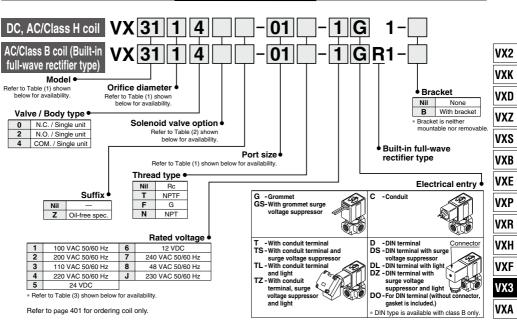
Seal material	Max. operating pressure differential	Leakage rate (Water)
NBR, FKM, EPDM	From 0 to less than 1 MPa 1 MPa or more	0.1 cm ³ /min or less 0.2 cm ³ /min or less



For Water / Single Unit

CE

How to Order (Single Unit)



* Refer to Table (3) for available combinations between each electrical option (S, L, Z) and rated voltage.

* Surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

Table (3) Rated Voltage - Electrical Option

بالمريا والم			Class B		
naleu voltage		S	L	Z	
Voltage symbol	Voltage suppressor		With light	With light and surge voltage suppressor	
1	100 V		•		
2	200 V] [•		
3	110 V		•		
4	220 V	Note)	•	Note)	
7	240 V		—		
8	48 V		-	1	
J	230 V		—		
5	24 V	•	•	•	
6	12 V	•	_	_	
	Voltage symbol 1 2 3 4 7 8 8 J 5	symbol Vortage 1 100 V 2 200 V 3 110 V 4 220 V 7 240 V 8 48 V J 230 V 5 24 V	S S Voltage symbol Voltage voltage suppressor With surge voltage suppressor 1 100 V 2 200 V 3 110 V 4 220 V 7 240 V 8 48 V J 230 V 5 24 V	S L Voltage symbol Voltage voltage suppressor With surge suppressor With light 1 100 V • • 2 200 V • • 3 110 V • • 4 220 V • • • 7 240 V • • • 3 130 V • • • 7 240 V • • • 3 230 V • • • 5 24 V • • •	

Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

Р	ated volt		Class H			
n	ateu voit	aye	S	L	Z	
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor	
	1	100 V	•	•	•	
	2	200 V	•	•	•	
	3	110 V	•	•	•	
AC	4	220 V	•	•	•	
	7	240 V	•	-	_	
	8	48 V	•	—	-	
	J	230 V	•	—	_	
DC	5	24 V	DC specifi	cation is r	ot available.	
DC	6	12 V	DO Specin	cauori is i	ioi avaiidDie.	

Table (1) Model/Orifice Diameter/Port Size

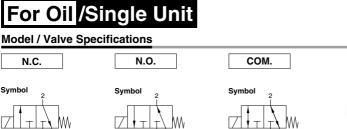
	Solenoid valve model			Orifice symbol (Diameter)			
Model	VX31	VX32	VX33	1 (1.5 mmø)	2 (2.2 mmø)	3 (3 mmø)	4 (4 mmø)
	01 (1/8)	_	_	•	•	•	-
Port symbol	02 (1/4)	-	-	•	•	•	-
(Port size)	—	02 (1/4)	02 (1/4)	_	•	•	•
(1 011 0120)	_	03 (3/8)	03 (3/8)	_	•	•	•

Table (2) Solenoid Valve Option

Ontion	Option symbol Main valve Fixed poppet sealant				Coil		
symbol			Shading coil material	Guide pin material	insulation type	Note	
Nil	NBR	Brass (C37)		PPS	в		
G	NBR	NBR	Stainless steel	PP5	В	_	
E	EPDM	EPDM	Brass (C37)/Cu	Stainless	н	Heated water	
P		CFDM	Stainless steel/Ag	steel	1	rieated water	
н	FKM	FKM	Stainless steel	PPS	В	—	

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VX31/32/33 Series





Note) Symbols for N.C. and N.O. types

The symbols show that the N.C. type: port 3 and N.O. type: port 1 are in a blocked state (T).

However, use each port pressure in the state shown below.

N.C. type: Pressure at port 1 \geq Pressure at port 2 \geq Pressure at port 3

N.O. type: Pressure at port $3 \ge$ Pressure at port $2 \ge$ Pressure at port 1

Port size	Orifice diameter	Model	Max. operating	pressure differer	ntial Note 3) (MPa)	Flow rate char	acteristics Note 1)	Note 3) Max. system pressure	Weight
	(mmø)		N.C.	N.O.	COM.	Kv	Cv converted	(MPa)	(g)
1/8	1.5	VX311□-01	1	1	0.7	0.07	0.08		
(6A)	2.2	VX312□-01	0.7	0.5	0.4	0.14	0.16		
(07)	3	VX313□-01	0.3	0.3	0.2	0.21	0.24		380
	1.5	VX311□-02	1	1	0.7	0.07	0.08		
		VX312□-02	0.7	0.5	0.4	0.14	0.16		
	2.2	VX322□-02	1.2	1	0.7	0.16	0.19 0.24 0.33	2.0	530
1/4		VX332□-02	1.6	1.6	1	0.10			730
(8A)		VX313□-02	0.3	0.3	0.2	0.21			380
	3	VX323□-02	0.6	0.5	0.3	0.28			530
		VX333□-02	1	0.9	0.6	0.20			730
	4	VX324□-02	0.3	0.25	0.2	0.43	0.50		530
	4	VX334□-02	0.5	0.4	0.3	0.45	0.50		730
	2.2	VX322□-03	1.2	1	0.7	0.16	0.19		530
	2.2	VX332□-03	1.6	1.6	1	0.10	0.19		730
3/8	3	VX323□-03	0.6	0.5	0.3	0.28	0.33		530
(10A)	3	VX333□-03	1	0.9	0.6	0.28	0.33		730
	4	VX324□-03	0.3	0.25	0.2	0.43	0.50		530
	4	VX334□-03	0.5	0.4	0.3	0.43	0.50		730

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Also, add 60 g for VX31 and 80 g for VX32 and VX33 respectively for bracket option.

Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

	Fluid tempe	Ambient	
Power source	Solenoid valve	temperature	
	A, H	A, H D, N	
AC	-5 Note) to 60	-5 Note) to 120	-20 to 60
DC	-5 Note) to 40	_	-20 to 40

Note) Dynamic viscosity: 50 mm²/s or less

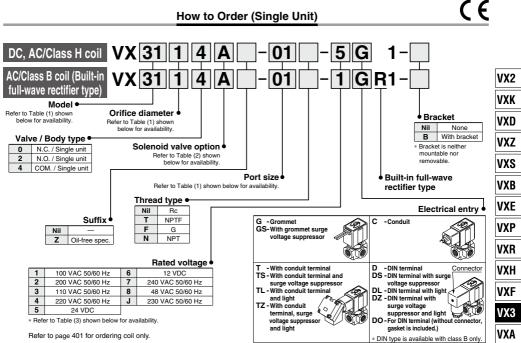
Valve Leakage Rate

Internal Leakage / External Leakage

Seal material	Max. operating pressure differential	Leakage rate (Oil)	
FKM	From 0 to less than 1 MPa 1 MPa or more	0.1 cm ³ /min or less 0.2 cm ³ /min or less	



For Oil / Single Unit



* Refer to Table (3) for available combinations between each electrical option (S, L, Z) and rated voltage

* Surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

Table (3) Rated Voltage - Electrical Option

S th surge oltage opressor	L With light	Z With light and surge voltage suppressor
oltage		surge voltage
	•	
	•]
Note)	•	1
	•	Note)
	—]
	—	1
	—	
•	•	•
•	—	-
	•	_ Note)

Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

Р	ated volt		Class H			
n	ateu voit	aye	s	L	Z	
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor	
	1	100 V	•	•	•	
	2	200 V	•	•	•	
	3	110 V	•	•	•	
AC	4	220 V	•	•	•	
	7	240 V	•	-	-	
	8	48 V	•	—	-	
	J	230 V	•	—		
DC	5	24 V	DC specification is		not ovoilable	
DC	6	12 V	DC specifi	iot available.		

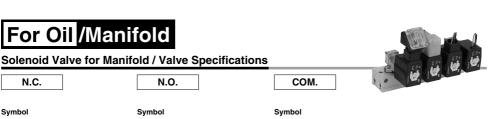
Table (1) Model/Orifice Diameter/Port Size

	Solenoid valve model				Orifice symbol (Diameter)			
Model VX31 VX3		VX32 VX33	1	2	3	4		
woder	VA31	VX31 VX32 VX33		(1.5 mmø)	(2.2 mmø)	(3 mmø)	(4 mmø)	
Port symbol (Port size)	01 (1/8)	_	-	•	•	•	-	
	02 (1/4)	_	-	•	•	•	-	
	—	02 (1/4)	02 (1/4)	_	•	•	•	
	—	03 (3/8)	03 (3/8)	_	•	•	•	

Table (2) Solenoid Valve Option

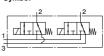
Option	Seal material		Body material/	Guide pin	Coil	
symbol	Main valve poppet			material	insulation type	
Α			Brass (C37)	PPS	в	
н	FKM	FKM	Stainless steel	FF3	в	
D		FNIVI	Brass (C37)/Cu	Stainless	н	
N			Stainless steel/Ag	steel	п	

VVX31/32/33 Series









Note) Symbols for N.C. and N.O. types

The symbols show that the N.C. type: port 3 and N.O. type: port 1 are in a blocked state (\top) .

However, use each port pressure in the state shown below.

N.C. type: Pressure at port 1 ≥ Pressure at port 2 ≥ Pressure at port 3

N.O. type: Pressure at port 3 ≥ Pressure at port 2 ≥ Pressure at port 1

Orifice diameter (mmø)	Model	Max. operating pressure differential Note 2) (MPa)		Flow rate char	Max. system pressure		
(111110)		N.C.	N.O.	COM.	Kv	Cv converted	(MPa)
1.5	VX311□-00	1	1	0.7	0.07	0.08	
	VX312□-00	0.7	0.5	0.4	0.14	0.16	
2.2	VX322□-00	1.2	1	0.7	0.16	0.19	
	VX332□-00	1.6	1.6	1	0.16	0.19	
	VX313□-00	0.3	0.3	0.2	0.21	0.24	2.0
3	VX323□-00	0.6	0.5	0.3		0.33	
	VX333□-00	1	0.9	0.6	0.28		
	VX324□-00	0.3	0.25	0.2	0.43	0.50	
4	VX334□-00	0.5	0.4	0.3	0.43	0.50	

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Refer to "Glossary of Terms" on page 403 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

_	Fluid tempe	Ambient	
Power source	Solenoid valve	temperature	
	Α	D	(°C)
AC	-5 Note) to 60	-5 Note) to 120	-20 to 60
DC	-5 Note) to 40	_	-20 to 40

Valve Leakage Rate

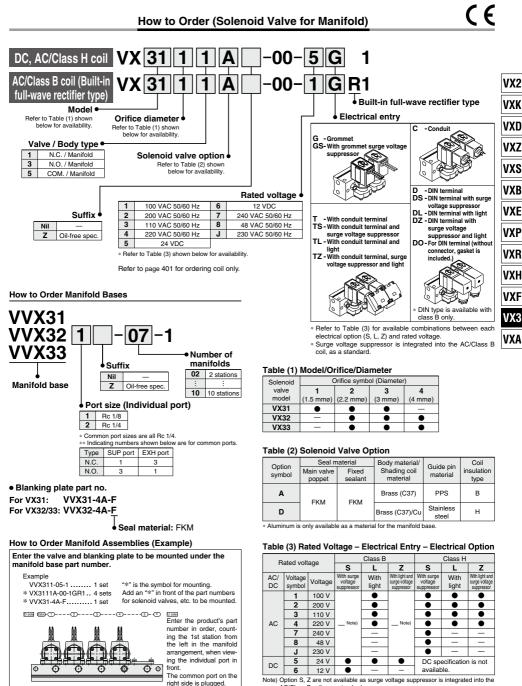
Internal Leakay	Internal Leakage / External Leakage							
Seal material	Max. operating pressure differential	Leakage rate (Oil)						
FKM	From 0 to less than 1 MPa	0.1 cm ³ /min or less						
	1 MPa or more	0.2 cm ³ /min or less						

Note) Dynamic viscosity: 50 mm²/s or less

SMC

Direct Operated 3 Port Solenoid Valve VVX31/32/33 Series

For Oil / Manifold



Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard

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VX31/32/33 Series

For Steam /Single Unit

Model / Valve Specifications

COM.





Port size	Orifice diameter (mmø)	Model	Max. operating pressure differential Note 3) (MPa)	Flow rate characteristics Note 1)		Max. system pressure	Weight
	(111112)		COM.	Kv	Cv converted	(MPa)	(g)
1/8	1.5	VX3114-01	0.7	0.07	0.08		
(6A)	2.2	VX3124-01	0.4	0.14	0.16		
(0A)	3	VX3134-01	0.2	0.21	0.24		380
	1.5	VX3114-02	0.7	0.07	0.08		
		VX3124-02	0.4	0.14	0.16		
	2.2	VX3224-02	0.7	0.16	0.19		530
1/4		VX3324-02	1		0.19		730
(8A)	3	VX3134-02	0.2	0.21	0.24		380
		VX3234-02	0.3	0.28	0.33	1.0	530
		VX3334-02	0.6	0.20	0.33		730
		VX3244-02	0.2	0.43	0.50		530
	4	VX3344-02	0.3	0.43	0.50		730
	2.2	VX3224-03	0.7	0.16	0.10		530
	2.2	VX3324-03	1	0.16	0.19		730
3/8	3	VX3234-03	0.3	0.28	0.22		530
(10A)	3	VX3334-03	0.6	0.28	0.33		730
		VX3244-03	0.2	0.43	0.50		530
	4	VX3344-03	0.3	0.43	0.50		730

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Also, add 60 g for VX31 and 80 g for VX32 and VX33 respectively for bracket option.

Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Power source	Fluid temperature (°C) Solenoid valve option (Symbol)	Ambient temperature
	S, Q	(°C)
AC	183	-20 to 60

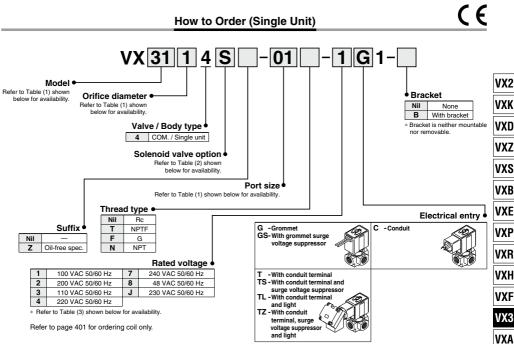
Valve Leakage Rate

Internal Leakage

Seal material	Leakage rate (Air)				
FFKM	150 cm ³ /min or less				
External Leakage					
Seal material	Leakage rate (Air)				
PTFE	1 cm ³ /min or less				



For Steam / Single Unit



* Refer to Table (3) for available combinations between each electrical option (S, L, Z) and rated voltage.

Table (1) Model/Orifice Diameter/Port Size

	Solenoid valve model				Orifice symbol (Diameter)			
Model	VX31	VX32 VX33		1 (1.5 mmø)	2 (2.2 mmø)	3 (3 mmø)	4 (4 mmø)	
	01 (1/8)	_	-	•	•	•	-	
Port symbol	02 (1/4)	_	-	•	•	•	-	
(Port size)	_	02 (1/4)	02 (1/4)	_	•	٠	•	
(-	03 (3/8)	03 (3/8)	-	•	•	•	

Table (2) Solenoid Valve Option

Option symbol	Seal m Main valve poppet	aterial Fixed sealant	Body material/ Shading coil material	Guide pin material	Coil insulation type
S	FFKM	PTFE	Brass (C37)/Cu	Stainless	н
Q		FIFE	Stainless steel/Ag	steel	-1

Solenoid coil: AC/Class H only

Table (3) Rated Voltage - Electrical Option

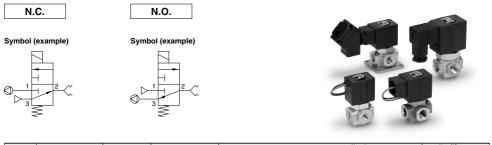
	ated volt			Class H			
n	aleu voi	aye	s	L	Z		
AC/ DC	Voltage symbol Voltage		With surge voltage suppressor	With light	With light and surge voltage suppressor		
	1	100 V	•	•	•		
	2	200 V	•	•	•		
	3	110 V	•	•	•		
AC	4	220 V	•	•	•		
	7	240 V	•	—	-		
	8	48 V	•	—	_		
	J	230 V	•	—	_		
DC	5	24 V	DC specifi	cation is r	ot availablo		
DC	6	12 V	DC specification is not available				

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- Vacuum circuit side is suited for a large orifice. Supply pressure side is suited for high pressure and a vacuum pad.
- Construction and dimensions are the same as the VX3 series.

Model / Valve Specifications



	Orifice diameter Operating pressure*			Flow rate characteristics Note 1)				Max.	Note 2)				
Port size	ort size (mmø) Model	Model	(MPa)		Pa	Passage: 1⇔2 Pass		assage: 2⇔3		system	Weight		
	Port 1 side Port 3 side		Port 1 side	Port 3 side	C[dm ³ / (s·bar)]	b	Cv	C[dm ³ / (s·bar)]	b	Cv	pressure (MPa)	(g)	
1/8	3	1.5	VXV3130-01	Low vacuum	0 to 0.5	0.82	0.20	0.20	0.29	0.32	0.08		
(6A)	1.5	3	VXV3132-01	0 to 0.5	Low vacuum	0.29	0.32	0.08	0.82	0.20	0.20		380
	3	1.5	VXV3130-02	Low vacuum	0 to 0.5	0.82	0.20	0.20	0.29	0.32	0.08		360
	1.5	3	VXV3132-02	0 to 0.5	Low vacuum	0.29	0.32	0.08	0.82	0.20	0.20	1	
1/4	4 2.2	VXV3240-02		0 to 0.5 0 to 0.9 1.6	0.20	0.38	38 0.64	0.64 0.40	0.17] [530		
(8A)		VXV3340-02	Low vacuum		1.0	0.20	0.30	0.04	0.40	0.17	2.0	730	
	0.0		0 to 0.5	0.64	0.64	0.40	0.17	0.17 1.6	1.6 0.20	0.38		530	
	2.2		VXV3342-02	0 to 0.9	Low vacuum (0.64	0.40	0.17	0.17 1.0	0.20	0.30		730
			VXV3240-03		0 to 0.5	1.6	0.20	0.38	0.64	0.64 0.40	0.17		530
3/8 (10A)	4	2.2	VXV3340-03	Low vacuum	0 to 0.9	1.0	0.20	0.36	0.36 0.64		0.17		730
	0.0	4	VXV3242-03	0 to 0.5	Low vacuum	0.64	0.40	0.47	0.17 1.6	1.6 0.20	0.38]	530
	2.2	4	VXV3342-03	0 to 0.9	LOW VACUUM	0.04	0.40	0.17	0.1	0.20	0.30		730

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Also, add 60 g for VX31 and 80 g for VX32 and VX33 respectively for bracket option.

Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. system pressure.

* Low vacuum: Up to 1.3 x 10²Pa

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-10 Note) to 60	-20 to 60
-10 Note) to 60	-20 to 40
	-10 ^{Note)} to 60

Note 1) Dew point temperature: -10°C or less

Valve Leakage Rate

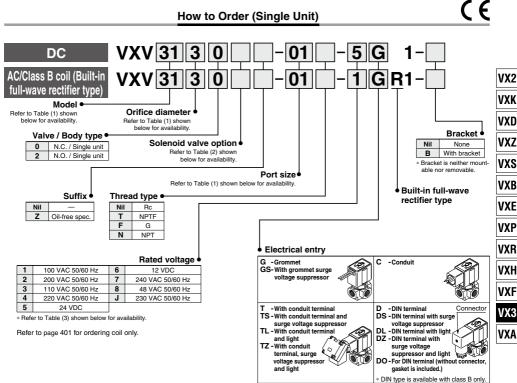
Internal Leakage / External Leakage

Seal material	Leakage rate Note)		
Searmateria	Air		
NBR, FKM	1 cm ³ /min or less		

Note) Value when air pressure is applied.

Direct Operated 3 Port Solenoid Valve VXV31/32/33 Series

For Vacuum Pad / Single Unit



* Refer to Table (3) for available combinations between each electrical option (S, L, Z) and rated voltage.

* Surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

Table (1) Model/Orifice Diameter/Port Size

	Solenoid v	Orifice symbol	(Diameter) Note)		
Model	VXV31	VXV32	VXV33	3 (1.5/3 mmø)	4 (2.2/4 mmø)
D . 1	01 (1/8)	_	_	•	—
Port symbol	02 (1/4)	_	_	•	-
(Port size)	_	02 (1/4)	02 (1/4)	—	•
	—	03 (3/8)	03 (3/8)	_	•

Note) The orifice diameter shown above are for the supply pressure side/ vacuum side port.

Table (2) Solenoid Valve Option

Option	Seal material			Guide pin	Coil
symbol	Main valve	Fixed	Body material	material	Insulation
	poppet	sealant		material	type
Nil	NBR	NBR	Drass (007)		в
Α	FKM	FKM	Brass (C37)	PPS	
G	NBR	NBR	Stainless steel	ггэ	
н	FKM	FKM	Stanness steel		

Table (3) Rated Voltage - Electrical Option

	Rated voltage			Class B		
н				L	Z	
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor	
	1	100 V		•		
	2	200 V	Note)	•		
	3	110 V		•		
AC	4	220 V		•	Note)	
	7	240 V		-		
	8	48 V		—		
	J	230 V		—		
DC	5	24 V	•	•	•	
DC	6	12 V	•	—	—	
Nete) Ontion 6, 7 are not qualitable on quarte valtage						

Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

* Class H coil is not available

For Vacuum Pad / Manifold VVXV31/32/33 Series

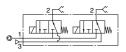
Construction and dimensions are the same as those of the VVX3 series.

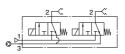
Model / Valve Specifications

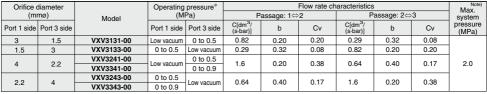
N.C.

Symbol (example)

N.O. Symbol (example)







Note) Refer to "Glossary of Terms" on page 403 for details on the max. system pressure.

* Low vacuum: Up to 1.3 x 10²Pa

Fluid and Ambient Temperature

Valve Leakage Rate

Internal Leakage / External Leakage

Power source	Fluid temperature (°C)	Ambient temperature (°C)
AC	-10 Note) to 60	-20 to 60
DC	-10 Note) to 60	-20 to 40

Note 1) Dew point temperature: -10°C or less

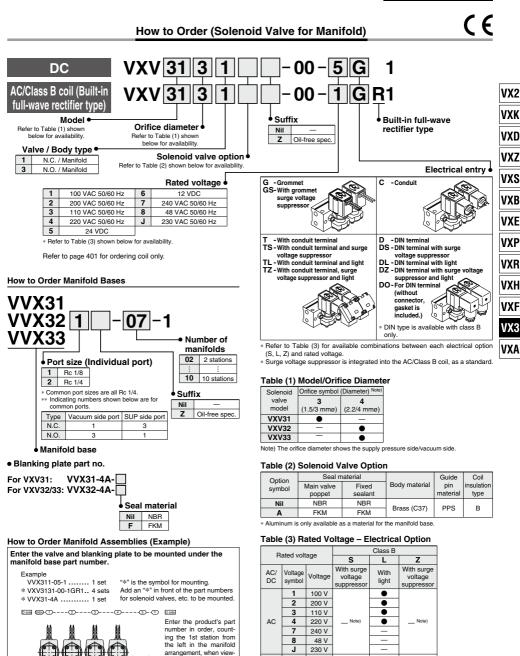
Seal material	Leakage rate Note			
Searmatenar	Air			
NBR, FKM	1 cm ³ /min or less			
A NAME AND A DESCRIPTION OF A DESCRIPTIO				

Note) Value when air pressure is applied.

SMC

Direct Operated 3 Port Solenoid Valve VVXV31/32/33 Series

For Vacuum Pad / Manifold



5 6 * Class H coil is not available

DC

24 V

12 V

Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard

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SMC

ing the individual port in

The common port on the

right side is plugged.

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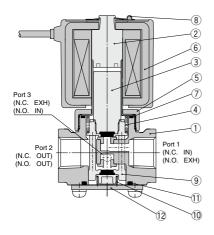
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VX31/32/33 Series

Construction

Single unit

Body material: Brass (C37), Stainless steel



Component Parts

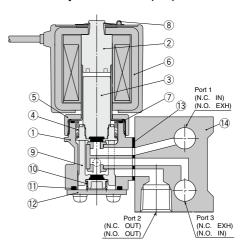
No.	Description	Mat	erial		
NO.	Description	Standard	Option		
1	Body	Brass (C37)	Stainless steel		
2	Tube assembly Note)	Stainless steel, Cu	Stainless steel, Ag		
3	Armature assembly	Stainless steel, C36, PTFE (NBR)	Stainless steel, PTFE (FKM, EPDM, FFKM)		
4	Return spring	Stainle	ss steel		
5	Nut	Brass (C37)	Brass (C37)/Ni plated		
6	Solenoid coil	Class B molded	Class H molded		
7	O-ring	(NBR)	(FKM, EPDM, PTFE)		
8	Clip	S	К		
9	Guide pin assembly	PPS, C36 (NBR)	Stainless steel (FKM, EPDM, FFKM)		
10	Support spring	Stainless steel			
11	O-ring	(NBR)	(FKM, EPDM, PTFE)		
12	Plate	Stainless steel			

The materials in parentheses are the seal materials.

Note) Cu and Ag are not applicable to the DC spec and to the AC spec with built-in full-wave rectifier.

Manifold

Base material: Aluminum Manifold body material: Brass (C37)



Component Parts

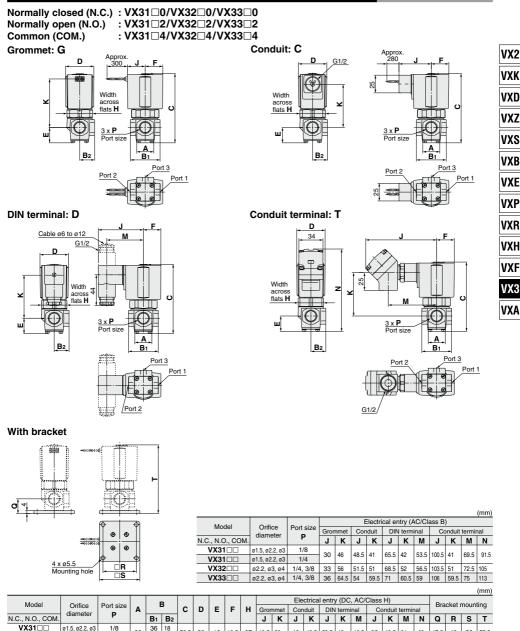
No.	Description	Mat	erial				
NO.	Description	Standard	Option				
1	Manifold body	Brass	(C37)				
2	Tube assembly Note)	Stainless steel, Cu					
3	Armature assembly	Stainless steel, C36, PTFE (NBR)	Stainless steel, PTFE (FKM, EPDM)				
4	Return spring	Stainle	ss steel				
5	Nut	Brass (C37)	Brass (C37)/Ni plated				
6	Solenoid coil	Class B molded	Class H molded				
7	O-ring	(NBR)	(FKM, EPDM)				
8	Clip	S	К				
9	Guide pin assembly	PPS, C36 (NBR)	Stainless steel (FKM, EPDM)				
10	Support spring	Stainle	ss steel				
11	O-ring	(NBR)	(FKM, EPDM)				
12	Plate	Stainle	ss steel				
13	Gasket	(NBR)	(FKM, EPDM)				
14	Base	Aluminum					
14	Base						

The materials in parentheses are the seal materials.

Note) Cu is not applicable to the DC spec and to the AC spec with built-in full-wave rectifier.



Dimensions: Single Unit / Body Material: Brass (C37), Stainless Steel



SMC

22

41 20.5

21 90

1/4

1/4, 3/8 24 42

1/4, 3/8 24 42 21

VX31

VX32

VX33

ø1.5, ø2.2, ø3

ø2.2, ø3, ø4

ø2.2, ø3, ø4

76.5 30 19 19.5 27 19.5 50 40 42.5 58.5 42 46.5 92 42.5 61 93 17.5 40 50 75.5

98

35 22 22.5 32 22.5 60 43 52.5 61.5 52 49.5 95 52.5 64 106.5 21 47 57 89

40 22 25

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

36 25.5 68.5

46 61 64 60.5 52 98 61 66.5 114.5 21

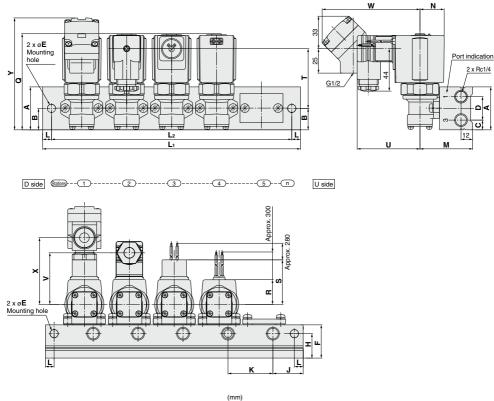
47 57 97

399



Dimensions: Manifold / Base Material: Aluminum

Normally closed (N.C.) : Normally open (N.O.) : VVX31/VVX32/VVX33 Common (COM.) :



Model	Dimen-	n (stations)								
Woder	sion	2	3	4	5	6	7	8	9	10
VVX31	L1	96	132	168	204	240	276	312	348	384
VVX31	L2	84	120	156	192	228	264	300	336	372
VVX32	L1	126	172	218	264	310	356	402	448	494
VVX33	L2	108	154	200	246	292	338	384	430	476
						-				

																Electri	cal ent	ry (DC,	, AC/CI	ass H)		
Model	Α	в	С	D	E	F	н	J	ĸ	L	М	N	Q	Grommet	Cor	iduit	DI	N termi	nal	Con	duit terr	ninal
														R	S	Т	Т	U	v	W	X	Y
VVX31	40	20	9	22	6.5	33	24	26	36	6	49	19.5	80.5	19.5	40	45.5	45	58.5	46.5	92	61	97
VVX32	44	22	10	24	8.5	34	25	31	46	9	55	22.5	91	22.5	43	54	53.5	61.5	49.5	95	64	107.5
VVX33	44	22	10	24	8.5	34	25	31	46	9	55	25	99.5	25.5	46	62	61.5	64	52	98	66.5	116

									(11111)	
	Electrical entry (AC/Class B)									
Model	Grommet	net Conduit		DIN terminal			Conduit terminal			
	R	S	Т	Т	U	V	W	Х	Y	
VVX31	30	48.5	44	45	65.5	53.5	100.5	69.5	95.5	
VVX32	33	51.5	52.5	53.5	68.5	56.5	103.5	72.5	106	
VVX33	36	54	60.5	61.5	71	59	106	75	114.5	

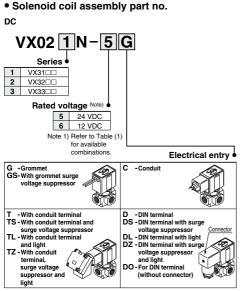
(mm)

(mm)

SMC

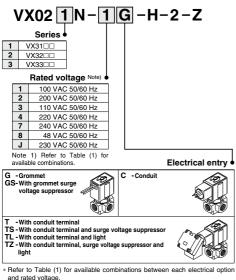
For Air, Water, Oil, Steam

Replacement Parts

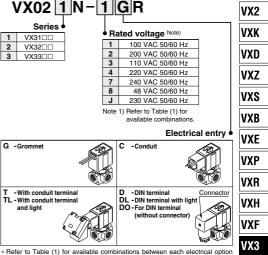


 Refer to Table (1) for available combinations between each electrical option and rated voltage.

AC/Class H coil



AC/Class B coil (Built-in full-wave rectifier type)



 Refer to Table (1) for available combinations between each electrical option and rated voltage.

* Surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

Table (1) Rated Voltage – Electrical Option

				Class B			Class H		
к	Rated voltage		S	L	Z	S	L	Z	
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor	With surge voltage suppressor	With light	With light and surge voltage suppressor	
	1	100 V	● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ●		•	•	•		
	2	200 V		•		•	•	•	
	3	110 V		•	Note)	•	•	•	
AC	4	220 V		•		•	•	•	
	7	240 V		-		•	-	-	
	8	48 V		-	1	•	-	-	
	J	230 V		—		•	-	—	
DC	5	i 24 V 🕚		•	•	DC specification is not			
	6	12 V	•	-	-	availat	ole.		
Note)									

integrated into the AC/Class B coil, as a standard.

When changing coils, AC/DC are not interchangeable with each other, and Class B and H coils are also not interchangeable with each other. VXA



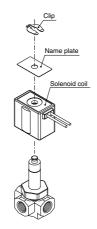
Replacement Parts

• Name plate part no.



• Clip part no.

For VX31: VX021N-10 For VX32: VX022N-10 For VX33: VX023N-10



 DIN connector part 	t no).				
Without electrical	ion GDM2A					
With electrical op	otio	n GDM2A-				
\sim		Electrical option				
S (With	surge voltage suppressor				
L	With light					
8 Z	With light and surge voltage suppressor					
	een e	Table (1) for available combinations ach electrical option (S, L, Z) and rated				
		Rated voltage				
	1	100 VAC, 110 VAC				
	2	200 VAC, 220 VAC, 230 VAC, 240 VAC				
	5	24 VDC				
	6	12 VDC				
	15	48 VAC				

Gasket part no. for DIN connector
 VCW20-1-29-1

VX3 Series Glossary of Terms

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully opened.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

(The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.)

4. Proof pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. (value under the prescribed conditions)

Electrical Terminology

1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC, $W = V \cdot A \cdot \cos\theta$. For DC, $W = V \cdot A$. Note) $\cos\theta$ shows power factor. $\cos\theta = 0.6$

2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

3. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



Second characteristic numeral First characteristic numeral

• First Characteristics:

Degrees of protection against solid foreign objects

U	Non-protected
1	Protected against solid foreign objects of 50 mm ø and greater
2	Protected against solid foreign objects of 12 mm ø and greater
3	Protected against solid foreign objects of 2.5 mm ø and greater
4	Protected against solid foreign objects of 1.0 mm ø and greater
5	Dust-protected
6	Dusttight

Second Characteristics: Degrees of protection against wate

	regrees of protection against water	
0	Non-protected	—
1	Protected against vertically falling water drops	Dripproof type 1
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
4	Protected against splashing water	Splashproof type
5	Protected against water jets	Low jetproof type
6	Protected against powerful water jets	Strong jetproof type
7	Protected against the effects of temporary immersion in water	Immersible type
8	Protected against the effects of continuous immersion in water	Submersible type

Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

	Others	
1.	Material NBR: Nitrile rubber	VX2
	FKM: Fluororubber EPDM: Ethylene propylene rubber PTFE: Polytetrafluoroethylene resin	VXK
_	FFKM: Perfluoroelastomer	VXD
	Oil-free treatment The degreasing and washing of wetted parts.	VXZ
з.	Passage symbol In the symbol (\underline{a}) Port 1 (IN) and Port 2 (OUT) are shown in a blocked condition ($\frac{1}{-}$), but it is not possible to use the valve in	VXS
	cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.	VXB
		VXE
		VXP
		VXR
		VXH
		VXF
		VX3



VX3 Series 2/3 Port Solenoid Valves for Fluid Control Specific Product Precautions 1

Be sure to read this before handling the products. For detailed precautions on each series, refer to the main text.

Selection

Warning

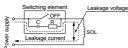
1. Minimum operating pressure differential (VXED, VXP, VXR)

Select an appropriate valve size while referring to the solenoid valve flow rate characteristics.

ACaution

1. Leakage voltage

When the solenoid valve is operated using the controller, etc., the leakage voltage should be the product allowable leakage voltage or less. Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, tec., creating a possible danger that the valve may not turn off.



AC/Class B built-in full-wave rectifier coil: 10% or less of rated voltage (VX3: 5% or less) AC/Class B/H coil: 20% or less of rated voltage

DC coil: 2% or less of rated voltage

2. Selecting options

The fluid handled will differ depending on the valve options. Select optimal options for the fluid.

3. When the fluid is oil.

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using. The kinematic viscosity must not exceed 50 mm²/s.

The special construction of the armature adopted in the builtfull-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON. Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.

Piping

▲ Caution

- 1. If a regulator and valve are connected directly, they may vibrate together and cause chattering. Do not connect directly.
- 2. If the cross-sectional area of piping for the fluid supply side is restricted, operation will become unstable due to inadequate pressure differential during valve operation. Use piping size for the fluid supply side that is suited to the port size.
- 3. The behavior of the diaphragm valve becomes unstable under the conditions that the circuit flow rate is restricted to 40% or less of the maximum flow rate on the solenoid valve flow rate characteristics. This may cause unstable valve activation. So, select a solenoid valve with an appropriate flow rate size while carefully checking the circuit flow rate.

Wiring

▲ Caution

1. As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring.

Furthermore, do not allow excessive force to be applied to the lines.

- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within $\pm 10\%$ of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within $\pm 5\%$ of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor, etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with us.)

Operating Precautions

\land Warning

1. Make sure when using pilot type 2-port solenoid valves that the flow direction is from 1 (IN) to 2 (OUT). The valve is designed based on a flow direction of 1 (IN) to 2 (OUT) and harnesses the fluid pressure of port 1 (IN) when the valve opens or closes. If reverse pressure (2 (OUT) to 1 (IN)) is applied, it may lead to a reduced service life or cause damage to parts early on due to chattering or pulses from the main valve (diaphragm, piston, etc.). If there is a possibility that reverse pressure will be applied, take countermeasures by installing the check valve, etc. at the downstream side.

When installing the check valve, allow ample space between the valve and the check valve. If it is placed near the valve, it may cause chattering and pulses in the main valve.

VX3 Series 2/3 Port Solenoid Valves for Fluid Control **Specific Product Precautions 2**

Be sure to read this before handling the products. For detailed precautions on each series, refer to the main text.

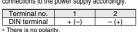
A Caution

Grommet Class H coil: AWG18 Insulator O.D. 2.2 mm Class B coil: AWG20 Insulator O.D. 2.5 mm

Deted veltage	Lead w	ire color	
Rated voltage	1	2	2
DC (Class B only)	Black	Red	2
100 VAC	Blue	Blue	é
200 VAC	Red	Red	_
Other AC	Gray	Gray	 1
* There is no polarity			

DIN terminal

Internal connections are as shown below. Make connections to the power supply accordingly.





Disassembly

- 1. After loosening the binding head screw with flange, then if the housing is pulled in the direction of the arrow, the connector will be removed from the solenoid valve.
- 2. Pull out the binding head screw with flange from the housing.
- 3. There is a cutout on the bottom of the terminal block. Insert a small flat head screwdriver, etc. into this cutout, and remove the terminal block from the housing. (See figure below.)
- 4. Remove the ground nut, and pull out the washer and the rubber seal. Wiring

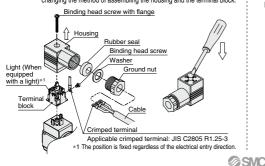
- 1. Pass the cable through the ground nut, washer and rubber seal in this order, and insert these parts into the housing
- 2. Loosen the binding head screw of the terminal block, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the binding head screw. The binding head screw of the terminal block is M3.

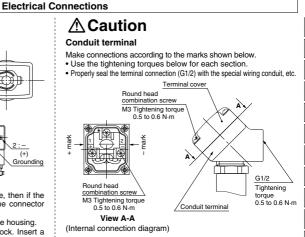
Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m. Note 2) Cable O.D.: ø6 to ø12 mm

Note 3) For an outside cable diameter of ø9 to 12 mm, remove the internal parts of the rubber seal before using.

Assembly

- 1. Pass the cable through the ground nut, washer, rubber seal and the housing in this order, and connect to the terminal block. Then, set the terminal block inside the housing. (Push in the terminal block until it snaps into position.)
- 2. Insert the rubber seal and the washer in this order into the cable entry of the housing, and then tighten the ground nut securely.
- 3. Insert the gasket between the bottom part of the terminal block and the plug attached to the equipment, and then insert the binding head screw with flange from the top of the housing, and tighten it. Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N m. Note 2) The orientation of the connector can be changed in steps of 90° by changing the method of assembling the housing and the terminal block.





Disassembly

Loosen the mounting screw, and remove the terminal cover from the conduit terminal.

Wiring

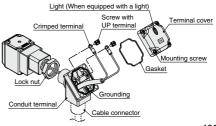
- 1. Insert the cable into the conduit terminal.
- 2. Loosen the screw with UP terminal of the conduit terminal, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the screw with UP terminal. Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.

Assembly

1. Insert the gasket into the conduit terminal, and then clamp the terminal cover with the mounting screw.

Note 1) Tighten the screw to a torgue of between 0.5 and 0.6 N·m. Note 2) When changing the orientation of the conduit terminal, carry out the following procedure.

- 1. Apply a tool (monkey wrench, spanner, etc.) to the width across flats of the conduit terminal, and turn the terminal in the counterclockwise direction.
- 2. Loosen the lock nut.
- 3. Turn the conduit terminal in the clamping direction (clockwise direction) to about 15° ahead of the desired position.
- 4. Turn the lock nut by hand to the coil side until it is lightly tightened.
- 5. Apply a tool to the width across flats of the conduit terminal, and turn it to the desired position (through an angle of about 15°) so as to clamp the conduit terminal.
- Note: When changing the orientation by applying additional tightening force to the conduit terminal from the factory-set position, turn no more than one half a turn.



VXP VXR VXH VXF VX3 VXA

VX2

VXK

VXD

VXZ

VXS

VXB

VXE



VX3 Series 2/3 Port Solenoid Valves for Fluid Control **Specific Product Precautions 3**

Be sure to read this before handling the products. For detailed precautions on each series, refer to the main text.

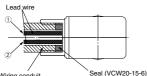
Electrical Connections

▲ Caution

Conduit

When used as an IP65 equivalent, use seal (part no. VCW20-15-6) to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class H coil: AWG18 Insulator O.D. 2.2 mm Class B coil: AWG20 Insulator O.D. 2.5 mm

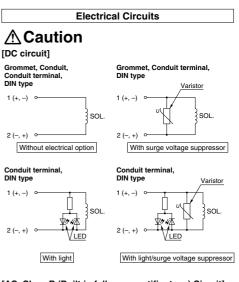


Wiring conduit (Bore size G1/2 Tightening torque 0.5 to 0.6 N·m)

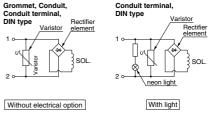
Dated valtage	Lead wire color						
Rated voltage	1	2					
DC	Black	Red					
100 VAC	Blue	Blue					
200 VAC	Red	Red					
Other AC	Gray	Gray					
* There is no polarity for DO	There is no polarity for DC						

Description	Part no.
Seal	VCW20-15-6

Note) Please order separately.

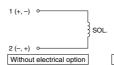


[AC, Class B (Built-in full wave rectifier type) Circuit] * For AC/Class B, the standard product is equipped with surge voltage suppressor.

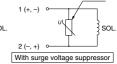


[AC, Class B/H Circuit]

Grommet, Conduit, Conduit terminal

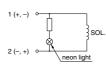


Grommet, Conduit terminal



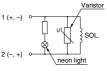
Varistor

Conduit terminal



With light

Conduit terminal



With light/surge voltage suppressor

406