

Clean One-touch Fittings For Driving Air Piping **KPQ/KPG Series**

RoHS



KPQ Series

Brass (electroless nickel plated)
Release button: Light gray



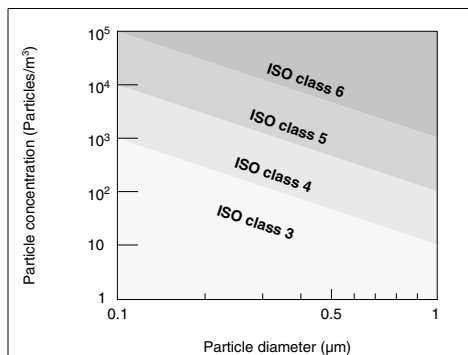
KPG Series

Stainless steel 304
Release button: Light blue



Made to Order
(Refer to page 357 for details.)

Particulate Generation Classifications



Note) Refer to "SMC Pneumatic Clean Series" (CAT.E02-23) for details.

Applicable Tubing

Tubing material	PFA, Polyurethane
Tubing O.D.	ø4, ø6, ø8, ø10, ø12

FEP, nylon and soft nylon tubing, and tubing not compatible with the clean series can also be used. However, the degree of clean performance will be reduced.

Specifications

Cleanliness class (ISO class)	Class 3 Note 1)
Fluid	Air
Maximum operating pressure (20°C)	1 MPa Note 2)
Operating vacuum pressure	~100 kPa
Proof pressure (20°C)	3 MPa
Ambient and fluid temperature	~5°C to 60°C
Threads	JIS B0203 (Taper thread for piping)
Oil	Fluorine-based grease

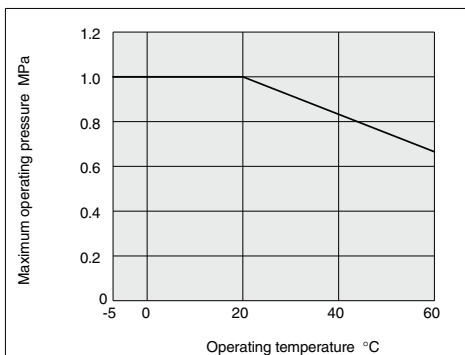
Note 1) Refer to particle generation classifications

This falls outside of the grade because fluorine grease is applied to the internal seal materials.

Note 2) The maximum operating pressure is the value at 20°C. Refer to the operating pressure curve for other temperatures.

Note 3) Do not use the fittings with a leak tester or for vacuum retention because they are not guaranteed for zero leakage.

Relation between Operating Temperature and Maximum Operating Pressure



How to Order

Clean One-touch fittings

Specifications

Symbol	Specifications (metal part materials)
Q	Brass (electroless nickel plated)
G	Stainless steel 304

Model

Symbol	Specifications
H	Male connector, Straight union
L	Union elbow, Male elbow
T	Male branch tee, Union tee
Y	Male run tee
U	Male branch, Union "Y"
R	Plug-in reducer

Applicable tubing O.D.

Symbol	Specifications
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12

Made to Order

Symbol	Specifications
X53	With pipe tape Grease-free
X193 (Note 1)	Rubber material: EPDM (Fluorine-coated) Gasket: M-5G3 (Stainless steel 316, Special FK(M) (Note 2)) With release bushing, Guide color: Natural

Note 1) KPG series: Compatible with products with threads only
Note 2) M5 thread

Port size/Applicable tubing O.D.

Thread connection	Symbol	Specifications
	M5	M5 x 0.8
	01	R 1/8
	02	R 1/4
	03	R 3/8
	04	R 1/2
Tubing (rod) connection	00	Same dia. tubing
	04	ø4
	06	ø6
	08	ø8
	10	ø10
	12	ø12

Different dia. tubing (plug-in reducer)

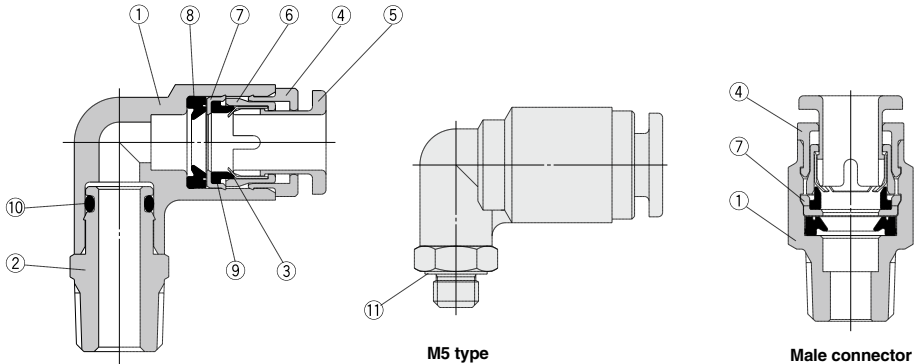
Applicable fitting size

Symbol	Specifications
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12

Plug

Clean One-touch fittings

Construction



Component Parts

No.	Description	Material	
		KPQ Series	KPG Series
1	Body	With male connector	PP
2	Stud	C3604 (electroless nickel plated)	Stainless steel 304
3	Chuck	C3604 (electroless nickel plated)	Stainless steel 304
4	Guide	C3604 (electroless nickel plated)	Stainless steel 304
5	Release button	PP (color: light gray)	PP (color: light blue)
6	Collet	PP	
7	Stopper	Stainless steel 304	
8	Seal	With male connector	NBR
9	Bumper		NBR
10	O-ring		NBR
11	Gasket		Stainless steel 304, NBR

KPQ/KPG Series

Dimensions

Male Connector: KPQH, KPGH

(M5)	Applicable tubing O.D. mm	Connection thread R M	Model	H (width across flats)	øD	L	A*	M	Effective area mm ²		Weight g	(M5)
									TPH	TPS		
	4	M5 x 0.8	KPOH04-M5	—	8	24.4	21.5	17	4	4	4	(R)
			KPGH04-M5	—	10	24.9	—				7	
			1/8 KPOH04-01	10	—	23.5	18.5				—	
			1/4 KPOH04-02	14	—	21.4	16				12	
	6	M5 x 0.8	KPOH06-M5	—	8	25.3	22	18.5	10	10	5	(R)
			KPGH06-M5	—	12	25.8	—				7	
			1/8 KPOH06-01	12	—	23.7	18.5				—	
			1/4 KPOH06-02	14	—	24.6	19				14	
	8	1/8	KPOH08-01	12	—	30.7	25.5	20.5	26	18	14	(R)
			1/4 KPOH08-02	14	—	29.1	23.5				13	
			1/4 KPOH10-02	17	—	36.1	30.5				24	
			3/8 KPOH10-03	19	—	30.9	25.5				23	
	12	1/2	KPOH12-03	19	—	32	26.5	24	58	46	23	(R)
			KPGH12-04	22	—	32.2	25				46	

* Reference dimension for R threads after installation

Male Elbow: KPQL, KPGL

(M5)	Applicable tubing O.D. mm	Connection thread R M	Model	H (width across flats)	Note 1) øD1	øD2	L1	L2	A*	M	Effective area mm ²		Weight g	(M5)
											TPH	TPS		
	4	M5 x 0.8	KPQL04-M5	8	10.4	8	15.3	17	21.1	17	4	4	4	(R)
			KPGL04-M5	10		10	19.7	21	21.1	—	—	—	10	
			1/8 KPQL04-01	10		—	25.5	25	15.8	18.5	10	10	19	
			1/4 KPQL04-02	14		—	22.3	23.5	26.7	27.5	20	20	12	
	6	M5 x 0.8	KPQL06-M5	8	12.8	8	15.8	18.5	22.3	18.5	10	10	12	(R)
			KPGL06-M5	10		10	21.8	22.3	23.5	—	—	—	20	
			1/8 KPQL06-01	10		—	26.7	27.5	23.5	26	20.5	26	18	
			1/4 KPQL06-02	14		—	27.9	30	30.8	34.5	23	41	29	
	8	1/8	KPQL08-01	12	15.2	12	25.3	23.5	32	37	24	58	46	(R)
			1/4 KPQL08-02	14		—	30.4	36.2	39.5	—	—	—	65	
			1/4 KPGL10-02	17		17	28.4	29.4	33	—	—	—	26	
			3/8 KPGL10-03	17		—	30.8	34.5	36.2	39.5	24	58	46	
	12	1/2	KPQL12-03	19	20.9	—	30.4	32	37	—	—	—	38	(R)
			KPGL12-04	22		—	30.4	36.2	39.5	—	—	—	65	

* Reference dimension for R threads after installation Note 1) øD1 indicates the maximum diameter.

Union Tee: KPQT, KPGT

(M5)	Applicable tubing O.D. mm	Connection thread R M	Model	H (width across flats)	Note 1) øD1	øD2	L1	L2	A*	M	Effective area mm ²		Weight g	(M5)
											TPH	TPS		
	4	M5 x 0.8	KPQT04-M5	8	10.4	8	15.3	17	21.1	17	4	4	6	(R)
			KPGT04-M5	10		10	19.7	21	21.1	—	—	—	13	
			1/8 KPQT04-01	10		—	25.5	25	15.8	18.5	10	10	19	
			1/4 KPQT04-02	14		—	22.3	23.5	26.7	27.5	20	20	12	
	6	M5 x 0.8	KPQT06-M5	8	12.8	8	15.8	18.5	22.3	18.5	10	10	14	(R)
			KPGT06-M5	10		10	21.8	22.3	23.5	—	—	—	20	
			1/8 KPQT06-01	10		—	26.7	27.5	23.5	26	20.5	26	18	
			1/4 KPQT06-02	14		—	27.9	30	30.8	34.5	23	41	29	
	8	1/8	KPQT08-01	12	15.2	12	25.3	23.5	32	37	24	58	46	(R)
			1/4 KPQT08-02	14		—	30.4	36.2	39.5	—	—	—	65	
			1/4 KPGL10-02	17		17	28.4	29.4	33	—	—	—	26	
			3/8 KPGL10-03	17		—	30.8	34.5	36.2	39.5	24	58	46	
	12	1/2	KPQT12-03	19	20.9	—	30.4	32	37	—	—	—	38	(R)
			KPGT12-04	22		—	30.4	36.2	39.5	—	—	—	65	

* Reference dimension for R threads after installation Note 1) øD1 indicates the maximum diameter.

Dimensions

Male Run Tee: KPQY, KPGY

(M5)

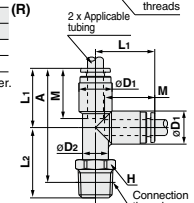
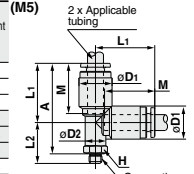


(R)



Applicable tubing O.D. mm	Connection thread R M	Model		H (width across flats)	Note 1) øD1	øD2	L1	L2	A*	M	Effective area mm²		Weight g
											TPH	TPS	
4	M5 x 0.8	KPQY04-M5	KPGY04-M5	8		8		15.3	31.5				6
	1/8	KPQY04-01	KPGY04-01	10	10.4	10	19.7	21.1	35.5	17	4	4	13
	1/4	KPQY04-02	KPGY04-02	14				25.5	39.5				19
6	M5 x 0.8	KPQY06-M5	KPGY06-M5	8		8		15.8	34				7
	1/8	KPQY06-01	KPGY06-01	10	12.8	10	21.8	22.3	39	18.5	10	10	14
	1/4	KPQY06-02	KPGY06-02	14				26.7	43				20
8	1/8	KPQY08-01	KPGY08-01	12	15.2	12	25.3	23.5	43.5	20.5	26	18	14
	1/4	KPQY08-02	KPGY08-02	14				27.9	47.5				22
	3/8	KPQY10-03	KPGY10-03	17	18.5		28.4	29.4	52.5	23	41	29	39
12	3/8	KPQY12-03	KPGY12-03		17			32	57				41
	1/2	KPQY12-04	KPGY12-04	22	20.9		30.4	36.2	59.5	24	58	46	68

* Reference dimension for R threads after installation Note 1) øD1 indicates the maximum diameter.



Male Branch: KPQU, KPGU

(M5)

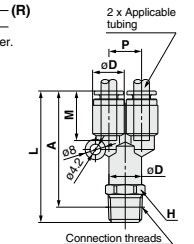
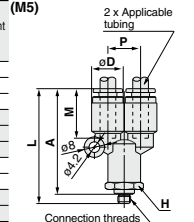


(R)



Applicable tubing O.D. mm	Connection thread R M	Model		H (width across flats)	Note 1) øD	L	P	A*	M	Effective area mm²		Weight g
										TPH	TPS	
4	M5 x 0.8	KPQU04-M5	KPGU04-M5	11	10.4	40.7		37	17			10
	1/8	KPQU04-01	KPGU04-01			42.3	10.4	41		4	4	11
	1/4	KPQU04-02	KPGU04-02	14		46.7						20
6	M5 x 0.8	KPQU06-M5	KPGU06-M5			43.9		40.5	18.5	10	10	11
	1/8	KPQU06-01	KPGU06-01	13	12.8	45.5	12.8	44.5				21
	1/4	KPQU06-02	KPGU06-02	14		49.9						21
8	1/8	KPQU08-01	KPGU08-01	17	15.2	53.6	15.2	48.5	20.5	26	18	15
	1/4	KPQU08-02	KPGU08-02			59.1		53.5				23
	3/8	KPQU10-03	KPGU10-03	19	18.5	62.3	18.5	57	23	41	29	40
12	3/8	KPQU12-03	KPGU12-03			59.2		54				30
	1/2	KPQU12-04	KPGU12-04	22	20.9	64.9	20.9	59.5	24	58	46	60
						69.5		62.5				65

* Reference dimension for R threads after installation Note 1) øD indicates the maximum diameter.

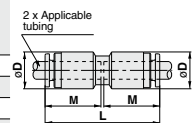


Straight Union: KPQH, KPGH



Applicable tubing O.D. mm	Model	Note 1) øD	L	M	Effective area mm²		Weight g
					TPH	TPS	
4	KPQH04-00	10.4	35.4	17	4	4	4
6	KPQH06-00	12.8	37.6	18.5	10	10	6
8	KPQH08-00	15.2	42.4	20.5	26	18	10
10	KPQH10-00	18.5	46.6	23	41	29	15
12	KPQH12-00	20.9	48.6	24	58	46	18

Note 1) øD indicates the maximum diameter.



KQ2

KQB2

KS
KX

KM

KF

M

H/DL
L/LL

KC

KK

KK130

DM

KDM

KB

KR

KA

KQG2

KG

KFG2

MS

KKA

KP

LQ

MQR

T

IDK

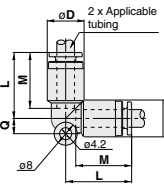
KPQ/KPG Series

Elbow: KPQL, KPGL



Applicable tubing O.D. mm	Model		Note 1) øD	L	Q	M	Effective area mm ²		Weight g
							TPH	TPS	
4	KPQL04-00	KPGL04-00	10.4	19.7	4.5	17	3.5	3.5	3
6	KPQL06-00	KPGL06-00	12.8	21.8	5.3	18.5	9	9	7
8	KPQL08-00	KPGL08-00	15.2	25.3	6	20.5	22	15	11
10	KPQL10-00	KPGL10-00	18.5	28.4	6.8	23	35	25	16
12	KPQL12-00	KPGL12-00	20.9	30.4	7.5	24	50	40	20

Note 1) øD indicates the maximum diameter.

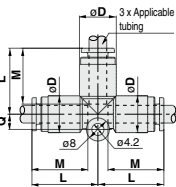


Union Tee: KPQT, KPGT



Applicable tubing O.D. mm	Model		Note 1) øD	L	Q	M	Effective area mm ²		Weight g
							TPH	TPS	
4	KPQT04-00	KPGT04-00	10.4	19.7	4.5	17	4	4	7
6	KPQT06-00	KPGT06-00	12.8	21.8	5.3	18.5	10	10	9
8	KPQT08-00	KPGT08-00	15.2	25.3	6	20.5	26	18	16
10	KPQT10-00	KPGT10-00	18.5	28.4	6.8	23	41	29	25
12	KPQT12-00	KPGT12-00	20.9	30.4	7.5	24	58	46	29

Note 1) øD indicates the maximum diameter.

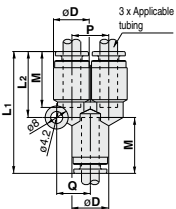


Union "Y": KPQU, KPGU



Applicable tubing O.D. mm	Model		Note 1) øD	L ₁	L ₂	P	Q	M	Effective area mm ²		Weight g
									TPH	TPS	
4	KPQU04-00	KPGU04-00	10.4	36.8	19.6	10.4	9.7	17	4	4	7
6	KPQU06-00	KPGU06-00	12.8	40.1	21.8	12.8	11.7	18.5	10	10	10
8	KPQU08-00	KPGU08-00	15.2	46.7	26.5	15.2	13.7	20.5	26	18	17
10	KPQU10-00	KPGU10-00	18.5	52	29.7	18.5	16.1	23	41	29	26
12	KPQU12-00	KPGU12-00	20.9	55.2	31.9	20.9	18.1	24	58	46	32

Note 1) øD indicates the maximum diameter.

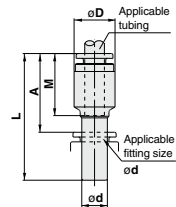


Plug-in Reducer: KPQR, KPGR



Applicable tubing O.D. mm	Applicable fitting size ød	Model		Note 1) øD	L	A	M	Effective area mm ²		Weight g
								TPH	TPS	
4	6	KPQR04-06	KPGR04-06	10.4	38.4	19.1	17	4	4	3
	8	KPQR04-08	KPGR04-08		40.9	19.2				
6	8	KPQR06-08	KPGR06-08	12.8	41.5	19.8	18.5	10	10	4
	10	KPQR06-10	KPGR06-10		44	20.2				
8	10	KPQR08-10	KPGR08-10	15.2	46	22.2	20.5	26	18	5
	12	KPQR08-12	KPGR08-12		47					
10	12	KPQR10-12	KPGR10-12	18.5	49.5	24.7	23	41	29	9

Note 1) øD indicates the maximum diameter.

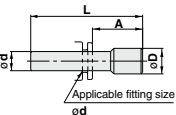


Plug: KPP



Applicable fitting size ød	Model	øD	L	A	Weight g
4	KPP-04	6	32	13.8	0.4
6	KPP-06	8	35	15.7	0.7
8	KPP-08	10	39	17.3	1.1
10	KPP-10	12	43	19.2	1.7
12	KPP-12	14	45.5	20.7	2.5

* The plug is common for KPQ, KPG and KP series.





KP/KPQ/KPG Series

Specific Product Precautions 1

Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 13 to 17 for Fittings and Tubing Precautions.

Selection

Caution

1. Please consult with SMC regarding fluids other than air, water and nitrogen gas.

Handling

Caution

1. Store away from direct sunlight at 40°C or less.
2. Open the inner package of double packaging in a clean room or other clean environment.

Installation of Threads

Caution

Be sure to wrap sealing tape around the taper threads for both resin and metal threads.

If used without sealing tape air leakage can occur.

1. KP Series (with resin thread)

1) Winding of sealant tape

Wrap the pipe tape 2 to 3 times around the threads, leaving 1.5 to 2 thread ridges exposed at the end of the threads.

2) Tightening

After tightening by hand, tighten an additional 2 to 3 turns using a tightening tool.

2. KPQ/KPG Series (with metal thread)

1) For M5

After tightening by hand, tighten approximately 1/6 turn further using a tightening tool. Reference values for the tightening torque are 1 to 1.5 N·m. Excessive tightening can cause air leakage due to thread damage or deformation of the gasket, etc. Insufficient tightening can cause loose threads and air leakage, etc.

Installation of Threads

Caution

2) Taper thread

1) Winding of sealant tape

Wrap the pipe tape 2 to 3 times around the threads, leaving 1 thread ridge exposed at the end of the threads.

- 2) When installing, tighten with the proper torque shown in the table below. As a rule, this corresponds to two or three turns with a tool after tightening by hand.

Connection thread size	Proper tightening torque (N·m)
R 1/8	7 to 9
R 1/4	12 to 14
R 3/8	22 to 24
R 1/2	28 to 30

3. Tightening tools

Tighten with an appropriate wrench using the hexagon wrench flats on the body.

Position the wrench on the base as close as possible to the threads. If the size of the wrench is not suitable for the hexagon wrench flats, the wrench flats may be crushed.

Installation and Removal of Tubing

Caution

1. Installation of tubing

- 1) Grease is not used due to the KP series oil-free specifications. For this reason, greater insertion force is required when tubing is installed. In particular, polyurethane tubing may fold when inserted due to its softness. Hold the end of the tubing, and insert it all the way in slowly and securely. Refer to dimension "M" in the dimension drawings for guidance on the insertion depth of tubing.

2. Removal of tubing

- 1) The outside diameter of tubes that have been used at high temperatures or for long periods of time will expand, and in some cases pipe fittings cannot be reattached. Tubes that cannot be attached should be discarded and replaced with new ones.

KQ2

KQB2

KS
KX

KM

KF

M

H/DL
L/LL

KC

KK

KK130

DM

KDM

KB

KR

KA

KQG2

KG

KFG2

MS

KKA

KP

LQ

MQR

T

IDK



KP/KPQ/KPG Series

Specific Product Precautions 2

Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 13 to 17 for Fittings and Tubing Precautions.

Operating Environment

Warning

1. **Do not use in environments or locations where there is a danger of damage to fittings and tubing.**
For fitting and tubing materials, refer to specifications and construction drawings, etc.
2. **Provide shade in locations which receive direct sunlight.**

Caution

1. **KP series are special One-touch fittings for use on clean blowing and washing lines.**
Please consult with SMC regarding other types of applications.

Seal material: The durability of EPDM with respect to mineral oils is inferior, making it unsuitable for piping in general pneumatic equipment.

Use KPQ and KPG series for piping to general pneumatic equipment.

Maintenance

Caution

1. **Tightening of blow fittings (resin taper threads for piping)**
Since KP series taper threads are made of resin, minute leakage may gradually occur due to stress relaxation. Perform periodic inspections, and if leakage is detected correct the problem by further tightening. If additional tightening becomes ineffective, replace the fitting with a new product.
2. **Check for the following during regular maintenance, and replace components as necessary.**
 - a) Scratches, gouges, abrasion, corrosion
 - b) Leakage, refer to item 3 regarding taper thread leakage.
 - c) Twisting, flattening or distortion of tubing
 - d) Hardening, deterioration or softness of tubing
3. **Do not repair or patch the replaced tubing or fittings for reuse.**