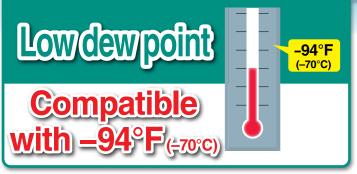
Series Compatible with Secondary Batteries



Compatible with various usage environments in each manufacturing process



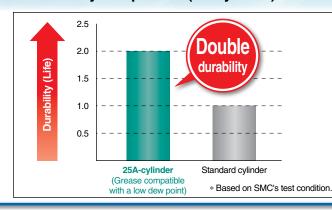


- Service life and performance have been improved at a low dew point.
- Using grease compatible with a low dew point.

(Refer to page 10 for part numbers of the maintenance grease pack.)

Copper (Cu) Zinc (Zn) Material Not Used Surface • Electrolytic nickel plating with a copper layer (Electroless nickel plating is used) Treatment Zinc plating Cylinder Series 25A-CA2 Solenoid Valve Series 25A-SY Cushion valve Mounting bolt Material: Material: Stainless steel Stainless steel Bushing Material: Steel bearing alloy Fittings Cover holding screw Metal parts material: Tie-rod Stainless steel Material: Stainless steel Material: Stainless steel *1 Coils for solenoid valves, connector pins, and lead wires are made of copper. Mounting bracket *2 Manifold terminal block, wiring parts, connector metal parts and printed Surface treatment: RAYDENT® circuit board are made of copper. Cylinder Series 25A-CQ2 Cylinder Series 25A-MXQ Bushing (ø50 to ø100) Piston rod Material: Steel bearing alloy Surface treatment: Electroless nickel plating Piston Piston rod Material: Stainless steel Surface treatment: Hard chrome plating Aluminum allov Bolts Surface treatment: Mounting bracket Electroless nickel plating Surface treatment: RAYDENT® Cylinder Series 25A-MGPM Air Gripper Series 25A-MHZ Bushing (ø50 to ø100) Material: Steel bearing alloy Piston rod Surface treatment: Hard chrome plating Bolts Surface treatment: Plate Electroless nickel plating Surface treatment: Electroless nickel plating *∕∕* SMC 1

Durability comparison (Air cylinder)





Material: Stainless steel Bowl guard (AF30 to 60)

Surface treatment: Electrodeposition coating



2-Color Display High-Precision Digital Pressure Switch Series 25A-ZSE30A/25A-ISE30A



Port thread Material: Stainless steel

* Lead wires are made of copper.

Slider Type/Ball Screw Drive Series 25A-LEFS

Bolts

Material: Stainless steel

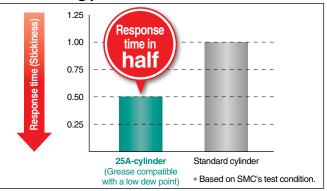
2

Step motor

(AC servo motor)

(Servo motor) * Copper and zinc materials are used for the motors, cables, controllers/drivers.

Comparison of cylinder response times after being pressurized and stored



Regulator Series 25A-AR



Auto Switch Series D-M9□-900

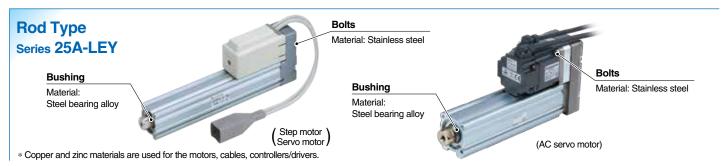


* Lead wires are made of copper.

High Rigidity Slider Type/Ball Screw Drive Series 25A-LEJS



* Copper and zinc materials are used for the motors, cables, controllers/drivers.

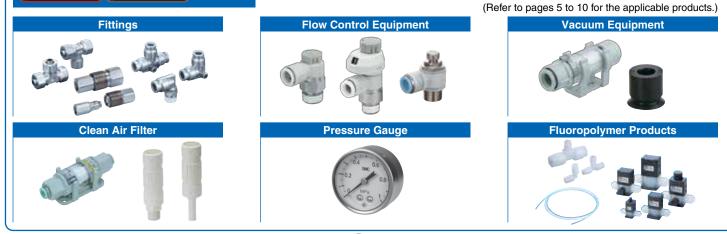


SMC

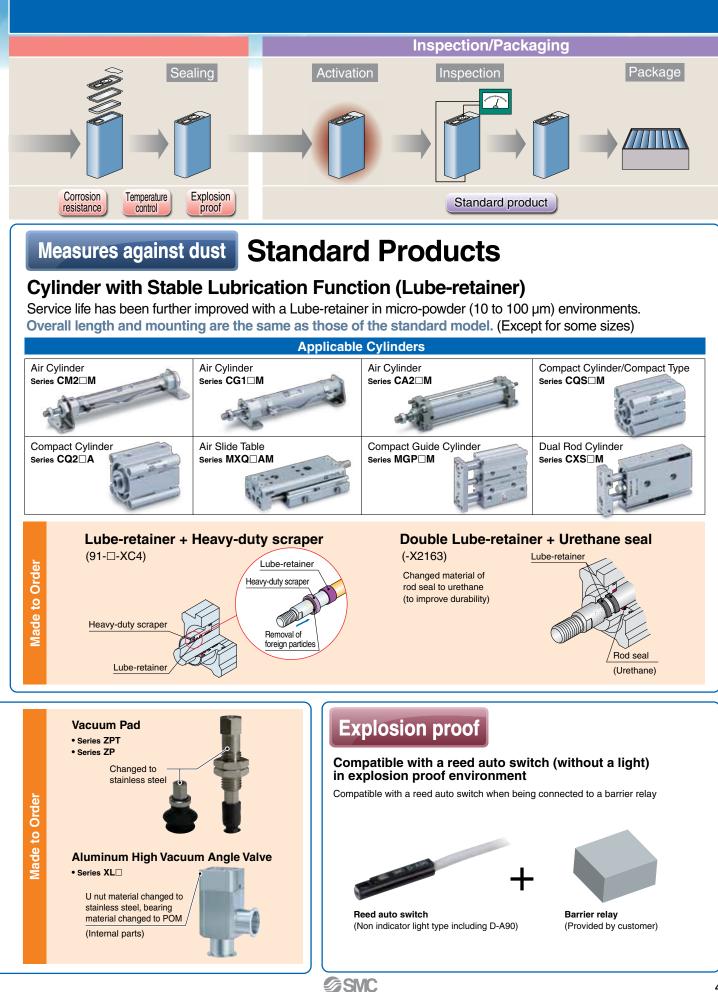
Secondary Battery Manufacturing Process and Applicable Products



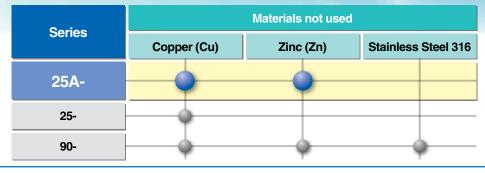
Copper (Cu) Zinc (Zn) Free Standard Products



SMC



Series Variations Compatible with Secondary Batteries



Series 25A- Applicable Products

	Description	Series 25A-			90-
	Description	Model (Type)	Page no.		
	5 Port	25A-SY5000 (Plug-in connector connecting base)	P.13	-	-
	Solenoid Valve	25A-SY5000, 7000	P.34	•	-
		25A-VQ2000, 4000 (W)	P.41	-	-
		25A-SQ2000	P.54	-	-
(0		25A-VQZ1000	P.59	-	-
Directional Control Valves	Separate Type Double Check Block	25A-VQ1000 (Double check block)	P.63	-	
ol V		25A-VQ2000 (Double check block)	P.63	•	
ontr	3 Port	25A-VP342, 542, 742 (Body ported)	P.64	-	
ראו מו	Solenoid Valve	25A-VP344, 544, 744 (Base mounted)	P.65	-	
ction		VP500/700 (Safety standards ISO13849-1)	*2	-	-
Dire		25A-VT317	P.66	-	
		25A-VG342	P.67	-	
	5 Port Air Operated Valve	25A-SYA5000, 7000	P.68	-	-
	Finger Valve	25A-VHK2, 3	P.69	-	•
	Air Cylinder	25A-CJ2-Z (Standard)	P.71	-	-
	14	25A-CJ2 (Standard)	P.72		
		25A-CM2 (Standard)	P.73		-
ders		CBM2 (With end lock)	*2	-	-
Air Cylino		25A-CG1 (Standard)	P.74		
Air (and the second	CBG1 (With end lock)	*2	-	-
	New	25A-MB-Z (Standard)	P.75	-	-
	5+ -	25A-MB (Standard)	P.76		-
	a u	MBB (With end lock)	*2	-	_

*2 Consult with your SMC sales representative.

5

SMC

		all and the second second second		_	
	Description	Series 25A-		25-	90-
	Description	Model (Type)	Page no.		
	Air Cylinder	25A-CA2-Z (Standard)	P.77	-	
		25A-CS2 (Standard)	P.78	-	-
	Free Mount Cylinder	25A-CU (Standard)	P.79	-	
	*	25A-CUK (Non-rotating rod)	P.80	-	-
	Compact Cylinder	25A-CQS (Standard)	P.81		
	50	25A-CQS□S (Anti-lateral load)	P.82	-	
		25A-CQ2-Z (Standard)	P.83		
		25A-CQ2-Z (Large bore size)	P.84	-	-
	(b)·	25A-CQ2-Z (Long stroke)	P.85	-	_
		25A-CQ2□S-Z (Anti-lateral load)	P.86	-	_
		CBQ2 (With end lock)	*2	-	-
	Mechanically Jointed Rodless Cylinder	25A-MY1B (Basic)	P.87	-	
	Houless Cylinder	25A-MY1H (Linear guide)	P.88	-	
		25A-MY2H (Linear guide)	P.89	-	
	Magnetically Coupled Rodless Cylinder	25A-CY3B (Basic)	P.90	-	
		25A-CY3R (G) (Direct mount)	P.91	-	-
ers	Air Slide Table	25A-MXS (Cross roller guide)	P.92	-	
Air Cylinders		25A-MXQ (Recirculating linear guide)	P.93	•	
Г. С		25A-MXW (Recirculating linear guide)	P.94	-	-
A	Compact Guide Cylinder	25A-MGPM-Z (Slide bearing)	P.95	-	-
		25A-MGPL-Z (Ball bushing bearing)	P.95	-	-
		25A-MGPM (Slide bearing)	P.96	•	
		25A-MGPL (Ball bushing bearing)	P.96	•	
	Slide Unit	25A-CXWM (Slide bearing)	P.97	-	<u> </u> -
	Dual Rod Cylinder	25A-CXSM (Slide bearing)	P.98	•	<u> -</u>
		25A-CXSL (Ball bushing bearing)	P.98	•	-
	Guide Cylinder	25A-MGGL (Ball bushing bearing)	P.99	-	•
	Cylinder with Lock	CNGDN	*2		-
			*2		_
	Compact Cylinder with Lock	CLQ	*2	•	-
	Stopper Cylinder	RSQ	*2	•	•
	Heavy Duty Stopper	RSH	*2		
	Cylinder	RS2H	*2		-
2 Cons	ult with your SMC sales representative.				

*2 Consult with your SMC sales representative.

SMC

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Series 25A-					
	Description	Model (Type)	Page no.		
	Shock Absorber	25A-RB (Standard)	P.100	•	
Related Products		25A-RBC (Standard)	P.100		
		25A-RJ (Soft type)	P.101	-	-
		25A-RJ (Short stroke type)	P.102	-	-
Proc	Floating Joint	25A-JA (Standard/80, 100 only)	P.103	-	
ated		25A-JB (For compact cylinder)	P.103	-	
Rela		25A-JS (Stainless steel)	P.103	-	
	Simple Joint	YA (Type A mounting bracket)	*1	-	_
	for CQ2	YB (Type B mounting bracket)	*1	-	_
		YU (Joint)	*1	-	
ry ors	Rotary Table	25A-MSUB (Vane style)	P.104	-	-
Rotary Actuators	and the	25A-MSQ (Rack & Pinion)	P.105	-	
A A	R	25A-MSQ (Rack & Pinion/With vacuum port)	P.105	-	-
	Parallel Type Air Gripper	25A-MHZ2 (Standard)	P.107	٠	-
	1	25A-MHZL2 (Long stroke)	P.108	-	-
		25A-MHZJ2 (With dust cover)	P.109	-	
pers	15.	25A-MHZL2 (Long stroke/With dust cover)	P.109	-	_
Air Grippers		25A-MHF2 (Low profile type)	P.110		_
Air		25A-MHL2 (Wide type)	P.111		
		25A-MHS□ (3-finger, 4-finger)	P.112	-	
	N E	25A-MHSJ3 (3-finger/With dust cover)	P.113	-	_
	also also	25A-MHY2 (180°Angular style)	P.114	-	-
	Vacuum Ejector	25A-ZK2 (Vacuum unit) Single unit only	P.115	-	-
t		25A-ZQ (Ejector unit) Single unit/Manifold	P.119	-	
ome		25A-ZQ (Vacuum pump unit) Single unit/Manifold	P.123	-	
Equip		ZH (Body ported)	*1	-	-
Vacuum Equipment	In-line Air Filter	ZFC (With One-touch fittings)	*1	-	-
>	Air Suction Filter	ZFC (With One-touch fittings/In-line type)	*1	-	-

*1 Standard products: Standard products are copper (Cu) and zinc (Zn) free. Refer to the WEB catalog or the Best Pneumatics for details.

		Series 25A-		25-	90-
	Description	Model (Type)	Page no.		
	Vacuum Pad	ZP	*2	-	
ent		ZP (Pad only)	*1	-	
Equipm€	Non-contact Gripper	XT661	*2	-	-
Vacuum Equipment	Adsorption Plate	SP	*1	-	-
>	Vacuum Regulator	IRV (Standard)	*2	-	_
tion	Membrane Air Dryer	25A-IDG	P.127	-	•
Air Preparation Equipment	Air Preparation Filter	25A-AFF (Main line filter)	P.129	-	
Preg	HE search HE	25A-AM (Mist separator)	P.130	-	
Air		25A-AMD (Micro mist separator)	P.131	-	
	Ψ	25A-AMH (Micro mist separator with pre-filter)	P.132	-	-
_	Clean Air Filter	SFD100	*1	-	-
Clean Air Filters		SFD200	*1	-	
Clea		25A-AMP (Exhaust cleaner for clean rooms)	P.133	-	
		SFE (Exhaust cleaner for clean rooms)	*1	-	_
	Air Filter Separator	25A-AF	P.134	•	
		25A-AFM (Mist separator)	P.135	-	
Ħ		25A-AFD (Micro mist separator)	P.135	-	
mer	Regulator	25A-AR	P.136	•	-
quip		25A-AR CK (With backflow function)	P.136	•	
Air Filters/Pressure Control Equipment		25A-AW	P.137	-	
Cont		25A-AW CK (With backflow function)	P.137	-	
Jre (25A-IR (Precision regulator)	P.138	-	
essu	e .	25A-ITV (Electro-pneumatic regulator)	P.139	-	
s/Pr	· · · · ·	CB-97XH (Residual pressure indicator)	*1	-	_
-ilter	Booster Regulator	25A-VBA	P.140	-	
Air F		25A-VBAT (Air tank)	P.141	-	_
	Pressure Gauge	G46-X2 (Threaded portion: Electroless nickel plating)	*4	-	_
		G46-X3 (Bourdon tube: Stainless steel) (With limit indicator)	*3	-	-
	New	G43-10-01-X300 (Stud, Bourdon tube, Internal parts: Stainless steel 304)	*1	-	-

*1 Standard products: Standard products are copper (Cu) and zinc (Zn) free. Refer to the WEB catalog or the Best Pneumatics for details.

*2 Consult with your SMC sales representative.

*3 Wetted parts are copper (Cu) and zinc (Zn) free. Copper and zinc are used for parts other than wetted parts.

*4 Copper (Cu) is not exposed outside. Copper (Cu) is used for wetted parts.

		Series 25A-			90-
	Description	Model (Type)	Page no.		
	Quick Exhaust Valve	25A-AQ240F, 340F (Built-in One-touch fittings)	P.142	-	•
Fittings/Flow Control Equipment	Check Valve	25A-AKH (With One-touch fittings)	P.143	-	•
	Stainless Steel Speed Controller	AS-FG (Elbow/Universal/In-line type)	*1	-	-
	Speed Controller with Indicator	AS-FSG (Elbow type)	*1	-	-
Cont	Stainless Steel Fittings	KG (One-touch fittings)	*1		
) MO	94	KPG (One-touch fittings)	*1	-	
js/Fl		KQG2 (One-touch fittings)	*1	-	-
ittinç		KFG2 (Insert fittings)	*1	-	_
ш	8-84	MS (Miniature fittings)	*1	-	-
		KKA (S Couplers stainless steel type)	*1	-	-
	Tubing	T (Nylon)	*1	-	-
		TS (Soft nylon)	*1	-	-
	\bigcirc	TU (Polyurethane)	*1	-	-
Ð	\bigcirc	TA⊡ (Antistatic)	*1	-	-
Tubing		TL (Fluoropolymer)	*1	-	-
F		TH (FEP)	*1	-	-
		TD (Soft fluoropolymer)	*1	-	-
	$\langle \rangle$	TPS (Soft polyolefin)	*1	-	-
		IDK (Moisture control tubing)	*1	-	-
SS	Pressure Switch	25A-ZSE30A/ISE30A	P.144		-
itche		25A-ZSE40A/ISE40A	P.145	-	-
SW		25A-ZSE80/ISE80	P.146	-	_
ction	Flow Switch	25A-PFM7	P.147	-	
Detection Switches		25A-PF3W (For water)	P.148	-	-
		25A-PF3W (For PVC piping)	P.149	-	-

*1 Standard products: Standard products are copper (Cu) and zinc (Zn) free. Refer to the WEB catalog or the Best Pneumatics for details.

Description		Series 25A-			90-
	Description	Model (Type)	Page no.		
S	Solid State Auto Switch	<mark>D-M9□□</mark>	P.161	٠	
Auto Switches		D-Y7	P.161	٠	
Swi		D-K59	P.161	-	-
Auto	Reed Auto Switch	D-Z80L	P.161		
		D-A90L	P.161	-	-
Fluid Control Equipment	Direct Operated 2 Port Solenoid Valve	25A-VX2	P.150	-	-
High Vacuum Equipment	Aluminum High Vacuum Angle Valve	XLA (Normally closed) XLC (Double acting)	*2	-	
ب چ س	• • • • • • • • • • • • • • • • • • •		*2		-
tors	Electric Actuator	25A-LEFS (Slider type/Ball screw drive/Step motor, Servo motor)	P.153	-	-
otua:	New	25A-LEFS (Slider type/Ball screw drive/AC servo motor)	P.155	-	-
ic A	New	25A-LEJS (High rigidity slider type/Ball screw drive/AC servo motor)	P.156	-	-
Electric Actuators	New	25A-LEY (Rod type/Step motor, Servo motor)	P.157	-	-
ш	New	25A-LEY (Rod type/AC servo motor)	P.159	-	-

*2 Consult with your SMC sales representative.

Grease pack for Series 25A*

Applicable models

* Air cylinders (Except guide unit). For other models, consult with your SMC sales representative.

Grease pack part number	Quantity
GR-D-005	5 g
GR-D-010	10 g
GR-D-100	100 g

Contained in a plastic container.

Related Products Consult with SMC for "Copper (Cu) and Zinc (Zn) Free" products.



11

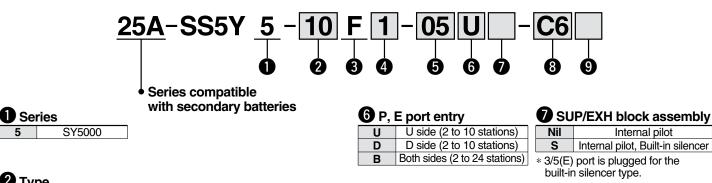


D-sub Connector

Series 25A-SY5000



How to Order Manifold



Symbol

C4

C6

C8

Strai

	pe
10	Side ported
11	Bottom ported

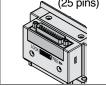


Type 10

Type 11

Bottom Ported

Side Ported

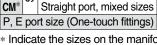


Connector entry direction			
1: Upward	2: Lateral		

5 Valve stations

F: D-sub connector (25 pins)					
Symbol	Stations	Note	Note 1) Double wiring: 2-position		
02	2 stations		single, double, 3-position		
÷	:	Double wiring Note 1)	and 4-position valves		
12	12 stations	-	can be used on all		
02	2 stations	Specified layout Note 2)	manifold stations.		
÷	:	(Available up to	Use of a 2-position		
24	24 stations	24 solenoids)	single solenoid will result		
in an unused control signal. If this is not desired, order with a specified layout. Note 2) Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.)					
Note	3) This als	o includes the numbe	r of blanking plate assembly		

 Specifications and dimensions for the 25A-series are the same as standard products.



8 A, B port size (Metric)

A, B port

ø4 One-touch fitting

ø8 One-touch fitting

to ø6 One-touch fitting

* Indicate the sizes on the manifold specification sheet in the case of "CM".

Type 10/

SY5000

•

ø10

Side ported Bottom ported

Type 11/

SY5000

•

ø10

* The direction of P, E port fittings is the same as for A, B port.

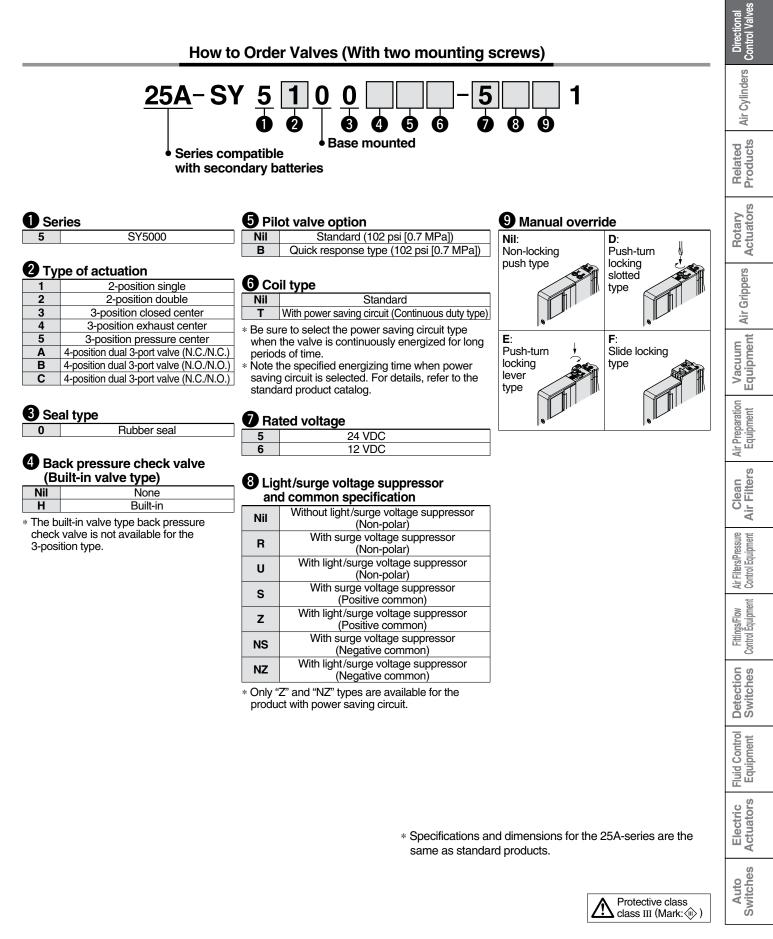
9 Mounting

Syr	nbol	Mounting	DIN rail option				
				Nil Standard le		dard length	
	lil	Direct mounting	0		With DIN bracket (Without DIN rail)		
			3	For 3 stations	Specify a longer rail		
D		DIN rail mounting		:	:	than the total length	
		Dirtrainfiouriting		24	For 24 stations of specified sta		

Note 1) Enter the number of stations inside □. (Refer to "DIN Rail Option" above.)

Note 2) Only direct mounting is available for Type 11 (Bottom ported).

SMC



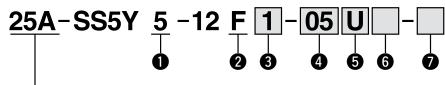
D-sub Connector

Type 12 Top Ported

Series 25A-SY5000



How to Order Manifold

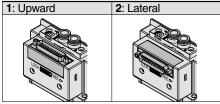


Series compatible with secondary batteries



Connector type F: D-sub connector (25 pins)

Connector entry direction



4 Valve stations

F : D-	sub connect	or (25 pins)	Note 1) Double wiring: 2-position single,
Symbol	Stations	Note	double, 3-position and
02	2 stations		4-position valves can be used
:	:	Double wiring Note 1)	on all manifold stations.
12	12 stations		Use of a 2-position single
02	2 stations	Specified layout Note 2) (Available up to	solenoid will result in an unused
÷	:	(Available up to	control signal. If this is not
24	24 stations	24 solenoids)	desired, order with a specified
			layout.

Note 2) Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4position valves cannot be used where single wiring has been specified.) Note 3) This also includes the number of blanking plate assembly.

6 P. E	port entry
Ψг, с	

U Note)	U side (2 to 10 stations)	
D Note)	D side (2 to 10 stations)	
В	Both sides (2 to 24 stations)	

Note) G For type "S", supply/exhaust block assembly with built-in silencer, choose "U" or "D" for P port entry.

6 SUP/EXH block assembly

Nil	Internal pilot	
S	Internal pilot, Built-in silencer	

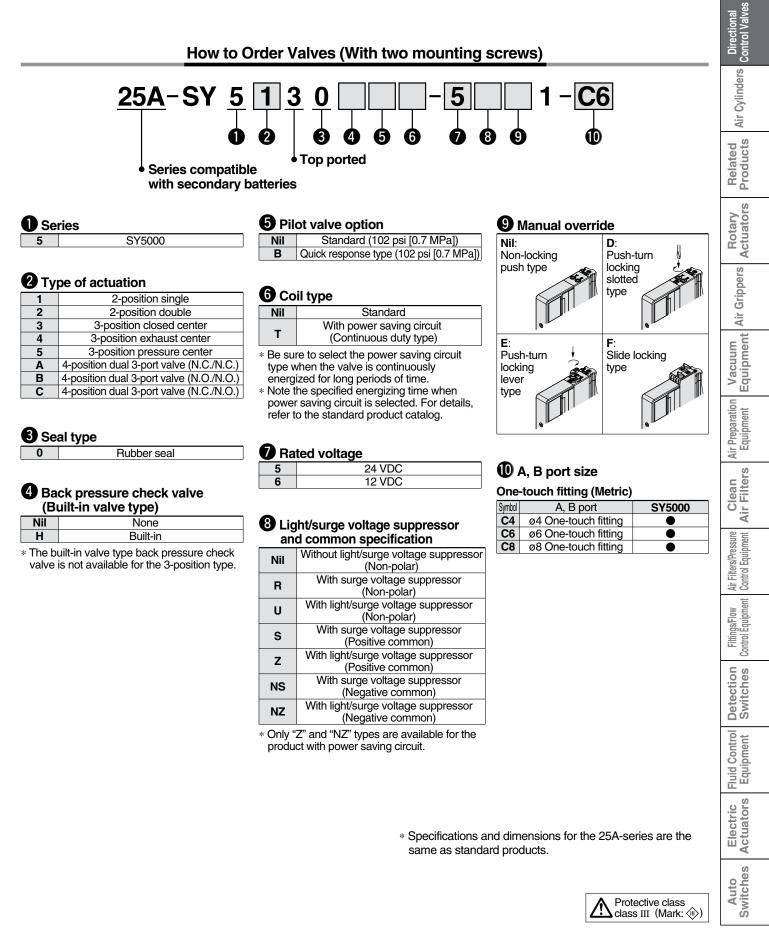
* For built-in silencer type, P and E ports are available on U and D sides. 3/5(E) port is plugged. The silencer exhaust port is located on the opposite side of P, E port entry. (Example: When the P, E port entry is D side, the silencer exhaust port is U side.)

Mounting

-	U		
Nil	Direct mounting		
D	DIN rail mounting (With DIN rail)		
D0	DIN rail mounting (Without DIN rail)		
D3	For 3 stations	Specify a longer	
:	÷	rail than the	
D24	For 24 stations	standard length.	

* Specifications and dimensions for the 25A-series are the same as standard products.

SMC

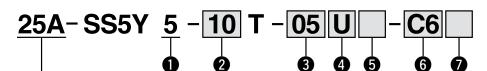


Terminal Block Box

Series 25A-SY5000



How to Order Manifold



Series compatible with secondary batteries

1 Se	ries	4 P, I	E port entry
5	SY5000	U	U side (2

🕑 Туј	be
10	Side ported
11	Bottom ported

B Valve stations

<u>ype 10</u>

Side Ported

Bottom Ported

Type 11

_			
Symbol	Stations	Note	
02	2 stations		
:	:	Double wiring Note 1)	
10	10 stations	-	
02	2 stations	Specified layout Note 2)	
÷	:		
20	20 stations	(Available up to 20 solenoid	

Note 1) Double wiring: 2-position single, double, 3-position and 4-position valves can be used on all manifold stations. Use of a 2-position single solenoid

will result in an unused control signal. If this is not desired, order with a specified layout.

- Note 2) Specified layout: Indicate the wiring specifications with the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.)
- Note 3) This also includes the number of blanking plate assembly.

<u> </u>	
U	U side (2 to 10 stations)
D	D side (2 to 10 stations)
В	Both sides (2 to 20 stations)

5 SUP/EXH block assembly

- Internal pilot Nil Internal pilot, Built-in silencer S
- * 3/5(E) port is plugged for the built-in silencer type.
- When the built-in silencer type is used, keep the exhaust port from coming in direct contact with water or other liquids.

Mounting

Symbol	Mounting
Nil	Direct mounting
D	DIN rail mounting

- Note 1) Enter the number of stations inside □. (Refer to "DIN Rail Option" below.)
- Note 2) Only direct mounting is available for Type 11 (Bottom ported).

DIN rail option

Nil	Standard length		
0	With DIN bracket (Without DIN rail)		
3	For 3 stations	Specify a longer rail	
:	:	than the total length	
24	For 24 stations	of specified stations.	

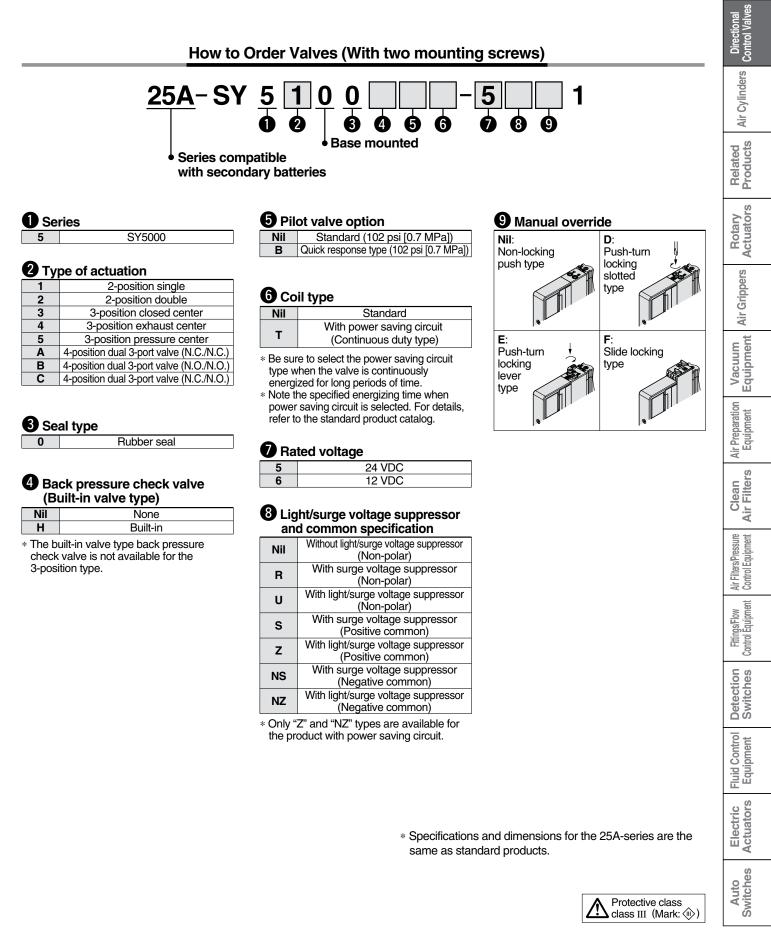
6 A, B port size (Metric)

Symbol		A, B port	Type 10/ Side ported	Type 11/ Bottom ported	
			SY5000	SY5000	
C4	4	ø4 One-touch fitting	•	•	
		ø6 One-touch fitting	•	•	
C 8	Stra	ø8 One-touch fitting	•		2 Cont
CM*	0,	Straight port, mixed sizes	•	•	Constraint of the second secon
P, E	por	t size (One-touch fittings)	ø10	ø10	

* Indicate the sizes on the manifold specification sheet in the case of "CM".

* The direction of P, E port fittings is the same as for A, B port.

* Specifications and dimensions for the 25A-series are the same as standard products.

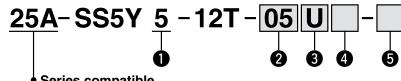


Terminal Block Box

Series 25A-SY5000



How to Order Manifold



Series compatible with secondary batteries

🚺 Se	ries
-	

5

6	Ρ,	Е	port	entry

ype 12

op Ported

,	
U Note)	U side (2 to 10 stations)
D Note)	D side (2 to 10 stations)
В	Both sides (2 to 20 stations)

SY5000

Note) G For type "S", supply/exhaust block assembly with built-in silencer, choose "U" or "D" for P port entry.

2 Valve stations

-						
Symbol	Stations	Note				
02	2 stations					
÷	:	Double wiring Note 1)				
10	10 stations	-				
02	2 stations	Specified layout Note 2)				
÷	:					
20	20 stations	(Available up to 20 solenoids				

Note 1) Double wiring: 2-position single, double, 3-position and 4-position valves can be used on all manifold stations. Use of a 2-position single solenoid will result in an unused control signal. If this is not desired, order with a specified layout.

- Note 2) Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.)
- Note 3) This also includes the number of blanking plate assembly.

4 SUP/EXH block assembly

-	
Nil	Internal pilot
S	Internal pilot, Built-in silencer

* For built-in silencer type, P and E ports are available on U and D sides. 3/5(E) port is plugged. The silencer exhaust port is located on the opposite side of P, E port entry.
(Example: When the P, E port entry is D

(Example: When the P, E port entry is D side, the silencer exhaust port is U side.)

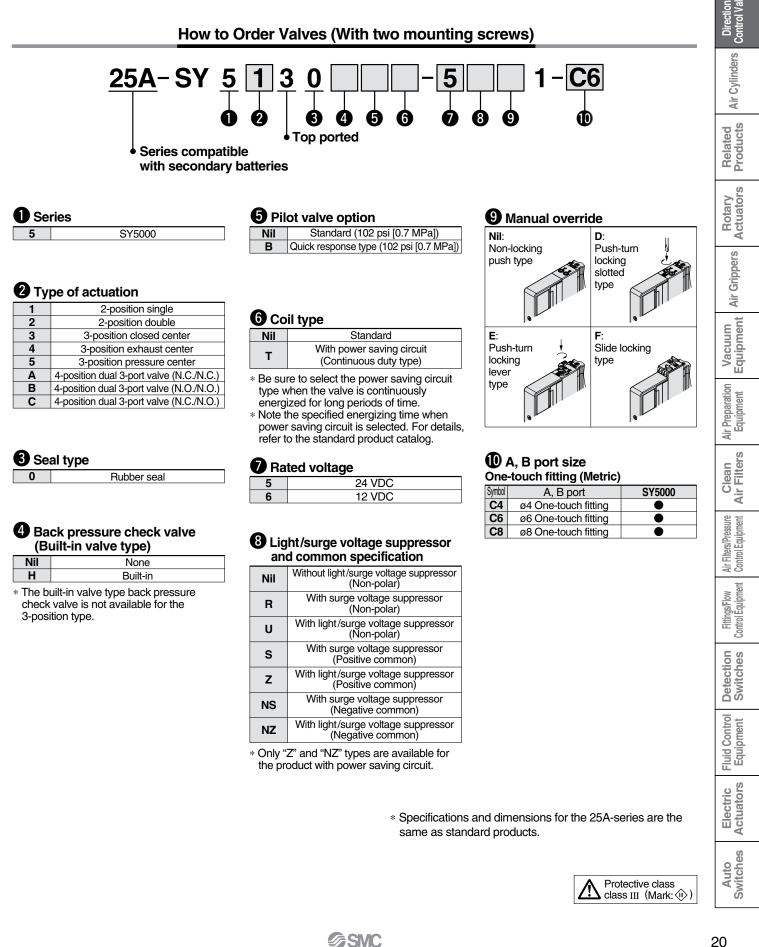
* When the built-in silencer type is used, keep the exhaust port from coming in direct contact with water or other liquids.

6 Mounting

-	V		
Nil	Direct mounting		
D	DIN rail mounting (With DIN rail)		
D0	DIN rail mounting (Without DIN rail)		
D3	For 3 stations	Specify a longer	
:	:	rail than the	
D20	For 20 stations	standard length.	

* Specifications and dimensions for the 25A-series are the same as standard products.

SMC

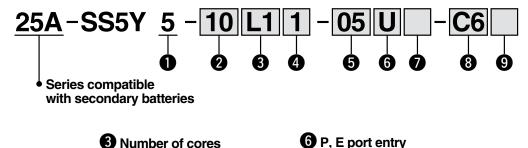


Lead Wire

Series 25A-SY5000



How to Order Manifold



Series SY5000

vpe 10

Type 11

Bottom Ported

de Ported

4 Lead wire length

2

3

(Lead wire)				
L1	34 cores			
L2	17 cores			
L3	9 cores			

0.6 m

1.5 m

3 m

2 Type 10 Side ported 11 Bottom ported

5 Valve stations

/	-1	Δ.	
U)	

(L1 □	⊐)		(L3	80])	
Symbol	Stations	Note	Symb	00	Stations	Note
02	2 stations		02	2	2 stations	
:	:	Double wiring Note 1)	:		:	Double wiring Note 1)
16	16 stations		04	ŀ	4 stations	
02	2 stations	Specified layout Note 2)	02	2	2 stations	Specified layout Note 2)
:	:	(Available up to	:		÷	(Available up to
24	24 stations	32 solenoids)	30	3	8 stations	8 solenoids)
(L2□	⊐)					
Symbol	Stations	Note				
02	2 stations					
:	÷	Double wiring Note 1)				
08	8 stations					
02	2 stations	Specified layout Note 2)				
:	:	(Available up to				
16	16 stations	16 solenoids)				

- Note 1) Double wiring: 2-position single, double, 3-position and 4-position valves can be used on all manifold stations. Use of a 2-position single solenoid will result in an unused control signal. If this is not desired, order with a specified layout.
- Note 2) Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.)
- Note 3) This also includes the number of blanking plate assembly.

<u> </u>	_ p = i = j
U	U side (2 to 10 stations)
D	D side (2 to 10 stations)
В	Both sides (2 to 24 stations)

NII	Internal pilot		
6	Internal pilot Built in allenger		

Internal pilot, Built-in silence

- * 3/5(E) port is plugged for the built-in silencer type. * When the built-in silencer type is used, keep the exhaust port from
- coming in direct contact with water or other liquids.

8 A, B port size (Metric)

Symbo		A, B port	Type 10/ Side ported	Type 11/ Bottom ported	
			SY5000	SY5000	
C4	+	ø4 One-touch fitting	•		
C6	ļģ	ø6 One-touch fitting	•		
C8	Stra	ø4 One-touch fitting ø6 One-touch fitting ø8 One-touch fitting Straight port, mixed sizes	•		
CM*	5	Straight port, mixed sizes	•		al Battaker
P, E	P, E port size (One-touch fittings)		ø10	ø10	

* Indicate the sizes on the manifold specification sheet in the case of "CM".

* The direction of P, E port fittings is the same as for A, B port.

9 Mounting

Symbol	I Mounting	
Nil	il Direct mounting	
D	DIN rail mounting	

Note 1) Enter the number of stations inside
. (Refer to "DIN Rail Option" below.)

Note 2) Only direct mounting is available for Type 11 (Bottom ported).

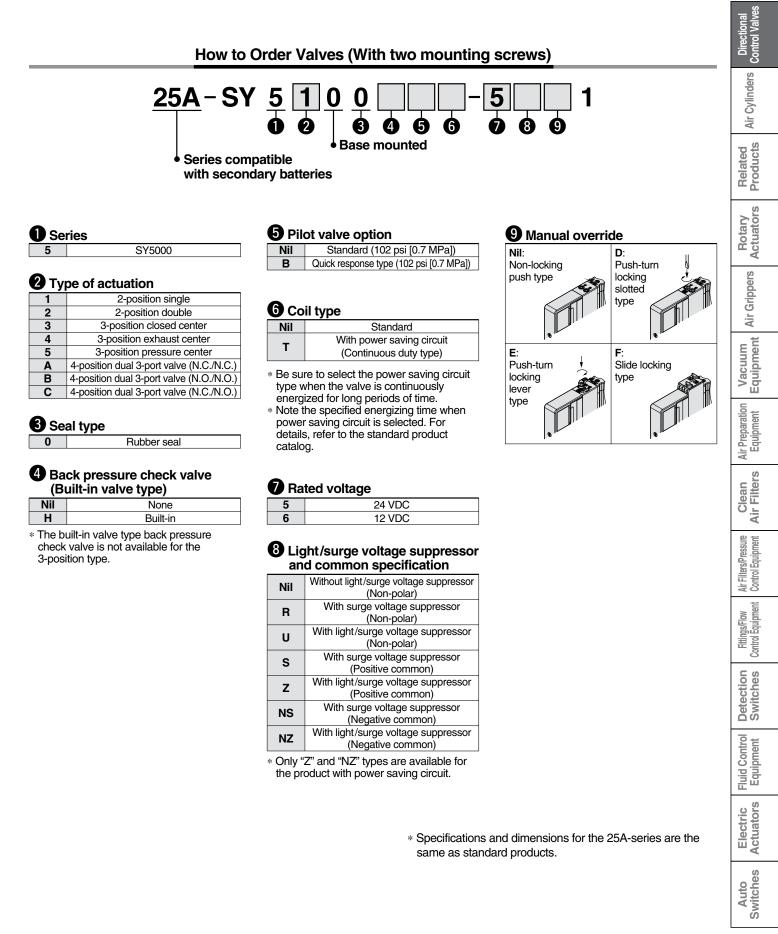
DIN rail option

Nil	Standard length	
0	With DIN bracket (Without DIN rail)	
3	For 3 stations Specify a longer rail than the	
÷	:	total length of specified
24	For 24 stations	stations.

* Specifications and dimensions for the 25A-series are the same as standard products.







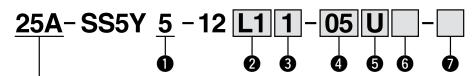
Lead Wire



Series 25A-SY5000



How to Order Manifold



Series compatible with secondary batteries



SY5000

2 Number of cores

	(Lead wire)		
	L1	34 cores	
L2		17 cores	
	L3	9 cores	

3 Lead wire length		
1	0.6 m	
2	1.5 m	

3

4 Valve stations

(L1□)

•	,			
Symbol	Stations	Note		
02	2 stations			
:	:	Double wiring Note 1)		
16	16 stations			
02	2 stations	Specified layout Note 2)		
:	÷	(Available up to		
24	24 stations			
(L2□)				
Symbol	Stations	Note		
02	2 stations			
:		Double wiring Note 1)		
08	8 stations			

(L3□)				
Symbol	Stations	Note		
02	2 stations			
:		Double wiring Note 1)		
04	4 stations			
02	2 stations	Specified layout Note 2)		
:	:	(Available up to		
08	8 stations	8 solenoids)		
UO	o stations	o soleriolas)		

3 m

<u>`</u>	,	
Symbol	Stations	Note
02	2 stations	
:	:	Double wiring Note 1)
08	8 stations	
02	2 stations	Specified layout Note 2)
:		(Available up to
16	16 stations	16 solenoids)

Note 1) Double wiring: 2-position single, double, 3-position and 4-position valves can be used on all manifold stations. Use of a 2-position single solenoid will result in an unused control signal. If this is not desired, order with a specified layout.

- Note 2) Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.)
- Note 3) This also includes the number of blanking plate assembly.

B P F port entry

U Note)	U side (2 to 10 stations)			
D Note)	D side (2 to 10 stations)			
B Both sides (2 to 24 station				

Note) 6 For type "S", supply/exhaust block assembly with built-in silencer, choose "U" or "D" for P port entry.

6 SUP/EXH block assembly

Nil	Internal pilot	
S	Internal pilot, Built-in silencer	

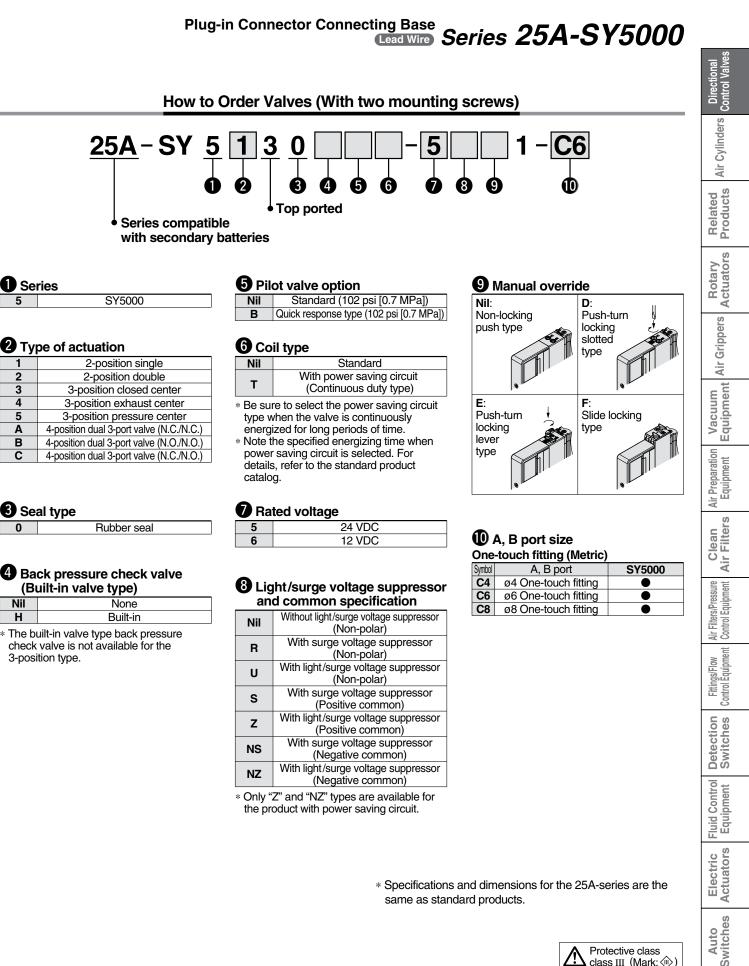
- * For built-in silencer type, P and E ports are available on U and D sides. 3/5(E) port is plugged. The silencer exhaust port is located on the opposite side of P, E port entry. (Example: When the P, E port entry is D side, the silencer exhaust port is U side.)
- * When the built-in silencer type is used, keep the exhaust port from coming in direct contact with water or other liquids.

Mountina

Nil	Direct mounting		
D	DIN rail mounting (With DIN rail)		
D0	DIN rail mounting (Without DIN rail)		
D3	For 3 stations	Specify a longer rail	
:	:	than the standard	
D24	For 24 stations	length.	

* Specifications and dimensions for the 25A-series are the same as standard products.

@SMC



Λ	Protective class	
	class III	(Mark: 🛞)

Series 25A-SY5000





Note

Double wiring Note 1)

Specified layout Note 2)

(Available up to 32 solenoids)

Note

Double wiring Note 1)

Specified layout Note 2)

(Available up to 16 solenoids)

Series compatible with secondary batteries

EX260

1 Series

5 SY5000

ype 10

Side Ported

Type 11

Bottom Ported

• Valve stations
In the case of the 32-output SI unit

Stations

2 stations

16 stations

2 stations

Stations

2 stations

8 stations

2 stations

sheet.

plate assembly.

specification sheet.

16 16 stations

÷

24 24 stations

÷

In the case of the 16-output SI unit

Note 1) Double wiring: 2-position single, double, 3-position and 4-position valves can be

result in an unused control signal. If this is

not desired, order with a specified layout.

specifications on the manifold specification

(Note that 2-position double, 3-position and

4-position valves cannot be used where

the maximum number of solenoids of the SI unit that will be mounted. If the layout is specified, indicate it on the manifold

single wiring has been specified.) Note 3) This also includes the number of blanking

Note 4) For the model without the SI unit (S0), note

used on all manifold stations. Use of a 2-position single solenoid will

Note 2) Specified layout: Indicate the wiring

Symbol

02

16

02

Symbol

02

08

02

2 ту	pe
10	Side ported
11	Bottom ported

SI unit specifications

Symbol	Protocol		Communication
		outputs	connector
0	W	ithout SI ur	nit
QA	DeviceNet™	32	
QB	Devicemet	16	
NA	PROFIBUS	32	
NB	DP	16	
VA	CC-Link	32	
VB	CC-LINK	16	M12
DA	EtherCAT	32	IVI 12
DB	EllerCAT	16	
FA	PROFINET	32	
FB	FROMINET	16	
EA	EtherNet/IP™	32	
EB		16	

For SI unit part number, refer to page 33. DIN rail cannot be mounted without SI unit.

4 SI unit output polarity

Nil	Positive common
Ν	Negative common
Note 1) Ensure a match with the common	

specifications of the value to be used.

Note 2) Without SI unit, the symbol is nil.

8 A, B port size (Metric)

•	•••				
Symbol		A, B port	Type 10/ Side ported	Type 11/ Bottom ported	
			SY5000	SY5000	
C4	+	ø4 One-touch fitting	•	•	
C6	ļģ	ø6 One-touch fitting	•		
C8	Stra	ø6 One-touch fitting ø8 One-touch fitting	•		
CM*		Straight port, mixed sizes	•	•	el ^{ans}
P.E	por	t size (One-touch fittings)	ø10	ø10	

* Indicate the sizes on the manifold specification sheet in the case of "CM".

	~
0	Γ.
2	n

	G	S	V	(()	
~	~~~~						

6 P, E port entry

\mathbf{v}_{i}	
U	U side (2 to 10 stations)
D	D side (2 to 10 stations)
В	Both sides (2 to 24 stations)

SUP/EXH block assembly

Nil	Internal pilot
S	Internal pilot, Built-in silencer
$\sim \Omega/\Gamma/\Gamma$ point is plugged for the built in	

 3/5(E) port is plugged for the built-in silencer type.
 When the built in silencer type is used

* When the built-in silencer type is used, keep the exhaust port from coming in direct contact with water or other liquids.

9 Mounting

Symbol	Mounting
Nil	Direct mounting
D	DIN rail mounting

Note 1) Enter the number of stations inside □. (Refer to "DIN Rail Option" below.)

Note 2) Only direct mounting is available for Type "11" (Bottom ported).

DIN rail option

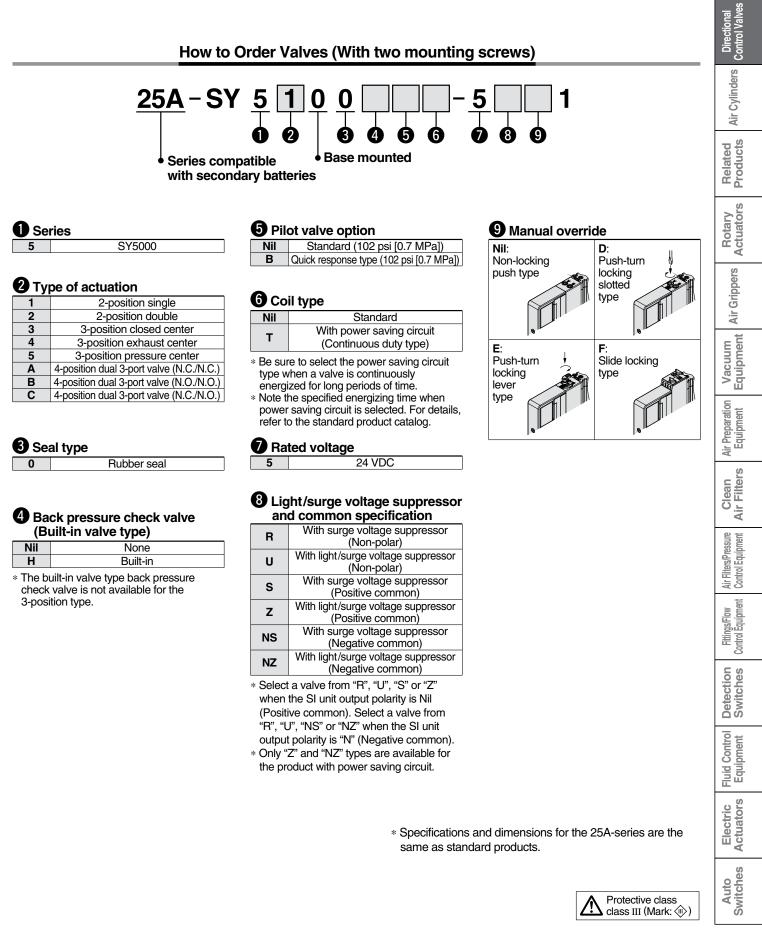
Nil	Direct mounting			
0	With DIN b	With DIN bracket (Without DIN rail)		
3	For 3 stations	Specify a longer rail		
÷	÷	than the total length		
24	For 24 stations	of specified stations.		

* When it is necessary to mount a DIN rail without an SI unit, select "D0" and order DIN rail length separately, referring to L3 in the dimensions.

* Specifications and dimensions for the 25A-series are the same as standard products.

For details about the EX260 Integrated-type (For Output) Serial Transmission System, refer to **the WEB catalog** or the Best Pneumatics No. 1, and the Operation Manual. For details about part numbers of SI units to be mounted, refer to page 33 in this catalog. Please download the Operation Manual via our website, http://www.smcworld.com



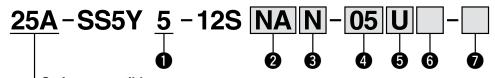




Series 25A-SY5000



How to Order Manifold



Series compatible with secondary batteries

EX260

0	Series
---	--------

5 SY5000

2 SI unit specifications

	anne opeen		
Symbol	Protocol	Number of	Communication
		outputs	connector
0	N	/ithout SI ur	nit
QA	DeviceNet™	32	
QB	Devicemet	16	
NA	PROFIBUS	32	
NB	DP	16	
VA	CC-Link	32	
VB		16	M12
DA		32	
DB	EtherCAT	16	
FA	PROFINET	32	
FB	FROFINET	16	
EA		32	
EB	EtherNet/IP™	16	

For SI unit part number, refer to page 33. DIN rail cannot be mounted without SI unit.

SI unit output polarity

Nil	Nil Positive common (NPN)	
N	N Negative common (PNP)	
	Ensure a match with the common specifications of the value to be used.	

Note 2) Without SI unit, the symbol is nil.

4 Valve stations

Valve stations				
In th	In the case of the 32-output SI unit			
Symbol	Stations	Note		
02	2 stations			
:	÷	Double wiring Note 1)		
16	16 stations			
02	2 stations	Specified layout Note 2)		
:	÷			
24	24 stations	(Available up to 32 solenoids)		
In th	e case of t	the 16-output SI unit		
Symbol	Stations	Note		
02	2 stations			
:	÷	Double wiring Note 1)		
08	8 stations			
02	2 stations	Creating layers t Note 2)		
:	:	Specified layout Note 2)		

- 16 16 stations (Available up to 16 solenoids)
- Note 1) Double wiring: 2-position single, double, 3-position and 4-position valves can be used on all manifold stations. Use of a 2-position single solenoid will result in an unused control signal. If this is not desired, order with a specified layout.
- Note 2) Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.)
- Note 3) This also includes the number of blanking plate assembly.
- Note 4) For the model without the SI unit (S0), note the maximum number of solenoids of the SI unit that will be mounted. If the layout is specified, indicate it on the manifold specification sheet.

9 P. E port entry

U Note)	U side (2 to 10 stations)
D Note)	D side (2 to 10 stations)
В	Both sides (2 to 24 stations)

Note) G For type "S", supply/exhaust block assembly with built-in silencer, choose "U" or "D" for P port entry.

6 SUP/EXH block assembly

Nil	Internal pilot	
s	Internal pilot, Built-in silencer	

- * For built-in silencer type, P and E ports are available on U and D sides. 3/5(E) port is plugged. The silencer exhaust port is located on the opposite side of P, E port entry. (Example: When the P, E port entry is D side, the silencer exhaust port is U side.)
- * When the built-in silencer type is used, keep the exhaust port from coming in direct contact with water or other liquids.

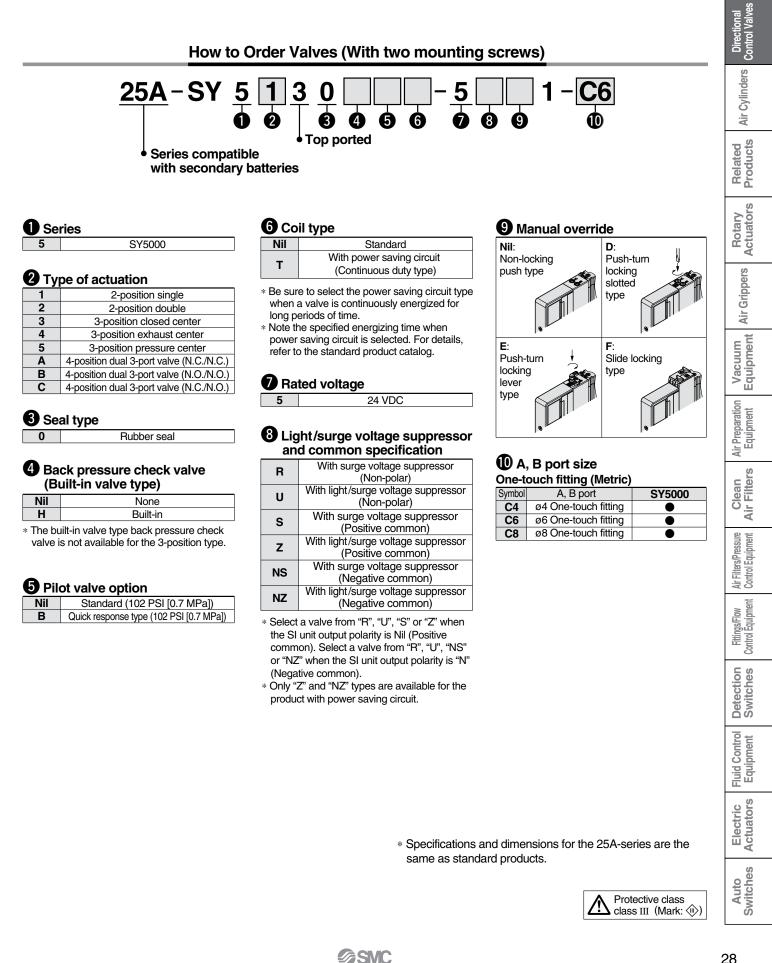
Mounting

Nil	Direct mounting		
D	DIN rail mounting (With DIN rail)		
D0	DIN rail mounting (Without DIN rail)		
D3	For 3 stations Specify a longer		
:	:	rail than the	
D24	For 24 stations standard length.		

* When it is necessary to mount a DIN rail without an SI unit, select "D0" and order DIN rail length separately, referring to L3 in the dimensions.

* Specifications and dimensions for the 25A-series are the same as standard products.

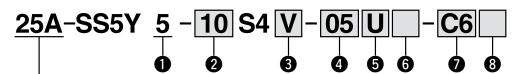
For details about the EX260 Integrated-type (For Output) Serial Transmission System, refer to **the WEB catalog** or the Best Pneumatics No. 1, and the Operation Manual. For details about part numbers of SI units to be mounted, refer to page 33 in this catalog. Please download the Operation Manual via our website, http://www.smcworld.com



Series **25A-SY5000**



How to Order Manifold



Series compatible with secondary batteries

0	Series

5 SY5000

Type 10 Side Ported

Type 11

Bottom Ported

2	Type
-	IVDE

10	Side ported
11	Bottom ported

SI unit

0	Without SI unit
V	CC-Link (Positive common NPN)

* Only a terminal block plate is mounted for the valve without SI unit. For SI unit part number, refer to page 33.

4 Valve stations

Symbol	Stations	Note
02	2 stations	
÷	•••	Double wiring Note 1)
08	8 stations	-
02	2 stations	Specified leveut Note 2)
:		Specified layout ^{Note 2)} (Available up to 16 solenoids)
16	16 stations	

Note 1) Double wiring: 2-position single, double, 3-position and 4-position valves can be used on all manifold stations. Use of a 2-position single solenoid will result in an unused control signal. If this is not desired, order with a

- specified layout. Note 2) Specified layout: Indicate the wiring specifications with the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.)
- Note 3) This also includes the number of blanking plate assembly.

6 P, E port entry

<u> </u>		
U	U side (2 to 10 stations)	
D	D side (2 to 10 stations)	
В	Both sides (2 to 16 stations)	

6 SUP/EXH block assembly

Nil	Internal pilot	
S	Internal pilot, Built-in silencer	
$\sim 2/E(E)$ part is plugged for the built in		

- 3/5(E) port is plugged for the built-in silencer type.
- * When the built-in silencer type is used, keep the exhaust port from coming in direct contact with water or other liquids.

8 Mounting

	0			
Symbol	Mounting			
Nil	Direct mounting			
D	DIN rail mounting			

Note 2) Only direct mounting is available for Type 11 (Bottom ported).

DIN rail option

Nil	Standard length			
0	With DIN bracket (Without DIN rail)			
3	For 3 stations	3 stations Specify a longer rail		
:	:	than the total length of specified stations.		
16	For 16 stations			

Α, Β	port	(Metri	ic)

;	Symbol	A, B port		Side ported	Bottom ported	
				SY5000	SY5000	
	C4	t	ø4 One-touch fitting	•		
	C6		ø6 One-touch fitting	•	•	
	C 8	Stra	ø8 One-touch fitting	•		
	CM*	Straight port, mixed sizes		•		el Bassan
	P, E port size (One-touch fittings)			ø10	ø10	

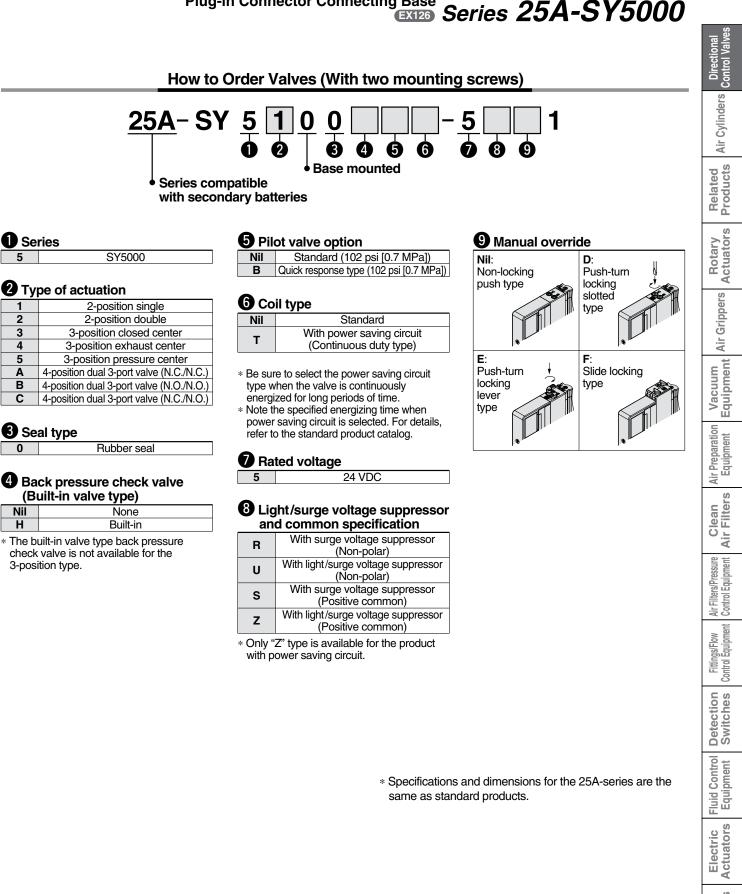
Type 10/ Type 11/

* Indicate the size on the manifold specification sheet in the case of "CM".

* The direction of P, E port fittings is the same as for A, B port.

* Specifications and dimensions for the 25A-series are the same as standard products.

For details about the EX126 Integrated-type (For Output) Serial Transmission System, refer to **the WEB catalog** or the Best Pneumatics No. 1, and the Operation Manual. For details about part numbers of SI units to be mounted, refer to page 33 in this catalog. Please download the Operation Manual via our website, http://www.smcworld.com





Series 25A-SY5000



How to Order Manifold



Series compatible with secondary batteries

1 Se	ries	3	Valve stat	ions	(] P, I	E port e
5	SY5000	Symbol	Stations	Note	U Note)	U
		02	2 stations		D Note)	D

0	Without SI unit	
V	CC-Link (Positive common NPN)	

* Only a terminal block plate is mounted for the valve without SI unit.

For SI unit part number, refer to page 33.

Symbol	Stations	Note	
02	2 stations		
:		Double wiring Note 1)	
08	8 stations		
02	2 stations	Specified layout ^{Note 2)} (Available up to 16 solenoids)	
:			
16	16 stations		

- Note 1) Double wiring: 2-position single, double, 3- position and 4-position valves can be used on all manifold stations. Use of a 2-position single solenoid will
 - result in an unused control signal. If this is not desired, order with a specified layout.
- Note 2) Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.)
- Note 3) This also includes the number of blanking plate assembly.

entrv

- /	· · · · · · · · · · · · · · · · · · ·
U Note)	U side (2 to 10 stations)
D Note)	D side (2 to 10 stations)
В	Both sides (2 to 16 stations)

Note) Srot type "S", supply/exhaust block assembly with built-in silencer, choose "U" or "D" for P port entry.

5 SUP/EXH block assembly

-		
Nil	Internal pilot	
S	Internal pilot, Built-in silencer	

- * For built-in silencer type, P and E ports are available on U and D sides. 3/5(E) port is plugged. The silencer exhaust port is located on the opposite side of P, E port entry. (Example: When the P, E port entry is D side, the silencer exhaust port is U side.)
- * When the built-in silencer type is used, keep the exhaust port from coming in direct contact with water or other liquids.

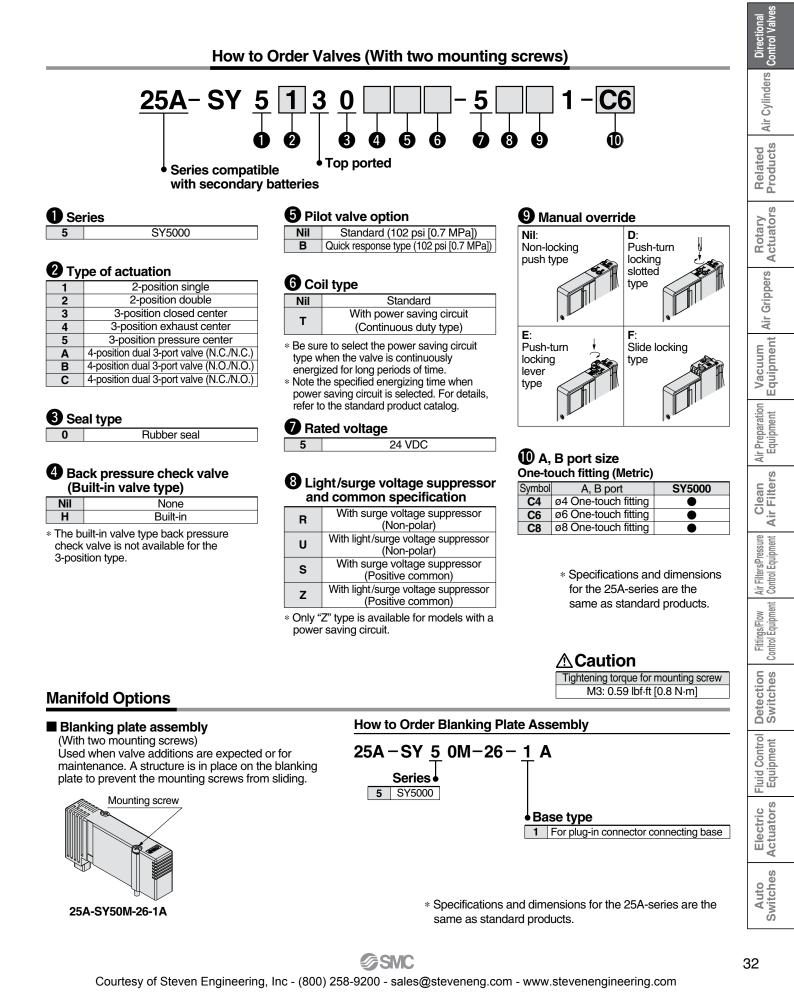
6 Mountina

	<u> </u>			
	Nil	Direct mounting		
	D	DIN rail mounting (With DIN rail)		
ſ	D0	DIN rail mounting (Without DIN rail)		
	D3	For 3 stations	Specify a longer	
	:		rail than the	
	D16	For 16 stations	standard length.	

* Specifications and dimensions for the 25A-series are the same as standard products.

For details about the EX126 Integrated-type (For Output) Serial Transmission System, refer to the WEB catalog or the Best Pneumatics No. 1, and the Operation Manual. For details about part numbers of SI units to be mounted, refer to page 33 in this catalog. Please download the Operation Manual via our website, http://www.smcworld.com

Plug-in Connector Connecting Base EX120 Series 25A-SY5000



SI Unit Part No.

Description	SI unit part no.	Note	
	EX260-SPR1-X117	PROFIBUS DP M12 connector, 32 outputs, Negative common (PNP)	
	EX260-SPR2-X117	PROFIBUS DP M12 connector, 32 outputs, Positive common (NPN)	
	EX260-SPR3-X117	PROFIBUS DP M12 connector, 16 outputs, Negative common (PNP)	
	EX260-SPR4-X117	PROFIBUS DP M12 connector, 16 outputs, Positive common (NPN)	
	EX260-SDN1-X117	DeviceNet [™] M12 connector, 32 outputs, Negative common (PNP)	
	EX260-SDN2-X117	DeviceNet [™] M12 connector, 32 outputs, Positive common (NPN)	
	EX260-SDN3-X117	DeviceNet [™] M12 connector, 16 outputs, Negative common (PNP)	
	EX260-SDN4-X117	DeviceNet [™] M12 connector, 16 outputs, Positive common (NPN)	
	EX260-SEC1-X117	EtherCAT M12 connector, 32 outputs, Negative common (PNP)	
	EX260-SEC2-X117	EtherCAT M12 connector, 32 outputs, Positive common (NPN)	
	EX260-SEC3-X117	EtherCAT M12 connector, 16 outputs, Negative common (PNP)	
	EX260-SEC4-X117	EtherCAT M12 connector, 16 outputs, Positive common (NPN)	
EX260 SI unit	EX260-SMJ1-X117	CC-Link M12 connector, 32 outputs, Negative common (PNP)	
	EX260-SMJ2-X117	CC-Link M12 connector, 32 outputs, Positive common (NPN)	
	EX260-SMJ3-X117	CC-Link M12 connector, 16 outputs, Negative common (PNP)	
	EX260-SMJ4-X117	CC-Link M12 connector, 16 outputs, Positive common (NPN)	
	EX260-SPN1-X117	PROFINET M12 connector, 32 outputs, Negative common (PNP)	
	EX260-SPN2-X117	PROFINET M12 connector, 32 outputs, Positive common (NPN)	
	EX260-SPN3-X117	PROFINET M12 connector, 16 outputs, Negative common (PNP)	
	EX260-SPN4-X117	PROFINET M12 connector, 16 outputs, Positive common (NPN)	
	EX260-SEN1-X117	EtherNet/IP™ M12 connector, 32 outputs, Negative common (PNP)	
	EX260-SEN2-X117	EtherNet/IP™ M12 connector, 32 outputs, Positive common (NPN)	
	EX260-SEN3-X117	EtherNet/IP™ M12 connector, 16 outputs, Negative common (PNP)	
	EX260-SEN4-X117	EtherNet/IP™ M12 connector, 16 outputs, Positive common (NPN)	
EX126 SI unit	EX126D-SMJ1-X220	CC-Link (Terminal block, 16 outputs, Positive common (NPN))	

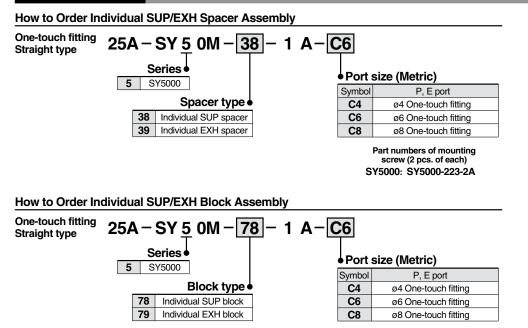
Valve Mounting Screw Part No.

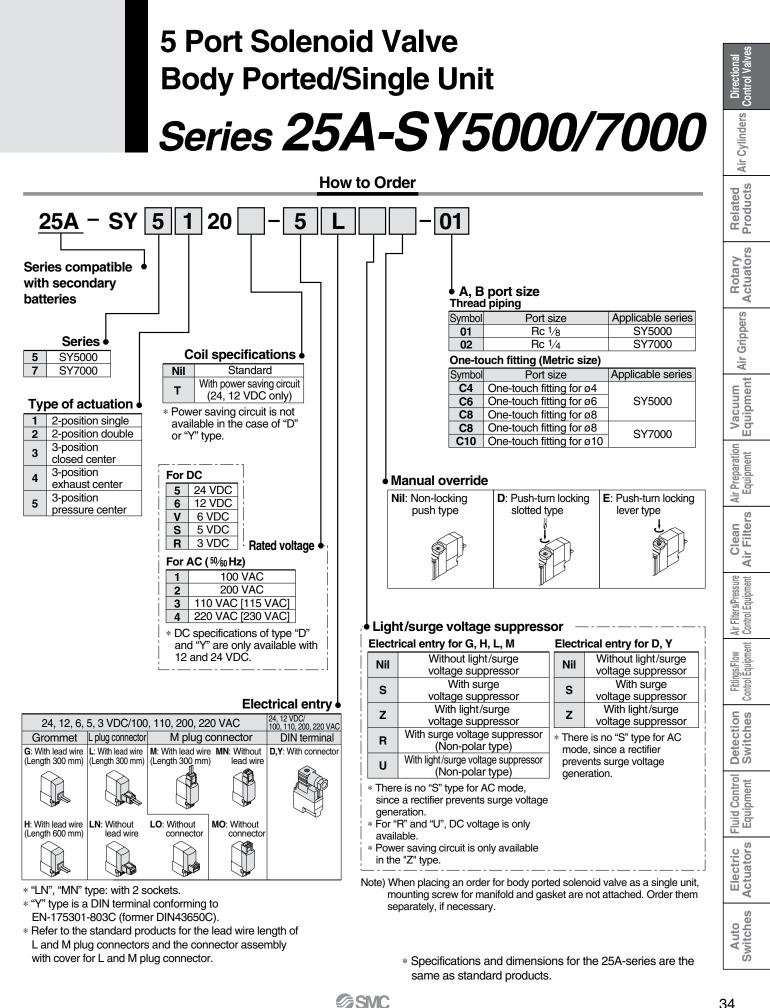
	Description	Part no.	Note	
	Description	25A-SS5Y5	Note	
- 11	Round head combination screw	SY5000-223-1A	Part numbers shown on the left are for 10 valves. (20 pcs.)	

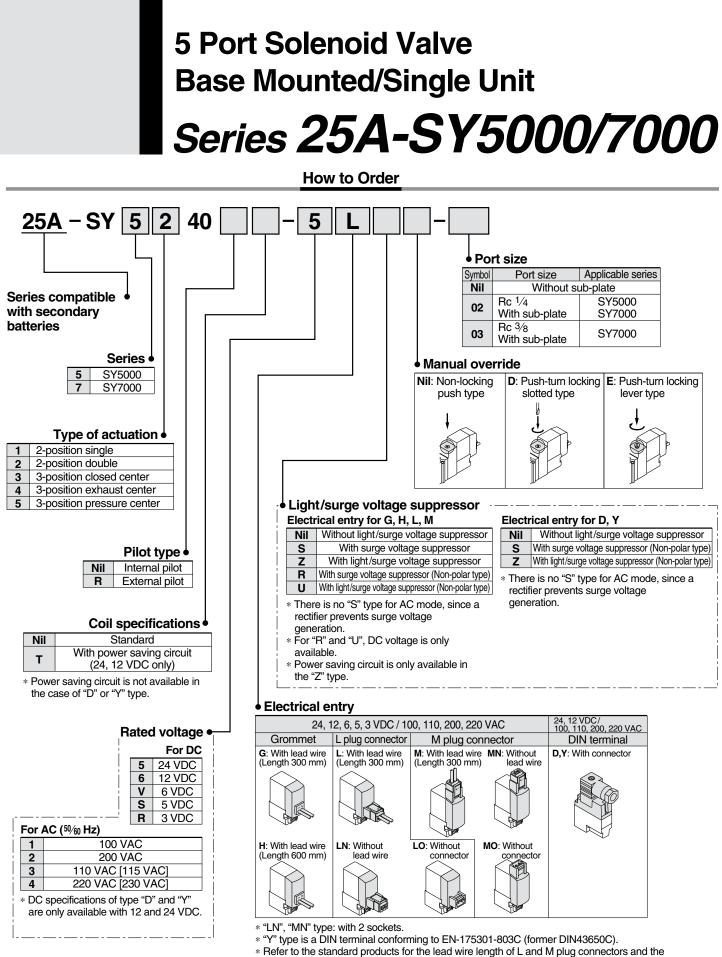
One-touch Fittings Part No.

		Port size	25A-SY5000
A, B port		ø4 One-touch fitting (Straight type)	90-VVQ1000-51A-C4
		ø6 One-touch fitting (Straight type)	90-VVQ1000-51A-C6
		ø8 One-touch fitting (Straight type)	90-VVQ1000-51A-C8
P, E	Metric	ø10 One-touch fitting	90-VVQ2000-51A-C10
port size		(Straight type)	90-VVQ2000-5TA-CTU

Manifold Options







* Refer to the standard products for the lead wire length of L and M plug connectors and th connector assembly with cover for L and M plug connector.

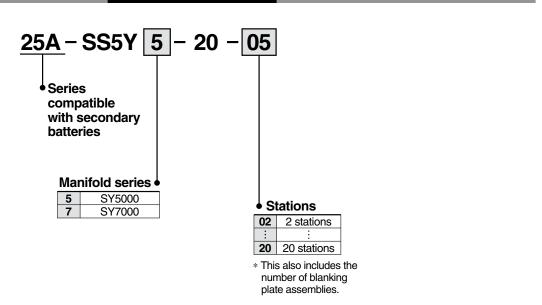
* Specifications and dimensions for the 25A-series are the same as standard products.

5 Port Solenoid Valve Body Ported Manifold Bar Stock Type/Individual Wiring



Series 25A-SY5000/7000

How to Order Manifold



* Specifications and dimensions for the 25A-series are the same as standard products. However, the blanking plate assembly has different dimensions. Refer to page 40.

Directional Control Valves

Air Cylinders

Series 25A-SY5000/7000

How to Order Valves 25A - SY 5 1 20 01 5 Series A, B port size compatible Thread piping with Applicable series Symbol Port size secondary 01 Rc 1/8 SY5000 batteries 02 Rc 1/4 SY7000 One-touch fitting (Metric size) Series • Symbol Port size Applicable series SY5000 C4 One-touch fitting for ø4 5 C6 One-touch fitting for ø6 SY5000 7 SY7000 C8 One-touch fitting for ø8 One-touch fitting for ø8 **C8** SY7000 Type of actuation C10 One-touch fitting for ø10 2-position single 1 2 2-position double Manual override 3 3-position closed center Non-locking push type Nil 3-position exhaust center 4 Push-turn locking slotted type D **5** 3-position pressure center Push-turn locking lever type Е Coil specifications Light/surge voltage suppressor Nil Standard Electrical entry for G, H, L, M With power saving circuit (24 VDC, 12 VDC only) Т Without light/surge voltage suppressor Nil * Power saving circuit is not available in the case of "D" or "Y" S With surge voltage suppressor type. Ζ With light/surge voltage suppressor With surge voltage suppressor (Non-polar type) R U With light/surge voltage suppressor (Non-polar type) Rated voltage * There is no "S" type for AC mode, since a rectifier prevents surge voltage generation. For DC For AC (50/60 Hz) * For "R" and "U", DC voltage is only available. 100 VAC 5 24 VDC 1 * Power saving circuit is only available in the "Z" type. 12 VDC 200 VAC 2 6 V 6 VDC 3 110 VAC [115 VAC] Electrical entry for D, Y S 5 VDC 4 220 VAC [230 VAC] Without light/surge voltage suppressor Nil R 3 VDC With surge voltage suppressor (Non-polar type) S DC specifications of type "D" and "Y" are only available Ζ With light/surge voltage suppressor (Non-polar type) with 12 and 24 VDC. * There is no "S" type for AC mode, since a rectifier prevents surge voltage generation.

Electrical entry

24, 12,	6, 5, 3 VDC/100, 110, 200), 220 VAC	24, 12 VDC/ 100, 110, 200, 220 VAC
Grommet	L plug connector	M plug connector	DIN terminal
G: With lead wire (Length 300 mm) H: With lead wire (Length 600 mm)	L: With lead wire (Length 300 mm) LN: Without lead wire LO: Without connector	M: With lead wire (Length 300 mm) MN: Without lead wire MO: Without connector	D: With connector Y: With connector

* "LN", "MN" type: with 2 sockets.

* "Y" type is a DIN terminal conforming to EN-175301-803C (former DIN43650C).

* Refer to the standard products for the lead wire length of L and M plug connectors and the connector assembly with cover for L and M plug connector.



How to Order Manifold Type 41/Compact style 25A - SS5Y 5 - 41 - 05 - **C**8 Series compatible with secondary batteries Manifold series 5 SY5000 Stations • • A, B port size Thread piping 2 stations 02 20 20 stations Symbol Port size Applicable series 01 SY5000 Rc 1/8 * This also includes the number of blanking One-touch fitting (Metric size) One-touch fitting (Inch size) plate assemblies. Port size Applicable series Symbol Port size Applicable series Symbol C6 One-touch fitting for ø6 N7 One-touch fitting for ø 1/4' SY5000 SY5000 **C8** One-touch fitting for ø8 **N9** One-touch fitting for $0^{5/16}$ Type 42/External pilot capable 25A - SS5Y 5 - 42 - 05 - C8 Series compatible with secondary batteries Manifold series SY5000 5 7 SY7000 A, B port size Thread piping Applicable series Symbol Port size 02 Rc 1/4 SY5000 Stations 02 Rc 1/4 SY7000 2 stations 02 **One-touch fitting (Metric size)** One-touch fitting (Inch size) 20 20 stations Symbol Port size Applicable series Symbol Port size Applicable series * This also includes the One-touch fitting for ø 1/4 C6 One-touch fitting for ø6 N7 SY5000 SY5000 number of blanking C8 One-touch fitting for ø8 N9 One-touch fitting for ø 5/16 plate assemblies. N11 One-touch fitting for ø 3/8" C10 One-touch fitting for ø10 SY7000 SY7000

* Specifications and dimensions for the 25A-series are the same as standard products. However, the blanking plate assembly has different dimensions. Refer to page 40.

Related Products

Vacuum Equipment Air Grippers Actuators

Air Preparation Equipment

Clean Air Filters

Fittings/Flow Air Filters/Pressure Control Equipment Control Equipment

Detection Switches

Fluid Control Equipment

Actuators

Switches

Auto

Electric

Series 25A-SY5000/7000

How to Order Valves 25A - SY 5 2 40 5 Series compatible with secondary batteries Series SY5000 5 7 SY7000 Type of actuation • Manual override 2-position single 1 Nil Non-locking push type 2-position double 2 D Push-turn locking slotted type 3-position closed center 3 Push-turn locking lever type Е 4 3-position exhaust center 5 3-position pressure center Light/surge voltage suppressor Pilot type Electrical entry for G, H, L, M Nil Internal pilot Without light/surge voltage suppressor Nil External pilot R With surge voltage suppressor S Ζ With light/surge voltage suppressor Coil specifications R With surge voltage suppressor (Non-polar type) Nil Standard U With light/surge voltage suppressor (Non-polar type) With power saving circuit т There is no "S" type for AC mode, since a rectifier prevents surge (24 VDC, 12 VDČ only) voltage generation. * Power saving circuit is not available * For "R" and "U", DC voltage is only available. in the case of "D" or "Y" type. * Power saving circuit is only available in the "Z" type. Electrical entry for D, Y --- Rated voltage Without light/surge voltage suppressor Nil For DC With surge voltage suppressor (Non-polar type) S 24 VDC 5 With light/surge voltage suppressor (Non-polar type) Z 12 VDC 6 There is no "S" type for AC mode, since a rectifier prevents surge ۷ 6 VDC voltage generation. S 5 VDC R 3 VDC For AC (50/60 Hz) 1 100 VAC 2 200 VAC 110 VAC [115 VAC] 3 220 VAC [230 VAC] 4 * DC specifications of Type "D" and "Y" are only available with 12 and 24 VDC.

Electrical entry

24, 12,	24, 12, 6, 5, 3 VDC/100, 110, 200, 220 VAC Grommet L plug connector M plug connector					
Grommet	DIN terminal					
G: With lead wire (Length 300 mm) H: With lead wire (Length 600 mm)	L: With lead wire (Length 300 mm) LN: Without lead wire LO: Without connector	M: With lead wire (Length 300 mm) MN: Without lead wire MO: Without connector	D: With connector Y: With connector			

* "LN", "MN" type: with 2 sockets.

* "Y" type is a DIN terminal conforming to EN-175301-803C (former DIN43650C).

* Refer to the standard products for the lead wire length of L and M plug connectors and the

connector assembly with cover for L and M plug connector.

* Specifications and dimensions for the 25A-series are the

39

SINC same as standard products. Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

5 Port Solenoid Valve Series 25A-SY5000/7000

One-touch Fittings Part No. for Body Ported

	_	Port size	25A-SY5000	25A-SY7000
		ø4 One-touch fitting (Straight type)	90-VVQ1000-51A-C4	
Cylinder port Metric	Matria aina	ø6 One-touch fitting (Straight type)	90-VVQ1000-51A-C6	
	IVIETIC SIZE	ø8 One-touch fitting (Straight type)	90-VVQ1000-51A-C8	90-VVQ2000-51A-C8
		ø10 One-touch fitting (Straight type)		90-VVQ2000-51A-C10

Gasket Assembly Part No.

Valve model	Manifold type	25A-SY5000	25A-SY7000
Body ported	Type 20	SY5000-GS-3	SY7000-GS-3
Base mounted	Type 41/42	SY5000-GS-4	SY7000-GS-4

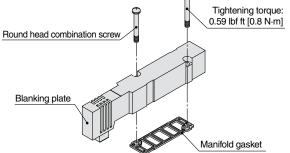
* The gasket assembly includes 10 sets of a gasket and mounting screws.

Manifold Options

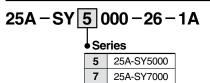
Blanking plate assembly

(Mounting screw: 2 pcs., with gasket)

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



How to Order

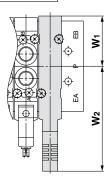


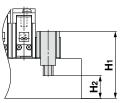
▲ Caution

When mounted on a type 20 manifold, only the P port is plugged.

Dimensions

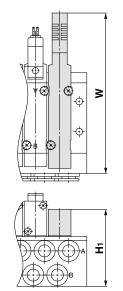
Manifold type/For type 20

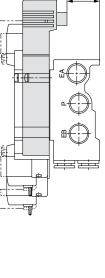




Dimensions					(mm)
Series	Manifold type	W 1	W2	H1	H2
25A-SY5000	Type 20	33.3	69.6	44.5	15.2
25A-SY7000	Type 20	39.4	76.4	41.1	18.3







H₂

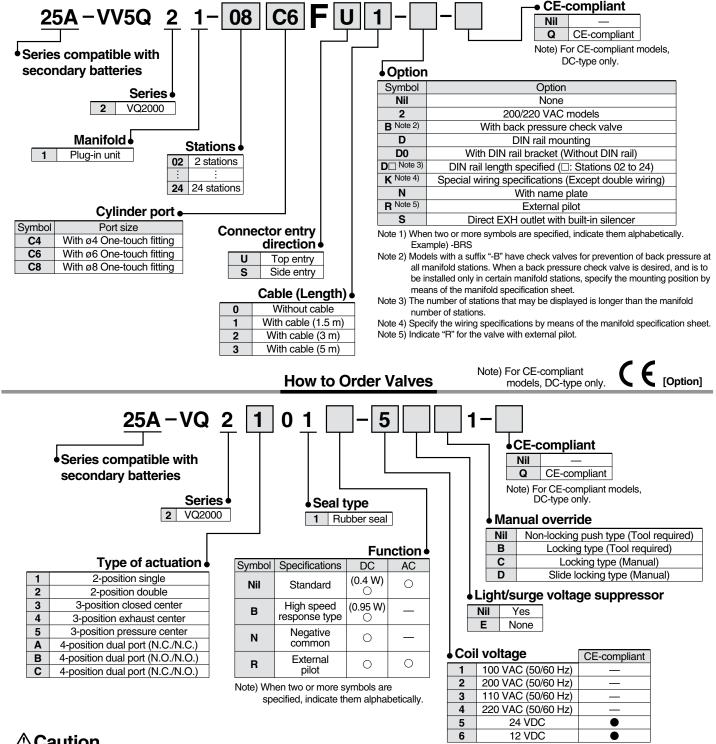
Dimensions (mm)					
Series	Manifold type	w	H1	H2	
25A-SY5000	Type 41	106.4	51	21.7	
254-515000	Type 42	107.6	56	26.7	
25A-SY7000	Type 42	118.1	55.6	32.8	

Control Air Cylinders **Related Products** Rotary Actuators Air Grippers Vacuum Equipment Air Preparation Equipment Clean Air Filters Air Filters/Pressure Control Equipment Fittings/Flow ontrol Equipment Control Detection Switches Fluid Control Equipment Electric Actuators Switches Auto

Plug-in Unit/Base Mounted F Kit (D-sub connector kit) Series 25A-VQ2000

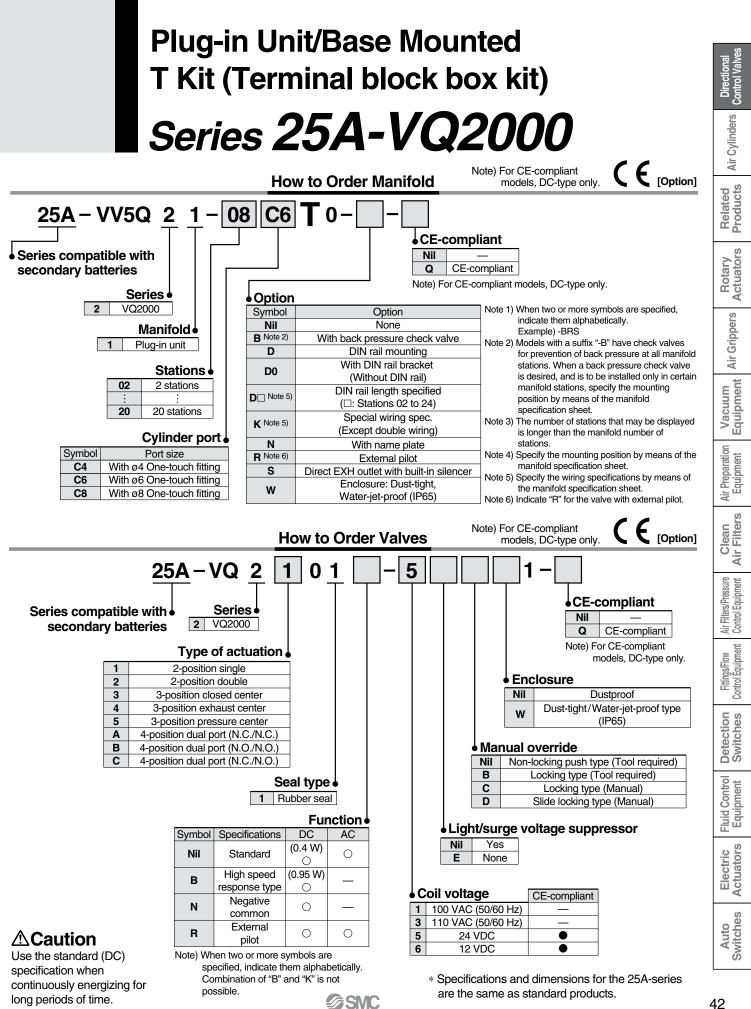
How to Order Manifold

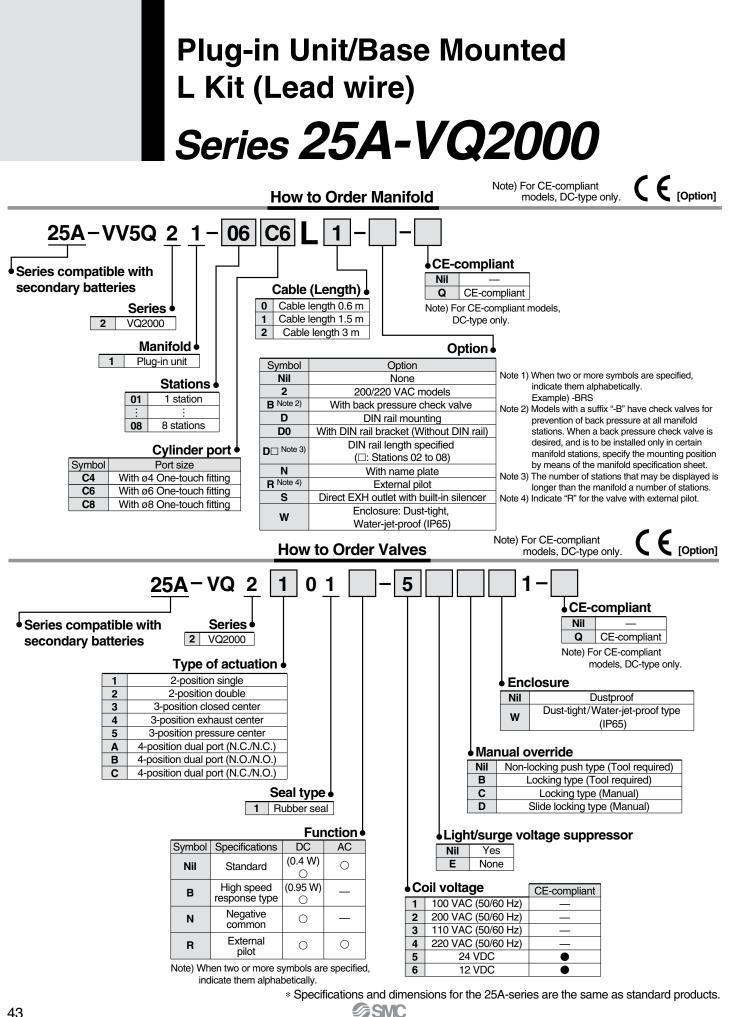
Note) For CF-compliant models, DC-type only. CE [Option]

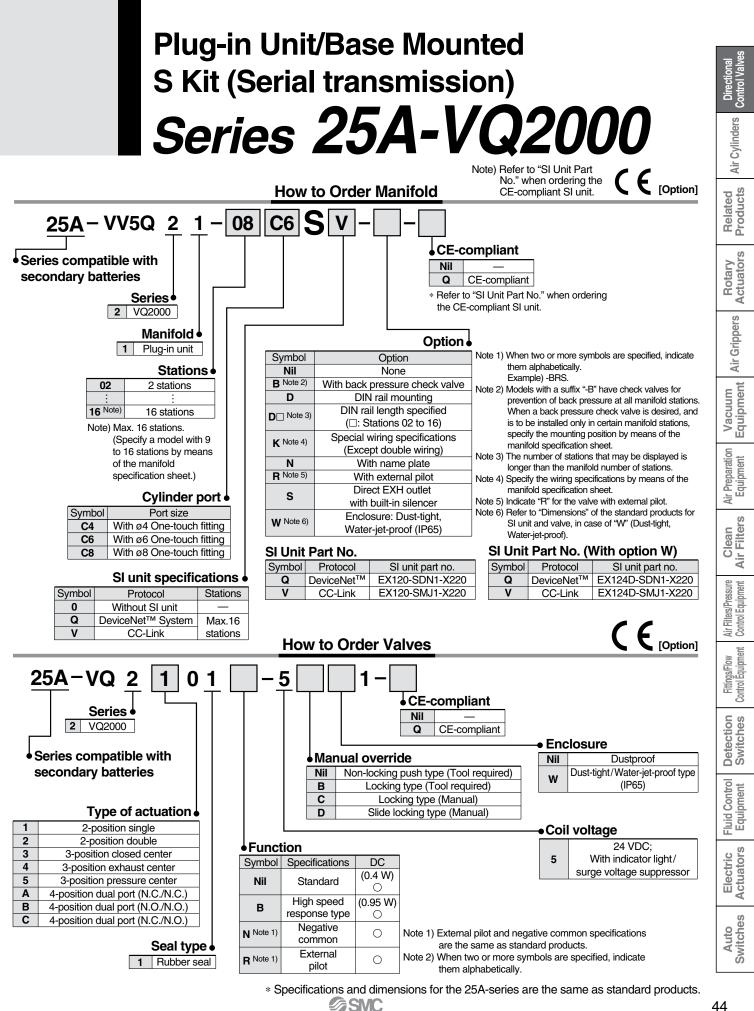


Caution

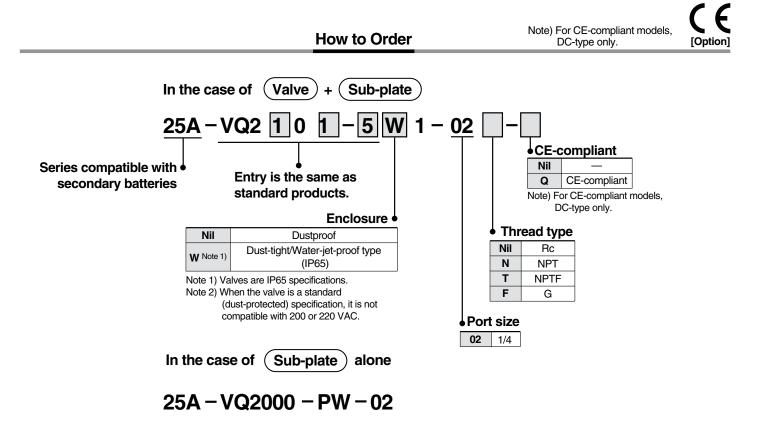
Use the standard (DC) specification when continuously energizing for long periods of time.







Sub-plate Single Unit Series 25A-VQ2000



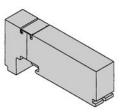
Series 25A-VQ2000

Manifold Options

Blanking plate assembly

25A-VVQ2000V-10A-1

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



* Specifications and dimensions for the 25A-series are the same as standard products.

SI Unit Part No.

Description	SI unit part no.	Note
EX124 SI unit	EX124D-SMJ1-X220	CC-Link
	EX124D-SDN1-X220	DeviceNet TM
EX120 SI unit	EX120-SMJ1-X220	CC-Link (VQ2000/Without option "W")
EX120 SI unit	EX120-SDN1-X220	DeviceNet [™] (VQ2000/Without option "W")

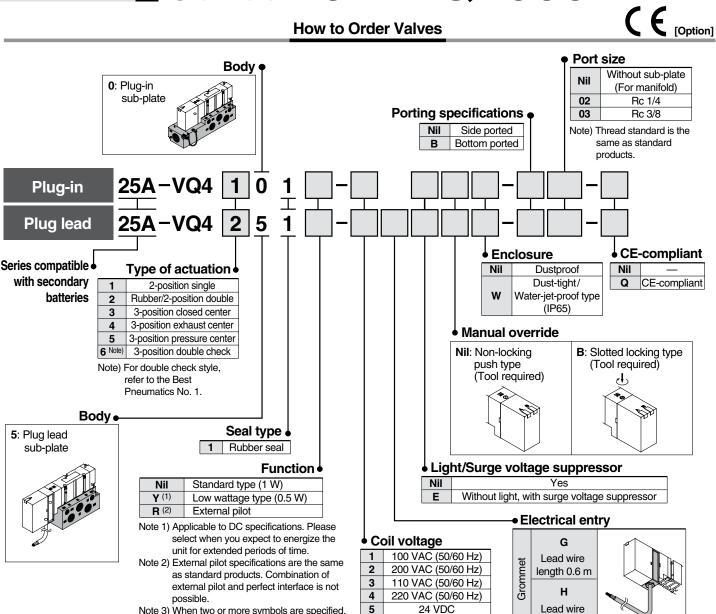
One-touch Fittings Part No.

Port size		One-touch fitting part no.	
		ø4 One-touch fitting (Straight type)	90-VVQ1000-51A-C4
Cylinder port Metric size	ø6 One-touch fitting (Straight type)	90-VVQ1000-51A-C6	
	ø8 One-touch fitting (Straight type)	90-VVQ1000-51A-C8	
1 (P), 3 (R) port	Metric size	ø10 One-touch fitting (Straight type)	90-VVQ2000-51A-C10

Directiona Control Valv

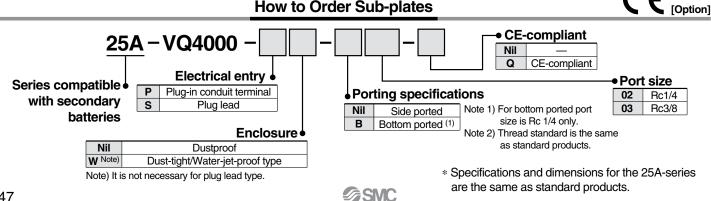
Plug-in/Plug Lead: Single Unit **Base Mounted**

Series 25A-VQ4000



Note 3) When two or more symbols are specified, indicate them alphabetically.

How to Order Sub-plates

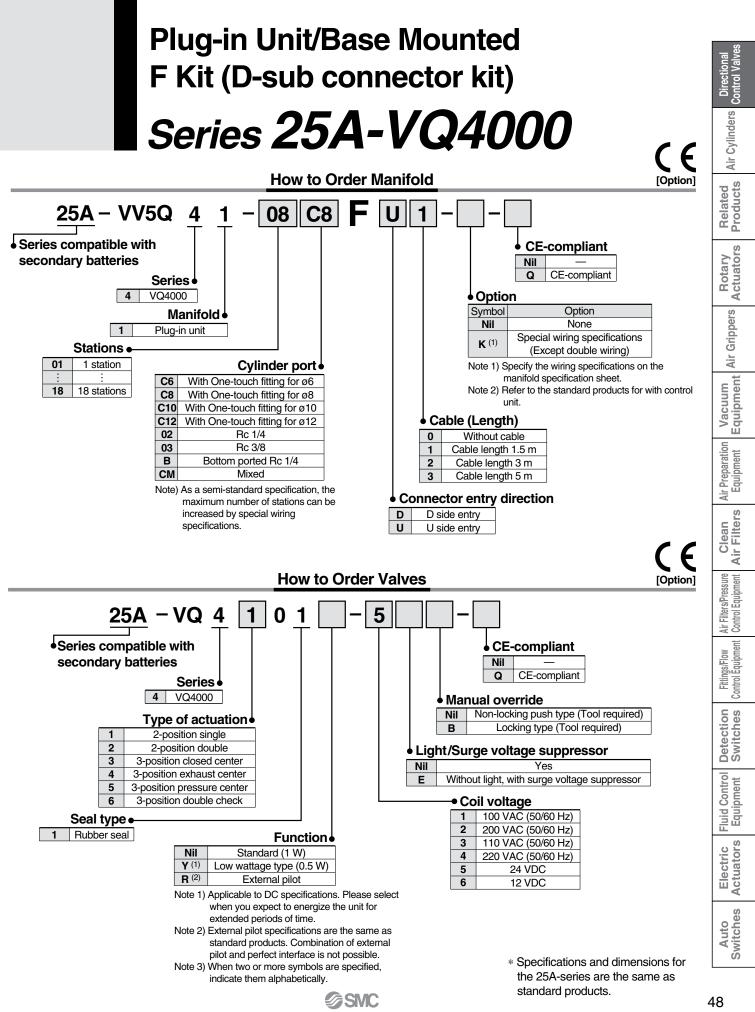


6

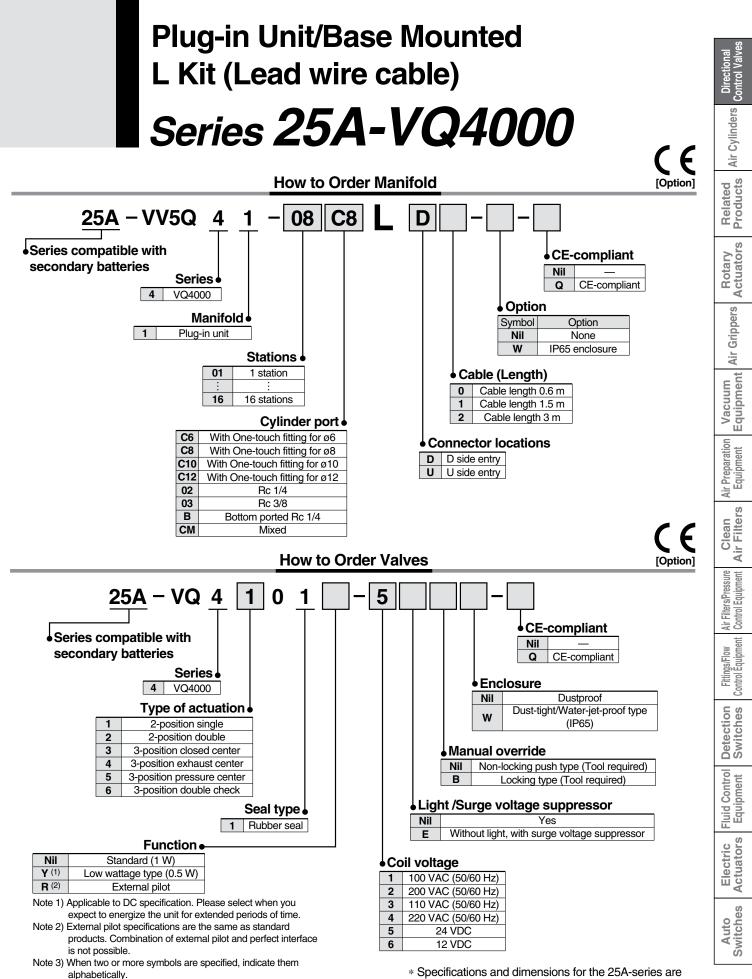
12 VDC

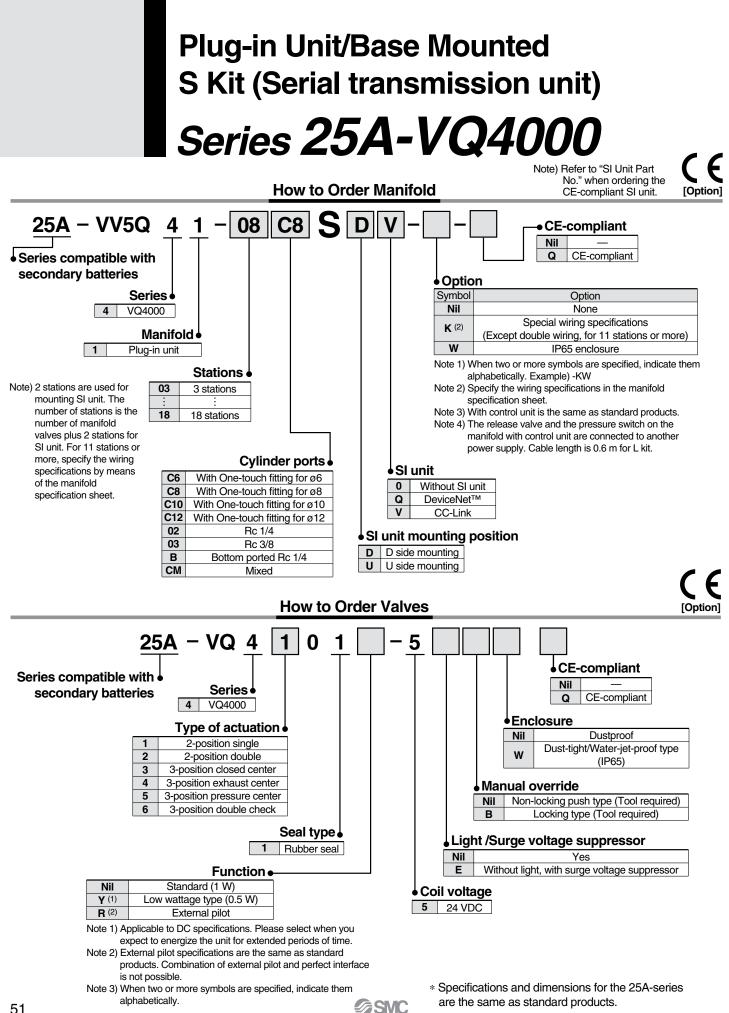
length 1.5 m

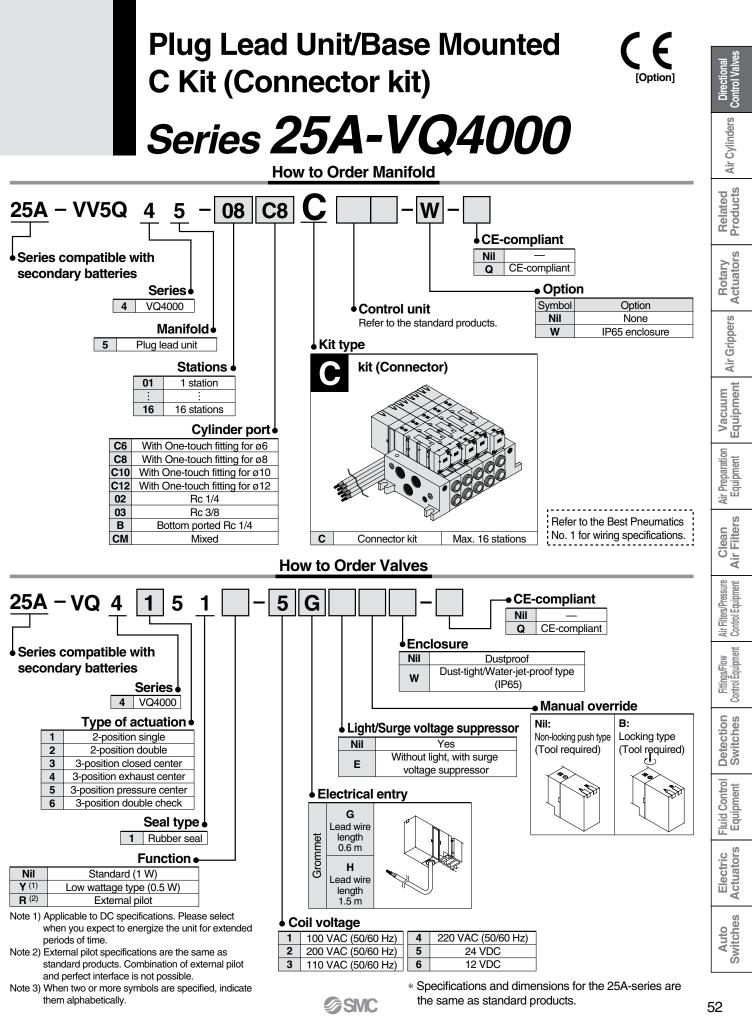
47



Plug-in Unit/Base Mounted T Kit (Terminal block box kit) Series 25A-VQ4000 How to Order Manifold [Option] 25A – VV5Q 4 1 – 08 **C8** 0 CE-compliant Series compatible with Nil secondary batteries CE-compliant Q Series Option Symbol VQ4000 4 Option Box mounting position Nil None 0 U side mounting Manifold Special wiring specifications D D side mounting 1 Plug-in unit **K** (2) (Except double wiring, for 13 stations or more) Cylinder port Stations • N (3) Name plate C6 With One-touch fitting for ø6 03 3 stations w IP65 enclosure C8 With One-touch fitting for ø8 Note 1) When two or more symbols are specified, C10 With One-touch fitting for ø10 18 18 stations indicate them alphabetically. C12 With One-touch fitting for ø12 Note) 2 stations are used for mounting the Example) -KM 02 Rc 1/4 Note 2) Specify the wiring specifications on the terminal block box. The number of 03 Rc 3/8 manifold specification sheet. stations is the number of manifold В Bottom ported Rc 1/4 Note 3) Name plate is inlaid in the terminal block valves plus 2 stations for the СМ Mixed terminal block box. For 13 stations cover. or more, specify the wiring Note 4) With control unit is the same as standard Note) As a semi-standard specification, specifications by means of the products. the maximum number of stations manifold specification sheet. can be increased by special wiring specifications How to Order Valves [Option] 25A - VQ 40 5 1 CE-compliant Nil Series compatible with Q **CE-compliant** secondary batteries Series 4 VQ4000 Enclosure Nil Dustproof Type of actuation Dust-tight/Water-jet-proof type w 2-position single 1 (IP65) 2 2-position double 3 3-position closed center Manual override 4 3-position exhaust center Nil Non-locking push type (Tool required) 5 3-position pressure center Locking type (Tool required) в 6 3-position double check Seal type Light/Surge voltage suppressor Nil 1 Rubber seal Yes Without light, with surge voltage suppressor Е Function • Coil voltage Nil Standard (1 W) 100 VAC (50/60 Hz) 1 **Y** (1) Low wattage type (0.5 W) 200 VAC (50/60 Hz) 2 **R** (2) External pilot 3 110 VAC (50/60 Hz) Note 1) Applicable to DC specifications. Please select when you 4 220 VAC (50/60 Hz) expect to energize the unit for extended periods of time. 5 24 VDC Note 2) External pilot specifications are the same as standard products. Combination of external pilot and perfect 6 12 VDC interface is not possible. Note 3) When two or more symbols are specified, indicate them * Specifications and dimensions for the 25A-series are alphabetically. the same as standard products.







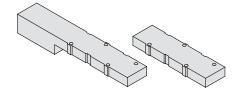
Series 25A-VQ4000

Manifold Options

Blanking plate assembly

25A-VVQ4000-10A-1 (Plug-in type) 25A-VVQ4000-10A-5 (Plug lead type)

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



* Specifications and dimensions for the 25A-series are the same as standard products.

SI Unit Part No.

Description	SI unit part no.	Note
	EX124D-SMJ1-X220	CC-Link/D side mounting
EX124 SI unit	EX124D-SDN1-X220	DeviceNet [™] /D side mounting
EX 124 SI UTIL	EX124U-SMJ1-X220	CC-Link/U side mounting
	EX124U-SDN1-X220	DeviceNet [™] /U side mounting

One-touch Fittings Part No.

Port size		One-touch fittings part no.
Cylinder port Metric size	ø6 One-touch fitting (Straight type)	90-VVQ4000-50B-C6
	ø8 One-touch fitting (Straight type)	90-VVQ4000-50B-C8
	ø10 One-touch fitting (Straight type)	90-VVQ4000-50B-C10
	ø12 One-touch fitting (Straight type)	90-VVQ4000-50B-C12

Plug-in Unit Series 25A-SQ2000

[Option]

Control Val

Air Cylinders

Related Products

Air Grippers Actuators

Equipment

Vacuum

Air Preparation Equipment

Air Filters

Air Filters/Pressure Control Equipment

Fittings/Flow Control Equipment

Detection Switches

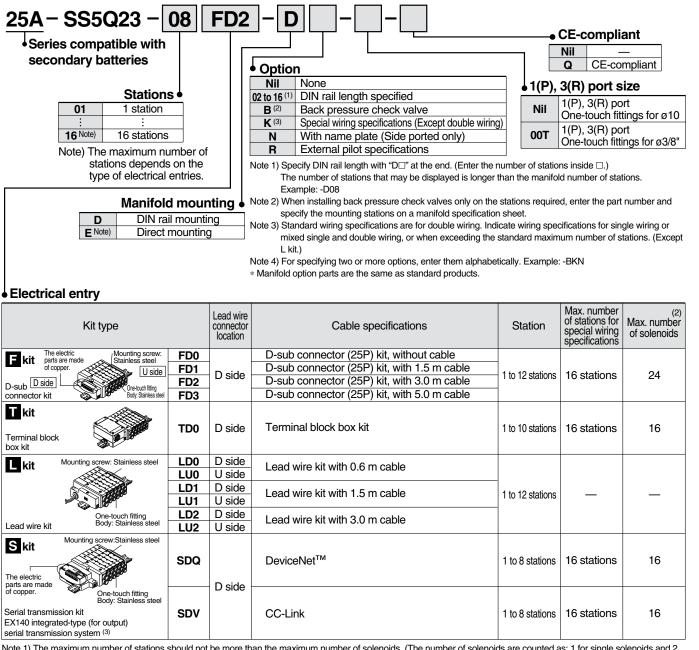
Fluid Control Equipment

Electric Actuators

Auto Switches

Clean

How to Order Manifold



Note 1) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

Note 2) Refer to the Best Pneumatics No. 1 for the details of EX140 integrated-type (for output) serial transmission system. Refer to "SI unit part no." when ordering the CE-compliant SI unit.

SI unit part no.

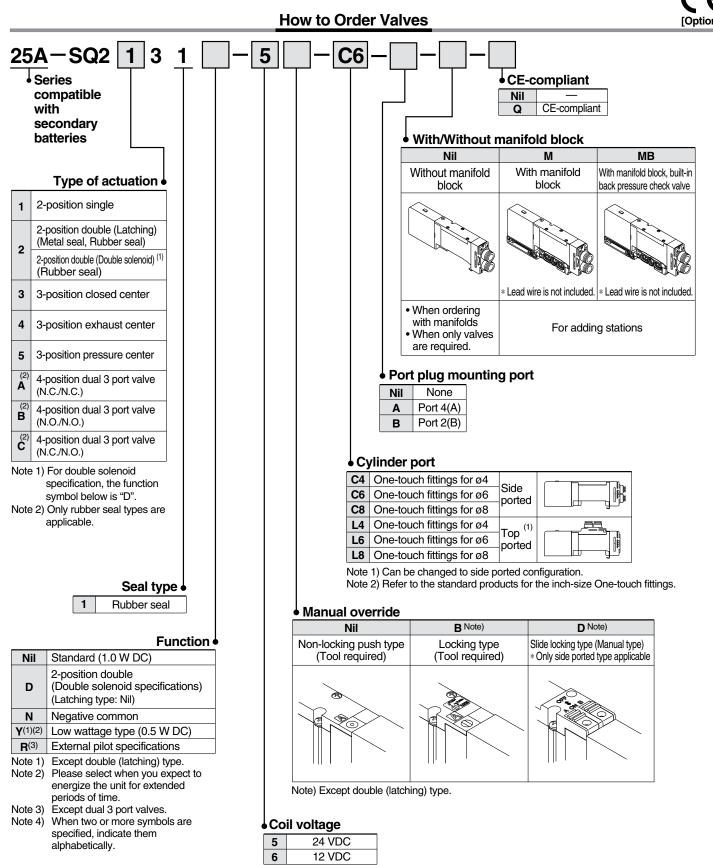
Symbol	Protocol type	SI unit part no.	Page
SDQ	DeviceNet™	EX140-SDN1-X220	P.58
SDV	CC-Link	EX140-SMJ1-X220	F.30

Blanking plate assembly

25A-SSQ2000-10A-3

* Specifications and dimensions for the 25A-series are the same as standard products.

Series 25A-SQ2000



Note 1) Light/Surge voltage suppressor is

built-in. Note 2) S kit: 24 VDC only



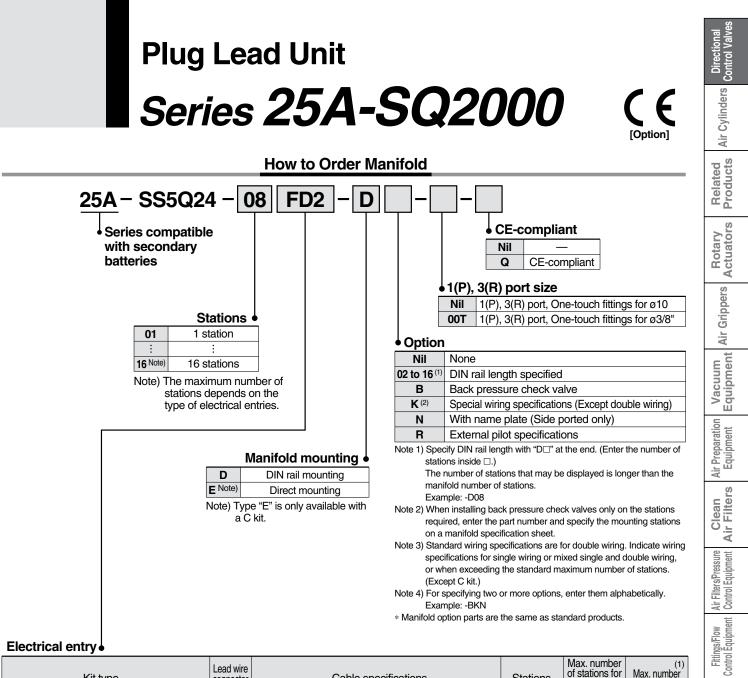


Image: State of copper. Mounting screw: State of copper. FD0 FD1 D-sub connector (25P) kit, with ut cable 1 to 12 stations 16 stations 24 D-sub connector kit Dot to the could fitting of copper. Dot to the copper. </th <th>Kit type</th> <th></th> <th>Lead wire connector location</th> <th>Cable specifications</th> <th>Stations</th> <th>Max. number of stations for special wiring specifications</th> <th>(1) Max. number of solenoids</th>	Kit type		Lead wire connector location	Cable specifications	Stations	Max. number of stations for special wiring specifications	(1) Max. number of solenoids
The electric parts are made [Didle] U side FD1 D side D-sub connector (25P) kit, with 1.5 m cable 1 to 12 stations 16 stations 24 D-sub connector kit FD2 FD3 D-sub connector (25P) kit, with 3.0 m cable 1 to 12 stations 16 stations 24 Image: Connector kit Mounting screw: Statiless steel FD3 C — Connector kit 1 to 16 stations — — Image: Connector kit One-touch fitting C — Connector kit 1 to 16 stations — —	Mounting screw: Stainless steel	FD0		D-sub connector (25P) kit, without cable			
D-sub connector kit FD2 D sub FD3 Mounting screw: Stainless steel FD3 C - Connector kit 1 to 16 stations	The electric Uside	FD1		D-sub connector (25P) kit, with 1.5 m cable	1 to 12 stations	16 stations	24
D-sub connector kit Stainless steel FD3 D-sub connector (25P) kit, with 5.0 m cable C kit Mounting screw: Stainless steel C C Connector kit 1 to 16 stations — —	parts are made Diside One-touch fitting	FD2	D side	D-sub connector (25P) kit, with 3.0 m cable		10 Stations	24
C — Connector kit 1 to 16 stations — —	D-sub connector kit	FD3		D-sub connector (25P) kit, with 5.0 m cable			
	Stainless steel	С	_	Connector kit	1 to 16 stations	_	_

Note 1) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

* Refer to the Best Pneumatics No. 1 for manifold spare parts.

Blanking plate assembly

25A-SSQ2000-10A-4

* Specifications and dimensions for the 25A-series are the same as standard products.

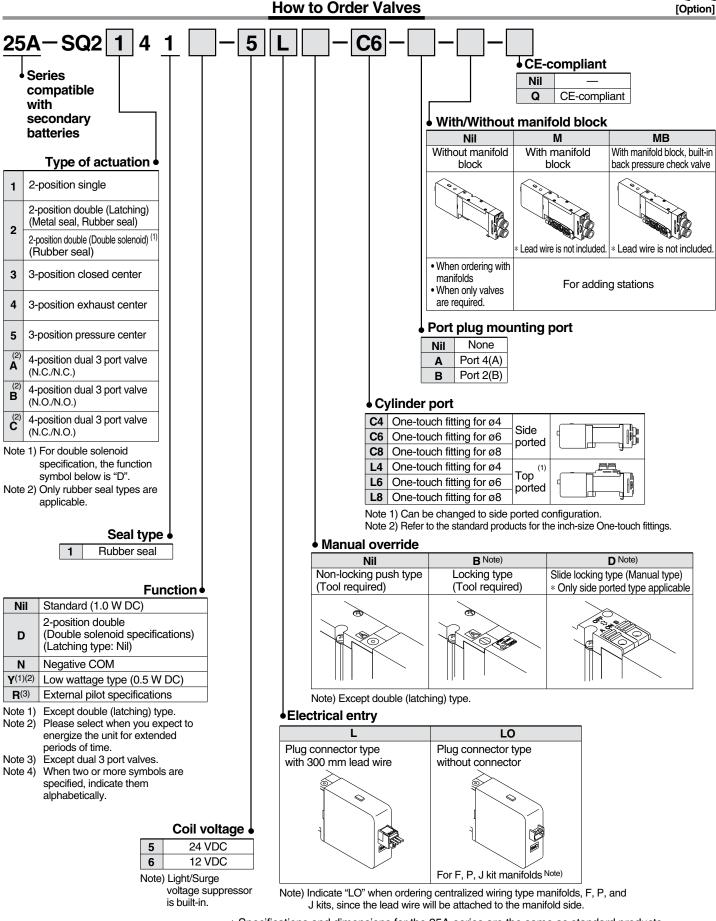


Detection Switches

Electric Fluid Control Actuators Equipment

Auto Switches

Series 25A-SQ2000



Plug Lead Unit Series 25A-SQ2000

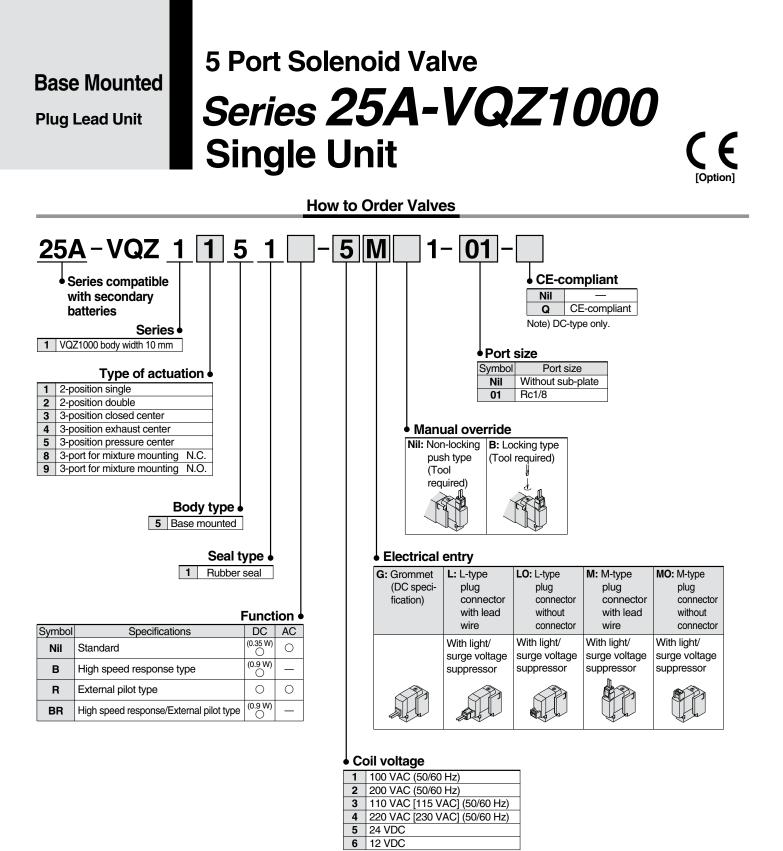
SI Unit Part No.

Description	SI unit part no.	Note
EX140 SI unit	EX140-SMJ1-X220	CC-Link
	EX140-SDN1-X220	DeviceNet [™]

One-touch Fittings Part No.

Port size		One-touch fittings part no.	
Cylinder port Metric si		ø4 One-touch fitting (Straight type)	90-VVQ1000-51A-C4
	Metric size	ø6 One-touch fitting (Straight type)	90-VVQ1000-51A-C6
		ø8 One-touch fitting (Straight type)	90-VVQ1000-51A-C8
1(P), 3(R) port	Metric size	ø10 One-touch fitting (Straight type)	90-VVQ2000-51A-C10

Directional Control Valves
Air Cylinders
Related Products
Rotary Actuators
Air Grippers
Vacuum Equipment
Air Preparation Equipment
Clean Air Filters
Air Filters/Pressure Control Equipment
Fittings/Flow Control Equipment
Detection Switches
Fluid Control Equipment
Electric Actuators
Auto Switches

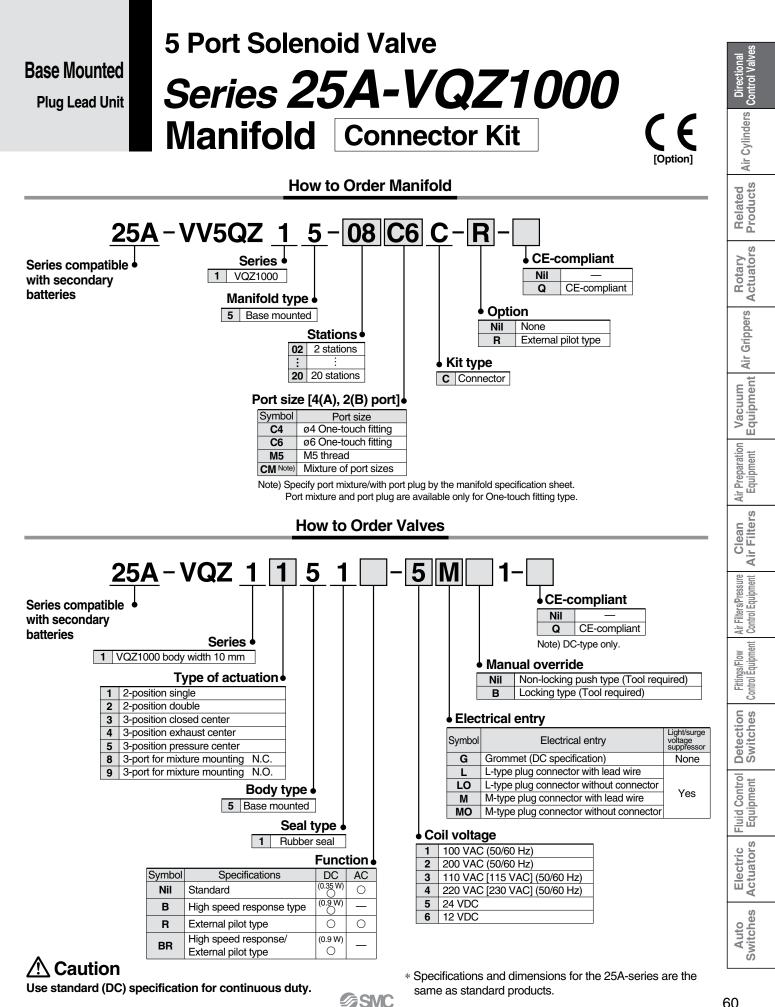


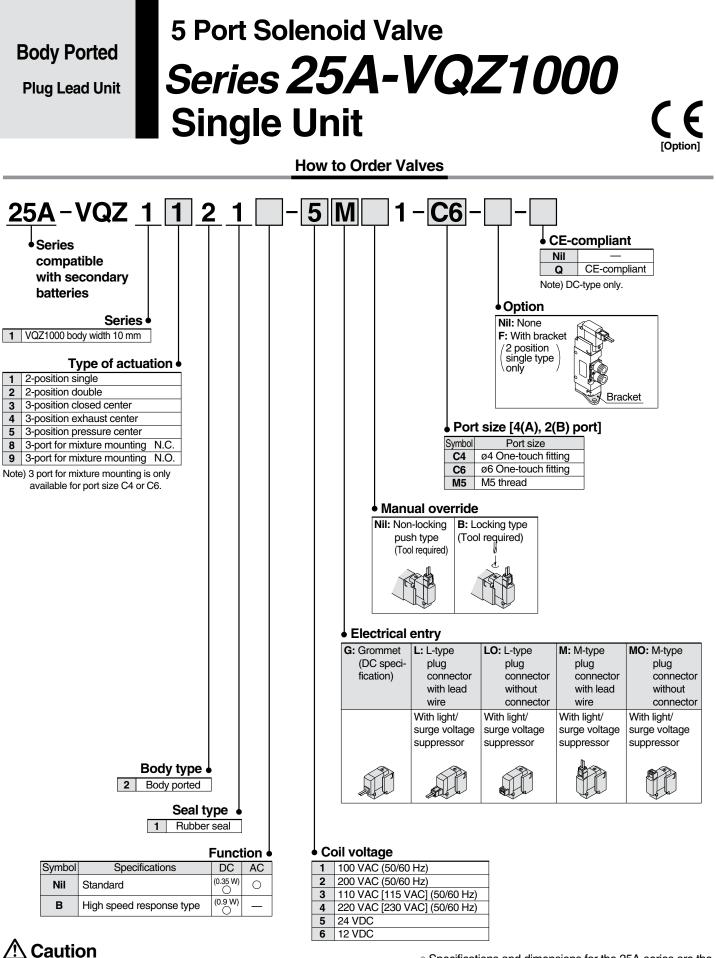
A Caution

Use standard (DC) specification for continuous duty.

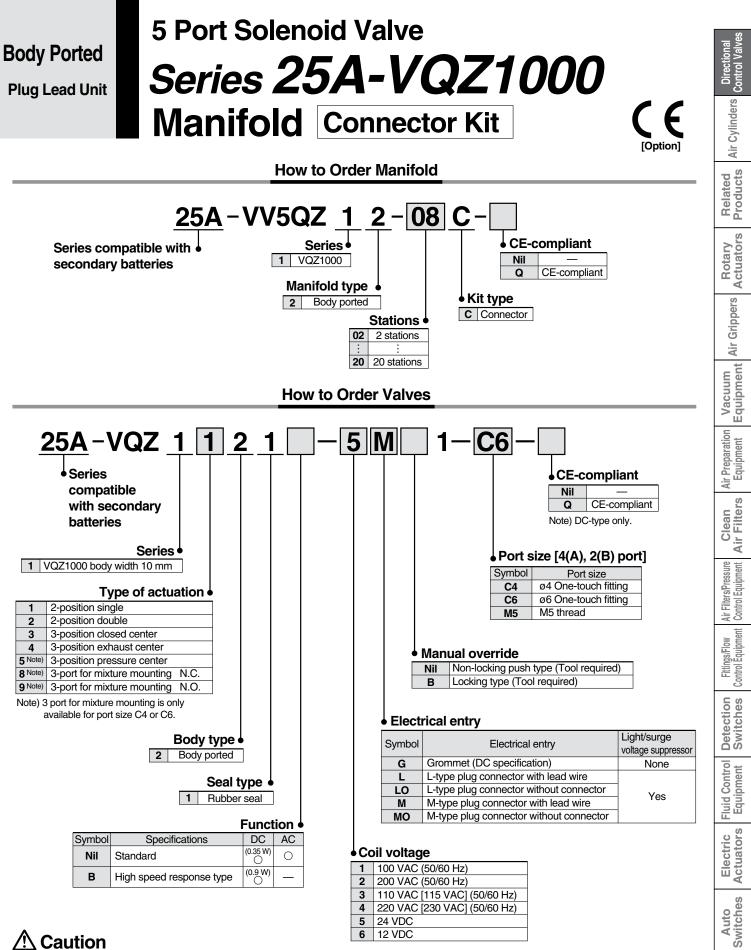
* Specifications and dimensions for the 25A-series are the same as standard products.

SMC





Use standard (DC) specification for continuous duty.

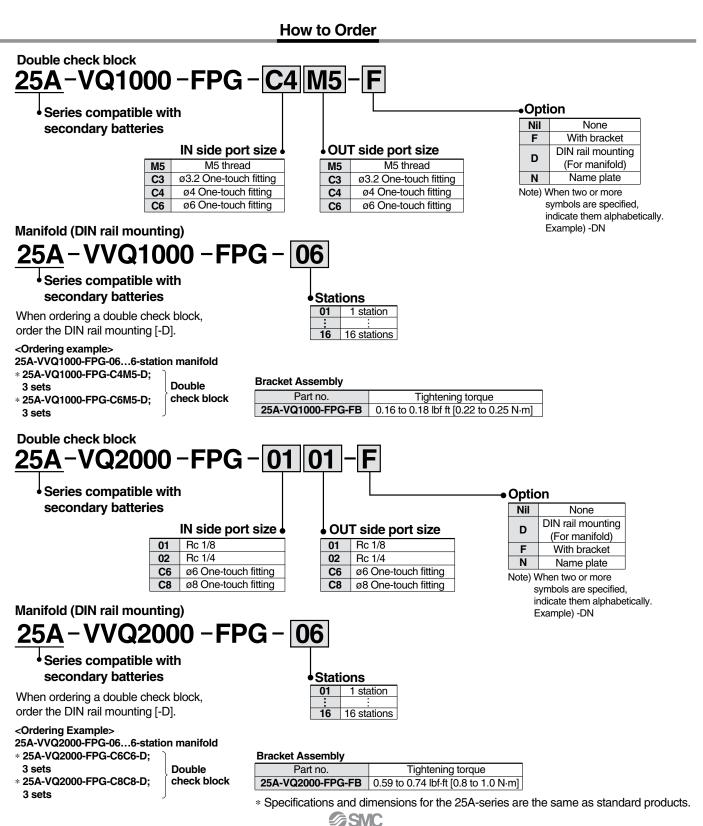


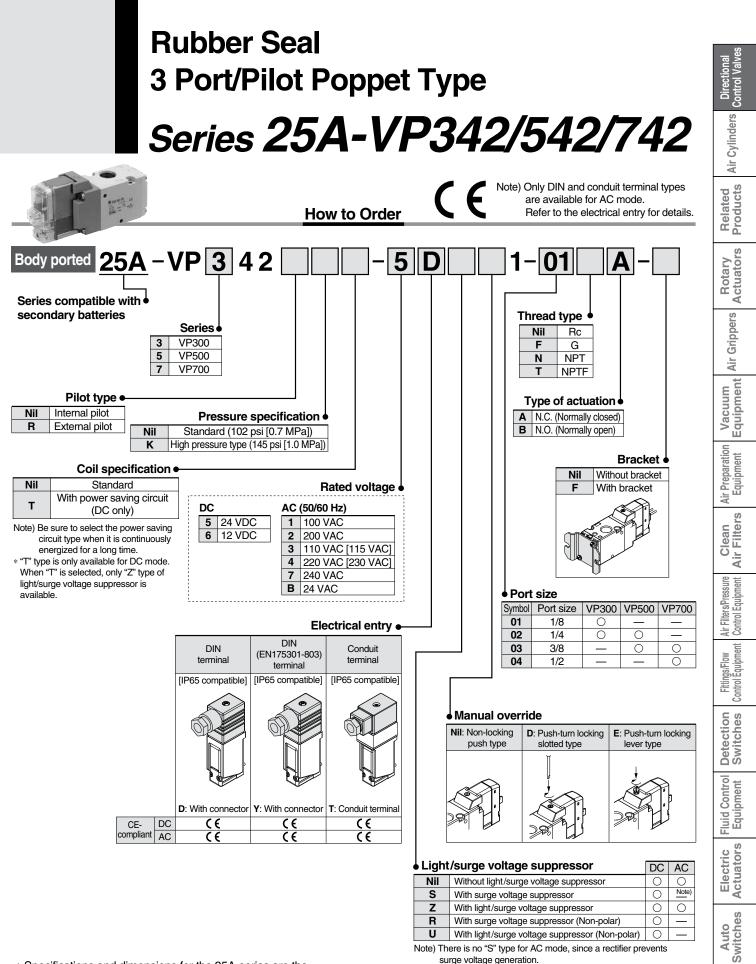
✓!\ Caution

Use standard (DC) specification for continuous duty.

Plug-in Unit Base Mounted

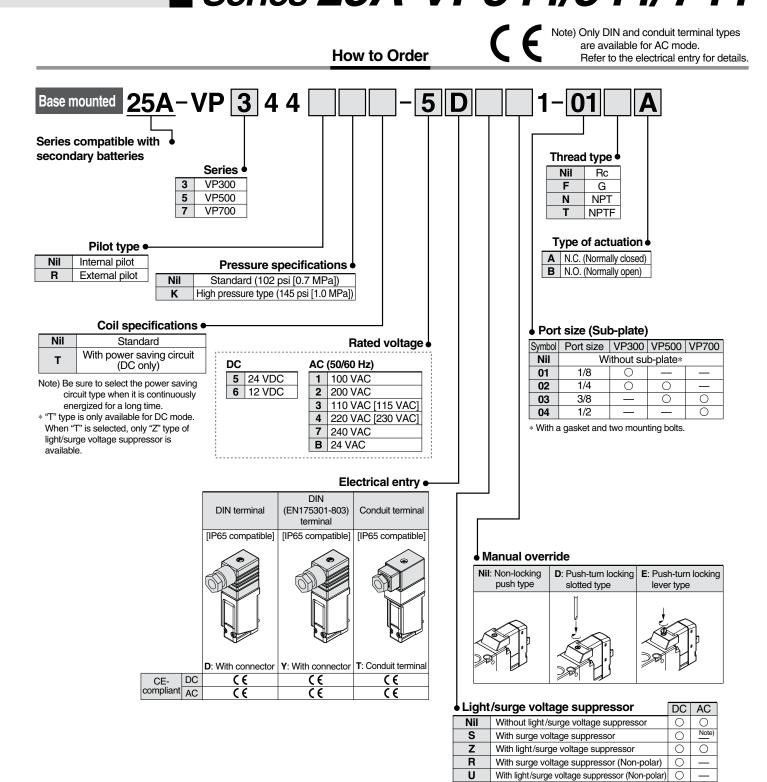
Series 25A-VQ1000/2000 Double check block (Separated)



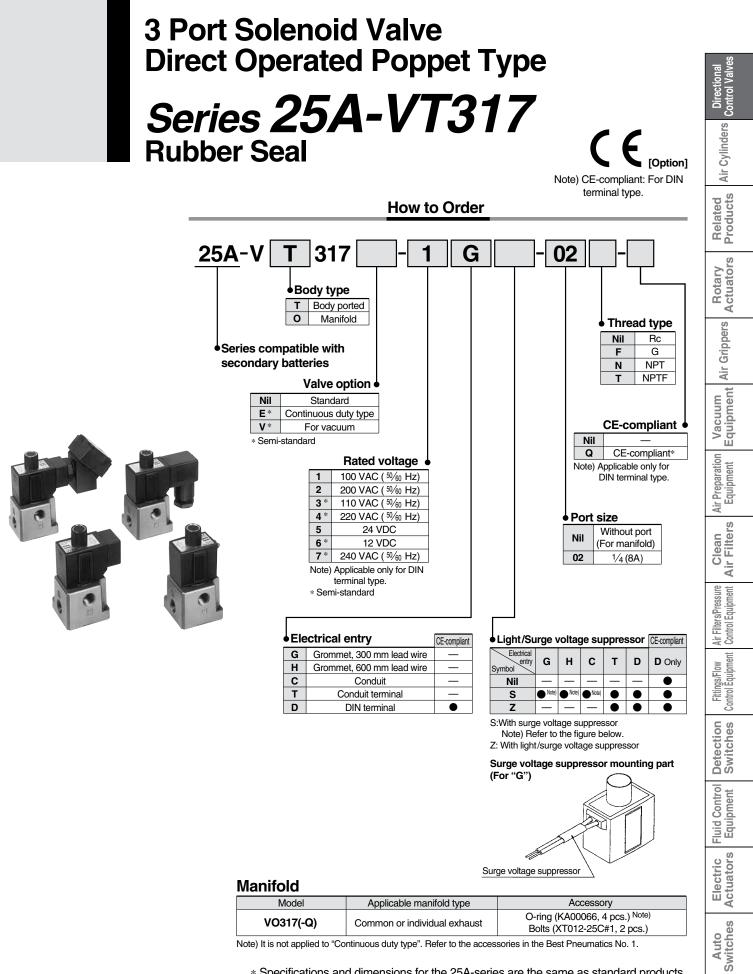


* Specifications and dimensions for the 25A-series are the same as standard products.

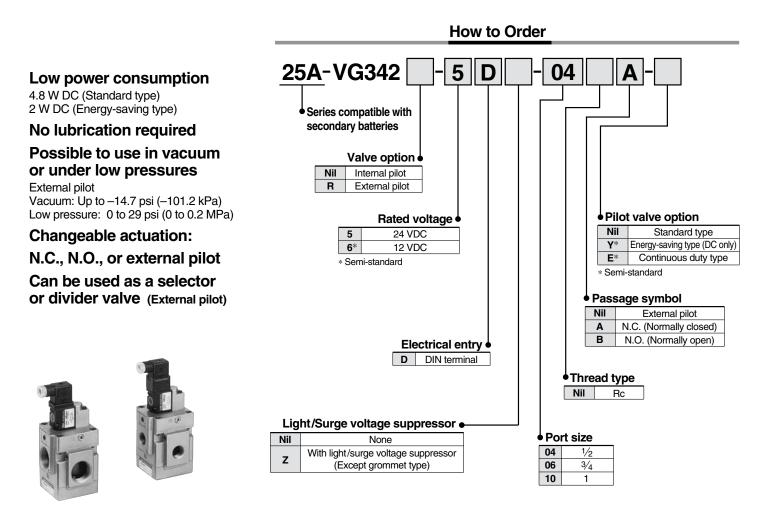
Rubber Seal 3 Port/Pilot Poppet Type Series 25A-VP344/544/744



Note) There is no "S" type for AC mode, since a rectifier prevents surge voltage generation.



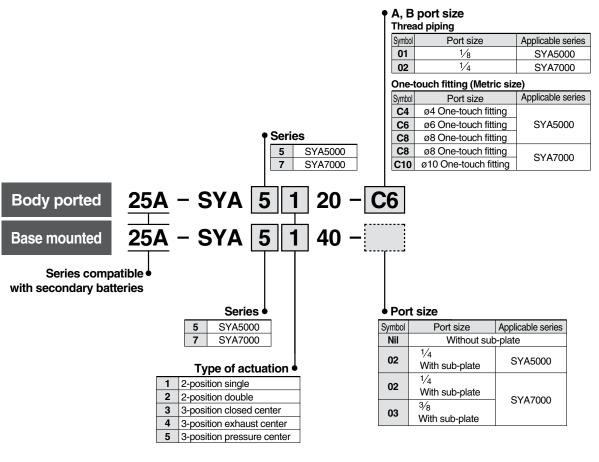
3 Port Solenoid Valve Direct Operated Poppet Type Series 25A-VG342 Rubber Seal



5 Port Air Operated Valve

Series 25A-SYA5000/7000

How to Order



How to Order Manifold Base

Same manifolds as series SY (Non plug-in style) are prepared. (For 20, 41 and 42 Types)

25A-SS5YA 7-

Fill the same as $25A-SS5Y_7^5$.

(Refer to page 38.)

* Specify the part numbers for valves and options together beneath the manifold base part number.

<Example>

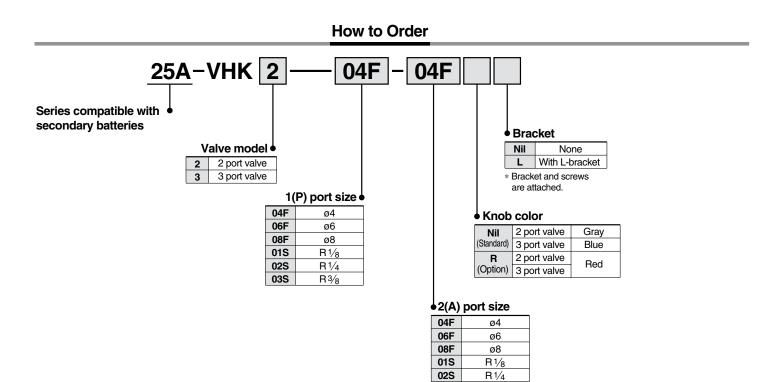
25A-SS5YA5-42-03-02 ·····1 set (Type 42, 3 station manifold base part no.)		
* 25A-SYA5140 1 set (Single air operated valve part no.)		
* 25A-SYA5240 1 set (Double air operated valve part no.)		
* 25A-SY5000-26-1A 1 set (Blanking plate assembly part no.)		
The asterisk denotes the symbol for assembly.		

Prefix it to the part nos. of the solenoid valve, etc.

Note) When single body ported air operated valves are ordered, manifold mounting screws and gaskets are not included. Order them separately if necessary. (For details, refer to page 40.)

- * Specifications and dimensions for the 25A-series are the same as standard products.
- Directional Control Valvi Air Cylinders **Related Products** Rotary Actuators Air Grippers Vacuum Equipment Air Preparation Equipment Clean Air Filters Air Filters/Pressure Control Equipment Fittings/Flow // Control Equipment (Detection Switches Fluid Control Equipment Electric F Actuators Auto Switches

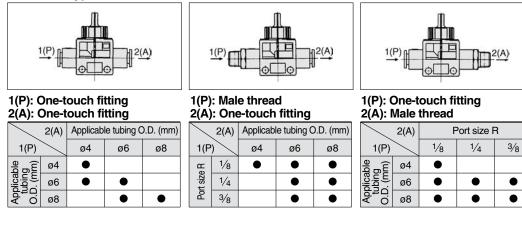
Finger Valve Series 25A-VHK



03S

R3/8

Standard Type



* Specifications and dimensions for the 25A-series are the same as standard products.

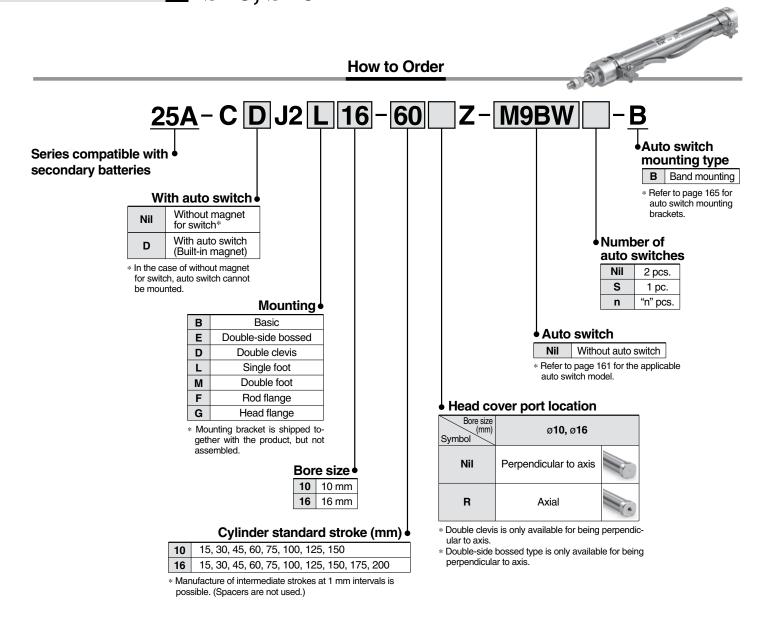
RoHS

SMC .

Directional Control Valves
Air Cylinders
Related Products
Rotary Actuators
Air Grippers
Vacuum Equipment
Air Preparation Equipment
Clean Air Filters
Air Filters/Pressure Control Equipment
Fittings/Flow Control Equipment
Detection Switches
Fluid Control Equipment
Electric Actuators
Auto Switches

Air Cylinder: Standard Type Double Acting, Single Rod

Series 25A-CJ2 ø10, ø16



Built-in Magnet Cylinder Model

Suffix the symbol "-B" (Band mounting style) to the end of part number for cylinder with auto switch.

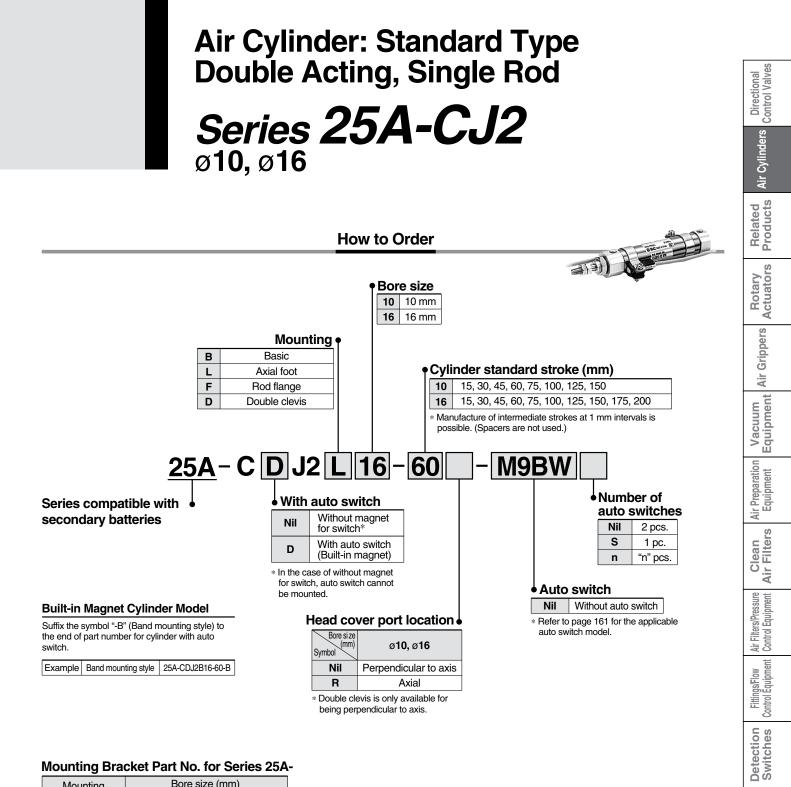
Example Band mounting style 25A-CDJ2B16-60Z-B

Mounting Bracket Part No. for Series 25A-

Mounting	Bore size (mm)	
bracket	10	16
Foot bracket	90-CJ-L010B	90-CJ-L016B
Flange bracket	90-CJ-F010B	90-CJ-F016B

 Specifications and dimensions for the 25A-series are the same as standard products.

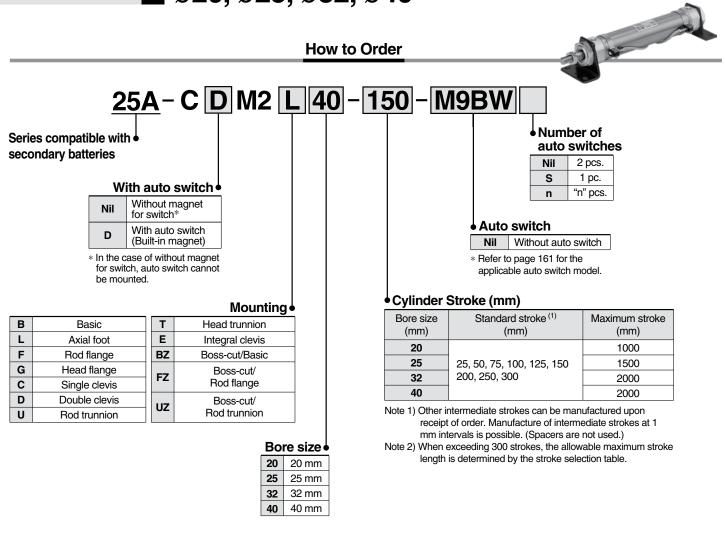
SMC



Mounting Bracket Part No. for Series 25A-

Bore size (mm)					
10	16				
90-CJ-L010B	90-CJ-L016B				
90-CJ-F010B	90-CJ-F016B				
	Bore siz 10 90-CJ-L010B				

Air Cylinder: Standard Type Double Acting, Single Rod Series 25A-CM2 Ø20, Ø25, Ø32, Ø40



Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) 25A-CDM2F32-100

* Specifications and dimensions for the 25A-series are the same as standard products.

Mounting bracket	Min.	Bore size (mm)				Description (for min. order)
woulding bracket	order	20	25	32	40	Description (for min. order)
Axial foot *	2	CM-L020B-XB12	CM-L032B-XB12		CM-L040B-XB12	2 foots, 1 mounting nut
Flange	1	CM-F020B-XB12	CM-F032	2B-XB12	CM-F040B-XB12	1 flange
Single clevis **	1	25-CM-C020B	25-CM-C032B		25-CM-C040B	1 single clevis, 3 liners
Double clevis *** (with pin)	1	25-CM-D020B	25-CM-D032B		25-CM-D040B	1 double clevis, 3 liners, 1 clevis pin, 2 retaining rings
Trunnion (with nut)	1	25-CM-T020B	25-CM	-T032B	25-CM-T040B	1 trunnion, 1 trunnion nut

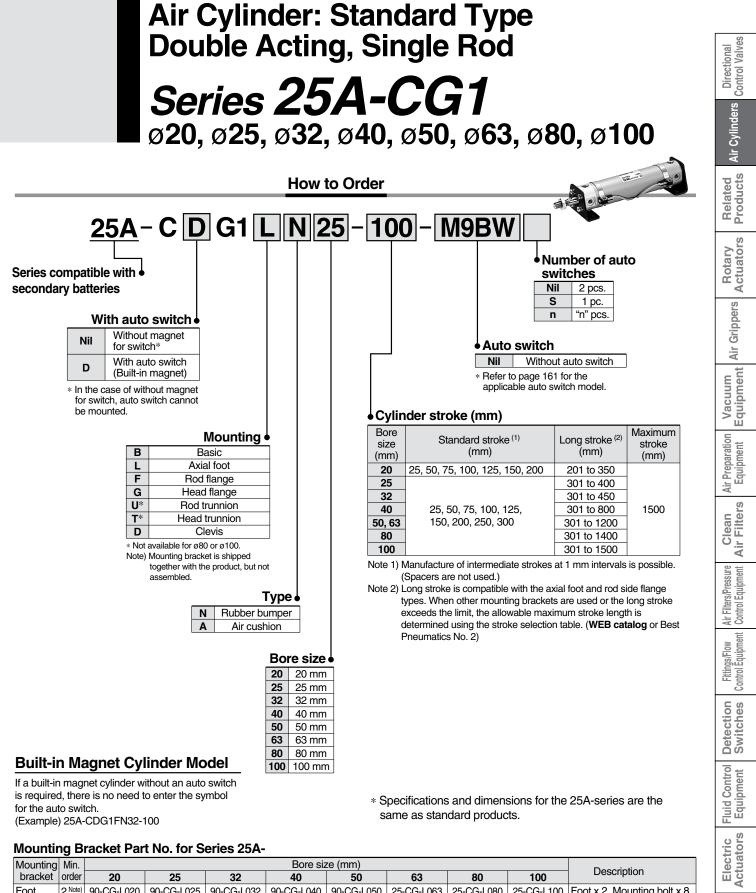
Mounting Bracket Part No. for Series 25A-

* Order 2 foot brackets for each cylinder unit.

** 3 liners are attached with a clevis bracket for adjusting the mounting angle.

*** A clevis pin and retaining rings (split pins for ø40) are attached.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



Mounting	Min.		Bore size (mm)						Description	
bracket	order	20	25	32	40	50	63	80	100	Description
Foot	2 Note)	90-CG-L020	90-CG-L025	90-CG-L032	90-CG-L040	90-CG-L050	25-CG-L063	25-CG-L080	25-CG-L100	Foot x 2, Mounting bolt x 8
Flange	1	90-CG-F020	90-CG-F025	90-CG-F032	90-CG-F040	90-CG-F050	25-CG-F063	25-CG-F080	25-CG-F100	Flange x 1, Mounting bolt x 4
Trunnion pin	1	25-CG-T020	25-CG-T025	25-CG-T032	25-CG-T040	25-CG-T050	25-CG-T063	—	—	Trunnion pin x 2, Trunnion bolt x 2, Flat washer x 2
Clevis	1	25-CG-D020	25-CG-D025	25-CG-D032	25-CG-D040	25-CG-D050	25-CG-D063	25-CG-D080	25-CG-D100	Clevis x 1, Mounting bolt x 4, Clevis pin x 1, Retaining ring x 2
Pivot bracket	1	25-CG-020-24A	25-CG-025-24A	25-CG-032-24A	25-CG-040-24A	25-CG-050-24A	25-CG-063-24A	25-CG-080-24A	25-CG-100-24A	Pivot bracket x 1

Note) Order two foot brackets per cylinder.

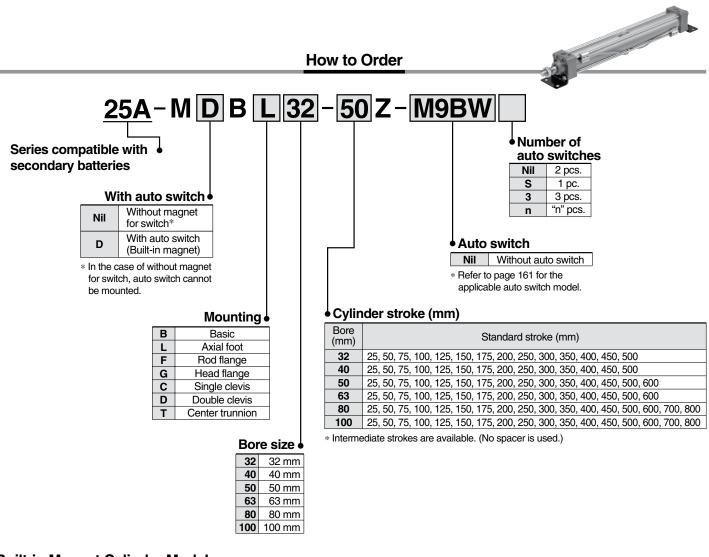
SMC

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Auto Switches

Air Cylinder: Single Rod

Series 25A-MB ø32, ø40, ø50, ø63, ø80, ø100



Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) 25A-MDBB40-100Z

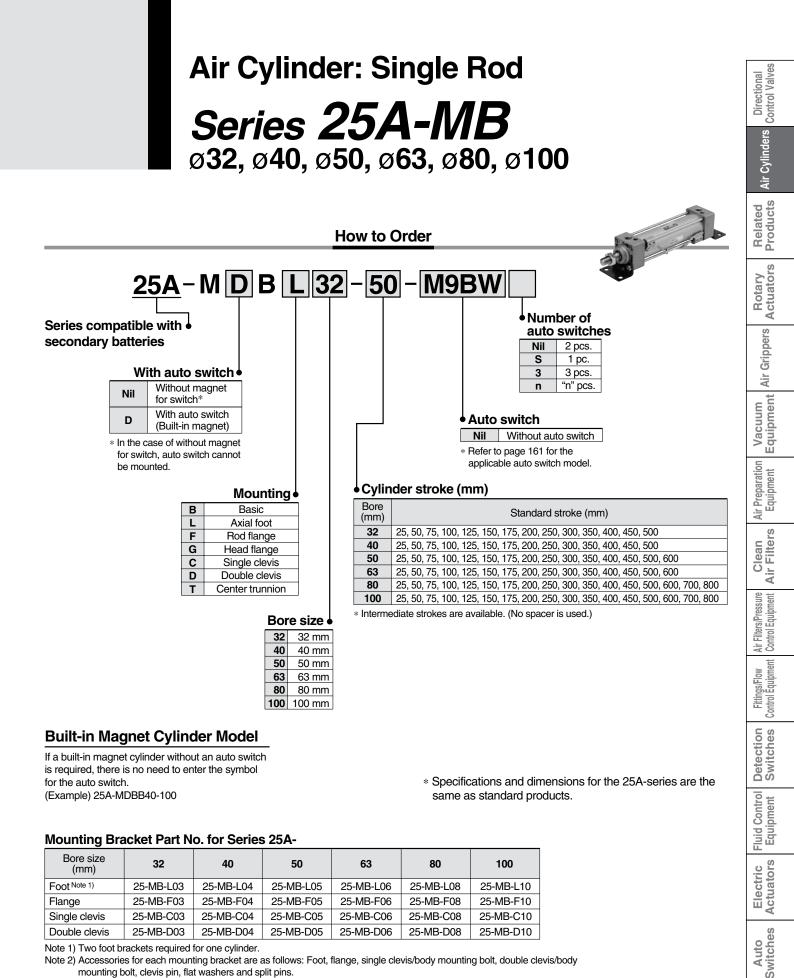
* Specifications and dimensions for the 25A-series are the same as standard products.

Mounting Bracket Part No. for Series 25A-

Bore size (mm)	32	40	50	63	80	100
Foot Note 1)	25-MB-L03	25-MB-L04	25-MB-L05	25-MB-L06	25-MB-L08	25-MB-L10
Flange	MB-F03-XC7	MB-F04-XC7	MB-F05-XC7	MB-F06-XC7	MB-F08-XC7	MB-F10-XC7
Single clevis	25-MB-C03	25-MB-C04	25-MB-C05	25-MB-C06	25-MB-C08	25-MB-C10
Double clevis	25-MB-D03	25-MB-D04	25-MB-D05	25-MB-D06	25-MB-D08	25-MB-D10

Note 1) Two foot brackets required for one cylinder.

Note 2) Accessories for each mounting bracket are as follows: Foot, flange, single clevis/body mounting bolt, double clevis/body mounting bolt, clevis pin, flat washers and split pins.



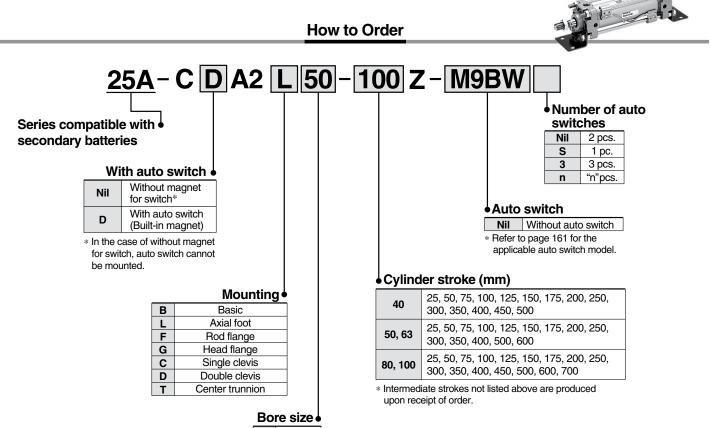
Note 1) Two foot brackets required for one cylinder.

Note 2) Accessories for each mounting bracket are as follows: Foot, flange, single clevis/body mounting bolt, double clevis/body mounting bolt, clevis pin, flat washers and split pins.

SMC Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Air Cylinder: Standard Type Double Acting, Single Rod

Series 25A-CA2 Ø40, Ø50, Ø63, Ø80, Ø100



40 40 mm 50 50 mm 63 63 mm 80 80 mm 100 100 mm	Bore size •					
63 63 mm 80 80 mm	40	40 mm				
80 80 mm	50	50 mm				
	63	63 mm				
100 100 mm	80	80 mm				
	100	100 mm				

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch (Example) 25A-CDA2L40-100Z

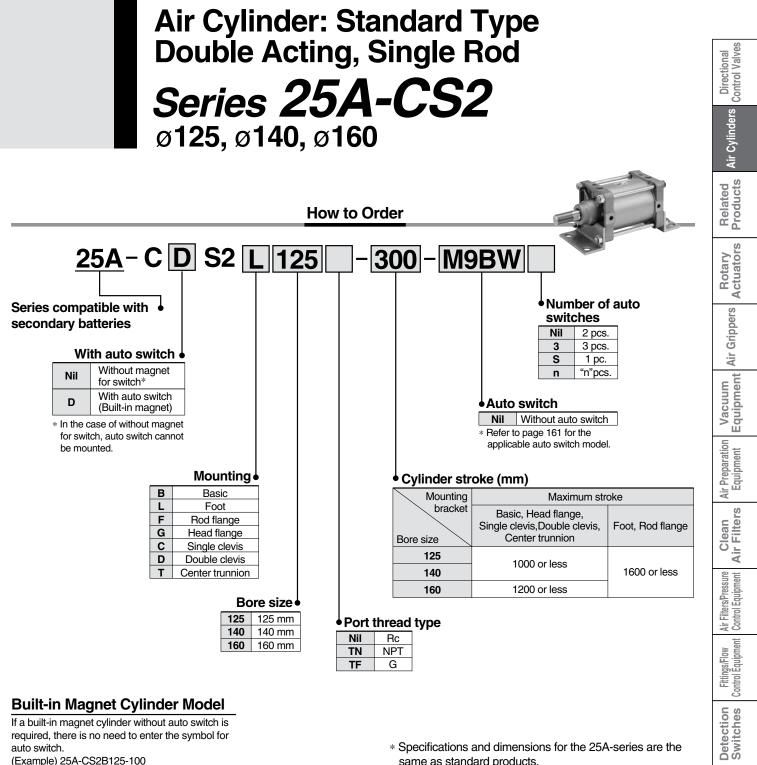
* Specifications and dimensions for the 25A-series are the same as standard products.

Mounting Bracket Part No. for Series 25A-

Bore size (mm)	40	50	63	80	100
Axial foot*	90-CA2-L04	90-CA2-L05	90-CA2-L06	90-CA2-L08	90-CA2-L10
Flange	25A-CA2-F04	25A-CA2-F05	25A-CA2-F06	25A-CA2-F08	25A-CA2-F10
Single clevis	25A-CA2-C04	25A-CA2-C05	25A-CA2-C06	25A-CA2-C08	25A-CA2-C10
Double clevis **	25A-CA2-D04	25A-CA2-D05	25A-CA2-D06	25A-CA2-D08	25A-CA2-D10

* When axial foot brackets are used, two pieces should be ordered for each cylinder.

** A clevis pin, flat washers and split pins are shipped together with double clevis.



Built-in Magnet Cylinder Model

If a built-in magnet cylinder without auto switch is required, there is no need to enter the symbol for auto switch. (Example) 25A-CS2B125-100

* Specifications and dimensions for the 25A-series are the same as standard products.

Mounting Bracket Part No. for Series 25A-

Bore size (mm)	125	140	160
Axial foot *	CS2-L12	CS2-L14	CS2-L16
Flange	CS2-F12	CS2-F14	CS2-F16
Single clevis	CS2-C12	CS2-C14	CS2-C16
Double clevis **	25A-CS2-D12	25A-CS2-D14	25A-CS2-D16

* Order two foot brackets per cylinder.

** A clevis pin and split pins are shipped together with double clevis.

Fluid Control Equipment

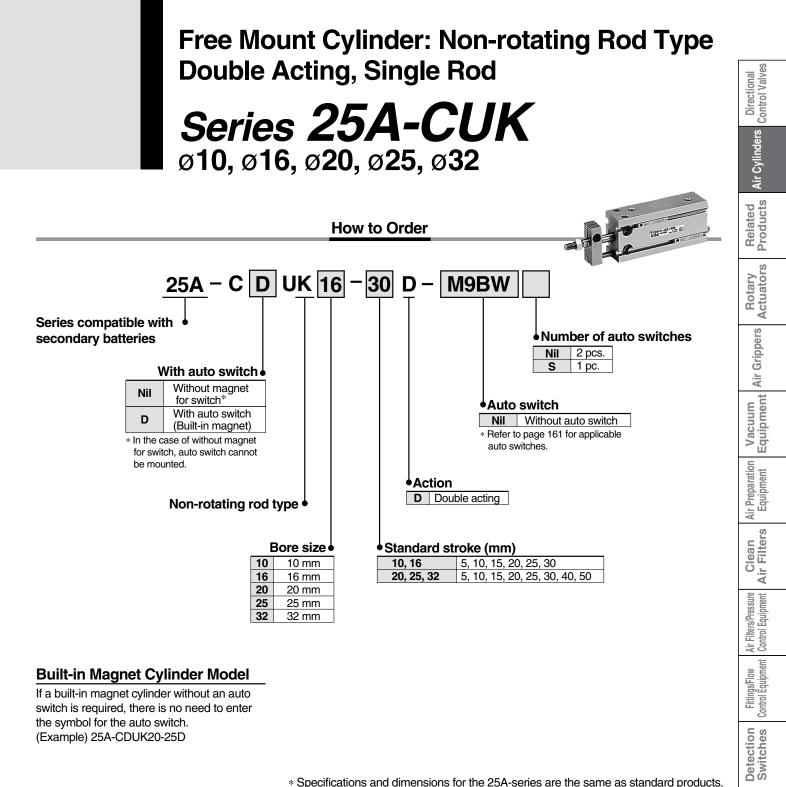
Electric F Actuators

Auto Switches

Free Mount Cylinder Double Acting, Single Rod Series 25A-CU ø10, ø16, ø20, ø25, ø32 How to Order 25A - C D U 16 -30 D -M9BW Series compatible with secondary batteries Number of auto switches Nil 2 pcs. With auto switch S 1 pc. Without magnet Nil for switch* With auto switch Auto switch D (Built-in magnet) Nil Without auto switch In the case of without magnet * Refer to page 161 for applicable for switch, auto switch cannot auto switches. be mounted. Action D Double acting Bore size 10 10 mm 16 16 mm 20 20 mm Standard stroke (mm) 25 25 mm 10, 16 5, 10, 15, 20, 25, 30 32 32 mm 5, 10, 15, 20, 25, 30, 40, 50 20, 25, 32

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) 25A-CDU20-25D

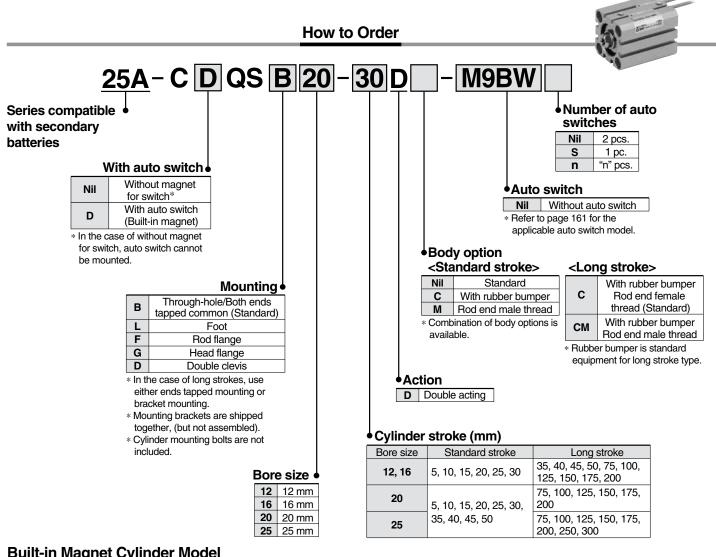


* Specifications and dimensions for the 25A-series are the same as standard products.

Fluid Control Equipment

Compact Cylinder: Standard Type Double Acting, Single Rod

Series 25A-CQS ø12, ø16, ø20, ø25



Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) 25A-CDQSL25-30D

* Specifications and dimensions for the 25A-series are the same as standard products.

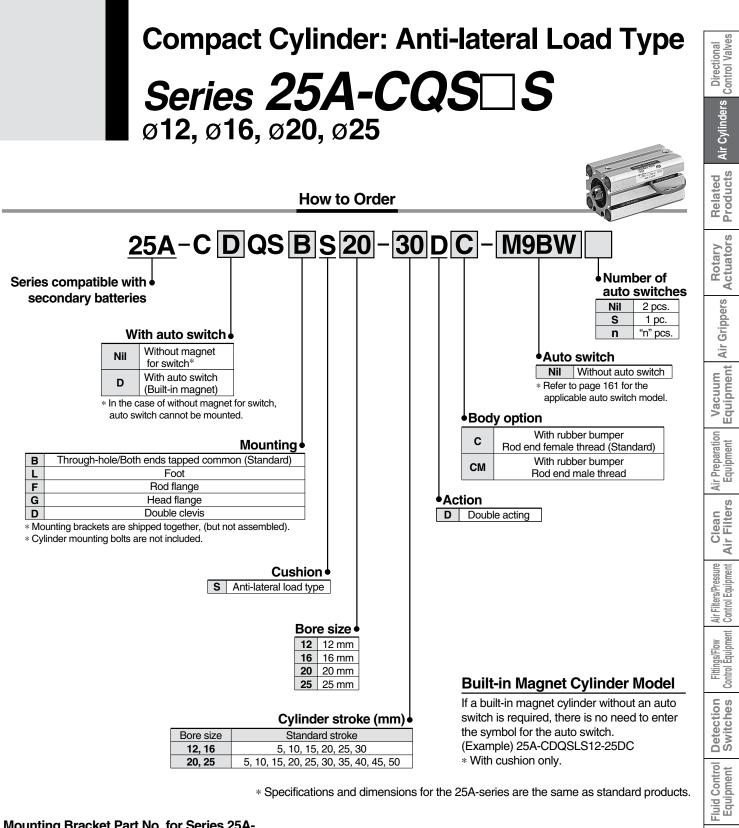
Mounting Bracket Part No. for Series 25A-

Bore size (mm)	Foot Note 1)	Flange	Double clevis
12	25-CQS-L012	25-CQS-F012	25-CQS-D012
16	25-CQS-L016	25-CQS-F016	25-CQS-D016
20	25-CQS-L020	25-CQS-F020	25-CQS-D020
25	25-CQS-L025	25-CQS-F025	25-CQS-D025

Note 1) When ordering foot bracket, order 2 pieces per cylinder. Note 2) Parts belonging to each bracket are as follows.

Foot or Flange style: Body mounting bolt

Double clevis style: Clevis pin, Type C retaining ring for axis, Body mounting bolt.



* Specifications and dimensions for the 25A-series are the same as standard products.

Mounting Bracket Part No. for Series 25A-

Bore size (mm)	Foot (1)	Flange	Double clevis
12	25-CQS-L012	25-CQS-F012	25-CQS-D012
16	25-CQS-L016	25-CQS-F016	25-CQS-D016
20	25-CQS-L020	25-CQS-F020	25-CQS-D020
25	25-CQS-L025	25-CQS-F025	25-CQS-D025

Note 1) When ordering foot bracket, order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.

Foot or Flange style: Body mounting bolt

Double clevis style: Clevis pin, Type C retaining ring for axis, Body mounting bolt

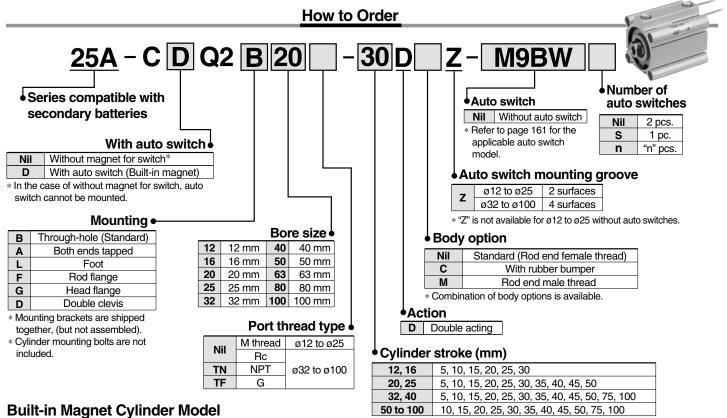


Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Electric Actuators

Auto Switches

Compact Cylinder: Standard Double Acting, Single Rod Series 25A-CQ2 ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100



If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) 25A-CDQ2L32-25DZ

Mounting Bracket Part No. for Series 25A-/Without auto switch

Bore size (mm)	Foot (1)	Flange	Double clevis
12	25-CQ-L012	25-CQ-F012	25-CQ-D012
16	25-CQ-L016	25-CQ-F016	25-CQ-D016
20	25-CQ-L020	25-CQ-F020	25-CQ-D020
25	25-CQ-L025	25-CQ-F025	25-CQ-D025
32	25-CQ-L032	25-CQ-F032	25-CQ-D032
40	25-CQ-L040	25-CQ-F040	25-CQ-D040
50	25-CQ-L050	25-CQ-F050	25-CQ-D050
63	25-CQ-L063	25-CQ-F063	25-CQ-D063
80	25-CQ-L080	25-CQ-F080	25-CQ-D080
100	25-CQ-L100	25-CQ-F100	25-CQ-D100

Note 1) When ordering a foot bracket, the required quantity will be different depending on the bore size.

ø12 to ø25:

Without switch: Order 2 pieces per cylinder.

• With switch: Order 1 piece per cylinder. (Part number for a set of 2 foot brackets)

ø32 to ø100:

• Order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.

Foot or Flange: Body mounting bolts, Double clevis: Clevis pin, Type C retaining rings for axis, Body mounting bolts

Simple Joint (Standard)/ Part No.

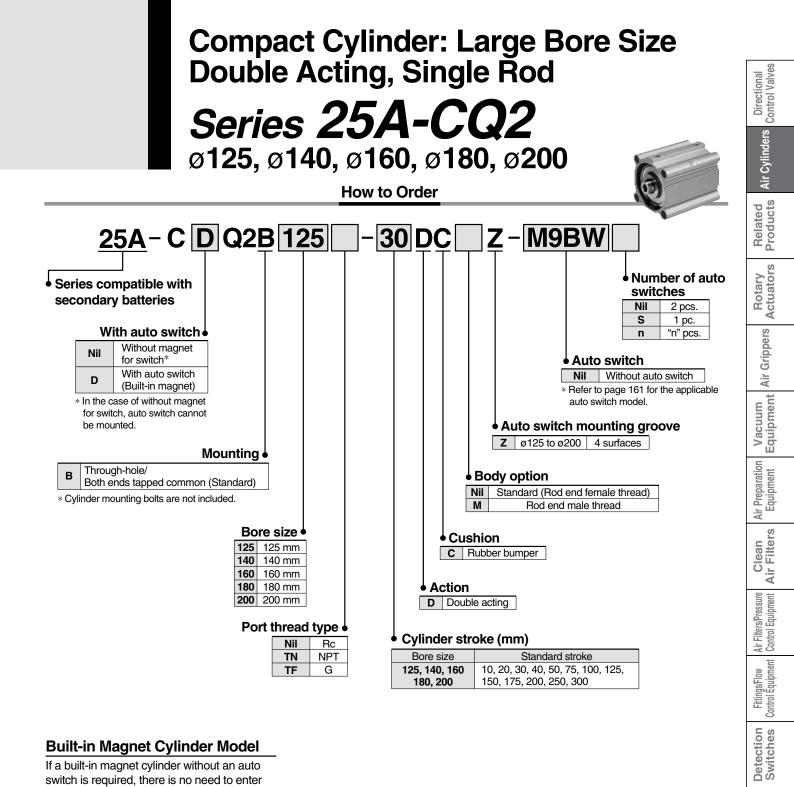
Bore size (mm)	Joint	Type A mounting bracket	Type B mounting bracket	 <ordering></ordering> Joints are not included with type A or B mounting brackets.
32, 40	YU-03	YA-03	YB-03	Order them separately. (Example)
50, 63	YU-05	YA-05	YB-05	Bore size ø40 Part no.
80	YU-08	YA-08	YB-08	• Type A mounting bracket YA-03
100	YU-10	YA-10	YB-10	• Joint
83				⊘SMC

* Specifications and dimensions for the 25A-series are the same as standard products.

Mounting Bracket Part No. for Series 254-/With auto switch

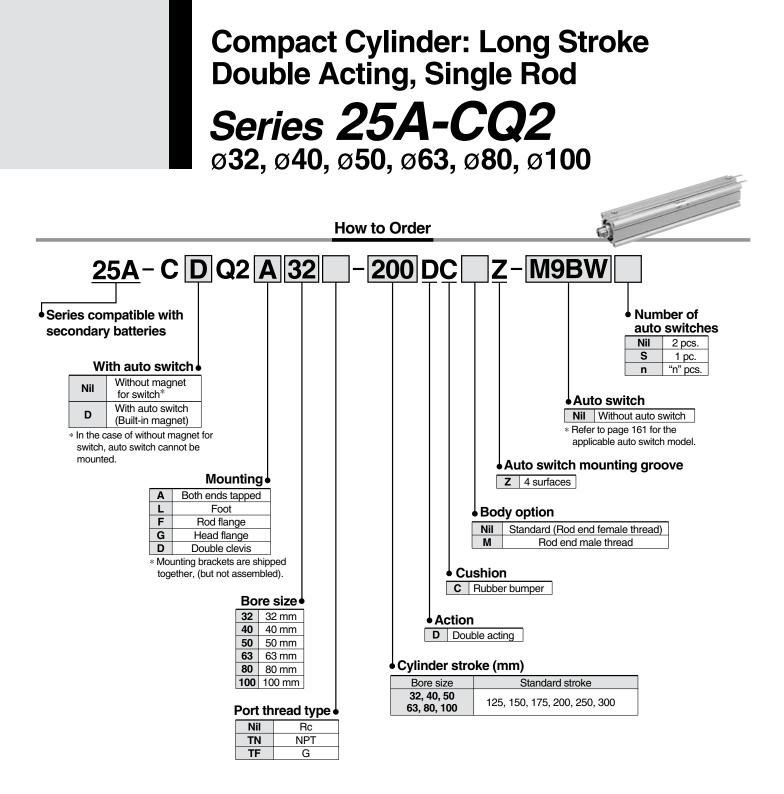
Mounting Bracket Fart No. 101 Series 23A9 with auto switch							
Bore size (mm)	Foot (1)	Flange	Double clevis				
12	25-CQ-LZ12	25-CQ-F012	25-CQ-D012				
16	25-CQ-LZ16	25-CQ-F016	25-CQ-D016				
20	25-CQ-LZ20	25-CQ-F020	25-CQ-D020				
25	25-CQ-LZ25	25-CQ-F025	25-CQ-D025				
32	25-CQ-L032	25-CQ-F032	25-CQ-D032				
40	25-CQ-L040	25-CQ-F040	25-CQ-D040				
50	25-CQ-L050	25-CQ-F050	25-CQ-D050				
63	25-CQ-L063	25-CQ-F063	25-CQ-D063				
80	25-CQ-L080	25-CQ-F080	25-CQ-D080				
100	25-CQ-L100	25-CQ-F100	25-CQ-D100				

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) 25A-CDQ2B140-30DCZ



Simple Joint (Standard)/Part No.

Bore size (mm)	Joint	Type A mounting bracket	Type B mounting bracket	
32, 40	YU-03	YA-03	YB-03	
50, 63	YU-05	YA-05	YB-05	
80	YU-08	YA-08	YB-08	
100	YU-10	YA-10	YB-10	

<Ordering>

 Joints are not included with type A or B mounting brackets. Order them separately. (Example)

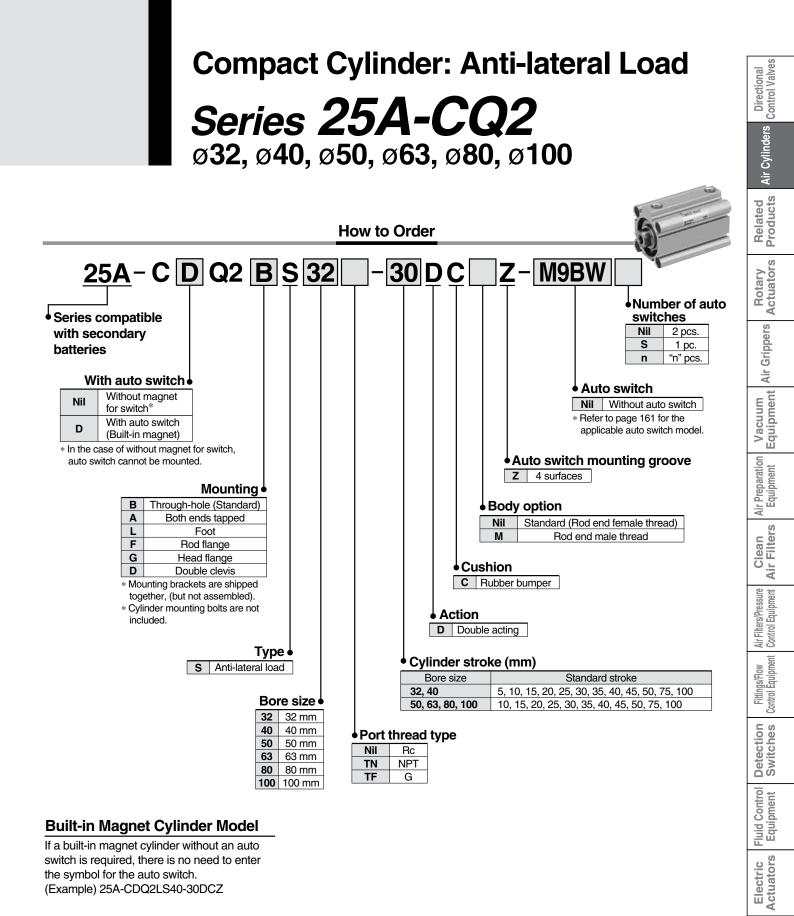
Bore size ø40 Part no.

• Joint-----YU-03

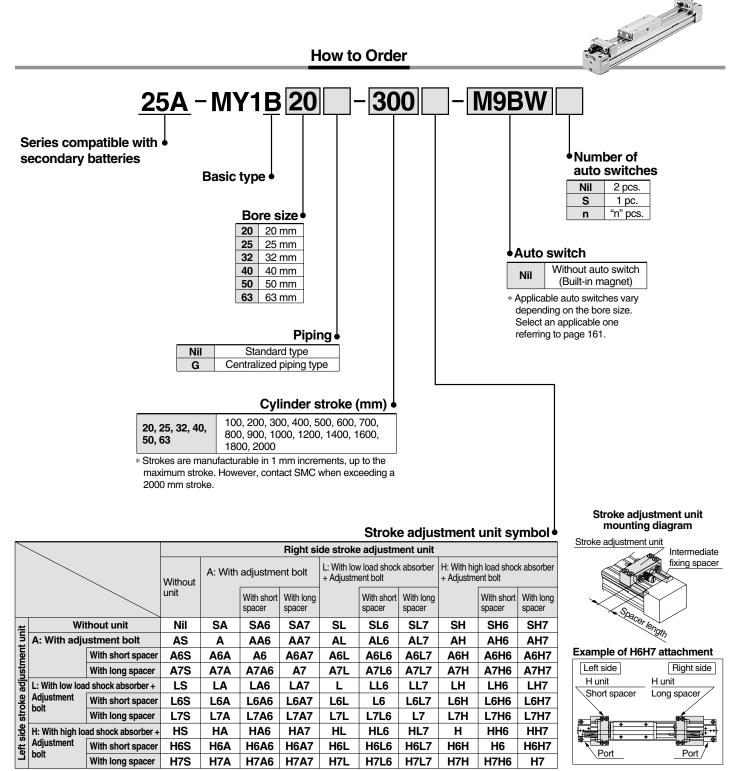
Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) 25A-CDQ2L40-200DCZ

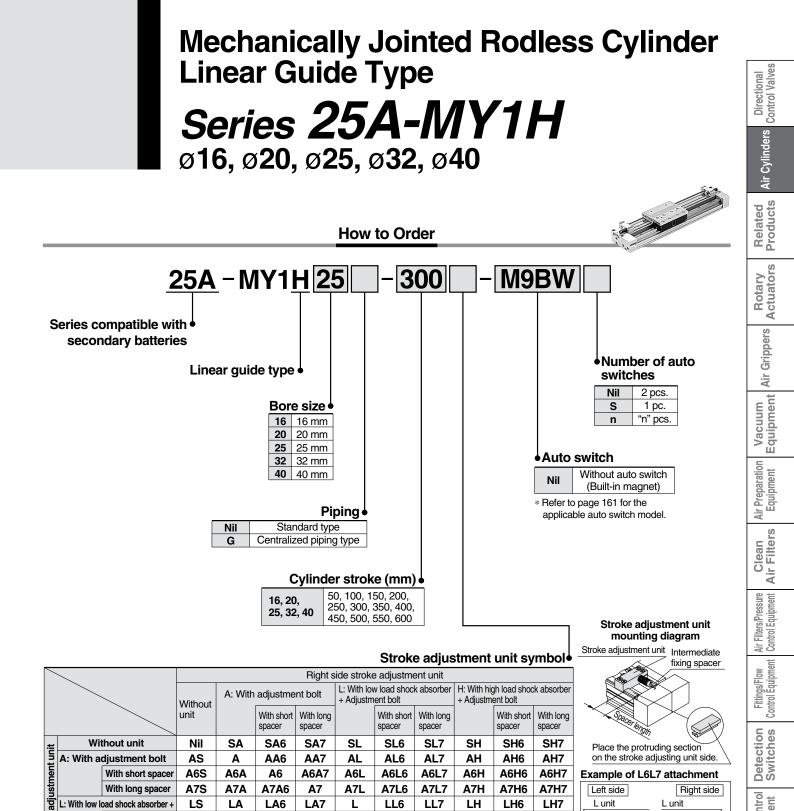








* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.



A7H6

LH6

L6H6

L7H6

HH6

H6

H7H6

A7H7

LH7

L6H7

L7H7

HH7

H6H7

H7

Left side

Short spacer

++ ++

L unit

Ē₹₽

Port

Right side

Port

L unit

Long spacer

Fluid Control Equipment

Electric Actuators

Auto Switches

With long spacer

With short spacer

With long spacer

With short spacer

With long spacer

L: With low load shock absorber +

H: With high load shock absorber +

Adjustment

Adjustment

bolt

stroke

side (

Left bolt A7S

LS

L6S

L7S

HS

H6S

H7S

A7A

LA

L6A

L7A

HA

H6A

H7A

* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position. * H: With high load shock absorber + Adjustment bolt is not available for 25A-MY1H16

A7A6

LA6

L6A6

L7A6

HA6

H6A6

H7A6

A7

LA7

L6A7

L7A7

HA7

H6A7

H7A7

A7L

L

L6L

L7L

HL

H6L

H7L

A7L6

LL6

L6

L7L6

HL6

H6L6

H7L6

A7L7

LL7

L6L7

L7

HL7

H6L7

H7L7

A7H

LH

L6H

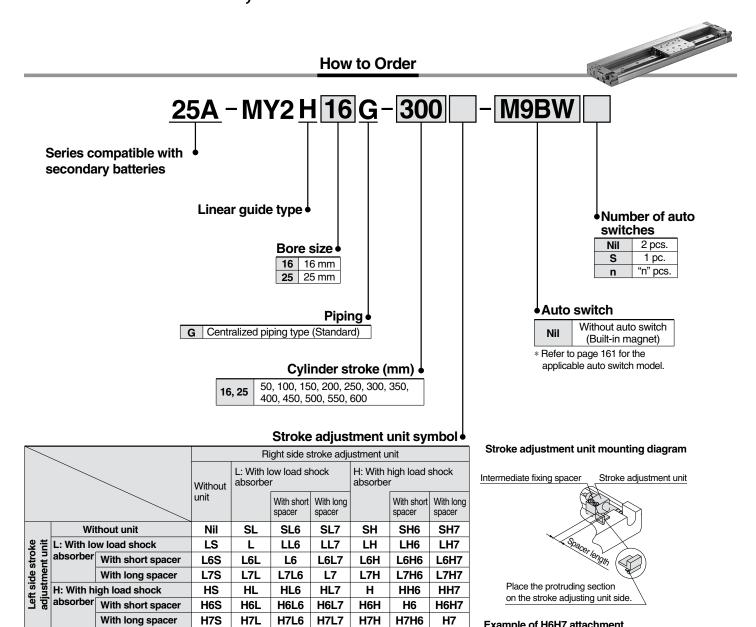
L7H

н

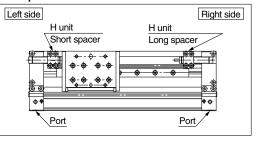
H6H

H7H

Mechanically Jointed Rodless Cylinder Linear Guide Type Series 25A-MY2H ø16, ø25



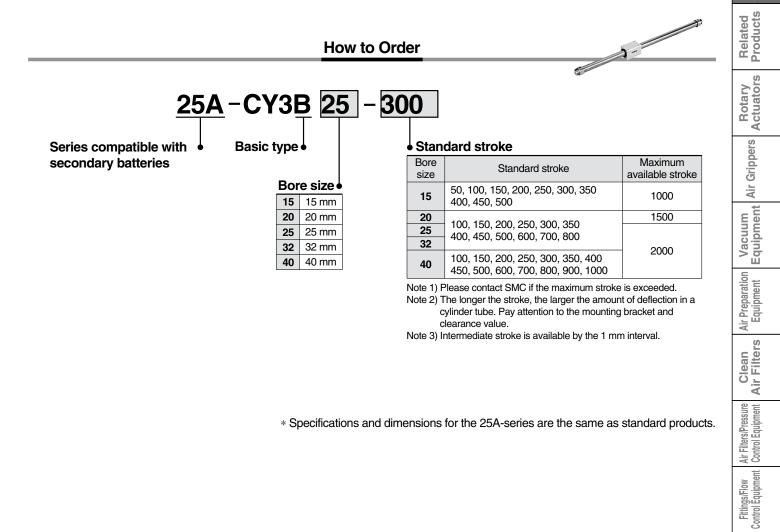
Example of H6H7 attachment



* Specifications and dimensions for the 25A-series are the same as standard products.

* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.

Magnetically Coupled Rodless Cylinder/ **Basic Type** Series 25A-CY3B ø15, ø20, ø25, ø32, ø40

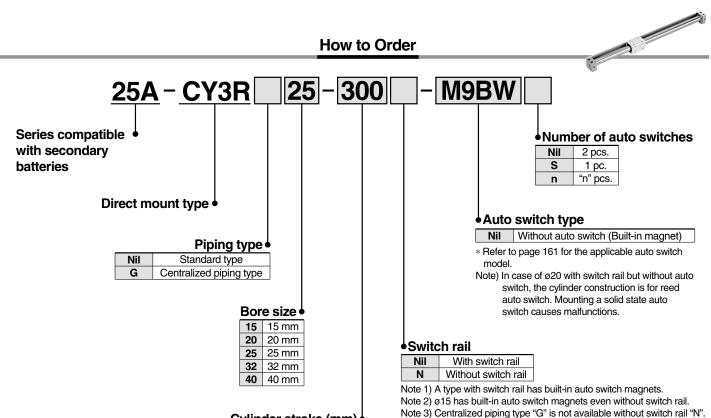


* Specifications and dimensions for the 25A-series are the same as standard products.

Air Cylinders Control Valves

Magnetically Coupled Rodless Cylinder/ Direct Mount Type

Series 25A-CY3R ø15, ø20, ø25, ø32, ø40

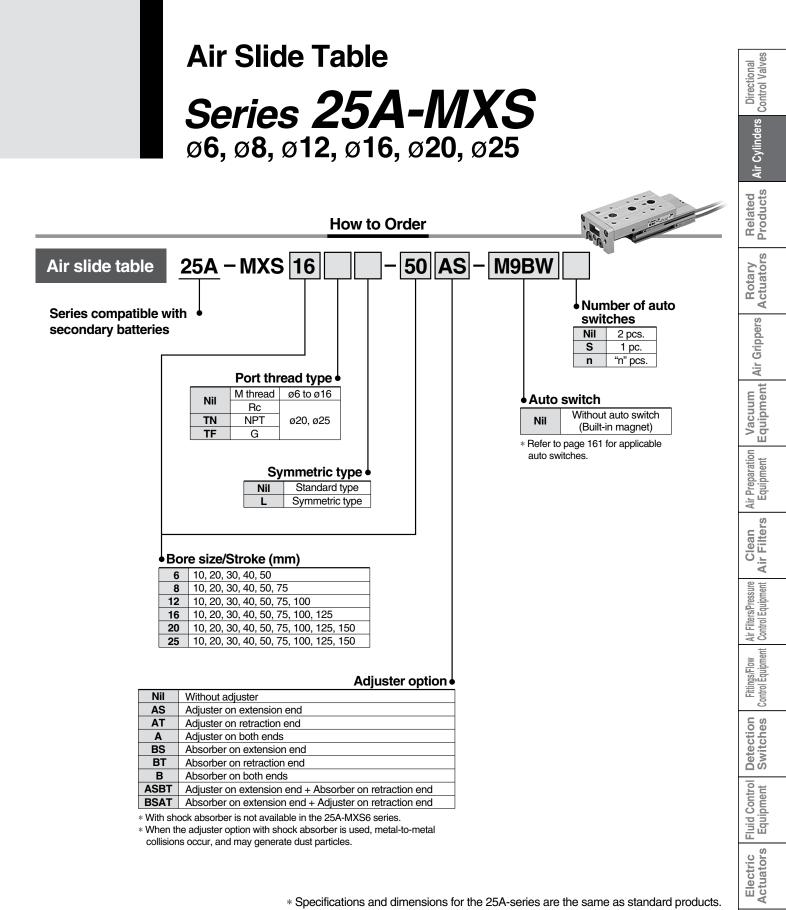


Cylinder stroke (mm)

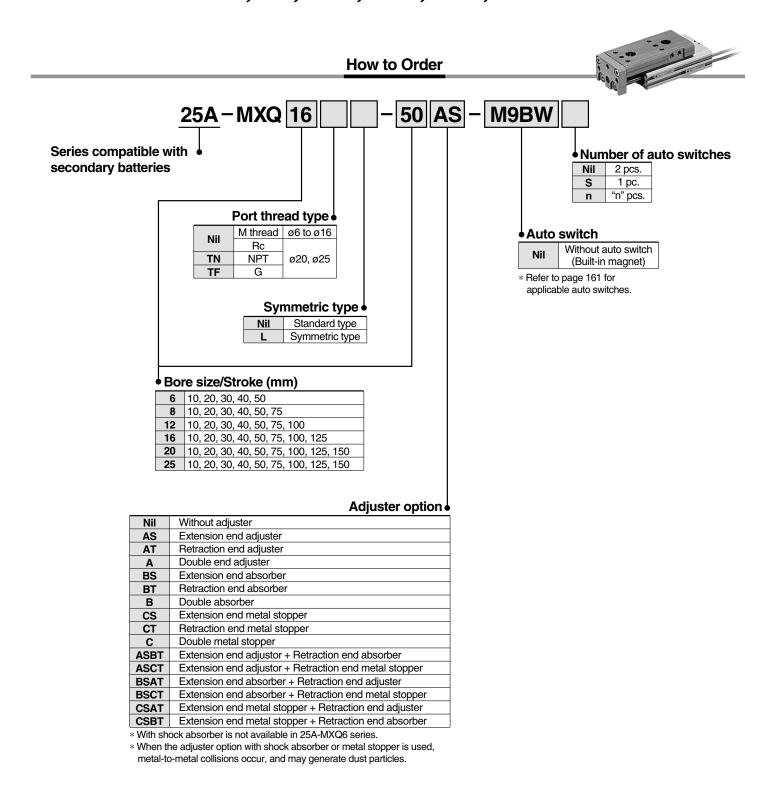
Bore size (mm)	Standard stroke (mm)	Max. stroke without switch (mm)	Max. stroke with switch (mm)	
15	50, 100, 150, 200, 250, 300, 350, 400, 450, 500	1000	750	
20	100, 150, 200, 250, 300, 350	1500	1000	
25	400, 450, 500, 600, 700, 800	1500	1200	
32	400, 430, 300, 800, 700, 800			
40	100, 150, 200, 250, 300, 350 400, 450, 500, 600, 700, 800 900, 1000	2000	1500	

Note 1) The longer the stroke, the larger the amount of deflection in a cylinder tube. Pay attention to the mounting bracket and clearance value.

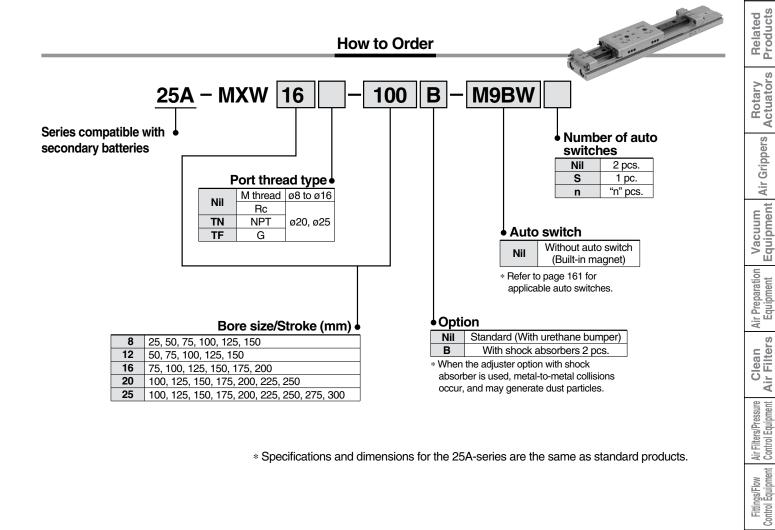
Note 2) Intermediate stroke is available by the 1 mm interval.



Air Slide Table *Series 25A-MXQ* Ø6, Ø8, Ø12, Ø16, Ø20, Ø25



Air Slide Table Series 25A-MXW ø8, ø12, ø16, ø20, ø25

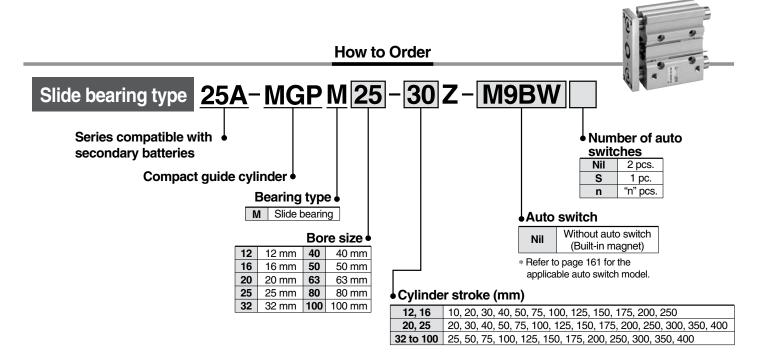


* Specifications and dimensions for the 25A-series are the same as standard products.

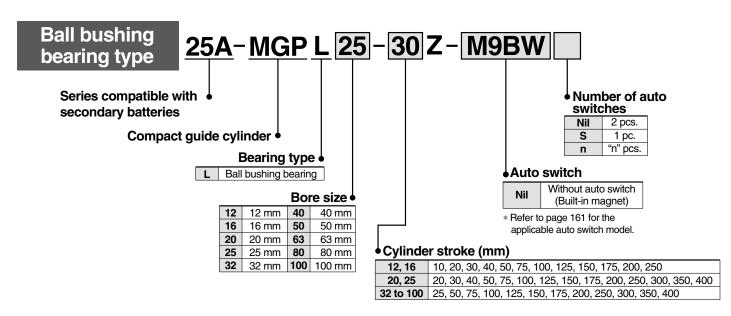
Air Cylinders Control Valves

Equipment

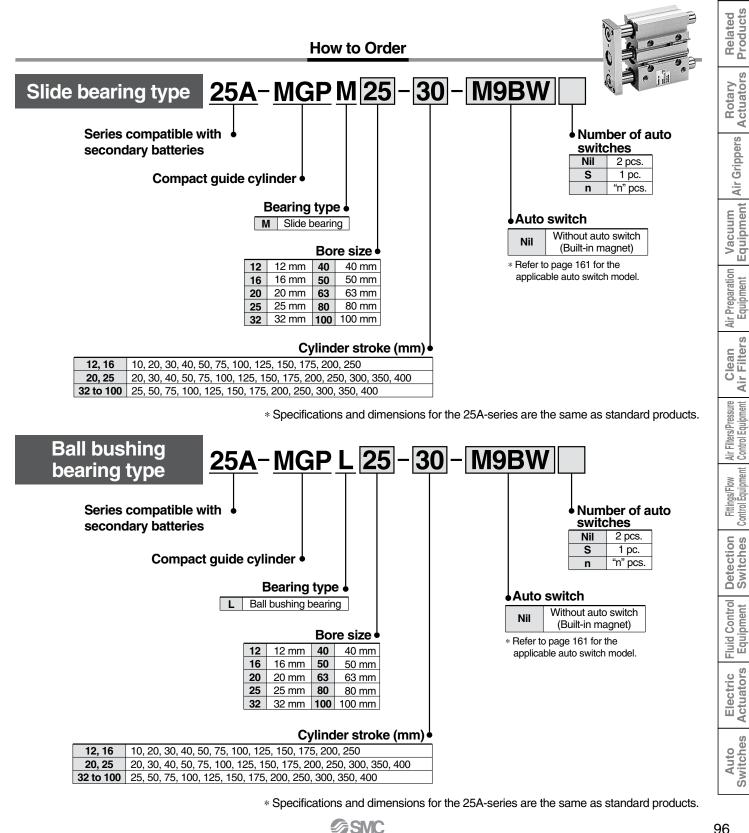
Compact Guide Cylinder *Series 25A-MGP* ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100



* Specifications and dimensions for the 25A-series are the same as standard products.



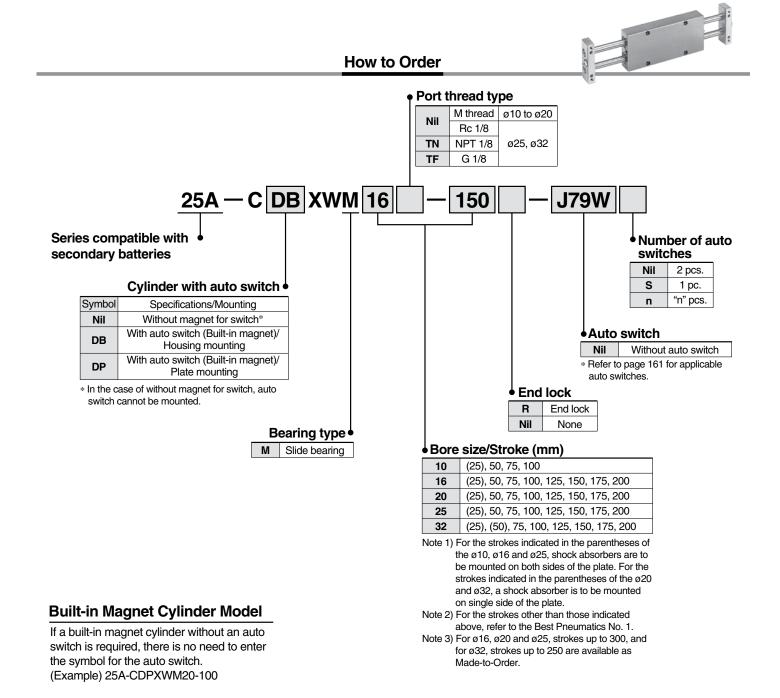
Compact Guide Cylinder Series 25A-MGP ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100

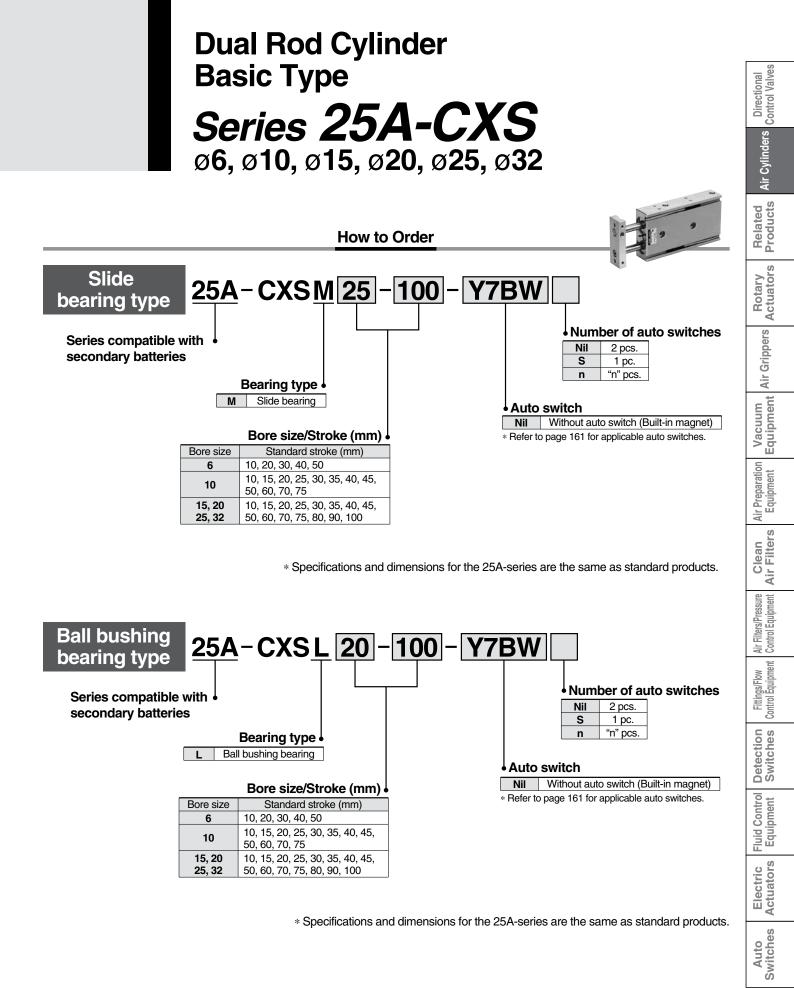


Air Cylinders Control Valves

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

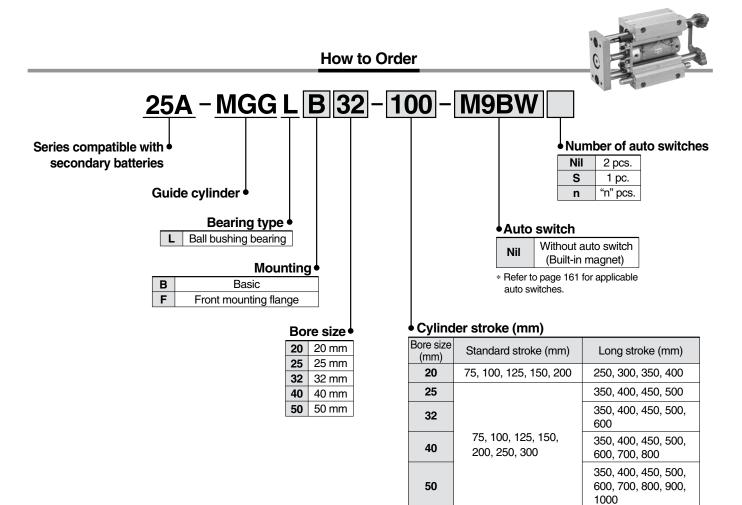
Slide Unit: Built-in Shock Absorber Slide Bearing Type Series 25A-CXVM Ø10, Ø16, Ø20, Ø25, Ø32





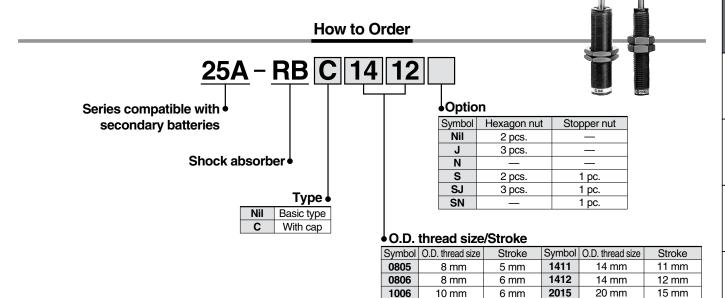
Guide Cylinder

Series 25A-MGG ø20, ø25, ø32, ø40, ø50



 Intermediate strokes and short strokes other than the above are produced upon receipt of order.

Shock Absorber Series 25A-RB/RBC



Hexagon Nut, Stopper Nut (Option) Part No. for Series 25A-

		Thread size					
		M8	M10	M14	M20	M27	
Hexagon nut		25-RB08J	25-RB10J	25-RB14J	25-RB20J	25-RB27J	
Stopper nut	Basic type	25-RB08S	25-RB10S	25-RB14S	25-RB20S	25-RB27S	
	With cap	25-RBC08S	25-RBC10S	25-RBC14S	25-RBC20S	25-RBC27S	

Material: Special steel

1007

10 mm

Treatment: Electroless nickel plating

* Specifications and dimensions for the 25A-series are the same as standard products.

2725

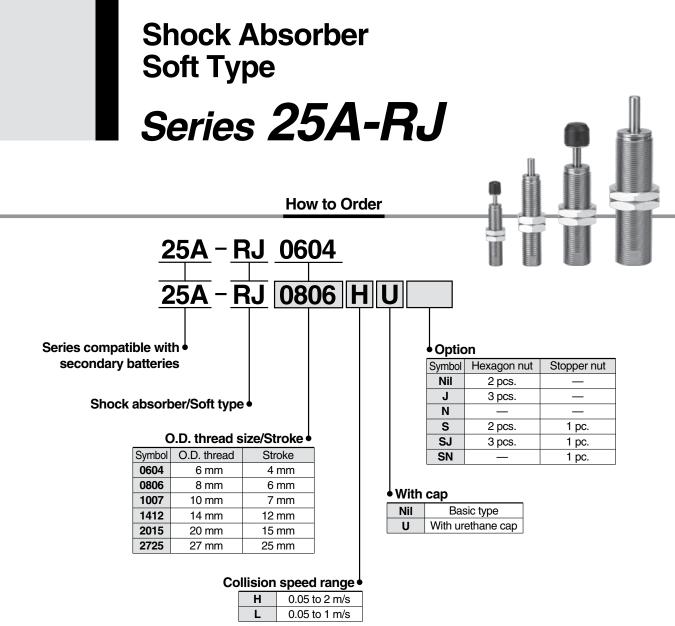
27 mm

25 mm

7 mm

Air Cylinders Control Valves

Related Products



* RJ0604: 0.05 to 1.0 m/s * RJ2725H: 0.05 to 1.5 m/s

Hexagon Nut, Stopper Nut (Option) Part No. for Series 25A-

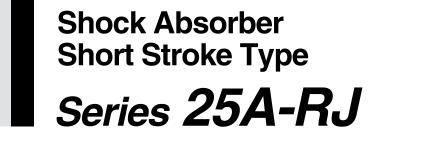
		Thread size					
		M8	M10	M14	M20	M27	
Hexagon nut		25-RB08J	25-RB10J	25-RB14J	25-RB20J	25-RB27J	
Stopper nut	Basic type	25-RB08S	25-RB10S	25-RB14S	25-RB20S	25-RB27S	
	With cap	25-RBC08S	25-RBC10S	25-RBC14S	25-RBC20S	25-RBC27S	

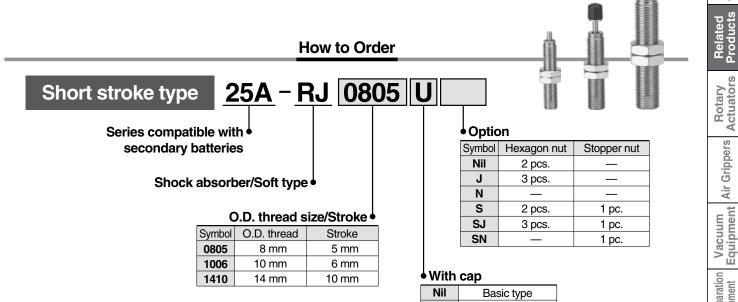
Material: Special steel

Treatment: Electroless nickel plating

* Specifications and dimensions for the 25A-series are the same as standard products.

SMC





U

With urethane cap

Hexagon Nut, Stopper Nut (Option) Part No. for Series 25A-

		Thread size				
		M8	M10	M14		
Hexagon nut		25-RB08J	25-RB10J	25-RB14J		
Stopper nut	Basic type	25-RB08S	25-RB10S	25-RB14S		
	With cap	25-RBC08S	25-RBC10S	25-RBC14S		

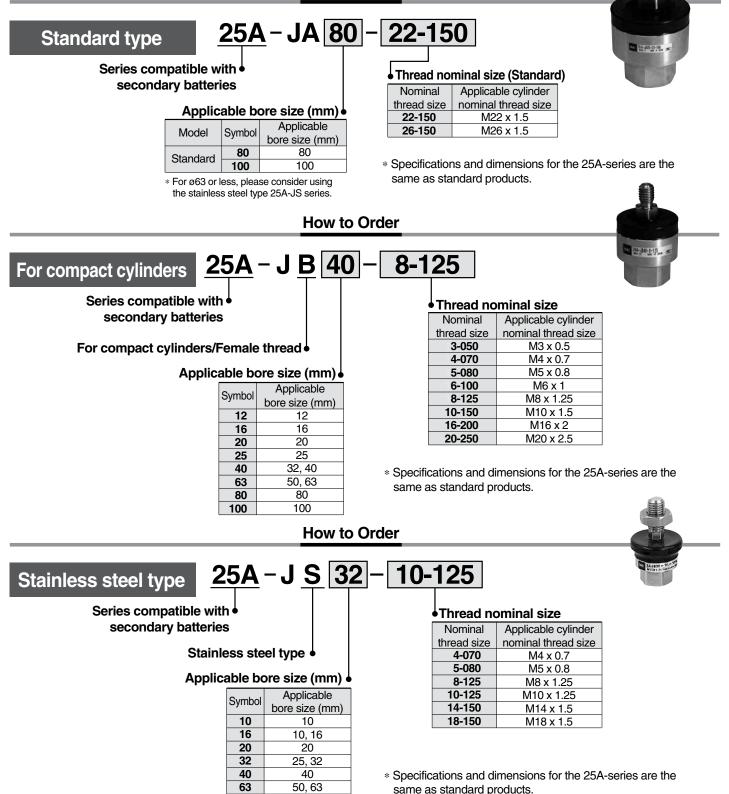
Material: Special steel Treatment: Electroless nickel plating

* Specifications and dimensions for the 25A-series are the same as standard products.

Air Cylinders Control Valves

Floating Joint Series 25A-J

How to Order

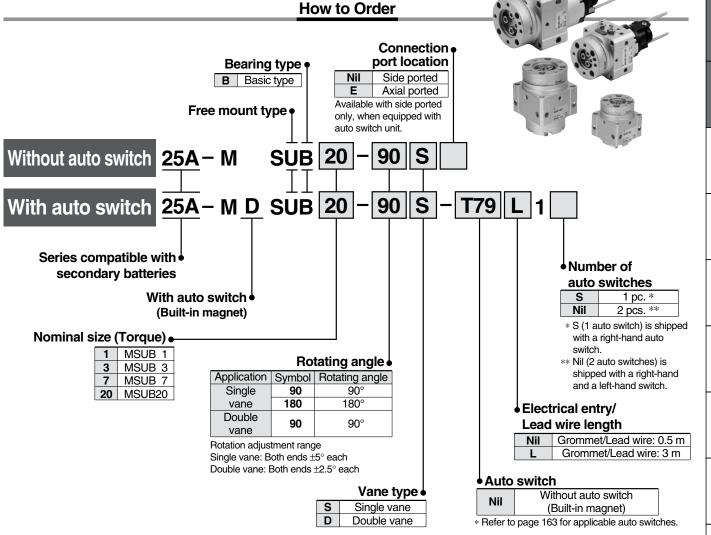


RoHS

103

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Rotary Table: Basic Type Vane Style Series 25A-MSUB **RoHS** Size: 1, 3, 7, 20



* Specifications and dimensions for the 25A-series are the same as standard products.

* Zinc is used in part of deep groove ball bearing.

104

Air Cylinders Control Valves

Related Products

Rotary Actuators

Vacuum Equipment Air Grippers

Air Preparation

Equipment

Air Filters

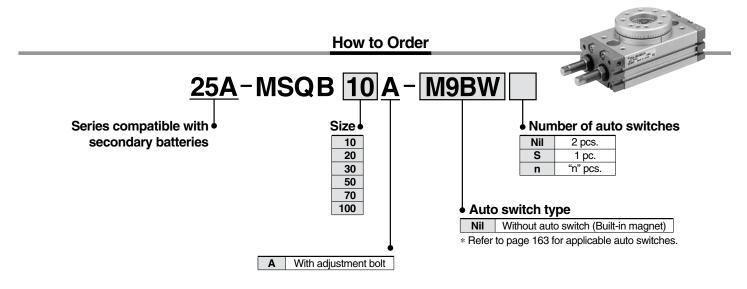
Air Filters/Pressure Control Equipment

Fittings/Flow

Clean

Rotary Table: Rack & Pinion Style

Series 25A-MSQ Size: 10, 20, 30, 50, 70, 100

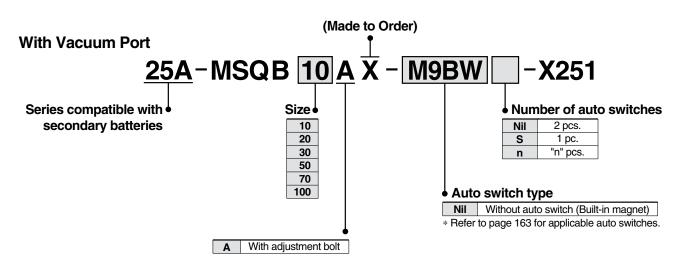


* Zinc is used in part of deep groove ball bearing and seal washer.

* Side port cannot be used.

* Some parts have sizes and shapes that are different from the standard products.

RoHS



* Zinc is used in part of deep groove ball bearing and seal washer.

* Side port cannot be used.

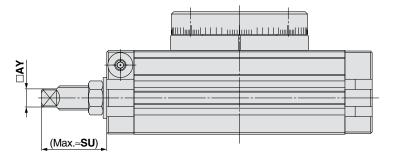
* Some parts have sizes and shapes that are different from the standard products.

SMC

Rotary Table: Rack & Pinion Style Series 25A-MSQ

Dimensions

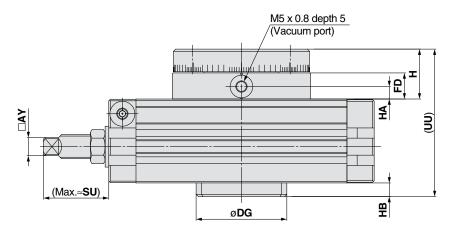
25A-MSQB□A



	(mm)	
Size	AY	SU
10	6	23.7
20	8	33
30	8	33
50	10	42.9
70	16	44.2
100	16	44.3

* Dimensions other than above are identical to the standard products.

25A-MSQB AX-X251



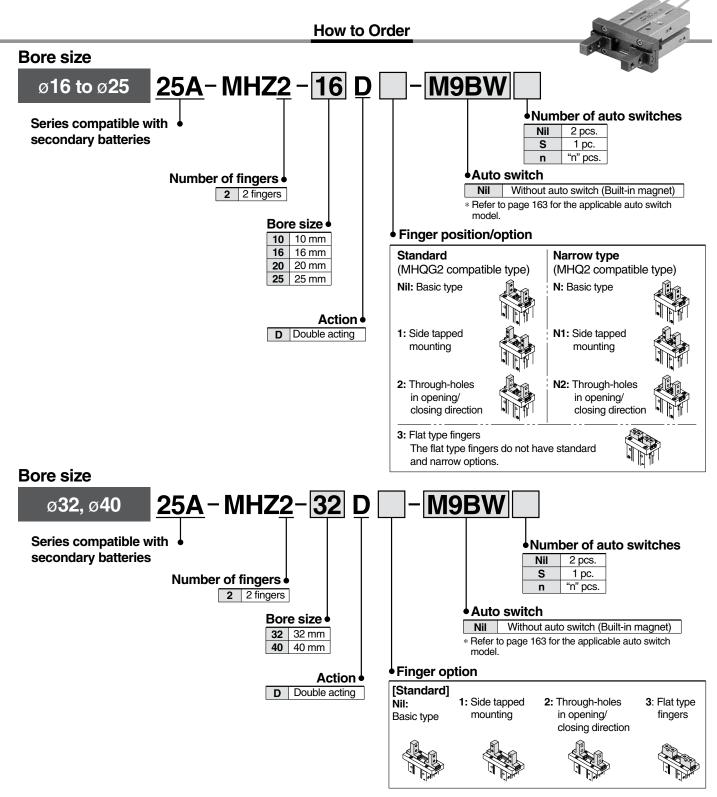
								(mm)
Size	AY	DG	FD	Н	HA	HB	SU	UU
10	6	35h9	11.5	20	5.5	5	23.7	59
20	8	40h9	11.5	22	5.5	6	33	65
30	8	48h9	11.5	22	5.5	6	33	68
50	10	54h9	11.5	24	5.5	7	42.9	77
70	16	50h9	12	25	6	7	44.2	85
100	16	52h9	12	27	6	7	44.3	93

* The product with the vacuum port has no hollow shaft at its rotation center.

* Dimensions other than above are identical to the standard products.

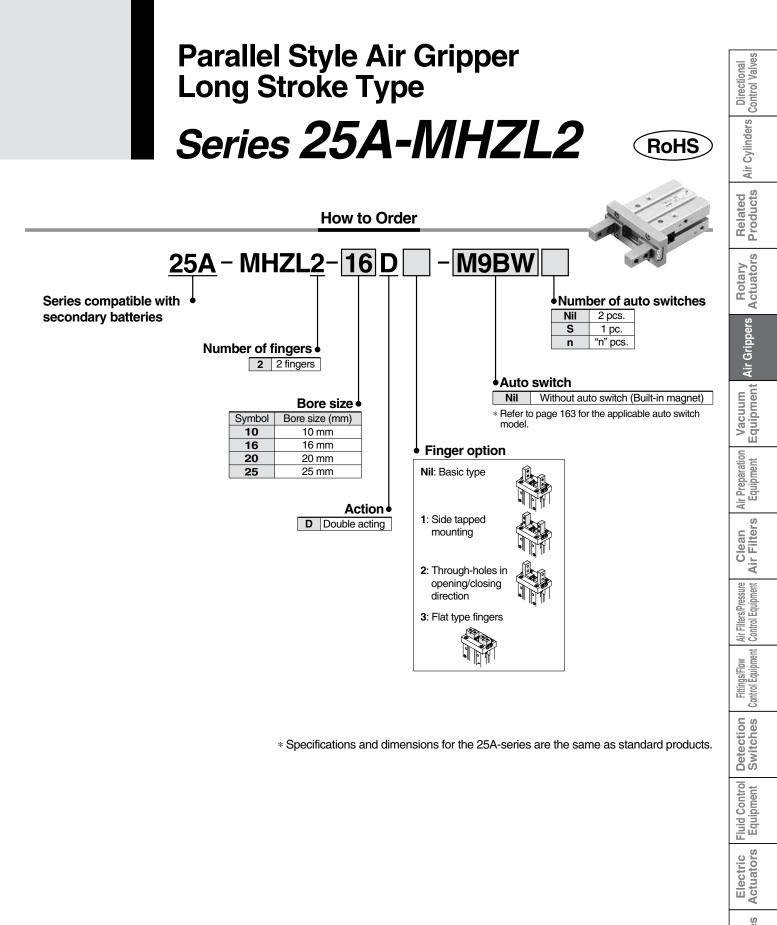
Parallel Style Air Gripper Standard Type Series 25A-MHZ2 Ø10, Ø16, Ø20, Ø25, Ø32, Ø40

RoHS

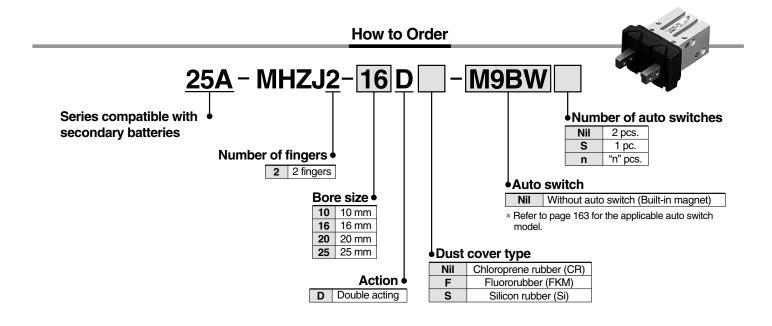


* Specifications and dimensions for the 25A-series are the same as standard products.

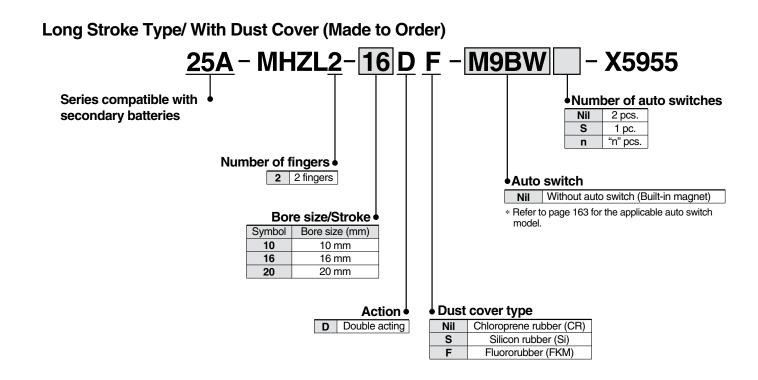
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



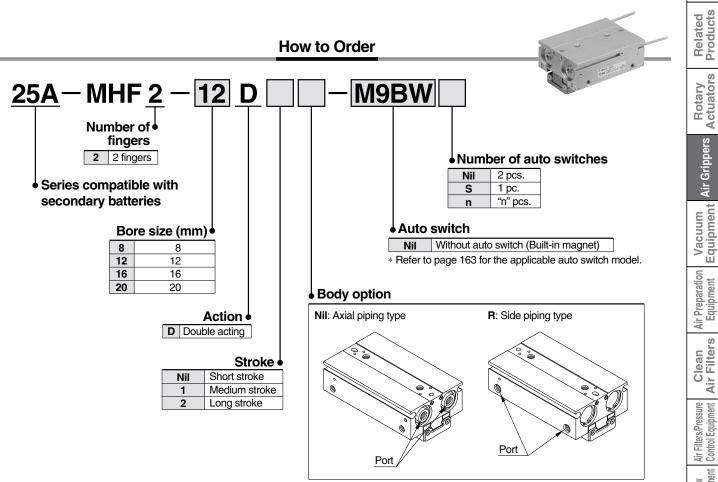
Parallel Style Air Gripper with Dust Cover RoHS Series 25A-MHZJ2 Parallel Style Air Gripper with Dust Cover: Long Stroke Type Series 25A-MHZL2 (Made to Order)



* Specifications and dimensions for the 25A-series are the same as standard products.



Low Profile Air Gripper Series 25A-MHF2



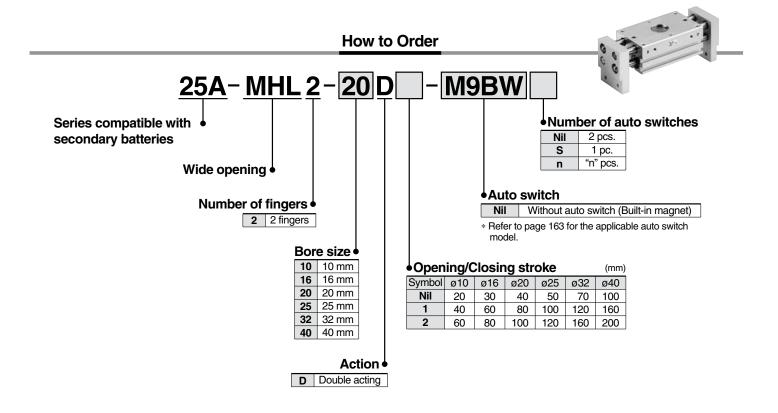
* Specifications and dimensions for the 25A-series are the same as standard products.

Air Cylinders Control Valves

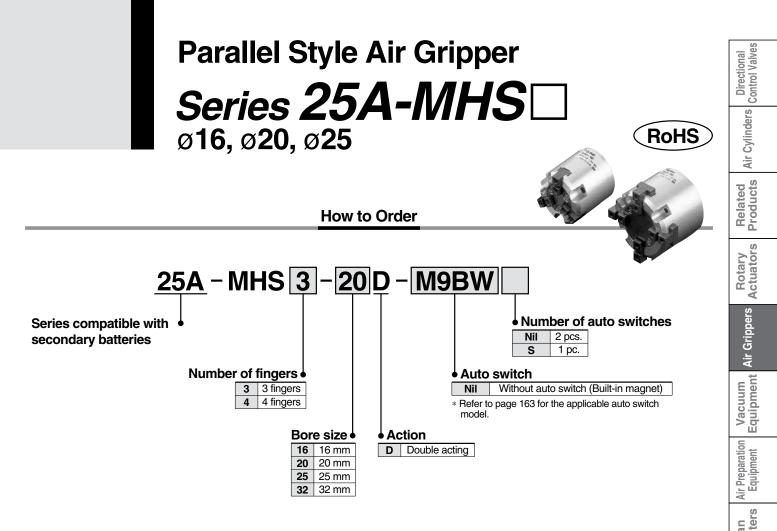
RoHS

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Parallel Style Air Gripper: Wide Type Series 25A-MHL2 Ø10, Ø16, Ø20, Ø25, Ø32



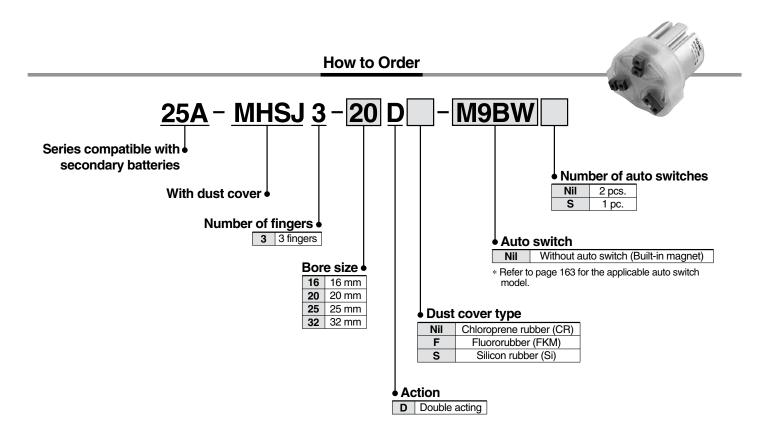
* Specifications and dimensions for the 25A-series are the same as standard products (Weight is not the same).

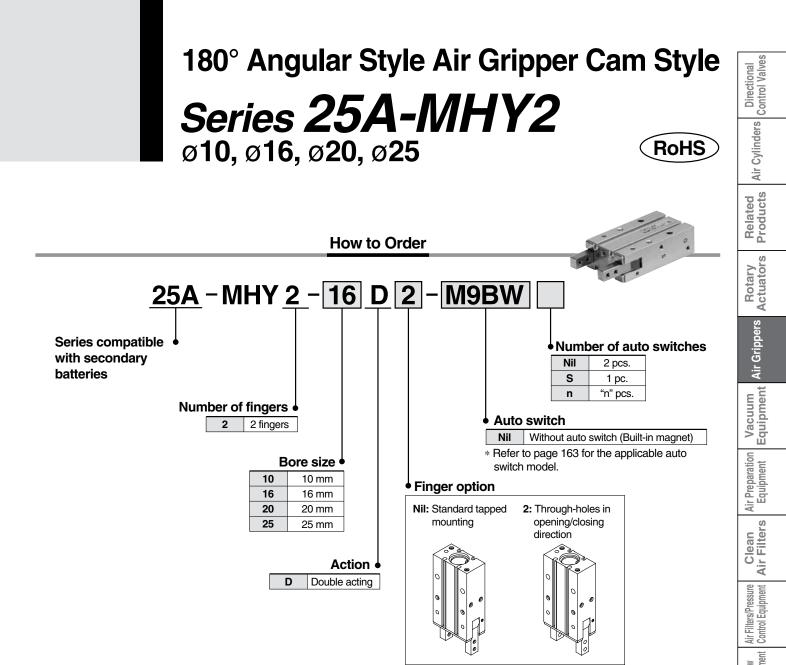


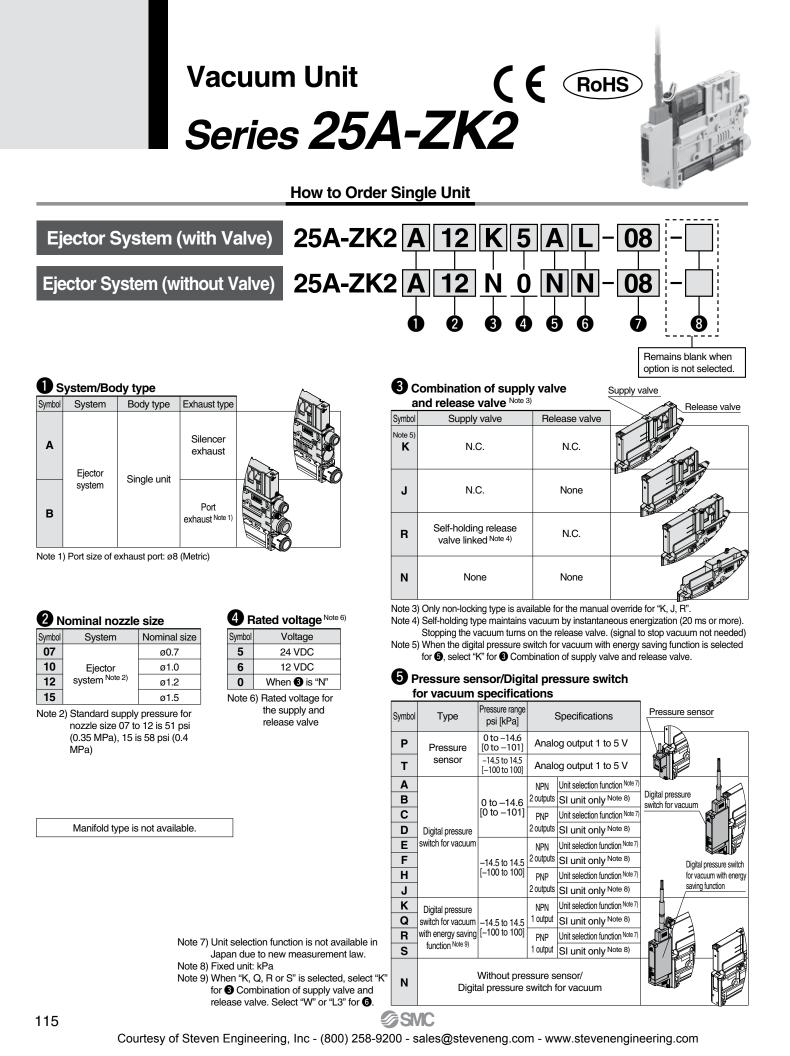
Parallel Style Air Gripper 3-Finger Type with Dust Cover

Series 25A-MHSJ3 Ø16, Ø20, Ø25

RoHS



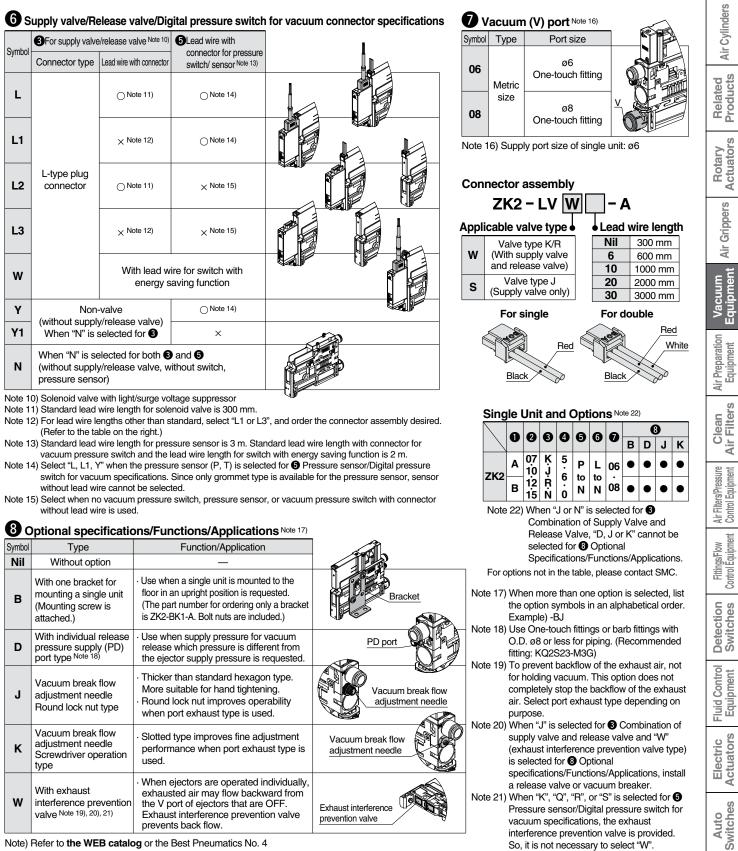




Vacuum Unit Series 25A-ZK2

Control Valves Directional

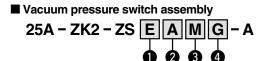
- PV: Air pressure supply port/Port for vacuum source (Vacuum pump) • PS: Pilot pressure supply port • PD: Individual release pressure supply port
- V: Vacuum port EXH: Exhaust port PE: Pilot pressure exhaust port



when mounting single unit to DIN rail.

Series 25A-ZK2

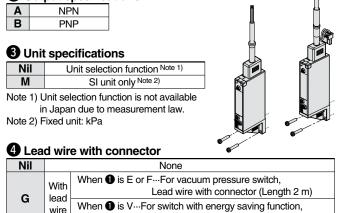
Replacement Parts/How to Order



Rated pressure range and function

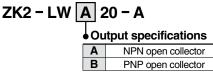
Е	0 to –14.6 psi [0 to –101 kPa]		Open collector 2 outputs	
F	–14.5 to 14.5 psi [–100 to 100 kPa]	Vacuum pressure switch		
v	–14.5 to 14.5 psi [–100 to 100 kPa]	Pressure switch with energy saving function	Open collector 1 output	

2 Output specifications

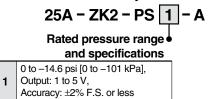


Lead wire with connector (Length 2 m)

- Lead wire with connector for vacuum pressure switch (When individual lead wire is necessary, order with the part number below.)
- Lead wire with connector for vacuum pressure switch ZS 39 5G
- Lead wire with connector for switch with energy saving function



Pressure sensor assembly



-14.5 to 14.5 psi [-100 to 100 kPa],

3 Output: 1 to 5 V,

Accuracy: ±2% F.S. or less

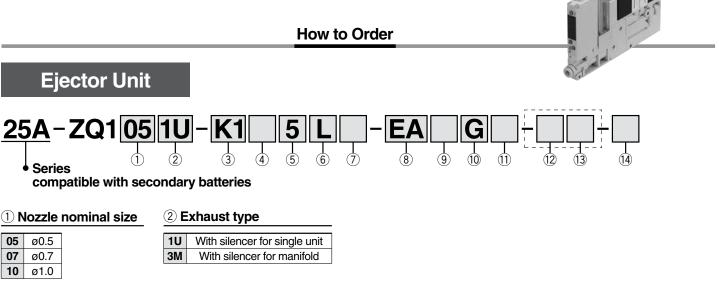


Control Valves	
Air Cylinders	
Products	
Actuators	
Air Grippers	
Equipment	
Equipment	
Air Filters	
Control Equipment	
Control Equipment	
Switches	
Equipment	
Actuators	
witches	
	tches Actuators Equipment Switches Control Equipment Control Equipment Air Filters Equipment Equipment

Space Saving Vacuum Ejector



Series 25A-ZQ



③ Solenoid valve combination (Refer to Table (1).)

Symbol Supply valve		Vacuum release valve	
K1 Normally closed		Normally closed	
K2 Note 1) Normally open		Normally closed	
J1	Normally closed	None	
J2 Note 1)	Normally open	None	
Q1 Latching positive common		Normally closed	
Q2 Latching positive common		None	
N1 Latching negative common		Normally closed	
N2 Latching negative common		None	

Note 1) In cases when "K2" or "J2" (supply valve normally open) is selected for the solenoid valve combination, when vacuum is stopped for long periods of time (10 minutes or more), do not continue to energize the supply valve, and shut off the air supply.

④ Pilot valve (Refer to Table (1).)

Nil Standard (DC: 1 W) ^{Note 2)}	
Y DC low wattage type (0.5 W) ^{Note 2}	
Note 2	2) Avoid energizing the solenoid valve for long periods of time. (Refer to Design and Selection on Specific Product Precautions.)

5 Solenoid valve rated voltage (Refer to Table (1).)

		CE-compliant
1 Note 3)	100 VAC (50/60 Hz)	—
2 Note 3)	200 VAC (50/60 Hz)	—
3 Note 3)	110 VAC (50/60 Hz)	—
4 Note 3)	220 VAC (50/60 Hz)	—
5	24 VDC	•
6	12 VDC	•

Note 3) CE-compliant products are not available for "1", "2", "3" and "4".

Table (1) Combination of Solenoid Valve, Pilot Valve and Power Supply Voltage

Combination	Solenoid valve combination	Pilot valve	Applicable power supply voltage (V)					
no.	symbol	symbol	100 AC	200 AC	110 AC	220 AC	24 DC	12 DC
1	K1	Nil		—	_	—		
2	K1	Y	_	—	—	_	\bullet	
3	K2	Nil		—	—	_	\bullet	
(4)	J1	Nil				•		
5	J1	Y	—	—	—	—		
6	J2	Nil	—	—	—	_		
7	Q1	Nil	_	—	—	_		
8	Q2	Nil			\bullet	•		
9	N1	Nil	_	_	_	_		
10	N2	Nil	_	_	_	_	•	

 \ast Combinations (1) to (10) in the above table are the only possible options.

Space Saving Vacuum Ejector Series 25A-ZQ

ary Related Air Cylinders Control Valves

6 Electrical entry

L	L-type plug connector, with 0.3 m lead wire, with light/surge voltage suppressor	
LO	L-type plug connector, without connector, with light/surge voltage suppressor	
G	Grommet, with 0.3 m lead wire (Latching/AC type: Not applicable)	

7 Manual override Note 4)

Nil	Non-locking push type	
	Latching type: Push-locking type	
В	Locking type (Q1/Q2/N1/N2: Not applicable)	

Note 4) Latching type supply valve: Available in "Nil" only. In this case, the supply valve and release valve come with a push-locking type.

8 Vacuum pressure switch suction filter Note 5)

EA	0 to -14.6 psi [0 to -101 kPa]/NPN open collector 2 outputs, with suction filter	
EB	0 to -14.6 psi [0 to -101 kPa]/PNP open collector 2 outputs, with suction filter	
EC	0 to -14.6 psi [0 to -101 kPa]/NPN open collector 1 output + analog voltage, with suction filter	
EE	0 to -14.6 psi [0 to -101 kPa]/PNP open collector 1 output + analog voltage, with suction filter	
FA	A 14.5 to -14.5 psi [100 to -100 kPa]/NPN open collector 2 outputs, with suction filter	
FB	14.5 to -14.5 psi [100 to -100 kPa]/PNP open collector 2 outputs, with suction filter	
FC	14.5 to -14.5 psi [100 to -100 kPa]/NPN open collector 1 output + analog voltage, with suction filter	
FE	14.5 to -14.5 psi [100 to -100 kPa]/PNP open collector 1 output + analog voltage, with suction filter	
F	Suction filter only	

Note 5) The filter included in this product is of an simple type, and will become clogged quickly in environments with high quantities of dust or particulates. Please make additional use of an air suction filter of the ZFA, ZFB or ZFC series.

∆Warning

The filter case of this suction filter is made of nylon. Contact with alcohol or similar chemicals may cause it to be damaged. Also, do not use the filter when these chemicals are present in the atmosphere.

(1) Check valve Note 8)

Nil	None	
Κ	With check valve	

Note 8) The check valve has a function to prevent the exhaust air from the silencer overflowing to the vacuum port side when a manifold is used. However, depending on usage conditions, it does not always suppress air overflow to the desired extent. During usage, please inspect thoroughly with actual machine. Also, in order to completely prevent the overflow of exhaust air, leave plenty of space between the check valve unit and adjacent ejector to avoid interference from the ejector's exhaust unit.

AWarning

- \bigcirc Cannot be used for vacuum retention.
- ② Use a release valve. (Without a release valve, a workpiece may not be released.)

12 Fitting (V port)

Symbol	Applicable tubing O.D.
0	Without fitting (M5 x 0.8)

(13) Fitting (P port)

Symbol Applicable tubing O.D.		Object spec.	
Nil	Without port	Manifold	
0	Without fitting (M5 x 0.8)	Single unit	

⑨ Vacuum pressure switch unit specifications

Nil	With unit switching function Note 6)
М	Fixed SI unit Note 7)
Р	With unit switching function Note 6)
	(Initial value psi)
Note 6)	Under the New Measurement Law, sales of switches with the unit switching function are not allowed for use in Japan.
NI-+- 7)	Einer de constante Den

Note 7) Fixed unit: kPa

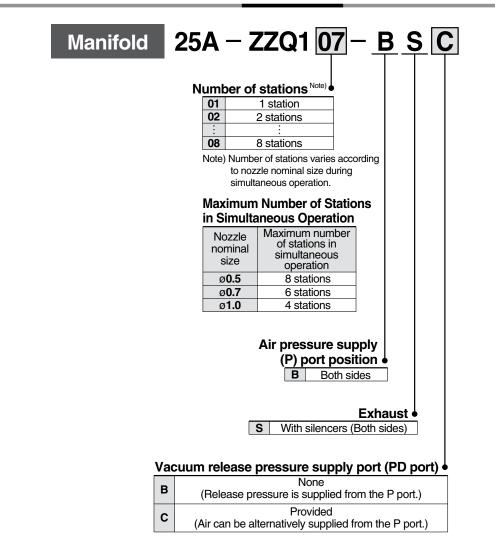
10 Vacuum pressure switch lead wire specifications

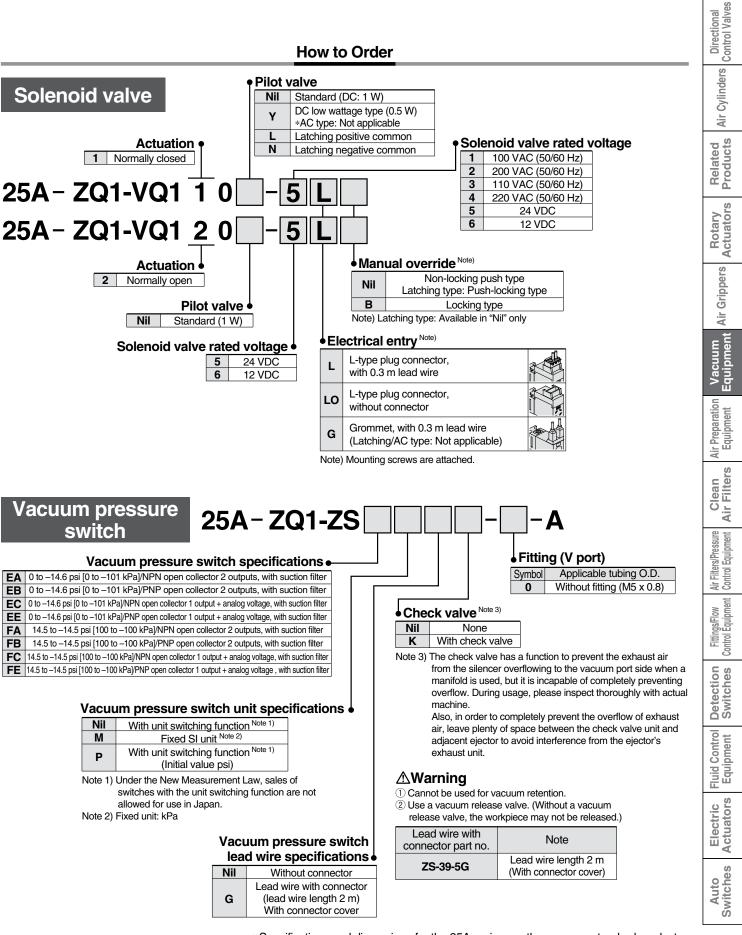
Nil	Without connector
	Lead wire with connector
G	(Lead wire length 2 m)
	With connector cover

(14) CE-compliant

Nil	_	
Q	CE-compliant	
Note) C	E-compliant: For D	C only.

How to Order





Space Saving Vacuum Pump System

Series 25A-ZQ

[Option] Note) CE-compliant: For DC only.

1 Body type

U	For single unit
Μ	For manifold

② Solenoid valve combination (Refer to Table (1).)

Symbol	Supply valve	Vacuum release valve
K1	Normally closed	Normally closed
K2 Note 1)	Normally open	Normally closed
J1	Normally closed	None
J2 Note 1)	Normally open	None
Q1	Latching positive common	Normally closed
Q2	Latching positive common	None
N1	Latching negative common	Normally closed
N2	Latching negative common	None

The air in the adsorption section of this product is not released to the atmosphere at the vacuum suspension state. As for "K1", "K2", "Q1" and "N1", use the vacuum release valve when a workpiece is detached. Concerning "J1", "J2", "Q2" and "N2", devise the circuit for the vacuum release additionally when a workpiece is detached.

Note 1) In cases when "K2" or "J2" (supply valve normally open) is selected for the solenoid valve combination, when vacuum is stopped for long periods of time (10 minutes or more), do not continue to energize the supply valve, and shut off the air supply.

Table (1) Combination of Solenoid Valve, Pilot Valve and Rated Voltage Solenoid valve Applicable power supply voltage (V) Combination Pilot valve combination symbol no. 100 AC 200 AC 110 AC 220 AC 24 DC 12 DC symbol (1)Nil **K1** (2) **K1** γ (3) **K2** Nil (4) J1 Nil • (5) J1 Υ (6) Nil • J2 Nil \bigcirc Q1 (8) Q2 Nil • • • • • (9) **N1** Nil • 10 Nil N2

* Combinations (1) to (10) in the above table are the only possible options.

123

③ Pilot valve (Refer to Table (1).)

NII	Standard (DC: 1 W) ^{NOLE 2}
Y	DC low wattage type (0.5 W) Note 2)
Note 2)	Avoid energizing the solenoid value

for long periods of time. (Refer to Specific Product Precautions; Caution on Design and Selection.)

(4) Solenoid valve rated voltage (Refer to Table (1).)

		CE-compliant
1 Note 3)	100 VAC (50/60 Hz)	_
2 Note 3)	200 VAC (50/60 Hz)	—
3 Note 3)	110 VAC (50/60 Hz)	—
4 Note 3)	220 VAC (50/60 Hz)	—
5	24 VDC	•
6	12 VDC	•

Note 3) CE-compliant products are not available for "1", "2", "3" and "4".

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

SMC

Space Saving Vacuum Pump System Series 25A-ZQ

Directional Control Valves Air Cylinders **Related Products** Rotary Actuators

6 Manual override Note 4) Non-locking push type Nil Latching type: Push-locking type Locking type (Q1/Q2/N1/N2: Not applicable) В . Note 4) Latching type supply valve: Available in "Nil" only. In this case, the supply valve and release valve come with a push-locking type. Air Grippers 8 Vacuum pressure switch Vacuum Equipment unit specifications With unit switching function Note 6) Nil Fixed SI unit Note 7) М With unit switching function Note 6) Ρ (Initial value psi) Air Preparation Equipment Note 6) Under the New Measurement Law, sales of switches with the unit switching function are not allowed for use in Japan. Note 7) Fixed unit: kPa **Air Filters** Clean 9 Vacuum pressure switch lead wire specifications Air Filters/Pressure Control Equipment Nil Without connector Lead wire with connector G (Lead wire length 2 m) With connector cover Fittings/Flow Control Equipment 1 Fitting (PS / PV port) Note 8) Symbol Applicable tubing O.D. Part no. Object spec. Nil Without port Manifold **Detection** Switches 0 Without fitting (M5 x 0.8) Single unit Note 8) For filter only (Without vacuum pressure switch) Fluid Control Equipment When neither V port fitting nor PS/PV port fitting are needed, enter nothing or -00 in the dotted line "How to Order". Actuators Electric * Specifications and dimensions for the 25A-series are the same as standard products. Switches Auto

5 Electrical entry

L	L-type plug connector, with 0.3 m lead wire, with light/surge voltage suppressor	
LO	L-type plug connector, without connector, with light/surge voltage suppressor	
G	Grommet, with 0.3 m lead wire (Latching/AC type: Not applicable)	

⑦ Vacuum pressure switch suction filter Note 5)

EA	0 to -14.6 psi [0 to -101 kPa]/NPN open collector 2 outputs, with suction filter
EB	0 to -14.6 psi [0 to -101 kPa]/PNP open collector 2 outputs, with suction filter
EC	0 to -14.6 psi [0 to -101 kPa]/NPN open collector 1 output + analog voltage, with suction filter
EE	0 to -14.6 psi [0 to -101 kPa]/PNP open collector 1 output + analog voltage, with suction filter
FA	14.5 to -14.5 psi [100 to -100 kPa]/NPN open collector 2 outputs, with suction filter
FB	14.5 to –14.5 psi [100 to –100 kPa]/PNP open collector 2 outputs, with suction filter
FC	14.5 to -14.5 psi [100 to -100 kPa]/NPN open collector 1 output + analog voltage, with suction filter
FE	14.5 to -14.5 psi [100 to -100 kPa]/PNP open collector 1 output + analog voltage, with suction filter
F	Suction filter only

Note 5) The filter included in this product is of an simple type, and will become clogged quickly in environments with high quantities of dust or particulates. Please make additional use of an air suction filter of the ZFA, ZFB or ZFC series.

The filter case of this suction filter is made of nylon. Contact with alcohol or similar chemicals may cause it to be damaged. Also, do not use the filter when these chemicals are present in the atmosphere.

10 Fitting (V port) Note 8)

Symbol	Applicable tubing O.D.
0	Without fitting (M5 x 0.8)

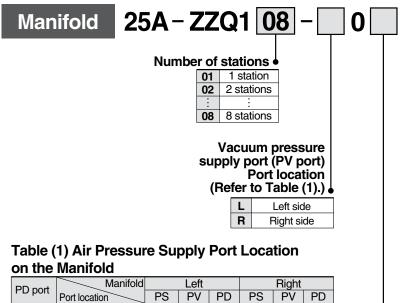
12 CE-compliant

Nil	—
Q	CE-compliant

Note) CE-compliant: For DC only.

124

How to Order



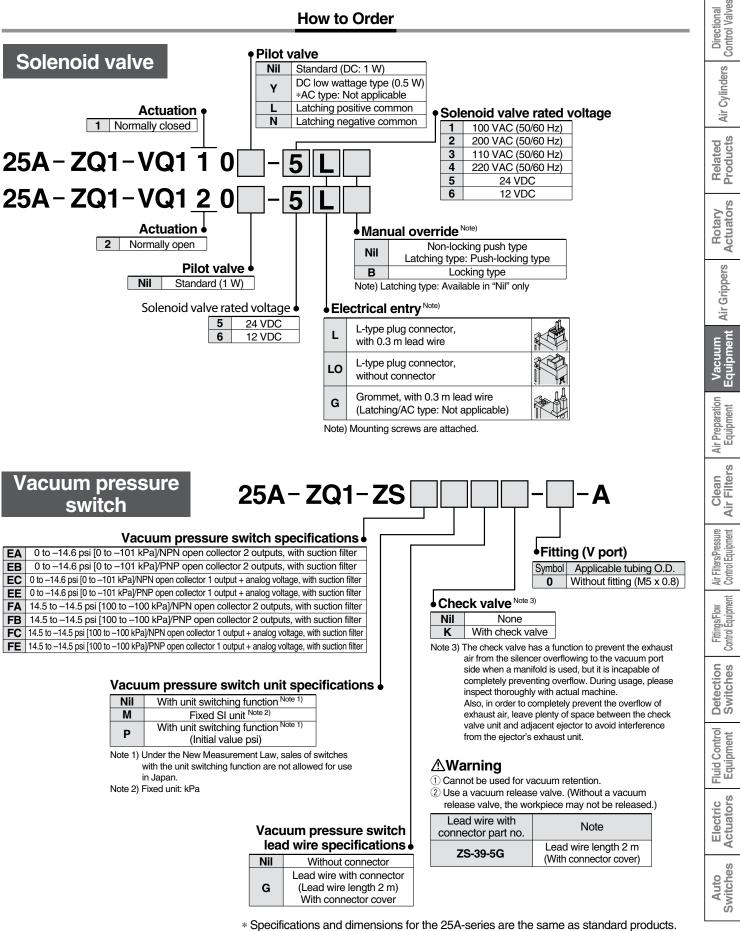
DDport		Lon		rugin			
PD port	Port location	PS	PV	PD	PS	PV	PD
в	L (Left side)	—		_	Note)	—	—
D	R (Right side)	Note)		—	—		—
с	L (Left side)	—				—	
C	R (Right side)				_	•	
 R (Right side) Release pressure is commonly supplied from the PS port. * PS: Pilot pressure supply port, PV: Vacuum pressure supply port, PD: Release pressure supply port 							

Release pressure supply port (PD port)

В	None (Release pressure is supplied from the PS port.)

C Provided (Air can be alternatively supplied from the PS port.)

How to Order



Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Membrane Air Dryer

RoHS

Series 25A-IDG Single Unit/Standard Dew Point –40°F (–40°C) **Specifications**

Port size

Bore

Rc1/4

Rc3/8

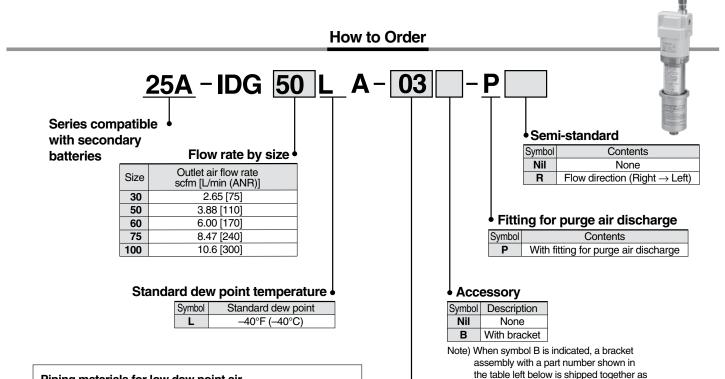
Rc1/2

Symbol

02

03

04



Piping materials for low dew point air

If air of a low dew point (-40°F [-40°C] or less) is required, do not use a nylon tube piping and resin fittings (except fluoropolymer) for the outlet side of the membrane air dryer. Due to the nature of the nylon tube, it could be affected by the ambient air, and it might not be possible to achieve the prescribed low dew point at the end of the tube. Therefore, for low dew point air, use a stainless steel or fluoropolymer piping.

Bracket Assembly (Accessory) Part No.

Part no.	Applicable model
25A-BM64	25A-IDG30LA, 50LA
25A-BM65	25A-IDG60LA, 75LA, 100LA

* With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

* Specifications for the 25A-series are the same as standard products.

an accessory, (but not assembled).

_ ____

•

Size

30 50 60 75 100

_ • •

> • • •

٠ • •

•

127

Membrane Air Dryer Series 25A-IDG



Control Equipment

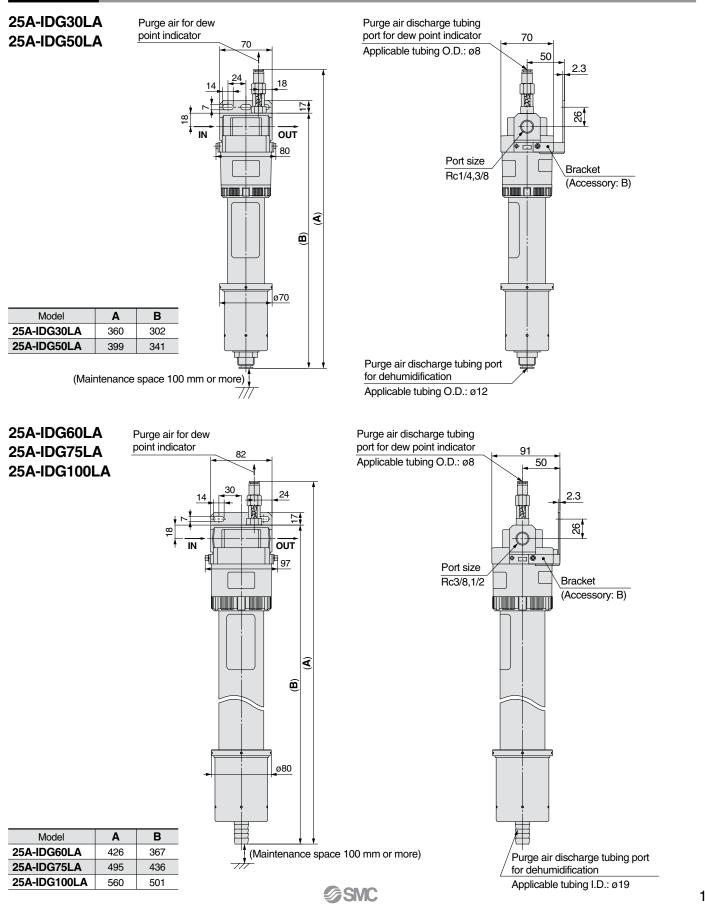
Detection Switches

Fluid Control Equipment

Electric Actuators

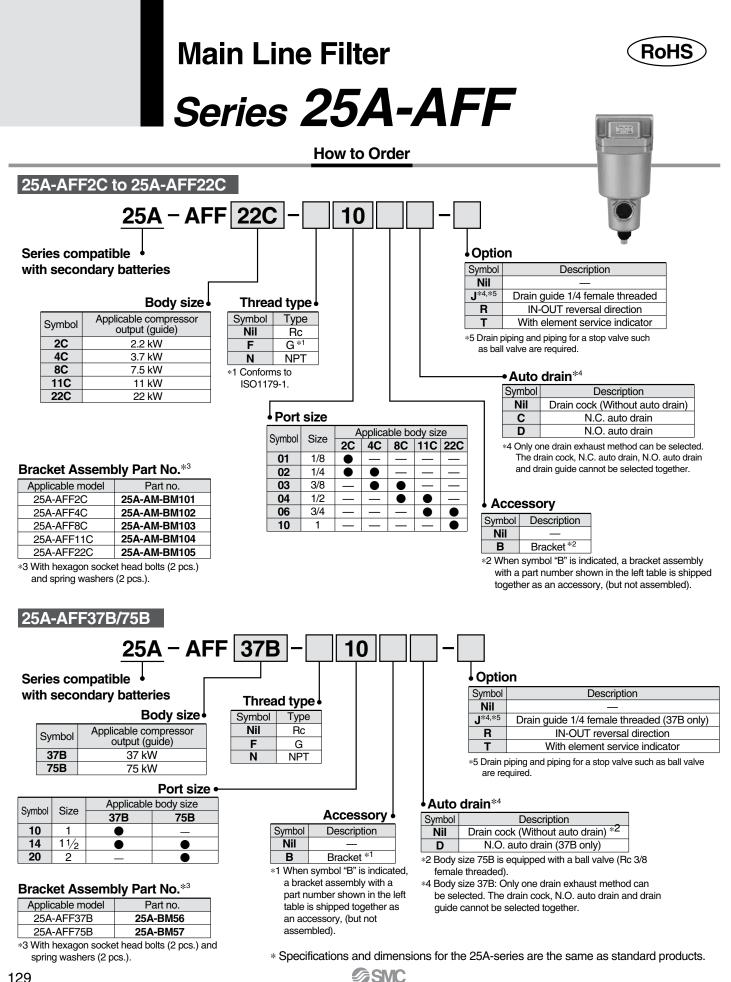
Auto Switches

Fittings/Flow

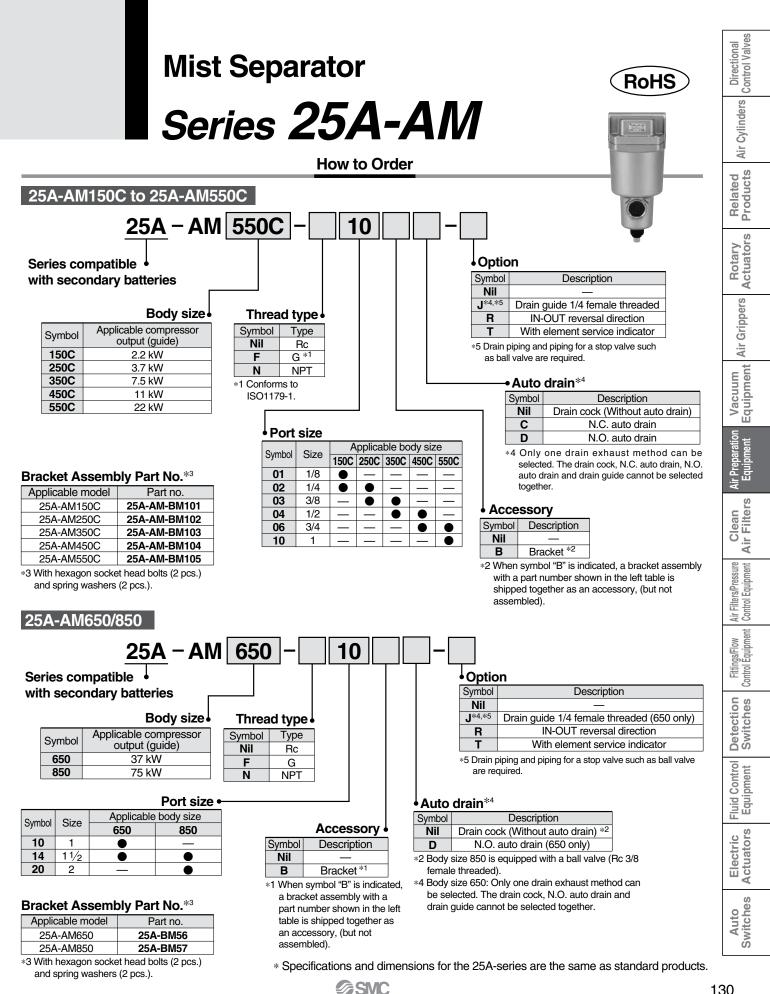


Dimensions

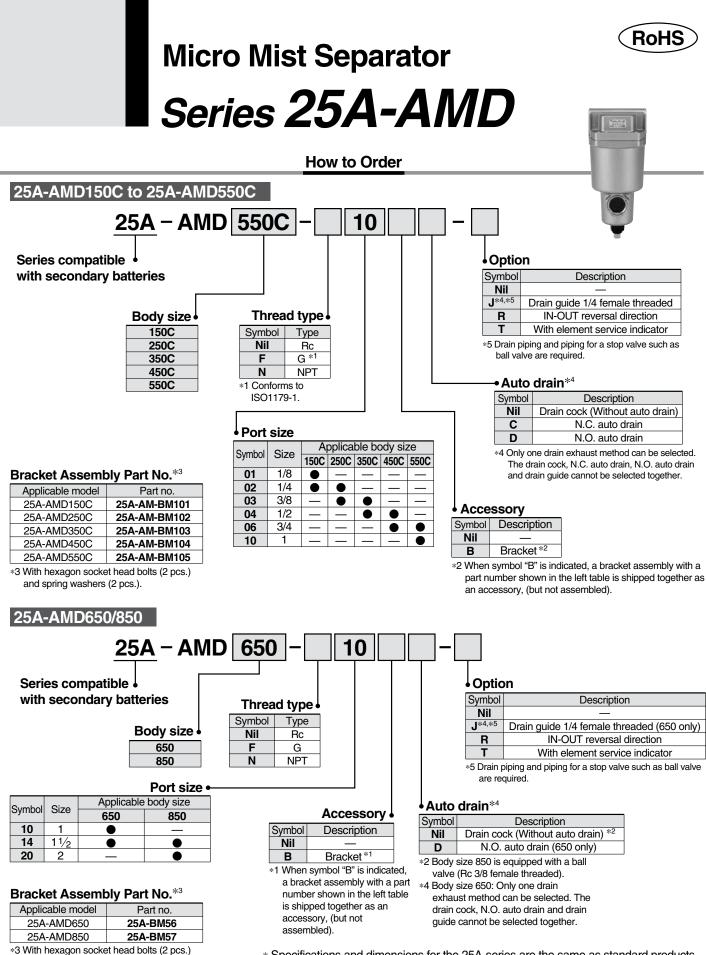
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



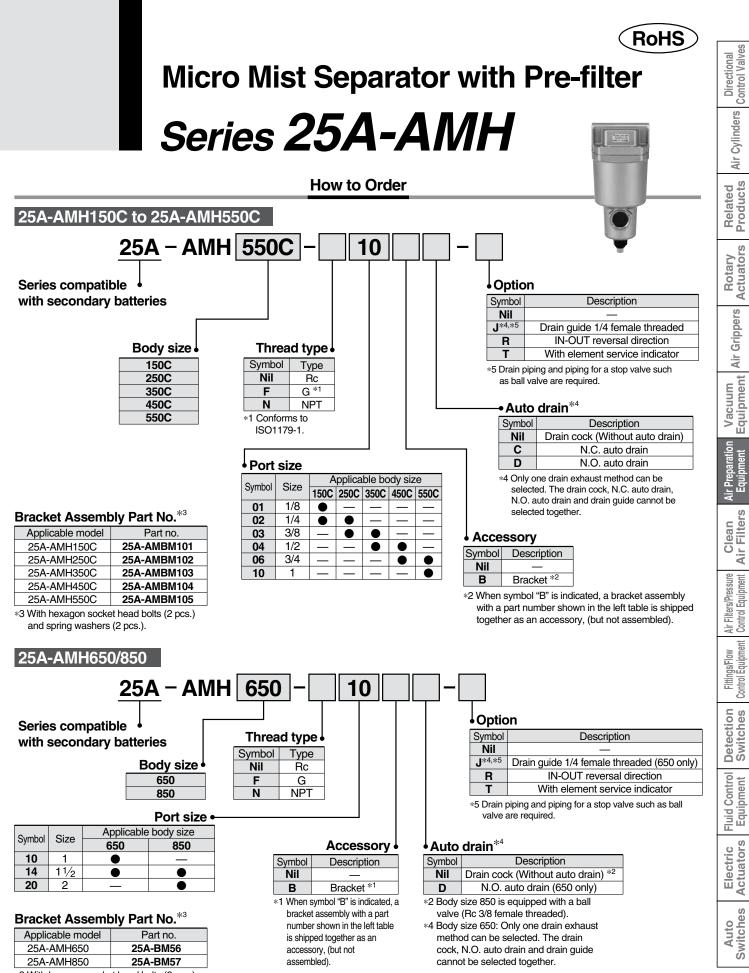
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



*3 With hexagon socket head bolts (2 | and spring washers (2 pcs.).

* Specifications and dimensions for the 25A-series are the same as standard products.

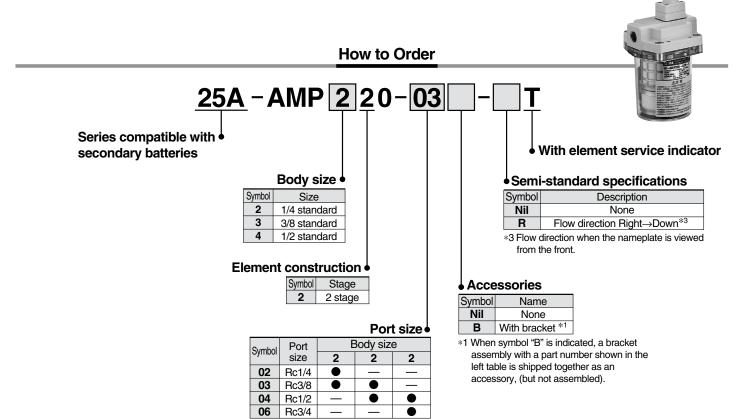
SMC



*3 With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

Exhaust Cleaner for Clean Room Series 25A-AMP

RoHS



Bracket Assembly Part No.*2

Bracket Accombry Farther							
Applicable model	Part no.						
25A-AMP220	25A-BM66						
25A-AMP320	25A-BM67						
25A-AMP420	25A-BM68						

*2 With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

Air Filter 25A-AF20 to 25A-AF60

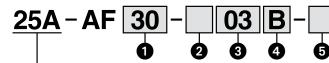


Air Cylinders Control Valves

Related Products

Directional

How to Order



• Option/Semi-standard: Select one each for a to c.

· Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) 25A-AF30-N03B-RZ

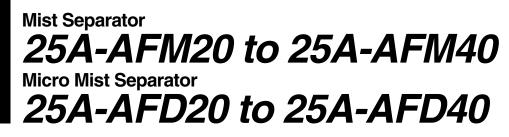
Series compatible with secondary batteries

						0			
			Symbol	Description	Body size				
					20	30	40	50	60
			Nil	Rc		\bullet			
2	Threa	id type	Ν	NPT					
			F	G					
			+						
			01	1/8		—	—	—	—
		Port size		1/4				—	—
3	Port			3/8	—			—	—
9	FUIL			1/2	—	—		—	—
				3/4	—	—			—
			10	1	—	—	—		
			+						
	Option a I	Mounting	Nil	Without mounting option					
4		wounting	B Note 1)	With bracket				\bullet	
			+						
·	b Flo	w direction	Nil	Flow direction: Left to right					
			R	Flow direction: Right to left					
6	Semi-standard c Pr		+						
	ë c Pr	essure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa					
	ů C FI		Z Note 2)	Name plate and caution plate for bowl in imperial units: psi, °F	O Note 2)				

Note 1) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 2) O: For thread type: NPT. This product is for overseas use only according to the new Measurement Law.

(The SI unit type is provided for use in Japan.)



- \bullet Series 25A-AFM Nominal filtration rating: 0.3 μm
- Series 25A-AFD Nominal filtration rating: $0.01 \mu m$



How to Order

<u>25A</u> – AFM <u>30</u> – <u>03</u> B –	
25A - AFD 30 - 03 B -	
0 2 3 4 5	
Series compatible with secondary batteries	

• Op	otio	n/Se	mi-	sta	nda	rd:	Select	0	ne	each for a to c .

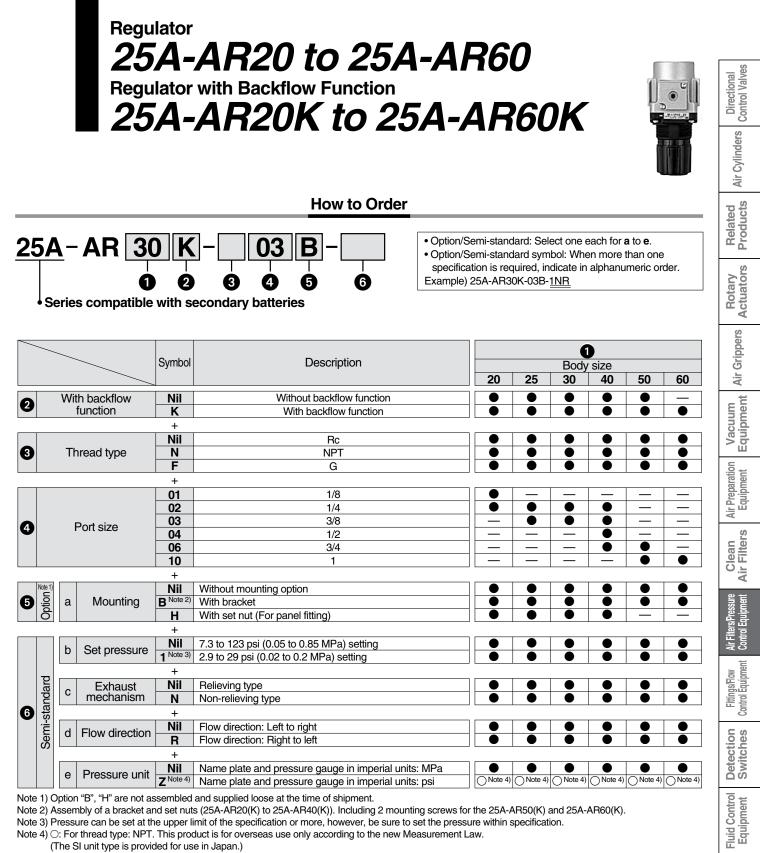
- Option/Semi-standard symbol: When more than one
- specification is required, indicate in alphanumeric order. Example) 25A-AFM30-N03B-RZ

	<u> </u>						17	
	Sy		Symbol Description		Body size			
					20	30	40	
				Nil	Rc			
6		Tł	nread type	Ν	NPT	•	•	•
				F	G	•		
				+				
			01	1/8		_	—	
			02		1/4			
0		I	Port size	03	3/8	—		
_	-			04	1/2		—	
				06	3/4		—	
				+				
8	Option	а	Mounting	Nil	Without mounting option	\bullet		
•	ð	a	wounting	B Note 1)	With bracket			
				+				
	b	b	Flow direction	Nil	Flow direction: Left to right	•		\bullet
	Semi-standard	0		R	Flow direction: Right to left			
+ +								
	ä	~	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa			
	Sel		Fiessure unit	Z Note 2)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 2)	O Note 2)	Note 2)

Note 1) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 2) O: For thread type: NPT. This product is for overseas use only according to the new Measurement Law.

(The SI unit type is provided for use in Japan.)



Note 1) Option "B", "H" are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts (25A-AR20(K) to 25A-AR40(K)). Including 2 mounting screws for the 25A-AR50(K) and 25A-AR60(K).

Note 3) Pressure can be set at the upper limit of the specification or more, however, be sure to set the pressure within specification.

Note 4) O: For thread type: NPT. This product is for overseas use only according to the new Measurement Law.

(The SI unit type is provided for use in Japan.)

* Specifications and dimensions for the 25A-series are the same as standard products.

Bracket, Set Nut Part No. for Series 25A-

Option	25A-AR20 (K)	25A-AR25 (K)	25A-AR30 (K)	25A-AR40 (K)	25A-AR50 (K) 25A-AR60 (K)
Bracket assembly Note 1)	AR20P-270AS	AR25P-270AS	AR30P-270AS	AR40P-270AS	25A-AR50P-270AS Note 2)
Set nut	AR20P-260S	AR25P-260S	AR30P-260S	AR40P-260S	Note 3)

Note 1) Assembly of a bracket and set nuts.

Note 2) Assembly of a bracket and 2 mounting screws.

Note 3) Please consult with SMC regarding the set nuts for the 25A-AR50(K) and 25A-AR60(K).



Electric Actuators

Auto Switches

			25 Filter	Reg	ulator AW20 to 25A-AV ulator with Backflow Function AW20K to 25A-A How to Order		οK		
<u>2</u>		_	- AW 3			Dption/Semi-sta Dption/Semi-sta han one specifi Iphanumeric of ample) 25A-A	Indard symbo cation is requ rder.	bl: When mor uired, indicate	e
								1	
				Symbol	Description			/ size	
						20	30	40	60
•		ما مال		Nil	Without backflow function				
0		un Da	ackflow function	К	With backflow function				
				+					
				Nil	Rc				
3		Tł	nread type	Ν	NPT				
				F	G				
				+					1
				01	1/8			—	—
				02	1/4				—
4		1	Port size	03	3/8				
•		-		04	1/2				
				06	3/4				
				10	1		_	_	
	Note 1)			+ Nil	Without mounting option				
6	Option	a	Mounting	B Note 2)	With bracket		•		
9	0 Id	~		H	With set nut (For panel fitting)		•	•	_
				+	(C		-	-	
		b	Sot processor	Nil	73 to 123 psi (0.05 to 0.85 MPa) setting				
		b	Set pressure	1 Note 3)	2.9 to 29 psi (0.02 to 0.2 MPa) setting				
				+					
		с	Exhaust	Nil	Relieving type				
	ard	C	mechanism	Ν	Non-relieving type				
_	Semi-standard			+			-	5	
6	-sta	d	Flow direction	Nil	Flow direction: Left to right		•		
	emi			R	Flow direction: Right to left				
	Ň			+	N] [
		е	Pressure unit	Nil	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa		•	•	•
		-		Z Note 4)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ \! F$	Note 4)	O Note 4)	Note 4)	Note 4)

Note 1) Option "B", "H" are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts (25A-AW20K to 25A-AW40K). Including 2 mounting screws for the 25A-AW60K.

Note 3) Pressure can be set at the upper limit of the specification or more, however, be sure to set the pressure within specification.

Note 4) \bigcirc : For thread type: NPT. This product is for overseas use only according to the new Measurement Law.

(The SI unit type is provided for use in Japan.)

* Specifications and dimensions for the 25A-series are the same as standard products.

Bracket, Set Nut Part No. for Series 25A-

Option	25A-AW20 (K)	25A-AW30 (K)	25A-AW40 (K)	25A-AW60 (K)
Bracket assembly Note 1)	AW20P-270AS	AR30P-270AS	AR40P-270AS	25A-AW60P-270AS Note 2)
Set nut	AR20P-260S	AR30P-260S	AR40P-260S	Note 3)

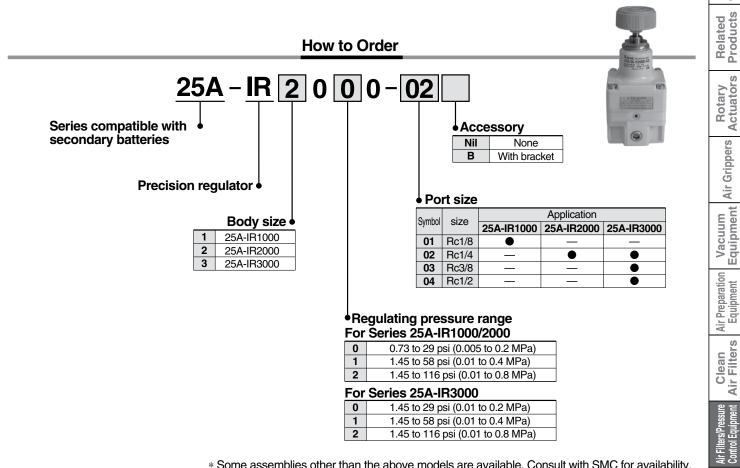
Note 1) Assembly of a bracket and set nuts.

Note 2) Assembly of a bracket and 2 mounting screws. Note 3) Please consult with SMC regarding the set nuts for the 25A-AW60(K).

SMC Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Precision Regulator

Series 25A-IR1000/2000/3000



* Some assemblies other than the above models are available. Consult with SMC for availability.

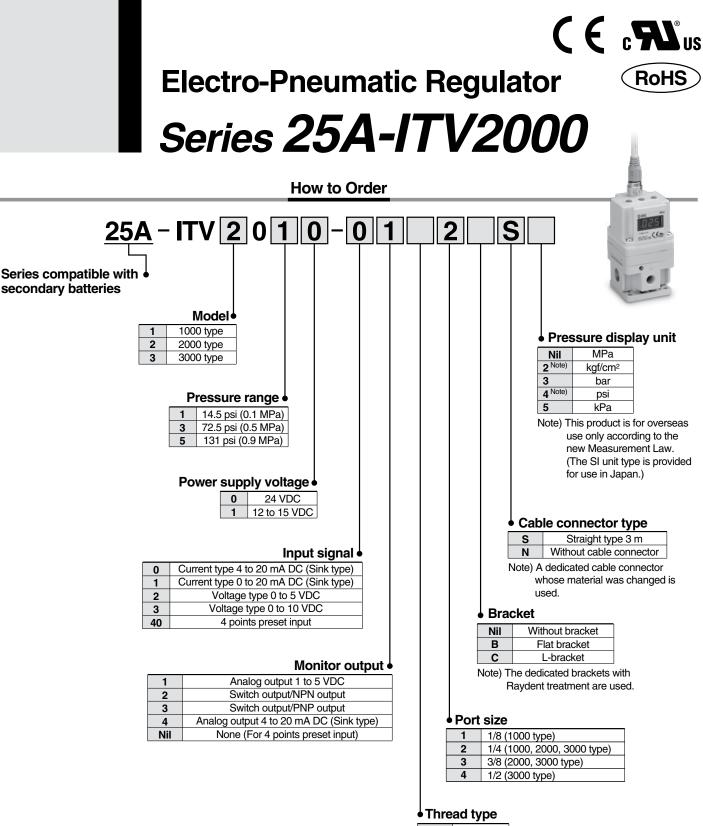
* Specifications and dimensions for the 25A-series are the same as standard products.

Fittings/Flow Control Equipment

Air Cylinders Control Valves

RoHS

SMC Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

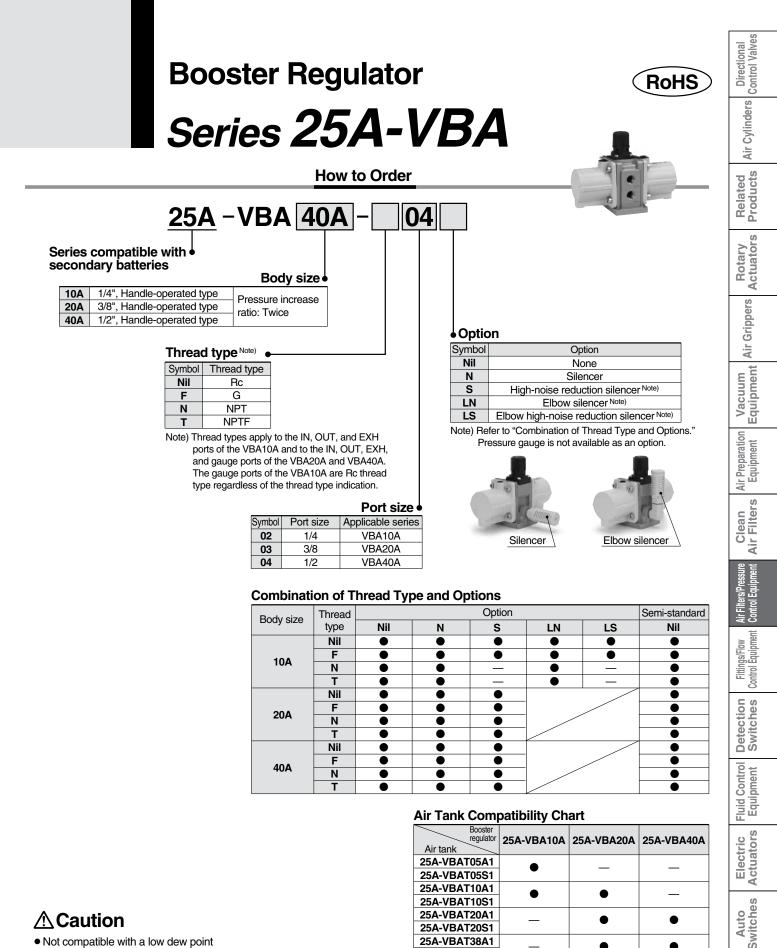


	Nil	Rc
	Ν	NPT
	Т	NPTF
	F	G

* Since an electrical circuit is used, this product is not completely copper-free. Only the wetted parts are copper-free.

* Specifications and dimensions for the 25A-series are the same as standard products.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



Air Tank Compatibility Chart

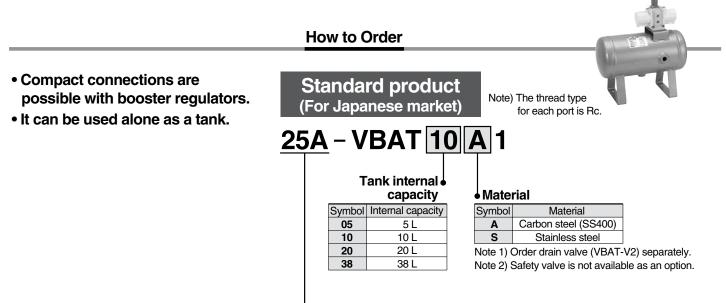
Booster regulator Air tank	25A-VBA10A	25A-VBA20A	25A-VBA40A	
25A-VBAT05A1	•		_	
25A-VBAT05S1				
25A-VBAT10A1		•	_	
25A-VBAT10S1	•	•		
25A-VBAT20A1				
25A-VBAT20S1		•	•	
25A-VBAT38A1				
25A-VBAT38S1		•	•	

▲ Caution

Not compatible with a low dew point

Air Tank Series 25A-VBAT

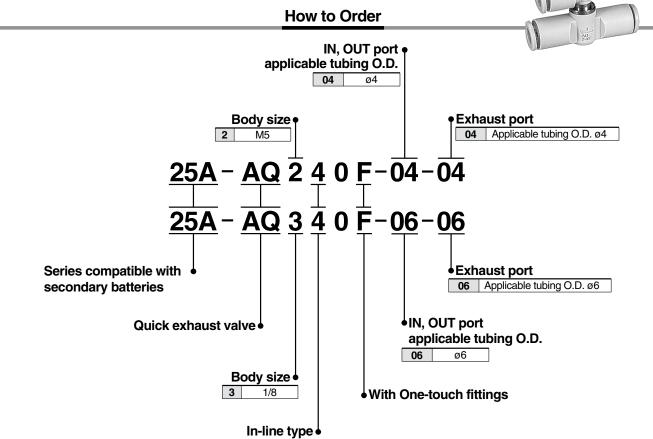




Series compatible with secondary batteries

When used as a single unit (not connected with a booster regulator) and pressurized at over 1 MPa at normal temperatures, the air tank falls under the scope of the "High Pressure Gas Safety Act" in Japan.

Quick Exhaust Valve with One-touch Fittings Series 25А-АQ240F/340F



* Specifications and dimensions for the 25A-series are the same as standard products.

Air Cylinders Control Valves

Products

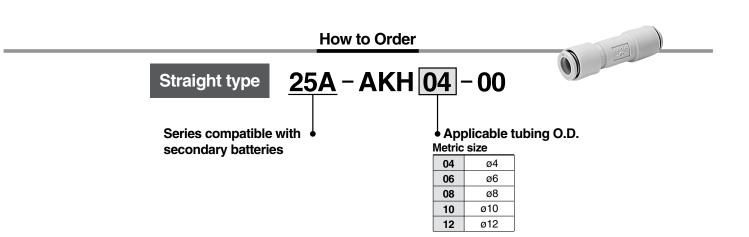
Vacuum Equipment Air Grippers Actuators

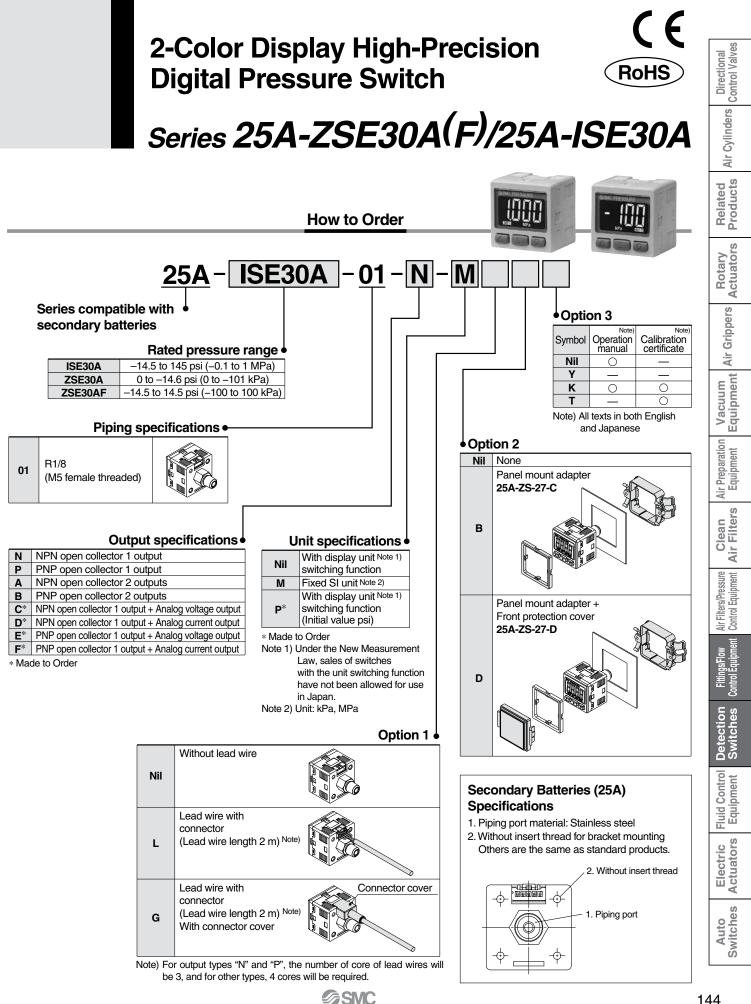
Clean Air Preparation Air Filters Equipment

Air Filters/Pre Control Equip

Check Valve with One-touch Fittings Series 25A-AKH

RoHS

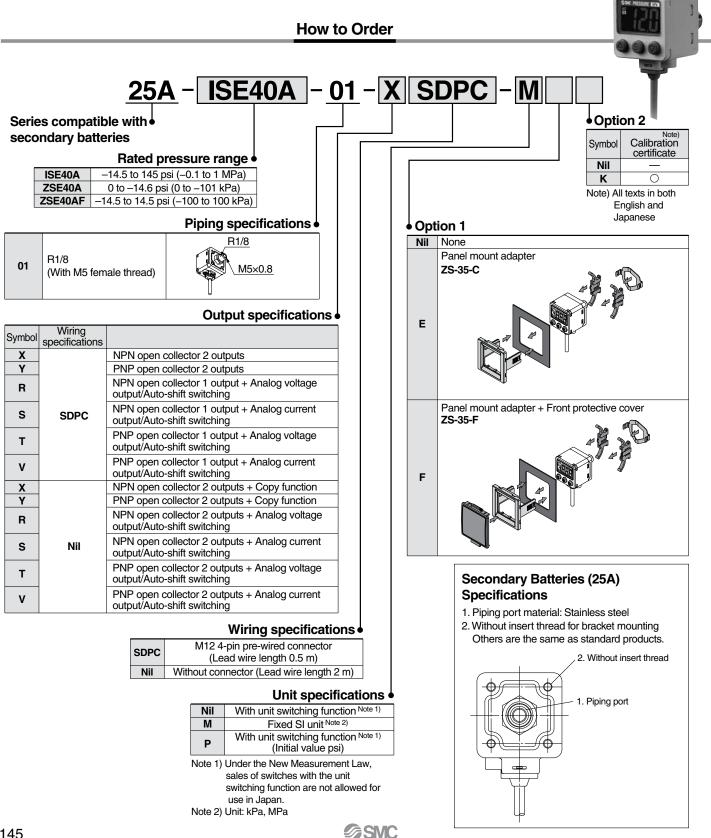




2-Color Display High-Precision **Digital Pressure Switch**

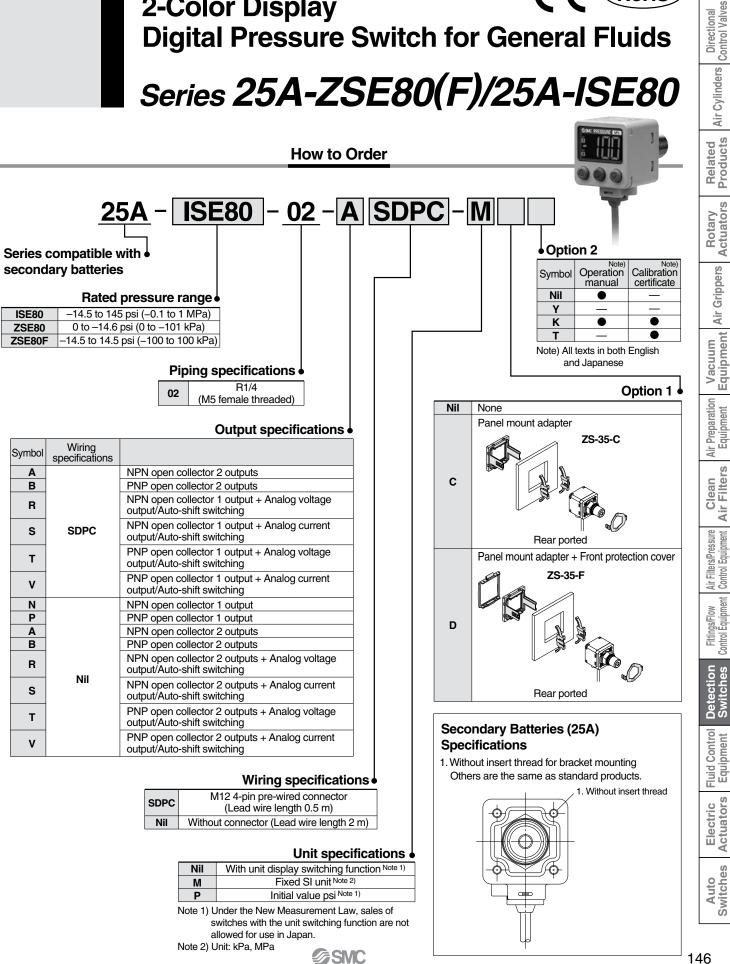


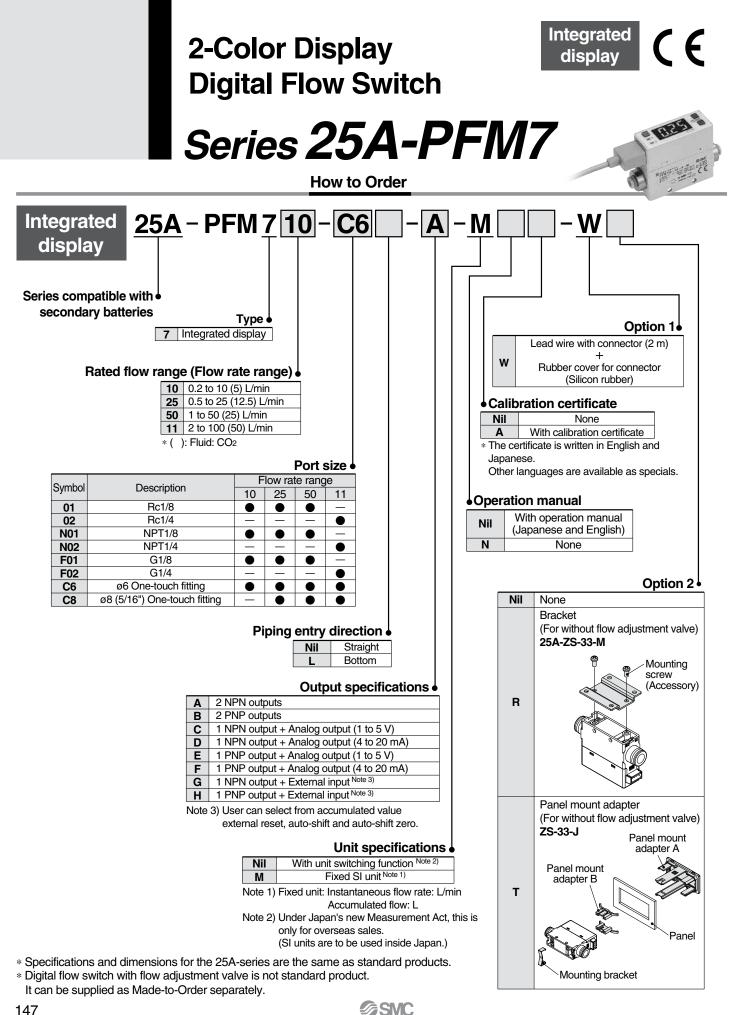
Series 25A-ZSE40A(F)/25A-ISE40A



E RoHS 2-Color Display **Digital Pressure Switch for General Fluids**

Series 25A-ZSE80(F)/25A-ISE80

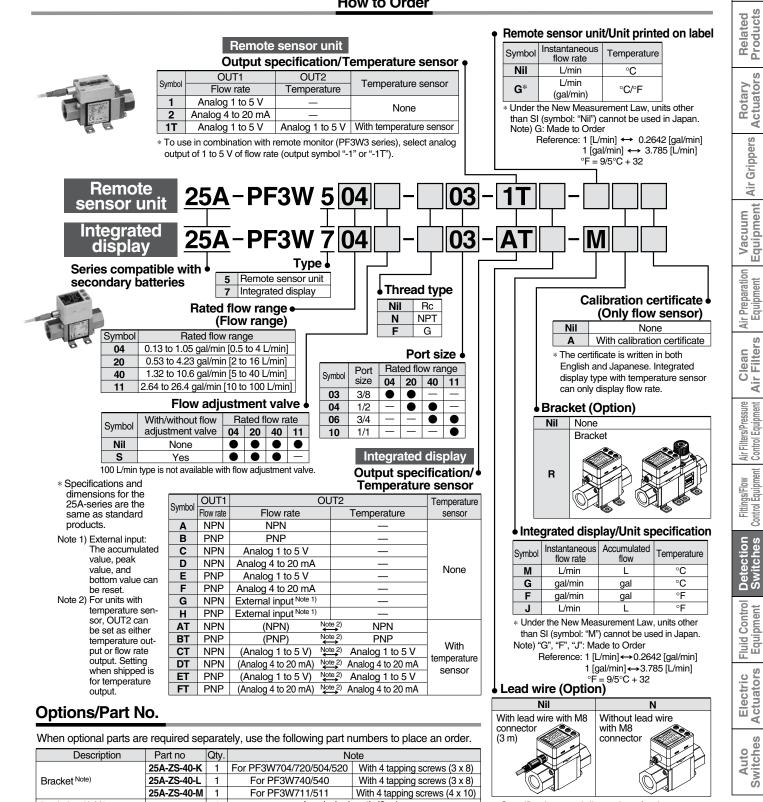




3-color display Digital Flow Switch for Water

Series 25A-PF3W

How to Order



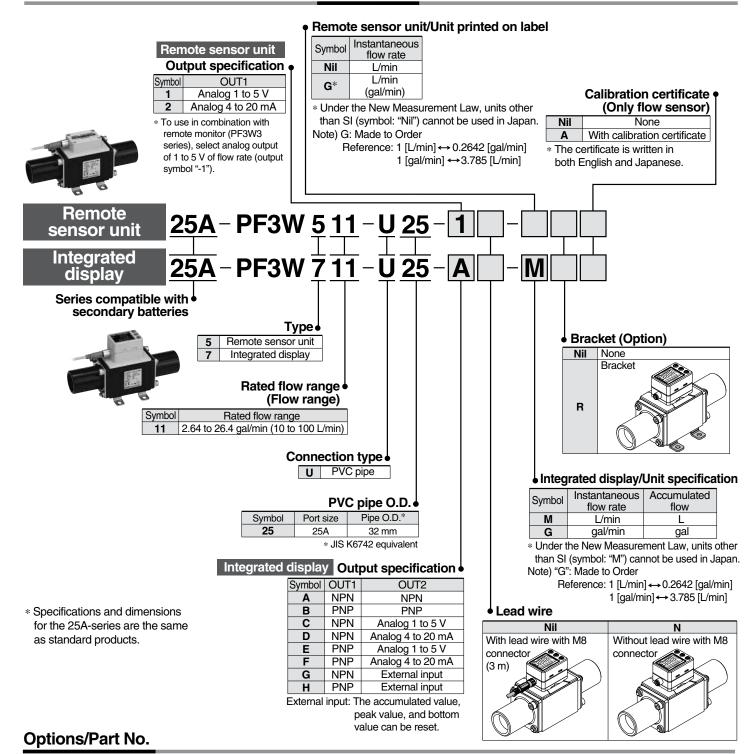
Lead wire with M8 connector 25A-ZS-40-A 1 Lead wire length (3 m) Note) For units with flow adjustment valve, 2 brackets are required. ∕∕ SMC

* Specifications and dimensions for the 25A-series are the same as standard products. Air Cylinders Control Valves

Directional

3-color displayDigital Flow Switch for PVC PipingSeries 25A-PF3WC € RoHS

How to Order



When optional parts are required separately, use the following part numbers to place an order.

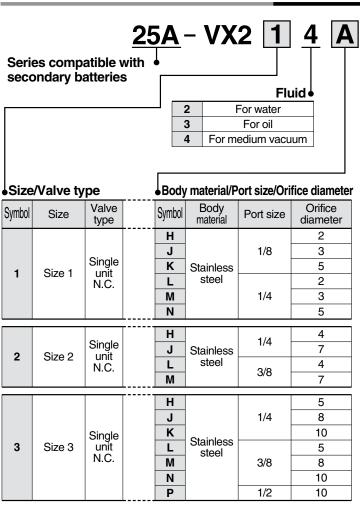
Description	Part no.	Qty.	Note						
Bracket	25A-ZS-40-M	1	For PF3W711/511	With 4 tapping screws (4 x 10)	f				
Lead wire with M8 connector	25A-ZS-40-A	1	Lead wire length (3 m)						

* Specifications and dimensions for the 25A-series are the same as standard products.

		2	Por	t S	operated olenoid 25 A		-	1/2	For Air Single Unit (E RoHS 2/23
						er (Single	Unit)	8	
		es compai ndary bat	tible wit						Common Specifications
					0 For	air			Valve typeN.C.Seal materialNBR
Size	/Valve ty	/ре	Bod	ly mate	erial/Port size/Orifice	diameter			Coil insulation type Class B
Symbol	Size	Valve type	Symbol	Body material	Port size	Orifice diameter			Thread type Rc
			A		1/0	2	Volt	age/Electr	ical entry
			B C	Alusti	1/8	3 5	Symbol	Voltage	Electrical entry
			D	Aluminum		2	Oymbol	vollage	
		Single	E		1/4	3			Grommet
1	Size 1	unit N.C.	г Н			2	A	24 VDC	
		N.O.	J		ø6 One-touch fitting	3			
			к	Resin		5	B	100 VAC	Crommet
			L M		ø8 One-touch fitting	2	B C	110 VAC	Grommet
			N			5		200 VAC	voltage suppressor
			A			4	E	200 VAC 230 VAC	(suppressor)
			B	Aluminum	1/4	7	F	230 VAC 24 VDC	
		Single	D	Aluminum	3/8	4	G	24 VDC	DIN terminal
2	Size 2	Single unit	E			7 4	н	100 VAC	/With surge \
		N.C.	H		ø8 One-touch fitting	7		110 VAC	voltage suppressor
			L	Resin	ø10 One-touch fitting	4	ĸ	200 VAC	
			М			7		230 VAC	
			Α			5	M	24 VDC	Conduit terminal
			В		1/4	8	N	100 VAC	/With surge \
			C D	Aluminum		10 5	P	110 VAC	voltage suppressor
			E	/ uarminarri	3/8	8	Q	200 VAC	
		Single	F			10	R	230 VAC	
3	Size 3	unit N.C.	G		1/2	10	S	24 VDC	Conduit
			H		ø10 One-touch fitting	5 8	T	100 VAC	/With surge \
			ĸ	Desia		10	U	110 VAC	voltage suppressor
			L	Resin		5	V	200 VAC	
			M		ø12 One-touch fitting	8	W	230 VAC	
			N			10			Faston terminal
or of	ner spec	ial options	, refer to		Indard products.				
Speci	al voltage			220	VAC VAC VAC		Y	24 VDC	
				12 \	VDC		z	Other	voltages and electrical options
	erminal wit	-					<u> </u>	Culor	gee and blocklock options
		l with light on ozone re	sistant (S	eal mate	erial: FKM)				
Oil-fre								-	
G thre	ad hread							ons and dim andard proc	ensions for the 25A-series are the

Direct Operated 2 Port Solenoid Valve

Series 25A-VX21/22/23



 Specifications and dimensions for the 25A-series are the same as standard products.

For other special options, refer to the standard products.

	48 VAC						
Special voltage	220 VAC						
Special Voltage	240 VAC						
	12 VDC						
DIN terminal with light							
Conduit terminal w	ith light						
G thread							
NPT thread							
Bracket interchangeable with old type							

How to Order (Single Unit)



Common Specifications

Valve type	N.C.
Seal material	FKM
Coil insulation type	Class B
Thread type	Rc

Voltage/Electrical entry

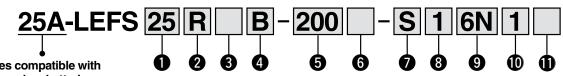
Symbol	Voltage	Electrical entry
A	24 VDC	Grommet Grommet Coil mounting screw: made of stainless steel or electroless nickel plating Outer package of coil: Resin Body: Aluminum or Resin
В	100 VAC	Grommet
С	110 VAC	With surge voltage
D	200 VAC	suppressor
Е	230 VAC	
F	24 VDC	
G	24 VDC	DIN terminal
н	100 VAC	With surge
J	110 VAC	suppressor /
К	200 VAC	
L	230 VAC	
М	24 VDC	Conduit terminal
Ν	100 VAC	With surge voltage
Р	110 VAC	suppressor
Q	200 VAC	
R	230 VAC	
S	24 VDC	Conduit
Т	100 VAC	With surge
U	110 VAC	\suppressor /
V	200 VAC	
W	230 VAC	₹V
Y	24 VDC	Faston terminal
Z	Ot	her voltages and electrical options

SMC

Electric Actuator/Slider Type Ball Screw Drive Step Motor (Servo/24 VDC) Servo Motor (24 VDC)



How to Order



Series compatible with secondary batteries

U Siz	e
16	
25	
32	
40	

R

2 Motor mounting position Nil In-line Right side parallel R Left side parallel

10

4 Lea	id [mm]				
Symbol	LEFS16	LEFS25	LEFS32	LEFS40	
Δ.	10	10	16	20	

5 Stroke [mm]	
---------------	--

50 50 to to 1000 1000

* Refer to the applicable stroke table.

B Motor type

Symbol	Turpo		Compatible controllers/			
	Туре	LEFS16	LEFS25	LEFS32	driver	
Nil	Step motor (Servo/24 VDC)	•	•	•	•	LECP6 LECP1 LECPA LECPMJ
Α	Servo motor (24 VDC)	•	•	—	_	LECA6

▲ Caution

[CE-compliant products]

 EMC compliance was tested by combining the electric actuator LEF series and the controller LEC series.

The EMC depends on the configuration of the customer's control panel and the relationship with other electrical equipment and wiring. Therefore conformity to the EMC directive cannot be certified for SMC components incorporated into the customer's equipment under actual operating conditions. As a result it is necessary for the customer to verify conformity to the EMC directive for the machinery and equipment as a whole.

(2) For the servo motor (24 VDC) specification, EMC compliance was tested by installing a noise filter set (LEC-NFA).

Refer to the WEB catalog for the noise filter set. Refer to the LECA Operation Manual for installation.

[UL-compliant products]

When conformity to UL is required, the electric actuator and controller/driver should be used with a UL1310 Class 2 power supply.

Applicable stroke table

Applicable st	troke	table	•																		Standard
Stroke [mm] Model	50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	Manufacturable stroke range [mm]
LEFS16											—	—	—	—	—	—	—	—	—	—	50 to 500
LEFS25													-	-	-	—	-	—	-	—	50 to 600
LEFS32																	—	—	—	—	50 to 800
LEFS40	—	—																			150 to 1000

* Strokes are manufacturable in 1 mm increments. Refer to the manufacturable stroke range. However, strokes other than those shown above are produced as special orders. Consult with SMC for lead times and prices.

The actuator and controller/driver are sold as a package.

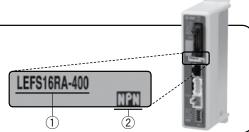
Confirm that the combination of the controller/driver and the actuator is correct.

<Check the following before use.>

① Check the actuator label for model number (after "25A-"). This matches the controller/driver.

② Check Parallel I/O configuration matches (NPN or PNP).

* Refer to the operation manual for using the products. Please download it via our website, http://www.smcworld.com



Electric Actuator/Slider Type Ball Screw Drive Series 25A-LEFS

Motor mounting position: In-line

Motor mounting position: Right side parallel

6 Motor option			
Nil	Without option		
В	With lock		

Actuator cable type *1

Nil	Without cable	
S	Standard cable*2	
R	Robotic cable (Flexible cable)	

* 1 The standard cable should be used on fixed parts. For using on moving parts, select the robotic cable.

* 2 Only available for the motor type "Step motor".

Controller/Driver type *1				
Nil	Without controller/driver			
6N	LECP6/LECA6	NPN		
6P	(Step data input type)	PNP		
1N	LECP1 *2	NPN		
1P	(Programless type)	PNP		
MJ	LECPMJ (CC-Link direct input type)	_		
AN	LECPA*2	NPN		
AP	(Pulse input type)	PNP		

*1 For details about controllers/driver and compatible motors, refer to the compatible controllers/driver below.

*2 Only available for the motor type "Step motor".

1/O cable length [m]^{*1}, Communication plug

 Nil
 Without cable (Without communication plug connector)*3

 1
 1.5

 3
 3*2

 5
 5*2

 S
 Straight type communication plug connector *3

- T Dranch type communication plug connector *3 *1 When "Without controller/driver" is selected
- * I when "without controller/driver" is selected for controller/driver types, I/O cable cannot be selected. When the I/O cable is required, order it separately.
- *2 When "Pulse input type" is selected for controller/driver types, pulse input usable only with differential. Only 1.5 m cables usable with open collector.
- *3 When "CC-Link direct input type" is selected for controller/driver types, I/O cable is not included. Only "Nil", "S" or "T" can be selected.

Actuator cable length [m]			
Nil Without cable			
1	1 1.5		
3	3		
5	5		

5	J
5	5
8	8*
Α	10*
В	15*
С	20*

* Produced upon receipt of order (Robotic cable only)

Controller/Driver mounting			
Nil Screw mounting			
D DIN rail mounting*			
. DIN will be an et in all old all Ouders it a surgestation			

* DIN rail is not included. Order it separately.

 Specifications and dimensions for the 25A-series are the same as standard products.

Compatible	Controllers	/Driver
------------	-------------	---------

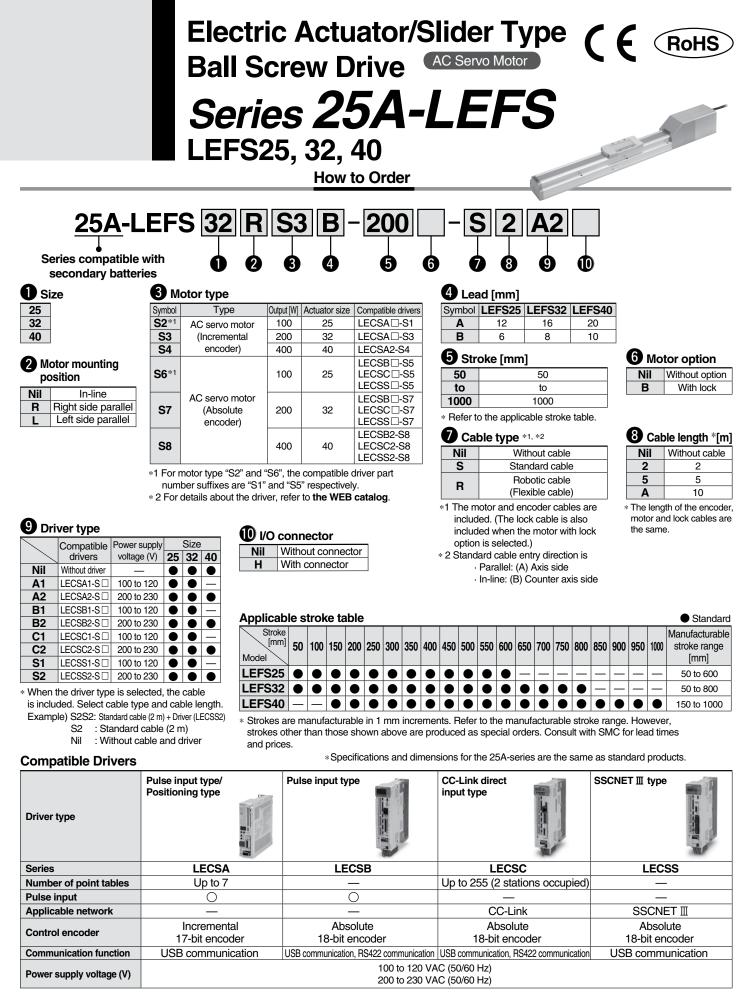
Туре	Step data input type	Step data input type	Programless type	CC-Link direct input type	Pulse input type
Series	LECP6	LECA6	LECP1	LECPMJ	LECPA
Features	Value (Step data) input Standard controller		Capable of setting up operation (step data) without using a PC or teaching box	CC-Link direct input	Operation by pulse signals
Compatible motor	Step motor (Servo/24 VDC)	Servo motor (24 VDC)	Step motor (Servo/24 VDC)		
Maximum number of step data	64 points		14 points	64 points	—
Power supply voltage	supply voltage 24 VDC				

* Copper and zinc materials are used for the motors, cables, controllers/drivers.



Electric Actuators

Auto Switches



* Copper and zinc materials are used for the motors, cables, controllers/drivers.

155



Electric Actuator/Rod Type

100 C

Step Motor (Servo/24 VDC) Servo Motor (24 VDC)



30

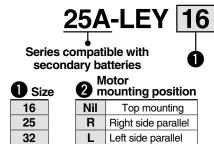
to

500

Female rod end

Male rod end

(1 rod end nut is included.)



D

3 Motor type

Symbol	Туро	Size			Compatible
Symbol	Туре	LEY16	LEY25	LEY32/40	controllers/driver
Nil	Step motor (Servo/24 VDC)	•	•	•	LECP6 LECP1 LECPA LECPMJ
Α	Servo motor (24 VDC)	•	•		LECA6

* Refer to the applicable stroke table.

5 Stroke [mm]

Rod end thread

30

to

500

Nil

М

4 Lead [mm]

40

Symbol	LEY16	LEY25	LEY32/40
Α	10	12	16
В	5	6	8
С	2.5	3	4

In-line

6 Motor option

-	•
С	With motor cover
W	With lock/motor cover

* When "With lock/motor cover" is selected for the top mounting and right/left side parallel types, the motor body will stick out of the end of the body for size 16 with strokes 30 or less. Check for interference with workpieces before selecting a model.

Mounting Bracket Part No. for Series 25A-

Applicable size	Foot *1	Flange	Double clevis	
16	25-LEY-L016	25-LEY-F016	25-LEY-D016	
25	25-LEY-L025	25-LEY-F025	25-LEY-D025	
32, 40	25-LEY-L032	25-LEY-F032	25-LEY-D032	
Surface treatment	RAYDENT®	RAYDENT®	Coating (Size 16: Electroless nickel plating)	

*1 When ordering foot brackets, order 2 pieces per actuator.

*2 Parts belonging to each bracket are as follows.

Foot, Flange: Body mounting bolt, Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

*	Applicable	stroke	table

Stroke [mm] Model	30	50	100	150	200	250	300	350	400	450	500	Manufacturable stroke range [mm]
LEY16								—	—	—	—	10 to 300
LEY25									\bullet	—	—	15 to 400
LEY32/40									\bullet	\bullet		20 to 500
Consult with CNAC few new standard studies on they are preduced as an sigl orders												

* Consult with SMC for non-standard strokes as they are produced as special orders.

The actuator and controller/driver are sold as a package.

Confirm that the combination of the controller/driver and the actuator is correct.

<Check the following before use.>

① Check the actuator label for model number (after "25A-"). This matches the controller/driver. ② Check Parallel I/O configuration matches (NPN or PNP)

LEY16B-100 NPN (2) $\widehat{1}$

Applicable auto switches

D-M9N(V)-900, D-M9P(V)-900, D-M9B(V)-900 D-M9NW(V)-900, D-M9PW(V)-900, D-M9BW(V)-900

* Refer to the operation manual for using the products. Please download it via our website, http://www.smcworld.com

SMC Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Standard

▲ Caution

6N

[CE-compliant products]

12)

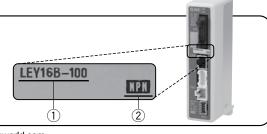
1)EMC compliance was tested by combining the electric actuator LEY series and the controller LEC series.

The EMC depends on the configuration of the customer's control panel and the relationship with other electrical equipment and wiring. Therefore conformity to the EMC directive cannot be certified for SMC components incorporated into the customer's equipment under actual operating conditions. As a result it is necessary for the customer to verify conformity to the EMC directive for the machinery and equipment as a whole.

2 For the servo motor (24 VDC) specification, EMC compliance was tested by installing a noise filter set (LEC-NFA). Refer to the WEB catalog for the noise filter set. Refer to the LECA Operation Manual for installation.

[UL-compliant products]

When conformity to UL is required, the electric actuator and controller/ driver should be used with a UL1310 Class 2 power supply.



Solid state auto switches should be ordered separately. For details about auto switches, refer to page 164.

Electric Actuator/Rod Type Series 25A-LEY





Motor mounting position: In-line

8 Mounting *1

Symbol	Type	Motor mounting position		
	туре	Top/Parallel	In-line	
	Nil	Ends tapped (Standard) *2		•
	U	Body bottom tapped		•
	L	Foot		—
	F	Rod flange *2		•
	G	Head flange *2	•*4	—
	D	Double clevis *3		_

*1 Mounting bracket is shipped together, (but not assembled).

*2 For horizontal cantilever mounting with the rod flange, head flange and ends tapped, use the actuator within the following stroke range.

- · LEY25: 200 or less
- · LEY32/40: 100 or less
- *3 For mounting with the double clevis, use the actuator within the following stroke range.
 - · LEY16: 100 or less
 - · LEY25: 200 or less
 - · LEY32/40: 200 or less
- *4 Head flange is not available for the LEY32/40.

B Controller/Driver mounting

_	3
Nil	Screw mounting
D	DIN rail mounting *1

*1 DIN rail is not included. Order it separately.

Compatible Controllers/Driver

9	Actuator	cable	type *1
---	----------	-------	---------

Nil Without cable						
S	Standard cable *2					
R	Robotic cable (Flexible cable)					
4 77 1 1 1 1 1 1 1 1 1 1 1						

*1 The standard cable should be used on fixed parts. For using on moving parts, select the robotic cable.

 \ast 2 Only available for the motor type "Step motor".

Controller/Driver type *1

Nil	Without controller/drive	r
6N	LECP6/LECA6	NPN
6P	(Step data input type)	PNP
1N	LECP1 *2	NPN
1P	(Programless type)	PNP
MJ	LECPMJ (CC-Link direct input type)	—
AN	LECPA*2	NPN
AP	(Pulse input type)	PNP

*1 For details about controllers/driver and compatible motors, refer to the compatible controllers/driver below.

*2 Only available for the motor type "Step motor".

Actuator cable length [m]

Nil	Without cable					
1	1.5					
3	3					
5	5					
8	8*					
Α	10*					
В	15*					
С	20*					
* Produced upon receipt of order (Robotic cable only)						

Produced upon receipt of order (nobolic cable only) I/O cable length [m]*1 Communication plug

Nil	Without cable (Without communication plug connector*3)						
1	1.5						
3	3*2						
5	5 ^{*2}						
S	Straight type communication plug connector*3						
Т	T-branch type communication plug connector*3						

- *1 When "Without controller/driver" is selected for controller/driver types, I/O cable cannot be selected. Refer to the catalog CAT. E102 if I/O cable is required.
- *2 When "Pulse input type" is selected for controller/driver types, pulse input usable only with differential. Only 1.5 m cables usable with open collector.
- *3 When "CC-Link direct input type" is selected for controller/driver types, I/O cable is not included. Only "Nii", "S" or "T" can be selected.

* Specifications and dimensions for the 25A-series are the same as standard products.

Туре	Step data input type	Step data input type	Programless type	CC-Link direct input type	Pulse input type
Series	LECP6	LECA6	LECP1	LECPMJ	LECPA
Features		p data) input I controller	Capable of setting up operation (step data) without using a PC or teaching box	CC-Link direct input	Operation by pulse signals
Compatible motor	Step motor (Servo/24 VDC)	Servo motor (24 VDC)		Step motor (Servo/24 VDC)	
Maximum number of step data	64	points	14 points	64 points	-
Power supply voltage			24 VDC		

* Copper and zinc materials are used for the motors, cables, controllers/drivers.



Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

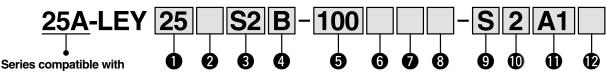
Auto Switches

Electric Actuator/Rod Type

AC Servo Motor



How to Order



secondary batteries

1 Size	Э
25	
32	

2 Motor mounting positi									
Nil Top mounting									
R	Right side parallel								
L	Left side parallel								
D	In-line								

3 Motor type *1

Symbol	Туре	Output [W]	Actuator size	Compatible drivers ^{*2}
S2	AC servo motor (Incremental encoder)	100	25	LECSA□-S1
S3	AC servo motor (Incremental encoder)	200	32	LECSA
S6	AC servo motor (Absolute encoder)	100	25	LECSB□-S5 LECSC□-S5 LECSS□-S5
S7	AC servo motor (Absolute encoder)	200	32	LECSB□-S7 LECSC□-S7 LECSS□-S7

* 1 For motor type "S2" and "S6", the compatible driver part number suffixes are "S1" and "S5" respectively. * 2 For details about the driver, refer to the WEB catalog.

4 Lead [mm]

-		
Symbol	LEY25	LEY32*
Α	12	16 (20)
В	6	8 (10)
С	3	4 (5)

* The values shown in () are the lead for size 32 top mounting, right/left side parallel types. (Equivalent lead which includes the pulley ratio [1.25:1])

Rod end thread

Nil	Female rod end							
м	Male rod end							
IVI	(1 rod end nut is included.)							

5 Stroke [mm]

8 Mounting *1

Symbol

Nil

U

L

F

G

D

30	30					
to	to					
500	500					

* Refer to the table below for details.

Type

Ends tapped (Standard)

Body bottom tapped

Foot

Rod flange *2

Head flange *2

Double clevis *3

6 Motor option

Nil	Without option						
В	With lock *						

* When "With lock" is selected for the top mounting and right/ left side parallel types, the motor body will stick out of the end of the body for size 25 with strokes 30 or less. Check for interference with workpieces before selecting a model.

r	
Motor	

Motor mounting position *1 Mounting bracket is shipped together, (but not assembled).

- *2 For horizontal cantilever mounting with the rod flange, head flange and ends tapped, use the actuator within the following stroke range.
- · LEY25: 200 or less · LEY32: 100 or less *3 For mounting with the double clevis, use the actuator within the following stroke range. · LEY25: 200 or less · LEY32: 200 or less
- *4 Head flange is not available for the LEY32.

Solid state auto switches should be ordered separately. For details about auto switches, refer to page 164.

1 When ordering foot brackets, order 2 pieces per actuator.

2 Parts belonging to each bracket are as follows. Foot, Flange: Body mounting bolt, Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

Mounting Bracket Part No. for Series 25A-

Applicable size	Foot*1	Flange	Double clevis			
25 25-LEY-L025		25-LEY-F025	25-LEY-D025			
32	25-LEY-L032	25-LEY-F032	25-LEY-D032			
Surface treatment	RAYDENT®	RAYDENT®	Coating (Size 16: Electroless nickel plating)			

* Applicable stroke table Standard												
Model Stroke		50	100	150	200	250	300	350	400	450	500	Manufacturable stroke range [mm]
LEY25										_	_	15 to 400
LEY32			\bullet									20 to 500
* Consult with SMC for non-standard strokes as they are produced as special orders.												

159

D-M9NW(V)-900, D-M9PW(V)-900, D-M9BW(V)-900 **SMC**

Applicable auto switches

D-M9N(V)-900, D-M9P(V)-900, D-M9B(V)-900

Top/Parallel In-line

*****4

•

*2

Electric Actuator/Rod Type Series 25A-LEY





Motor mounting position: Top/Parallel

Motor mounting position: In-line

9 Cable type *

Nil	Without cable
S	Standard cable
R	Robotic cable (Flexible cable)

* The motor and encoder cables are included. (The lock cable is also included when the motor with lock option is selected.)

* Standard cable entry direction is

· Top/Parallel: (A) Axis side

· In-line: (B) Counter axis side

1/O connector

Commetible Drivere

Nil	Without connector
Н	With connector

Cable length * [m]

-	
Nil	Without cable
2	2
5	5
Α	10

* The length of the encoder, motor and lock cables are the same.

Driver type *

	ter type	
/	Compatible drivers	Power supply voltage (V)
Nil	Without driver	—
A1	LECSA1-S	100 to 120
A2	LECSA2-S 🗆	200 to 230
B1	LECSB1-S	100 to 120
B2	LECSB2-S 🗆	200 to 230
C1	LECSC1-S	100 to 120
C2	LECSC2-S	200 to 230
S1	LECSS1-S 🗆	100 to 120
S2	LECSS2-S 🗆	200 to 230

* When the driver type is selected, the cable is included. Select cable type and cable length. Example) S2S2: Standard cable (2 m) + Driver (LECSS2)

: Standard cable (2 m) S2

Nil : Without cable and driver

* Specifications and dimensions for the 25A-series are the same as standard products.

Driver type	Pulse input type/ Positioning type	Pulse input type	CC-Link direct input type	SSCNET III type
Series	LECSA	LECSB	LECSC	LECSS
Number of point tables	Up to 7	_	Up to 255 (2 stations occupied)	_
Pulse input	0	0	—	—
Applicable network	_	_	CC-Link	SSCNET II
Control encoder	Incremental 17-bit encoder	Absolute 18-bit encoder	Absolute 18-bit encoder	Absolute 18-bit encoder
Communication function	USB communication	USB communication, RS422 communication	USB communication, RS422 communication	USB communication
Power supply voltage (V)		100 to 120 VA	C (50/60 Hz)	

* Copper and zinc materials are used for the motors, cables, controllers/drivers.





Series 25A-Applicable Auto Switches

Applicable Cylinder Series

				A .	italaaa							Cylinders										
			1	Auto	switches						Durantizat					<u> </u>	1	1				
Туре	Special	Electrical	Indicator	Wiring	Electrical entry	Auto switch			elengtl		Pre-wired connector	CDJ2	CDM2	CD	G1	MDB	CDA2	CDS2	CDU	CDUK	CDQS	
Type	function	entry	light	(Output)	direction	model	0.5		3	5	SDPC	ø10, ø16	ø20 to ø40	ø20 to ø63	ø 80 , ø100	ø32 to ø100	ø40 to ø100	ø125 to ø160	ø10 to ø32	ø16 to ø32	ø12 to ø25	
						D-A90-900	Nil	M		Z			•		_	_	•	•	•	•	•	
	—		None	2-wire	In-line	D-Z80-900	_	_	•	_	_	_	_	-		_	_	_	_	_	_	
Reed		Grommet		3-wire (NPN equiv."		D-E76A	•	_	•	_	_						_	_		_		
auto switch	_		Yes		In-line	D-E73A	•	_	•	_	_	_	_	_	_	_	_	_	_	_	_	
			None	2-wire		D-E80A	•	-	•	_	_	_	_	_	_	_	_	_	_	_	_	
				3-wire (NPN)		D-M9N-900	•	•	•	0	_	•	•	•	_	•	•	•	•	•	•	
				3-wire (PNP)	In-line	D-M9P-900	•	•	•	0	_	•	•	•		•	•	•	•	•	•	
				2-wire		D-M9B-900	•	•	•	0	_	•	•	•	_	•	•	•	•		•	
	—			3-wire (NPN)		D-M9NV-900	•		•	0	_	_	_	_	_	•	•	•	•		•	
						D-M9PV-900	•	•		0	_	_	_	_	_	•	•	•	•	•	•	
				2-wire	1	D-M9BV-900	•	•	•	0	_	_	_	_	_	•	•	•	•	•	•	
				3-wire (NPN)		D-M9NW-900	•	•	•	0	_	•	•	•	_	•	•	•	•	•	•	
				3-wire (PNP)	In-line	D-M9PW-900	•	•	•	0	_	•	•	•	_	•	•	•	•	•	•	
	Diagnostic			2-wire	1	D-M9BW-900	•	•	•	0	0	•	•	•	_	•	•	•	•	•	•	
	indication			3-wire (NPN)		D-M9NWV-900	•	•	•	0	_	_	_		_	•	•	•	•	•	•	
	(2-color display)			· · · · ·	4	D-M9PWV-900	•	•	•	0	—	_	_	_	_	•	•	•	•	•	•	
				2-wire	1	D-M9BWV-900	•	•	•	0	0	—	_	_	_	•	•	•	•	•	•	
				3-wire (NPN)		D-Y59A-900	٠			0	—	_	_	_	_	—	_	_	_	—	_	
				3-wire (PNP)	In-line	D-Y7P-900	٠	•		0	—	_	_	_	_	—	_	_	_	_	_	
				2-wire		D-Y59B-900	٠			0	_	_	_	_	_	—	_	_	_	_	_	
	_			3-wire (NPN)		D-Y69A-900	٠			0	—	—	_	—	_	—	_	—	_	—	—	
				3-wire (PNP)	Perpendicular	D-Y7PV-900	۲			0	-	—	—	-	_	—	_	_	_	—	—	
				2-wire		D-Y69B-900	۲			0	—	—	—	—	_	—	—	—	—	—	—	
				3-wire (NPN)		D-Y7NW-900	٠	•		0	—	—	_	—	_	—	_	—	_	—	—	
Solid state	Discussio			3-wire (PNP)	In-line	D-Y7PW-900	٠	•	\bullet	0	—	—	—	—	_	—	_	—	_	—	—	
auto switch	Diagnostic indication	Grommet	Yes	2-wire		D-Y7BW-900	٠	\bullet		0	_			_	_	—	_	—		_	—	
	(2-color display)			3-wire (NPN)		D-Y7NWV-900	۲	•	•	0	—	_			—			—		—	—	
	(3-wire (PNP)	Perpendicular	D-Y7PWV-900	۲	•	\bullet	0	—	—	_	—	—	—	—	—	_	—	—	
				2-wire		D-Y7BWV-900	٠	•	\bullet	0	—	—		—	—	—	_	—	_	—	—	
				3-wire (NPN)		D-G59-900	•	-	•	0	_	_	_		●	—	•	—	_	—	—	
	—			3-wire (PNP)		D-G5P-900	٠	-	•	0		_	_		●		•		_	_	—	
				2-wire	In-line	D-K59-900	•	-	•	0					•		•			—	—	
	Diagnostic			3-wire (NPN)		D-G59W-900	•	-	•	0	-		_		٠	-	•	-	_	_	—	
	indication			3-wire (PNP)	4	D-G5PW-900	•	-	•	0		—			•		•			—	_	
	(2-color display)			2-wire		D-K59W-900	•	-	•	0	0	—	—		•	-	•	-		—	—	
				3-wire (NPN)	-	D-F79-900	•	-	•	0		_			_						_	
				3-wire (PNP)	In-line	D-F7P-900	•	-	•	0		—	_		—		-	_		_	—	
	_			2-wire		D-J79-900	•	-	•	0		—						_		—	—	
				3-wire (NPN)	-	D-F7NV-900	•	-	•	0		_			_					_	_	
				, ,	Perpendicular	D-F7PV-900	•	-	•	0							<u> </u>			—	_	
				2-wire		D-F7BV-900	•	-	•	0	-	—	_				-	-	_	—	—	
				3-wire (NPN)	-	D-F79W-900	•	-	•	0	-		_			-	<u> </u>	-		—	—	
	Diagnostic			3-wire (PNP)	In-line	D-F7PW-900	•	-	•	0	-		—				<u> </u>			—	—	
	indication			2-wire		D-J79W-900	•	-	•	0											_	
	(2-color display)			3-wire (NPN)	Perpendicular	D-F7NWV-900	•	-	•	0	-						-	-		—	—	
				2-wire		D-F7BWV-900	•			0	—	—	_	_	—	—	-	—	—	—	—	
* Colid atc	to outo ou	uitahaa r	norlea	d "O" ara p	raduaad un	on receipt of a	rdor															

 \ast Solid state auto switches marked "O" are produced upon receipt of order.

Ordering the Auto Switches

Please be aware that the order part numbers for the cylinder mounted and individual auto switches (Example) Part number for ordering D-M9BWL-900:	s are different.		
Cylinder mounted type: 25A-CDJ2L16-60-M9BWL	* Lead wire length symbols: 0.5 m	Nil	(Example) M9NW
(Omit the first "D-" and the last "-900" or "-901".)	1 m	М	(Example) M9NWM
 Individual auto switch: D-M9BWL-900 	3 m	L	(Example) M9NWL
(Place the order with the part number for auto switch shown in the table above.)	5 m	Z	(Example) M9NWZ

SMC

								(Cylinder	s								
CD	Q2		MY1B		МУ	′1H	MY2H	СУ	'3R	MXS	MXQ	мхw	MGP	MGG	cxs	CDI	BXW	CDBPXW
ø12 to ø100	ø125 to ø200	ø 20	025 to 040 063	ø 50	ø16, ø20	ø25 to ø40	ø16, ø25	ø15, ø 2 0	ø25 to ø40	ø6 to ø25	ø6 to ø25	ø8 to ø25	ø12 to ø100	ø20 to ø50	ø6 to ø32	ø10	ø16 to ø32	ø10 to ø32
•	•	•		_	•	•	•	•	•	•	•	•	•	•	_	_	-	_
_	_	_	•	•	—	•		_	•	_	_	_	_	_	•	_	_	_
_	_	_	_	_	_	_	_	_	_		_	_	_	_	_	٠	—	—
-		_	—	_	—	—	—	_	—	—	—	—	—	_		٠	—	—
—	—	—	—	_	—	—	—	_	—	—	_	_	_	—	—	•		_
•	•	•	•	—	•	•	•	•	•	•	•	•	•	•	—	_	-	—
•	•	•	•	—	•	•	•	•	•	•	•	•	•	•	—		-	
•	•	•	•	_	•	•	•	•	•	•	•	•	•	•	_		-	—
•	•	•	•	_	•	•	•	_		•	•	•	•	_	_	_	-	_
•	•	•	•	_	•	•	•			•	•	•	•	_		_	_	_
•	•	•	•	_	•	•	•	•	•	•	•	•	•	•	_	_	-	_
•	•	•	•	_	•	•	•	•	•	•	•	•	•	•	_	_	_	_
•		٠	•		•	•	•	•	•	•	•	•	•	•	_	_	_	—
•	•	•	•	—	•	•	•	_		•	•	•	•	_	—	_	—	—
•	•	•	•	_	•	•	•	_	—	•	•	•	•	—	—	_	-	—
•		•	•	_	•	•	•		—	•	•	•	•	—	—	_	-	_
	_	_	—	•	—	•			•	_				_	•	_	-	—
	_	_	-	•	—	•			•	_				_	•		-	
			—	•	-	•	_		•	_				_	•	_	-	
	_	_	_		_	•		_	_	_	_		_	_	•	_		_
_	_	_	_	•		•		_		_	_		_	_	•	_	_	_
_	_	_	_	•		•	_	_	•	_	_	_	_	_	•	_	_	_
_	_	_	_	•	_	•	_	_	•	_	_	_	_	—	•	_	_	_
	_	_	—	•	—	•	—	_	•	—	—	—	—	—	•	—	—	—
_	—	_	—	•	—	•	_	_	—	_	_	—	_	—	•	_		—
_	_		—	•		•				_				_	•			
 —	_	—	—	•		•				_				_	•		-	—
 _	_		_	_		_	_			_				•	_		-	_
	_		_	_					_	_				•		_	_	_
	_		_		_	_				_				•	_		-	_
_	_	_		_	_	_	_		_	_	_	_	_	•	_	_	-	_
_	_	_	_	_	—	_	_	_	_	_	_	_	_	•	_	_	-	_
—	_	_	—	_	_	—	_	—	—	_	_	_	_	_	_	_	•	•
—	_	—	—	—	—	—	—	_	_	—	—	—	—	_	—	—	•	
 _	_	—	—	—	—	_	_	_	_	—	_	_	_	—	—	—	•	●
 _	_	_	—	—	_	_			—	_				_	_		•	•
 _	_		—	_	—	_	_		—	_	_		_	_	_		•	•
_	_		—			_				_				_	_		•	•
_	_	_	_	_		_		_		_			_	_	_	_	•	•
_	_	_	_	_	_	_	_			_					_	_	•	•
_	_	_	_	_	_	_	_		_	_	_		_	_	_	_	•	•
 _	_		_	_		_	_		_	_	_		_	_	_	_	•	•
			I								I	I	I				-	

Applicable Auto Switches Series 25A-

Air Cylinders Control Valves **Related Products** Rotary Actuators Vacuum Equipment Air Grippers Air Preparation Equipment Clean Air Filters Fittings/Flow Air Fitters/Pressure Control Equipment **Detection Switches** Electric Fluid Control Actuators Equipment Auto Switches

Series 25A-Applicable Rotary Actuator, Air Gripper Series

				Auto switches Rotary actuators						atore	Air grippers											
				~	Electrical	63					Pre-wired		, 									
Туре	Special	Electrical	Indicator	Wiring	entry	Auto switch		d wire		<u> </u>	connector	MSQ	MDS	SUB	MHZ2	MHZL2	MHZJ2	MHL2	MHF2	MHS3	MHSJ3	MHY2
7 1* *	function	entry	light	(Output)	direction	model	0.5 Nil	1 M	3 L	5 Z	SDPC	10 to 200	1, 3	7, 20	10 to 40	10 to 25	10 to 25	10 to 40	8 to 20	16 to 32	16 to 32	16 to 25
Reed auto switch	_	Grommet	None	2-wire	In-line	D-A90-900	_	—	•	_	_	•	_	_	_	_	—	—	_	-	_	—
				3-wire (NPN)		D-M9N-900		•	•	0	—	•	_	—		•	•	•	٠	●	●	•
				3-wire (PNP)	In-line	D-M9P-900	•	•	•	0	_	•	_	—	•	•	•	•	•	•	•	•
	_			2-wire		D-M9B-900	•	•	•	0		•	—	—	•	•	•	•	•	•	•	•
				3-wire (NPN)	1 1	D-M9NV-900	•	•	•	0		•	_	—	•	•	•	•	•	•	•	•
				3-wire (PNP)	Perpendicular	D-M9PV-900	•	•	•	0		•	_		•	•	•	•	•	•	•	•
				2-wire		D-M9BV-900	•	•	•	0		•			•	•	•	•	•	•	•	•
				3-wire (NPN)	la line	D-M9NW-900	•	•	•	0		•			•	•	•	•	•	_	•	•
	Diagnostic			3-wire (PNP) 2-wire	In-line	D-M9PW-900 D-M9BW-900	•	•	•	0	-	•			•	•	•	•			•	•
	indication			3-wire (NPN)		D-M9NWV-900	•	•	•	0	_	•	_	_	•	•	•	•	•		•	•
	(2-color display)				Perpendicular	D-M9PWV-900	•	•	•	0		•			•	•	•	•	•		•	•
				2-wire	. orporroiouidi	D-M9BWV-900	•	•	•	0	0	•			•	•	•	•	•	_	•	•
				3-wire (NPN)		D-Y59A-900	•	•	•	0	_	_	_	_	•	•	_	•	_	_	_	_
				3-wire (PNP)	In-line	D-Y7P-900	•	•	•	0	_	_		_	•	•	_	•	_	_	_	_
				2-wire		D-Y59B-900	•	•	•	0	_			_	•	•	_	•	_	_	_	—
	_			3-wire (NPN)		D-Y69A-900	•	•	•	0	—	—	_	_		٠	_	•	—			—
				3-wire (PNP)	Perpendicular	D-Y7PV-900		•	•	0	—	—		—	•	•	—	•	—			—
				2-wire		D-Y69B-900	•	•	•	0					●	•		•	—	_	-	—
				3-wire (NPN)		D-Y7NW-900	•	•	•	0	_	—	_	—	•	•	_	•	—	_	—	—
	Diagnostic			3-wire (PNP)	In-line	D-Y7PW-900	•	•	•	0			—	—	•	•	—	•	—	_	_	—
Solid state	indication	Grommet	Yes	2-wire		D-Y7BW-900	•	•	•	0			_	—	•	•	—	•	_	_	_	—
auto switch	(2-color display)			3-wire (NPN)	1 1	D-Y7NWV-900	•	•	•	0				—	•	•	—	•	_	_	_	—
				3-wire (PNP)		D-Y7PWV-900	•	•	•	0					•	•		•	_	_	_	—
				2-wire		D-Y7BWV-900	•	•	•	0			_		•	•		•	_	-		
				3-wire (NPN)		D-S991-901*	•	_	•	0			•			_	_	_	_	_		
						D-S992-901* D-S9P1-901*	•	_	•	0			•			_			_			
				3-wire (PNP)	In-line	D-S9P2-901*	•	_	•	0			•						_			_
						D-T991-901*	•	_	•	0	_	_	•		_	_		_	_	_	_	_
				2-wire		D-T992-901*	•	_	•	0	_	_	•	_	_	_		_	_	_	_	_
				0		D-S99V1-901*	•	_	•	0	_	_	•	_	_	_	_	_	_	_	_	_
				3-wire (NPN)		D-999V2-901*	•	—		0	—	—	•	—	_	—	—	—	—	—	—	—
					Dorpondioulor	D-S9PV1-901*	٠	_	•	0	_	—	•	_	_	—		_	_	_	_	_
				3-wire (PNP)	rerpenuicular	D-S9PV2-901*	٠	—	•	0	—	—	•	—	—	—	—	—	—	—	—	—
				2-wire		D-T99V1-901*	٠	—	•	0	_	_	•			_	_	_	_	_	_	—
				2-44110		D-T99V2-901*	•	_	•	0			•			—			_		_	
				3-wire (NPN)		D-S791-901*	•	-	•	0				•		—			_	_	—	
					1 1	D-S792-901*	•	-	•	0				•		—			_	_	—	
				3-wire (PNP)	In_lino	D-S7P1-901*	•	-	•	0				•		—			_		_	
				. ()		D-S7P2-901*	•	-	•	0	—			•					_		_	
				2-wire		D-T791-901*	•	-	•	0		-							_	_	_	—
				-		D-T792-901*			•	0	—	—	_			—	_	—	_	—	—	—

* Solid state auto switches marked "O" are produced upon receipt of order.

* Note that the individual auto switch with part number of "SDD " and "TDD " have the right-hand-type (DDD1) and the left-hand-type (DDD2).

When you order the actuator with two auto switches at the part number of the actuator, one each of the right-hand-type and the left-hand-type are shipped together with the actuator. * When the MHZ2-10, MHZ2-10, MHL2-10 to 40, or MHS3-32 air gripper is ordered with auto switch, mounting brackets are supplied with the air gripper. When the auto switch is used at the square groove on the side with other cylinder bore sizes, or ordering only auto switches separately, mounting brackets (90-BMG2-012) are required. Order them separately. For details, refer to page 166.

Ordering the Auto Switches

* Lead wire for a solid state auto switch with "-901" at the end of part number has been changed to a cable for a robot use.



Applicable Electric Actuator Series

					Auto switch	es						Elect	ric actu	lators
Туре	Special	Electrical	Indicator	0	Electrical entry	Auto switch		d wire			Pre-wired connector	LEFS	LEJS	LEY
1,900	function	entry	light	(Output)	direction	model	0.5 Nil	1 M	3 L	5 Z	SDPC	16 to 40	40 to 63	16 to 40
		Grommet	None	2-wire	In-line	D-A90-900		_	•		_			_
				3-wire (NPN)		D-M9N-900	•		•	0	_	•	•	•
				3-wire (PNP)	In-line	D-M9P-900	•		•	0	_	•		•
	_			2-wire		D-M9B-900	•	•	•	0	—	•		
				3-wire (NPN)		D-M9NV-900	•	\bullet	•	0	—	•		\bullet
Solid state				3-wire (PNP)	Perpendicular	D-M9PV-900	•	\bullet	•	0		•		\bullet
auto switch				2-wire		D-M9BV-900	•		•	0		٠		\bullet
				3-wire (NPN)		D-M9NW-900	•	•	•	0	_	•		•
	Diagnastia			3-wire (PNP)	In-line	D-M9PW-900	•	\bullet	\bullet	0	—	•		\bullet
	Diagnostic			2-wire		D-M9BW-900	\bullet		•	0	0	•	•	\bullet
	(2-color display)			3-wire (NPN)		D-M9NWV-900	•		•	0				
	(3-wire (PNP)	Perpendicular	D-M9PWV-900	•		•	0				\bullet
				2-wire		D-M9BWV-900	•		•	0	0			

* Solid state auto switches marked "O" are produced upon receipt of order.

* Auto switches cannot be ordered with the actuator part number. They should be ordered separately. Please refer below for ordering. One each of the right-hand-type and the left-hand-type are shipped together with the actuator.

Ordering the Auto Switches

* Lead wire length symbols:

• Individual auto switch: D-M9BWL-900

(Place the order with the part number for auto switch shown in the table above.)

0.5 m Nil	(Example) M9NW
1 m M	(Example) M9NWM
3 m L	(Example) M9NWL
5 m Z	(Example) M9NWZ

Series 25A-Auto Switch Mounting

Band Mounting Style

Applicable cylinder series: 25A-CDJ2, 25A-CDM2, 25A-CDG1, 25A-MGG

Applicable auto switches: D-M9 -900, D-M9 W-900, M9BWSDPC-900, M9BWVSDPC-900, D-A90L-900

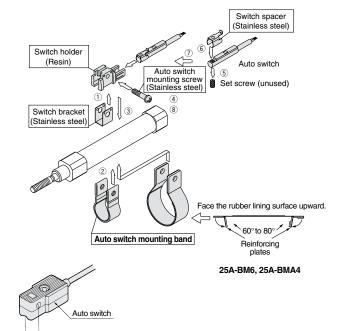
Auto Switch Mounting Bracket Part No.

Cylinder					Applicable b	ore size (mm)				
series	10	16	20	25	32	40	50	63	80	100
25A-CDJ2	Note 1) 25A-BJ7-010S	Note 1) 25A-BJ7-016S	—	_	_	—	_	—	_	_
25A-CDM2	—	_	Note 2) 25A-BM6-020S	Note 2) 25A-BM6-025S	Note 2) 25A-BM6-032S	Note 2) 25A-BM6-040S	_	—	_	_
25A-CDG1	—	_	Note 3) 25A-BMA4-020S	Note 3) 25A-BMA4-025S	Note 3) 25A-BMA4-032S	Note 3) 25A-BMA4-040S	Note 3) 25A-BMA4-050S	Note 3) 25A-BMA4-063S	_	_
25A-MGG	—	_	Note 3) 25A-BMA4-020S	Note 3) 25A-BMA4-025S	Note 3) 25A-BMA4-032S	Note 3) 25A-BMA4-040S	Note 3) 25A-BMA4-050S	Note 3) 25A-BMA4-063S	—	—

Note 1) The combination of the auto switch mounting band (BJ2-□□□S/with a stainless steel screw) and the holder set (BJ3-1).

Note 2) The combination of the auto switch mounting band (for BM2-□□□) and stainless steel screw (BBA4), and the holder set (BJ3-1).

Note 3) The combination of the auto switch mounting band (for BMA2-□□□) and stainless steel screw (BBA4), and the holder set (BJ3-1).



Auto switch mounting screw M4 X 0.7 x 22L

R

Applicable cylinder series: 25A-CDG1 80, 25A-CDG1 100 Applicable auto switches: D-G5 900, D-K59-900, D-K59WSDPC-900, D-K59WSDPC-900

Cylinder	Applicable bore size (mm)								
series	80	100							
25A-CDG1	BA-08S	BA-10S							

Auto switch mounting band (With bracket)

Applicable cylinder series Applicable auto switches

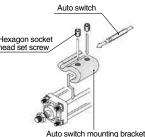
Tie-rod Mounting Style

s : 25A-MDB, 25A-CDA2, 25A-CDS2

: D-M9□-900, D-M9□V-900, D-M9□W-900, D-M9□WV-900, M9BWSDPC-900, M9BWVSDPC-900 : D-A90L-900

Auto Switch Mounting Bracket Part No.

Cylinder	Applicable bore size (mm)											
series	32	40	50	63	80	100	125	140	160			
25A-MDB	90-	90-	90-	90-	90-	90-						
	BMB5-032	BMB5-032	BA7-040	BA7-040	BA7-063	BA7-063	_		i —			
25A-CDA2	-	90-	90-	90-	90-	90-	_	_				
		BA7-040	BA7-040	BA7-063	BA7-080	BA7-080						
25A-CDS2	_		_			_	25A-	25A-	25A-			
							BS6-125	BS6-125	BS6-160			



165

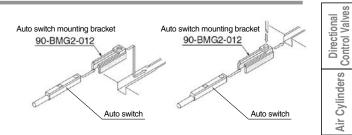


Applicable cylinder series

Applicable auto switches

: 25A-MY1B, 25A-MY1H, 25A-CY3R, 25A-MGP Applicable air gripper series : 25A-MHZ(L) 2, 25A-MHL2, 25A-MHS3

: D-M9 -900, D-M9 V-900, D-M9 W-900, D-M9 WV-900, M9BWSDPC-900, M9BWVSDPC-900 : D-A90L-900



Auto Switch Mounting Bracket Part No.

Cylinder series	Applicable bore size (mm)											
Air gripper series	10	12	15	16	20	25	32	40	50	63	80	100
25A-MY1B	_	_	—	—	Not required	90- BMG2-012	90- BMG2-012	90- BMG2-012	—	90- BMG2-012	—	90- BMG2-012
25A-MY1H	—	—	—	Not required	Not required	90- BMG2-012	90- BMG2-012	90- BMG2-012	—	—	—	_
25A-CY3R	—	—	Not required	—	Not required	90- BMG2-012	90- BMG2-012	90- BMG2-012	—	—	—	_
25A-MGP	_	90- BMG2-012	—	90- BMG2-012								
25A-MHZ2	90- BMG2-012			Note 4)				_				
25A-MHZL2	90- BMG2-012	_	_	Note 4)	Note 4)	Note 4)	_	_	_		_	_
25A-MHL2	90- BMG2-012			90- BMG2-012	90- BMG2-012	90- BMG2-012	90- BMG2-012	90- BMG2-012				_
25A-MHS3	_	_	_	Not required	Not required	Not required	90- BMG2-012				_	_

Note 4) When mounting D-M9 type of auto switch onto the square groove of the side of the air gripper, the auto switch mounting bracket (90-BMG2-012) is required.

Related Products

Air Grippers Actuators

Equipment Vacuum

Air Preparation Equipment

Clean Air Filters



Series 25A-Precautions

Be sure to read before handling.

Precautions

Change of material

Series 25A- are copper- and zinc-free products, however, some parts including motors, cables, drivers for solenoid valves and electric actuators, and coils for auto switches, and connector pins and lead wires, whose material can not be changed, are made of copper.

Particle generation (metallic contaminants)

Usage of metal stoppers and/or shock absorbers on an air slide table produces metal-to-metal collision and contact, and may generate wear particles. Do not use metal stoppers and/or shock absorbers in an environment where wear particles are problem. The following models of air gripper may generate dust particles, as metal-to-metal collisions occur when fingers are fully closed. • MHZ2

- · MHZL2 (Except -X5955)
- · MHF2
- · MHY2

Static electricity

Refrain from using the electrical equipments including detection switches (e.g., pressure switches and flow switches) in electrostatically-charged environments. Otherwise, they may cause the system to fail or to malfunction.

Piping

Usage of nylon tubing and polyurethane tubing in environments with a low dew point may affect dew points of ambient air and inside of piping. Use fluoropolymer tubing (Series TL) or stainless steel copper tubing (Supply it on your own) in environments with a low dew point.

Chemical environment

Refrain from using the products in such environments as exposed to chemicals. Otherwise, resin parts may deteriorate.

If you want SMC to test the products for the effects of chemicals attached to them, send the products back to SMC after thoroughly cleaning them.

Consult your SMC sales representative for further details.

Trademark

DeviceNet[™] is a trademark of ODVA. EtherNet/IP[™] is a trademark of ODVA.

EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) and "Instruction Manuals" before using.

SMC

Revision history

SMC

Edition B • T	ne models compatible with secondary batteries added.
•	5 port air operated valve: Series 25A-SYA
•	Vacuum unit: Series 25A-ZK2
•	Electric actuators: Series 25A-LEFS/LEJS/LEY
•	Air cylinders: Series 25A-CJ2-Z, 25A-MB-Z, 25A-MGP-Z
•	Stainless steel pressure gauge: Series G43, etc. added.
• N	umber of pages increased from 149 to 172.

ST



SMC Corporation of America 10100 SMC Blvd., Noblesville, IN 46060 www.smcusa.com

International inquiries: www.smcworld.com

SMC Pneumatics (Canada) Ltd. www.smcpneumatics.ca

(800) SMC.SMC1 (762-7621)

e-mail: sales@smcusa.com



© 2014 SMC Corporation of America, All Rights Reserved. All reasonable efforts to ensure the accuracy of the information detailed in this catalog were made at the time of publishing. However, SMC can in no way warrant the information herein contained as specifications are subject to change without notice.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

SV-RRD-1M