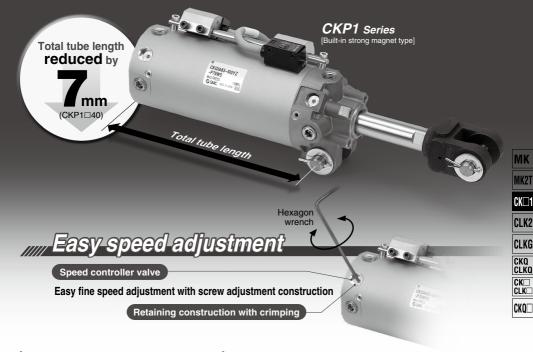
Clamp Cylinder

CK□1 Series

Ø40, Ø50, Ø63

Total tube length reduced



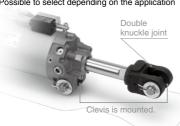


Clevis width

12.5 mm

16.5 mm/19.5 mm

Possible to select depending on the application



Magnetic field resistant auto switches

Mountable in 3 directions

[CKG1 series/Built-in standard magnet type] D-P3DWA, D-P4DW



[CKP1 series/Built-in strong magnet type] D-P79WSE, D-P74L/Z



D--X□



Total tube length reduced

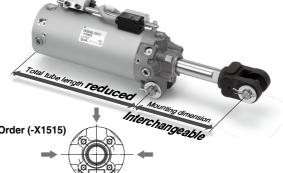
The total length has been reduced by modifying the internal design.

CKP1 series			(mm)
Bore size (mm)	CKP1	Shortened dimensions	Current model
40	58	7	65
50	56	2	58
63	56	2	58

CKG1 series			(mm)
Bore size (mm)	CKG1	Shortened dimensions	Current model
40	53	2	55
50	56	2	58
62	EC	2	E0

Mounting dimensions are the same as the current product.

The dimension from the body to the work piece is the same as the current product.



With air cushion

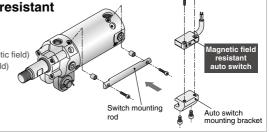
Unclamped side (Head end)...Standard
Air cushion on both ends.....Made to Order (-X1515)

Piping ports are located on three surfaces.

Possible to mount magnetic field resistant auto switch in 3 directions

[CKG1 series/Built-in standard magnet type]
D-P3DWASC, D-P3DWASE, D-P3DWA/L/Z (AC magnetic field)
D-P4DWSC, D-P4DWSE, D-P4DWL/Z (AC magnetic field)

[CKP1 series/Built-in strong magnet type] D-P79WSE, D-P74L/Z (DC/AC magnetic field)



CK1 Series Variations

	Series		25	Bore 32	size (40	mm) 50	63	Stroke (mm)	Clevis width (mm)	Page
Clamp cylinder (Rod mounting type)	Built-in standard magnet type	CKG1			•	•	•	50 75		
	Built-in strong magnet type	СКР1			•	•	•	100	12.5	P.421
Clamp cylinder (Band mounting type)	Without magnet	СК1			•	•	•	125 150	16.5 19.5	D 400
	Built-in standard magnet type	СКG1			•	•	•	200* *Except ø40		P.426
Clamp cylinder/ Slim type	Built-in standard magnet type	CKG□-X2095	•	•	•			50		
(Rod mounting type)	Built-in strong magnet type	CKP□-X2095	•	•	•		-	75		
Clamp cylinder with lock/Slim type	Built-in standard magnet type	CLKG□-X2095	•	•	•		-	100 125	9, 12.5	P.473
(Rod mounting type)	Built-in strong magnet type	CLKP□-X2095	•	•	•		-	150		
Clamp cylinder with lock	Built-in standard magnet type	CLK2G□		O ¹	•	•	•	50, 75	12.5	D.445
	Built-in strong magnet type	CLK2P□		+	•	•	•	100, 125 150	16.5 19.5	P.445

420

*1) Clevis width is 12 mm.

Clamp Cylinder with Magnetic Field **Resistant Auto Switch (Rod Mounting Type)**

CKG1/CKP1 Series ø40, ø50, ø63



MK

MK2T

CK□1

CLK2

CLKG

CKQ

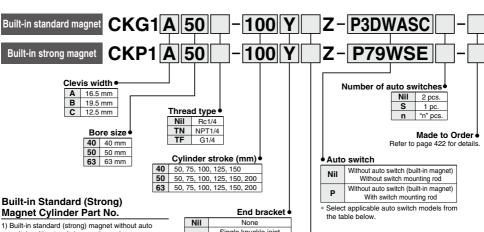
CLKQ

CK□

CLK

CKQ□

How to Order



1) Built-in standard (strong) magnet without auto switch, without switch mounting rod

Symbol for the auto switch type is "Nil" as shown below.

CKG1: (Example) CKG1A50-50YZ CKP1: (Example) CKP1A50-50YZ

2) Built-in standard (strong) magnet without auto switch, with switch mounting rod

Symbol for the auto switch type is "P" as shown below.

CKG1: (Example) CKG1A50-50YZ-P CKP1: (Example) CKP1A50-50YZ-P

* The auto switch mounting bracket is not included

Single knuckle joint 1 (M6 without tap) Single knuckle joint IΑ (M6 with tap) Double knuckle joint Υ (M6 without tap) Double knuckle joint YA (M6 with tap)

Note) A knuckle pin, cotter pins and flat washers are provided as a standard for Y and YA.

Option

Nil	None				
В	Limit switch mounting base				
D	Dog fitting Note 1)				
L	Foot				
K Note 2)	Pedestal (for 75, 100, 150 strokes only)				

Note 1) When the dog fitting is selected, choose the rod end bracket IA or YA (M6 with tan)

Note 2) Only available for clevis width A (16.5 mm)

Applicable Magnetic Field Resistant Auto Switches (Refer to pages 941 to 1067 for detailed auto switch specifications.)

Applicable Magnetic Field Resistant Auto Switches (Refer to pages 941 to 1007 for detailed auto switch specifications.)									
Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
	D-	D-P3DWASC		Pre-wired connector		2-wire (3-4)		0.3 m	
		D-P3DWASE		Pre-wired connector		2-wire (1-4)		0.3 111	
		D-P3DWA						0.5 m	
		D-P3DWAL	AC magnetic field (Single-phase AC welding magnetic field)	Grommet	2-color indicator 2-wir 2-wir	2-wire		3 m	Relay, PLC
CKG1	Solid state auto switch	D-P3DWAZ					24 VDC	5 m	
	auto switch	D-P4DWSC		Pre-wired connector Grommet		2-wire (3-4)		0.3 m	
		D-P4DWSE				2-wire (1-4)			
		D-P4DWL				2-wire		3 m	
		D-P4DWZ						5 m	
	B d	D-P79WSE	DC/AC	Pre-wired connector	2-color indicator	2-wire (1-4)	24 VDC	0.3 m	
CKP1	Reed auto switch	D-P74L	magnetic field	Grommet	1-color indicator	0	24 VDC	3 m	
	auto switch	D-P74Z	magnetto field	Gioilinet	1-color indicator	2-wire	100 VAC	5 m	

Note 1) Refer to page 433 when ordering the auto switch mounting bracket or switch mounting rod assembly. Note 2) For the D-P3DWA, the auto switch and auto switch mounting bracket are packed together, (but not assembled).







Refer to pages 432 to 434 for cylinders with auto switches.

- . Minimum stroke for auto switch mounting · Auto switch proper mounting position
- (detection at stroke end) and its mounting height
- Operating range
- · Auto switch mounting bracket/Part no.



Made to Order (Refer to page 435 for details.)

	· · · · · · · · · · · · · · · · · · ·
Symbol	Specifications
-X1515	With air cushion on both ends

Made to Order

Click here for details

Symbol	Specifications
-XC88*	Spatter resistant coil scraper, Lube- retainer, Grease for welding (Rod parts: Stainless steel 304)
-XC89*	Spatter resistant coil scraper, Luberetainer, Grease for welding (Rod parts: S45C)
-XC91*	Spatter resistant coil scraper, Grease for welding (Rod parts: S45C)

^{*} Not available for the CKP1 series.

Specifications

Bore size (mm)	40	50	63		
Fluid		Air	•		
Proof pressure		1.5 MPa			
Maximum operating pressure	1.0 MPa				
Minimum operating pressure	0.05 MPa				
Ambient and fluid temperature	-10°C to 60°C				
Piston speed	50 to 500 mm/s				
Cushion	Unclamped side (head end): With air cushion				
Speed controller	Equipped on both ends				
Lubrication	Non-lube				
Stroke length tolerance	+1.0 0				
Mounting Note)		Double clevis			

Note) A clevis pin, cotter pins, flat washers are equipped as a standard.

	16.5 mm	CKG1A/CKP1A
Clevis width	19.5 mm	CKG1B/CKP1B
	12.5 mm	CKG1C/CKP1C

Standard Stroke

Bore size (mm)	Standard stroke (mm)
40	50, 75, 100, 125, 150
50, 63	50, 75, 100, 125, 150, 200

End Bracket/Options

Symbol	Description		Part no.			
Symbol			CKG1A/CKP1A	CKG1B/CKP1B	CKG1C/CKP1C	
1	Cinale kavelde isint	M6 without tap	CKB-I04			
IA	Single knuckle joint	M6 with tap	CKB-IA04			
Y	Double knuckle joint (A knuckle pin, cotter pins.	M6 without tap	CKA-Y04	CKB-Y04	CKC-Y04	
YA	flat washers are equipped as a standard.)	M6 with tap	CKA-YA04 CKB-YA04 CKC-YA04			

^{*} For details about dimensions, refer to pages 430 and 431.

Weight (Basic weight includes the switch mounting rod. At 0 stroke)

				Unit: kg
	Bore size (mm)			63
CKG1□ cylinder	Basic weight	0.70	0.92	1.12
CKG1 Cyllinder	Additional weight per 25 mm of stroke	0.11	0.12	0.14
CKP1□ cylinder	Basic weight	0.72	0.98	1.28
	Additional weight per 25 mm of stroke	0.11	0.12	0.14
Single knuckle joint			0.20	
Double knuckle joint (A knuckle pin, cotter pins, flat washers are equipped as a standard.)			0.34	

Calculation

- Basic weight ------0.92 (ø50) Example) CKG1 50-100YZ-P • Additional weight0.12/25 mm
 - Cylinder stroke ------....100 mm Double knuckle joint ----- 0.34 (Y)

 $0.92 + 0.12 \times 100/25 + 0.34 = 1.74 \text{ kg}$

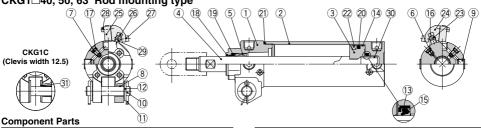
Theoretical Output

							Unit: N	
Bore size	Rod size	Operating	Piston area	Piston area Operating pressure (MP				
(mm)	(mm)	direction	(mm²)	0.3	0.4	0.5	0.6	
40	40 20	OUT	1260	378	504	630	756	
40		IN	943	283	377	472	566	
50	20	OUT	1960	588	784	980	1180	
50		IN	1650	495	660	825	990	
62		OUT	3120	934	1250	1560	1870	
63	20	IN	2800	840	1120	1400	1680	

Clamp Cylinder **CK** 1 Series

Construction

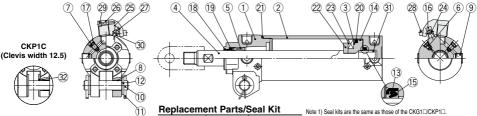




iipoliciit i arts			
Description	Material	Q'ty	Note
Rod cover	Aluminum alloy	1	Chromated
Tube cover	Aluminum alloy	1	Hard anodized
Piston	Aluminum alloy	1	Chromated
Piston rod	Carbon steel	1	Hard chrome plating
Bushing	Bearing alloy	1	
Cushion valve	Steel wire	1	Black zinc chromated
Speed controller valve	Steel wire	2	Nickel plating
Clevis bushing	Oil-impregnated sintered alloy	2	
Hexagon socket head plug	Carbon steel	4	Rc1/4
Pin	Carbon steel	1	
Cotter pin	Low carbon steel wire rod	2	
Flat washer	Rolled steel	2	
Cushion seal retainer	Rolled steel	1	Zinc chromated
Wear ring	Resin	1	
Cushion seal	Urethane	1	
Cushion valve seal	NBR	1	
Speed controller valve seal	NBR	2	
	Description Rod cover Tube cover Piston Piston rod Bushing Cushion valve Speed controller valve Clevis bushing Hexagon socket head plug Pin Cotter pin Flat washer Cushion seal retainer Wear ring Cushion seal Cushion valve seal	Description Material Rod cover Aluminum alloy Tube cover Aluminum alloy Piston Aluminum alloy Piston Aluminum alloy Piston rod Carbon steel Bushing Bearing alloy Cushion valve Steel wire Speed controller valve Steel wire Clevis bushing Oli-mpegnade sintered alloy Hexagon socket head plug Carbon steel Pin Carbon steel Cotter pin Low cafton steel wire rod Flat washer Rolled steel Cushion seal retainer Wear ring Resin Cushion seal Urethane Cushion valve seal	Description

No.	Description	Material	Q'ty	Note
18	Coil scraper	Phosphor bronze	1	
19	Rod seal	NBR	1	
20	Piston seal	NBR	1	
21	Tube gasket	NBR	1	
22	Magnet	_	1	
23	Switch mounting rod	Carbon steel	1	Zinc chromated
24	Auto switch mounting bracket	Aluminum alloy	_	
25	Magnetic field resistant auto switch	_	_	
26	Hexagon socket head cap screw	Steel wire	2	M4 x 0.7 x 14 L
27	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M4 x 0.7 x 8 L
28	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M3 x 0.5 x 14 L
29	Switch mounting spacer	Aluminum alloy	2	
30	Cushion ring	Aluminum alloy	1	Anodized
31	Spacer	Bearing alloy	2	CKG1C only

CKP1 □40, 50, 63 Rod mounting type



Bore size (mm)	Order no.	Contents	No
40	CK1A40-PS	Set of nos. above (9, 20, 21).	Nie

- lote 2) Seal kit does not come with a grease pack, so please order it separately. Grease pack part number: GR-S-010 (compatible with all sizes)
- lote 3) Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. Please contact SMC when disassemble is required.

Cor	nponent Parts			
No.	Description	Material	Q'ty	Note
1	Rod cover	Aluminum alloy	1	Chromated
2	Tube cover	Aluminum alloy	1	Hard anodized
3	Piston	Aluminum alloy	1	Chromated
4	Piston rod	Carbon steel	1	Hard chrome plating
5	Bushing	Bearing alloy	1	
6	Cushion valve	Steel wire	1	Black zinc chromated
7	Speed controller valve	Steel wire	2	Nickel plating
8	Clevis bushing	Oil-impregnated sintered alloy	2	
9	Hexagon socket head plug	Carbon steel	4	Rc1/4
10	Pin	Carbon steel	1	
11	Cotter pin	Low carbon steel wire rod	2	
12	Flat washer	Rolled steel	2	
13	Cushion seal retainer	Rolled steel	1	Zinc chromated
14	Wear ring	Resin	1	
15	Cushion seal	Urethane	1	
16	Cushion valve seal	NBR	1	
17	Speed controller valve seal	NBR	2	

No.	Description	Material	Q'ty	Note
_	<u> </u>			Note
18	Coil scraper	Phosphor bronze	1	
19	Rod seal	NBR	1	
20	Piston seal	NBR	1	
21	Tube gasket	NBR	1	
22	Magnet holder	Aluminum alloy	1	
23	Magnet	_	1	
24	Switch mounting rod	Carbon steel	1	Zinc chromated
25	Auto switch mounting bracket	Aluminum alloy	l —	
26	Magnetic field resistant auto switch	_	_	
27	Hexagon socket head cap screw	Steel wire	2	M4 x 0.7 x 14 L
28	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M4 x 0.7 x 8 L
29	Hexagon socket head cap screw	Steel wire	2 pcs. per switch	M3 x 0.5 x 16 L
30	Switch mounting spacer	Aluminum alloy	2	
31	Cushion ring	Aluminum alloy	1	Anodized
32	Spacer	Bearing alloy	2	CKP1C only
r				423

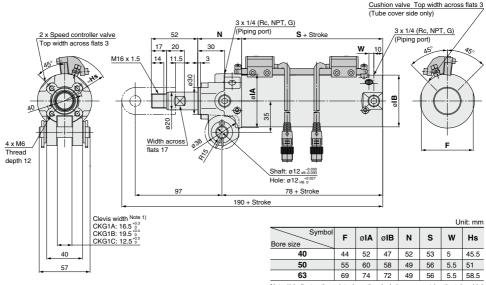
MK MK2T CK□1 CLK2 CLKG

CKQ CLKQ CK□ CLK

|CKQ□

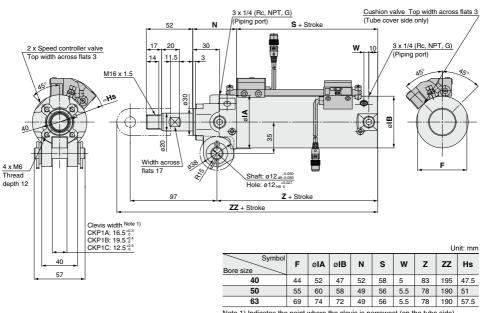
Dimensions

CKG1□40, 50, 63 Rod mounting type



Note 1) Indicates the point where the clevis is narrowest (on the tube side)

CKP1□40, 50, 63 Rod mounting type



Note 1) Indicates the point where the clevis is narrowest (on the tube side)

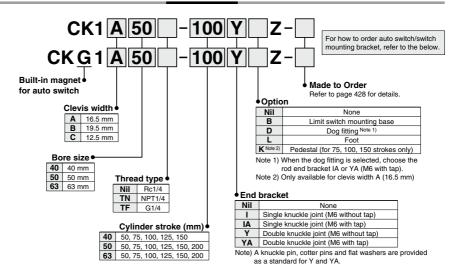


Clamp Cylinder with Magnetic Field Resistant Auto Switch (Band Mounting Type)

CK1/CKG1 Series



How to Order



Magnetic Field Resistant Auto Switch D-P4DW□/Band Mounting Compliant

Band mounting of the magnetic field resistant auto switch (D-P4DW□) to the CKG1□ series is possible by ordering the switch mounting bracket and the auto switch individually.



How to Order

Please order the switch mounting bracket, auto switch and clamp cylinder individually. Refer to the table below for auto switch mounting bracket part numbers.

Part no.	Applicable auto switch model	Applicable clamp cylinder
BA8-040	D-P4DWSC	CKG1□40
BA8-050	D-P4DWSE	CKG1□50
BA8-063	D-P4DWL/Z	CKG1□63

Ordering Example

Example case ① Cylinder: CKG1A50-50YZ -------1
Example case ② Magnetic field resistant auto switch:

D-P4DWSC2
Example case ③ Switch mounting bracket: BA8-0502

Note 1) Please order the same quantity for the switch mounting bracket and the magnetic field resistant auto switch respectively.

Note 2) Band mounting for the magnetic field resistant auto switches D-P79WSCI, D-P74LI is not applicable.

Applicable Magnetic Field Resistant Auto Switches (Refer to pages 941 to 1067 for detailed auto switch specifications.)

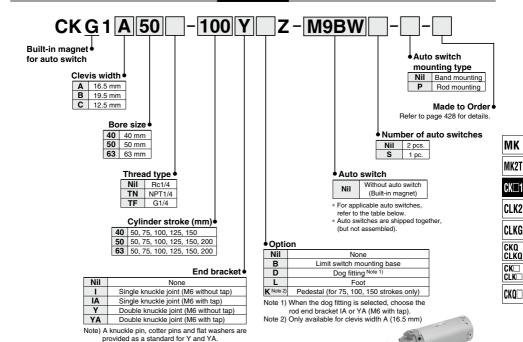
Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load	
		P4DWSC	AC magnetic field	Pre-wired		2-wire (3-4)		0.3 m		
CKG1 Solid state	Solid state	P4DWSE	(Single-phase		2-color	2-wire (1-4)	24 VDC	0.3 111	Relay,	
CKGI	auto switch	P4DWL	AC welding		Grommet	indicator	or 2-wire	24 VDC	3 m	PLC
		P4DWZ	magnetic field)	Gioinnet		Z-WIFE		5 m		

Clamp Cylinder with Standard Auto Switch (Band Mounting/Rod Mounting Type)

CKG1 Series ø40, ø50, ø63



How to Order



Standard Auto Switches Astandard auto switches cannot be use

	Standard Auto Switches 223tandard auto switches cannot be used under a strong magnetic neid.																						
		Electrical	ig.	Wiring -		Load voltage		Auto	Lea	Lead wire length [m] Pre-wired		Ammli	Applicable										
Type	Special function	entry	Indicator light	(Output)		DC	C AC		0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector		ad								
ج				3-wire (NPN)		5 V. 12 V		M9N	•	•	•	0	0	IC									
switch	-			3-wire (PNP)		3 V, 12 V		M9P	•	•	•	0	0	circuit									
				2-wire	24 V 5 V, 12 V 12 V 5 V, 12 V	12 V]	M9B	•	•	•	0	0	_	1								
욬	Diagnostic			3-wire (NPN)		5 V 10 V	E V 1	E V] [M9NW	•	•	•	0	0	IC]						
- -		Grommet Ye	Yes	s 3-wire (PNP) 24 V		- L	M9PW	•	•	•	0	0		Relay, PLC									
state	(2-color indicator)			2-wire							re (NPN)]	M9BW	•	•	•	0	0	_				
	Water			3-wire (NPN)								ĺ		E V 10 V		M9NA	0	0	•	0	0	IC]
Solid	resistant			3-wire (PNP)								3 V, 12 V		M9PA	0	0	•	0	0	circuit			
νõ	(2-color indicator)			2-wire		12 V]	M9BA	0	0	•	0	0	_									
교수등			Yes	3-wire (NPN equivalent)	_	5 V		A96	•	_	•	_	_	IC circuit	_								
Reed auto switch	-	Grommet	165	2-wire	24 V	12 V	100 V	A93	•	•	•	•	_	_	Relay,								
E 6 8			No	Z-Wire	24 V	5 V, 12 V	100 V or less	A90	•	-	•	_	_	IC circuit	PLC								

^{*} Solid state auto switches marked with "O" are produced upon receipt of order.

* Lead wire length symbols: 0.5 m Nil (Example) M9NWV

1 m······M (Example) M9NWVM 3 m······L (Example) M9NWVL 5 m······Z (Example) M9NWVZ



D-

-X□



^{*} Auto switches and mounting brackets are shipped together, (but not assembled).



Refer to pages 432 to 434 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
 Auto switch proper mounting position (detection at stroke end) and its mounting height
- Operating range
- · Auto switch mounting bracket/Part no.



Made to Order (Refer to page 435 for details.)

Symbol Specifications

-X1515 With air cushion on both ends

Made to Order

Click here for details

Symbol	Specifications
-XC88*	Spatter resistant coil scraper, Lube- retainer, Grease for welding (Rod parts: Stainless steel 304)
-XC89*	Spatter resistant coil scraper, Luberetainer, Grease for welding (Rod parts: S45C)
-XC91*	Spatter resistant coil scraper, Grease for welding (Rod parts: S45C)

 Not available for the CK1 and CKG1 with the magnetic field resistant auto switch.

Specifications

Bore size (mm)	40	50	63		
Fluid		Air			
Proof pressure		1.5 MPa			
Maximum operating pressure		1.0 MPa			
Minimum operating pressure	0.05 MPa				
Ambient and fluid temperature	Without auto switch: -10°C to 70°C With auto switch: -10°C to 60°C				
Piston speed		50 to 500 mm/s			
Cushion	Unclamped side (head end): With air cushion				
Speed controller	Ed	quipped on both en	ids		
Lubrication	Non-lube				
Stroke length tolerance	+1.0 0				
Mounting Note)	Double clevis				

Note) A clevis pin, cotter pins, flat washers are equipped as a standard.

	16.5 mm	CK1A/CKG1A
Clevis width	19.5 mm	CK1B/CKG1B
	12.5 mm	CK1C/CKG1C

Standard Stroke

Bore size (mm)	Standard stroke (mm)
40	50, 75, 100, 125, 150
50, 63 50, 75, 100, 125, 150, 200	

End Bracket/Options

Symbol	Descripti	on		Part no.	
Syllibol	Description		CK1A/CKG1A	CK1B/CKG1B	CK1C/CKG1C
1	Cinale kavelde isiat	M6 without tap		CKB-I04	
IA	Single knuckle joint	M6 with tap		CKB-IA04	
Υ	Double knuckle joint (A knuckle pin, cotter pins.	M6 without tap	CKA-Y04	CKB-Y04	CKC-Y04
YA	flat washers are equipped as a standard.)	M6 with tap	CKA-YA04	CKB-YA04	CKC-YA04

^{*} For details about dimensions, refer to pages 430 and 431.

Weight

Unit: kç				
	40	50	63	
Culinday	0.68	0.90	1.10	
Cylinder	Additional weight per 25 mm of stroke	0.10	0.11	0.13
Single knuckle joi		0.20		
Double knuckle joi are equipped as a		0.34		

Calculation Example) **CKG1**□**50-100YZ** Basic weight -----0.90 (ø50)

Additional weight ------0.11/25 mm
 Cylinder stroke-----100 mm

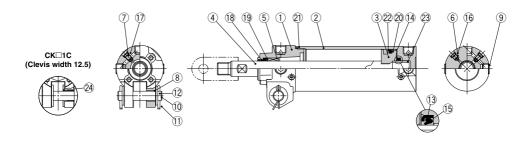
● Double knuckle joint ······· 0.34 (Y) 0.90 + 0.11 x 100/25 + 0.34 = 1.68 kg

Theoretical Output

	Unit: 1					Unit: N	
Bore size Rod siz	Rod size	Operating	Piston area	0	perating pr	essure (MP	a)
(mm)	(mm) (mm)	direction (mm²)	0.3	0.4	0.5	0.6	
40	40 20	OUT	1260	378	504	630	756
40		IN	943	283	377	472	566
E0	50 20	OUT	1960	588	784	980	1180
50		IN	1650	495	660	825	990
60	00	OUT	3120	934	1250	1560	1870
63	20	IN	2800	840	1120	1400	1680

Construction

CK□1□40, 50, 63 Band mounting type



Component Parts

No.	Description	Material	Q'ty	Note
1	Rod cover	Aluminum alloy	1	Chromated
2	Tube cover	Aluminum alloy	1	Hard anodized
3	Piston	Aluminum alloy	1	Chromated
4	Piston rod	Carbon steel	1	Hard chrome plating
5	Bushing	Bearing alloy	1	
6	Cushion valve	Steel wire	1	Black zinc chromated
7	Speed controller valve	Steel wire	2	Nickel plating
8	Clevis bushing	Oil-impregnated sintered alloy	2	
9	Hexagon socket head plug	Carbon steel	4	Rc1/4
10	Pin	Carbon steel	1	
11	Cotter pin	Low carbon steel wire rod	2	
12	Flat washer	Rolled steel	2	
13	Cushion seal retainer	Rolled steel	1	Zinc chromated
14	Wear ring	Resin	1	
15	Cushion seal	Urethane	1	
16	Cushion valve seal	NBR	1	
17	Speed controller valve seal	NBR	2	
18	Coil scraper	Phosphor bronze	1	
19	Rod seal	NBR	1	
20	Piston seal	NBR	1	
21	Tube gasket	NBR	1	
22	Magnet	_	T-	For the CKG1
23	Cushion ring	Aluminum alloy	1	Anodized
24	Spacer	Bearing alloy	2	CK□1C only

Replacement Parts/Seal Kit

riepiacemen	nepiacement rants/sea	
Bore size (mm)	Order no.	Contents
40	CK1A40-PS	Set of nos. above

Note 1) Seal kit does not come with a grease pack, so please order it separately.

Grease pack part number: GR-S-010 (compatible with all sizes)

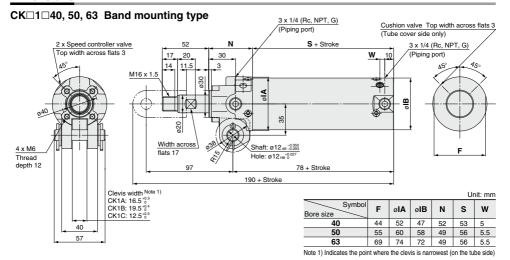
Note 2) Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. Please contact SMC when disassemble is required.

D-□ -X□

MK2T
CK_1
CLK2
CLKG
CKQ
CKC

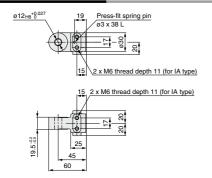


Dimensions



End Bracket

Single Knuckle Joint



Material: Cast iron

Part no.	End bracket symbol	Applicable clamp cylinder	
CKB-I04	I (M6 without tap)	CK□1A series	
CKB-IA04	IA (M6 with tap)	CK□1B series	

Note 1) A spring pin is attached to the single knuckle joint as a standard.

Note 2) The current model is equivalent to the component part number

CKB-IA04 (end bracket symbol IA).

Pin

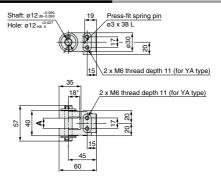


Material: Carbon stee

Part no.	Usage	
CK-P04	Knuckle pin Clevis pin	
Note) Cetter pipe and flat weekers are		

Note) Cotter pins and flat washers are attached to the pin as a standard.

Double Knuckle Joint



Material: Cast iron

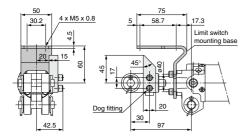
Unit: mm

material Cast ire			OTHE THIS
Part no.	End bracket symbol	Α	Applicable clamp cylinder
CKA-Y04	Y (M6 without tap)		
CKA-YA04	YA (M6 with tap)	10.5 0	CK□1A series
CKB-Y04	Y (M6 without tap)	19.5 +0.4	CK□1B series
CKB-YA04	YA (M6 with tap)	19.5 0	
CKC-Y04	Y (M6 without tap)	12.5 +0.3	CK□1C series
CKC-YA04	YA (M6 with tap)	12.5 0	CKLITC series

- Note 1) A knuckle pin, cotter pins, flat washers and a spring pin are attached to the double knuckle joint as a standard.
- Note 2) The current model is equivalent to the component part number CKA-YA04, CKB-YA04 (end bracket symbol YA).
- Note 3) The dimension with * shows the value when mounted on the piston rod.

CK□1 Series Options

Limit Switch Mounting Base/Dog Fitting



Material: Rolled steel

Part no.	Option symbol	Name	Applicable clamp cylinder
CK-B04	В	Limit switch mounting base	CK□1A series
CK-D04	D	Dog fitting	CK□1B series

- Note 1) Limit switch mounting base and dog fitting can be repositioned by removing the hexagon socket head cap screw.
- Note 2) When ordering the limit switch mounting base and the dog fitting individually, mounting bolts (hexagon socket head cap screw) and spring washers will be attached as a standard.

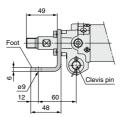


When you attach a dog fitting, be sure to use a knuckle joint, M6 with tap (end bracket symbol IA or YA).

The dog fitting cannot be attached to the knuckle joint, M6 without tap (end bracket symbol I or Y).

Foot



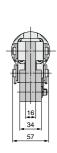


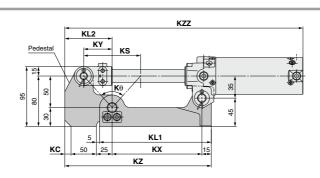
Material: Rolled steel

Part no.	Option symbol	Applicable clamp cylinder
CK-L04	L	CK□1A series CK□1B series

- Note 1) A mounting bolt (hexagon socket head cap screw) and a spring washer will be attached as a standard for the foot bracket.
- Note 2) When mounting the cylinder, use both the foot and clevis pin. Please avoid using the foot by itself as this may result in damage.

Pedestal





Material: Rolled steel

1	. 4.5		
Jn		m	r

MK2T

CK□1

CLK2

CLKG

CKQ CLKQ

CK.

|CKQ□

	0 "								KZZ					
Part no.	Option symbol	KL1	KL2	KS	кх	KY	KZ	K θ	KC	CKG□40	СКР□40		CKG□63 CKP□63	Applicable clamp cylinder
CKA-K075		167	75	70	132	35	222	69° 59'	0	360	365	36	60	CK□1A40-75YZ CK□1A50-75YZ CK□1A63-75YZ
CKA-K100	к	177	75	90	142	45	232	83° 58'	0	395			CK□1A40-100YZ CK□1A50-100YZ CK□1A63-100YZ	
CKA-K150		202	85	140	167	70	267	108° 55'	10		48	30		CK□1A40-150YZ CK□1A50-150YZ CK□1A63-150YZ

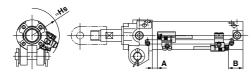
Note) Only available for the CK□1A series (Clevis width 16.5 mm)

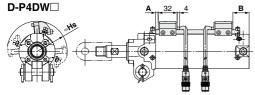


Auto Switch Mounting (Rod Mounting Type)

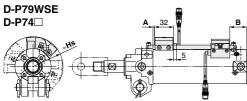
Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

Rod mounting D-P3DWA□





Note) The above drawing is the switch rod mounting example for the D-P4DWS ...



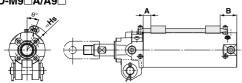
Note) The above drawing is the switch rod mounting example for the D-P79WSE.

Auto Switch Mounting Position and Its Height:

noa woanting	i ype			Unit: mm		
Auto switch model	Symbol	Auto switch	n set value and	d its height		
Auto switch model	Symbol	ø40	ø50	ø63		
	Α	8.5	6	6		
D-P3DWA□	В	23.5	29	29		
	Hs	46.5	52	59		
	Α	6	3.5	3.5		
D-P4DW□	В	21	26.5	26.5		
	Hs	45.5	51	58.5		
D DZOWEE	Α	3	0.5	0.5		
D-P79WSE D-P74□	В	18	23.5	23.5		
D-F74	Hs	47.5	51	57.5		
D-M9□	Α	13	10.5	10.5		
D-M9□W	В	28	33.5	33.5		
D-M9□A	Hs	39	44.5	51.5		
D-A9□	Α	9	6.5	6.5		
	В	24	29.5	29.5		
	Hs	39	44.5	51.5		

- Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
- Note 2) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.
- Note 3) For 2-color indication, mount the switch in the middle of the green indication.
- Note 4) Adjust the auto switch after confirming the operating conditions in the actual setting.

D-M9□/M9□W D-M9□A/A9□



Note) The above drawing is the mounting example for the D-M9 $\!\square$ and D-A9 $\!\square$.

Minimum Stroke for Auto Switch Mounting

			Unit: mm	
Auto switch model	Mith 1 no	With 2 pcs.		
Auto switch model	With 1 pc.	Different surfaces	Same surface	
D-P3DWA□		50		
D-P4DW□				
D-P79WSE	50			
D-P74□				

Note1) When two D-P3DWA□ are mounted to the cylinder with stroke 50 mm, mount them on different surfaces.

Note2) The standard strokes of CKG1 are 50, 75, 100, 125 and 150 mm. The values in the table above are not based on the minimum detection interval when setting the D-P3DWA auto switch, but on the standard minimum stroke of the cylinder.

Operating Range

			Unit: mm	
Auto switch model		Bore size		
Auto switch model	40	50	63	
D-P3DWA□	5.5	5.5	5.5	
D-P4DW□	4	4	4.5	
D-P79WSE	- 8	9	0.5	
D-P74□	1 8	9	9.5	
D-M9□				
D-M9□W	4	4.5	5	
D-M9□A				
D-A9□	8	8	9	

Values which include hysteresis are for guideline purpose only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

D-P3DWA□ D-P4DW□

D-P79W□*1 D-P74

Hexagon socket head cap screw (M3 tightening torque: 0.5 to 0.7 N·m)

D-P4DW

auto switch

MK

MK2T

CK□1

CLK2

CLKG

CKQ

CLKQ

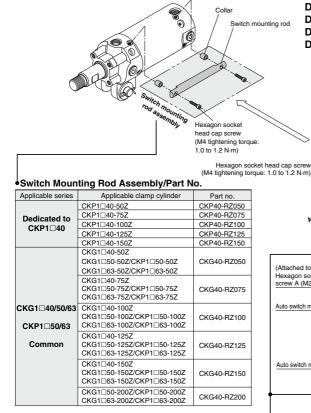
CK

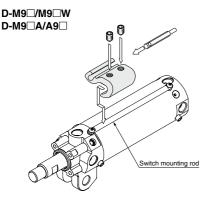
CLK

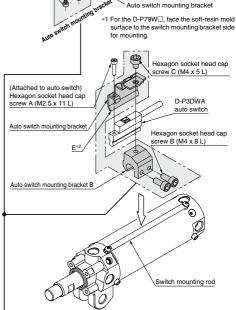
CKQ□

Auto Switch Mounting Bracket/Part No.

Switch mounting rod assembly/Auto switch mounting bracket







*2 Mount the part E of the auto switch mounting bracket so that it is in contact with the cylinder tube. Note 1) The tightening torque for a hexagon socket head cap screw (M2.5) is

0.2 to 0.3 N·m. Hold the shorter side of a hexagon wrench, and turn it to tighten. (Too much tightening may break the switch)

Note 2) Tighten the hexagon socket head cap screws B and C (M4) with a tightening torque of 1 to 1.2 N·m.

Auto Switch Mounting Bracket/Part No.

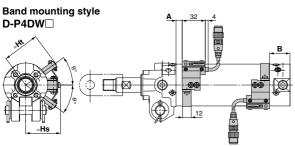
Applicable	Applicable	Part no.		
cylinder series	auto switch model	40	50	63
	D-P3DWA□		BK7-040S	
CKG1	D-P4DW□	BK1T-040		
CKGT	D-M9□ D-A9□	BA7-040		
CKP1	D-P79WSE D-P74L/Z	BAP1T-040		

433 A



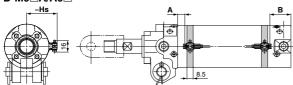
Auto Switch Mounting (Band Mounting Type)

Auto Switch Mounting Position (Detection at Stroke End) and Its Mounting Height

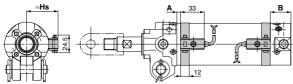


Note) The above drawing is the switch band mounting example for the D-P4DWS ...

D-M9□/M9□W D-M9□A/A9□



D-B54



⚠ Caution

As for the precautions on the auto switches, product specifications, refer to pages 437 to 439.

Operating Range

			Unit: mm			
Auto switch model		Bore size				
Auto switch model	40	50	63			
D-P4DW□	5	5	5.5			
D-M9□ D-M9□W D-M9□A	5.5	6.5	7			
D-A9□	8	8	9			
D-B54	10	10	11			

 Values which include hysteresis are for guideline purpose only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

Auto Switch Mounting Position and Its Height Unit: mm

Auto switch		Auto switch	set value ar	nd its height
model	Symbol	ø40	ø50	ø63
	Α	6	3.5	3.5
	В	21	26.5	26.5
D-P4DW□	Hs	43	48	55
	Ht	46	51.5	58.5
	θ	40°	36°	33°
D-M9□	Α	13	10.5	10.5
D-M9□W	В	28	33.5	33.5
D-M9□A	Hs	35	40.5	47.5
	Α	9	6.5	6.5
D-A9□	В	24	29.5	29.5
	Hs	35	40.5	47.5
	Α	3.5	1	1
D-B54	В	18.5	24	24
	Hs	38	43.5	50.5

- Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
- Note 2) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.
- Note 3) For the D-M9□/M9□W/M9□A/A9□, A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.
- Note 4) As for the D-P4DW□ type, band mounting type, the auto switch mounting bracket and the auto switch have to be ordered separately. For details, refer to page 426.
- Note 5) For 2-color indication, mount the switch in the middle of the green indication.

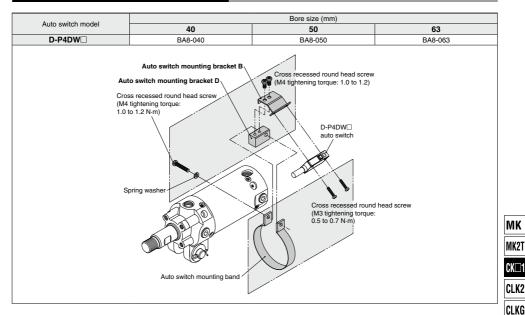
Minimum Stroke for Auto Switch Mounting Unit: m

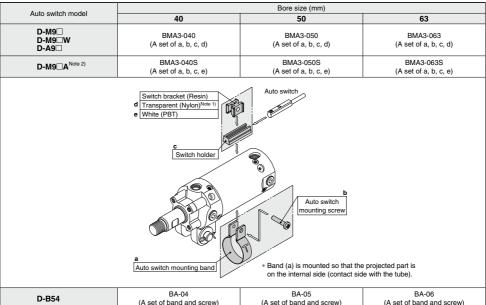
Auto switch model	With 1 pc.	With 2	2 pcs.
Auto switch model	with t pc.	Different surfaces	Same surface
D-P3DWA□			
D-P4DW□			
D-P79WSE			
D-P74□	50	50	50
D-M9□	50	50	50
D-M9□W			
D-M9□A			
D-A9□			
D-B54	50	50	75

- Note 1) When two D-P3DWA are mounted to the cylinder with stroke 50 mm, mount them on different surfaces.
- Note 2) The standard strokes of CKG1 are 50, 75, 100, 125 and 150 mm. The values in the table above are not based on the minimum detection interval when setting the D-P3DWA auto switch, but on the standard minimum stroke of the cylinder.

Auto Switch Mounting (Band Mounting Type) ${\it CK} \Box {\it 1}$ Series

Auto Switch Mounting Brackets/Part No.





Note 1) Since the switch bracket (made from nylon) are affected in an environment where alcohol, chloroform, methylamines, hydrochloric acid or sulfuric acid is splashed over, so it cannot be used. Please contact SMC regarding other chemicals.

Note 2) As the indicator LED is projected from the switch unit, indicator LED may be damaged if the switch bracket is fixed on the indicator LED.

-**X**□

CKQ

CLKQ

CK□

CLK

|CKQ□

CK 1 Series Made to Order Please contact SMC for detailed dimensions, specifications and lead times.



Symbol

-X1515

MK

MK2T

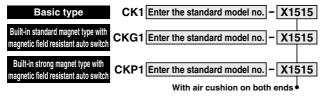
CLK2
CLKG
CKQ
CKC

CKQ.

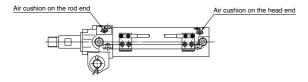
1 CK□1□40, 50, 63/With Air Cushion on Both Ends

Clamp cylinder with air cushion on both ends (with cushion in the clamped/unclamped side)

The air cushion is integrated in the unclamped side (head end) only for the standard type CK1/CKG1/CKP1 series, bore size 40, 50 and 63. When an air cushion is required on both ends, it is available as a made-to-order -X1515.



Dimensions: Same as standard type



Specifications: Same as standard type

Specifications

opooioutioio	
Thread type	Rc1/4 only
Specifications other than above	Same as standard type

D-□ -X□





Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Cushion/Speed Controller Adjustment

⚠ Danger

1. Retaining construction with crimping is integrated in the speed controller valve and cushion valve. However, do no rotate the cushion valve exceeding two turns, and do not rotate the speed controller valve exceeding four and half turns (ø40: maximum two turns). If 0.6 N·m or more of torque is applied, the valve may become loose and may jump out depending on the amount of air pressure.

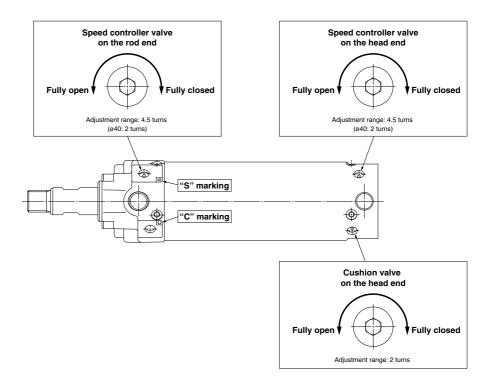
Cushion Adjustment

The air cushion is built in on the head end for the CK1 series. The cushion is pre-adjusted at the time of shipping. However, re-adjust the cushion valve on the tube cover depending on the operating speed and load before use. When rotating the cushion valve clockwise, the orifice becomes smaller, resulting in stronger cushion reaction.

Speed Controller Adjustment

The speed controller (exhaust restrictor) is built in on the rod and head end for the CK1 series. The cushion is pre-adjusted at the time of shipping. However, re-adjust the speed controller valve ("S" marking on the rod cover) on each cover depending on the operating speed and load before use.

When rotating the speed controller valve clockwise, the orifice becomes smaller, which reduces the speed.





Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Piping Port/Switch Mounting Rod Location Change

Piping Port Location Change

Piping is possible from 3 directions. When the piping port location is changed, carefully follow the instructions as detailed below.

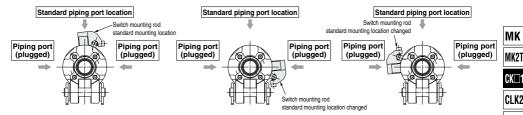
1. Do not leave out the component parts when the piping port location is changed.

Even if one of the component parts is kept away, malfunction may occur, resulting in dangerous operation.

2. To prevent air leakage, re-wind the pipe tape and fit into the changed location when the piping port location is changed.

Switch Mounting Rod Location Change

The switch mounting rod is mountable from 3 directions. When the switch mounting rod is changed, carefully follow the instruction as detailed below.



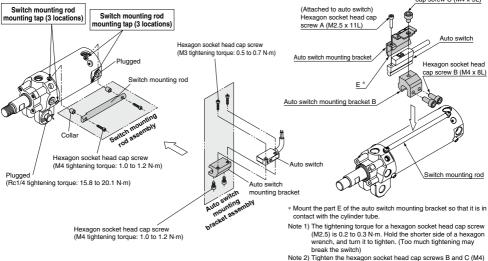
⚠ Warning

1. Mount all the component parts to the changed location.

Even if one of the component parts is kept away, the switch detection error etc. may occur. (Switch mounting rod, switch mounting spacer, hexagon socket head cap screw)

2. After the switch mounting rod location is changed, confirm that there is no interference with other parts before use.

Hexagon socket head cap screw C (M4 x 5L)



with a tightening torque of 1 to 1.2 N·m.

D- \square

-X□

CI KG

CKQ

CLKQ

CK

CLK

|CKQ□



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Handling

Magnetic field resistant auto switches D-P79WSE/D-P74□ are specifically for use with built-in strong magnet type cylinders and are not compatible with general auto switches or cylinders. Built-in strong magnet type cylinders are labeled as follows.

Magnetic field resistant cylinder with built-in magnet (For use with auto switch D-P7)

Mounting

- The minimum stroke for mounting magnetic field resistant auto switches is 50 mm.
- In order to fully use the capacity of magnetic field resistant auto switches, strictly observe the following precautions.
 - Do not allow the magnetic field to occur when the cylinder piston is moving.
 - 2) When a welding cable or welding gun electrodes are near the cylinder, change the auto switch position to fall within the operational ranges shown in the graphs on page 439, or move the welding cable away from the cylinder.
 - Cannot be used in an environment where welding cables surround the cylinder.
 - Please consult with SMC when a welding cable and welding gun electrodes (something energized with secondary current) are near multiple auto switches.
- In an environment where spatter directly hits the lead wire, cover the lead wire with protective tubing.
 - Use protective tubing with inside diameter of $\emptyset 8$ or more that has excellent heat resistance and flexibility.
- Be careful not to drop objects, make dents, or apply excessive impact force when handling.
- When operating two or more cylinders with magnetic field resistant auto switches in parallel and proximity, separate the auto switches from other cylinder tubes by an additional 30 mm or more.
- Avoid wiring in a manner in which repeated bending stress or tension is applied to lead wires.
- Please consult with SMC regarding use in an environment with constant water and coolant splashing.
- Be careful of the mounting direction of the magnetic field resistant auto switch D-P79WSE.
 - Be sure to face the soft-resin mold surface to the switch mounting bracket side for mounting.
 - (Refer to page 432 for mounting example and page 1034 for soft-resin mold surface.)

Wiring/Current and Voltage

- Always connect the auto switch to the power supply after the load has been connected.
- 2. Series connection

When auto switches are connected in series as shown below:

Note that the voltage drop due to the internal resistance of the LED increases.

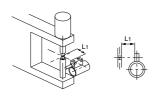


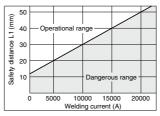


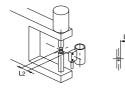
Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

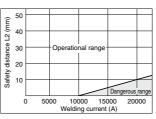
Data: Magnetic Field Resistant Reed Auto Switches (D-P79WSE, D-P74) Safety Distance

Safety Distance from Side of Auto Switch

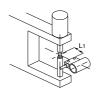




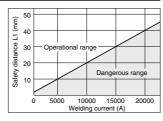


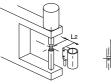


Safety Distance from Top of Auto Switch

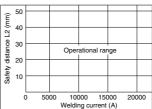












D-□

MK

MK2T

CK□1

CLK2

CLKQ CLKQ

CK.

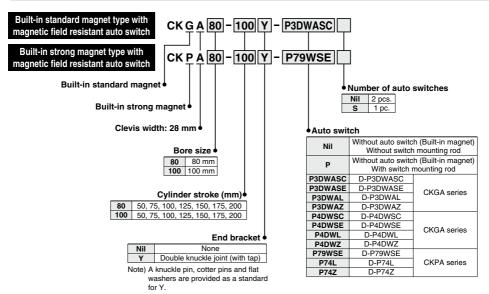
|CKQ□



CK□1 Series Related Products

Please contact SMC for detailed dimensions, specifications and lead times.

CKGA80, 100/CKPA80, 100/With Magnetic Field Resistant Auto Switch (Rod Mounting Type)



Specifications

Clevis width	28 mm	CKGA/CKPA series	
Fluid		Air	
Proof pressure		1.5 MPa	
Maximum opera	ating pressure	1.0 MPa	
Minimum opera	ting pressure	0.05 MPa	
Ambient and flu	id temperature	-10°C to 60°C	
Piston speed		50 to 500 mm/s	
Cushion		With air cushion on both ends	
Speed controlle	er	Equipped on both ends	
Lubrication		Non-lube	
Stroke length tolerance		+1.0 0	
Mounting Note)		Double clevis	

Note) A clevis pin, cotter pins and flat washers are provided as a standard.

Auto Switch Mounting Bracket Assembly/Part No.

Applicable auto switch model	Auto switch mounti	ing bracket part no.	
Applicable auto switch model	80	100	
D-P3DWASC			
D-P3DWASE	BK7-	0000	
D-P3DWAL	DK/-	0003	
D-P3DWAZ	1		
D-P4DWSC			
D-P4DWSE	BAP2-063		
D-P4DWL			
D-P4DWZ			
D-P79WSE	BAP1-063		
D-P74L			
D-P74Z			

Built-in Standard (Strong) Magnet Cylinder Part No.

 Built-in standard (strong) magnet type without auto switch, without switch mounting rod

Symbol for the auto switch type is "Nil" as shown below. CKGA: (Example) CKGA80-50Y

CKPA: (Example) CKPA80-50Y

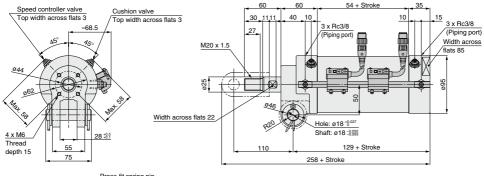
2) Built-in standard (strong) magnet type without auto switch, with switch mounting rod

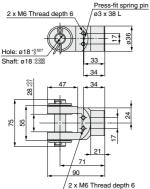
Symbol for the auto switch type is "P" as shown below. CKGA: (Example) CKGA80-50Y-P

CKPA: (Example) CKPA80-50Y-P

Dimensions

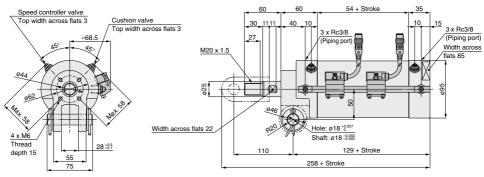
CKGA80 Built-in standard magnet type/with magnetic field resistant auto switch (D-P4DWS ...)





Double knuckle joint

CKPA80 Built-in strong magnet type/with magnetic field resistant auto switch (D-P79WSE)



D-□ -X□

MK

MK2T

CK□1

CLK2

CI KG

CKQ CLKQ

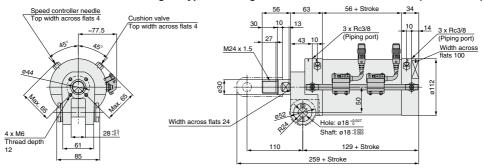
CKQ.

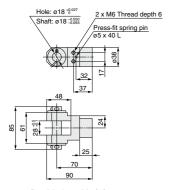
441

1 CKGA80, 100/CKPA80, 100/With Magnetic Field Resistant Auto Switch (Rod Mounting Type)

Dimensions

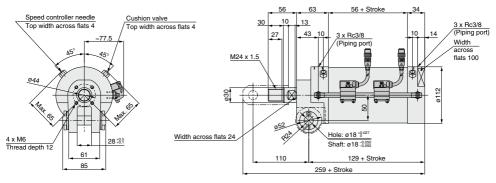
CKGA100 Built-in standard magnet type/with magnetic field resistant auto switch (D-P4DWS)





Double knuckle joint

CKPA100 Built-in strong magnet type/with magnetic field resistant auto switch (D-P79WSE)

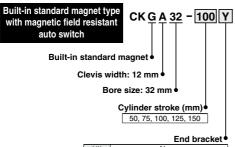


^{*} Please contact SMC for details of the CKGA□/CKPA□ series.



2 CKGA32/With Magnetic Field Resistant Auto Switch D-P4DW□□ (Band Mounting Type)

Band mounting of the magnetic field resistant auto switch (D-P4DW |) to the built-in standard magnet clamp cylinder (CKGA32 series) is possible by ordering the auto switch mounting bracket and the auto switch separately.



	Liiu biacket
Nil	None
1	Single knuckle joint (without tap)
Υ	Double knuckle joint (without tap)

Note) A knuckle pin, cotter pins and flat washers are provided as a standard for Y.

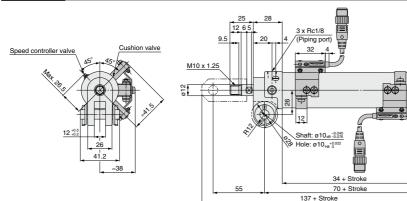
Specifications

Clevis width	12 mm	CKGA32 series		
Fluid		Air		
Proof pressure		1.5 MPa		
Maximum opera	ating pressure	1.0 MPa		
Minimum opera	ting pressure	0.05 MPa		
Ambient and flu	uid temperature	-10°C to 60°C		
Piston speed		50 to 500 mm/s		
Cushion		With air cushion on both ends		
Lubrication		Non-lube		
Stroke length to	olerance	+1.0		
Mounting Note)		Double clevis		

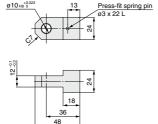
Note) A clevis pin, cotter pins and flat washers are provided as a standard.

Applicable auto switch model	Auto switch mounting bracket part no.
D-P4DWSC	
D-P4DWSE	BA8-032
D-P4DWL	
D-P4DWZ	

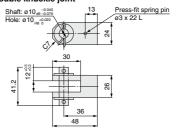
Dimensions



Single knuckle joint



Double knuckle joint



* Please contact SMC for details of the CKGA32 series.

D-□

MK

MK2T

CK□1

CLK2 CLKG

CKQ

CLKQ

CK□

CKQ.

3 x Rc1/8

12

5

20

(Piping port)

Width across flats 36

