Cylinder with Lock

ø32, ø40, ø50, ø63, ø80, ø100



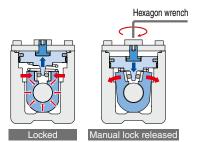




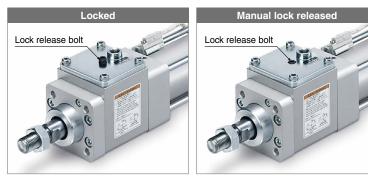


A locking cylinder ideal for intermediate stops,

- Built-in manual lock release holding mechanism
- It is possible to release the locked state with a hexagon wrench and hold the released state without pressurizing the unlock port.



- Simple construction
- The condition of the lock release bolt allows for visual confirmation of whether the cylinder is in a locked or manual lock released state.



Refer to page 52 for the manual lock release.

Overall length reduced by 27.5 mm max.

Up to 27.5 mm shorter compared with the C(P)95N series



Overall length reduced [mm]								
Bore size [mm]	C(P)96N	C(P)95N	Reduction					
32	204	216	12					
40	229	240	11					
50	254	268	14					
63	273.5	297	23.5					
80	328	349	21					
100	356.5	384	27.5					
* For basic type	dimensions							

Unlock port When pressurized: Unlocked

When exhausted: Locked

For basic type dimensions

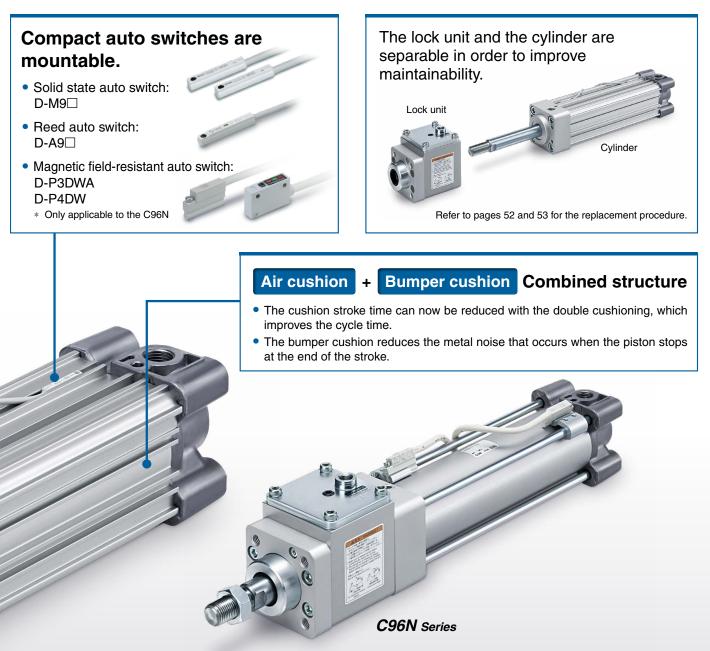
Improved holding force

Improved by up to **15%** compared with the C(P)95N series

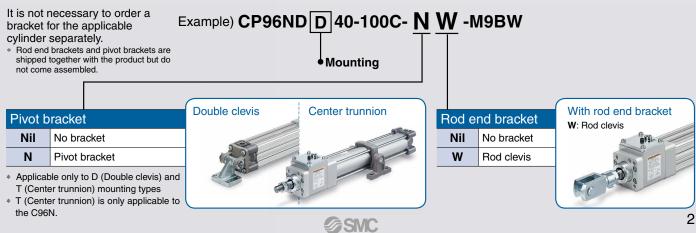
Improved hol	Improved holding force [N]									
Bore size [mm]	C(P)96N	C(P)95N	Increase rate [%]							
32	630	552	14							
40	980	882	11							
50	1570	1370	15							
63	2450	2160	13							
80	3920	3430	14							
100	6080	5390	13							

CP96N Series

emergency stops, and drop prevention

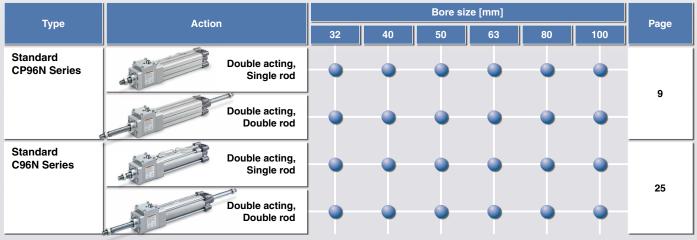


Part numbers for products with a rod end bracket and/or a pivot bracket are available.





Series Variations



Lock Unit

A safety mechanism can be designed if required. It can also be combined with a wide variety of actuators.

• Prevents the workpiece from falling

• Retains the workpiece position even when the air supply is shut off due to power failure, etc.



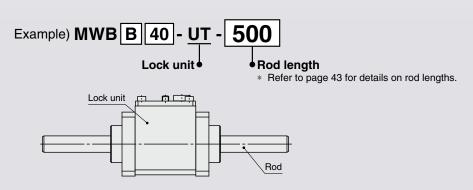
Lock unit model	MWB□32-UT	MWB⊡40-UT	MWB⊡50-UT	MWB⊡63-UT	MWB⊡80-UT	MWB□100-UT				
Applicable rod size [mm] ^{*1}	ø12 f8	ø16 f8	ø20 f8	ø20 f8	ø25 f8	ø30 f8				
Bore size of combinable cylinder [mm]	ø32	ø40	ø50	ø63	ø80	ø100				
Lock holding force*2 (Max. static load) [N]	630	980	1,570	2,450	3,920	6,080				
Made to order common specifications		With coil scraper (-XC35), Made of stainless steel (-XC68)								

*1 The applicable rod size affects the holding force, so use a rod with the rod size tolerance shown in the table above.

*2 The holding force (max. static load) shows the maximum capability and does not show the normal holding capability. Be sure to select a cylinder using the method described in Model Selection (page 6).

Part numbers for lock units with an applicable rod are now available.

It is not necessary to order a rod for the lock unit separately. * Rod is shipped together with the product.

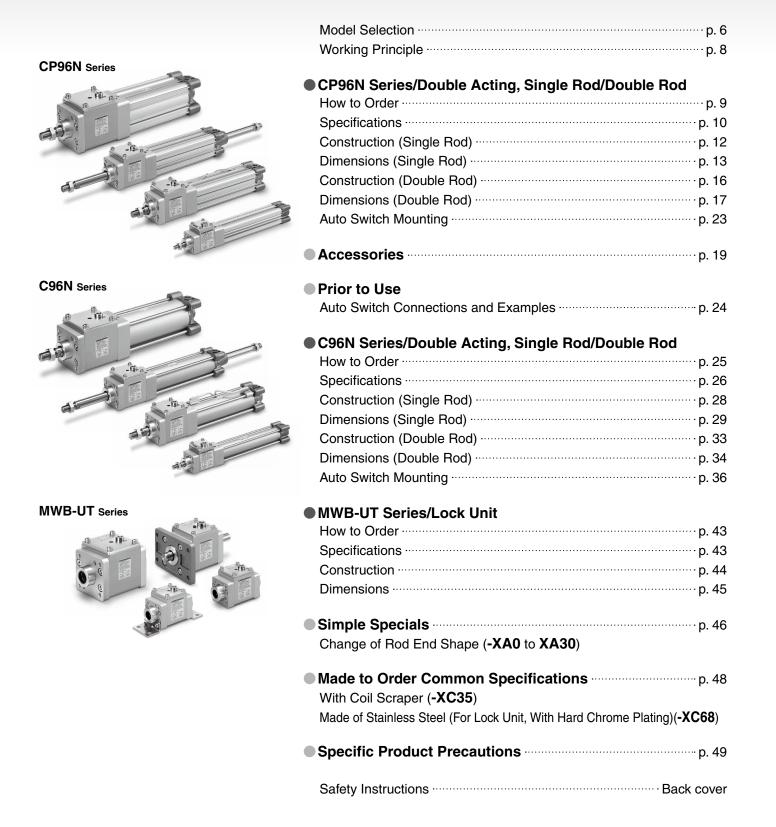


Application Example

Example of combination with a rodless cylinder

CONTENTS

Cylinder with Lock CP96N/C96N Series



CP96N/C96N Series Model Selection

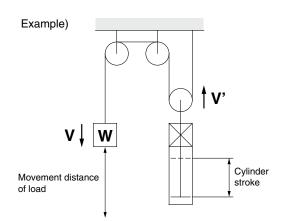
Precautions on Model Selection

A Caution

1. In order that the originally selected maximum speed shall not be exceeded, be certain to use a speed controller to adjust the total movement distance of the load so that movement takes place in no less than the applicable movement time.

The movement time is the time that is necessary for the load to travel the total movement distance from the start without any intermediate stops.

2. In cases where the cylinder stroke and the movement distance of the load are different (double speed mechanism etc.), use the movement distance of the load for selection purposes.



3. The following selection example and procedures are based on use at the intermediate stop (including emergency stops during operation). However, when the cylinder is in a locked state, kinetic energy does not act upon it. Under these conditions, use the load mass at the maximum speed (V) of 100 mm/s shown in graphs 5 to 7 on page 7 depending on the operating pressure and select models.

Selection Example

- Load mass : **m** = 50 kg
- Movement distance: st = 500 mm
- Movement time : t = 2 s
- Load condition : Vertical downward = Load in direction of rod extension
- Operating pressure : P = 0.4 MPa
- Step 1: From graph 1, find the maximum movement speed of the load

: Maximum speed : $\mathbf{V} \approx 350$ mm/s.

Step 2: Select graph 6 (Refer to page 7.) based upon the load conditions and operating pressure, and then from the intersection of the maximum speed V = 350 mm/s found in Step \blacksquare , and the load mass $\mathbf{m} = 50$ kg.

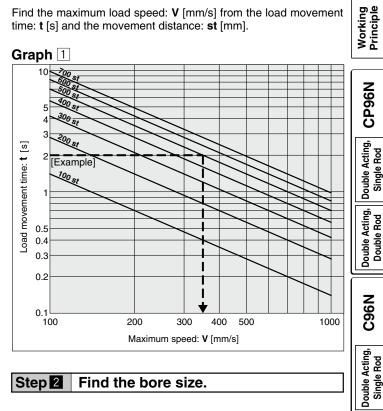
 \therefore ø63 \rightarrow Select a C(P)96N63 or larger bore size.

Step 1 Find the maximum load speed V.

Find the maximum load speed: V [mm/s] from the load movement time: t [s] and the movement distance: st [mm].

Selectio

Double Acting, Double Rod



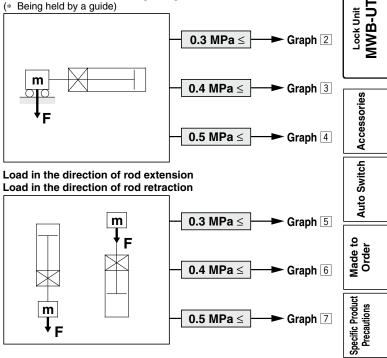
Step 2 Find the bore size.

Select a graph based upon the load condition and operating pressure, and then find the point of intersection for the maximum speed found in Step 1 and the load mass. Select the bore size on the above the point of intersection.

Operating Pressure

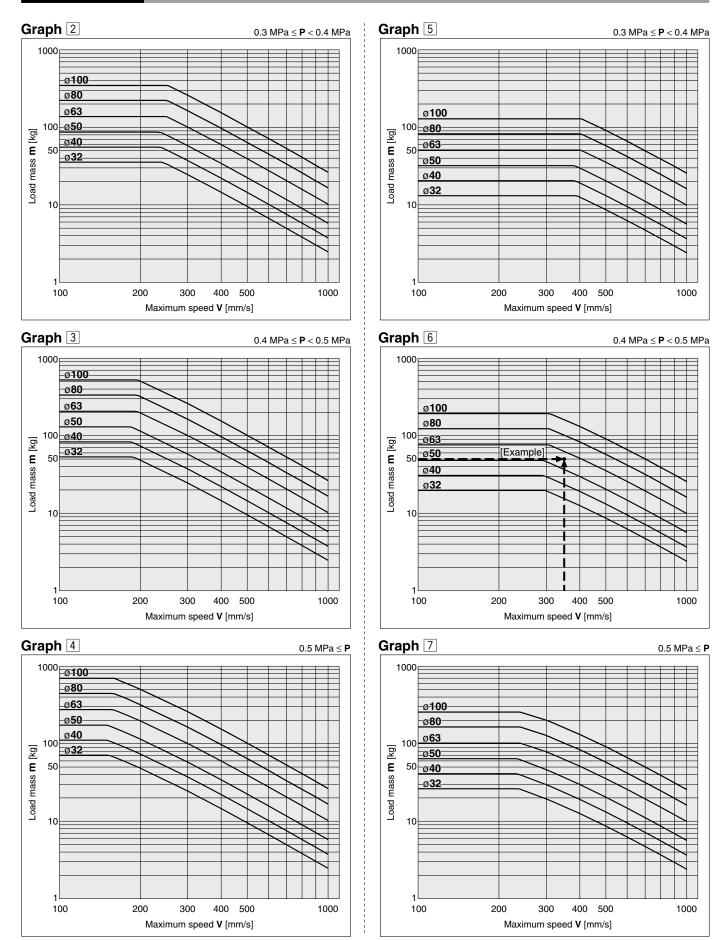
Load Condition

Load in the direction at the right angle to rod (* Being held by a guide)



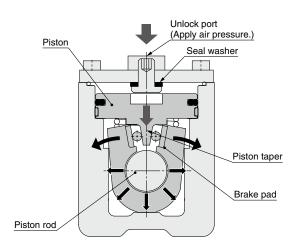
CP96N/C96N Series

Selection Graph



CP96N/C96N Series Working Principle

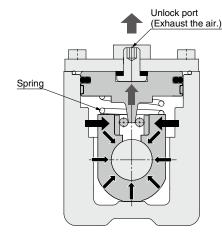
Normal Operation (Operation pressurized by air)



Unlocked (when air pressure is applied)

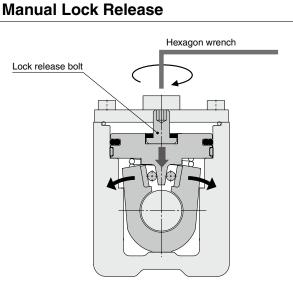
When air is supplied to the unlock port, the piston moves downward, the brake pad is opened by the tapered portion at the bottom of the piston and the piston rod will be free to move. This is the lock released state.

* Check that there is no air leakage from the unlock port.



Locked (when air is exhausted)

When the air supplied to the unlock port is exhausted, the piston moves upward due to the spring force at the bottom of the piston and rigidity of the brake pad. Then, the brake pad is closed and holds the piston rod, locking its movement. This is the locked state.



Manual lock released

When the lock release bolt is screwed-in, the piston moves downward, the brake pad is opened by the tapered portion of the piston and the piston rod will be freed. This holds the lock in the released state. Refer to page 52 for how to return to the locked state. Model Selection

Working Principle

CP96N

Double Acting, Single Rod

Double Acting, Double Rod

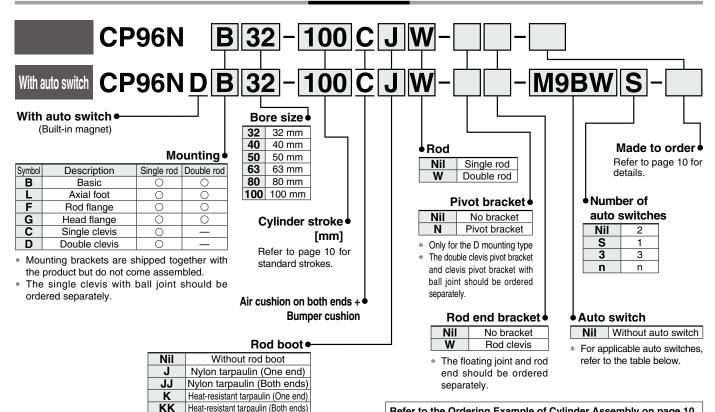
C96N

Double Acting, Single Rod

Precautions

Cylinder with Lock Double Acting, Single Rod/Double Rod **CP96N Series** Ø32, Ø40, Ø50, Ø63, Ø80, Ø100

How to Order



Refer to the Ordering Example of Cylinder Assembly on page 10.

* Solid state auto switches marked with "O" are produced upon receipt of order.

Applicable Auto Switches/Refer to the Web Catalog or Best Pneumatics Catalog for further information on auto switches.

-	T O C C C C				Load voltage		Auto s		Lea	ıd wire	length	[m]	Pre-wired	Appli	cable										
Туре	Special function	entry	Indicator light	(Output)		DC	AC C	mo Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	load										
£				3-wire (NPN)		5 V 40 V		M9NV	M9N	Ó	Ó	Ó	Ó	0	IC										
switch	_	Grommet		3-wire (PNP)		5 V, 12 V		M9PV	M9P				0	0	circuit										
			2-wire		12 V		M9BV	M9B				0	0	_											
auto	Diagnostic			3-wire (NPN)	5 V 10 V	5 V 10 V	EV 10 V	EV 10 V	5 V, 12 V	EV 10V	EV 10 V	EV 10 V	EV 10 V	EV 10V	EV 10.V		M9NWV	M9NW				0	0	IC	Delau
e al	indication		Yes	3-wire (PNP)	24 V	/ 5 0, 12 0	4 V	24 V 12 V	_	M9PWV	M9PW	•			0	0	circuit	Relay, PLC							
state	(2-color indicator)	Grommet		2-wire		12 V 5 V, 12 V				M9BWV	M9BW				0	0	_	FLO							
N N	Water registent	Giommet		3-wire (NPN)						M9NAV*1	M9NA *1	0	0		0	0	IC								
Solid	Water-resistant (2-color indicator)			3-wire (PNP)				M9PAV*1	M9PA*1	0	0		0	0	circuit										
Ō				2-wire		12 V		M9BAV*1	M9BA*1	0	0		0	0	_										
Reed auto switch			Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	•	—	•	_	—	IC circuit	—									
vito	—	Grommet	Grommet		100	100 V	A93V*2	A93					_	_	Dalau										
Ree sv			No	2-wire	24 V	12 V	100 V or less	A90V	A90	•	_	•	_	_	IC circuit	Relay, PLC									

*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

*2 The 1 m lead wire is only applicable to the D-A93.

9

* Lead wire length symbols: 0.5 m Nil (Example) M9NW

- 1 m ······· M (Example) M9NWM
- 3 m ······· L (Example) M9NWL
- 5 m ······· Z (Example) M9NWZ

 $\ast\,$ Since there are applicable auto switches other than those listed above, refer to page 23 for details.

* The D-A9□/M9□/M9□W/M9□A auto switches are shipped together with the product but do not come assembled.

(Only the auto switch mounting brackets are assembled before shipment.)

* The D-Y59A, Y69A, Y7P, Y7□W, Z7□, Z80 cannot be mounted.

Moreover, the D-M9 and A9 auto switches cannot be mounted on square groove.

SMC

Cylinder with Lock Double Acting, Single Rod/Double Rod



Cylinder	Specifications
----------	-----------------------

							le no			
Bore size [mm]	32	40	50	63	80	100	Model election			
Action		Double acting								
Fluid		Air								
Proof pressure		1.5 MPa								
Max. operating pressure			1.0	MPa			ncij			
Min. operating pressure			0.08	MPa			Working Principle			
Ambient and fluid	v	Without auto switch: -10°C to 70°C With auto switch: -10°C to 60°C (No freezing)								
temperatures		With auto	switch: -10	°C to 60°C		<i>J)</i>				
Lubricant			Not required				CP96N			
Piston speed			50 to 100	0 mm/s*1			6 G			
Stroke length tolerance	Up to 500 st	:: +2.0, 501 to 1	000 st: ^{+2.4} , 10	001 to 1500 s	t: +2.8, 1501 to	2000 st: +3.2	C S			
Cushion		Air cushio	n on both er	nds + Bump	er cushion		ő			
Port size	G1/8	G	1/4	G	3/8	G1/2	ctin			
Mounting			kial foot, Roo ingle clevis,	•	•		Double Acting, Single Rod			

*1 Load limits exist depending upon the piston speed when locked, mounting direction, and operating pressure.

Made to Order	2	Made to Order Common Specifications (For details, refer to pages 46 to 48.)
Symb	ol	Specifications
-XA]	Change of rod end shape (Single rod only)
-XC3	5	With coil scraper

For details of cylinders with auto switches ⇒ page 23

- · Auto Switch Proper Mounting Position
- (Detection at stroke end)
- · Minimum Stroke for Auto Switch Mounting
- · Operating Range

Lock Unit Specifications

Bore size [mm]	32	40	50	63	80	100		
Locking action	Exhaust locking							
Max. operating pressure		1.0 MPa						
Min. operating pressure			0.3	MPa				
Locking direction	Both directions							
Holding force (Max. static load) [N]*1	630	980	1570	2450	3920	6080		

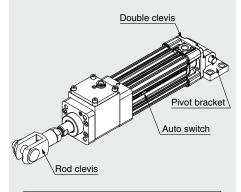
*1 The holding force (max. static load) shows the maximum capability and does not show the normal holding capability. Be sure to select a cylinder using the method described in Model Selection (page 6).

Standard Strokes

* When using with auto switches, refer to the Minimum Stroke for Auto Switch Mounting table on page 23.

Ordering Example of Cylinder Assembly

Cylinder model: CP96NDD50-100C-NW-M9BW



Mounting D: Double clevis Pivot bracket N: Yes Rod end bracket W: Rod clevis Auto switch D-M9BW: 2 pcs.

 Pivot bracket, rod clevis, and auto switch are shipped together with the product but do not come assembled.

		[mm]
Bore size	Standard stroke	Max. stroke
32	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500	2000
40	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500	2000
50	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600	2000
63	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600	2000
80	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600, 700, 800	2000
100	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600, 700, 800	2000

The manufacturing of intermediate strokes is possible. (Spacers are not used.)

* Applicable strokes should be confirmed according to the usage. For details, refer to the Air Cylinders Model Selection in the **Web Catalog** or Best Pneumatics Catalog. In addition, products that exceed the standard stroke might not be able to fulfill the specifications due to deflection, etc.

* When using a rod boot, a stroke range of up to 1000 mm is available. Please consult with SMC when exceeding a 1000 mm stroke.

Stopping Accuracy

Bore size [mm]	32	40	50	63	80	100	Made to Order			
Lock type		Exhaust locking								
Stopping accuracy [mm]		±1.0								
Conditions	 Supply Piston s Load co Solenoid s 	oressure: 0. peed: 300 r ndition: Upp valve for loc	mm/s per limit of a king is mou	llowed value	e unlock port. rom 100 mea		Specific Product Precautions			

SMC

C96N

Double Acting, Single Rod

Double Acting, Double Rod

Lock Unit MWB-UT

Accessories

Auto Switch

CP96N Series

Accessories

Mounting		Basic	Axial foot	Rod flange	Head flange	Single clevis	Double clevis
Standard	Rod end nut				•	•	•
Stanuaru	Clevis pin	_	_	—	_	_	•
	Rod end				•	•	•
Option	Rod clevis				•	•	•
	Rod boot				•		

* Do not use a rod end (or floating joint) together with a single clevis with a ball joint (or clevis pivot bracket with a ball joint).

 Refer to pages 19 to 22 for dimensions and part numbers of the accessories. (Excludes the rod end nut, clevis pin, and rod boot)

Mounting Bracket/Rod End Bracket Part Nos.

Bo	ore size [mm]	32	40	50	63	80	100
L	Axial foot*1	L5032	L5040	L5050	L5063	L5080	L5100
F, G	Rod/Head flange	F5032	F5040	F5050	F5063	F5080	F5100
С	Single clevis	C5032	C5040	C5050	C5063	C5080	C5100
D	Double clevis	D5032	D5040	D5050	D5063	D5080	D5100
E	Clevis pivot bracket	E5032	E5040	E5050	E5063	E5080	E5100
CS	Single clevis with ball joint	CS5032	CS5040	CS5050	CS5063	CS5080	CS5100
DS	Double clevis pivot bracket for ES accessory	DS5032	DS5040	DS5050	DS5063	DS5080	DS5100
ES	Clevis pivot bracket with ball joint	ES5032	ES5040	ES5050	ES5063	ES5080	ES5100
GKM	Rod clevis	GKM10-20	GKM12-24	GKM16-32	GKM16-32	GKM20-40	GKM20-40
KJ	Rod end	KJ10D	KJ12D	KJ16D	KJ16D	KJ20D	KJ20D
JA	Floating joint	JA30-10-125	JA40-12-125	JA50-16-150	JA50-16-150	JAH50-20-150	JAH50-20-150

*1 Order two foot brackets per cylinder.

Accessories for each mounting bracket are as follows.
 Axial foot, Rod/Head flange, Single clevis: Body mounting bolt
 Double clevis (D, DS): Body mounting bolt, Clevis pin, Clevis pin bracket

* The rod clevis (GKM) is compliant with ISO 8140.

* The rod end (KJ) is compliant with ISO 8139.

Theoretical Output

							► 0U	т	•	II		Unit: N]
Bore size	Rod size	Operating	Piston area			Op	perating	press	ure [MI	Pa]		
[mm]	[mm]	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
20	10	OUT	804	161	241	322	402	482	563	643	724	804
32	12	IN	691	138	207	276	346	415	484	553	622	691
40	16	OUT	1257	251	377	503	629	754	880	1006	1131	1257
40	16	IN	1056	211	317	422	528	634	739	845	950	1056
50	20	OUT	1963	393	589	785	982	1178	1374	1570	1767	1963
50	20	IN	1649	330	495	660	825	989	1154	1319	1484	1649
63	20	OUT	3117	623	935	1247	1559	1870	2182	2494	2805	3117
03	20	IN	2803	561	841	1121	1402	1682	1962	2242	2523	2803
80	25	OUT	5027	1005	1508	2011	2514	3016	3519	4022	4524	5027
00	20	IN	4536	907	1361	1814	2268	2722	3175	3629	4082	4536
100	20	OUT	7854	1571	2356	3142	3927	4712	5498	6283	7069	7854
100	30 -	IN	7147	1429	2144	2859	3574	4288	5003	5718	6432	7147

* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]

Weight

Single Rod (ø32 to ø100)

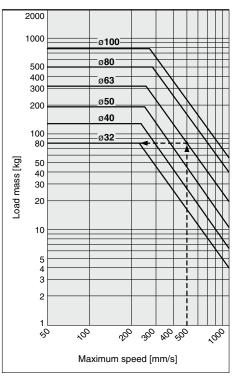
J. J		-)						1
Bore	size [mr	n]	32	40	50	63	80	100
Baaia waight		Lock unit	0.42	0.83	1.15	1.79	2.81	5.44
Basic weight (at 0 stroke)	Basic	Cylinder (at 0 stroke)	0.55	0.84	1.41	1.79	3.25	4.61
		Total	0.97	1.67	2.56	3.58	6.06	10.1
Mounting brooket weight	Foot br	0.16	0.20	0.38	0.46	0.89	1.09	
Mounting bracket weight (including bracket	Rod/He	ead flange	0.20	0.23	0.47	0.58	1.30	1.81
mounting bolts)	Single	clevis bracket	0.16	0.23	0.37	0.60	1.07	1.73
mounting boils)	Double	clevis bracket	0.20	0.32	0.45	0.71	1.28	2.11
Additional weight per 5	0 mm of	stroke	0.14	0.18	0.30	0.32	0.49	0.54
Accessories	Rod en	d	0.07	0.11	0.	22	0.	40
Accessories	Rod cle	evis	0.09 0.15 0.34		0.69			

Rod Boot Material

J Nylon tarpaulin 70°C	
K Heat-resistant tarpaulin 110°C*1	

*1 Max. ambient temperature for rod boot itself

Allowable Kinetic Energy of the Cylinder^{*1}



Example) Load limit at rod end when the air cylinder ø63 is actuated at 500 mm/s.

Extend upward from 500 mm/s on the horizontal axis of the graph to the intersection point with the line for a tube bore size of 63 mm, and then extend leftward from this point to find the load of 80 kg.

*1 The allowable kinetic energy of the cylinder is shown without the intermediate stop or emergency stop. Refer to page 6 or 7 for the kinetic energy with intermediate or emergency stop.

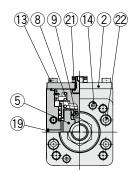
Calculation example)

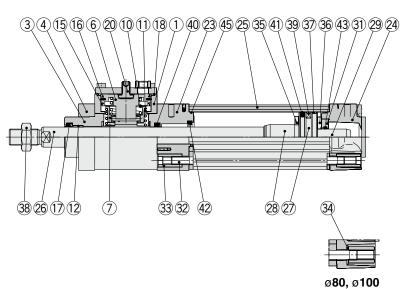
[ka]

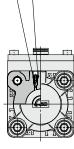
- CP96NL32-100C (Axial foot, ø32, 100 mm stroke) ● Basic weight…0.42 (Lock unit, ø32)
- Basic weight…0.42 (Lock unit, Ø32)
 Basic weight…0.55 (Cylinder, Ø32)
- Additional weight…0.35 (Cylinder, 032)
 Additional weight…0.14/50 mm stroke
- Cylinder stroke…100 mm stroke
- Egot bracket...0 16
- Foot bracket…0.16
- 0.42 + 0.55 + (0.14/50) x 100 + 0.16 = **1.41 kg**

Cylinder with Lock Double Acting, Single Rod **CP96N Series**

Construction (Single Rod)







(30) (44)

Double Acting, Double Rod

C96N

Single

Model Selection

Working Principle

CP96N

Component Parts

Cor	nponent Parts			
No.	Description	Material	Qty.	Note
1	Brake unit	Aluminum alloy	1	Hard anodized
2	Сар	Rolled steel	1	Zinc chromated
3	Collar	Aluminum alloy	1	Chromated
4	Retaining plate	Aluminum alloy	1	Anodized
5	Brake pad	Cast iron	1	
6	Piston A	Aluminum alloy	1	
7	Roller holder	Carbon steel	1	
8	Roller receiver	Stainless steel	2	
9	Needle roller	Carbon steel	2	
10	Piston spring	Spring steel	1	Zinc chromated
11	Roller spring	Spring steel	1	Zinc chromated
12	Bushing	Bearing alloy	1	
13	Hexagon socket head cap screw	Alloy steel	4	
14	Hexagon socket head cap screw	Alloy steel	2	
15	Wear ring A	Resin	2	
16	Piston seal A	NBR	1	
17	Rod seal A	NBR	1	
18	Gasket	NBR	1	
19	Element	Bronze	1	
20	Release bolt	Alloy steel	1	
21	Seal washer	NBR + Stainless steel	1	
22	Hexagon socket head cap screw	Alloy steel	4	
23	Rod cover	Aluminum alloy	1	Anodized
24	Head cover	Aluminum die-cast	1	Chromated
25	Cylinder tube	Aluminum alloy	1	Hard anodized
26	Piston rod	Carbon steel	1	Hard chrome plating
27	Distan P	Aluminum alloy	1	ø32 to ø63
21	Piston B	Aluminum die-cast	1	ø80, ø100
28	Cushion ring	Aluminum alloy	1	Anodized
29	Cushion ring B	Aluminum alloy	1	Anodized
30	Cushion valve	Resin	2	
31	Cushion seal holder	Aluminum alloy	1	Anodized
	·			

Component Parts

					-
Cor	nponent Parts				Double Acting, Single Rod
No.	Description	Material	Qty.	Note	ouble A Single I
32	Tie-rod	Carbon steel	4	Zinc chromated	Sin
33	Tie-rod nut	Rolled steel	8	Zinc chromated	
34	Flat washer	Steel	8	ø80, ø100	Double Acting, Double Rod
35	Bumper A	Urethane	1		Act
36	Bumper B	Urethane	1		ouble A
37	Wear ring B	Resin	1		
38	Rod end nut	Carbon steel	1	Zinc chromated	
39	Magnet	—	(1)		L .
40	Rod seal B	NBR	1		⊭5
41	Piston seal B	NBR	1		۾ ڏ ا
42	Cushion seal A	Urethane	1		Lock Unit MWB-U
43	Cushion seal B	Urethane	1		⁻ ≥
44	Cushion valve seal	NBR	2		l
45	Cylinder tube gasket	NBR	2		
					Ś

Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents
32	C96N32-PS	
40	C96N40-PS	A set of 17 Rod seal A, 40 Rod seal B,
50	C96N50-PS	(4) Piston seal B,
63	C96N63-PS	42 Cushion seal A,
80	C96N80-PS	43 Cushion seal B, and 45 Cylinder tube gasket
100	C96N100-PS	

* Never disassemble the lock unit. It should be replaced as a unit. Refer to page 52 for the part numbers for placing an order. The seal kit shown above contains the rod seal for the cylinder and lock unit. Order the seal kit suitable for the cylinder bore size.

The seal kit shown above includes a grease pack.

(ø32, ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g)

Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

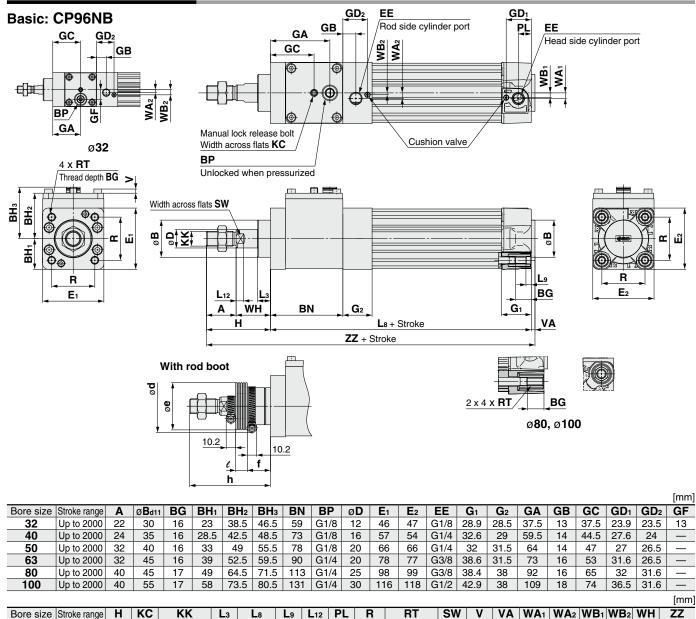
Made to Order

Specific Product Precautions



CP96N Series

Dimensions (Single Rod)



Bore size	Stroke range	н	KC	KK	L3	L8	L9	L12	PL	R	RT	SW	V	VA	WA ₁	WA ₂	WB1	WB ₂	WH	ZZ
32	Up to 2000	48	3	M10 x 1.25	13	152	4	6	13	32.5	M6 x 1	10	3.5	4	4	4	7	7	26	204
40	Up to 2000	54	3	M12 x 1.25	13	171	4	6.5	14	38	M6 x 1	13	4.5	4	5	7	8.9	1.8	30	229
50	Up to 2000	69	4	M16 x 1.5	14	181	5	8	14	46.5	M8 x 1.25	17	4.5	4	6	6	5.1	2	37	254
63	Up to 2000	69	4	M16 x 1.5	14	200.5	5	8	16	56.5	M8 x 1.25	17	5.5	4	9	9	6.3	2	37	273.5
80	Up to 2000	86	5	M20 x 1.5	20	238	—	10	16	72	M10 x 1.5	22	7.5	4	11.5	11.5	6	6	46	328
100	Up to 2000	91	5	M20 x 1.5	20	261.5	_	10	18	89	M10 x 1.5	26	9.5	4	17	17	10	3	51	356.5

With Rod Boot

Bore size	d	•	f		<u>h</u>												
Dore size	a	е		1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	301 to 400	401 to 500	501 to 600	601 to 700	701 to 800	801 to 900	901 to 1000		
32	54	36	23	75	88	100	113	138	163	188	213	238	263	288	313		
40	56	41	23	75	88	100	113	138	163	188	213	238	263	288	313		
50	64	51	25	87	100	112	125	150	175	200	225	250	275	300	325		
63	64	51	25	87	100	112	125	150	175	200	225	250	275	300	325		
80	68	56	29	103	116	128	141	166	191	216	241	266	291	316	341		
100	76	61	29	103	116	128	141	166	191	216	241	266	291	316	341		

[mm]

[mm]

Bore size		ć														
Dore size	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	301 to 400	401 to 500	501 to 600	601 to 700	701 to 800	801 to 900	901 to 1000				
32	12.5	25	37.5	50	75	100	125	150	175	200	225	250				
40	12.5	25	37.5	50	75	100	125	150	175	200	225	250				
50	12.5	25	37.5	50	75	100	125	150	175	200	225	250				
63	12.5	25	37.5	50	75	100	125	150	175	200	225	250				
80	12.5	25	37.5	50	75	100	125	150	175	200	225	250				
100	12.5	25	37.5	50	75	100	125	150	175	200	225	250				

13

SMC

Cylinder with Lock Double Acting, Single Rod **CP96N Series**

Dimensions: With Mounting Bracket

* Refer to Basic (B) for other dimensions.

Model Selection

Working Principle

CP96N

Double Acting, Single Rod

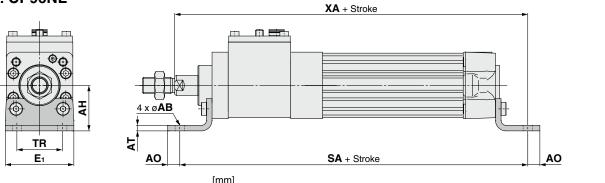
Double Acting, Double Rod

C96N

Double Acting, Single Rod

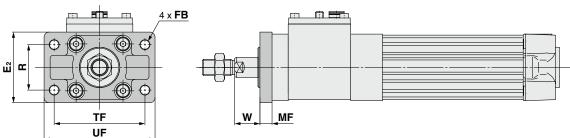
Double Acting, Double Rod

Axial foot: CP96NL

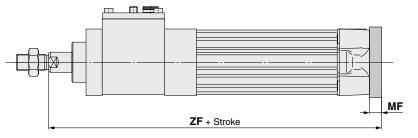


								[mm]
Bore size	AB	AH	AO	AT	E1	SA	TR	XA
32	7	32	10	4.5	48	200	32	202
40	10	36	11	4.5	55	227	36	229
50	10	45	12	5.5	68	245	45	250
63	10	50	12	5.5	80	264.5	50	269.5
80	12	63	14	6.5	100	320	63	325
100	14.5	71	16	6.5	120	343.5	75	353.5

Flange Rod side: CP96NF



Head side: CP96NG



								[mm]
Bore size	E2	FB	MF	R	TF	UF	W	ZF
32	50	7	10	32	64	79	16	188
40	55	9	10	36	72	90	20	211
50	70	9	12	45	90	110	25	230
63	80	9	12	50	100	120	25	249.5
80	100	12	16	63	126	153	30	300
100	120	14	16	75	150	178	35	328.5

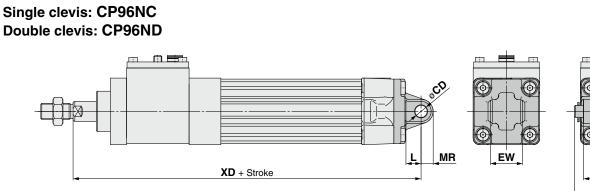
 Specific Product
 Made to
 Auto Switch
 Accessories
 Lock Unit

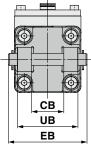
 Precautions
 Order
 Auto Switch
 Accessories
 MWB-UT

CP96N Series

Dimensions: With Mounting Bracket

* Refer to Basic (B) for other dimensions.





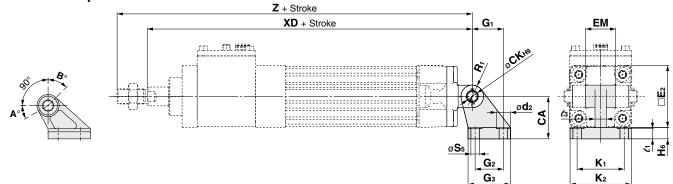
Single clevis

Double clevis

								[mm]
Bore size	СВн14	CD _{H9}	EB	EW	L	MR	UBh14	XD
32	26	10	65	26 ^{-0.2} -0.6	12	9.5	45	200
40	28	12	75	28 ^{-0.2} -0.6	15	12	52	226
50	32	12	80	32 ^{-0.2} -0.6	15	12	60	245
63	40	16	90	$40^{-0.2}_{-0.6}$	20	16	70	269.5
80	50	16	110	$50^{-0.2}_{-0.6}$	20	16	90	320
100	60	20	140	$60^{-0.2}_{-0.6}$	25	20	110	353.5

Pivot Bracket: Double Clevis Pivot Bracket

Double clevis pivot bracket



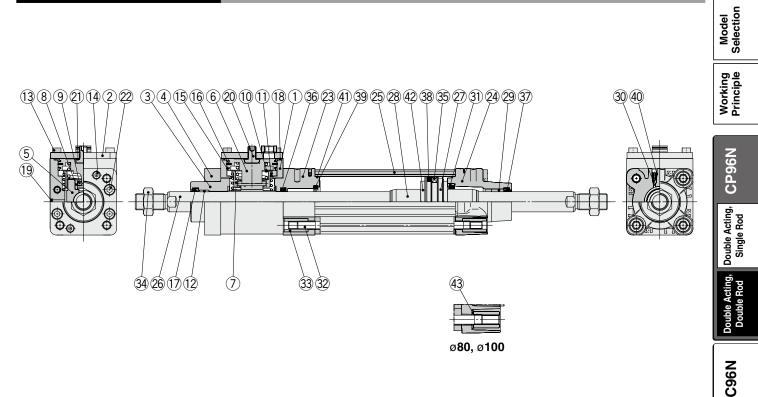
																		[mm]
Bore size	Part no.	CA	øCK	Ø d 2	□E 2	ЕМ	Gı	G2	G ₃ (Max.)	H6	K 1	K 2 (Max.)	l1	ℓ з (Max.)	Rı	øS₅	XD	z
32	E5032	32	10	11	47	26 ^{-0.2} _{-0.6}	21	18	31	8	38	51	7	10	10	6.6	200	222
40	E5040	36	12	11	54	$28^{-0.2}_{-0.6}$	24	22	35	10	41	54	9	10	11	6.6	226	250
50	E5050	45	12	15	66	32 ^{-0.2}	33	30	45	12	50	65	11	12	12	9	245	277
63	E5063	50	16	15	77	40 ^{-0.2}	37	35	50	12	52	67	11	14	15	9	269.5	301.5
80	E5080	63	16	18	99	50 ^{-0.2} -0.6	47	40	60	14	66	86	12.5	18	15	11	320	360
100	E5100	71	20	18	118	60 ^{-0.2} -0.6	55	50	70	15	76	96	13.5	20	19	11	353.5	393.5

Rotating Angle

Bore size [mm]	A°	B°	A ° + B ° + 90 °
32, 40	25°	45°	160°
50, 63	40°	60°	190°
80, 100	30°	55°	175°

Cylinder with Lock Double Acting, Double Rod **CP96N Series**

Construction (Double Rod)



Component Parts

Description	Material	Qty.	Note
Brake unit	Aluminum alloy	1	Hard anodized
Сар	Rolled steel	1	Zinc chromated
Collar	Aluminum alloy	1	Chromated
Retaining plate	Aluminum alloy	1	Anodized
Brake pad	Cast iron	1	
Piston A	Aluminum alloy	1	
Roller holder	Carbon steel	1	
Roller receiver	Stainless steel	2	
Needle roller	Carbon steel	2	
Piston spring	Spring steel	1	Zinc chromated
Roller spring	Spring steel	1	Zinc chromated
Bushing A	Bearing alloy	1	
Hexagon socket head cap screw	Alloy steel	4	
Hexagon socket head cap screw	Alloy steel	2	
Wear ring	Resin	2	
Piston seal A	NBR	1	
Rod seal A	NBR	1	
Gasket	NBR	1	
Element	Bronze	1	
Release bolt	Alloy steel	1	
Seal washer	NBR + Stainless steel	1	
Hexagon socket head cap screw	Alloy steel	4	
Rod cover A	Aluminum alloy	1	Anodized
Rod cover B	Aluminum die-cast	1	Zinc chromated
Cylinder tube	Aluminum alloy	1	Hard anodized
Piston rod	Carbon steel	1	Hard chrome plating
Piston B	Aluminum alloy	1	
Cushion ring	Aluminum alloy	2	Anodized
Bushing B	Bearing alloy	1	
Cushion valve	Resin	2	
	DescriptionBrake unitCapCollarRetaining plateBrake padPiston ARoller holderRoller holderRoller receiverNeedle rollerPiston springBushing AHexagon socket head cap screwWear ringPiston seal ARod seal AGasketElementRelease boltSeal washerHexagon socket head cap screwRod cover ARod cover ARod cover BCylinder tubePiston BCushion ringBushing B	DescriptionMaterialBrake unitAluminum alloyCapRolled steelCollarAluminum alloyRetaining plateAluminum alloyBrake padCast ironPiston AAluminum alloyRoller holderCast on steelRoller receiverStainless steelNeedle rollerCarbon steelPiston springSpring steelPiston springSpring steelBushing ABearing alloyHexagon socket head cap screwAlloy steelWear ringResinPiston seal ANBRRod seal ANBRElementBronzeRelease boltAlloy steelHexagon socket head cap screwAlloy steelWear ringResinPiston seal ANBRRod seal ANBRBleamentBronzeRelease boltAlloy steelSeal washerNBR + Stainless steelHexagon socket head cap screwAlloy steelStainless steelAluminum alloyRod cover AAluminum alloyRod cover BAluminum alloyRod cover BAluminum alloyPiston BAluminum alloyPiston BAluminum alloyBushing BBearing alloy	DescriptionMaterialQty.Brake unitAluminum alloy1CapRolled steel1CollarAluminum alloy1Retaining plateAluminum alloy1Brake padCast iron1Piston AAluminum alloy1Roller holderCarbon steel1Roller receiverStainless steel2Needle rollerCarbon steel1Roller springSpring steel1Bushing ABearing alloy1Hexagon socket head cap screwAlloy steel2Piston seal ANBR1Rod seal ANBR1Release boltAlloy steel1Release boltAlloy steel1Hexagon socket head cap screwAlloy steel1Rod seal ANBR1Release boltAlloy steel1Release boltAlloy steel1Red cover AAluminum alloy1Rod cover BAluminum alloy1Rod cover BAluminum alloy1Piston BAluminum alloy1

Component Parts

nponent Parts				Double Acting, Single Rod
Description	Material	Qty.	Note	
Cushion seal holder	Aluminum alloy	1	Anodized	od
Tie-rod	Carbon steel	4	Zinc chromated	Double Acting, Double Rod
Tie-rod nut	Rolled steel	8	Zinc chromated	oub
Rod end nut	Carbon steel	2	Zinc chromated	ē Ó
Magnet	—	(1)		
Rod seal B	NBR	1		L .
Rod seal C	NBR	1		⊭ 5
Piston seal B	NBR	1		۾ ڏ ا
Cushion seal	Urethane	2		Lock Unit MWB-U
Cushion valve seal	NBR	2		⁻ ≥
Cylinder tube gasket	NBR	2		l
Bumper	Urethane	2		
Flat washer	Steel	8	ø80, ø100	ries
	Cushion seal holder Tie-rod Tie-rod nut Rod end nut Magnet Rod seal B Rod seal C Piston seal B Cushion seal Cushion valve seal Cylinder tube gasket Bumper	DescriptionMaterialCushion seal holderAluminum alloyTie-rodCarbon steelTie-rod nutRolled steelRod end nutCarbon steelMagnet—Rod seal BNBRRod seal CNBRPiston seal BNBRCushion sealUrethaneCushion valve sealNBRGuinder tube gasketNBRBumperUrethane	DescriptionMaterialQty.Cushion seal holderAluminum alloy1Tie-rodCarbon steel4Tie-rod nutRolled steel8Rod end nutCarbon steel2Magnet(1)Rod seal BNBR1Piston seal BNBR1Qushion sealUrethane2Cushion valve sealNBR2Cylinder tube gasketNBR2BumperUrethane2	DescriptionMaterialQty.NoteCushion seal holderAluminum alloy1AnodizedTie-rodCarbon steel4Zinc chromatedTie-rod nutRolled steel8Zinc chromatedRod end nutCarbon steel2Zinc chromatedMagnet(1)Rod seal BNBR1Piston seal BNBR1Piston seal BNBR1Cushion sealUrethane2Cushion valve sealNBR2BumperUrethane2

Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents					
32	C96N32W-PS						
40	C96N40W-PS	A set of 17 Rod seal A, 36 Rod seal B,					
50	C96N50W-PS	③ Rod seal C,					
63	C96N63W-PS	38 Piston seal B,					
80	C96N80W-PS	 39 Cushion seal, and 41 Cylinder tube gasket 					
100	C96N100W-PS	To Shinder tube gasket					

* Never disassemble the lock unit. It should be replaced as a unit. Refer to page 52 for the part numbers for placing an order. The seal kit shown above contains the rod seal for the cylinder and lock unit. Order the seal kit suitable for the cylinder bore size.

The seal kit shown above includes a grease pack.

(ø32, ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g)

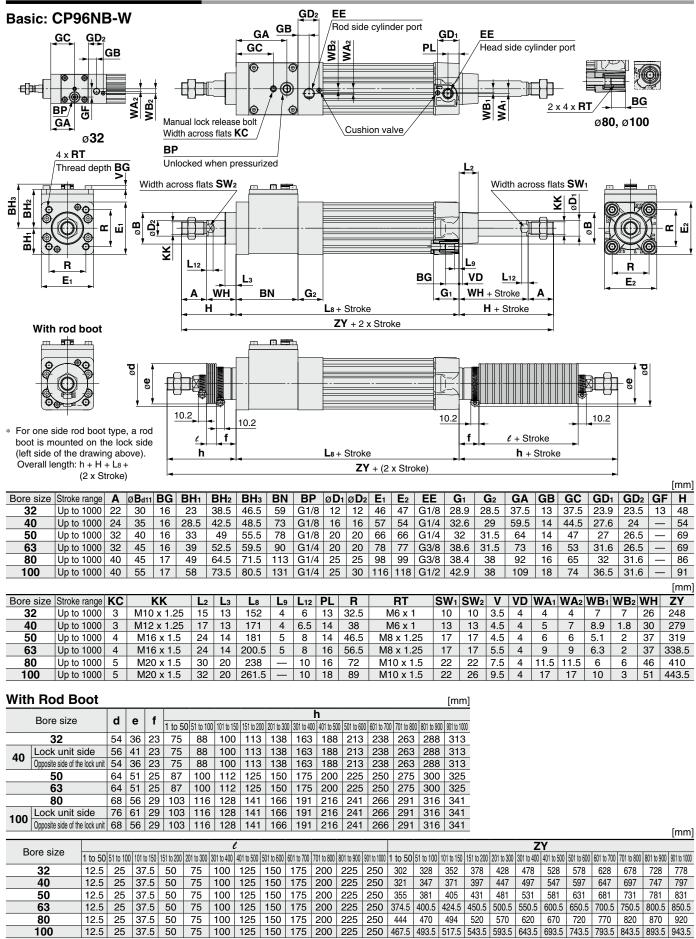
Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

Made to Order Specific Product Precautions

Auto Switch

CP96N Series

Dimensions (Double Rod)



Cylinder with Lock Double Acting, Double Rod **CP96N Series**

Dimensions: With Mounting Bracket

* Refer to Basic (B) for other dimensions.

Model Selection

Working Principle

CP96N

Double Acting, Single Rod

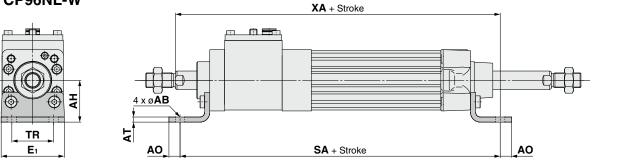
Double Rod

C96N

Double Acting, Single Rod

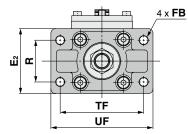
Double Acting, Double Rod

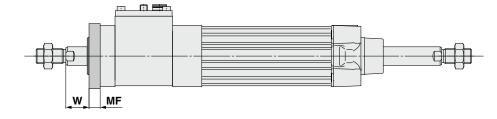
Axial foot: CP96NL-W



								[mm]
Bore size	AB	AH	AO	AT	E1	SA	TR	XA
32	7	32	10	4.5	48	200	32	202
40	10	36	11	4.5	55	227	36	229
50	10	45	12	5.5	68	245	45	250
63	10	50	12	5.5	80	264.5	50	269.5
80	12	63	14	6.5	100	320	63	325
100	14.5	71	16	6.5	120	343.5	75	353.5

Flange Rod side: CP96NF-W





Head side: CP96NG-W

-	ZF + Stroke	MF

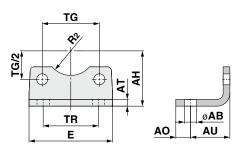
								[mm]
Bore size	E2	FB	MF	R	TF	UF	W	ZF
32	50	7	10	32	64	79	16	188
40	55	9	10	36	72	90	20	211
50	70	9	12	45	90	110	25	230
63	80	9	12	50	100	120	25	249.5
80	100	12	16	63	126	153	30	300
100	120	14	16	75	150	178	35	328.5





Dimensions: Mounting Brackets

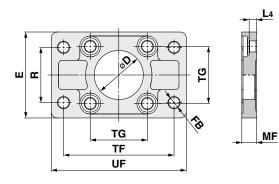
Axial foot (L)



											[mm]
Bore size	Part no.	AB	АН	AO	АТ	AU	Е	R2	TG ±0.2	TR	Screw size
32	L5032	7	32	10	4.5	24	48	15	32.5	32	M6 x 16L
40	L5040	10	36	11	4.5	28	55	17.5	38	36	M6 x 16L
50	L5050	10	45	12	5.5	32	68	20	46.5	45	M8 x 20L
63	L5063	10	50	12	5.5	32	80	22.5	56.5	50	M8 x 20L
80	L5080	12	63	14	6.5	41	100	22.5	72	63	M10 x 20L
100	L5100	14.5	71	16	6.5	41	120	27.5	89	75	M10 x 20L

* Supplied with 4 mounting screws

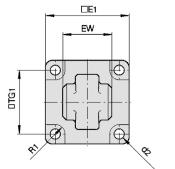
Flange (F, G)

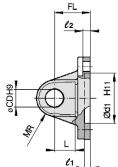


											[mm]
Bore size	Part no.	D H11	Е	ø FB	L4	MF	R	TF	TG ±0.2	UF	Screw size
32	F5032	30	50	7	5	10	32	64	32.5	79	M6 x 20L
40	F5040	35	55	9	5	10	36	72	38	90	M6 x 20L
50	F5050	40	70	9	6.5	12	45	90	46.5	110	M8 x 20L
63	F5063	45	80	9	6.5	12	50	100	56.5	120	M8 x 20L
80	F5080	45	100	12	9	16	63	126	72	153	M10 x 25L
100	F5100	55	120	14	9	16	75	150	89	178	M10 x 25L

* Supplied with 4 mounting screws

Single clevis (C)

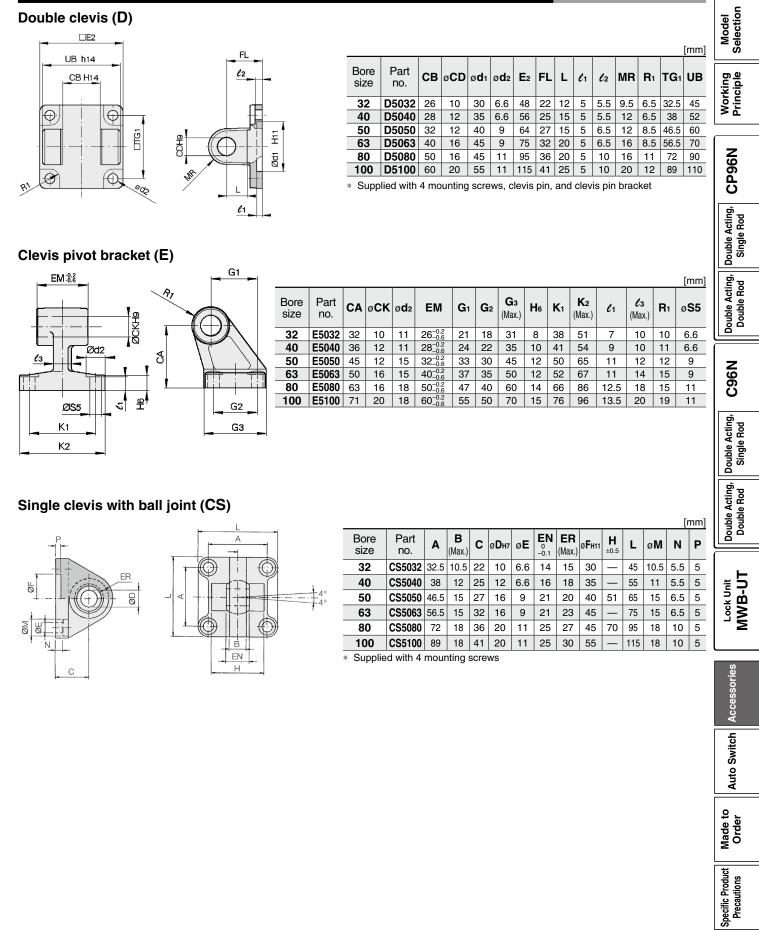




													[mm]
Bore size	Part no.	øCD	ø d 1	ø d 2	E1	EW	FL	L	l1	l2	MR	R1	TG₁
32	C5032	10	30	6.6	45	26 ^{-0.2}	22	12	5	5.5	9.5	6.5	32.5
40	C5040	12	35	6.6	51	28-0.2	25	15	5	5.5	12	6.5	38
50	C5050	12	40	9	64	32 ^{-0.2}	27	15	5	6.5	12	8.5	46.5
63	C5063	16	45	9	74	40_0.2	32	20	5	6.5	16	8.5	56.5
80	C5080	16	45	11	94	50 ^{-0.2}	36	20	5	10	16	11	72
100	C5100	20	55	11	113	$60_{-0.6}^{-0.2}$	41	25	5	10	20	12	89

* Supplied with 4 mounting screws

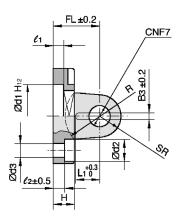
Dimensions: Mounting Brackets, Pivot Brackets for Cylinder Mounting

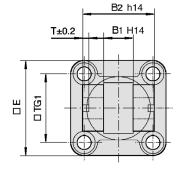


CP96N/C96N Series

Dimensions: Pivot Brackets for Cylinder Mounting

Double clevis pivot bracket (DS)/for ES accessory

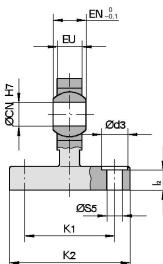


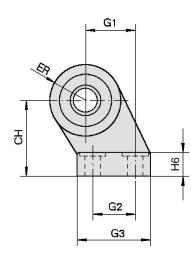


																		[mm]
Bore size	Part no.	Bı	B2	B3	øCN	ø d 1	ø d 2	ø d з	Е	FL	H (Max.)	L1	ℓ1 (Min.)	l2	R	SR (Max.)	т	TG₁
32	DS5032	14	34	3.3	10	30	10.5	6.6	45	22	10	11.5	5	5.5	17	11	3	32.5
40	DS5040	16	40	4.3	12	35	11	6.6	55	25	10	12	5	5.5	20	13	4	38
50	DS5050	21	45	4.3	16	40	15	9	65	27	12	14	5	6.5	22	18	4	46.5
63	DS5063	21	51	4.3	16	45	15	9	75	32	12	14	5	6.5	25	18	4	56.5
80	DS5080	25	65	4.3	20	45	18	11	95	36	16	16	5	10	30	22	4	72
100	DS5100	25	75	6.3	20	55	18	11	115	41	16	16	5	10	32	22	4	89

* Supplied with 4 mounting screws, clevis pin, and clevis pin bracket

Clevis pivot bracket with ball joint (ES)

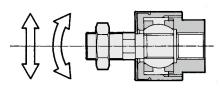


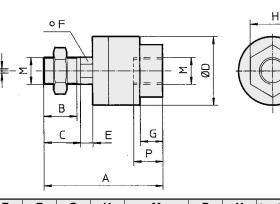


															[mm]
Bore size	Part no.	СН	øCN	ø d з	EN	ER (Max.)	EU	G₁	G2	G₃ (Max.)	H6	K1	K2 (Max.)	l2	ø S 5
32	ES5032	32	10	11	14	15	10.5	21	18	31	10	38	51	8.5	6.6
40	ES5040	36	12	11	16	18	12	24	22	35	10	41	54	8.5	6.6
50	ES5050	45	16	15	21	20	15	33	30	45	12	50	65	10.5	9
63	ES5063	50	16	15	21	23	15	37	35	50	12	52	67	10.5	9
80	ES5080	63	20	18	25	27	18	47	40	60	14	66	86	11.5	11
100	ES5100	71	20	18	25	30	18	55	50	70	15	76	96	12.5	11

Dimensions: Piston Rod Accessories

Floating joint: JA

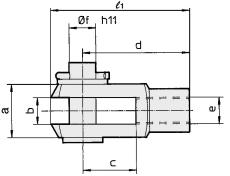




Bore size	Part no.	Α	В	С	øD	Е	F	G	Н	М	Ρ	U	Load [kN]	Weight [g]	Rotating angle
32	JA30-10-125	49.5	19.5		24	5	8	8	17	M10 x 1.25	9	0.5	2.5	70	
40	JA40-12-125	60	20	—	31	6	11	11	22	M12 x 1.25	13	0.75	4.4	160	±0.5°
50, 63	JA50-16-150	71.5	22	_	41	7.5	14	13.5	27	M16 x 1.5	15	1	11	300	±0.5
80, 100	JAH50-20-150	101	28	31	59.5	11.5	24	16	32	M20 x 1.5	18	2	18	1080	

* Black color

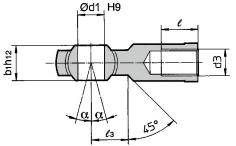
Rod clevis: GKM (ISO 8140)

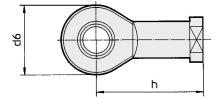


									[mm]
Bore size	Part no.	a (Max.)	b	c (Min.)	d	е	ø f нэ (Hole)	ø f н11 (Shaft)	l1
32	GKM10-20	20	10 ^{+0.5} +0.15	20	40	M10 x 1.25	10	10	52
40	GKM12-24	24	12 ^{+0.5} +0.15	24	48	M12 x 1.25	12	12	62
50, 63	GKM16-32	32	16 ^{+0.5} +0.15	32	64	M16 x 1.5	16	16	83
80, 100	GKM20-40	40	20 ^{+0.5}	40	80	M20 x 1.5	20	20	105

* Supplied with clevis pin and clevis pin bracket

Rod end: KJ (ISO 8139)





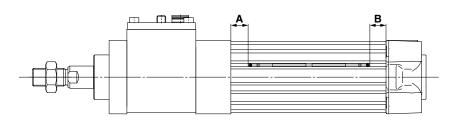
									[mm]
Bore size	Part no.	b 1 h12	ø d 1 н9	d₃	d 6 (Max.)	h	<i>е</i> (Min.)	l3	α
32	KJ10D	14	10	M10 x 1.25	28	43	20	15	4°
40	KJ12D	16	12	M12 x 1.25	32	50	22	17	4°
50, 63	KJ16D	21	16	M16 x 1.5	42	64	28	23	4°
80, 100	KJ20D	25	20	M20 x 1.5	50	77	33	27	4°



SMC

CP96N Series **Auto Switch Mounting**

Auto Switch Proper Mounting Position (Detection at stroke end)



Auto Switch Proper Mounting Position [mm]

Auto switch model	D-M9 D-M9 D-M9	⊐ẁ(́v)	D-A9□(V)			
Bore size	Α	B	Α	В		
32	13.5	10.5	9.5	6.5		
40	10.5	14	6.5	10		
50	13	14.5	9	10.5		
63	13	15.5	9	11.5		
80	18.5	18	14.5	14		
100	18.5	19	14.5	15		

* Adjust the auto switch after confirming the

operating conditions in the actual setting. The D-M9DV/M9DWV/M9DAV/A9DV are

mountable on ø32 to ø63.

Minimum Stroke for Auto Switch Mounting

							[mm				
Auto switch model	Number of auto switches	32	40	50	63	80	100				
D-M9 □	2 (Same surface)	50									
D-M9⊟W	1, 2 (Different surfaces)				10						
	n			10 + 4	0 (n – 2)						
D-M9⊡V	2 (Same surface)			40							
D-M9⊟WV	1, 2 (Different surfaces)			10							
	n		10 + 3	0 (n – 2)							
	2 (Same surface)	55			50						
D-M9□A	1, 2 (Different surfaces)	15			10						
	n	15 + 40 (n – 2)			10 + 40 (n – 2)						
	2 (Same surface)										
D-M9□AV	1, 2 (Different surfaces)			10							
	n		10 + 3	0 (n – 2)							
	2 (Same surface)				50						
D-A9□	1, 2 (Different surfaces)				10						
	n			10 + 4	0 (n – 2)						
	2 (Same surface)			40							
D-A9⊡V	1, 2 (Different surfaces)	10									
	n	10 + 30 (n - 2)									

* n = 3, 4, 5…

* The D-M9 V/M9 WV/M9 AV/A9 V are mountable on ø32 to ø63.

Operating Range

						[mm]
Auto switch			Bore	size		
model	32	40	50	63	80	100
D-M9□(V)						
D-M9□W(V)	4	4	5	6	5.5	6
D-M9□A(V)						
D-A9□(V)	7	8	8.5	9.5	9.5	10.5

 Values which include hysteresis are for reference purposes only. They are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

* The D-M9_V/M9_WV/M9_AV/A9_V are mountable on ø32 to ø63.

Other than the applicable auto switches listed in "How to Order," the following auto switches are also mountable.
 * Normally closed (NC = b contact) solid state auto switches (D-M9□E) are also available. For details, refer to the Web Catalog or Best Pneumatics

Catalog

* With pre-wired connector is also available for solid state switches. For details, refer to the Web Catalog or Best Pneumatics Catalog.

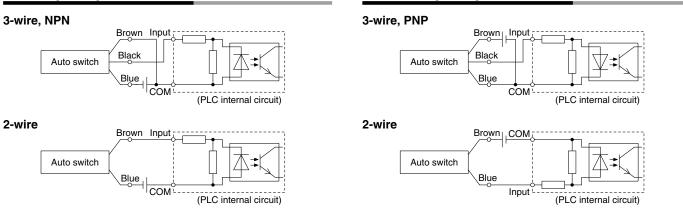
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Prior to Use Auto Switch Connections and Examples

Source Input Specifications

Sink Input Specifications



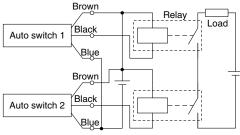
Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

Examples of AND (Series) and OR (Parallel) Connections

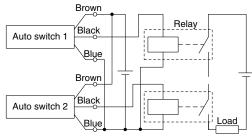
* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid.

3-wire AND connection for NPN output

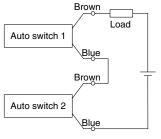




3-wire AND connection for PNP output (Using relays)

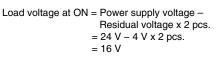


2-wire AND connection



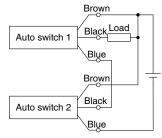
When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up when both of the auto switches are in the ON state. Auto switches with a load voltage less than 20 V

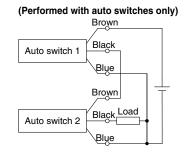
cannot be used.



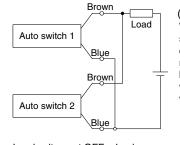
Example: Power supply is 24 VDC Internal voltage drop in auto switch is 4 V.

(Performed with auto switches only)





2-wire OR connection



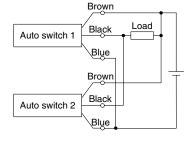
Example: Load impedance is 3 k Ω .

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3 kΩ = 6 V

Leakage current from auto switch is 1 mA.

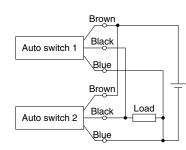
(Solid state) When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase when in the OFF state.

(Reed) Because there is no current leakage, the load voltage will not increase when turned OFF However, depending on the number of auto switches in the ON state. the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.



3-wire OR connection for NPN output

3-wire OR connection for PNP output



Switch 2 Made 1



Model Selection

Working Principle

CP96N

Double Roc

C96N

Double Acting, Single Rod

Double Acting, Double Rod

MWB-UT Lock Unit

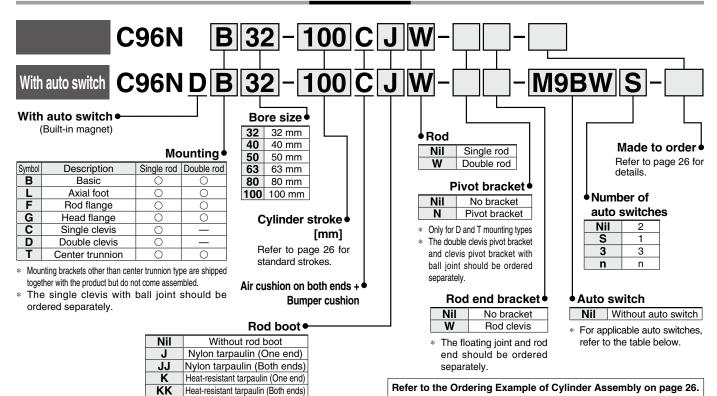
Accessories

Auto

Order

Cylinder with Lock Double Acting, Single Rod/Double Rod C96N Series ø32, ø40, ø50, ø63, ø80, ø100

How to Order



Applicable Auto Switches/Refer to the Web Catalog or Best Pneumatics Catalog for further information on auto switches.

		Electrical	Indicator light	Wiring	L	oad volta.	ge	Auto	o switch me	odel	Lead w	vire le	engtł	ו [m]	Pre-wired	Anali	aabla
Туре	Special function	entry	ator	(Output)		C	AC	Tie-rod r	nounting	Band	0.5	1	3	5	connector		cable ad
		entry	Indic	(Output)	L		AC	Perpendicular	In-line	mounting	(Nil)	(M)	(L)	(Z)	CONNECTOR	104	au
				3-wire (NPN)		5 V, 12 V		M9NV	M9N	—				0	0	IC	
		Grommet		3-wire (PNP)	24 V	5 V, 12 V	—	M9PV	M9P	—				0	0	circuit	
ء				2-wire		12 V		M9BV	M9B	—				0	0		
switch		Terminal		3-wire (NPN)		5 V, 12 V		_	_	G39	_	_	—	—		—	
Š		conduit		2-wire		12 V		—	—	K39	—	—	—	—	—		
2	Diagnostic			3-wire (NPN)		5 V, 12 V		M9NWV	M9NW	_		\bullet		0	0	IC	
auto	indication		Yes	3-wire (PNP)				M9PWV	M9PW	_			•	0	0	circuit	Relay,
state	(2-color indicator)		103	2-wire		12 V		M9BWV	M9BW	—			\bullet	0	0	—	PLC
sta	Water-resistant			3-wire (NPN)	24 V	5 V, 12 V	—	M9NAV*1	M9NA*1	_	0	0	•	0	0	IC	
ŋ	(2-color indicator)	Grommet		3-wire (PNP)				M9PAV*1	M9PA*1	—	0	0		0	0	circuit	
Solid				2-wire		12 V		M9BAV*1	M9BA*1	—	0	0		0	0	—	
0	With diagnostic output (2-color indicator)			4-wire (NPN)		5 V, 12 V		_	F59F			_	•	0	0	IC circuit	
	Magnetic field-resistant			2-wire				—	P3DWA			_	\bullet	•	0		
	(2-color indicator)			(Non-polar)				—	P4DW			—			0		
			Yes	3-wire (NPN equivalent)	_	5 V	—	A96V	A96			—		_		IC circuit	
ч							100 V	A93V*2	A93						—	—	
switch		Grommet	No				100 V or less	A90V	A90			—		—		IC circuit	Relay,
			Yes				100 V, 200 V	—	A54		•	—					PLC
auto			No	2-wire	24 V	12 V	200 V or less	—	A64			—		—			0
a		Terminal		2 1010	27 V			—	_	A33		-	-	-		_	
Reed		conduit	Yes				100 V, 200 V	—	—	A34	—	—	-	—		_	PLC
č		DIN terminal	100				100 4,200 4	—	—	A44		-	-	-			Relay,
	Diagnostic indication (2-color indicator)	Grommet				-	—	—	A59W	—		—	•	—	—		PLC

*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

A water-resistant type cylinder is recommended for use in an environment which requires water resistance.

*2 The 1 m lead wire is only applicable to the D-A93.

* Lead wire length symbols: 0.5 m------- Nil (Example) M9NW 3 m------ L 1 m------- M (Example) M9NWM 5 m------ Z

* Solid state auto switches marked with "O" are produced upon receipt of order.

and state auto switches marked with \bigcirc are produced upon receipt of order.

* Since there are applicable auto switches other than those listed above, refer to page 42 for details. * The D-A9□/M9□/P3DWA□ auto switches are shipped together with the product but do not come assembled. (Only the auto switch mounting brackets are assembled for the D-A9□/M9□ before shipment.)

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Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

(Example) M9NWL

(Example) M9NWZ

Cylinder with Lock Double Acting, Single Rod/Double Rod



Bore size [mm]	32	40	50	63	80	100	Model election				
Action			Double	acting			Sele				
Fluid			A	ir			0				
Proof pressure		1.5 MPa									
Max. operating pressure			1.0	MPa			cip ki				
Min. operating pressure			0.08	MPa			Working Principle				
Ambient and fluid	V		switch: -10		(No freezind	•)	> •				
temperatures		With auto	switch: -10	°C to 60°C		<i>))</i>					
Lubricant			Not required	d (Non-lube))		7				
Piston speed			50 to 100	0 mm/s*1			961				
Stroke length tolerance	Up to 500 st	: +2.0, 501 to 1	000 st: ^{+2.4} , 10	001 to 1500 s	t: +2.8, 1501 to	1900 st: +3.2	CP96N				
Cushion		Air cushio	n on both er	nds + Bump	er cushion		0				
Port size	G1/8	G	1/4	G	3/8	G1/2	Acting, e Rod				
Mounting	Basic, Axial foot, Rod flange, Head flange Single clevis, Double clevis, Center trunnion										

*1 Load limits exist depending upon the piston speed when locked, mounting direction, and operating pressure.

Lock Unit Specifications

Cylinder Specifications

Bore size [mm]	32	40	50	63	80	100					
Locking action	Exhaust locking										
Max. operating pressure			1.0	MPa							
Min. operating pressure			0.3	MPa							
Locking direction			Both dir	rections							
Holding force (Max. static load) [N]*1	630	980	1570	2450	3920	6080					

*1 The holding force (max. static load) shows the maximum capability and does not show the normal holding capability. Be sure to select a cylinder using the method described in Model Selection (page 6).

Standard Strokes

* When using with auto switches, refer to the Minimum Stroke for Auto Switch Mounting table on pages 38 to 40.

		[1111]
Bore size	Standard stroke	Max. stroke
32	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500	1000
40	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500	1900
50	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600	1900
63	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600	1900
80	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600, 700, 800	1900
100	25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600, 700, 800	1900

The manufacturing of intermediate strokes is possible. (Spacers are not used.) Applicable strokes should be confirmed according to the usage. For details, refer to the Air Cylinders

Model Selection in the Web Catalog or Best Pneumatics Catalog. In addition, products that exceed the standard stroke might not be able to fulfill the specifications due to deflection, etc.

When using a rod boot, a stroke range of up to 1000 mm is available. Please consult with SMC when exceeding a 1000 mm stroke.

Stopping Accuracy

Bore size [mm]	32	40	50	63	80	100						
.ock type		Exhaust locking										
Stopping accuracy [mm]			±1	.0								
Conditions	 Supply Piston s 	pressure: 0. peed: 300 r	nm/s		_							
		valve for loc	per limit of a king is mou	nted on the	unlock port							



Made to Order Common Specifications (For details, refer to pages 46 to 48.)

Symbol	Specifications
-XA🗆	Change of rod end shape (Single rod only)
-XC35	With coil scraper

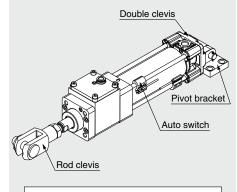
For details of cylinders with auto switches ⇒ pages 36 to 42

· Auto Switch Proper Mounting Position (Detection
at stroke end) and Mounting Height
Minimum Otralia fan Auta Outbals Mauntina

- Minimum Stroke for Auto Switch Mounting · Auto Switch Mounting Brackets/Part Nos.
- · Operating Range

Ordering Example of Cylinder Assembly

Cylinder model: C96NDD50-100C-NW-M9BW



Mounting D: Double clevis Pivot bracket N: Yes Rod end bracket W: Rod clevis Auto switch D-M9BW: 2 pcs.

Pivot bracket, rod clevis, and auto switch are shipped together with the product but do not come assembled.



Single Rod

Double Acting, Double Rod

C96N

MWB-UT

Lock Unit

Auto Switch Accessories

Made to Order

Precautions

[mm]

C96N Series

Accessories

N	lounting	Basic	Axial foot	Rod flange	Head flange	Single clevis	Double clevis	Center trunnion
Standard	Rod end nut		•					•
Standard	Clevis pin	_	_	_	_	_		_
	Rod end		•			•		•
Option	Rod clevis		•					•
	Rod boot		•					

Do not use a rod end (or floating joint) together with a single clevis with a ball joint (or clevis pivot bracket with a ball joint).

Refer to pages 19 to 22 for dimensions and part numbers of the accessories. (Excludes the rod end nut, clevis pin, and rod boot)

Mounting Bracket/Rod End Bracket Part Nos.

Bo	ore size [mm]	32	40	50	63	80	100
L	Axial foot*1	L5032	L5040	L5050	L5063	L5080	L5100
F, G	Rod/Head flange	F5032	F5040	F5050	F5063	F5080	F5100
С	Single clevis	C5032	C5040	C5050	C5063	C5080	C5100
D	Double clevis	D5032	D5040	D5050	D5063	D5080	D5100
E	Clevis pivot bracket	E5032	E5040	E5050	E5063	E5080	E5100
CS	Single clevis with ball joint	CS5032	CS5040	CS5050	CS5063	CS5080	CS5100
DS	Double clevis pivot bracket for ES accessory	DS5032	DS5040	DS5050	DS5063	DS5080	DS5100
ES	Clevis pivot bracket with ball joint	ES5032	ES5040	ES5050	ES5063	ES5080	ES5100
GKM	Rod clevis	GKM10-20	GKM12-24	GKM16-32	GKM16-32	GKM20-40	GKM20-40
KJ	Rod end	KJ10D	KJ12D	KJ16D	KJ16D	KJ20D	KJ20D
JA	Floating joint	JA30-10-125	JA40-12-125	JA50-16-150	JA50-16-150	JAH50-20-150	JAH50-20-150

*1 Order two foot brackets per cylinder.

* Accessories for each mounting bracket are as follows. Axial foot, Rod/Head flange, Single clevis: Body mounting bolt Double clevis (D, DS): Body mounting bolt, Clevis pin, Clevis pin bracket

* The rod clevis (GKM) is compliant with ISO 8140.

* The rod end (KJ) is compliant with ISO 8139.

Theoretical Output

							→ 0U	т	•	Ir	N	
										1	(Unit: N)
Bore size	Rod size	Operating	Piston area	Operating pressure [MPa]								
[mm]	[mm]	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
32	12	OUT	804	161	241	322	402	482	563	643	724	804
52	12	IN	691	138	207	276	346	415	484	553	622	691
40	16	OUT	1257	251	377	503	629	754	880	1006	1131	1257
40	10	IN	1056	211	317	422	528	634	739	845	950	1056
50	20	OUT	1963	393	589	785	982	1178	1374	1570	1767	1963
50	20	IN	1649	330	495	660	825	989	1154	1319	1484	1649
63	20	OUT	3117	623	935	1247	1559	1870	2182	2494	2805	3117
03	20	IN	2803	561	841	1121	1402	1682	1962	2242	2523	2803
00	25	OUT	5027	1005	1508	2011	2514	3016	3519	4022	4524	5027
80	25	IN	4536	907	1361	1814	2268	2722	3175	3629	4082	4536
100	20	OUT	7854	1571	2356	3142	3927	4712	5498	6283	7069	7854
100	30	IN	7147	1429	2144	2859	3574	4288	5003	5718	6432	7147

* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]

Weight

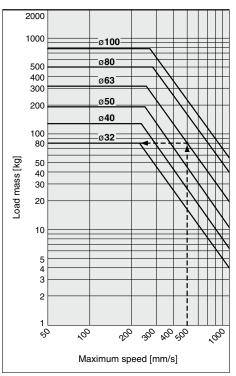
Single Rod (Ø32 to Ø100) [kg]											
Bore	size [mr	n]	32	40	50	63	80	100			
Paoia waight		Lock unit	0.42	0.83	1.15	1.79	2.81	5.44			
Basic weight (at 0 stroke)	Basic	Cylinder (at 0 stroke)	0.53	0.82	1.37	1.74	3.16	4.50			
(al 0 slioke)		Total	0.95	1.65	2.52	3.53	5.97	9.94			
	Foot bra	acket (2 pcs.)	0.16	0.20	0.38	0.46	0.89	1.09			
Mounting bracket weight	Rod/He	ad flange	0.20	0.23	0.47	0.58	1.30	1.81			
(including bracket	Single of	clevis bracket	0.16	0.23	0.37	0.60	1.07	1.73			
mounting bolts)	Double	clevis bracket	0.20	0.32	0.45	0.71	1.28	2.11			
	Trunnio	n bracket	0.17	0.29	0.38	0.64	1.12	1.85			
Additional weight per 50	0 mm of	stroke	0.11	0.16	0.24	0.26	0.40	0.44			
Accessories	Rod end		0.07	0.11	0.	22	0.	40			
ACCESSONES	Rod cle	vis	0.09	0.15	0.	34	0.	0.69			

Rod Boot Material

Symbol	Material	Max. ambient temp.
J	Nylon tarpaulin	70°C
К	Heat-resistant tarpaulin	110°C*1

*1 Max. ambient temperature for rod boot itself

Allowable Kinetic Energy of the Cylinder^{*1}



Example) Load limit at rod end when the air cylinder ø63 is actuated at 500 mm/s.

Extend upward from 500 mm/s on the horizontal axis of the graph to the intersection point with the line for a tube bore size of 63 mm, and then extend leftward from this point to find the load of 80 kg.

*1 The allowable kinetic energy of the cylinder is shown without the intermediate stop or emergency stop. Refer to page 6 or 7 for the kinetic energy with intermediate or emergency stop.

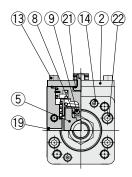
Calculation example)

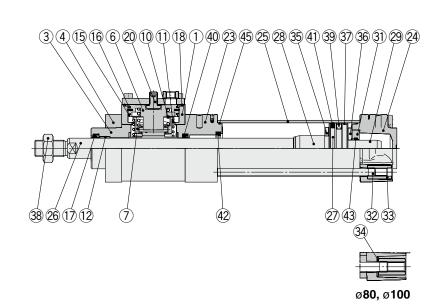
- C96NL32-100C (Axial foot, ø32, 100 mm stroke) • Basic weight…0.42 (Lock unit, ø32)
- Basic weight…0.53 (Cylinder, ø32)
- Additional weight---0.11/50 mm stroke
- Cylinder stroke…100 mm stroke
- Foot bracket…0.16
- 0.42 + 0.53 + (0.11/50) x 100 + 0.16 = **1.33 kg**

27

Cylinder with Lock Double Acting, Single Rod **C96N Series**

Construction (Single Rod)





(30) (44)

Double Acting, Double Acting, Double Rod Single Rod

Model Selection

Working Principle

CP96N

Double Acting, Doubl Double Rod Sing

C96N

Acce	
Switch	
Auto	

Made to Order

Specific Product Precautions

28

Component Parts

00	nponent Parts			
No.	Description	Material	Qty.	Note
1	Brake unit	Aluminum alloy	1	Hard anodized
2	Сар	Rolled steel	1	Zinc chromated
3	Collar	Aluminum alloy	1	Zinc chromated
4	Retaining plate	Aluminum alloy	1	Anodized
5	Brake pad	Cast iron	1	
6	Piston A	Aluminum alloy	1	
7	Roller holder	Carbon steel	1	
8	Roller receiver	Stainless steel	2	
9	Needle roller	Carbon steel	2	
10	Piston spring	Spring steel	1	Zinc chromated
11	Roller spring	Spring steel	1	Zinc chromated
12	Bushing	Bearing alloy	1	
13	Hexagon socket head cap screw	Alloy steel	4	
14	Hexagon socket head cap screw	Alloy steel	2	
15	Wear ring A	Resin	2	
16	Piston seal A	NBR	1	
17	Rod seal A	NBR	1	
18	Gasket	NBR	1	
19	Element	Bronze	1	
20	Release bolt	Alloy steel	1	
21	Seal washer	NBR + Stainless steel	1	
22	Hexagon socket head cap screw	Alloy steel	4	
23	Rod cover	Aluminum alloy	1	Anodized
24	Head cover	Aluminum die-cast	1	Zinc chromated
25	Cylinder tube	Aluminum alloy	1	Hard anodized
26	Piston rod	Carbon steel	1	Hard chrome plating
27	Piston B	Aluminum alloy	1	ø32 to ø63
~ ~ ~		Aluminum die-cast	1	ø80, ø100
28	Cushion ring	Aluminum alloy	1	Anodized
29	Cushion ring B	Aluminum alloy	1	Anodized
30	Cushion valve	Resin	2	
31	Cushion seal holder	Aluminum alloy	1	Anodized

Component Parts

No.	Description	Material	Qty.	Note
32	Tie-rod	Carbon steel	4	Zinc chromated
33	Tie-rod nut	Rolled steel	8	Zinc chromated
34	Flat washer	Steel	8	ø80, ø100
35	Bumper A	Urethane	1	
36	Bumper B	Urethane	1	
37	Wear ring B	Resin	1	
38	Rod end nut	Carbon steel	1	Zinc chromated
39	Magnet	—	(1)	
40	Rod seal B	NBR	1	
41	Piston seal B	NBR	1	
42	Cushion seal A	Urethane	1	
43	Cushion seal B	Urethane	1	
44	Cushion valve seal	NBR	2	
45	Cylinder tube gasket	NBR	2	

Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents					
32	C96N32-PS						
40	C96N40-PS	A set of 17 Rod seal A, 40 Rod seal B,					
50	C96N50-PS	4) Piston seal B,					
63	C96N63-PS	42 Cushion seal A,					
80	C96N80-PS	 43 Cushion seal B, and 45 Cylinder tube gasket 					
100	C96N100-PS						

* Never disassemble the lock unit. It should be replaced as a unit. Refer to page 52 for the part numbers for placing an order. The seal kit shown above contains the rod seal for the cylinder and lock unit. Order the seal kit suitable for the cylinder bore size.

* The seal kit shown above includes a grease pack.

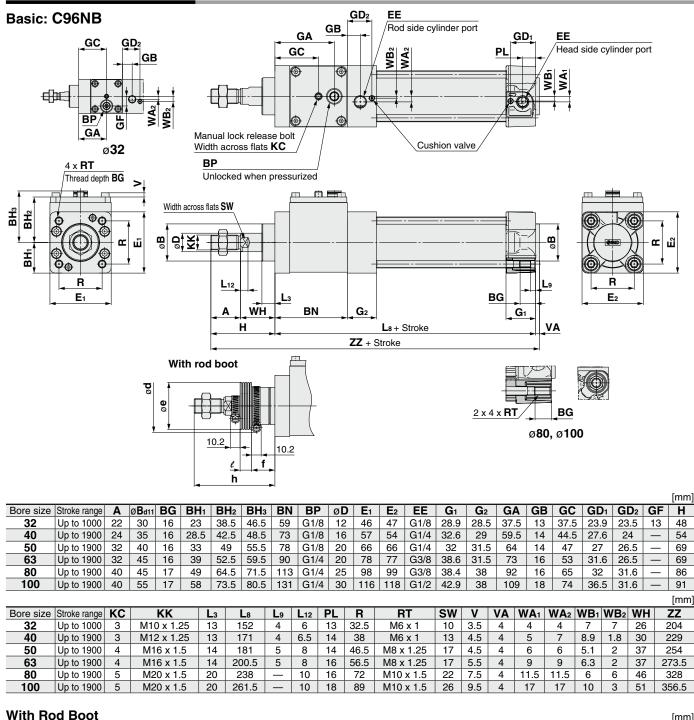
(ø32, ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g)

Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)



C96N Series

Dimensions (Single Rod)



Bore size	d		4		h												
Dore size	Bole size u	u e	e	е		1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	301 to 400	401 to 500	501 to 600	601 to 700	701 to 800	801 to 900	901 to 1000
32	54	36	23	75	88	100	113	138	163	188	213	238	263	288	313		
40	56	41	23	75	88	100	113	138	163	188	213	238	263	288	313		
50	64	51	25	87	100	112	125	150	175	200	225	250	275	300	325		
63	64	51	25	87	100	112	125	150	175	200	225	250	275	300	325		
80	68	56	29	103	116	128	141	166	191	216	241	266	291	316	341		
100	76	61	29	103	116	128	141	166	191	216	241	266	291	316	341		

[mm]

	Bore size						e						
	Dore size	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	301 to 400	401 to 500	501 to 600	601 to 700	701 to 800	801 to 900	901 to 1000
	32	12.5	25	37.5	50	75	100	125	150	175	200	225	250
	40	12.5	25	37.5	50	75	100	125	150	175	200	225	250
	50	12.5	25	37.5	50	75	100	125	150	175	200	225	250
	63	12.5	25	37.5	50	75	100	125	150	175	200	225	250
	80	12.5	25	37.5	50	75	100	125	150	175	200	225	250
	100	12.5	25	37.5	50	75	100	125	150	175	200	225	250

SMC

Cylinder with Lock Double Acting, Single Rod **C96N Series**

Dimensions: With Mounting Bracket

* Refer to Basic (B) for other dimensions.

AO

Model Selection

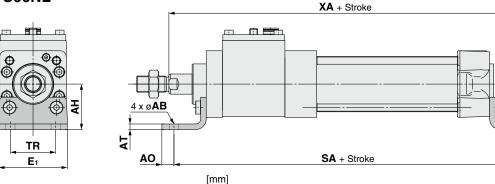
Working Principle

CP96N

Double Acting, Single Rod

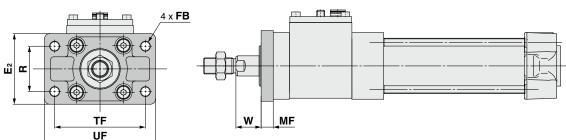
Double Acting, Double Rod

Axial foot: C96NL

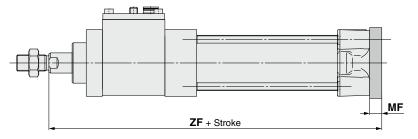


Bore size	AB	AH	AO	AT	E1	SA	TR	XA
32	7	32	10	4.5	48	200	32	202
40	10	36	11	4.5	55	227	36	229
50	10	45	12	5.5	68	245	45	250
63	10	50	12	5.5	80	264.5	50	269.5
80	12	63	14	6.5	100	320	63	325
100	14.5	71	16	6.5	120	343.5	75	353.5

Flange Rod side: C96NF



Head side: C96NG



								[mm]
Bore size	E2	FB	MF	R	TF	UF	W	ZF
32	50	7	10	32	64	79	16	188
40	55	9	10	36	72	90	20	211
50	70	9	12	45	90	110	25	230
63	80	9	12	50	100	120	25	249.5
80	100	12	16	63	126	153	30	300
100	120	14	16	75	150	178	35	328.5

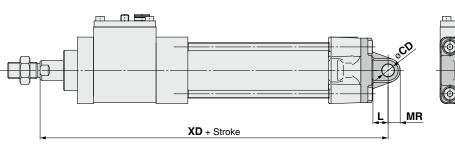


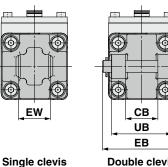
C96N Series

Dimensions: With Mounting Bracket

* Refer to Basic (B) for other dimensions.

Single clevis: C96NC Double clevis: C96ND





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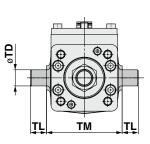
¢

EW

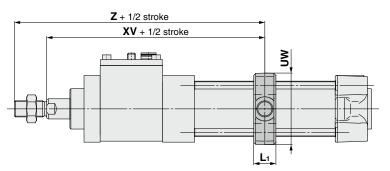
Double clevis

								[mm]
Bore size	СВ н14	СDн9	EB	EW	L	MR	UBh14	XD
32	26	10	65	26 ^{-0.2} -0.6	12	9.5	45	200
40	28	12	75	28 ^{-0.2} -0.6	15	12	52	226
50	32	12	80	32 ^{-0.2}	15	12	60	245
63	40	16	90	40 ^{-0.2} _{-0.6}	20	16	70	269.5
80	50	16	110	50 ^{-0.2} -0.6	20	16	90	320
100	60	20	140	$60^{-0.2}_{-0.6}$	25	20	110	353.5

Center trunnion: C96NT



							[mm]
Bore size	L1	TD _{e8}	TL	ТМ	UW	XV	Ζ
32	17	12	12	50	49	131	153
40	22	16	16	63	58	150	174
50	22	16	16	75	71	166	198
63	28	20	20	90	87	179	211
80	34	20	20	110	110	221	261
100	40	25	25	132	136	245	285



Pivot Bracket: Trunnion and Double Clevis Pivot Bracket

FIVOL	Бгаске	;L.	run	mo	II all		JUIC		\$112	FIV		Diac	, NEI								
Part No	os.																				Model Selection
	size [mm]		32		40	5	0	6	3	8	0	1	00								lod
Trunnion	pivot bracket	*1 N	/IB-S0	3 1	MB-S04	4 MB-	S04	MB-	S06	MB-	-S06	MB	-S10								Se
Double cle	vis pivot brack	ket	E5032	2	E5040	E50)50	E5	063	E50	080	E5	100								
*1 Order	2 trunnion p	pivot b	racket	ts per	cylinde	er.															ing
Trunni	on pivo	t bra	acke	t		_															Working Principle
		-			Z	+ 1/2 stro											-		TZ		
						XV + 1/2		<u>e</u>				<u> </u>			T		ŢQ	fil			CP96N
												x ø TT 2 x (۴	E ST			E2		Double Acting, Single Rod
						_		<u>T</u> L		TL TA		TU					•		TC [mm]		Double Acting, Double Rod
Bore size	Part no.	E2	TA	тс	TD	TF	тн	TL	то	TR	тs	тт	τU	тх	ТҮ	TZ	UW	xv	z		
32	MB-S03	47	62	62	12+0.0		35	45	12	7	10	13	8.5	50	71	74	49	131	153		C96N
40	MB-S04	54	80	80	16 ^{+0.0}		45	60	17	9	12	17	10	63	77.5	97	58	150	174		60
50	WD-304	66	80	92	16 ^{+0.0}		45	60	17	9	12	17	10	75	91	109	71	166	198		Ŭ
63	MB-S06	77	100	110	20+0.0		60	70	20	11	14	22	15	90	103	130	87	179	211		d ng,
80		99	100	130	20+0.0		60	70	20	11	14	22	15	110	-	-	110	221	261		Acti Ro
100	MB-S10	118	120	158	25 +0.0	100	75	90	26	13.5	17	24	15	132	148.5	184	136	245	285		Double Acting, Single Rod
Double	e clevis	pivo	ot bra	acke		n 6 K		Z + St XD	roke +Stroł	<e< th=""><th></th><th></th><th></th><th></th><th>G</th><th></th><th></th><th></th><th>-E</th><th></th><th>Double Acting, Double Rod</th></e<>					G				- E		Double Acting, Double Rod
A° ↓	Å,														¢ S5		M ² M ² V ² V ² V ² V ²		© 		Lock Unit MWB-UT
Bore	Part no.	СА	øCK	Ø d 2		EM	G1	G ₂	G3	、 H 6	K 1	K		<i>l</i> 1	<i>l</i> 3	h 2 h 3 h 3 h 3 h 3 h 3 h 3 h 3 h 3	S5	XD	K K [mm Z	2	Accessories
size									(Max.	.)		(Ma	x.)	(Max.)					_	с
32	E5032	32	10	11	47	26 ^{-0.2} -0.6	21	18	31	8	38	5		7				200	222	-	Auto Switch
40	E5040	36	12	11	54	28 ^{-0.2} -0.6	24	22	35	10		54		9				226	250		to S
50 63	E5050	45	12	15	66	32 ^{-0.2} -0.6 40 ^{-0.2}	33	30	45	12	-	6		11 11				245	277		Aut
63	E5063	50 63	16	15	77	40 _{-0.6}	37	35	50 60	12	52	6		2.5		15		69.5	301.5		

																		[mm]
Bore size	Part no.	СА	øCK	Ø d 2	□E 2	ЕМ	G1	G2	G₃ (Max.)	H6	K 1	K2 (Max.)	l1	<i>ℓ</i> з (Max.)	R1	øS₅	XD	z
32	E5032	32	10	11	47	26 ^{-0.2}	21	18	31	8	38	51	7	10	10	6.6	200	222
40	E5040	36	12	11	54	28 ^{-0.2} -0.6	24	22	35	10	41	54	9	10	11	6.6	226	250
50	E5050	45	12	15	66	32 ^{-0.2}	33	30	45	12	50	65	11	12	12	9	245	277
63	E5063	50	16	15	77	40 ^{-0.2}	37	35	50	12	52	67	11	14	15	9	269.5	301.5
80	E5080	63	16	18	99	50 ^{-0.2} -0.6	47	40	60	14	66	86	12.5	18	15	11	320	360
100	E5100	71	20	18	118	60 ^{-0.2}	55	50	70	15	76	96	13.5	20	19	11	353.5	393.5

Rotating Angle

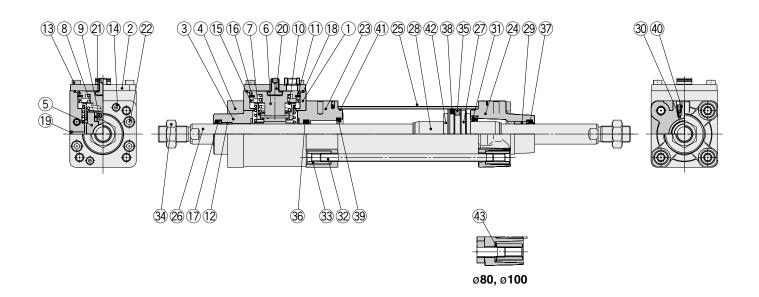
Bore size [mm]	A°	B°	A ° + B ° + 90°
32, 40	25°	45°	160°
50, 63	40°	60°	190°
80, 100	30°	55°	175°

Made to Order

Specific Product Precautions

C96N Series

Construction (Double Rod)



Component Parts

	iiponent i arts			
No.	Description	Material	Qty.	Note
1	Brake unit	Aluminum alloy	1	Hard anodized
2	Сар	Rolled steel	1	Zinc chromated
3	Collar	Aluminum alloy	1	Chromated
4	Retaining plate	Aluminum alloy	1	Anodized
5	Brake pad	Cast iron	1	
6	Piston A	Aluminum alloy	1	
7	Roller holder	Carbon steel	1	
8	Roller receiver	Stainless steel	2	
9	Needle roller	Carbon steel	2	
10	Piston spring	Spring steel	1	Zinc chromated
11	Roller spring	Spring steel	1	Zinc chromated
12	Bushing A	Bearing alloy	1	
13	Hexagon socket head cap screw	Alloy steel	4	
14	Hexagon socket head cap screw	Alloy steel	2	
15	Wear ring	Resin	2	
16	Piston seal A	NBR	1	
17	Rod seal A	NBR	1	
18	Gasket	NBR	1	
19	Element	Bronze	1	
20	Release bolt	Alloy steel	1	
21	Seal washer	NBR + Stainless steel	1	
22	Hexagon socket head cap screw	Alloy steel	4	
23	Rod cover A	Aluminum alloy	1	Anodized
24	Rod cover B	Aluminum die-cast	1	Zinc chromated
25	Cylinder tube	Aluminum alloy	1	Hard anodized
26	Piston rod	Carbon steel	1	Hard chrome plating
27	Piston B	Aluminum alloy	1	
28	Cushion ring	Aluminum alloy	2	Anodized
29	Bushing B	Bearing alloy	1	
30	Cushion valve	Resin	2	

Component Parts

	•			NL 1
No.	Description	Material	Qty.	Note
31	Cushion seal holder	Aluminum alloy	1	Anodized
32	Tie-rod	Carbon steel	4	Zinc chromated
33	Tie-rod nut	Rolled steel	8	Zinc chromated
34	Rod end nut	Carbon steel	2	Zinc chromated
35	Magnet	—	(1)	
36	Rod seal B	NBR	1	
37	Rod seal C	NBR	1	
38	Piston seal B	NBR	1	
39	Cushion seal	Urethane	2	
40	Cushion valve seal	NBR	2	
41	Cylinder tube gasket	NBR	2	
42	Bumper	Urethane	2	
43	Flat washer	Steel	8	ø80, ø100

Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents				
32	C96N32W-PS					
40	C96N40W-PS	A set of 17 Rod seal A, 36 Rod seal B,				
50	C96N50W-PS	③ Rod seal C,				
63	C96N63W-PS	38 Piston seal B,				
80	C96N80W-PS	 ③ Cushion seal, and ④ Cylinder tube gasket 				
100 C96N100W-PS						

* Never disassemble the lock unit. It should be replaced as a unit. Refer to page 52 for the part numbers for placing an order. The seal kit shown above contains the rod seal for the cylinder and lock unit. Order the seal kit suitable for the cylinder bore size.

The seal kit shown above includes a grease pack.
 (ø32, ø40, ø50: 10 g, ø63, ø80: 20 g, ø100: 30 g)

Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

33

Cylinder with Lock Double Acting, Double Rod **C96N Series**

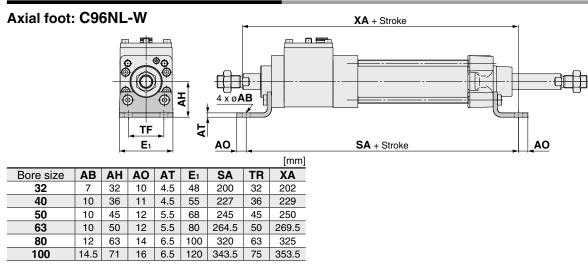
Model Selection GD₂ EE Basic: C96NB-W Rod side cylinder port GB GA **GD**1 EE GC GD₂ GC ΡL Head side cylinder port GB WB₂ WA WB, WA Working Principle - Charles Φ \odot O BG WA2 2 x 4 x **RT** WB2 BP Ć Ŀ ø80, ø100 GA Manual lock release bolt Cushion valve Width across flats KC ø32 BP <u>4 x</u> RT CP96N Unlocked when pressurized Thread depth BG Width across flats SW1 L2 Width across flats SW2 ВH ₹ļŐ Double Acting, Single Rod \mathbf{BH}_2 ΦQ õ Bo Ő œ щ ш £ BH ž R L12 R BG VD Double Acting, L12 E1 E₂ Double Rod WH BN G₂ WH + Stroke G1 Α H + Stroke н L8 + Stroke ZY + 2 × Stroke With rod boot atta i n Ö**F** ₹0 **C96N** ğ ő Ľ 10.2 Double Acting, Single Rod 10.2 10.2 10.2 For one side rod boot type, a rod f f *l* + Stroke l boot is mounted on the lock side h h + Stroke Ls + Stroke (left side of the drawing above). Overall length: h + H + L8 + ZY + (2 × Stroke) (2 x Stroke) [mm] Double Rod Bore size Stroke range GC GD₂ Н ØBd11 BG BH1 BH₂ BH₃ BN BP ØD1 ØD2 GB GD1 GF Α E1 E2 EE G1 G₂ GA 32 Up to 1000 22 30 16 23 38.5 46.5 59 G1/8 12 12 46 47 G1/8 28.9 28.5 37.5 13 37.5 23.9 23.5 13 48 Double 40 Up to 1000 24 35 16 28.5 42.5 48.5 73 G1/8 16 16 57 54 G1/4 32.6 29 59.5 14 44.5 27.6 24 54 49 69 50 Up to 1000 32 40 33 55.5 78 G1/8 20 20 66 66 G1/4 32 64 14 47 27 26.5 16 31.5 63 Up to 1000 32 45 16 39 52.5 59.5 90 G1/4 20 20 78 77 G3/8 38.6 31.5 73 16 53 31.6 26.5 69 80 Up to 1000 40 45 17 49 64.5 71.5 113 G1/4 25 25 98 99 G3/8 38.4 38 92 16 65 32 31.6 86 100 Up to 1000 40 55 17 58 73.5 80.5 131 G1/4 30 25 116 118 G1/2 42.9 38 109 18 74 36.5 31.6 91 **MWB-UT** [mm] Lock Unit Bore size Stroke range KC KK L2 Lз L8 L9 L12 PL R RT SW1|SW2 v VD WA1 WA2 WB1 WB2 WН ΖY M10 x 1.25 152 3.5 32 Up to 1000 3 15 13 4 13 13 32.5 M6 x 1 10 10 4 4 4 26 248 7 M12 x 1.25 40 Up to 1000 3 17 13 171 4 13 14 38 M6 x 1 13 13 4.5 4 5 7 8.9 1.8 30 279 Up to 1000 50 4 M16 x 1.5 24 14 181 5 14 14 46.5 M8 x 1.25 17 17 4.5 4 6 6 5.1 2 37 319 24 14 14 M8 x 1.25 17 4 9 2 37 63 Up to 1000 4 M16 x 1.5 200.5 5 16 56.5 17 5.5 9 6.3 338.5 80 Up to 1000 5 M20 x 1.5 30 20 238 20 16 72 M10 x 1.5 22 22 7.5 4 11.5 6 6 46 410 11.5 Accessories 100 Up to 1000 5 M20 x 1.5 32 20 261.5 20 18 89 M10 x 1.5 22 26 9.5 4 17 17 10 3 51 443.5 With Rod Boot [mm] h Bore size d f е 1 to 50 51 to 100 101 to 150 151 to 200 201 to 300 301 to 400 401 to 500 501 to 600 601 to 700 701 to 800 801 to 900 901 to 1000 Auto Switch 32 54 36 23 75 88 100 113 138 163 188 213 238 263 288 313 Lock unit side 56 41 23 75 88 100 113 138 163 188 213 238 263 288 313 40 Opposite side of the lock unit 54 36 23 213 238 75 88 100 113 138 188 263 288 313 163 50 64 51 25 87 100 112 125 150 175 200 225 250 275 300 325 63 64 51 25 87 100 150 200 225 300 112 125 175 250 275 325 80 68 56 29 103 116 128 141 166 191 216 241 266 291 316 341 76 61 29 103 128 141 191 216 241 266 291 316 Lock unit side 116 166 341 9 Made to Order 100 Opposite side of the lock unit 68 56 29 103 116 128 141 166 191 216 241 266 291 316 341 [mm] ZY Bore size 1 to 50 51 to 100 101 to 150 151 to 200 201 to 300 301 to 400 401 to 500 501 to 600 601 to 700 701 to 800 801 to 900 901 to 1000 1 to 50 51 to 100 101 to 150 151 to 200 201 to 300 301 to 400 401 to 500 501 to 600 601 to 700 701 to 800 801 to 900 901 to 1000 32 12.5 25 37.5 50 75 100 125 150 175 200 225 250 302 328 352 378 428 478 528 578 628 678 728 778 Specific Product 40 12.5 25 37.5 50 75 100 125 150 175 200 225 250 321 347 371 397 447 497 547 597 647 697 747 797 Precautions 12.5 25 50 37.5 75 125 150 225 250 355 405 481 531 581 681 781 831 50 100 175 200 381 431 631 731 63 12.5 25 37.5 50 75 100 125 150 175 200 225 250 374.5 400.5 424.5 450.5 500.5 550.5 600.5 650.5 700.5 750.5 800.5 850.5 12.5 25 37.5 75 125 150 175 200 225 250 444 470 494 520 570 720 80 50 100 620 670 770 820 870 920 100 12.5 25 37.5 50 75 100 125 150 175 200 225 250 467.5 493.5 517.5 543.5 593.5 643.5 693.5 743.5 793.5 843.5 893.5 943.5

Dimensions (Double Rod)

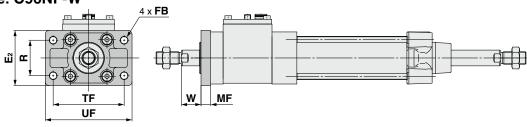
C96N Series

Dimensions: With Mounting Bracket

* Refer to Basic (B) for other dimensions.







Head side: C96NG-W

E₂

MF FB

R TF

150 178

35 328.5

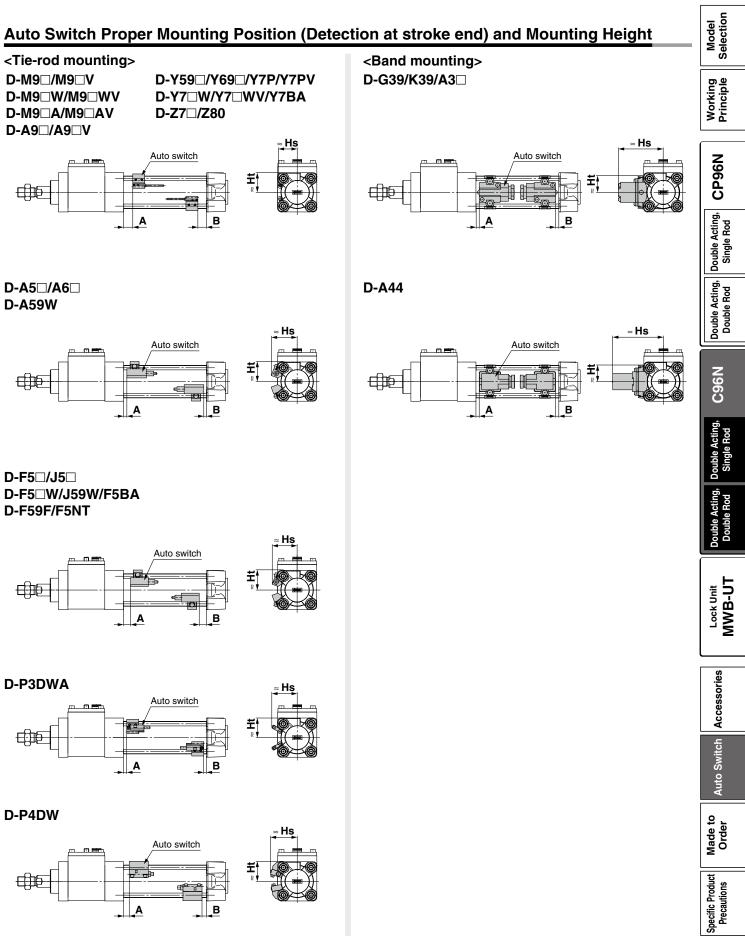
Bore size

		[mm]	ZF + Stroke
UF	W	ZF	
79	16	188	
90	20	211	
110	25	230	•
120	25	249.5	

COGNIT-W ntor trunnion. C

Center tru	r trunnion: C96N I-W						-	Z + 1/2 + stroke
					ſĻ	-48	[mm]	
Bore size	L	TD _{e8}	TL	ТМ	UW	XV	Ζ	
32	17	12	12	50	49	131	153	
40	22	16	16	63	58	150	174	
50	22	16	16	75	71	166	198	
63	28	20	20	90	87	179	211	
80	34	20	20	110	110	221	261	
100	40	25	25	132	136	245	285	
35								⊘ SMC





C96N Series

Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height

Auto Sw	itch l	Prop	er Mo	ounti	ng P	ositi	on													[mm]
Auto switch model	D-M9 D-M9 D-M9 D-M9 D-M9 D-M9	□V □W □WV □A	D-A9 D-A9	-	D-F D-J D-F		D-F5	INTL	D-A D-A	-	D-A	59W	D-G D-K D-A D-A	39 3□	D-Y5 D-Y6 D-Y7 D-Y7 D-Y7 D-Y7 D-Y7 D-Y7 D-Z7 D-Z8	9 P PV H = W = WV BA =	D-P3	DWA	D-P4	łDW
Bore size \	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
32	13.5	10.5	9.5	6.5	10	7	15	12	3.5	0.5	7.5	4.5	3.5	0.5	7	4	9	6	6.5	3.5
40	10.5	14	6.5	10	7	10.5	12	15.5	0.5	4	4.5	8	0.5	4	4	7.5	6	9.5	3.5	7
50	13	14.5	9	10.5	9.5	11	14.5	16	3	4.5	7	8.5	3	4.5	6.5	8	8.5	10	6	7.5
63	13	15.5	9	11.5	9.5	12	14.5	17	3	5.5	7	9.5	3	5.5	6.5	9	8.5	11	6	8.5
80	18.5	18	14.5	14	15	14.5	20	19.5	8.5	8	12.5	12	8.5	8	12	11.5	14	13.5	11.5	11
100	18.5	19	14.5	15	15	15.5	20	20.5	8.5	9	12.5	13	8.5	9	12	12.5	14	14.5	11.5	12

* Adjust the auto switch after confirming the operating conditions in the actual setting.

Auto Switch Mounting Height

Auto Swi	itch I	Mour	nting	Heig	ght																	[mm]
Auto switch model	D-M9 D-M9 D-M9 D-A9	9⊟W 9⊟A	D-AS	9 □ V	D-M9 D-M9 D-M9	Ū₩V	D-F5 D-J5 D-F5 D-F5 D-F5 D-F5	9 9F ⊡W 9W 9W	D-A: D-A: D-A:	6	D-G D-K D-A	39	D-4	44	D-Y5 D-Y7 D-Y7 D-Y7 D-Z7 D-Z8	′P ′□W ′BA	D-Y69 D-Y71 D-Y71	PV	D-P3	DWA	D-P4	4DW
Bore size	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht
32	24.5	23	27.5	23	30.5	23	32.5	25	35	24.5	67	27.5	77	27.5	25.5	23	26.5	23	38	31	38	31
40	28.5	25.5	31.5	25.5	34	25.5	36.5	27.5	38.5	27.5	71.5	27.5	81.5	27.5	29.5	26	30	26	39	25.5	42	33
50	33.5	31	36	31	38.5	31	41	34	43.5	34.5	77	_	87	—	33.5	31	34.5	31	43	31	46.5	39
63	38.5	36	40.5	36	43	36	46	39	48.5	39.5	83.5	_	93.5	—	39	36	40	36	48	36	51.5	44
80	46.5	45	49	45	52	45	52.5	46.5	55	46.5	92.5	_	103	—	47.5	45	48.5	45	56.5	45	58	51.5
100	54	53.5	57	53.5	59.5	53.5	59.5	55	62	55	103	_	113.5	_	55.5	53.5	56.5	53.5	64.5	53.5	65.5	60.5

Minimum Stroke for Auto Switch Mounting

to switch model	Number of auto switches	ø 32	ø 40	ø 50	ø 63	Ø 80	er of auto switches [mm ø100	n]			
o ownorr mouel	2 (Different surfaces, same surface)	Ø JZ	UTU		000	000		41			
	1			10				L			
D-M9□ D-M9□W	· ·			10 in (n	- 2)			- [
J-1VI9[] VV	n		$10 + 40 \frac{(n-2)}{2} \\ (n = 2, 4, 6, 8)^{*1}$								
				(n = 2, 4, 6, 8	·)*1						
	2 (Different surfaces, same surface)			10							
D-M9⊟V	1			10							
D-M9⊟WV				10 + 30 (<u>n -</u>	- 2)			1			
	n			(n = 2, 4, 6, 8							
	2 (Different surfaces, same surface)			(11 = 2, 4, 0, 0)			-			
	1	15			10						
D-M9⊟A	•	(n – 2)			(n – 2)			-			
	n	$15 + 40 \frac{(n-2)}{2}$			$0 + 40 \frac{(n-2)}{2}$						
		(n = 2, 4, 6, 8)*1		(n =	2, 4, 6, 8)*	·1					
	2 (Different surfaces, same surface)			10							
	1										
D-M9⊡AV				10 + 30 (n -	<u>- 2)</u>						
	n n			(n = 2, 4, 6, 8	-)*1						
	2 (Different surfaces, same surface)							1			
	1			10							
D-A9□				10 + 40 (n -	- 2)			7			
	n			(n = 2, 4, 6, 8)							
	0 (Different eurfer			(11 = 2, 4, 6, 8)			-			
	2 (Different surfaces, same surface)			10							
D-A9⊡V				(n	- 2)			-			
	n			10 + 30 (<u>n</u>							
				(n = 2, 4, 6, 8)*1						
	2 (Different surfaces)			35							
	2 (Same surface)			100				_			
D-G39	n (Different surfaces)	35 + 30 (n - 2) (n = 2, 3, 4) 100 + 100 (n - 2) (n -									
D-K39 D-A3⊡											
J-A3L	n (Same surface)										
	· · · ·			(n = 2, 3, 4)			-			
	2 (Different surfaces)			10 35				-			
	2 (Same surface)			50				-			
				35 + 30 (n -	- 2)			-			
D-A 44	n (Different surfaces)			(n = 2, 3, 4							
				50 + 50 (n -				11			
	n (Same surface)			(n = 2, 3, 4							
	1			10							
D-F5□	2 (Different surfaces, same surface)										
D-J59	1			15							
D-F5⊟W D-J59W				1	2)			+			
D-559W D-F5BA	n			15 + 55 (<u>n</u> -							
D-F59F				(n = 2, 4, 6, 8)* ¹			1			
	2 (Different surfaces, same surface)		15				10] [
D-A5□	1						10				
D-A6□			$15 + 55 \frac{(n-2)}{2}$			10	$0 + 55 \frac{(n-2)}{2}$				
	n		(n = 2, 4, 6, 8)	*1			2, 4, 6, 8)*1				
	2 (Different surfaces, same surface)						, ., _,,	- !			
	1		20			15					
D-A59W			$20 + 55 \frac{(n-2)}{2}$			15 + 55 (<u>n</u> -	- 2)	11			
	n										
	a /b//	()	n = 2, 4, 6, 8) ^{*1}			(n = 2, 4, 6, 8	····)**'	4			
	2 (Different surfaces, same surface)		25				20				
D-F5NTL	1							-			
	n		$25 + 55 \frac{(n-2)}{2}$			20	$0 + 55 \frac{(n-2)}{2}$				
			(n = 2, 4, 6, 8)	*1			2, 4, 6, 8)*1				
D-Y59□	2 (Different surfaces, same surface)	45			10	_,, `	· ·	11			
D-Y7P	1	15			10			ļ			
D-Y7⊟W		$15 + 40 \frac{(n-2)}{2}$		1/	$0 + 40 \frac{(n-2)}{2}$			11			
		13 + +0 2		П	2 40 2						
D-Z7□ D-Z80	n n	(n = 2, 4, 6, 8)*1		1	2, 4, 6, 8)*	<1					

C96N Series

Minimum Stroke for Auto Switch Mounting

lounting B	rackets except Center	er Trunnior	<u>ו</u>			n: Number of auto switches [mr				
Auto switch model	Number of auto switches	ø 32	ø 40	ø 50	ø 63	ø 80	ø100			
D-Y69	2 (Different surfaces, same surface) 1			1	0					
D-Y7PV D-Y7⊡WV	n				0 (<u>n − 2)</u> 2 6, 8…)*1					
	2 (Different surfaces, same surface) 1			_	20 $5 \frac{(n-2)}{2}$					
D-Y7BA	n									
	2 (Different surfaces, same surface) 1			1	5					
D-P3DWA	n (Different surfaces, same surface)				(n-2)/2 (6, 8)*1					
D DADW	2 (Different surfaces, same surface) 1				5					
D-P4DW	n				5 (<u>n - 2)</u> 6, 8)*1					

*1 When "n" is an odd number, an even number that is one larger than the odd number is to be used for the calculation.

Center Trunnion

Center Trun	nion					n: Number of a	auto switches [mm]
Auto switch model	Number of auto switches	ø 32	ø 40	ø 50	ø 63	ø 80	ø100
D-M9 □	2 (Different surfaces, same surface) 1		75		85	90	95
D-M9⊡W	n	(1	$75 + 40 \frac{(n-4)}{2}$ n = 4, 8, 12, 16)*	2	$85 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	$90 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	
D-M9⊡V	2 (Different surfaces, same surface) 1	50	5		60	65	70
D-M9⊡WV	n	$50 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	55 + 30 (n = 4, 8, 1		$60 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	$65 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	
	2 (Different surfaces, same surface) 1		80		85	95	100
D-M9⊡A	n	(1	$80 + 40 \frac{(n-4)}{2}$ n = 4, 8, 12, 16)*	2		95 + 40 $\frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	
	2 (Different surfaces, same surface) 1		55		65	70	75
D-M9⊡AV	n	(1	$55 + 30 \frac{(n-4)}{2}$ n = 4, 8, 12, 16)*	2	$65 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	$70 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	
	2 (Different surfaces, same surface) 1	70	7		80	85	90
D-A9□	n	$70 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	75 + 40 (n = 4, 8, 1	2	2	$85 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	<u> </u>
	2 (Different surfaces, same surface) 1	45	5		55	60	70
D-A9⊡V	n	$45 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	50 + 30 (n = 4, 8, 1	2	$55 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	$60 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	

*2 When "n" is an odd number, a multiple of 4 that is larger than the odd number is to be used for the calculation.

Minimum Stroke for Auto Switch Mounting

enter Trun							auto switches [mm]	- p
uto switch model	Number of auto switches	ø 32	ø 40	ø 50	ø 63	ø 80	ø100	Model
	2 (Different surfaces)	60	6	-	75	80	85	
	2 (Same surface)	90	9	-	100	105	110	
D-G39 D-K39	n (Different surfaces)	60 + 30 (n - 2) (n = 2, 4, 6, 8)*1	65 + 30 (n = 2, 4,	6, 8)*1	75 + 30 (n - 2) (n = 2, 4, 6, 8)*1	80 + 30 (n - 2) (n = 2, 4, 6, 8) ^{*1}	85 + 30 (n - 2) (n = 2, 4, 6, 8)*1	Working
D-A3□	n (Same surface)	90 + 100 (n - 2) (n = 2, 4, 6, 8)*1	95 + 10 (n = 2, 4,	· · ·	100 + 100 (n - 2) (n = 2, 4, 6, 8)*1	105 + 100 (n - 2) (n = 2, 4, 6, 8)*1	110 + 100 (n - 2) (n = 2, 4, 6, 8)*1	Wor
	1	60	6	5	75	80	85	L
	2 (Different surfaces) 2 (Same surface)		70		75	80	85	
D-A44	n (Different surfaces)	(70 + 30 (n - 2) (n = 2, 4, 6, 8) ^{*1}		75 + 30 (n - 2) (n = 2, 4, 6, 8)*1	80 + 30 (n - 2) (n = 2, 4, 6, 8) ^{*1}	85 + 30 (n - 2) (n = 2, 4, 6, 8) ^{*1}	Nando
	n (Same surface)	(70 + 50 (n - 2) $(n = 2, 4, 6, 8)^{*1}$		75 + 50 (n - 2) (n = 2, 4, 6, 8)*1	80 + 50 (n - 2) (n = 2, 4, 6, 8)*1	85 + 50 (n - 2) (n = 2, 4, 6, 8)*1	
	1		70		75	80	85	ti
D-F5⊡ D-J59 D-F5⊡W	2 (Different surfaces, same surface) 1	90	9	5	100	110	115	Double Acting.
D-J59W		$90 + 55 \frac{(n-4)}{2}$	95 + 55	<u>(n – 4)</u>	$100 \pm 55 \frac{(n-4)}{2}$	$110 + 55 \frac{(n-4)}{2}$	$115 \pm 55 \frac{(n-4)}{2}$	밑
D-F5BA D-F59F	n	$90 + 55 - \frac{2}{2}$ (n = 4, 8, 12, 16)*2	95 + 55 (n = 4, 8, 1			$(n = 4, 8, 12, 16)^{*2}$		Double Acting.
D-A5	2 (Different surfaces, same surface) 1	75	8	-	95	105	110	ouble /
D-A6□		$75 + 55 \frac{(n-4)}{2}$	80 + 55	$\frac{(n-4)}{2}$	$95 + 55 \frac{(n-4)}{2}$	$105 + 55 \frac{(n-4)}{2}$	$110 + 55 \frac{(n-4)}{2}$	Ľŏ
	n	(n = 4, 8, 12, 16)*2	(n = 4, 8, 1	2		(n = 4, 8, 12, 16)*2		
	2 (Different surfaces, same surface) 1	(, e,, .e)	85		105	110	115	Nacn
D-A59W			$85 + 55 \frac{(n-4)}{2}$		105 , 55 (n-4)	$110 + 55 \frac{(n-4)}{2}$	115 . 55 (n - 4)	e c
	n	(m		2	$103 + 33 - \frac{2}{2}$	$(n = 4, 8, 12, 16)^{*2}$	113 + 33 - 2	
	0 (Different surfaces come surface)	(n	i = 4, 8, 12, 16…)*		(1 = 4, 8, 12, 10)	$(1 = 4, 8, 12, 10)^{12}$	$(f1 = 4, 8, 12, 10)^{12}$	5
D-F5NTL	2 (Different surfaces, same surface) 1	100	10		110	120	125	Double Acting.
	n	$100 + 55 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	105 + 5 (n = 4, 8, 1			$\frac{120 + 55 \frac{(n-4)}{2}}{(n = 4, 8, 12, 16)^{*2}}$		ouble
D-Y59□ D-Y7P	2 (Different surfaces, same surface)	75			85	95	100	ng.
D-Y7⊡W D-Z7⊡	n	$75 + 40 \frac{(n-4)}{2}$	80 + 40		$85 + 40 \frac{(n-4)}{2}$	$95 + 40 \frac{(n-4)}{2}$	$100 + 40 \frac{(n-4)}{2}$	Double Acting.
D-Z80		(n = 4, 8, 12, 16)*2	(n = 4, 8, 1	2, 16…)*2	(n = 4, 8, 12, 16)*2	(n = 4, 8, 12, 16)*2	$(n = 4, 8, 12, 16)^{*2}$	no
D-Y69 D-Y7PV	2 (Different surfaces, same surface) 1		55		60	70	75	
D-Y7⊡WV	n		$55 + 30 \frac{(n-4)}{2}$		$60 + 30 \frac{(n-4)}{2}$	$70 + 30 \frac{(n-4)}{2}$	$75 + 30 \frac{(n-4)}{2}$	
	11	(n	ı = 4, 8, 12, 16…)*	2	(n = 4, 8, 12, 16)*2	(n = 4, 8, 12, 16)*2	(n = 4, 8, 12, 16)*2	Jnit
	2 (Different surfaces, same surface) 1	85	9	0	100	105	110	Lock U
D-Y7BA	n	$85 + 45 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	90 + 45 (n = 4, 8, 1		$\frac{100 + 45 \frac{(n-4)}{2}}{(n = 4, 8, 12, 16)^{*2}}$	$105 + 45 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	$110 + 45 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	
	2 (Different surfaces, same surface)		(.i = 1, 0, 1	_,,			,	<u> </u>
D-P3DWA	1	90	9		100	105	110	
	n (Different surfaces, same surface)	90 + 50 $\frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	95 + 50 (n = 4, 8, 1		$100 + 50 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	$105 + 50 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16)*2	$\frac{110 + 50 \frac{(n-4)}{2}}{(n = 4, 8, 12, 16)^{*2}}$	
	2 (Different surfaces, same surface) 1		110		115	125	130	
D-P4DW			$110 + 65 \frac{(n-4)}{2}$		$115 + 65 \frac{(n-4)}{2}$	$125 + 65 \frac{(n-4)}{2}$	$130 + 65 \frac{(n-4)}{2}$	
	n	(n	$110 + 65 \frac{1}{2}$ $1 = 4, 8, 12, 16)^*$	2		$(n = 4, 8, 12, 16)^{*2}$		Ċ

*2 When "n" is an odd number, a multiple of 4 that is larger than the odd number is to be used for the calculation.



Made to Order

Specific Product Precautions

C96N Series

Auto Switch Mounting Brackets/Part Nos.

			Bore si	ze [mm]		
Auto switch model	32	40	50	63	80	100
D-M9=//M9=V D-M9=W/M9=WV D-M9=A/M9=AV D-A9=/A9=V	BMB5-032	BMB5-032	BA7-040	BA7-040	BA7-063	BA7-063
D-A3□/A44 D-G39/K39	BMB2-032	BMB2-040	BMB1-050	BMB1-063	BMB1-080	BMB1-100
D-F5□/J59 D-F5□W/J59W D-F59F/F5BA D-F5NT D-A5□/A6□/A59W	BT-03	BT-03	BT-05	BT-05	BT-06	BT-06
D-P3DWA	BA10-032S	BA10-040S	BA10-050S	BA10-050S	BA10-063S	BA10-063S
D-P4DW	BMB3T-040	BMB3T-040	BMB3T-050	BMB3T-050	BMB3T-080	BMB3T-080
D-Y59□/Y69□ D-Y7P/Y7PV D-Y7□W/Y7□WV D-Y7BA D-Z7□/Z80	BMB4-032	BMB4-032	BMB4-050	BMB4-050	BA4-063	BA4-063

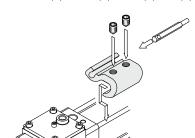
[Stainless Steel Mounting Screw]

The following stainless steel mounting screw kit (including set screws) is available. Use it in accordance with the operating environment. (Since the auto switch mounting bracket is not included, order it separately.)

BBA1: For D-A5/A6/F5/J5 types

- * Refer to the Web Catalog or Best Pneumatics Catalog for details on the BBA1.
- The above stainless steel screws are used when a cylinder is shipped with the D-F5BA auto switch. When only one auto switch is shipped independently, the BBA1 is attached.
- When using the D-M9□A(V) or Y7BA, do not use the steel set screws which are included with the auto switch mounting brackets above (BMB5-032, BA7-□□, BMB4-□□, BA4-□□).

Order a stainless steel screw kit (BBA1) separately, and use the M4 x 6 L stainless steel set screws included in the BBA1.



The figure shows the mounting example for

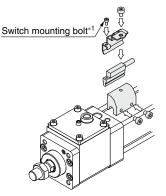
the D-M9□(V)/M9□W(V)/M9□A(V)/A9□(V).

Operating Range

						[mm]
Auto switch model			Bore	size		
Auto switch model	32	40	50	63	80	100
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	4	4.5	4.5	4.5	5	6
D-Y59□/Y69□ D-Y7P/Y7□V D-Y7□W/Y7□WV D-Y7BA	5.5	5.5	7	7.5	6.5	5.5
D-F5□/J59 D-F5□W/J59W D-F5BA/F5NT D-F59F	3.5	4	4	4.5	4.5	4.5
D-G39/K39	9	9	9	10	10	11
D-P3DWA	3	4.5	4.5	5	5	5.5
D-P4DW	4	4	4	4.5	4	4.5
D-A9□/A9□V	7	7.5	8.5	9.5	9.5	10.5
D-Z7□/Z80	7.5	8.5	7.5	9.5	9.5	10.5
D-A5□/A6□	9	9	10	11	11	11
D-A59W	13	13	13	14	14	15
D-A3□/A44	9	9	10	11	11	11

* Values which include hysteresis are for reference purposes only. They are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

<Mounting example for ø32, D-P3DWA>



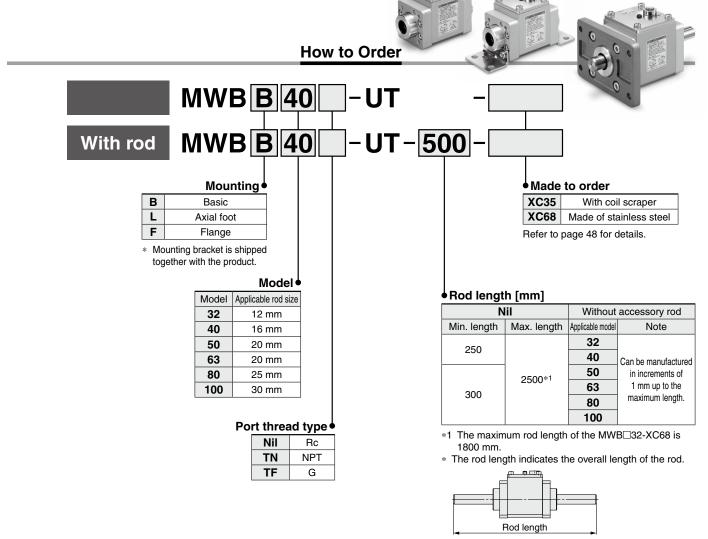
*1 The switch mounting bolt is supplied with the switch.

Auto Switch Mounting **C96N Series**

Туре	Model	Electrical entry	Features
	D-Y69A, Y69B, Y7PV		—
	D-Y7NWV, Y7PWV, Y7BWV	Grommet (Perpendicular)	Diagnostic indication (2-color indicator)
	D-F59, F5P, J59		
	D-Y59A, Y59B, Y7P		
Collid state	D-Y7H		
Solid state	D-F59W, F5PW, J59W	Crommet (In line)	Diagnostia indiastian (2 color indiastor)
	D-Y7NW, Y7PW, Y7BW	Grommet (In-line)	Diagnostic indication (2-color indicator)
	D-F5BA, Y7BA		Water-resistant (2-color indicator)
	D-F5NT		With timer
	D-P5DW		Magnetic field-resistant (2-color indicator)
Deed	D-A53, A56, Z73, Z76	Cremmet (In Jine)	_
Reed	D-A67, Z80	Grommet (In-line)	Without indicator light



Lock Unit **MVB-UT Series** 32, 40, 50, 63, 80, 100



* Rod is shipped together with the product.

RoHS

Specifications

Model	32	40	50	63	80	100			
Applicable rod size [mm]*2	ø12 f8	ø16 f8	ø20 f8	ø20 f8	ø25 f8	ø30 f8			
Locking action	Exhaust locking								
Proof pressure	1.5 MPa								
Max. operating pressure	1.0 MPa								
Min. operating pressure	0.3 MPa								
Locking direction			Both dir	rections					
Holding force (Max. static load) [N]*1	630	980	1570	2450	3920	6080			
Stopping accuracy [mm]	±1.0								

*1 The holding force (max. static load) shows the maximum capability and does not show the normal holding capability. Refer to pages 6 and 7 to select an appropriate lock unit.

*2 The applicable rod size affects the holding force, so use a rod with the rod size tolerance shown in the table above. For the shape of the rod end to be inserted, refer to page 54.

Weight

							[kg]
Mode	əl	32	40	50	63	80	100
Basic weight	Lock unit	0.59	1.09	1.51	2.32	4.41	7.00
Mounting bracket weight	Foot bracket (2 pcs.)	0.12	0.14	0.22	0.26	0.50	0.66
(including bracket mounting bolts)	Flange	0.24	0.32	0.53	0.74	1.45	3.31
Additional rod weig	0.04	0.08	0.12	0.12	0.19	0.27	

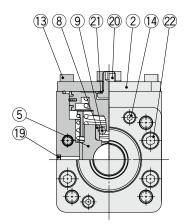
Calculation example)

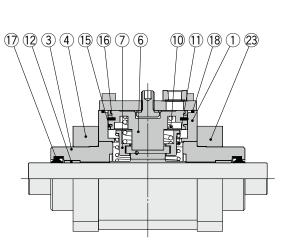
MWBL40-UT-500 (Axial foot, Model 40, With a 500 mm rod)

- Basic weight1.09 (Lock unit, Model 40)
- Additional weight0.08/50 mm
- Rod length500 mm
- Axial foot0.14

 $1.09 + (0.08/50) \times 500 + 0.14 = 2.03 \text{ kg}$







CP96N Double Acting, Double Acting, Double Rod **C96N**

Double Acting, Single Rod

Model Selection

Working Principle

Component Parts

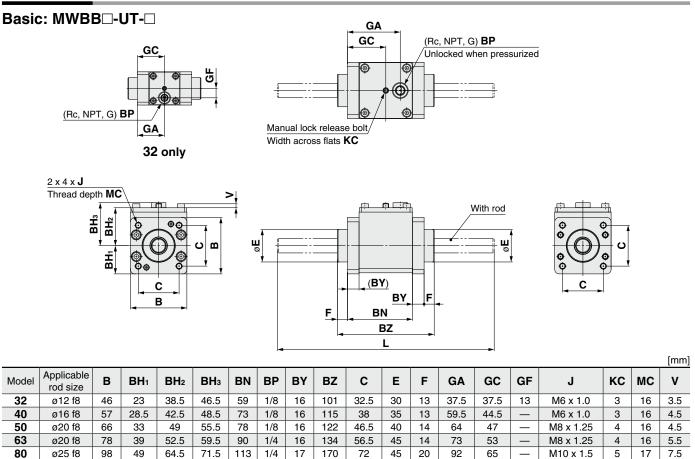
Description	Material	Qty.	Note
Brake unit	Aluminum alloy	1	Hard anodized
Сар	Rolled steel	1	Zinc chromated
Collar	Aluminum alloy	2	Chromated
Retaining plate	Aluminum alloy	1	Anodized
Brake pad	Cast iron	1	
Piston A	Aluminum alloy	1	
Roller holder	Carbon steel	1	
Roller receiver	Stainless steel	2	Heat treated
Needle roller	Carbon steel	2	Heat treated
Piston spring	Spring steel	1	Zinc chromated
Roller spring	Spring steel	1	Zinc chromated
Bushing	Bearing alloy	2	
	Brake unit Cap Collar Retaining plate Brake pad Piston A Roller holder Roller receiver Needle roller Piston spring Roller spring	Brake unitAluminum alloyCapRolled steelCollarAluminum alloyRetaining plateAluminum alloyBrake padCast ironPiston AAluminum alloyRoller holderCarbon steelRoller receiverStainless steelNeedle rollerCarbon steelPiston springSpring steelRoller springSpring steel	Brake unitAluminum alloy1CapRolled steel1CollarAluminum alloy2Retaining plateAluminum alloy1Brake padCast iron1Piston AAluminum alloy1Roller holderCarbon steel1Roller receiverStainless steel2Needle rollerCarbon steel1Roller springSpring steel1Roller springSpring steel1

					Double Acting, Double Rod
No.	Description	Material	Qty.	Note	D S S
13	Hexagon socket head cap screw	Alloy steel	4		<u> </u>
14	Hexagon socket head cap screw	Alloy steel	2		
15	Wear ring	Resin	2		<u>۽</u> ج
16	Piston seal	NBR	1		5.7
17	Rod seal	NBR	2		NE NE
18	Gasket	NBR	1		Lock Unit MWB-U
19	Element	Bronze	1		
20	Release bolt	Alloy steel	1		
21	Seal washer	NBR + Stainless steel	1		es
22	Hexagon socket head cap screw	Alloy steel	4		sori
23	Unit cover	Aluminum alloy	1		cessories

* The lock unit cannot be disassembled.

MWB-UT Series

Dimensions



With R	od	[mi
Madal		Ĺ
Model	Min. length	Max. length
32	250	
40	250	1
50	300	2500*1
63	300	2500*1
80	300]
100	300]

M10 x 1.5

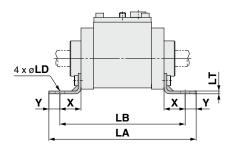
5

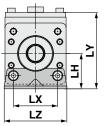
17

9.5

*1 The maximum rod length of the MWBD32-XC68 is 1800 mm.

Axial foot: MWBLD-UT-D





										[mm]
Model	LA	LB	LD	LH	LT	LX	LY	LZ	X	Y
32	137	119	7	30	3.2	32	68.5	50	22	9
40	159	137	9	33	3.2	38	75.5	55	24	11
50	170	148	9	40	3.2	46	89	70	27	11
63	188	160	12	48	3.6	56	100.5	80	27	14
80	218	190	12	55	4.5	72	119.5	100	30	14
100	244	212	14	65	4.5	89	138.5	120	32	16

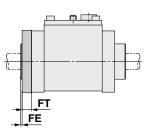
Flange: MWBF -- UT-

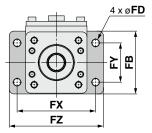
55

20

109

74





							[mm]
Model	FB	FD	FE	FT	FX	FY	FZ
32	56	7	3	10	72	38	87
40	65	9	3	10	83	46	101
50	77	9	2	12	100	52	120
63	92	9	2	12	115	62	135
80	100	12	4	16	126	63	153
100	120	14	4	16	150	75	178

100

ø30 f8

116

58

73.5

80.5

131

1/4

17

188

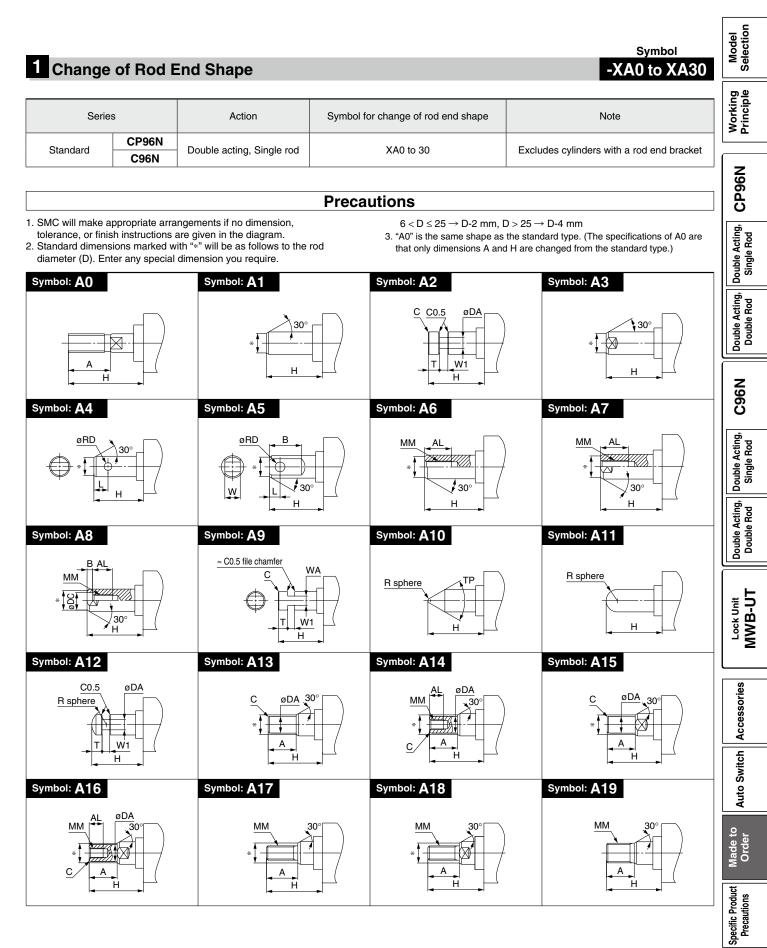
89

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

CP96N/C96N Series Simple Specials

The following changes are dealt with through the Simple Specials System.

Please contact your local sales representative for more details.

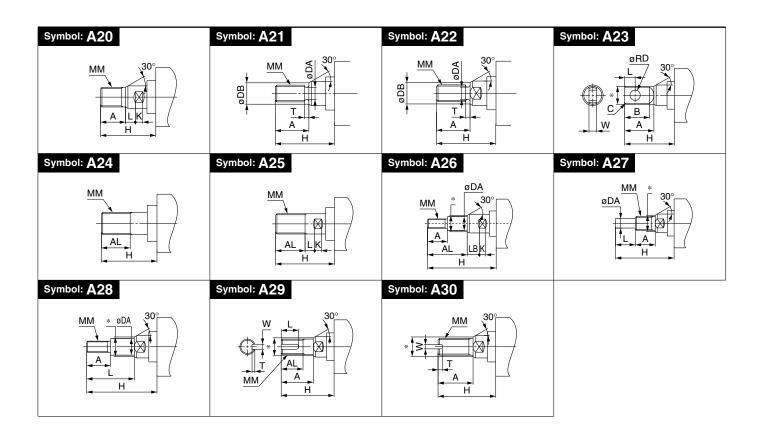


CP96N/C96N Series

1 Change of Rod End Shape

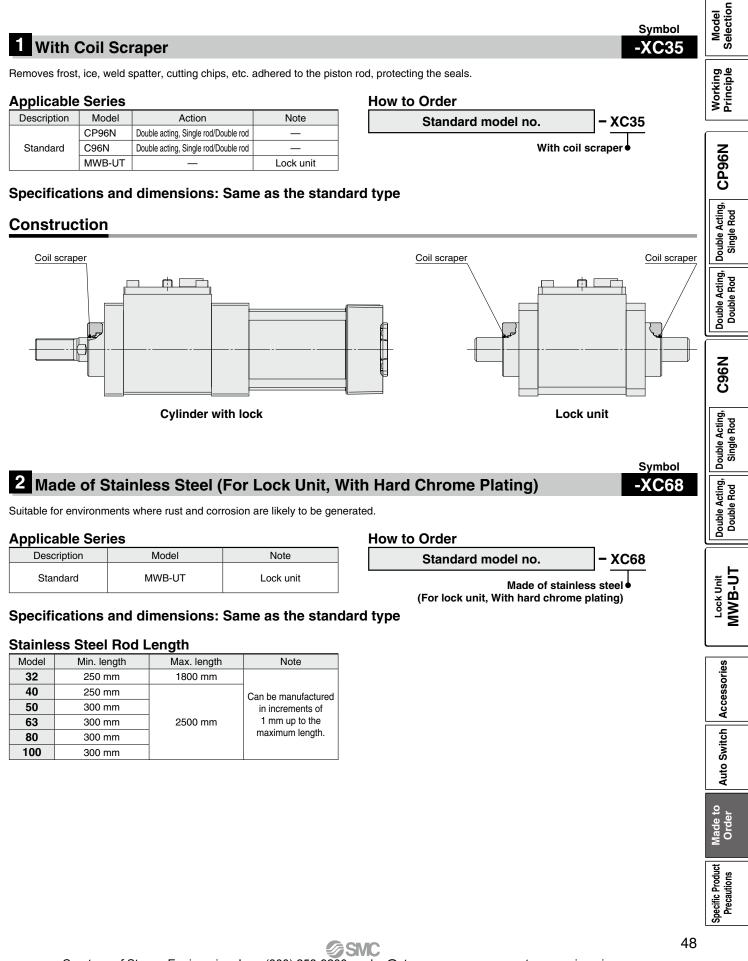
Symbol

-XA0 to XA30



CP96N/C96N Series Made to Order Common Specifications

Please contact SMC for detailed dimensions, specifications, and delivery times.





Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design of Equipment and Machinery

Warning

1. Construct so that the human body will not come into direct contact with driven objects or the moving parts of the cylinders with lock.

Devise a safe structure by attaching protective covers that prevent direct contact with the human body, or in cases where there is a danger of contact, provide sensors or other devices to perform an emergency stop, etc., before contact occurs.

2. Use a balance circuit, taking cylinder lurching into consideration.

In cases such as an intermediate stop, where a lock is operated at a desired position within the stroke and air pressure is applied from only one side of the cylinder, the piston will lurch at high speed when the lock is released. In such situations, there is a danger of causing human injury by having hands or feet, etc. caught, and also a danger for causing damage to the equipment. In order to prevent this lurching, a balance circuit such as the recommended pneumatic circuits (page 51) should be used.

Selection

A Warning

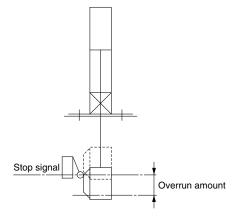
1. When in the locked state, do not apply a load accompanied by an impact shock, strong vibration or turning force, etc.

Use caution, because an external action such as an impacting load, strong vibration or turning force, may damage the locking mechanism or reduce its life.

2. Consider stopping accuracy and the amount of overrun when an intermediate stop is performed.

Due to the nature of a mechanical lock, there is a momentary lag with respect to the stop signal, and a time delay occurs before stopping. The cylinder stroke resulting from this delay is the overrun amount. The difference between the maximum and minimum overrun amounts is the stopping accuracy.

- Place a limit switch before the desired stopping position, at a distance equal to the overrun amount.
- The limit switch must have a detection length (dog length) of the overrun amount + $\alpha.$
- SMC's auto switches have operating ranges from 8 to 14 mm (depending on the auto switch model). When the overrun amount exceeds this range, self-holding of the contact should be performed at the auto switch load side.
- * For the stopping accuracy, refer to pages 10 and 26.



Selection

Warning

3. In order to further improve stopping accuracy, the time from the stop signal to the operation of the lock should be shortened as much as possible.

To accomplish this, use a device such as a highly responsive electric control circuit or solenoid valve, and place the solenoid valve as close as possible to the cylinder.

4. Note that the stopping accuracy will be influenced by changes in piston speed.

When piston speed changes during the course of the cylinder stroke due to variations in the load or disturbances, etc., the dispersion of stopping positions will increase. Therefore, consideration should be given to establishing a standard speed for the piston just before it reaches the stopping position.

Moreover, the dispersion of stopping positions will increase during the cushioned portion of the stroke and during the accelerating portion of the stroke after the start of operation, due to the large changes in piston speed.

5. The holding force (max. static load) indicates the maximum capability to hold a static load without loads, vibration and impact. This does not indicate a load that can be held in ordinary conditions.

Select the most suitable bore sizes for the operating conditions in accordance with the selection procedures. The Model Selection (pages 6 and 7) is based on use at the intermediate stop (including emergency stops during operation). However, when the cylinder is in a locked state, kinetic energy does not act upon it. Under these conditions, use the load mass at the maximum speed (V) of 100 mm/s shown in graphs [5] to [7] on page 7 depending on the operating pressure and select models.

Mounting

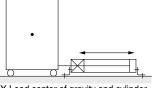
A Warning

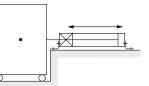
- 1. The manual lock is released as default. The lock will not operate in this condition. Before starting operation, engage the lock.
- 2. Be certain to connect the rod end to the load with the lock released.

If connected in the locked state, a load greater than the turning force or holding force, etc. may operate on the piston rod and cause damage to the lock mechanism. As the C(P)96N series is equipped with a manual lock release mechanism, it is possible to hold the lock released state without an air supply.

3. Do not apply offset loads to the piston rod.

Particular care should be taken to match the load's center of gravity with the center of the cylinder shaft. When there is a large discrepancy, the piston rod may be subjected to uneven wear or damage due to the inertial moment during locking stops.





X Load center of gravity and cylinder shaft center are not matched.

 Load center of gravity and cylinder shaft center are matched.

* Can be used if all of the generated moment is absorbed by an effective guide.



Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

\land Warning

Mounting

A Caution

1. Use the hexagon wrenches shown below when replacing brackets.

Bore size [mm]	Width across flats	Tightening torque [N·m]	
32, 40	4	4.8	
50, 63	5	10.4	
80, 100	6	18.2	

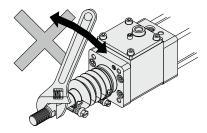
2. When replacing the head side bracket, the tie-rod nut on the cylinder body also loosens.

After retightening the tie-rod nut at the proper tightening torque (refer to the Mounting 1. above.), install the bracket.

3. Do not turn the piston rod with the rod boot kept locked.

When turning the piston rod, loosen the band once and do not twist the rod boot.

Set the breathing hole in the rod boot downward or in the direction that prevents entry of dust or water content.



4. Do not disassemble the trunnion type cylinder because the mounting precision is required.

It is difficult to align the axial center of the trunnion with the axial center of the cylinder. Thus, if this type of cylinder is disassembled and reassembled, the required dimensional accuracy cannot be attained, which may lead to malfunctions.

Adjustment

M Warning

1. Do not open the cushion valve more than the allowable number of rotations (table on the right).

Although the cushion valve is caulked as a retaining mechanism, do not open the cushion valve more than the allowable number of rotations. If air is supplied and operation started without confirming the above condition, the cushion valve may be ejected from the cover.

The allowable number of rotations refers to the number of rotations until the restrictor of the cushion valve is completely opened from the completely closed state.

Adjustment

CP96N

Double Acting, Single Rod

Double Acting, Double Rod

C96N

Acting, Single Rod

Double

Double Acting, Double Rod

MWB-UT

Lock Unit

Double /

2. Keep the screwing torque and the unscrewing torque of the cushion valve to the allowable torque or below (following table).

If a screwing torque or unscrewing torque beyond the allowable torgue is applied, the valve will be damaged when the valve is closed completely or exceeds the retaining mechanism when the valve is opened completely, which will dislocate the engagement of the screw and eject the valve.

1	D ·	0 1 1		AH 11 1	AU 11 1
	Bore size [mm]	Cushion valve width across flats		of rotations	Allowable torque [N·m]
	32, 40	2	JIS 4648 Hexagon wrench key 2	4	0.02
	50, 63	2	JIS 4648 Hexagon wrench key 2	4.5	0.02
	80, 100	3	JIS 4648 Hexagon wrench key 3	5.5	0.06

3. Be certain to activate the air cushion at the stroke end.

When the air cushion is inactivated, if the allowable kinetic energy exceeds the value on pages 11 and 27, the piston rod assembly or the tie-rod may be damaged. Set the air cushion to valid when operating the cylinder.

A Caution

1. Adjust the cylinder's air balance.

Balance the load by adjusting the air pressure in the rod and head sides of the cylinder with the load connected to the cylinder and the lock released. Lurching of the cylinder when unlocked can be prevented by carefully adjusting this air balance.

2. Adjust the mounting positions of the detectors on auto switches, etc.

When intermediate stops are to be performed, adjust the mounting positions of detectors on auto switches, etc., taking into consideration the overrun amount with respect to the desired stopping positions.

Made 1



Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Pneumatic Circuit

M Warning

- 1. Be certain to use a pneumatic circuit which will apply balancing pressure to both sides of the piston when in a locked stop. In order to prevent cylinder lurching after a lock stop, when restarting or when manually unlocking, a circuit should be used to which will apply balancing pressure to both sides of the piston, thereby canceling the force generated by the load in the direction of piston movement.
- 2. The effective area of the unlocking solenoid valve should be at least 50% of the effective area of the cylinder driving solenoid valve, and it should be installed as close to the cylinder as possible so that it is closer than the cylinder driving solenoid valve.

If the effective area of the unlocking solenoid valve is small or if it is installed at a distance from the cylinder, the time required for exhausting air for unlocking will be longer, which may cause a delay in the locking operation.

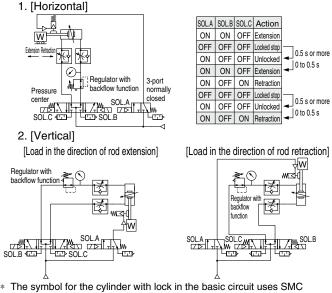
The delay in the locking operation may result in problems such as increase of overrunning when performing intermediate stop or emergency stop during operation, or if maintaining position from the operation stop state such as drop prevention, workpieces may be dropped depending on the timing of the load action to the operation delay of the lock.

- 3. Avoid backflow of the exhaust pressure when there is a possibility of interference of exhaust air, for example for a common exhaust type valve manifold. The lock may not operate properly when the exhaust air pressure backflows due to interference of the exhaust air when exhausting air for lock release. It is recommended to use an individual exhaust type manifold or individual valves.
- 4. Allow at least 0.5 seconds from a locked stop (intermediate stop of the cylinder) until release of the lock. When the locked stop time is too short, the piston rod (and load) may lurch at a speed greater than the control speed of the speed controller.
- 5. When restarting, control the switching signal for the unlocking solenoid valve so that it acts before or at the same time as the cylinder drive solenoid valve. If the signal is delayed, the piston rod (and load) may lurch at a speed greater than the control speed of the speed controller.

6. Carefully check for dew condensation due to repeated air supply and exhaust of the locking solenoid valve. The operating stroke of the lock part is very small. So, if the piping is long and the air supply and exhaust are repeated, the dew condensation caused by the adiabatic expansion accumulates in the lock part. This may corrode internal parts, causing air leak or lock release fault.

A Warning

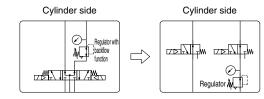
7. Basic circuit



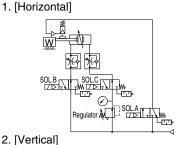
original symbol.

▲ Caution

1. 3-position pressure center solenoid valve and regulator with backflow function can be replaced with two 3-port normally open valves and a regulator with relief function.

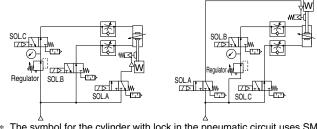


[Example]



[Load in the direction of rod extension]

[Load in the direction of rod retraction]



 The symbol for the cylinder with lock in the pneumatic circuit uses SMC original symbol.

51



Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Manual Lock Release

\land Warning

- 1. Never operate the lock release bolt until safety has been confirmed.
 - · When unlocking is performed with air pressure applied to only one side of the cylinder, the moving parts of the cylinder will lurch at high speed causing a serious hazard.
 - When unlocking is performed, be sure to confirm that personnel are not within the load movement range and that no other problems will occur if the load moves.
- 2. Before operating the lock release bolt, exhaust any residual pressure which is in the system.

3. Take measures to prevent the load from dropping.

- Perform work with the load in its lowest position.
- Take measures for drop prevention by strut, etc.

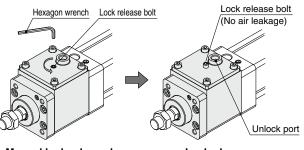
\land Caution

1. When releasing the locked state with the lock release bolt for the purpose of mounting or adjustment, be sure to return the lock release bolt to the locked state.

If the lock release bolt is not returned to the locked state, the lock might not function correctly or lock release might not be completed due to air leakage from the lock release bolt.

[How to return to locked state]

- 1) Rotate the lock release bolt counterclockwise by hand with a hexagon wrench until it stops. Once that position is reached, rotate it an additional 1/6th of a turn to securely tighten the lock release bolt.
 - * Do not use an electric screwdriver or pneumatic screwdriver.



Manual lock released

Locked

Bore size [mm]	Hexagon wrench size of the lock release bolt
32, 40	3
50, 63	4
80, 100	5

2) Pressurize the unlock port with 0.3 MPa or more and check that there is no air leakage from the lock release bolt and lock correctly functions.

Maintenance

A Caution

1. Lock units are replaceable.

When ordering the lock unit for maintenance, select the suitable lock based on the cylinder bore size.

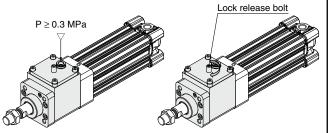
Bore size [mm]	Port type	Replacement lock unit part no.		
32	G	MWB32TF-UA		
40	G	MWB40TF-UA		
50	G	MWB50TF-UA		
63	G	MWB63TF-UA		
80	G	MWB80TF-UA		
100	G	MWB100TF-UA		

* For lock unit with a rod boot, add –J to the part number suffix. Example) MWB50TF-UA-J

2. How to replace lock units

The following method is described using CP96N, however, it can equally be applied to the C96N.

1) To release the locked state, screw-in the lock release bolt to the body cap end or pressurize the unlock port with 0.3 MPa or more.



a) Lock released by air pressure

b) Manual lock release

Selection Model

Working Principle

CP96I

Double Acting,

Double Acting, **Double Rod**

C96N

Acting, Single Rod

Jouble /

Acting, Double Rod

Double

MWB-UT

Lock Unit

Accessories

Auto Switch

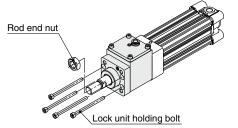
2

Order **Jade 1**

Single Rod

2) Remove the lock unit holding bolt (hexagon socket head cap screw) with a hexagon wrench. For the applicable hexagon wrench, refer to the table below. If using the rod end nut, remove it.

Bore size [mm]	Hexagon wrench size of the lock unit holding bolt
32	3
40, 50	5
63	6
80	8
100	10

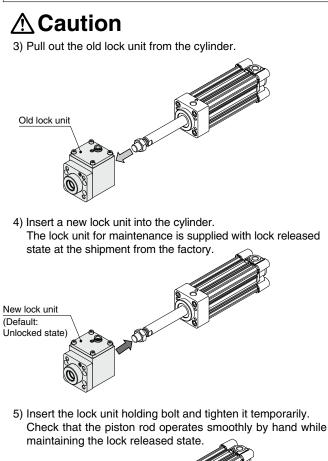


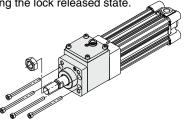


Maintenance

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

[





6) Confirm that the operation of 5) is performed correctly, and then tighten the lock unit holding bolt with an appropriate tightening torque as shown in the table below.

Bore size [mm]	Appropriate tightening torque of the lock unit holding bolt [N·m]					
32	1.35 to 1.65					
40, 50	4.7 to 5.7					
63	11.3 to 13.7					
80	22.1 to 26.9					
100	37.8 to 46.2					

- 7) After assembly is completed, rotate the lock release bolt counterclockwise by hand with a hexagon wrench until it stops. Once that position is reached, rotate it for an additional 1/6th of a turn to securely tighten the lock release bolt.
 - * Do not use an electric screwdriver or pneumatic screwdriver.

	Bore size [mm]	Hexagon wrench size of the lock release bolt	
	32, 40	3	
	50, 63	4	
	80, 100	5	
<u>_ock re</u> (Lock h	lease bolt ere)		

Check that the cylinder is locked and confirm that the lock is released when air pressure of 0.3 MPa or more is applied to the unlock port on the lock unit. In addition to this, the piston rod should operate smoothly with the minimum operating pressure. Check that there is no air leakage from the lock release bolt.



MWB-**UT** Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

<Precautions for the lock unit MWBD-UT>

Design / Selection

- When selecting a lock unit, refer to Model Selection on pages 6 and 7.
- Use a rod of the size recommended in the following table.

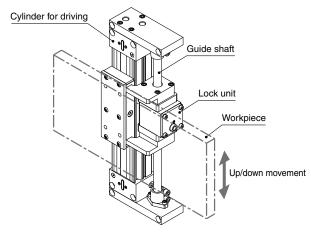
Unit model	MWB32-UT	MWB40-UT	MWB50-UT	MWB63-UT	MWB80-UT	MWB100-UT	
Applicable rod size	ø12 f8	ø16 f8	ø20 f8	ø20 f8	ø25 f8	ø30 f8	
Material	Carbon steel/Stainless steel						
Surface treatment		Hard chrome plating: 10 µm					
Surface roughness		Maximum height: Rz 1.6 or less					

Using any rod other than the rods recommended above may cause damage to internal parts of the lock unit, faulty mounting of the lock unit, operation failure, decrease in holding force, etc.

- The lock unit may be damaged if an excessive lateral load or external force is applied to it. Fully consider this point.
- Do not use the lock unit for any application where the rod rotates.
- When in the locked state, do not apply a load accompanied by an impact shock, strong vibration, turning force, etc.

Note that an external action, such as an impacting load, strong vibration, or turning force, may damage the lock unit or reduce its life.

- Excessively long piping between the unlock port of the lock unit and the solenoid valve for the lock, or a pipe that is too small may affect the stopping accuracy of the lock unit.
- When unlocking is performed from the locked state with some thrust or load still applied to the lock unit, cylinder lurching may occur. In addition, frequent occurrence of excessive cylinder lurching or a similar problem due to the load being applied will damage the lock unit or reduce its life. Take appropriate measures for the circuit and/or the system. When using the lock unit in combination with a pneumatic cylinder, cylinder lurching can be prevented by using a balance circuit, such as the recommended pneumatic circuits on page 51.
- When using the lock unit by placing it in parallel with the cylinder for driving as shown in the figure below, align the cylinder with the rod.

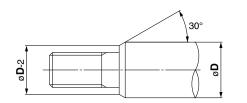


Μοι	intina	/ Adjustment	F
IVIOU	muma	/ Aulustinen	L

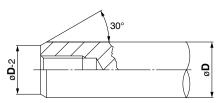
• Ensure that the sliding surface of the rod to be inserted into the lock unit is not scratched or dented during the mounting or adjustment of this product.

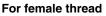
Scratches or dents on the surface of the rod may cause unusual wear on the inner surface of the brake pad or decrease its holding force.

 Chamfer the rod end to be inserted into the lock unit as shown in the figures below to prevent the seal and inner periphery of the lock unit from being scratched.



For male thread





• Refer to page 52 for the manual lock release.

Maintenance / Inspection

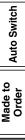
• Do not disassemble the lock unit and perform maintenance.

Please contact our nearest sales office when you require repair or maintenance.

• Do not apply any grease or lubricant to the inner periphery of the lock unit or the surface of the rod to be inserted into the lock unit.

Doing so may result in a decrease in holding force.

• Take additional safety measures when conducting equipment maintenance.



Model Selection

Working Principle

CP96N

Double Acting,

Double Acting, Double Rod

C96N

Double Acting, Single Rod

Double Acting,

Double Rod

MWB-UT

Lock Unit

Accessories

Single Rod

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

- 2. Only personnel with appropriate training should operate machinery and equipment.
 - The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

INFORMATION

Cylinder with Lock: With Lock Status Indication ø32, ø40, ø50, ø63, ø80, ø100

Safety Measure

Locked

Whether the cylinder is in a locked or manual lock released state can be visually confirmed at a glance.

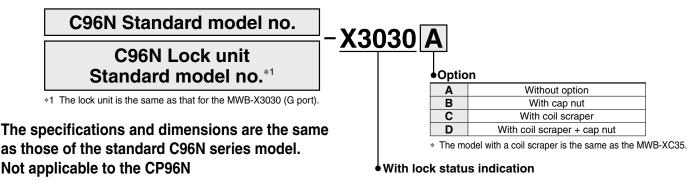
The high visibility of the **lock** released state indication label allows for easy confirmation of the lock released state, even from a distance.



Prevents the adhesion of spatter, foreign matter, etc.



How to Order





ø**32**

C96N-X3030

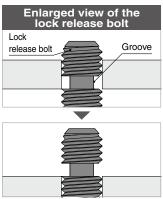
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Changing from the manual lock released state to the locked state

Turn the lock release bolt counterclockwise.

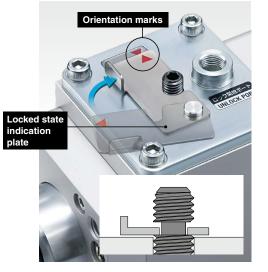
1. Continue to turn the bolt counterclockwise until the groove in the middle of the lock release bolt is completely above the body surface.



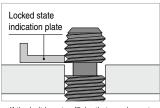


2 Align the groove and the locked state indication plate.

 Insert the locked state indication plate into the groove in the bolt and align the orientation marks until the lock released state indication label (yellow) is no longer visible.







 If the bolt is not sufficiently turned counterclockwise, the groove position will not be aligned and the locked state indication plate cannot be inserted.

3 Secure the locked state indication plate.

- 1. Continue to turn the lock release bolt counterclockwise.
- 2. The locked state indication plate will move upward, securing it.
- 3. Confirm that the locked state indication plate does not move.





When the locked state indication plate is secured, the end of the plate will be lifted slightly.

ACaution

Before operating the cylinder, be sure to first carry out a test operation to check for operation abnormalities as stated in the precautions in the C(P)96N Series Operation Manual on the SMC website.

Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.