Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids



CAT.ES70-30C

Low Particle Generation Oil-free Metal-free

Fluid contact parts

Isolated structure

Direct operated rocker type/poppet type

The solenoid drive body is separated from the fluid area by a diaphragm.

Power consumption

(With power saving circuit)

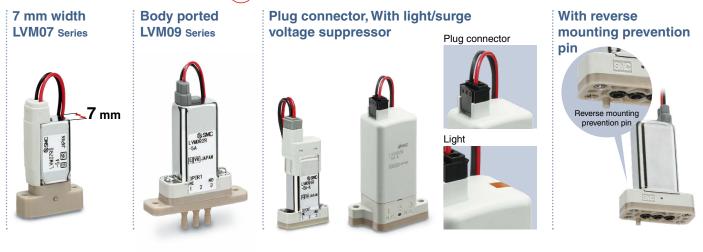
1.0*1 W or less *1 Refer to page 1.

Change in volume (Pumping volume)

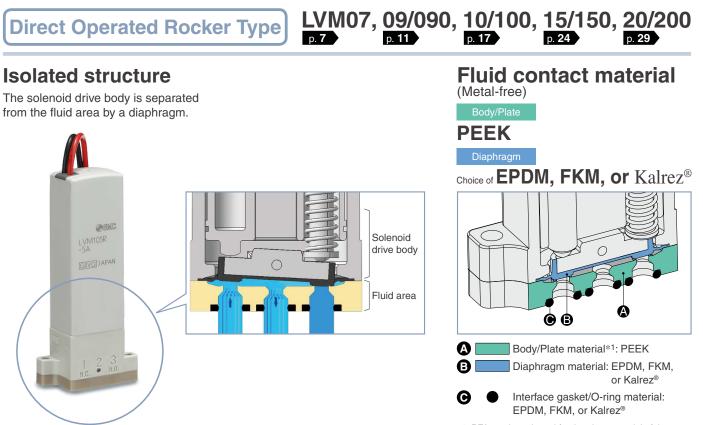
0.01 µL or less



New Variations/Options



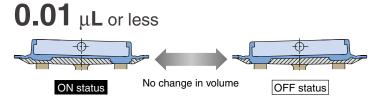
LVM Series



 *1 PFA can be selected for the plate material of the LVM10/100 base-mounted type.
 * Kalrez[®] is a registered trademark of E. I. du Pont de

Nemours and Company or its affiliates.

Change in volume (Pumping volume)



With a normal diaphragm valve, because the valve chamber volume varies depending on the ON or OFF status, the difference in volume is discharged into the outlet side of the valve when the valve is switched from ON to OFF.

However, with a rocker type valve, there is almost no change in volume, and thus **no fluid is discharged into the outlet side of the valve.**

Valve chamber volume

Residual liquid is reduced by suppressing the valve chamber volume.

	New	New							
Model	LVM07	LVM09/090	LVM10/100	LVM15/150	LVM20/200				
Valve chamber volume $[\mu L]$	8	18 (29) ^{*1}	20 (28) ^{*1}	50 (60)* ¹	84				
Orifice diameter [mm]	0.8	1 (1.1) ^{*2}	1.4	1.6	2				

*1 (): For R6

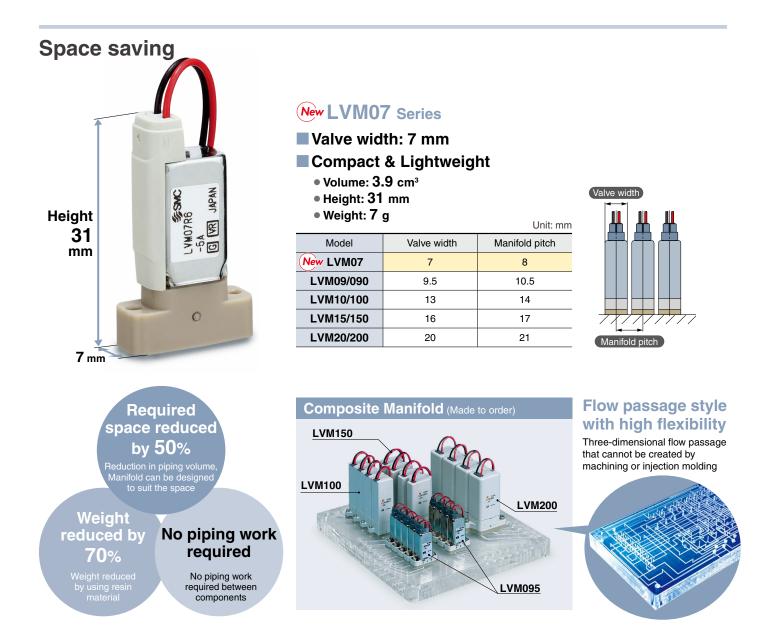
 $\ast 2$ (): For the base-mounted type

A type with a power saving circuit can be selected.

- Holding power consumption can be reduced substantially.
- Continuous energization for extended periods of time is possible.

<u> </u>		New							
Model		LVM07	LVM09/090	LVM10/100	LVM15/150	LVM20/200			
Power consumption	Inrush	2.8	3.3	2.5	5.5	4			
[W]	Holding	0.8	0.9	1	1	0.6			

Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time or used with a manifold.



New Options

Plug connector, With light/surge voltage suppressor

Applicable models

Model	LVM07	LVM09/090	LVM10/100	LVM15/150	LVM20/200
Plug connector	—	•	•	•	•
With light/surge voltage suppressor	_	•	•	•	•

With reverse mounting prevention pin

Applicable models

LVM07	LVM09/090	LVM10/100	LVM15/150	LVM20/200
•	•	•	•	•





Reverse mounting prevention pin

Direct Operated Rocker Type

Series Variations

			Valve type		Operating Ori	Orifice Volume Va	Valve	Power		Opt					
		Model	N.C.		Universal	pressure	dia.	of valve chamber	width	Weight [g]	consumption	Reverse mounting	Electric	al entry Plug	With light/ surge voltage
				(2-port)		range	[mm]	[µL]	[mm]		[W]	prevention pin	Grommet	connector	suppressor
Base mounted	Without sub-plate	New LVM07R6	•			–75 kPa to 0.1 MPa	0.8	8	7	7	Holding: 0.8 (With power saving circuit)	•	•		_
ted	p. 11	New LVM09R1	•								Standard: 2 Power saving				
Body ported	Same Same Same	New LVM09R2		•		–75 kPa to 0.2 MPa	1	18	9.5	22	option Holding: 0.9 (With power	—	•	•	•
8		New LVM092R			•						saving circuit)				
Base mounted	Without sub-plate	LVM09R3 LVM09R4	•	•		–75 kPa to		18			Standard: 2 Power saving option				
se mo	Care Lineada Sara	New LVM09R6	•			0.2 MPa	1.1	29	9.5	20	Holding: 0.9 (With power saving circuit)	•	•	•	•
Ba	To a start of the	LVM095R			•	-		18							
ted	p. 17	LVM10R1	•			–75 kPa to 0.25 MPa	1.4				Standard: 1.5 Power saving option Holding: 1 (With power				
Body ported	60 2000	LVM10R2		•				20	13	34		_	•	•	•
ă	×,	LVM102R			•					saving circuit)					
inted	p. 17	LVM10R3 LVM10R4	•	•		–75 kPa to 0.25 MPa	1.4	20			Standard: 1.5 Power saving option Holding: 1 (With power saving circuit)				
Base mounted	E Foot	LVM10R6	•					28	13	34		• •	•	•	٠
Bas	Without With sub- sub- plate plate	LVM105R			•			20	-						
q	p. 24	LVM15R3	•												
ounte		LVM15R4		•		–75 kPa to 0.25 MPa	1.6	50	16	45	Holding: 1 (With power	•			
Base mounte	Without With	New LVM15R6	•			[Max. 0.6 MPa]	[1]	60	10	40	saving circuit)				
•	sub- sub- plate plate	LVM155R			•			50							
ted	p. 29	LVM20R1	•								Standard: 2.5 Power saving				
Body ported	and Second Market	LVM20R2		•		–75 kPa to 0.25 MPa	2	84	20	80	option Holding: 0.6 (With power	_	•	•	•
ă	120	LVM202R			•						saving circuit)				
inted	p. 29	LVM20R3	•								Standard: 2.5 Power saving				
Base mounted		LVM20R4		•		–75 kPa to 0.3 MPa	2	84	20	80	option Holding: 0.6 (With power	•	•	•	•
B	Without With sub- sub- plate plate	LVM205R			•					T h - 7 - 7	saving circuit)		- h		

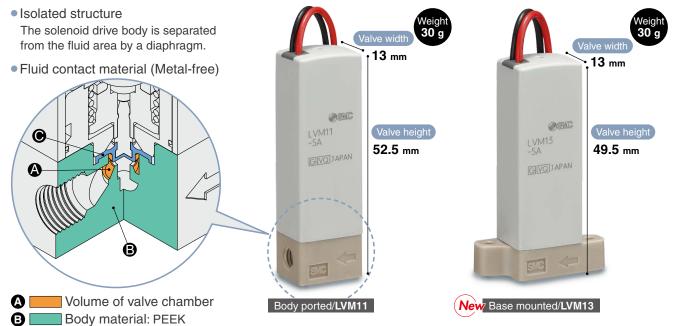
The [] indicate the values of the high-pressure type.

Piping/Mounting Variations

Piping/ Mounting		Base m	nounted	
Model	Body ported	Without sub-plate	With sub-plate	Page
LVM07				7
LVM09/090		I 2 2		11
LVM10/100	Manual override (Option) Tubing (Provided by the customer)	Base (Provided by the customer)	Material: PFA or PVDF	17
LVM15/150	_	Lines Lines Billionen M.C. W NO	Material: PVDF	24
LVM20/200	Lange Salase Lange	HIC 2 HIG	Material: PVDF	29

Direct Operated Poppet Type LVM11/13

Less clogging due to the poppet construction



C Diaphragm material: EPDM, FKM, or Kalrez®

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Electrical entry





Orifice diameter: 1.5 mm

Series Variations

Volume of valve chamber Unit: μL

Model	LVM11	LVM13
Volume of valve chamber	11	13

• Power saving circuit standardized

Holding power consumption can be reduced substantially. Continuous energization for extended periods of time is possible.

			0
Mode	el	LVM11	LVM13
Power	Inrush	2.5	2.5
consumption	Holding	1	1

Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time or used with a manifold.

- With light/surge voltage suppressor
- With reverse mounting prevention pin (Option)
- Application: Liquid discharge, etc.

Options Orifice dia. Operating Valve Power With light type Body Model pressure range Page width [g] sump [W] Without With oorted [mm] [mm] Plug Inrush: 2.5 Body 0 to 0.25 LVM11 1.5 11 13 30 ported MPa Holding: 1 36 New Inrush: 2.5 0 to 0.25 1.5 13 13 30 **LVM13** MPa Holding: 1

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Direct Operated Poppet Type LVM11/13 Series

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LVM07

LVM09/090

LVM10/100

LVM15/150

LVM20/200

Spare Parts

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SMC

Direct Operated Rocker Type



Compact Direct Operated [Option] 2-Port Solenoid Valve for Chemical Liquids LVM07 Series

How to Order Base mounted LVM 07R6 -5 A without sub-plate Base mounted											
D Nu Symbol 07R6	mber of Number of ports 2	N.C.	Alve type /alve type IN CUT (Symbol 2)	Po Nii Y1	Wer saving circuit None (Standard type) Yes	3 Coi Symbol 5 6	Voltage 24 VDC 12 VDC	4 Fli Symbol A B C	Jid conta Body PEEK PEEK PEEK	Diaphragm EPDM FKM Kalrez®	
P P		ounting pin Jone Yes	Nil 3 6	ad wire leng 150 mm 300 mm 600 mm	Image: CE-compliant image: CE-compl	ant	. I. du Pont de	Nemours ar	d Company	y or its affiliates.	
		ition pin					ng screws are S x 8.5/With spi			stainless steel)	

For other spare parts, refer to page 44.

Direct Operated Rocker Type Compact Direct Operated 2-Port Solenoid Valve for Chemical Liquids LVM07 Series

Specifications



Without sub-plate Base mounted

Model			Base mounted				
			LVM07R6				
Valve construction			Direct operated rocker type	LVM07			
Valve type			N.C.				
Number of po	rts		2				
Fluid*1			Air, Water, DI water (Pure water), Diluent, or Cleaning fluid				
Operating pre	ssure ra	nge	-75 kPa to 0.1 MPa	\geq			
Orifice diame	ter		0.8 mm				
Response tim	e *8		10 ms or less (at pneumatic pressure)	6			
Leakage			Zero leakage, both internal or external (at water pressure)	060/60MV-			
Proof pressur	e *2		0.15 MPa	1 8			
Ambient temp	erature*	9	0 to 50°C (No condensation)				
Fluid tempera	ture*9		0 to 50°C				
Volume of valve chamber*3		ber*3	8 μL	l			
Mounting orie	ntation*	4	Free	\neg			
Enclosure			IP40 or equivalent				
Weight			7 g				
Rated voltage			12, 24 VDC				
Allowable volta	ge fluctua	ation*5	±10% of rated voltage	LVM10/100			
Type of coil in	sulation		Class B	15			
Power Standard type		d type	2.8 W (0.12 A)*6	Ľ			
(When rated voltage is at	With power saving	Inrush	2.8 W (0.12 A)	6			
24 V)	circuit	Holding	0.8 W	M15/150			
Coil switching noise*7			50 dB	2			

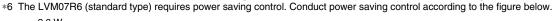
*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistanc beforehand.

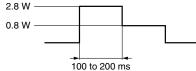
*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test

*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted

*4 When residual liquid needs to be taken into consideration, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.

*5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.





- *7 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.
- *8 In compliance with JIS B 8419:2010 (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
- The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature. *9 When the diaphragm material is Kalrez[®], the valve changeover time will be significantly longer at ambient and fluid
- temperatures of 15°C or less when compared to the valve changeover time at room temperature ($\approx 25^{\circ}$ C).

Flow Rate Characteristics

Water	Air		
Kv	Cv	С	b
0.004	0.005	0.02	0.2

 The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

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LVM20/200

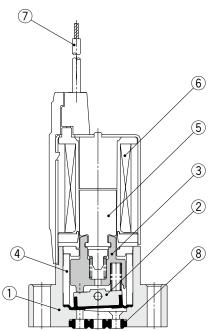
LVM11/13

SMC

LVM07 Series

Construction



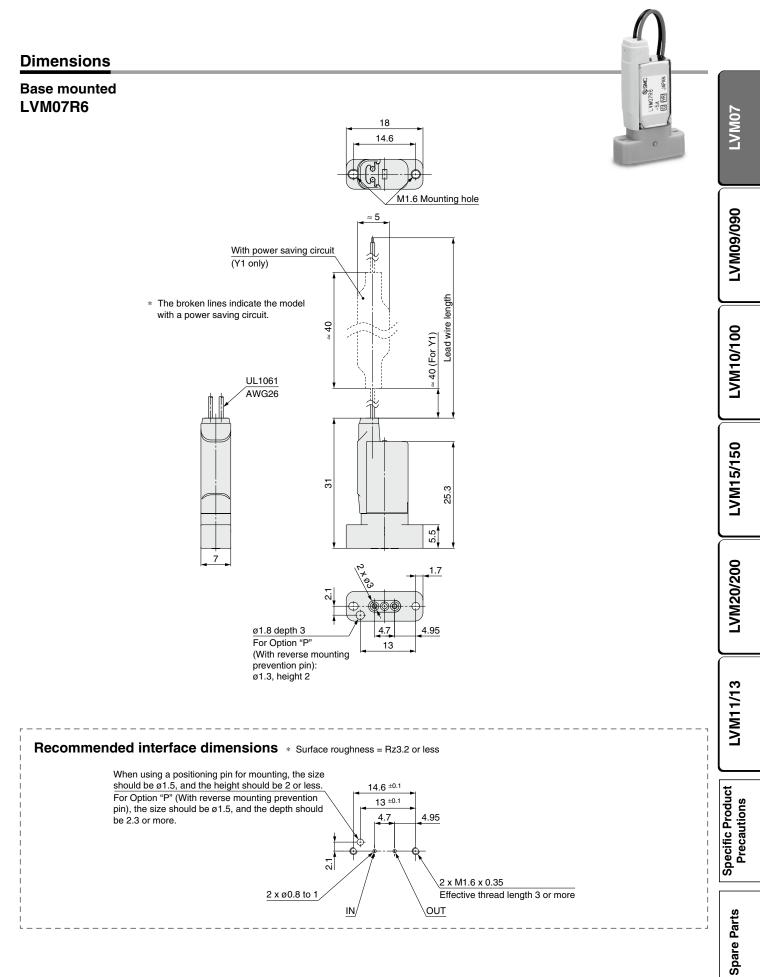


Component Parts

No.	Description	Material
1	Body	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez [®]
3	Slide bushing assembly	PPS/Stainless steel
4	Bushing	PPS
5	Armature	—
6	Coil assembly	—
7	Lead wire	—
8	Interface gasket	EPDM/FKM/Kalrez®

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Direct Operated Rocker Type Compact Direct Operated 2-Port Solenoid Valve for Chemical Liquids LVM07 Series







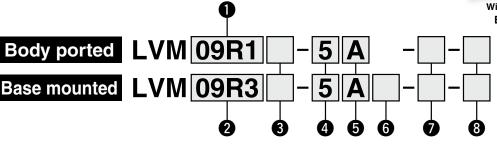
Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVN09/090 Series

How to Order

Without sub-plate Body ported



Without sub-plate Base mounted



Number of ports, Valve type

Symbol	Number of ports		Valve type
09R1	- 2 -	N.C.	INOUT (Symbol 1) Symbol 2)
09R2		N.O.	IN (Symbol 3)
092R	3	Universal	

Ower saving circuit

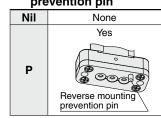
Nil	None (Standard type)
Y	Yes (Plug connector)
Y1	Yes (Grommet)

5 Fluid contact material

-		
Symbol	Plate	Diaphragm
Α	PEEK	EPDM
В	PEEK	FKM
С	PEEK	Kalrez®

4 Coil voltage					
Symbol Voltage					
5	24 VDC				
6	12 VDC				

6 Reverse mounting prevention pin



2 Number of ports, Valve type

Symbol	Number of ports		Valve type
09R3		N.C.	IN
09R4	2	N.O.	IN (Symbol 3)
09R6		N.C.	IN U (Symbol 1) OUT (Symbol 3)
095R	3	Universal	

8 CE-compliant

<u> </u>	oomphane		
Nil	No		
Q	CE-compliant		

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Electrical entry, Lead wire length, Light/surge voltage suppressor

Symbol	Electrical entry, Lead wire length	Light/surge voltage suppressor				
Nil	Grommet, 150 mm					
3	Grommet, 300 mm	Cannot be selected				
6	Grommet, 600 mm					
К	Plug connector, 300 mm	None	A1			
КО	Plug connector, Without connector	none				
κz	Plug connector, 300 mm	Yes * Power saving circuit "Y" is				
ког	Plug connector, Without connector	equipped with a light/surge voltage suppressor.				

* "3" or "6" must be selected for power saving circuit "Y1" (grommet). "Nil" cannot be selected.

* The plug connector is included but does not come assembled.

If a lead wire length of 600 mm or more is required, select "KO \Box " (Without connector) and then add the connector part number shown below under the valve part number when ordering.

Plug connector part no.: SY100 - 30 - 4A -

Lead wire length					
6	600 mm				
10	1000 mm				
30	3000 mm				

Mounting screws are included with the base-mounted type. (2 pcs.) M2 x 11/With spring washer (Material: Stainless steel)

For other spare parts, refer to page 44.

SMC

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Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVIN09/090 Series

Specifications



Without sub-plate **Body ported**



Without sub-plate **Body ported**



Without sub-plate **Base mounted**



Without sub-plate Base mounted

Model			Body ported		Base mounted					
		LVM09R1	LVM09R2	LVM092R	LVM09R3	LVM09R4	LVM09R6	LVM095R	LVM07	
Valve construction				Direct	operated rock	er type			ΙĘ	
Valve type			N.C.	N.O.	Universal	N.C.	N.O.	N.C.	Universal	
Number of po	rts		2	2 3 2		3				
Fluid*1				Air, Wate	r, DI water (P	ure water), D	iluent, or Clea	ning fluid		L
Operating pre	ssure ra	nge			-75	5 kPa to 0.2 N	/IPa			
Orifice diamet	er			1 mm			1.1	mm		0
Response tim	e * ⁷				10 ms or les	s (at pneuma	tic pressure)			6
Leakage				Zero leak	age, both inte	ernal or exter	nal (at water p	oressure)		060/60W/-
Proof pressur	e *2					0.3 MPa				9
Ambient temp	erature	×8				0 to 50°C				
Fluid tempera	ture*8		0 to 50°C (No freezing)							
Volume of valve chamber*3		iber*3	18 μL		18 μL 29 μL		29 µL	18 μL		
Mounting orie	ntation*	4	Free						\int	
Enclosure			IP40 or equivalent							
Weight			22 g 20 g					12		
Rated voltage			12, 24 VDC					≧		
Allowable volta	ge fluctu	ation*5	±10% of rated voltage					ΙΞ		
Type of coil in	sulation	ı	Class B						LVM10/100	
Power	Standard type			2 W						-
consumption			(0.08 A)					$ \subseteq $		
(When rated	With	Inrush				3.3 W				1
voltage is at	power saving	musn				(0.14 A)				6
24 V)	circuit	Holding				0.9 W				E S
Coil switching noise*6			50 dB						15	
 *1 Select an appropriate fluid co beforehand. *2 Indicates the prossure which 			Ŭ					al resistance	LVM15/150	

Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test *2

*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the *4 top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.

When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage. *5

*6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.

In compliance with JIS B 8419:2010 *7

- (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
 - The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.
- When the diaphragm material is Kalrez®, the valve changeover time will be significantly longer at ambient and fluid *8 temperatures of 15°C or less when compared to the valve changeover time at room temperature ($\approx 25^{\circ}$ C).
- Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

Flow Rate Characteristics

Water	A	ir	
Kv	Cv	С	b
0.015	0.018	0.06	0.2

The values of Ky and Cy are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

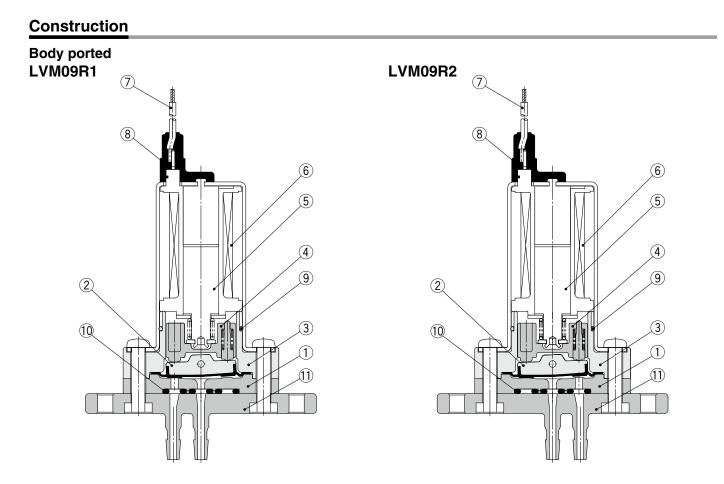
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LVM20/200

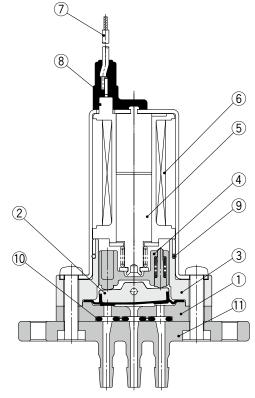
LVM11/13

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LVM09/090 Series



LVM092R



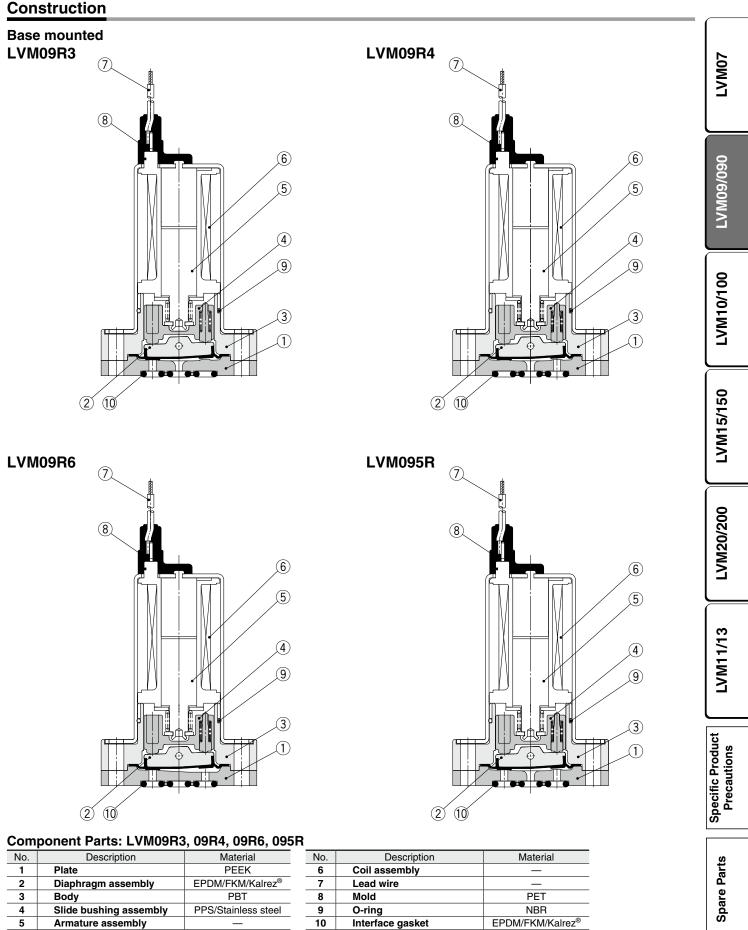
Component Part	s: LVM09R1.	09R2	092R
		,,	00211

No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez [®]
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	—
6	Coil assembly	—
7	Lead wire	—
8	Mold	PET
9	O-ring	NBR
10	Interface gasket	EPDM/FKM/Kalrez [®]
11	Piping plate	PEEK

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SMC

Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM09/090 Series

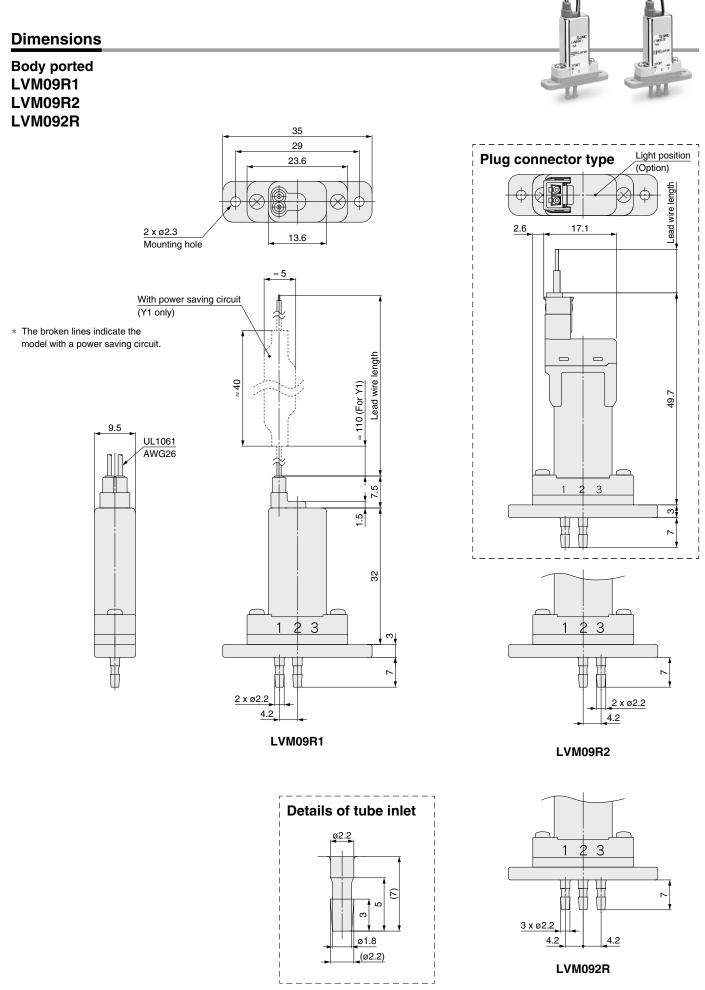


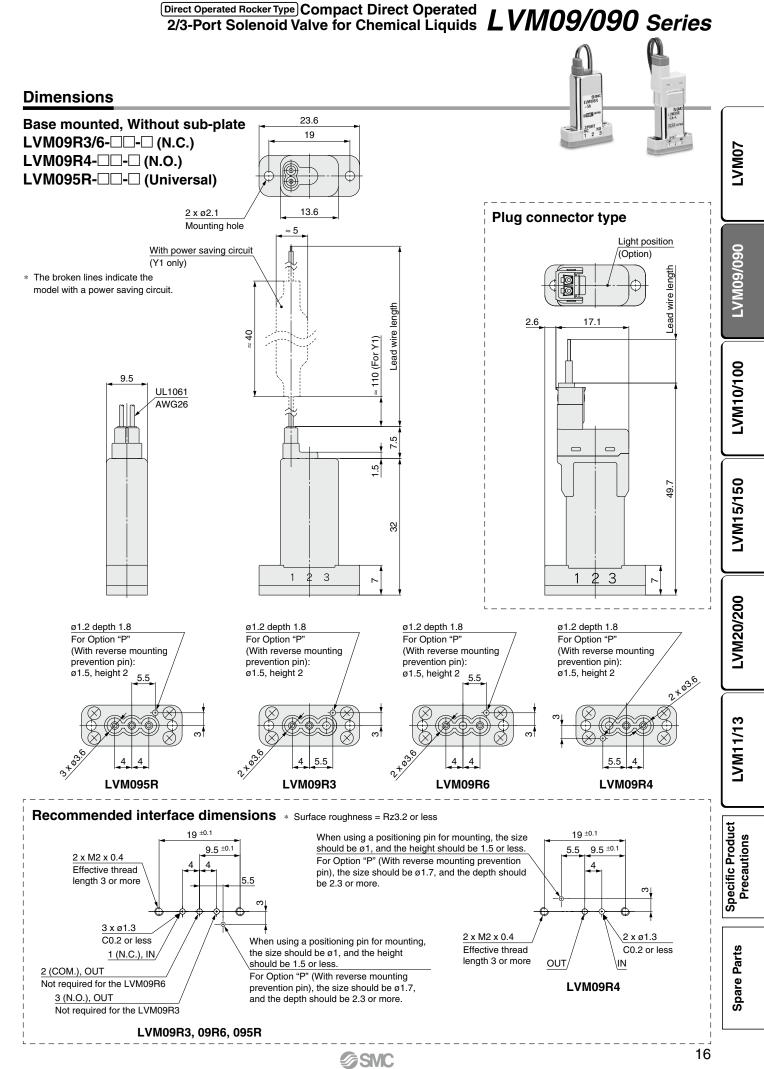
2	Diaphragm assembly	EPDM/FKM/Kalrez [®]	7	Lead wire	—
3	Body	PBT	8	Mold	PET
4	Slide bushing assembly	PPS/Stainless steel	9	O-ring	NBR
5	Armature assembly	—	10	Interface gasket	EPDM/FKM/Kalrez [®]

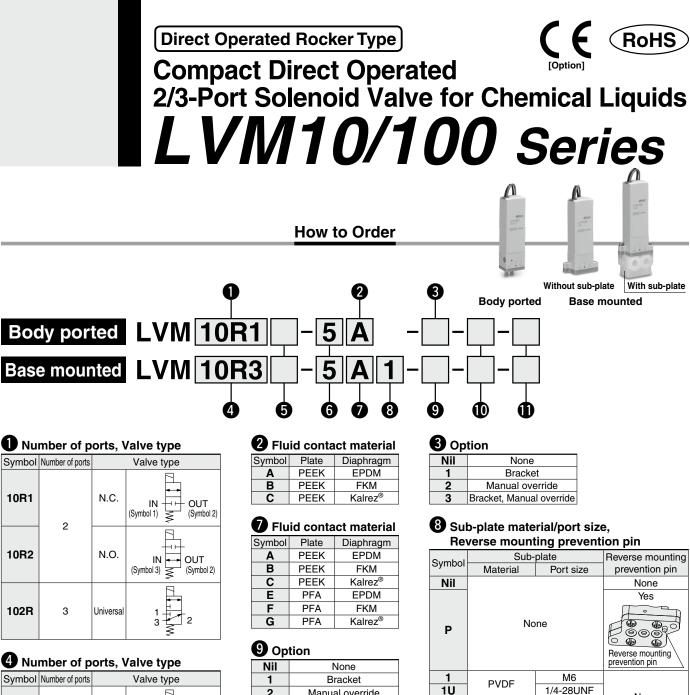
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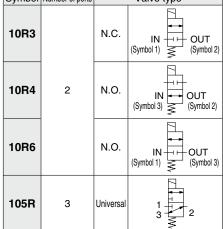
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LVM09/090 Series

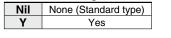








5 Power saving circuit



6 Co	il voltage	_		-compliant
Symbol	Voltage	1	Nil	No
5	24 VDC]	Q	CE-compliant
6	12 VDC]		

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A 17

D Electrical entry, Lead wire length, Light/surge voltage suppressor

Symbol	Electrical entry, Lead wire length	Light/surge voltage suppres	ssor			
Nil	Grommet, 300 mm					
6	Grommet, 600 mm	Cannot be selected				
10	Grommet, 1000 mm	7				
K	Plug connector, 300 mm	Nana	Ē			
КО	Plug connector, Without connector	- None				
κz	Plug connector, 300 mm	Yes * Power saving circuit "Y" is equipped	F			
KOZ	Plug connector, Without connector	with a light/surge voltage suppressor.				

2

2U

PFA

* The plug connector is included but does not come assembled.

* If a lead wire length of 600 mm or more is required, select "KO⊟" (Without connector) and then add the connector part number shown below under the valve part number when ordering.

Plug connector part no.: AXT661 - 14A -						
		Lead wire length				
	6	600 mm				
	10	1000 mm				
	20	2000 mm				
	30	3000 mm				

Mounting screws are included with the base-mounted type (without sub-plate). (2 pcs.) M2 x 11/With spring washer (Material: Stainless steel)

None

M6

1/4-28UNF

"P," "1," and "1U" cannot be selected if the wetted parts material is "E," "F," or "G." A sub-plate cannot be mounted for "P" (With reverse mounting prevention pin).

For other spare parts, refer to page 44.

Nil	None			
1	Bracket			
2	Manual override			
3	Bracket, Manual override			
 Without a sub-plate, a bracket cannot be attached. 				

Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM10/100 Series

Specifications



Body ported



Without sub-plate Base mounted



Base mounted

Model		Body ported	d (Tube conn	ection type)	Base mounted					
		LVM10R1	LVM10R2	LVM102R	LVM10R3	LVM10R4	LVM10R6	LVM105R	LVM07	
Valve construction				Direct operated rocker type						∣≷
Valve type			N.C.	N.O.	Universal	N.C.	N.O.	N.C.	Universal	
Number of po	rts		2	2	3		2		3	
Fluid*1				Air, Water	r, DI water (P	ure water), D	iluent, or Clea	aning fluid		L
Operating pre	ssure ra	ange			-75	kPa to 0.25 I	ИРа			
Orifice diamet	er					1.4 mm				
Response tim	e *7				10 ms or les	s (at pneuma	tic pressure)			6
Leakage				Zero leak	age, both int	ernal or exter	nal (at water	pressure)		8
Proof pressur	e *2					0.38 MPa				19
Ambient temp	erature	*8				0 to 50°C				LVM09/090
Fluid tempera	ture*8				0 to :	50°C (No free	zing)			
Volume of val	ve cham	nber*3				20 µL				
Mounting orientation*4			Free							
Enclosure					IP	40 or equivale	ent			8
Weight				34 g			34 g (Withou 42 g (With			LVM10/100
Rated voltage						12, 24 VDC				Ξ
Allowable volta	ge fluctu	ation*5			±109	% of rated vol	tage			
Type of coil in	sulatior	ו	Class B							
Power consumption	Standa	rd type	1.5 W (0.06 A)							
(When rated voltage is at	With power saving	Inrush	n 2.5 W (0.1 A)							/150
24 V) saving circuit Holding				1 W				15		
Coil switching noise*6						50 dB				LVM15/1
1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance						1				

beforehand.

*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test

*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted

Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the *4

top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.

When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage. *5 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions. *6

*7 In compliance with JIS B 8419:2010

(Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)

The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature. When the diaphragm material is Kalrez®, the valve changeover time will be significantly longer at ambient and fluid *8

temperatures of 15°C or less when compared to the valve changeover time at room temperature ($\approx 25^{\circ}$ C).

Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

Flow Rate Characteristics

Water	A	ir	
Kv	Cv	С	b
0.025	0.03	0.1	0.2

The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

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LVM20/200

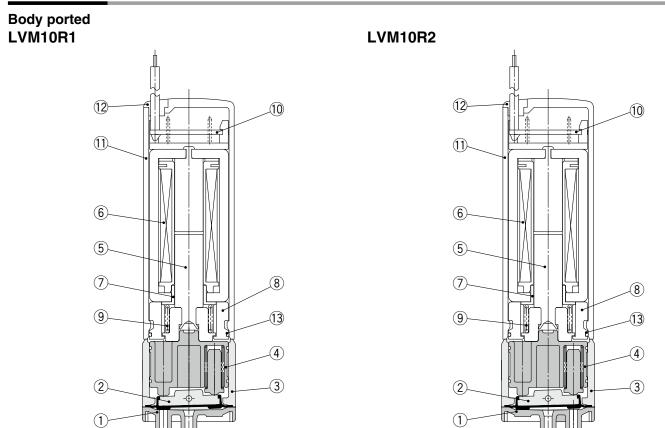
LVM11/13

18

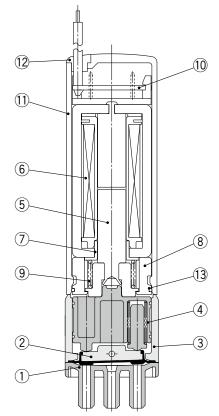
SMC

LVM10/100 Series

Construction



LVM102R



No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez [®]
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	Stainless steel/PBT
6	Coil assembly	—
7	Sleeve	SUY (Iron)
8	Spacer	PBT
9	Return spring	Stainless steel
10	Board assembly	—
11	Casing	PBT
12	Plug	NBR
13	O-ring	NBR

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SMC

Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM10/100 Series

Construction

4

5

6

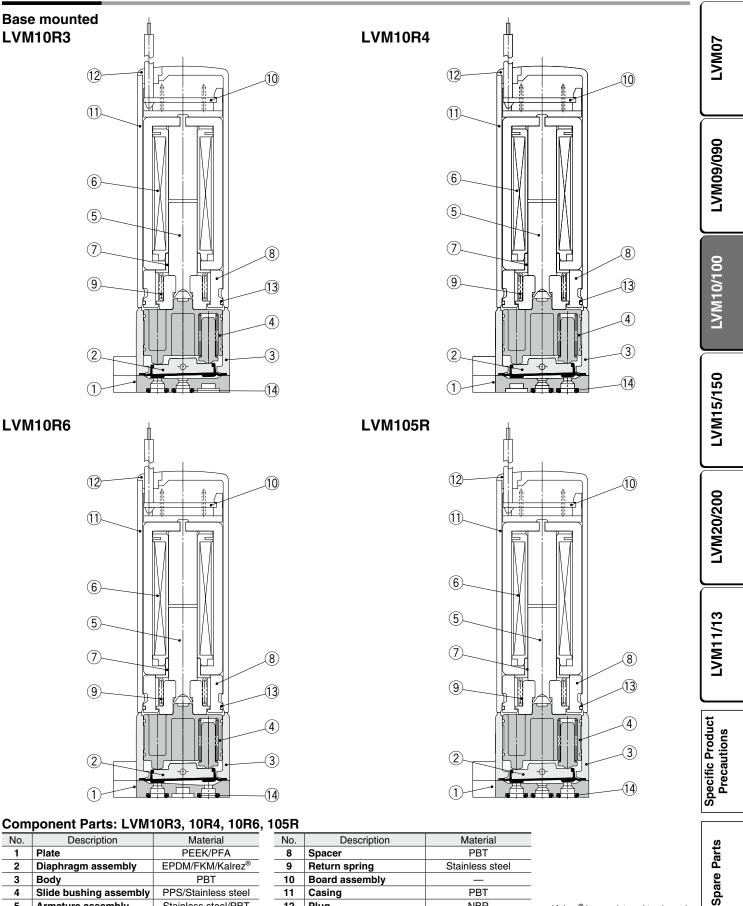
7

Slide bushing assembly

Armature assembly

Coil assembly

Sleeve



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NBR

NBR

EPDM/FKM/Kalrez®

SMC Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Casing

Plug

O-ring

O-ring

11

12

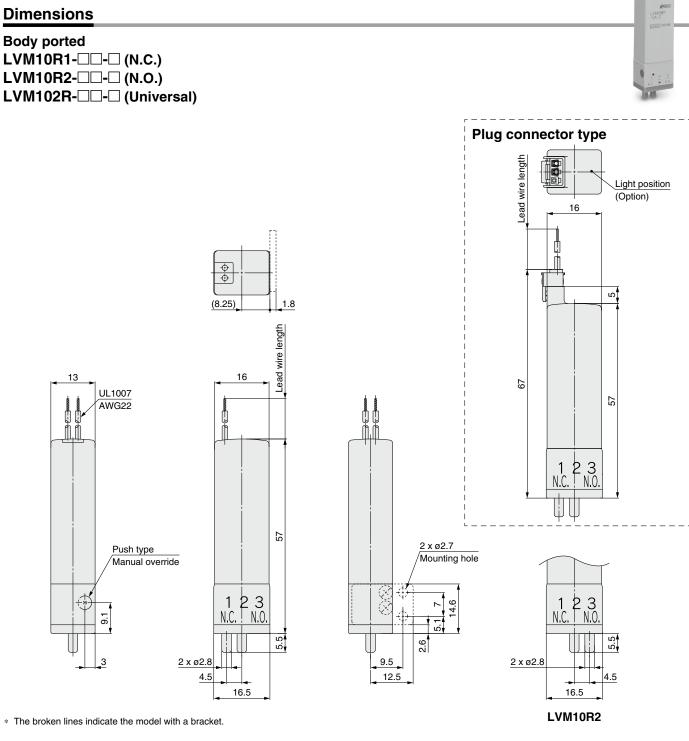
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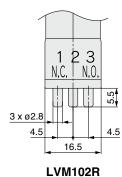
14

Stainless steel/PBT

SUY (Iron)

LVM10/100 Series





Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM10/100 Series

Dimensions Base mounted, Without sub-plate Plug connector type LVM10R3-00-0 (N.C.) LVM07 LVM10R4-0. (N.O.) Light position Lead wire length (Option) LVM10R6-00-0 (N.C.) LVM105Rlength 16 Lead wire 13 16 LVM09/090 Ţ <13.5> UL1007 Π AWG22 2 x ø2.2 ð ľ Mounting hole ñ.ñ S, 20.5 16.5 <18.5> (6.5) LVM10/100 LC 8.5 . 67. ⇒₿ 57.5 S 5 (03.9 4.5 Push type 24.5 Manual ø1.6 depth 2.2 override For Option "P' 3 N.0 3 (With reverse mounting 1 N.C 2 2 LVM15/150 prevention pin): 9.5 N.C. N.O. ø1.5, height 2 LVM10R4 3 ø1.6 depth 2.2 ø1.6 depth 2.2 ø1.6 depth 2.2 For Option "P' For Option "P' For Option "P' (With reverse mounting prevention pin): (With reverse mounting prevention pin): (With reverse mounting prevention pin): ø1.5, height 2 ø1.5, height 2 ø1.5, height 2 20.5 20.5 20.5 LVM20/200 16.5 16.5 16.5 <18.5> <18.5> <18.5> 2 x ø2.2 2 x ø2.2 2 x ø2.2 (6.5) (6.5) (6.5) Mounting hole Mounting hole Mounting hole 4 4 4; 8 2×03.9 3×03.9 2×03.9 4.5 4.5 4.5 4.5 4.5 LVM11/13 24.5 24.5 24.5 LVM105R LVM10R3 LVM10R6 * The figures in brackets < > indicate the values when PFA is selected as the plate material (wetted parts material "E," "F," or "G"). When PFA is selected as the plate material (wetted parts material "E," "F," or "G"), there is no ø1.6 positioning hole or ø1.5 reverse mounting prevention pin. Recommended interface dimensions * Surface roughness = Rz3.2 or less 20.5 ± 0.1 When using a positioning pin for Specific Product mounting, the size should be ø1, 10.25 ±0.1 Precautions and the height should be 1.5 or less 4.5 4.5 For Option "P" (With reverse mounting 2 x M2 x 0.4 3 (N.O.), OUT prevention pin), the size should be ø1.7, 20.5 ±0.1 Not required for the LVM10R3 and the depth should be 2.3 or more. Effective thread length 3 or more 2 x M2 x 0.4 10.25 ±0.1 7 Effective thread 4.5 length 3 or more ġ. 7 3 x ø1.5 4.25 5 ±0.1 8.5 Spare Parts C0.2 or less 1 (N.C.), IN 2 x ø1.5 4.25 When using a positioning pin for C0.2 or less 2 (COM.), OUT mounting, the size should be ø1, and Not required for the LVM10R6 OUT NI/ the height should be 1.5 or less. For Option "P" (With reverse mounting LVM10R4 prevention pin), the size should be ø1.7, LVM10R3, 10R6, 105R and the depth should be 2.3 or more.

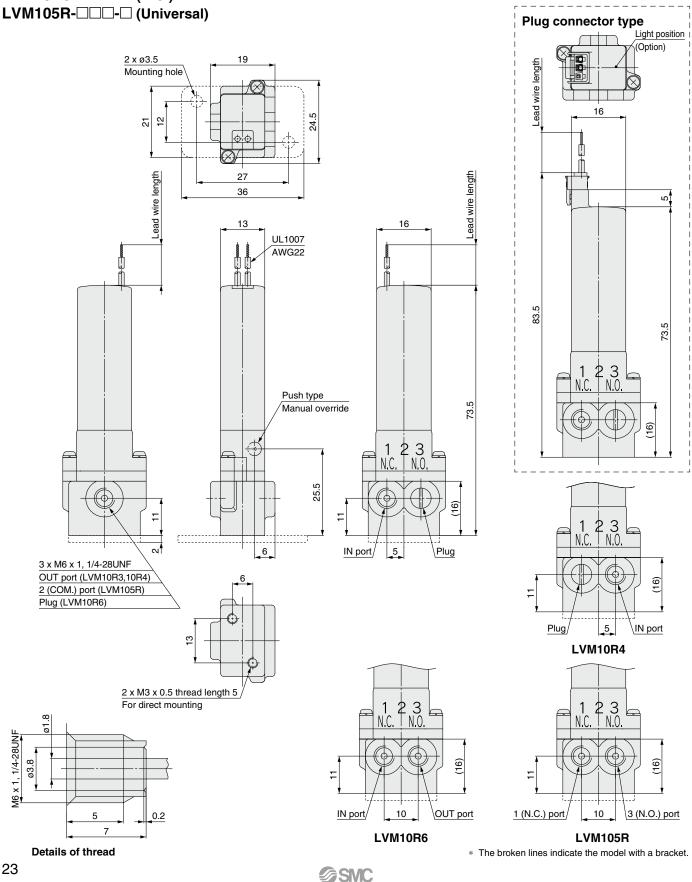
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

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LVM10/100 Series

Dimensions

Base mounted, With sub-plate LVM10R3-00-0 (N.C.) LVM10R4-00-0 (N.C.) LVM10R6-00-0 (N.C.) LVM105R-00-0 (Universal)

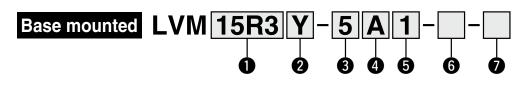


Direct Operated Rocker Type



Compact Direct Operated [Option] 2/3-Port Solenoid Valve for Chemical Liquids LVM15/150 Series

How to Order



Number of ports, Valve type

Symbol	Number of ports		Valve type
15R3		N.C.	IN
15R4	2	N.O.	IN CSymbol 2)
15R6		N.C.	IN
155R	3	Universal	

Max. operating pressure, Power saving circuit

Symbol	Max. operating pressure	Power saving circuit
Y	0.25 MPa (Standard type)	Yes
HY	0.6 MPa (High-pressure type)	Yes

4 Fluid contact material

Symbol	Plate	Diaphragm
Α	PEEK	EPDM
В	PEEK	FKM
С	PEEK	Kalrez®

Sub-plate material/port size, Reverse mounting prevention pin

neverse mounting prevention pin				
Symbol	Sub-	plate	Reverse mounting	
Symbol	Material Port size		prevention pin	
Nil		None		
			Yes	
Ρ	No	None		
1	PVDF	M6	None	
1U	I VDF	1/4-28UNF	TNOTIE	
. A oub				

A sub-plate cannot be mounted for "P" (With reverse mounting prevention pin)

6 Electrical entry, Lead wire length, Light/surge voltage suppressor

Symbol	Electrical entry, Lead wire length	Light/surge voltage su	ppressor
Nil	Grommet, 300 mm	Cannot be selected	
6	Grommet, 600 mm		
10	Grommet, 1000 mm		
кz	Plug connector, 300 mm	Yes	
ког	Plug connector, Without connector	Tes	

CE-compliant Nil No Q CE-compliant



Without sub-plate With sub-plate

Coil voltage

Voltage

24 VDC

12 VDC

Symbol

5

6

0
5
5
1
_

060/6

LVM07

The plug connector is included but does not come assembled.

If a lead wire length of 600 mm or more is required, select "KOZ" (Without connector) and then add the connector part number shown below under the valve part number when ordering.

Plug connector part no.: AXT661 – 14A –

	Lead wire length
6	600 mm
10	1000 mm
20	2000 mm
30	3000 mm

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Mounting screws are included for models without sub-plate. (2 pcs.) M2.5 x 14/With spring washer (Material: Stainless steel)

For other spare parts, refer to page 44.

LVM15/150 Series

Specifications



Without sub-plate



With sub-plate

Model			Base m	ounted			
		LVM15R3	LVM15R4	LVM15R6	LVM155R		
Valve constru	ction			Direct operated rocker type			
Valve type			N.C.	N.O.	N.C.	Universal	
Number of po	rts			2		3	
Fluid*1			Air, W	ater, DI water (Pure wa	ter), Diluent, or Cleanin	g fluid	
Operating	Standa	rd type		–75 kPa to	0.25 MPa		
pressure range	High-pres	sure type		Max. 0.6	6 MPa*7		
Orifice	Standa	rd type		1.6	mm		
diameter	High-pres	sure type		1 n	nm		
Response tim	e *8			15 ms or less (at p	neumatic pressure)		
Leakage			Zero leakage, both internal or external (at water pressure)				
Proof	Standa	rd type		0.38	МРа		
pressure*2	High-pres	sure type	0.9 MPa				
Ambient temperature*9		0 to 50°C					
Fluid temperature*9			0 to 50°C (No freezing)				
Volume of valve chamber*3		nber*3	50 μL 60 μL 50 μL			50 μL	
Mounting orie	entation	¢4	Free				
Enclosure			IP40 or equivalent				
Weight			45 g (Without sub-plate), 56 g (With sub-plate)				
Rated voltage			12, 24 VDC				
Allowable voltage fluctuation*5		±10% of rated voltage					
Type of coil insulation		Class B					
Power consur		Inrush		5.5			
(When rated v	oltage	linusii	(0.23 A)				
is at 24 V)		Holding		1	W		
Coil switching	g noise*	6		60	dB		

*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance beforehand.

*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test

*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted

*4 Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.

*5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.

*6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.

*7 The high-pressure type can also be used at a pressure level of up to -75 kPa. However, set the maximum operating pressure so that a difference in operating pressure becomes 0.6 MPa or less. Example) When the valve is used at -50 kPa, the maximum operating pressure is up to 0.55 MPa.

*8 In compliance with JIS B 8419:2010
(Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)

The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.

*9 When the diaphragm material is Kalrez[®], the valve changeover time will be significantly longer at ambient and fluid temperatures of 15°C or less when compared to the valve changeover time at room temperature (≈ 25°C).

* Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

Flow Rate Characteristics

Wate	Air		
Kv	Cv	С	b
0.034 [0.012]	0.04 [0.015]	0.13 [0.05]	0.22 [0.2]

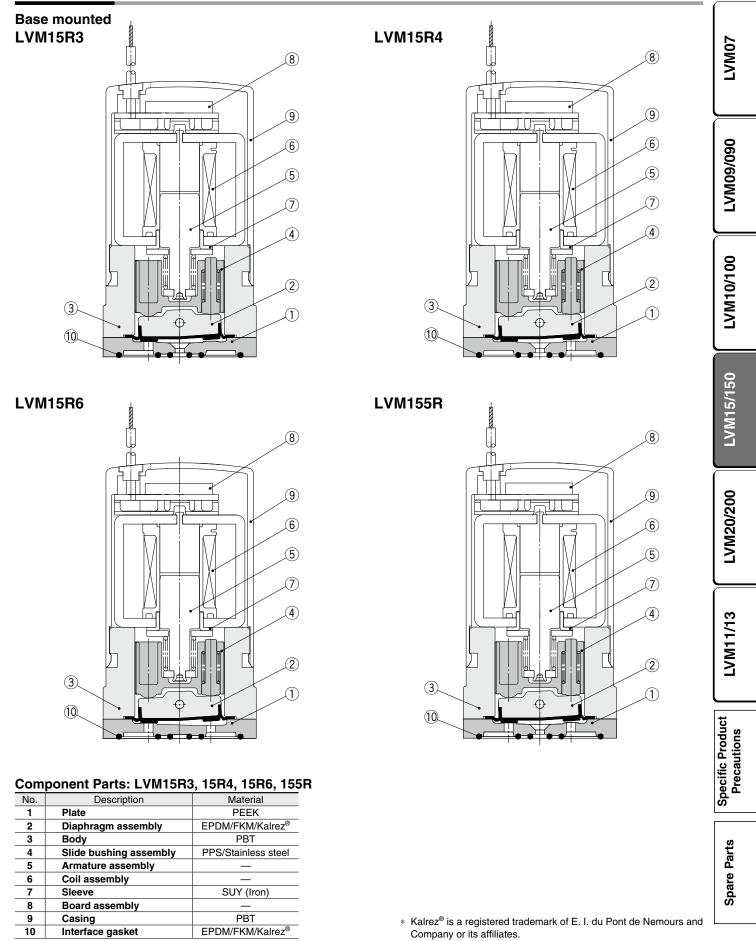
The [] indicate the values of the high-pressure type.

 The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

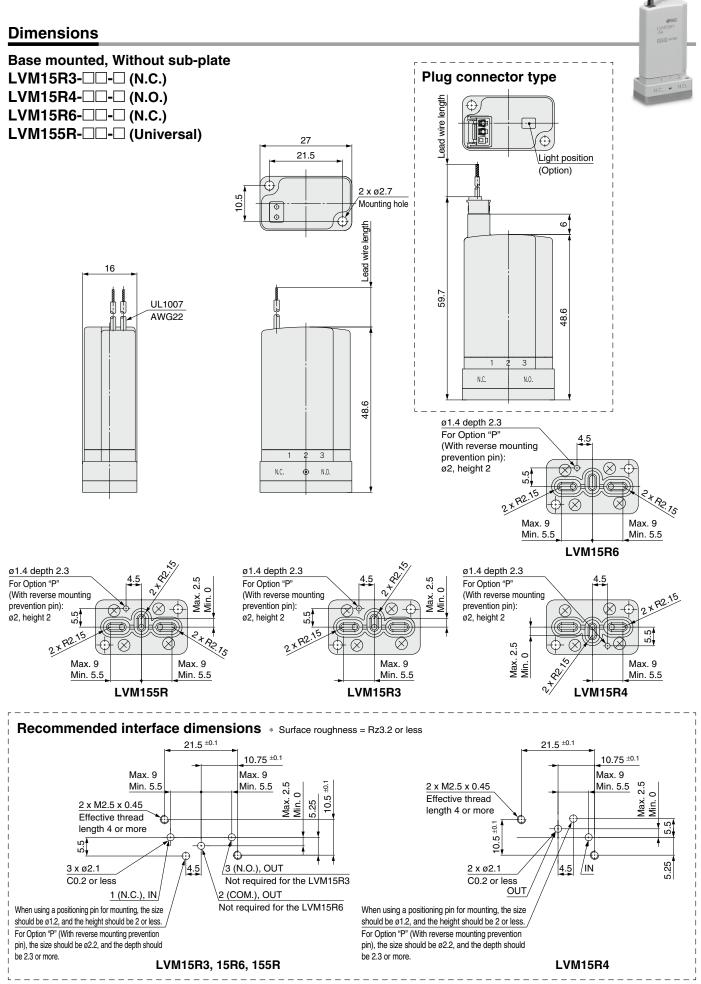
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Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM15/150 Series

Construction



LVM15/150 Series



Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM15/150 Series

Δ Dimensions Base mounted, With sub-plate Plug connector type LVM15R3-LVM07 LVM15R4-00-0 (N.O.) -ead wire length LVM15R6-LVM155R-Light position (Option) LVM09/090 ပ် LVM10/100 40 71.7 33 27 2 x ø3.2 60.6 Mounting hole \bigcirc 3 p X N.O. N.C. 15 23 (⊕ ⊕ LVM15/150 (12) 16 UL1007 Lead wire length AWG22 LVM20/200 60.6 LVM11/13 3 L N.C. N.O. (12) ((¢ 9 N <u>م او</u> M6 x 1, 1/4-28UNF M6 x 1, 1/4-28UNF Specific Product Precautions LVM15R3: IN port LVM15R3: OUT port (20) LVM15R4: OUT port LVM15R4: IN port LVM15R6: IN port LVM15R6: OUT port LVM155R: 1 (N.C.) port LVM155R: 3 (N.O.) port M6 x 1, 1/4-28UNF M6 x 1, 1/4-28UNF, None ø3.8 20 Ø LVM15R3: None Spare Parts LVM15R4: None LVM15R6: Plug 5 0.2 LVM155R: 2 (COM.) port 7

Details of thread

Direct Operated Rocker Type



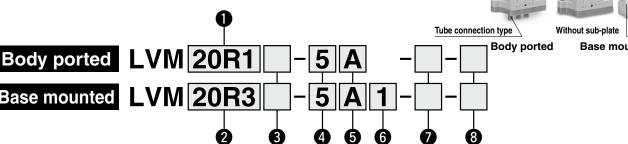
Compact Direct Operated ^[option] 2/3-Port Solenoid Valve for Chemical Liquids LVM20/200 Series

How to Order



Base mounted

Base mounted LVM 20R3



Number of ports, Valve type				
Symbol	Number of ports		Valve type	
20R1	2	N.C.	IN (Symbol 2)	
20R2	2	N.O.	IN (Symbol 3)	
202R	3	Universal		

2 Number of ports, Valve type			
Symbol	Number of ports		Valve type
20R3	2	N.C.	IN
20R4	2	N.O.	IN (Symbol 3)
205R	3	Universal	

B Pov	wer saving circuit
NII	None (Standard type)

Nil	None (Standard type) Yes		
Y	Yes		

4 Coil voltage

Symbol	Voltage
5	24 VDC
6	12 VDC

5 Fluid contact material

-				
Symbol	Plate	Diaphragm		
Α	PEEK	EPDM		
В	PEEK	FKM		
С	PEEK	Kalrez®		

Sub-plate material/port size, Reverse mounting prevention pin

	<u> </u>				
Symbol	Sub-	plate	Reverse mounting		
Cymbol	Material	Port size	prevention pin		
Nil		None			
			Yes		
Ρ	No	ne	Reverse mounting prevention pin		
1		Rc1/8			
1F	PVDF	G1/8	None		
1N		NPT1/8			

* A sub-plate cannot be mounted for "P" (With reverse mounting prevention pin).

8 CE-compliant

Nil	No	
Q	CE-compliant	

Electrical entry, Lead wire length, Light/surge voltage suppressor

Symbol	Electrical entry, Lead wire length	Light/surge voltage suppressor	
Nil	Grommet, 300 mm		
6	Grommet, 600 mm	Cannot be selected	
10	Grommet, 1000 mm		
K	Plug connector, 300 mm	None	
КО	Plug connector, Without connector		n I
кz	Plug connector, 300 mm	Yes * Power saving circuit "Y" is	
ког	Plug connector, Without connector	equipped with a light/surge voltage suppressor.	

The plug connector is included but does not come assembled.

If a lead wire length of 600 mm or more is required, select "KOD" (Without connector) and then add the connector part number shown below under the valve part number when ordering

Plug connector part no.: AXT661 - 14A -

Lead wire length

	Load mile longar
6	600 mm
10	1000 mm
20	2000 mm
30	3000 mm

Mounting screws are included with the base-mounted type (without sub-plate). (2 pcs.) M3 x 14/With spring washer (Material: Stainless steel)

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For other spare parts, refer to page 44.



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Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVIN20/200 Series

Specifications



Tube connection type

Body ported



Without sub-plate **Base mounted**



Base mounted

Model		Body port	Body ported (Tube connection type)			Base mounted		
Model		LVM20R1	LVM20R2	LVM202R	LVM20R3	LVM20R4	LVM205R	LVM07
Valve construction				Direct operate	ed rocker type			ΙĘ
Valve type		N.C.	N.O.	Universal	N.C.	N.O.	Universal	
Number of po	rts		2	3	2	2	3	
Fluid*1			Air, Water, DI	water (Pure wa	ter), Diluent, or	Cleaning fluid		l
Operating pre	ssure range	-7	5 kPa to 0.25 N	1Pa	-7	75 kPa to 0.3 M	Pa	
Orifice diamet	er			2 r	nm			
Response tim	e *7		20	ms or less (at p	neumatic press	ure)		١ð
Leakage			Zero leakage	, both internal o	r external (at wa	ater pressure)		6
Proof pressur	e *2		0.38 MPa			0.45 MPa		18
Ambient temp	erature*8			0 to	50°C			060/60W/
Fluid tempera	ture* ⁸		0 to 50°C (No freezing)				1-	
Volume of valve chamber*3		3	84 µL					
Mounting orientation*4				Fr	ee			ſ
Enclosure				IP40 or e	quivalent			lg
Weight			80 g		80 g (Without s	ub-plate), 94 g ((With sub-plate)	15
Rated voltage				12, 24	VDC			_VM10/100
Allowable volta	ge fluctuation*	5	±10% of rated voltage					ΪŻ
Type of coil in	sulation		Class B					
Power	Standard ty		2.5 W				1 -	
consumption				(0.1	A)			$ \succ $
(When rated	With power Inrus	h		4	W			
voltage is at	saving			(0.1	7 A)			50
24 V)	circuit Holdi	ng		0.6	W			5
Coil switching noise*6			60 dB					15
beforehand.	Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistan		nical resistance	LVM15/1				

Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test *2

*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.

When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage. *5

- *6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions. In compliance with JIS B 8419:2010 *7
 - (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
 - The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.
- When the diaphragm material is Kalrez®, the valve changeover time will be significantly longer at ambient and fluid *8 temperatures of 15°C or less when compared to the valve changeover time at room temperature ($\approx 25^{\circ}$ C).
- Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

Flow Rate Characteristics

Water	Air		
Kv	Cv	С	b
0.055	0.065	0.23	0.27

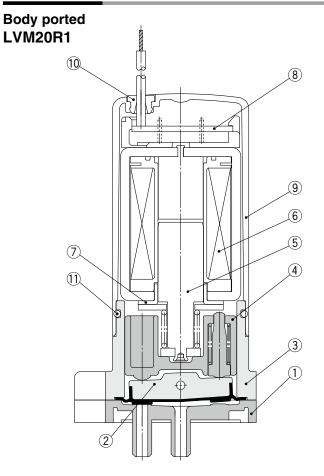
The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

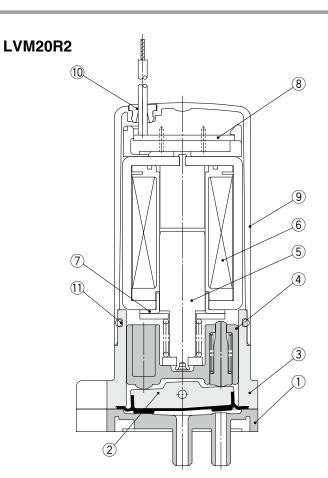
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LVM20/200

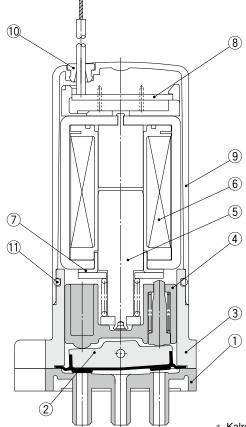
LVM20/200 Series







LVM202R



Component	Parts:	LVM20R1.	20R2.	202R
Component	i ui to.		20112,	20211

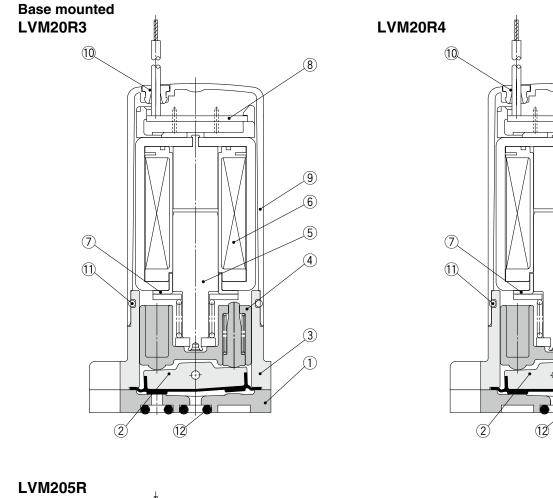
No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez [®]
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	—
6	Coil assembly	—
7	Sleeve	SUY (Iron)
8	Board assembly	—
9	Casing	PBT
10	Plug	NBR
11	O-ring	NBR

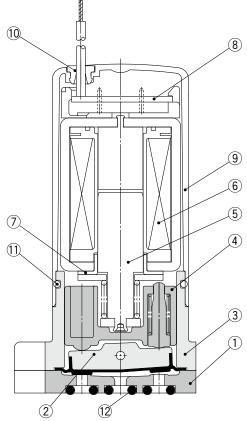
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SMC

Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM20/200 Series

Construction





Comj	ponent Parts: LVM20R3	, 20R4, 205R	Specific Product Precautions		
No.	Description Material				
1	Plate	PEEK	aut B		
2	Diaphragm assembly	EPDM/FKM/Kalrez [®]	i i ii		
3	Body	PBT	P P		
4	Slide bushing assembly	PPS/Stainless steel	S		
5	Armature assembly	—	L		
6	Coil assembly	—			
7	Sleeve	SUY (Iron)	Ś		
8	Board assembly	—	Parts		
9	Casing	PBT			
10	Plug	NBR	Spare		
11	O-ring	NBR	be		
12	O-ring	EPDM/FKM/Kalrez®	S S		

* Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

LVM07

LVM09/090

LVM10/100

LVM15/150

LVM20/200

LVM11/13

(8)

9

6

(5)

(4)

3

(1)

LVM20/200 Series

Dimensions

Body ported LVM20R1-□□-□ (N.C.) LVM20R2-□□-□ (N.O.) LVM202R-DD-D (Universal)



Light position

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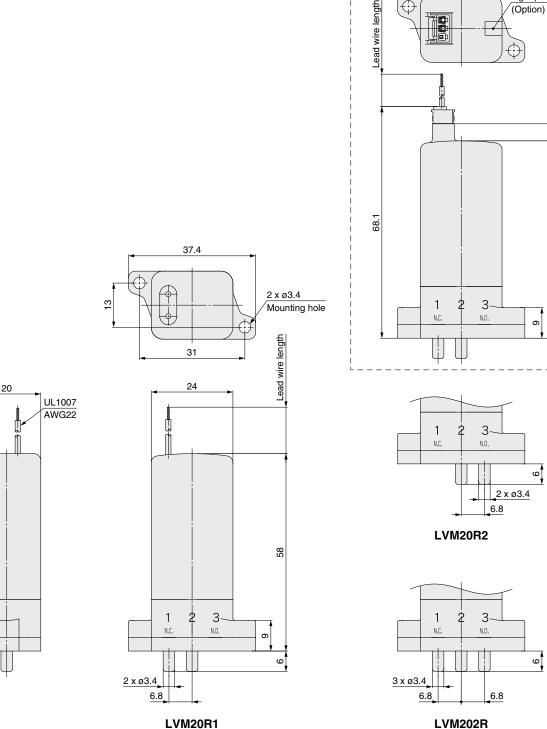
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Plug connector type



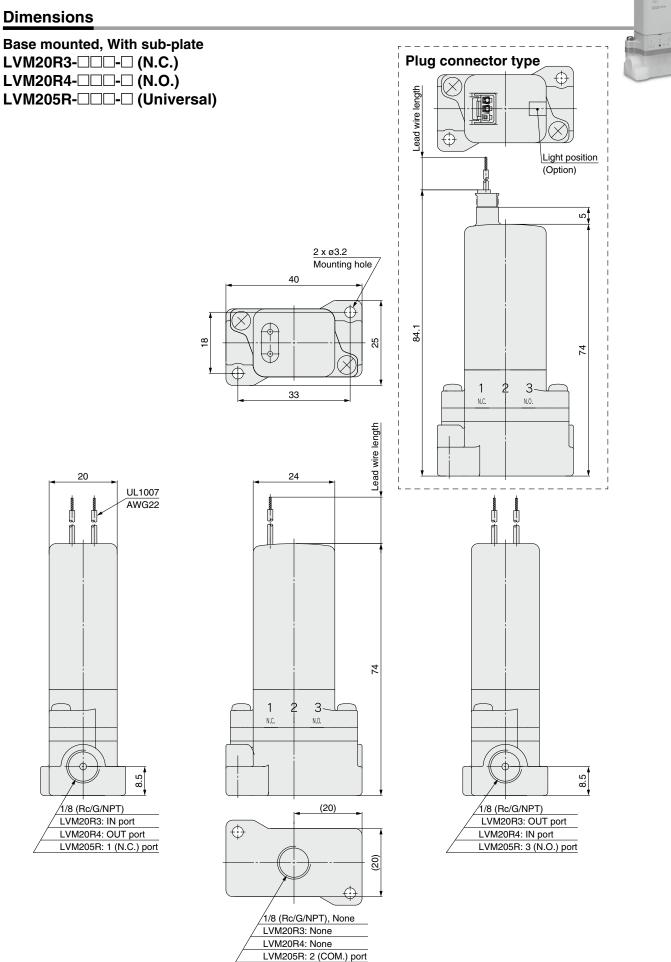
SMC

Direct Operated Rocker Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM20/200 Series

Dimensions Base mounted, Without sub-plate LVM20R3-00-0 (N.C.) LVM07 LVM20R4-00-0 (N.O.) LVM205R-37.4 Plug connector type Light position ŝ (Option) LVM09/090 -ead wire length -ead wire length 2 x ø3.4 Mounting hole 31 20 24 UL1007 AWG22 ١ LVM10/100 S 80 58 58 LVM15/150 3 Þ 3. 1 Þ 1 N.C. N.O. N.O. N.C. ი ი ø2 depth 3 ø2 depth 3 LVM20/200 For Option "P" For Option "P' (With reverse mounting (With reverse mounting prevention pin): prevention pin): . ø2.5, height 2 ø2.5, height 2 11 \bigoplus (X) \oplus ഹ ഹ 3×05.7 LVM11/13 \oplus \oplus (* ŧŧ ø2 depth 3 6.8 6.8 6.8 11 6.8 For Option "P' (With reverse mounting LVM205R LVM20R3 prevention pin): LVM20R4 ø2.5, height 2 Recommended interface dimensions * Surface roughness = Rz3.2 or less **Specific Product** Precautions 31 ±0.1 31 ±0.1 15.5 ±0.1 15.5 ±0.1 11 2 x M3 x 0.5 6.8 ±0.1 <u>6.8 ±0.</u> 6.8 ±0.1 Effective thread ±0.1 2 x M3 x 0.5 length 4 or more <u>6</u>.5 Effective thread length 4 or more When using a positioning pin for mounting, the size ±0.1 ę. should be ø1.8, and the height should be 2.8 or less. ŝ β ъ, For Option "P" (With reverse mounting prevention 3 x ø2.3 pin), the size should be ø2.7, and the depth should Spare Parts C0.2 or less (÷) OUT NI/ be 2.3 or more. 1 (N.C.), IN/ 11 When using a positioning pin for mounting, the size 2 x ø2.3 C0.2 or less 0 2 (COM.), OUT should be ø1.8, and the height should be 2.8 or less. For Option "P" (With reverse mounting prevention 3 (N.O.) pin), the size should be ø2.7, and the depth should Not required for the LVM20R3 LVM20R4 be 2.3 or more. LVM20R3, 205R **34** (A)

SMC

LVM20/200 Series

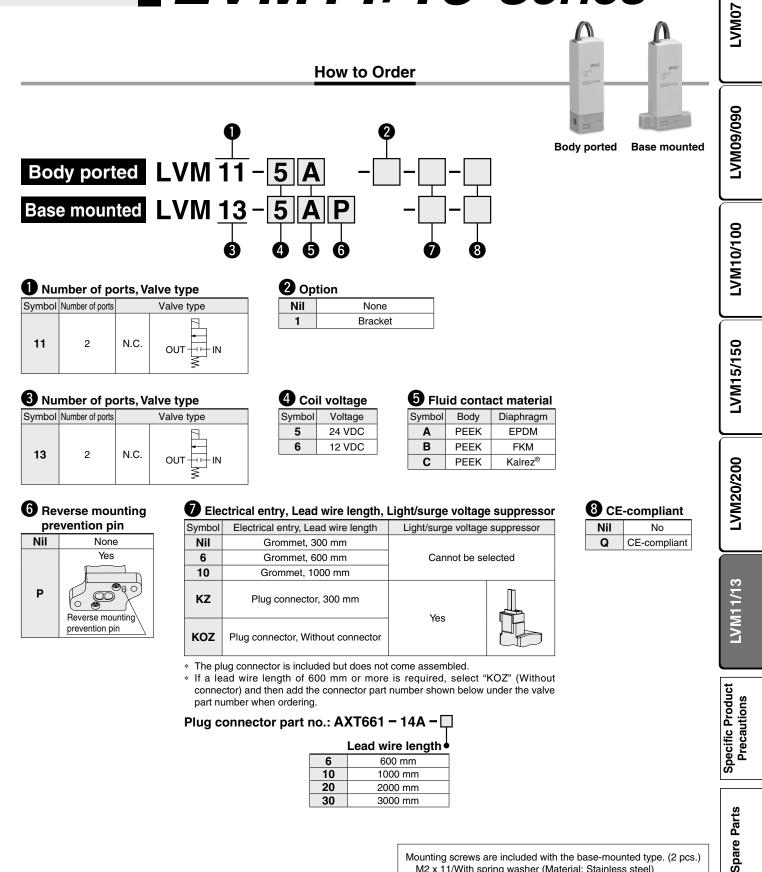


Direct Operated Poppet Type



Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids with Power Saving Circuit

LVM11/13 Series



* Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

Mounting screws are included with the base-mounted type. (2 pcs.) M2 x 11/With spring washer (Material: Stainless steel)

For other spare parts, refer to page 44.

LVM11/13 Series

Specifications



Body ported



Base mounted

			Body ported	Base mounted		
Mo	del		LVM11	LVM13		
Valve constru	ction		Direct operated poppet type			
Valve type			N.C.			
Number of ports			2			
Fluid ^{*1}			Air, Water, DI water (Pure water), Diluent, or Cleaning fluid			
Operating pressure range		inge	0 to 0.25 MPa			
Orifice diameter			1.5 mm			
Response time*7			10 ms or less (at p	neumatic pressure)		
Leakage			Zero leakage, both internal or external (at water pressure)			
Proof pressure*2			0.38 MPa			
Ambient temperature*8		⊧8	0 to 50°C			
Fluid tempera	ture*8		0 to 50°C (No freezing)			
Volume of val	ve cham	nber*3	11 μL	13 μL		
Mounting orie	ntation*	:4	Free			
Enclosure			IP40 or equivalent			
Weight			30 g			
Rated voltage			12, 24 VDC			
Allowable volta	ge fluctu	ation*5	±10% of rated voltage			
Type of coil in	sulation	ו	Class B			
Power	With	Inrush	2.5	5 W		
consumption (When rated	power	musii	(0.1	I A)		
voltage is at 24 V)	saving circuit	Holding	1	W		
Coil switching	noise*	6	50	dB		

*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance beforehand.

*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test

*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted

*4 Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.
 *5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.

*5 when response time is phonized, control the voltage so that there is no indictuation below the fated voltage.

*6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.
*7 In compliance with JIS B 8419:2010

- (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
- The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature. *8 When the diaphragm material is Kalrez[®], the valve changeover time will be significantly longer at ambient and fluid

temperatures of 15°C or less when compared to the valve changeover time at room temperature (\approx 25°C).

* Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

Flow Rate Characteristics

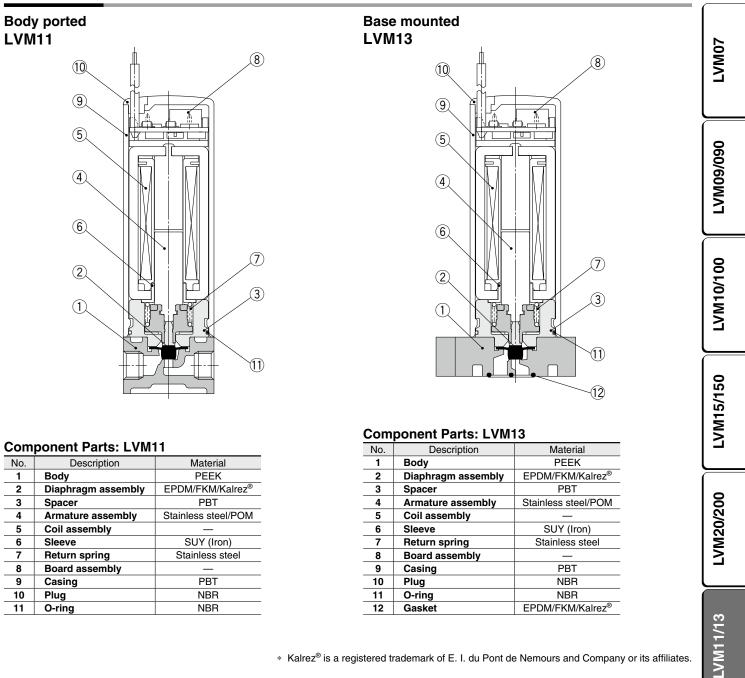
Water	A	ir	
Kv	Cv	С	b
0.034	0.04	0.13	0.22

 The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

* Kalrez[®] is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

Direct Operated Poppet Type Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids with Power Saving Circuit LVM11/13 Series

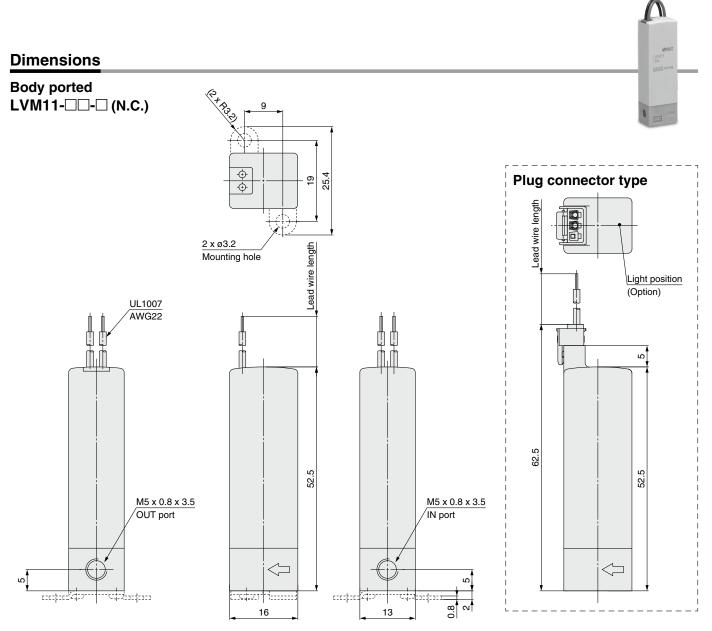
Construction

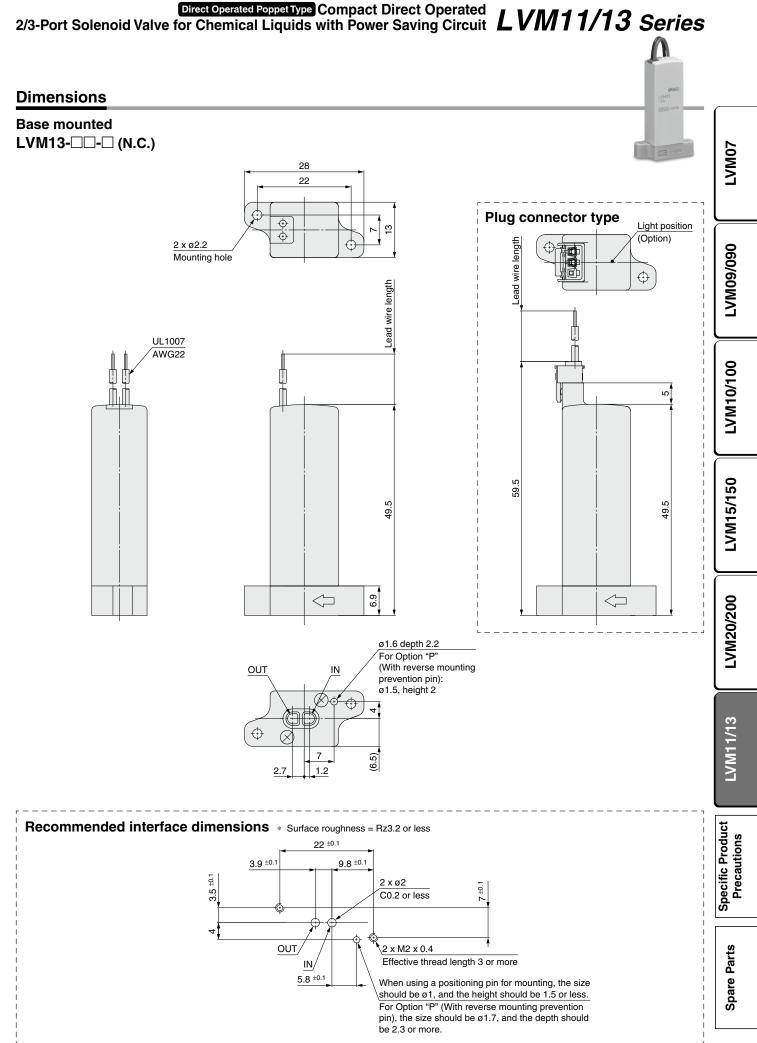


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Specific Product Precautions

LVM11/13 Series





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LVM Series **Specific Product Precautions 1**

Be sure to read this before handling the products. Please contact SMC when it is used in conditions other than the specifications.

Design / Selection

\land Warning

1. Do not use this product in applications which may adversely affect human life (e.g. medical equipment connected to the human body for drip infusion).

2. Confirm the specifications.

Give careful consideration to the operating conditions, such as the application, fluid, and environment, and use within the specified operating ranges indicated in the catalog.

3. Fluid

Be sure to confirm the compatibility between the component material and the fluid.

4. Ensure sufficient space for maintenance activities.

When installing the products, allow access for maintenance and inspection.

5. Fluid pressure range

Fluid pressure should be within the allowable pressure range.

6. Ambient environment

Use within the allowable ambient temperature range. Be sure that the liquid or corrosive gas does not touch the external surface of the product.

7. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

8. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

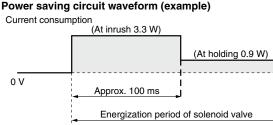
9. Cannot be used as an emergency shut-off valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shut-off valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

10. Extended periods of continuous energization

If solenoid valves are to be continuously energized for extended periods of time, use valves with power saving circuits to minimize the amount of heat released by the coil.

Power saving circuit waveform (example)



* Power consumption for the waveform shown above is that of the LVM09/090.

For the LVM15/150, the type with power saving circuit is standard.

For the LVM10/100, the inrush is 50 ms.

When a solenoid valve without a power saving circuit is continuously energized for long periods of time, temperature increase from coil heat release can result in worsening performance and shortened service life of the solenoid valve, as well as adverse effects on peripheral equipment in the vicinity. For this reason, when valves are to be continuously energized for extended periods, use a fan or take other measures to disperse heat and keep valve surface temperatures at 70°C or less.

The table below shows reference values for continuously energized valves (single unit) when surface temperature is 70°C or less.

Model	LVM09/090	LVM10/100	LVM20/200
Period of continuous energization	5 min. or less	30 min. or less	30 min. or less
Duty ratio		50% or less	
Ambient temperature		25°C or less	
Power saving circuit		None	

* Duty ratio: ON time/(ON time + OFF time)

For the LVM15/150, the type with power saving circuit is standard.

Please use a fan or take other measures to disperse heat and keep temperatures within the specified range when mounting the solenoid valves inside control panels, etc. Be especially careful when using three or more adjacent valves with manifolds and keeping them continuously energized for extended period, as this may result in dramatic increases in temperature.

11. Low temperature environments

Be aware that the valve changeover time becomes extremely long when the ambient and fluid temperature becomes 15°C or less as a reference when compared to the valve changeover time at room temperature (approx. 25°C). Diaphragm material: Kalrez®

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Selection

\land Caution

1. Leakage voltage

The leakage voltage should be 2% or less of the rated voltage. If the leakage voltage exceeds this value, solenoid valve may not turn OFF.

2. Valves with a power saving circuit (PWM circuit built-in type)

Valves with a power saving circuit (PWM circuit built-in type) perform the high-speed switching operation with the PWM control circuit inside the valve after the rated power has been applied for several tens of ms to reduce the power consumption. The problems shown below may occur in this type of valve due to the switch or drive circuit system by the PWM control. Be sure to check the operation with the customer's machine sufficiently when selecting the product.

- 1) The valve does not turn ON.
 - 1. If the PWM circuit built-in type valve is driven by a mechanical relay, etc., and chattering occurs during the several tens of ms necessary for the valve to reach its rated voltage, the valve may not turn ON correctly.
 - 2. If a filter, etc., is connected between the power supply and the PWM circuit built-in type valve, the current necessary to drive the valve lowers due to the effects of the filter, and then the valve may not turn ON correctly.
- 2) The valve does not turn OFF.

If the PWM circuit built-in type valve is driven by the photo coupler, the photo coupler cannot turn OFF and the valve is kept in an ON state. Therefore, take great care when using the photo coupler built-in SSR (solid state relay) or drive circuit.



LVM Series Specific Product Precautions 2

Be sure to read this before handling the products. Please contact SMC when it is used in conditions other than the specifications.

Mounting

A Caution

1. Always tighten threads with the proper tightening torque.

When mounting the solenoid valve, tighten it with the proper tightening torque shown below.

Tightening Torque for Base Mounting

Location	Model	Thread size	Proper tightening torque [N·m]
	LVM07R6	M1.6	0.06 to 0.1
Base	LVM09R3, 09R4, 09R6, 095R	M2	0.1 to 0.14
mounted,	LVM13	M2	0.15 to 0.2
Body	LVM10R3, 10R4, 10R6, 105R	M2	0.15 to 0.2
mounting	LVM15R3, 15R4, 15R6, 155R	M2.5	0.25 to 0.35
	LVM20R3, 20R4, 205R	M3	0.4 to 0.6

- 2. Mount the solenoid valve on the horizontal surface. Applicable model: All models
- 3. Remove dust from the solenoid valve mounting surface completely. The surface roughness of the mounting surface should be Rz3.2 or less. Applicable model: Base mounted

Applicable model: Base mounted

4. When mounting the solenoid valves next to each other, the valve pitch should be the value or more shown in the table below.

Model	LVM07	LVM09/090	LVM13	LVM10/100	LVM15/150	LVM20/200
Valve pitch	8	10.5	14	14	17	21
Applicable mo	Applicable model: All models					

Applicable model: All models

A Warning

5. If air leakage increases or equipment does not operate properly, stop operation.

After mounting, perform suitable function and leak tests to confirm that the mounting is correct.

6. Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended.

When residual liquid need not be taken into consideration, any mounting orientation is available.

Piping

▲ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil, and other debris from inside the pipe.

2. When tubing is connected to the body-ported solenoid valve, insert the tubing straight to the end of the tube inlet for a complete fit.

Select appropriate tubing while referring to the table below.

Model	Tube inside diameter (I.D.)	Tubing outside diameter (O.D.) (after mounting)
LVM09R1, 09R2, 092R	ø1.9 or less	ø4.2 or less
LVM10R1, 10R2, 102R	ø2.5 or less	ø4.5 or less
LVM20R1, 20R2, 202R	ø3.1 or less	ø6.8 or less

The holding force varies by the tubing material. Be sure to confirm the holding force of each material before operation. After connecting the tubing, care should be taken not to put excessive force (tensile force, compression, bending, etc.) on the tubing. If an external force of 20 N or more is applied to the tube inlet, the inlet may become damaged, and leakage or breakage could occur.

3. When the tubing is long or according to the operating conditions, tubing may thrash about, causing damage to the tube inlet of the solenoid valve, or the tubing to come off or deteriorate.

In this case, secure the tubing to prevent its uncontrolled movement.

4. When piping the fitting to the solenoid valve, the installation method and tightening torque value may vary depending on the seal structure (shape) or material of the fitting to be used. Check the methods and precautions recommended by the fitting manufacturer to be used, and be sure to check for leakage.

The table below shows the tightening method using the KQ2 series.

Model	Location	Thread size	Tightening method	Tightening torque [N·m] (Reference)
LVM11	Body	M5	After tightening by hand, tighten 1/6 to 1/4 turn with a tightening tool.	Material PEEK: 0.5 to 0.7
LVM10R3, 10R4, 10R6, 105R	Base	M6 or 1/4-28UNF	After tightening by hand, tighten 1/6 to 1/4 turn with a tightening tool.	Material PVDF: 0.6 to 0.8 Material PFA: 0.2 to 0.25
LVM15R3, 15R4, 15R6, 155R		M6 or 1/4-28UNF	After tightening by hand, tighten 1/6 to 1/4 turn with a tightening tool.	Material PVDF: 0.6 to 0.8
LVM20R3,	(With sub-plate)	Rc1/8 or NPT1/8	Tighten approximately 4 turns.	Material PVDF: 0.5 to 0.6
20R4, 205R		G1/8	After tightening by hand, tighten 1/3 to 1/2 turn with a tightening tool.	Material PVDF: 0.4 to 0.6

LVM10/100

LVM11/13

Specific Product

Spare Parts



LVM Series Specific Product Precautions 3

Be sure to read this before handling the products. Please contact SMC when it is used in conditions other than the specifications.

Wiring

A Caution

- 1. Use electrical circuits which do not generate chattering in their contacts.
- 2. Use voltage which is within $\pm 10\%$ of the rated voltage. However, when response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.
- 3. Apply the correct voltage.

Applying incorrect voltage may cause a malfunction or a burned coil.

Connect the wires so that an external force of 10 N or more is not applied to the lead wire.

Otherwise, the coil will burn.

5. Units with power saving circuits use polarized electrical connections. Red (+), Black (-)



Fluid Properties

A Warning

Liquid (chemicals)

Component crystallizes or clots depending on its nature. Leakage will occur when a crystallized or clotted component is caught between the sealing parts.

Take measures to clean such component if necessary.

Water

Install a filter strainer of about 100 mesh on the inlet side of the piping.

Air

Compressed air filtered with a filter with filtration rating of 5 μ m or less, which is mounted on the inlet side of the piping, should be used.

Operating Environment

\land Warning

- 1. Do not use the product in a place where there is contact with corrosive gases, chemicals or liquids.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to excessive vibration or impact.

Impact resistance of this solenoid valve is 150 m/s². Vibration resistance of this solenoid valve is 30 m/s².

4. Do not use in locations where radiated heat will be received from nearby heat sources.

Maintenance

M Warning

1. Removing the product

Shut off the fluid supply and release the fluid pressure in the system. Shut off the power supply. Remove the product.

- 2. Before operating, remove residual chemicals and completely replace it with pure water, air, etc.
- 3. Do not disassemble the product.

Products which have been disassembled cannot be guaranteed. If disassembly is necessary, please contact SMC.

How to Use Plug Connector

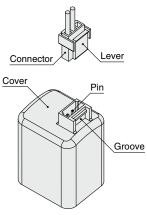
ACaution

Attaching connectors

Hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.

Detaching connectors

Remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



LVM Series **Spare Parts**

Mounting Screw (Base mounted, For Body mounting)

Applicable model	Part number	Qty.
LVM07R6	LVM070-SC	20
LVM09R3, 09R4, 09R6, 095R	LVM090-SC	20
LVM13	LVM100-SC	20
LVM10R3, 10R4, 10R6, 105R	LVM100-SC	20
LVM15R3, 15R4, 15R6, 155R	LVM150-SC	20
LVM20R3, 20R4, 205R	LVM200-SC	20

■ Sub-plate (Base mounted, Option)

LVM20R3, 20R4, 205R	LVM200-SC	20		15
Sub-plate (Base mounted, Option)			
Applicable model	Part	number	Qty.	
LVM10R3, 10R4, 10R6 (Material: PVDF)	LVM100-S2-1-		1	1.
LVM10R3, 10R4, 10R6 (Material: PFA)	LVM100-S2-2-	☐ □: Port size ─ M6: M6 x 1	1	Ē
_VM105R (Material: PVDF)	LVM100-S1-1-	28: 1/4-28UNF	1	ſ
VM105R (Material: PFA)	LVM100-S1-2-		1	L
VM15R3, 15R4	LVM150-S2-1-	□: Port size	1	1
_VM15R6	LVM150-S6-1-	M6: M6 x 1	1	
.VM155R	LVM150-S1-1-	28: 1/4-28UNF	1	
LVM20R3, 20R4	LVM200-S2-1-	□: Port size 01: Rc1/8	1	
LVM205R	LVM200-S1-1-	F1: G1/8 N1: NPT1/8	1	ſ

Gasket, O-ring (Base mounted, For Interface mounting)

Applicable model	For Interface mounting) Part ni	umber	Qty.
M07R6	LVM070-GS-		10
VM09R3, 09R4, 09R6, 095R	LVM090-GS-	☐: Material A: EPDM B: FKM C: Kalrez®	10
VM13	LVM13-GS-		10
VM10R3, 10R4, 10R6, 105R	LVM100-OR-		30
.VM15R3, 15R4, 15R6, 155R	LVM150-GS-D		10
VM20R3, 20R4, 205R	LVM200-OR-		30

Bracket (Option)

Applicable model	Part number	Qty.	Note
LVM11	LVM10-14A-1	1	
LVM10R1, 10R2, 102R	LVM100-10A-1	1	With mounting screws
LVM10R3, 10R4, 10R6, 105R	LVM100-18A-1	1	

Plug Connector

Applicable model	Part n	umber	Qty.	
LVM09/090	SY100-30-4A-⊡	□: Lead wire length Nil: 300 mm 6: 600 mm 10: 1000 mm 30: 3000 mm	1	fic Product
LVM11/13/10/100/15/150/20/200	AXT661-14A-□	□: Lead wire length Nii: 300 mm 6: 600 mm 10: 1000 mm 20: 2000 mm 30: 3000 mm	1	Specific

Spare * Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

LVM11/13

LVM07

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Edition B * The LVM09/090, LVM15/150, and LVM20/200 series have been added. * The model numbers of the LVM10/100 series have been changed. * Number of pages has been increased from 12 to 28. LU	n History Edition C * The LVM07 series has been added. * The body-ported type and new variations have been added to the LVM09 series. * New variations have been added to the LVM15 series. * Various options have been added. * Number of pages has been increased from 28 to 48. YR
Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.	