

# DXMR110-8K IO-Link Master Datasheet

## DXMR110-8K Overview

Banner's DXMR110-8K IO-Link Controller consolidates data from multiple sources to provide local data processing as well as accessibility for host systems as a platform for the Industrial Internet of Things (IIoT).

The DXMR110-8K IO-Link Controller 8-port IO-link device serves as the gateway for the connection of up to eight IO-link devices including sensors, lighting products, IO-link hubs, and more.



The DXMR110-8K contains eight IO-link ports, allowing for concurrent communication to up to eight IO-Link devices. Data is collected into the internal logic controller to facilitate edge processing, protocol conversion to Industrial Ethernet, Modbus/TCP, and PROFINET, and pushing information to web servers. In addition to IO-Link devices, the IO-Link master can be used to transmit up to 16 discrete signals using pin 2 or pin 4 of the IO-link master ports.

The configurable IO-link master device works with IO-link devices and allows for quick deployment of IO-link data to Ethernet, Modbus/TCP, and PROFINET networks.

- Local control or connectivity with automation protocols, including EtherNet, Modbus/TCP, and PROFINET<sup>1</sup>
- Logic processing and problem-solving capable of deploying solutions to process and control data from multiple devices
- Compact housing saves space and weight compared to traditional "block" style form factors
- IP67 housing simplifies installation in any location by eliminating the need for a control cabinet
- Consolidate cable runs to minimize cabling and associated weight, especially in weight-critical applications such as robotics
- Flexible and Customizable—Expanded internal logic controller with action rules and ScriptBasic programming

## DXMR110-8K Models

Model	Ethernet Connection	IO-Link Master Connections	Other Connections
DXMR110-8K	Two female M12 D-Code Ethernet Connectors for daisy chaining and communication to a higher-level control system	Eight female M12 connections for IO-Link master connections	One male M12 for incoming power, one female M12 for daisy chaining power

## Controller Connections for the DXMR110-8K

To connect IO-Link devices on machines in industrial environments, an M12 quick-disconnect connection is typically used. The pin assignment according to IEC 60974-5 is the following:

- Pin 1: 24 V DC
- Pin 2: Switching Digital I/O (PNP only)
- Pin 3: 0 V
- Pin 4: Switching Digital I/O (NPN, PNP, or Push-Pull) and IO-link Communication Line

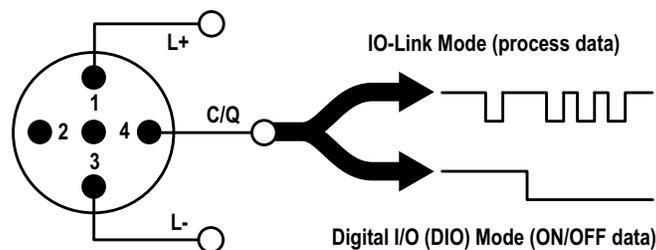


Figure 1: IO-Link pin assignments

1. EtherNet/IP™ is a trademark of ODVA, Inc. Modbus® is a registered trademark of Schneider Electric USA, Inc. PROFINET® is a registered trademark of PROFIBUS Nutzerorganisation e.V. By default, the DXMR110-8K IO-Link Controller is set to a static IP address of 192.168.0.1.

One male M12 connection provides common power and ground to all M12 IO-Link ports. Two 100 Mbps Ethernet ports (female) use an M12 D-coded Ethernet connection.

- Modbus/TCP
- EtherNet/IP
- PROFINET

Eight IO-Link controller connections using female M12 connectors.

- Separate IO-Link control and programmability for each connection point
- Configurable SIO mode on Input 1 and Input 2 of each IO-Link port

The DXMR110-8K IO-Link Controller has eight Class A ports. Pin 2 on these is an additional discrete IO channel. For specific pinout connections, see [Wiring for the DXMR110-8K on page 3](#).

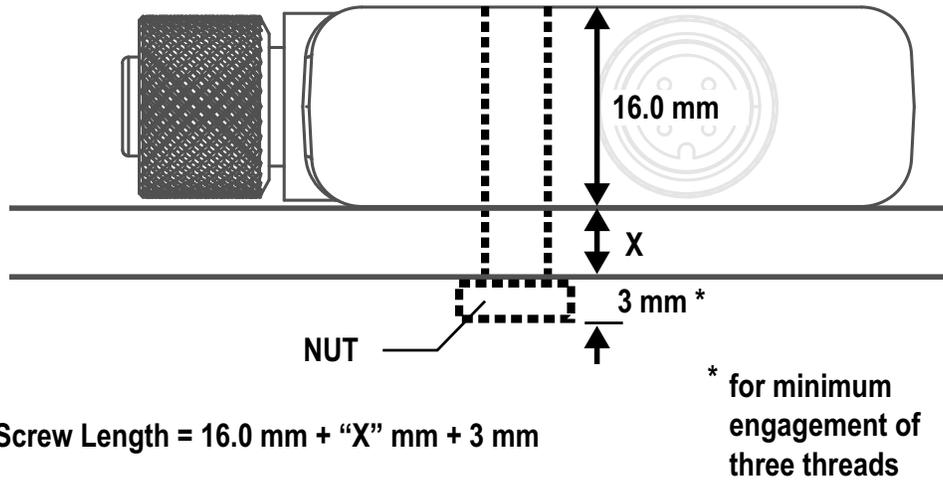
For more information on the device registers and port settings of the DXMR110-8K IO-Link Controller, refer to the DXMR110-8K IO-Link Controller IO-Link Master Device Register Map (p/n [229732](#)).

## Installation Instructions

### Installing the DXMR110-8K

Install the DXMR110-8K to allow access for functional checks, maintenance, and service or replacement.

Fasteners must be of sufficient strength to guard against breakage. The use of permanent fasteners or locking hardware is recommended to prevent the loosening or displacement of the device. The mounting hole (4.5 mm) in the DXMR110-8K accepts M4 (#8) hardware. See the figure below to help in determining the minimum screw length.



**CAUTION:** Do not overtighten the DXMR110-8K's mounting screw during installation. Overtightening can affect the performance of the DXMR110-8K.

## Wiring for the DXMR110-8K

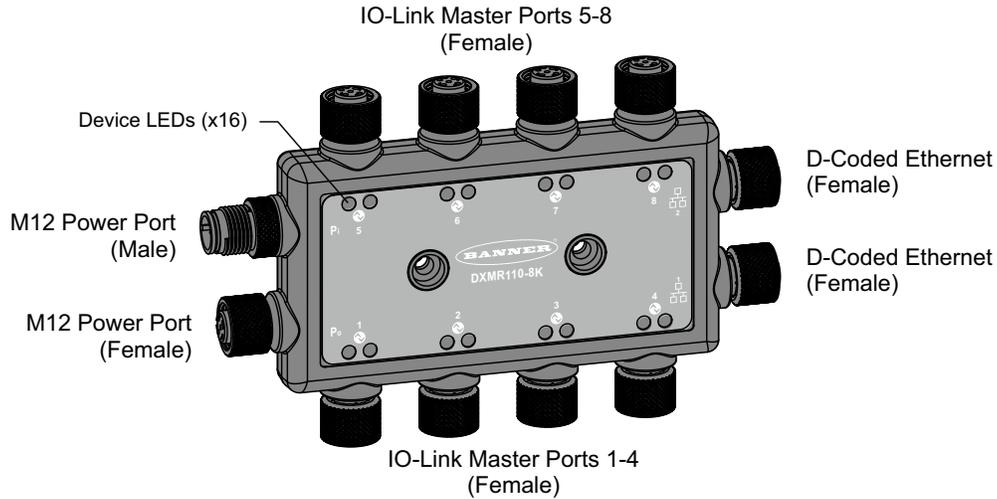


Figure 2: DXMR110-8K IO-Link Controller ports

Table 1: Ports 1-8 female connector

Port 1–8 5-pin M12 Connector (female)	Pin	Wire Color	Description
	1	Brown (bn)	18 V DC to 30 V DC
	2	White (wh)	I/Q (digital in-out)
	3	Blue (bu)	DC common (GND)
	4	Black (bk)	C/Q (communications/digital in-out)
	5	Gray (gy)	Not used/reserved

Table 2: 4-pin M12 male connector

4-pin M12 Power Connector (male)	Pin	Wire Color	Description
	1	Brown (bn)	18 V DC to 30 V DC
	2	White (wh)	18 V DC to 30 V DC
	3	Blue (bu)	DC common (GND)
	4	Black (bk)	DC common (GND)

Table 3: 4-pin M2 female connector

4-pin M12 Power Connector (female)	Pin	Wire Color	Description
	1	Brown (bn)	18 V DC to 30 V DC
	2	White (wh)	18 V DC to 30 V DC
	3	Blue (bu)	DC common (GND)
	4	Black (bk)	DC common (GND)

Table 4: D-coded industrial Ethernet connectors

4-pin Industrial Ethernet Connectors (female)	Pin	Wire Color	Description
	1	Black (bk)	+Tx
	2	Red (rd)	+Rx
	3	Green (gn)	-Tx
	4	White (wh)	-Rx

## Specifications for the DXMR110-8K

### Supply Voltage

18 V DC to 30 V DC

### Supply Protection Circuitry

Protected against reverse polarity and transient voltages

### Power Consumption

24 V DC at 150 mA + 200mA/port = 1750 mA maximum

### Application Note

When connecting external devices to the DXMR110-8K, it is important that the power consumption of the IO-Link master and connected devices combined does not exceed 8 Amps

### Construction

Connector Body: PVC translucent black

### Communication Protocols

PROFINET<sup>®</sup>, Modbus/TCP, EtherNet/IP<sup>™</sup>

EtherNet/IP<sup>™</sup> is a trademark of ODVA, Inc. Modbus<sup>®</sup> is a registered trademark of Schneider Electric USA, Inc. PROFINET<sup>®</sup> is a registered trademark of PROFIBUS Nutzerorganisation e.V.

### Security Protocols

TLS, SSL, HTTPS

### Operating Conditions

-40 °C to +70 °C (-40 °F to +158 °F)

90% at +70 °C maximum relative humidity (non-condensing)

### Storage Temperature

-40 °C to +80 °C (-40 °F to +176 °F)

### Certifications



**Banner Engineering BV** Park Lane,  
Culliganlaan 2F bus 3, 1831 Diegem,  
BELGIUM



**Turck Banner LTD** Blenheim House,  
Blenheim Court, Wickford, Essex SS11  
8YT, Great Britain

### Required Overcurrent Protection

**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protection (A)	Supply Wiring (AWG)	Required Overcurrent Protection (A)
20	5.0	26	1.0
22	3.0	28	0.8
24	1.0	30	0.5

## DXMR110-8K Dimensions

All measurements are listed in millimeters, unless noted otherwise.

### Indicators

Green/amber/red: Program status indicators

Green: Ethernet communications

Red/green/blue on port 1: IO-Link Port 1 Status

Red/green/blue on port 2: IO-Link Port 2 Status

Red/green/blue on port 3: IO-Link Port 3 Status

Red/green/blue on port 4: IO-Link Port 4 Status

Red/green/blue on port 5: IO-Link Port 5 Status

Red/green/blue on port 6: IO-Link Port 6 Status

Red/green/blue on port 7: IO-Link Port 7 Status

Red/green/blue on port 8: IO-Link Port 8 Status

### Connections

Nine integral 4-pin M12 female quick disconnects

One integral 4-pin M12 male quick disconnect

Two integral 4-pin M12 female D-Code quick disconnects

### Digital Inputs (SIO [DI] Mode)

Input Current: 5 mA typical

ON Voltage/Current: 15 V DC minimum/5 mA minimum

OFF Voltage: 5 V DC maximum

### Digital Outputs (SIO [DO] Mode)

On-Resistance: 120 mΩ typical, 250 mΩ maximum

Current Limit: 0.7 A minimum, 1.0 A typical, 1.3 A maximum

Off Leakage Current: -10 μA minimum, 10 μA maximum

### IO-Link Baud Rates

COM1: 4.8 kbps

COM2: 38.4 kbps

COM3: 230.4 kbps

### Environmental Ratings

For Indoor Use Only

IP65, IP67, NEMA 1, UL Type 1

### Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 1.0 mm amplitude, 5 minutes sweep, 30 minutes dwell)

Meets IEC 60068-2-27 requirements (Shock: 30G 11 ms duration, half sine wave)

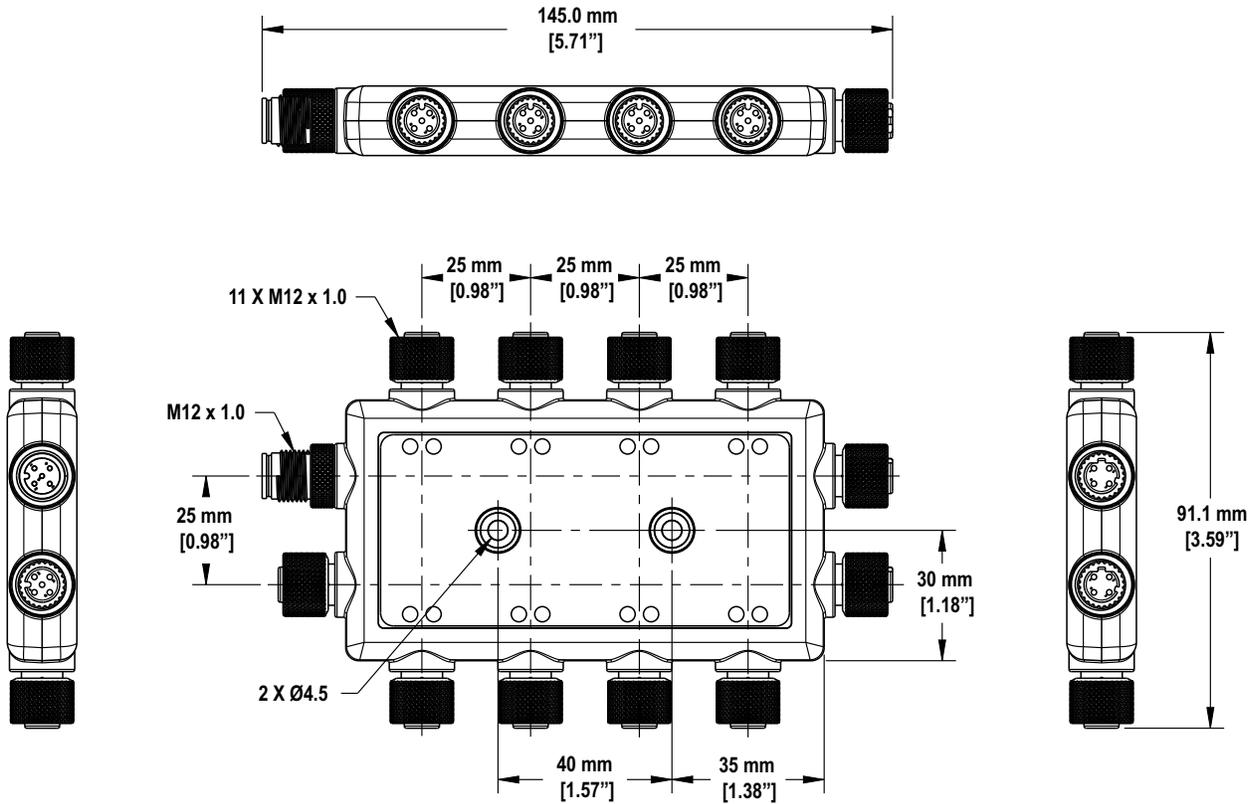


Figure 3: DXMR110-8K Dimensions

## Accessories for the DXMR110-8K

### Power Supplies

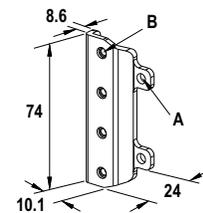
- [PSD-24-4](#)—DC Power Supply, Desktop style, 3.9 A, 24 V DC, Class 2, 4-pin M12/Euro-style quick disconnect (QD)
- [PSDINP-24-06](#)—DC power supply, 0.63 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated
- [PSDINP-24-13](#)—DC power supply, 1.3 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated
- [PSDINP-24-25](#)—DC power supply, 2.5 Amps, 24 V DC, with DIN Rail Mount, Class I Division 2 (Groups A, B, C, D) Rated
- [PSW-24-1](#)—DC power supply with multi-blade wall plug, 100–240 V AC 50/60 Hz input, 24 V DC 1 A output, UL Listed Class 2, 4-pin female M12 connector
- [PSWB-24-1](#)—DC power supply with multi-blade wall plug, 100–240 V AC 50/60 Hz input, 24 V DC 1 A output, UL Listed Class 2, barrel jack connector

### SMBR90S

- Stainless steel bracket
- 4x M4-07 pernuts (B)
- Includes 2x M4 stainless steel hex head screws and flat washers

Hole center spacing: A = 40, B = 20

Hole size: A =  $\varnothing$  5



4-Pin Threaded M12 Cordsets—Double Ended

Model	Length	Style	Dimensions	Pinout
MQDEC-401SS	0.31 m (1 ft)	Male Straight/Female Straight		<p>Female</p>
MQDEC-403SS	0.91 m (2.99 ft)			
MQDEC-406SS	1.83 m (6 ft)			
MQDEC-412SS	3.66 m (12 ft)			
MQDEC-420SS	6.10 m (20 ft)			
MQDEC-430SS	9.14 m (30.2 ft)			
MQDEC-450SS	15.2 m (49.9 ft)	Male Right-Angle/Female Straight		<p>Male</p> <p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-403RS	0.91 m (2.99 ft)			
MQDEC-406RS	1.83 m (6 ft)			
MQDEC-412RS	3.66 m (12 ft)			
MQDEC-420RS	6.10 m (20 ft)			
MQDEC-430RS	9.14 m (30.2 ft)			
MQDEC-450RS	15.2 m (49.9 ft)	Male Right-Angle/Female Right-Angle		<p>1 = Brown 2 = White 3 = Blue 4 = Black</p>
MQDEC-403RR	0.9 m (2.9 ft)			
MQDEC-406RR	1.8 m (5.9 ft)			
MQDEC-412RR	3.6 m (11.8 ft)			
MQDEC-420RR	6.1 m (20 ft)			

4-pin M12 D-code to RJ45 Shielded Ethernet

Model	Length	Style	Dimensions	Pinout (Male)
STP-M12D-406	1.83 m (6 ft)	Straight		<p>1 = White/Orange 2 = Orange 3 = White/Blue 6 = Blue</p> <p>1 = White/Orange 2 = White/Blue 3 = Orange 4 = Blue</p>
STP-M12D-415	4.57 m (15 ft)			
STP-M12D-430	9.14 m (30 ft)			

4-pin M12 D-code Double-ended Male				
Model	Length	Style	Dimensions	Pinout (Male)
BCD-M12DM-M12DM-0.3M	0.3 m (13 in)	Straight		<ul style="list-style-type: none"> <li>• 1 = White/Orange</li> <li>• 2 = White/Green</li> <li>• 3 = Orange</li> <li>• 4 = Green</li> </ul>
BCD-M12DM-M12DM-1M	1 m (39 in)			

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For patent information, see [www.bannerengineering.com/patents](http://www.bannerengineering.com/patents).

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