

# SANMOTION C S500

## Motion controller

Ver.2  
English



# SANMOTION C

MOTION CONTROLLER

EtherCAT®

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# SANMOTION C S500

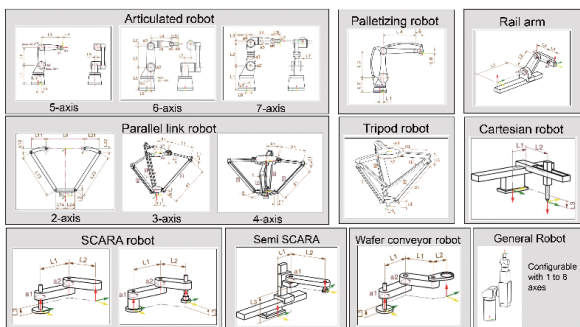
## MOTION CONTROLLER

This motion controller can control 7-axis articulated robots. It can control the motion of a variety of robots, contributing to the in-house robot motion planning for your system.



### Abundant Robot Control Functions

This motion controller can control 15 robot configurations, including complex 7-axis articulated robots. Functions such as trajectory control and interpolated operation can be done with ease, contributing to the in-house robot motion planning.



### Space-Saving of Equipment

The product volume has been reduced by approximately 60% compared to our current model. This allows it to be installed in a limited space, helping miniaturizing your system.



About **60%** reduction

Comparison with our existing motion controller SANMOTION C SMC263X with 10 I/O modules installed.

### High-Speed Control of Multiple Axes

This motion controller can control a maximum of 64 motor axes with cycle time of up to 1 ms, improving the accuracy of position control.

### Control of Multiple Robots

This motion controller can control multiple robots simultaneously, allowing different types of robots, e.g. assembly and sorting robots, to be controlled with a single unit.

### Helps Make Systems IoT-ready

This motion controller can connect to a variety of open networks such as EtherCAT, Modbus TCP, and OPC UA. It can contribute to making factories automated and IoT-ready by sharing information between devices in a network in real time.

### Reduces Development Time

This motion controller can integrate robot control and machine control development environments into one. This makes it possible to simulate the motion of the entire system in a single development environment, greatly reducing the maintenance and development time of machines.

## Information on **SANMOTION C S100** (separate catalog available)

This motion controller specializes in the control of robots with up to 4 axes and point-to-point (PTP) positioning control. They are ideal for applications such as assembly equipment and conveying machines.

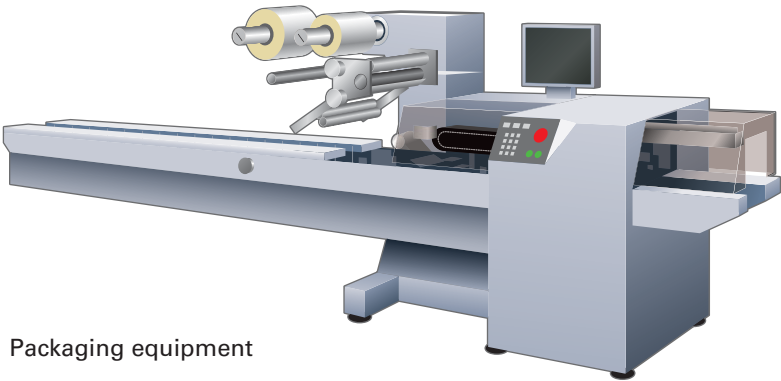
EtherCAT®



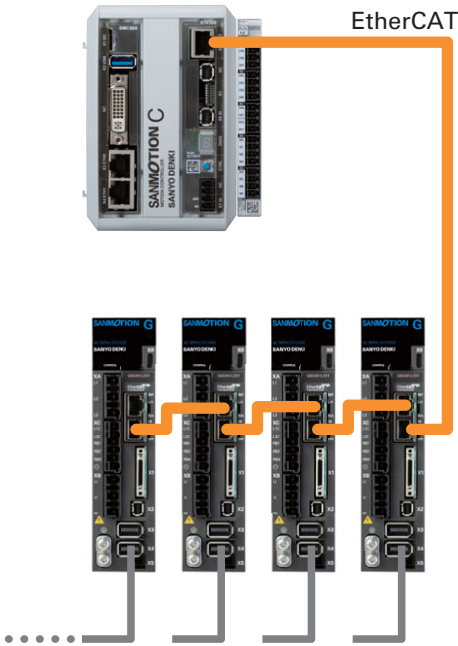
# System Configuration Example

## ■ Packaging equipment (electronic cam, electronic gear control)

Items	Model no.
CPU module	SMC505
I/O module	DM570
Runtime firmware	SMC-505-MFB-□□□
Integrated development tool software SANMOTION C Studio	SMC-500-STUDIO-□□□



Packaging equipment



## ■ Conveying robot (SCARA robot)

Items	Model no.
CPU module	SMC505
I/O module	DM570
Runtime firmware	SMC-505-PATH-□□□
Integrated development tool software SANMOTION C Studio	SMC-500-STUDIO-□□□
Teaching pendant	TP-C70

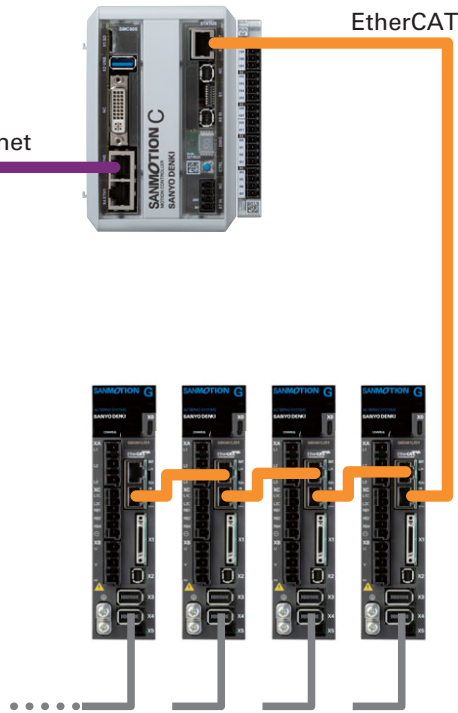


SCARA robot

Teaching pendant  
(Option)

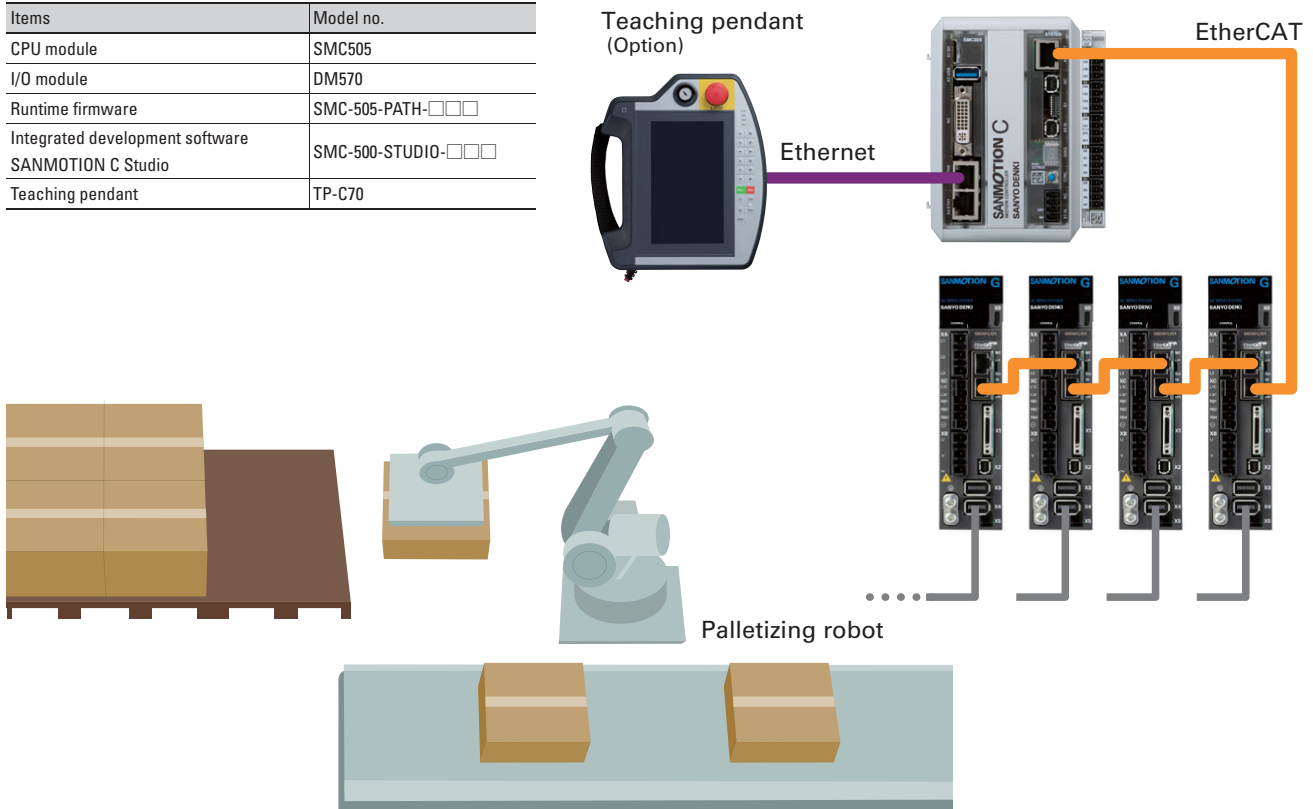


Ethernet



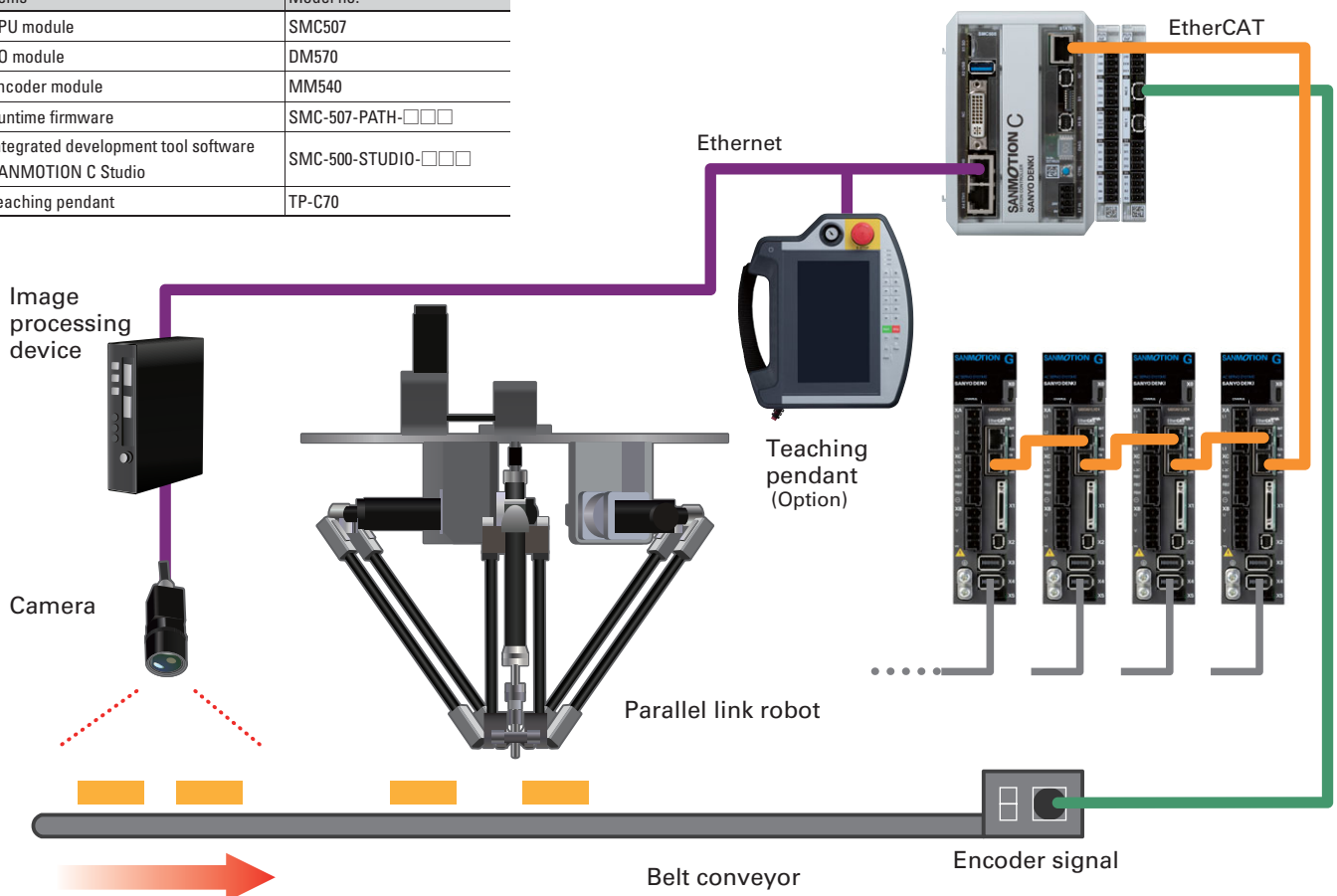
## ■ Palletizing system (palletizing robot)

Items	Model no.
CPU module	SMC505
I/O module	DM570
Runtime firmware	SMC-505-PATH-□□□
Integrated development software SANMOTION C Studio	SMC-500-STUDIO-□□□
Teaching pendant	TP-C70



## ■ Conveyor tracking system (with parallel link robot tracking function)

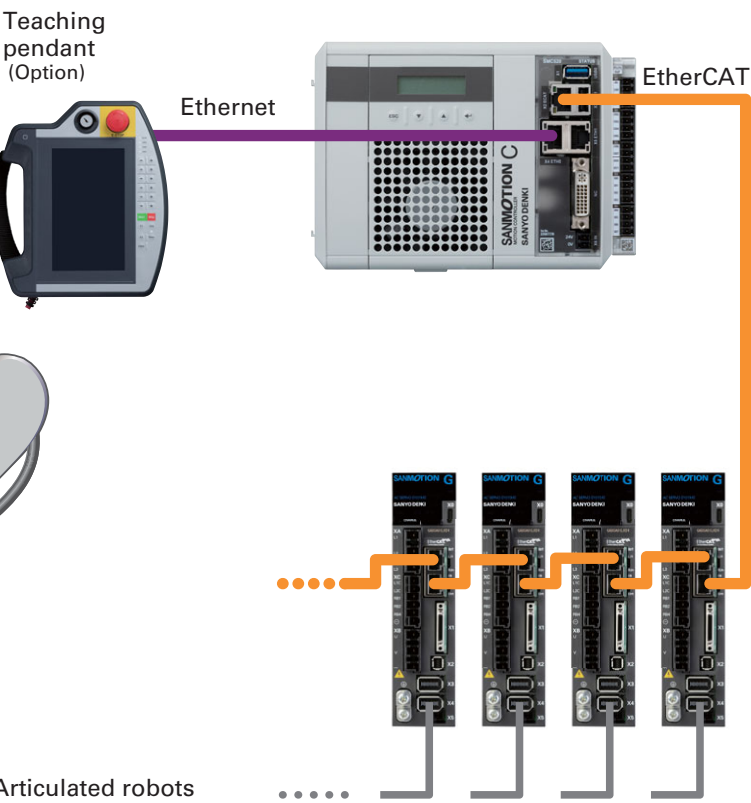
Items	Model no.
CPU module	SMC507
I/O module	DM570
Encoder module	MM540
Runtime firmware	SMC-507-PATH-□□□
Integrated development tool software SANMOTION C Studio	SMC-500-STUDIO-□□□
Teaching pendant	TP-C70



# System Configuration Example

■ Assembly system with multiple robots (6-/7-axis articulated robot)

Items	Model no.
CPU module	SMC520
I/O module	DM570
Runtime firmware	SMC-520-ADV-□□□
Integrated development tool software SANMOTION C Studio	SMC-500-STUDIO-□□□
Teaching pendant	TP-C70



See the following catalogs for AC servo systems and closed loop stepping systems.

Catalogs are available for download from our Catalog Site.

- SANMOTION G Catalog
- SANMOTION R 100/200 V General Catalog
- SANMOTION R 400 V Catalog
- SANMOTION R ADVANCED MODEL 48 VDC Catalog
- SANMOTION Model No.PB Closed Loop Stepping System Catalog

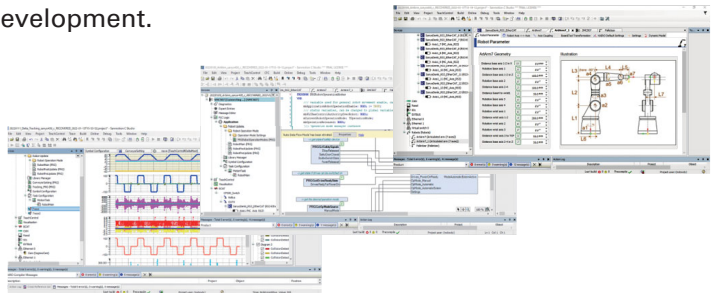


# Software and Peripherals

## Integrated development software **SANMOTION C Studio**

This software features various functions for system development.

- Programming tool
- Electronic cam editor
- Configuration tool
- Simple HMI (human machine interface) tool
- Analysis and diagnostic tool



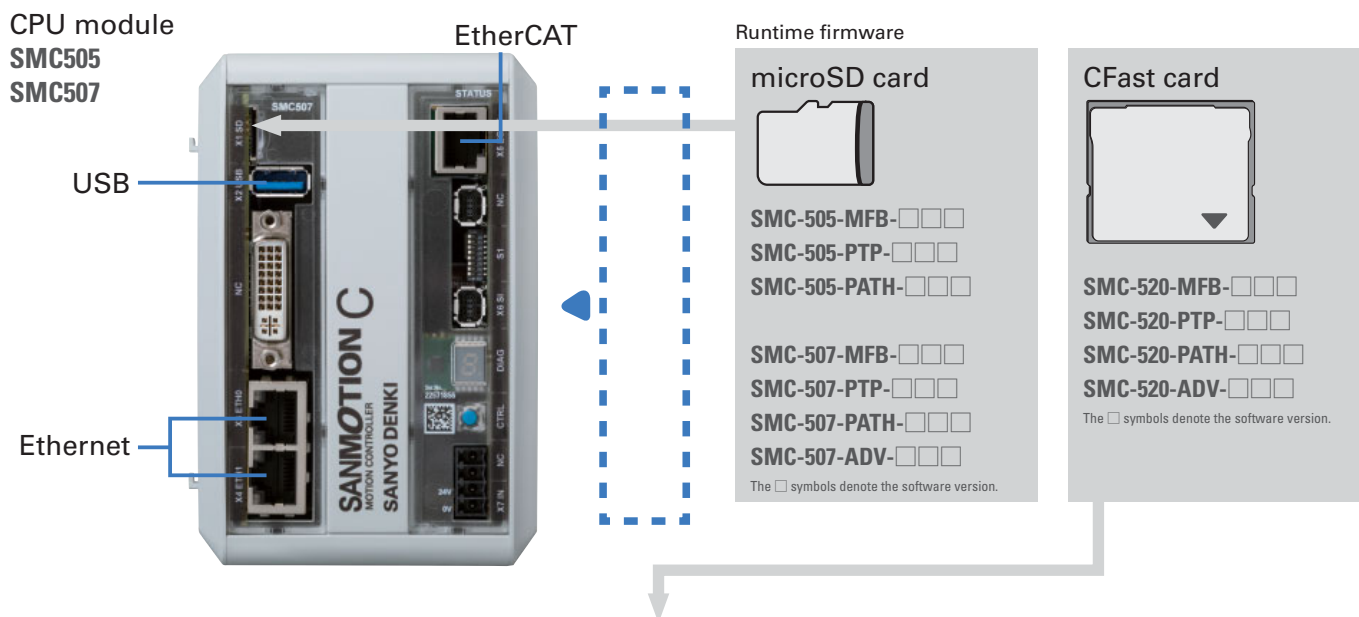
## User-friendly **Teaching pendant**

- The 7-inch touch screen is easy to use.
- You can easily create a robot motion program by simply selecting the desired preset commands.
- To ensure operator safety, this teaching pendant features an emergency stop button and a 3-position enabling switch.

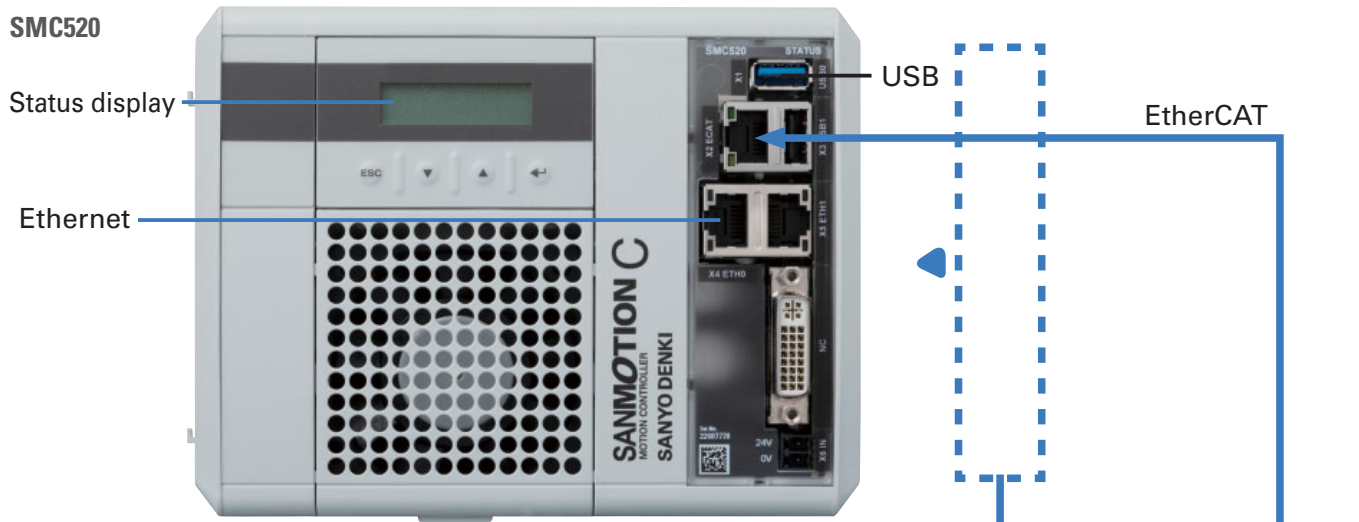


# Module Structure

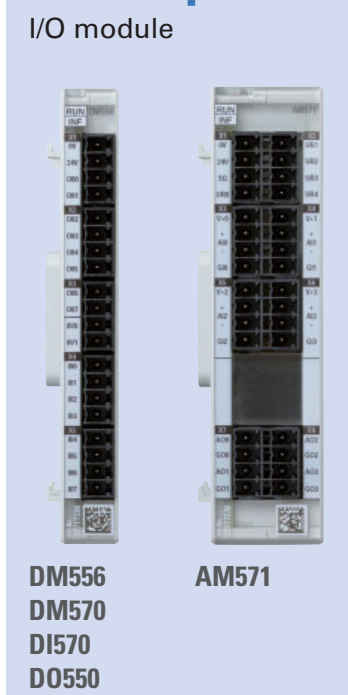
CPU module  
**SMC505**  
**SMC507**



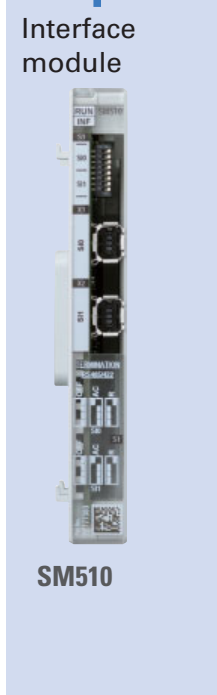
**SMC520**



**I/O module**



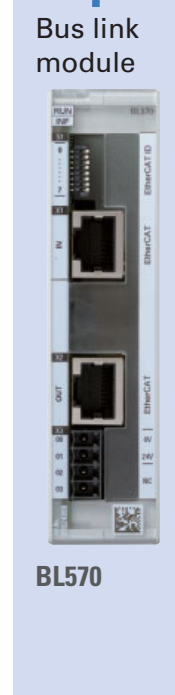
**Interface module**



**Encoder module**



**Bus link module**





# Specifications

## ■ CPU module

Model no.	SMC505	SMC507	SMC520	Remarks	Manufacturer
CPU	1.75 GHz	1.91 GHz	2 GHz		
Memory	2 GB		4 GB		
Battery backed SRAM	512 kB		1 MB		
Storage media	2 GB microSD card		4 GB CFast card (Type 1)		
Built-in interface specifications	EtherCAT	100 Mbps, 1 port		RJ-45 connector	
	Ethernet	10/100/1000 Mbps, 2 ports		RJ-45 connector	
	Serial	RS-232C/RS-422/RS-485 selectable in software, 1 port	–	Industrial Mini I/O connector type II	TE Connectivity
	USB	USB 3.0 (SuperSpeed), 1 port	USB 3.0 (SuperSpeed), 1 port USB 2.0 (Hi-Speed), 1 port	Type A	
Max. no. of controllable axes	64				
Robot communication cycle	4 ms ~	2 ms ~	1 ms ~		
Max. controllable robot	1	2	4		
Max. number of connectable units	12				
Input voltage	24 VDC (19.2 to 30 VDC)				
Power supply connector	1969950000, BCF 3.81/04/180 SN BK BX type		1969890000, BCF 3.81/02/180 SN BK BX type		Weidmüller
Maximum input power	76.2 W	96.2 W	140 W		
Inrush current	10 A max.				
Maximum output power (Ke-bus 5 VDC)	10.5 W	20 W	30 W		
Maximum output power (Ke-bus 24 VDC)	48 W				
Cooling method	Passive air cooling	Forced air cooling			
Mass	500 g	515 g	900 g		

## ■ Expansion modules

Module types	Model no.	Specifications	Mass	Remarks	Manufacturer
I/O module	DM556	8 digital inputs, 24 VDC, positive common input 8 digital outputs, 24 VDC, 0.5 A, sink output	70 g	1969950000 × 5 pcs, BCF 3.81/04/180 SN BK BX type	Weidmüller
	DM570	8 digital inputs, 24 VDC, negative common input 8 digital outputs, 24 VDC, 2 A, source output			
	DI570	19 digital inputs, 24 VDC, negative common input			
	DO550	16 digital outputs, 24 VDC, 0.5 A, source output			
	AM571	4 analog inputs, ±10 V (Resolution: 65536, 16 bit) or 0 to 10 V (Resolution: 32768, 15 bit) 4 analog outputs, ±10 V (Resolution: 4096, 12 bit)	87 g	1969950000 × 8 pcs, BCF 3.81/04/180 SN BK BX type	Weidmüller
Interface module	SM510	RS-232C/RS-422/RS-485 selectable in software, 2 ports Communication speed: baud rate 1200 to 115200 bps	70 g	Industrial Mini I/O connector type II	TE Connectivity
Encoder module	MM540	2 encoder inputs, counter 32 bit, maximum input frequency 700 kHz 4 latch inputs, positive/negative common available 2 digital outputs, 24 VDC, 0.3 A, source output	70 g	Industrial Mini I/O connector type II × 2 pcs	TE Connectivity
				1969950000 × 3 pcs, BCF 3.81/04/180 SN BK BX type	Weidmüller
Bus link module	BL570	Communication speed: 100 Mbps (EtherCAT) Maximum output power: Ke-Bus 5 V: 25 W, Ke-Bus 24 V: 48 W	91 g	1969950000 × 1 pc, BCF 3.81/04/180 SN BK BX type RJ-45 connector (Ethernet connector)	Weidmüller

Connector kit options are available. Prepare connectors and cables as necessary.

## ■ Specifications common to modules

Operating ambient temperature	0 to +55°C
Storage ambient temperature	-40 to +70°C
Operating/storage humidity	10 to 95% (non-condensing)
Vibration resistance	3.5 mm constant amplitude at $5 \leq f < 8.4$ Hz, 9.8 m/s <sup>2</sup> constant acceleration at $8.4 \leq f < 150$ Hz in compliance with EN 61131-2
Shock resistance	147 m/s <sup>2</sup> in compliance with EN 61131-2
Operating altitude	2000 m or less
Installation locations	In control panel
Over-voltage category	II
Degree of pollution	2

# Options

## ■ EtherCAT cables with RJ-45 plug

Model no.	Cable length	Specifications	Manufacturer
AL-01109322-R50	0.5 m	Plug: RJ-45 (TM21P-88P), on both ends	Plug: Hirose Electric Co., Ltd.
AL-01109322-01	1 m	Boot color: black	Cable: Bando Densen Co., Ltd.
AL-01109322-03	3 m	Cable: 20276 ESVP AWG#24X4P, CAT5e	
AL-01109322-05	5 m		
AL-01109322-10	10 m		

## ■ Ethernet cables with RJ-45 plug

Model no.	Cable length	Specifications	Manufacturer
AL-01111556-01	1 m	Plug: RJ-45 (TM21P-88P), on both ends	Plug: Hirose Electric Co., Ltd.
AL-01111556-03	3 m	Boot color: yellow	Cable: Bando Densen Co., Ltd.
AL-01111556-05	5 m	Cable: 20276 ESVP AWG#24X4P, CAT5e	
AL-01111556-10	10 m		

## ■ RS-422/485 encoder cables with Industrial Mini I/O plug (Flying leads on one end)

Model no.	Cable length	Specifications	Manufacturer
AL-01119298-03	3 m	Plug: Industrial Mini I/O connector type II (2040008-2) on one end	Plug: TE Connectivity
AL-01119298-05	5 m	Cable: 20789 TSVP AWG#26X4P	Cable: Bando Densen Co., Ltd.
AL-01119298-10	10 m		

## ■ RS-232C cables with Industrial Mini I/O plug (Flying leads on one end)

Model no.	Cable length	Specifications	Manufacturer
AL-01119299-03	3 m	Plug: Industrial Mini I/O connector type II (2040008-2) on one end	Plug: TE Connectivity
AL-01119299-05	5 m	Cable: 20789 TSVP AWG#26X4P	Cable: Bando Densen Co., Ltd.
AL-01119299-10	10 m		

## ■ Connector sets

Model no.	Specifications	Mfr. part no.	Quantity	Manufacturer
AL-01139898-01	Power supply connector for SMC505/507/BL570	1969950000, BCF 3.81/04/180 SN BK BX type	1	Weidmüller
AL-01139898-02	Power supply connector for SMC520	1969890000, BCF 3.81/02/180 SN BK BX type	1	TE Connectivity
AL-01139898-03	Serial/encoder connector	2040008-2	1	
AL-01139898-04	Encoder module connectors	1969950000, BCF 3.81/04/180 SN BK BX type	3	Weidmüller
AL-01139898-05	Digital I/O module connectors		5	
AL-01139898-06	Analog I/O module connectors		8	

## ■ Cooling fans

Model no.	Specifications
SMC507FAN	Replacement cooling fan (for SMC507)
SMC520FAN	Replacement cooling fan (for SMC520)

# Runtime firmware

Model no.	Use	Controllable robots
SMC-△△△-MFB-□□□	Sequence/motion control	
SMC-△△△-PTP-□□□	Sequence/motion/robot-1 control	Cartesian, SCARA, palletizing robots
SMC-△△△-PATH-□□□	Sequence/motion/robot-2 control	Parallel link (tracking function) and 6-/7-axis articulated robot control in addition to robot-1 control
SMC-○○○-ADV-□□□	Sequence/motion/robot-3 control	Multiple robot control in addition to robot-2 control

The □ symbols denote the software version. Please contact us for more information.

The △ symbols = either 505/507/520 and the ○ symbols = either 507/520. 505/507 supports microSD cards and 520 supports CFast cards.

## ■ Motion control function

No. of controllable axes	64 max.
Communication cycle	1 to 8 ms
Control system	Position control (PTP), speed control, torque control
Acceleration/deceleration profile	Automatic trapezoidal acceleration/deceleration, S-curve acceleration/deceleration
Unit for positioning control	Arbitrary (pulse, mm, inch, degree)
Max. command value	-2147483648 to 2147483647 (32 bit)
Programming language	IL, ST, LD, FBD, SFC, and CFC defined in IEC 61131-3
Function block	Homing, incremental mode, absolute mode, constant speed mode, electronic cam, electronic gear

## ■ Robot control function

No. of controllable axes (per one robot)	13 max. (7 main axes + 6 external axes)
Communication cycle	1 to 8 ms
Control system	PTP, 3D linear, 3D circular
Teaching method	Remote teaching, numeric input
Unit for positioning control	Arbitrary (pulse, mm, inch, degree)
Max. command value	-2147483648 to 2147483647 (32 bit)
Programming language	Original robot language
Supported robots	Cartesian, SCARA, palletizing, parallel link, 6-/7-axis articulated robots

# Software

Model no.	Use
SMC-500-STUDIO-□□□	Integrated development tool (programming, debugging, and scope)

## ■ Software options

Model no.	Remarks
SMC-500-SIMU-□□□	Device simulation tool
SMC-500-OPCUA-□□□	OPC UA Server license

The □ symbols denote the software version. Please contact us for more information.

# Teaching pendant

Items	Specifications
Model no.	TP-C70
Display	7-inch TFT LCD, LED backlight, 1024 × 600 pixels (WSVGA)
Operating panel	Touch screen, emergency stop button, enabling switch (3 positions), membrane switch
Connection	To be connected with CPU module via junction box (connection cable length: 5 m)
Communication	Ethernet 10/100 Mbps
Emergency stop button	Turn-to-Release operator, output: 2 NC contacts
Enabling switch	3-position switch (ON-OFF-ON), output: 2 circuits
Vibration resistance	3.5 mm constant amplitude at $5 \leq f < 8.4$ Hz, $9.8 \text{ m/s}^2$ constant acceleration at $8.4 \leq f < 150$ Hz in compliance with EN 61131-2
Shock resistance	$147 \text{ m/s}^2$ in compliance with EN 61131-2
Protection rating	IP65
Operating ambient temperature	0 to +40°C
Storage ambient temperature	-20 to +70°C
Operating ambient humidity	10 to 95% (non-condensing)
Mass	950 g

## ■ Junction box

Items	Specifications
Model no.	JB0X-01
Connector	11-pin terminal block connector (for power supply, emergency stop signal, and enabling signal) RJ-45 connector (for Ethernet) 17-pin male circular connector (for pendant cable connection)
Protection rating	IP20
Dimensions	76.1 (H) × 67.2 (W) × 26 (D) mm
Mass	220 g

This junction box is included in the teaching pendant.

## ■ Bridge connector (For short-circuiting emergency stop signal when a pendant is not connected)

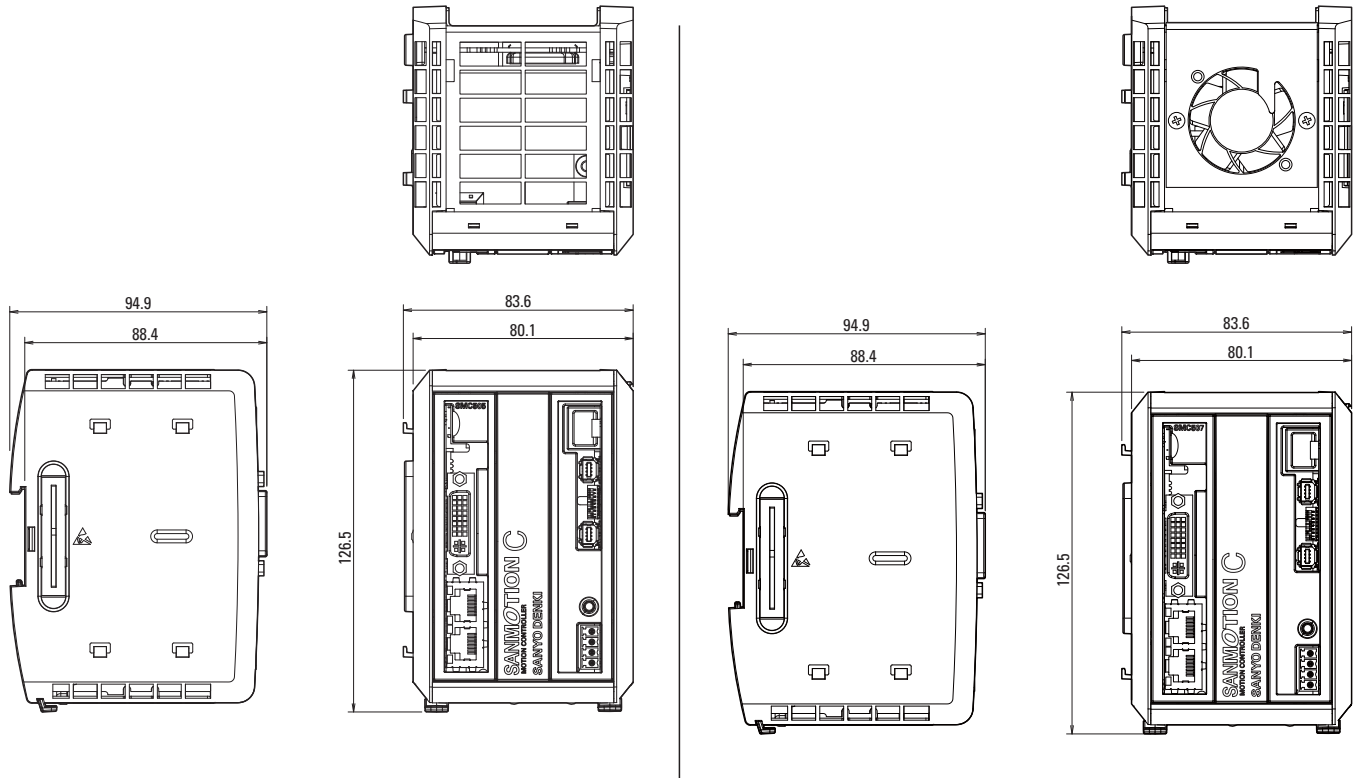
Model no.	Specifications
AL-00920880-01	17-pin female circular screw lock connector (for short-circuiting emergency stop signal)

# Dimensions [Unit: mm]

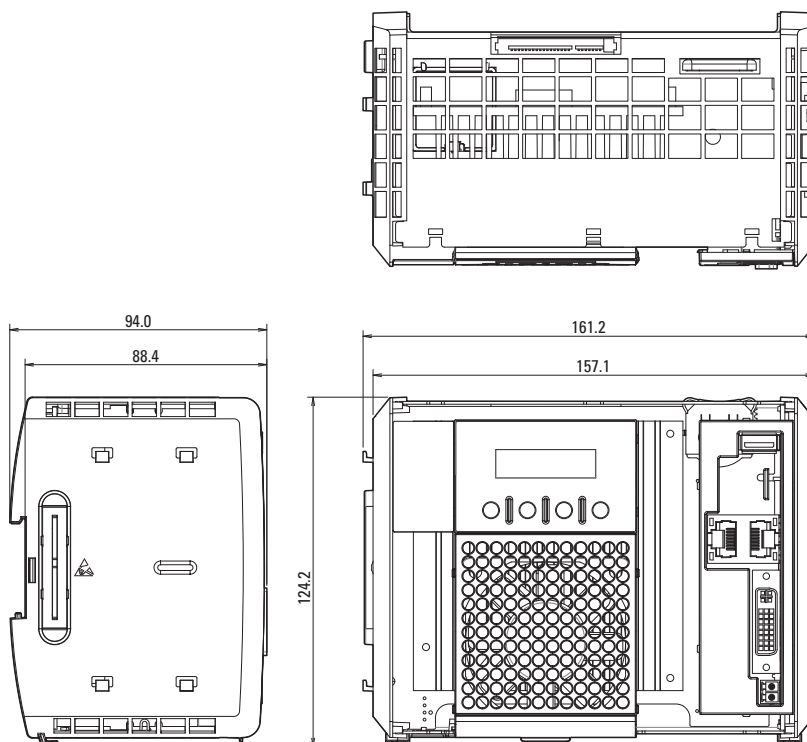
## CPU module

Model: SMC505

Model: SMC507



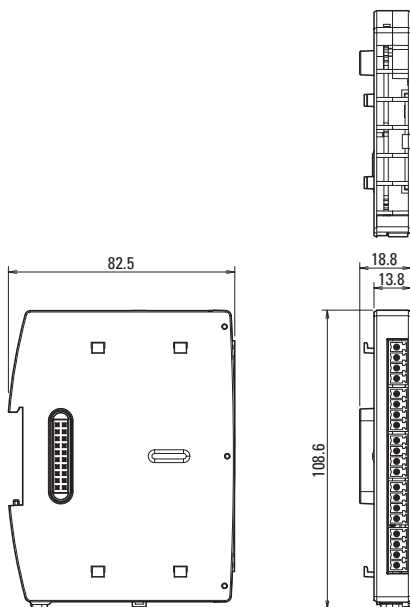
Model: SMC520



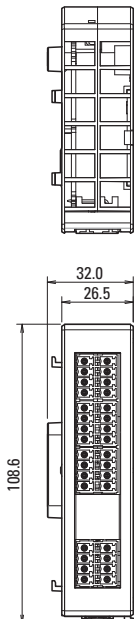
# Dimensions [Unit: mm]

## I/O module

Model: DM556, DM570, DI570, DO550

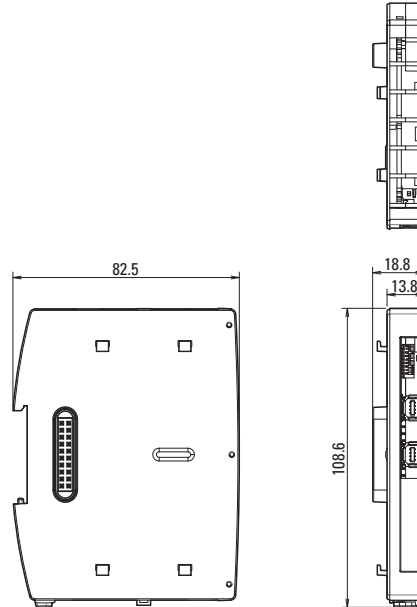


Model: AM571



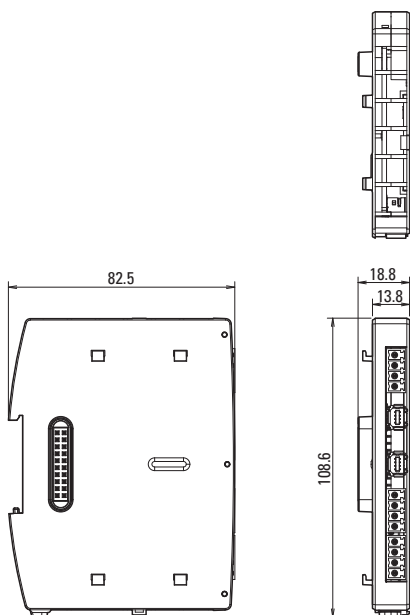
## Interface module

Model: SM510



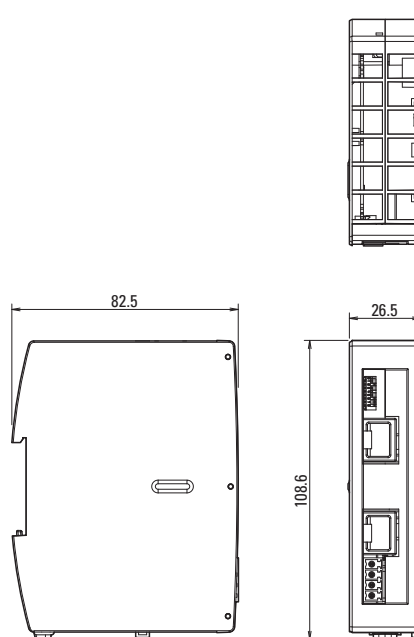
## Encoder module

Model: MM540



## Bus link module

Model: BL570

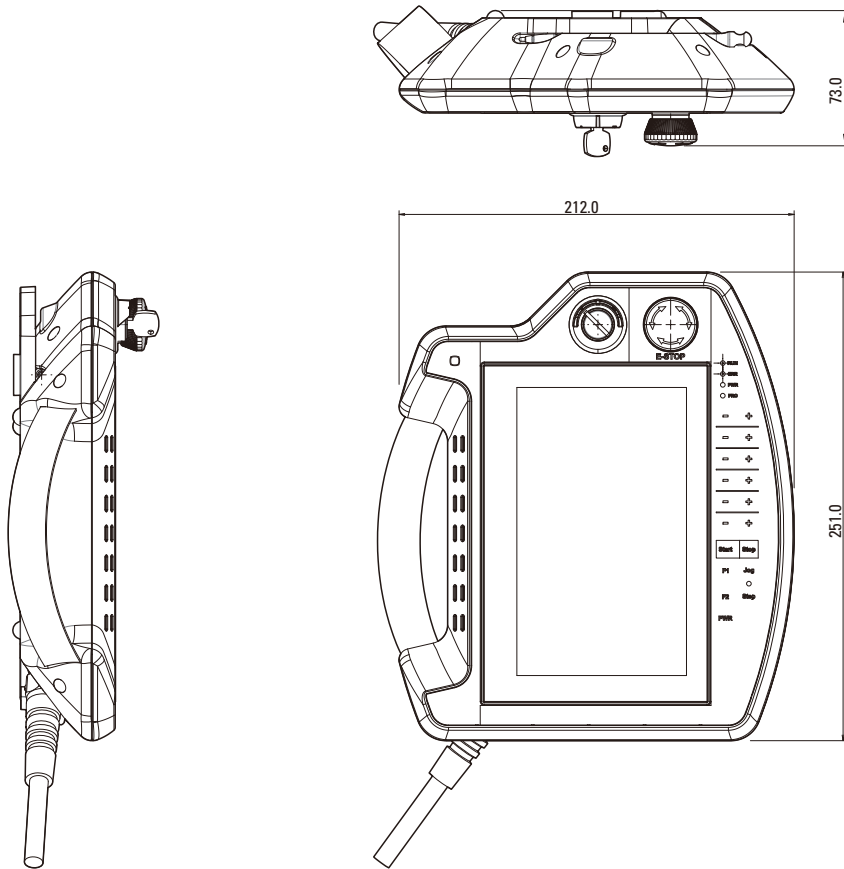




# Dimensions [Unit: mm]

## Teaching pendant

Model: TP-C70





#### ■ ECO PRODUCTS

ECO PRODUCTS are designed to reduce the environmental impacts throughout the product's life cycle. Ranging from design to manufacturing stages, the environmental impact of a product and its packaging materials is assessed against the eco-design requirements. Those products that satisfy the requirements are accredited as ECO PRODUCTS.

### Notes Before Purchase

- Read the accompanying Instruction Manual carefully prior to using the product.
- Do not use this product in an environment where vibration is present, such as in moving vehicles or shipping vessels.
- Do not modify or alter the product in any way.

Please contact us beforehand if you intend to use this product in the following applications.

- Medical equipment that may have an effect on human life
- Systems or equipment that may have a major impact on society or on the public.
- Special applications related to aviation and space, nuclear power, electric power, submarine repeaters, etc.

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