Industrial Pressure and Vacuum Switches

9012G, 9016G, and XMLA, B, C, D

Catalog

Simply easy! ™

Telemecanique Sensors

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Contents

8 – Industrial pressure switches

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OsiSense™ XML

Electromechanical pressure and vacuum switches

Applications	Type of installation	**Control circuits**		
	Media controlled	**Air, water, hydraulic oils, corrosive fluids, viscous products**		
	Type of operation	**Fixed differential: Detection of a single threshold**	**Adjustable differential: Regulation between two thresholds**	**Dual-stage switches: Fixed differential, detection at each threshold**
			 	
Fluid characteristics		Air, fresh water, sea water, corrosive fluids, viscous products, up to 320 °F (160 °C) depending on model		
Size (pressure range)		–1 to 500 bar (–14.5 to 7250 psi)		
Dimensions of case: mm (in.) Width x height x depth		35 x 68 x 75 (1.4 x 2.7 x 3.0)	46 x 68 x 85 (1.8 x 2.7 x 3.3)	35 x 68 x 75 (1.4 x 2.7 x 3.0)
Type of contacts		1 C/O single-pole, snap action	2 C/O single-pole, simultaneous, snap action	2 C/O single-pole, staggered, snap action
Degree of protection		IP66 with terminal connections IP65 with plug-in connector	IP66 with terminal connections	IP66 with terminal connections IP65 with plug-in connector
Agency listings		UL, CSA, CCC, BV, LROS, RINA, GL, DNV, VIT-SEPRO		
Electrical connection		Screw terminals: 1 tapped entry: 1/2 NPT; M20 x 1.5 mm for ISO conduit/cable; or PG 13.5 conduit/cable entry Connector: DIN 43650, M12		
Pressure connection		G 1⁄4 (BSP female), 1/4" NPTF, PT 1/4 (JIS B0203)		
Catalog number		**XMLA**	**XMLB**	**XMLC**	**XMLD**
Pages		11		
Other versions		*For electromechanical pressure and vacuum switches with alternative tapped cable or fluid entries, consult the Customer Care Center.*		

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9012G and 9016G
Industrial pressure and vacuum switches

Applications	Type of installation	**Control circuits**					**Power circuits**
	Media controlled	**Air, water, hydraulic oils** *(1)*, **gases, steam**					
	Type of operation	**Fixed differential: Detection of a single threshold**	**Adjustable differential: Regulation between two thresholds**	**Differential-pressure (change in the difference between two pressures)**	**Dual-stage switches: Fixed differential, detection at each threshold**	**Vacuum switches for control circuits**	**Vacuum switches for power circuits**
							
Fluid characteristics		up to 248 °F (120 °C)					
Size (pressure range)		Diaphragm: 0.2–675 psi on falling pressure Piston actuated: 20–9,000 psi on falling pressure				0–28.7 inHg	0–25 inHg
Dimensions of case: mm (in.) Width x height x depth		See page 96 and following pages					
Type of contacts		SPDT or DPDT double break contacts; SPDT single break contacts					DPST (SPDT for Form H)
Degree of protection		IP66 conforming to IEC 60957					
Agency listings		UL Listed and CSA certified as industrial control equipment					
Electrical connection (enclosed devices)		1/2"-14 NPTF, PG13.5, or ISO M20; 3/4"-14 NPTF available only on NEMA 7 and 9. NEMA 1 is 1/2" conduit entry, unthreaded.				1/2"-14 NPT	3 x 1/2" conduit entry, unthreaded
Pressure connection		G1/4 (BSP) female, 1/4"-18 NPTF, 1/4-18 NPT internal or external (depending on model), 1/2"-14 NPT					
Catalog number		**9012GD, GE, GF, GR, GS, GT**	**9012GA, GB, GC, GN, GP, GQ**	**9012GGW, GHW, GJW**	**9012GKW, GLW, GMW**	**9016GAW, GAR**	**9016GVG**
Pages		8/85	8/87	8/89	8/90	94	95

Other versions

(1) The hydraulic fluids used for laboratory testing are equivalent to SAE 30 W oils. If oils have less viscosity than this type of oil, leakage can be expected. Schneider Electric does not have test data to support or predict fluid bypass with oils less than SAE 30W.

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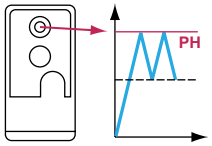
Steps for selecting a pressure switch

Choose: 1 Setpoints > 2 Fluids > 3 Pressure Range > 4 Surges > 5 Differential > 6 Enclosure > 7 Output > 8 Electrical Connection > 9 Fluid Connection > 10 Special Features > 11 System Response Time > Catalog Number

The deciding factors in the selection of a pressure switch for use on control circuits[1] depend on the requirements of the application. Consider the following requirements to help determine the appropriate catalog number for your application.

1. **Setpoints:** Do you want to control/monitor one setpoint or two?
   - One setpoint: fixed differential
   - Two setpoints: adjustable differential

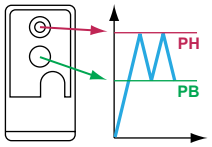
Fixed differential



2. **Fluids:** What fluids do you want to control?
   - Hydraulic oil, air, fresh water ≤ 70 °C (158 °F)
   - Hydraulic oil, air, fresh water ≤ 160 °C (320 °F)
   - Sea water ≤ 70 °C (158 °F)
   - Sea water ≤ 160 °C (320 °F)
   - Steam
   - Corrosive fluid ≤ 160 °C (320 °F)
   - Viscous fluid ≤ 160 °C (320 °F)

   Ensure that the wetted parts of the switch are compatible with the system fluid.

Adjustable differential



3. **Pressure range:** What pressure range does the system experience?
   Note: Select pressure settings that fall within the middle 80% of the pressure range. The pressure applied during a normal cycle should never exceed the maximum range value listed for the switch. Pressure surges should be less than the maximum allowable pressure listed for the switch.

Rated pressure			
XML		9012G / 9016 G *(a)*	
psi	bar	psi	bar
−14.5 to −4.06	−1 to −0.28	0 to 28 inHg	
−14.5 to −2.03	−1 to −0.14	0 to 25 inHg	
−2.9 to −0.029	−0.2 to −0.02	5 to 25 inHg (9016GVG only)	
−7.25 to 72.5	−0.5 to 5	0.2 to 10	0.01 to 0.69
0 to 0.725	0 to 0.05	1 to 40	0.07 to 2.76
0 to 5.075	0 to 0.35	1.5 to 75	0.10 to 5.17
0 to 14.5	0 to 1	3 to 150	0.21 to 10.34
0 to 36.25	0 to 2.5	5 to 250	0.34 to 17.24
0 to 58	0 to 4	13 to 425	0.90 to 29.30
0 to 145	0 to 10	20 to 675	1.38 to 46.54
0 to 290	0 to 20	20 to 1000	1.38 to 68.95
0 to 507.5	0 to 35	90 to 2900	6.21 to 199.95
0 to 580	0 to 40	170 to 5600	11.72 to 386.11
0 to 1015	0 to 70	270 to 9000	18.62 to 620.53
0 to 2320	0 to 160	0 to 75 *(b)*	0 to 5.17 *(b)*
0 to 4350	0 to 300	0 to 175 *(b)*	0 to 12.07 *(b)*
0 to 7250	0 to 500	0 to 500 *(b)*	0 to 34.47 *(b)*
		0 to 5000 *(b)*	0 to 344.74 *(b)*

(a) For 9016G vacuum switches, the unit of rated pressure is inHg.
(b) Pressure switches for differential-pressure operation.

4. **Surges:** How frequent are surges in your system, and what is their maximum pressure level? Applications experiencing frequent or high-pressure surges may require a device with a higher pressure range.
5. **Differential:** The required differential may exclude some pressure range choices.

(1) For switches used on power circuits, see catalog 9013CT9701, *Commercial Pressure Switches, Class 9013 Types F and G*.

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6. **Enclosure**: What type of enclosure do you need?
   - Open style
   - NEMA Type 1
   - NEMA Type 7, 9
   - NEMA Type 4, 4X, 13 / IP66, IP65

7. **Output**: What output type do you require?
   - SPDT contacts, 1 N/O, 1 N/C
   - 2 SPDT contacts, 1 N/O, 1 N/C
   - Dual stage, 1 SPDT contact each stage, 1 N/O, 1 N/C
   - Horsepower rated, 9016GVG vacuum switch only

8. **Electrical connection:** What type of electrical connection do you require?
   - ½"- 14 NPTF
   - ISO M20 metric threads
   - Type 13 (PG 13.5) metric threads
   - ¾"-14 NPTF (available only on NEMA 7 & 9)
   - No threaded connection (open style or NEMA 1 only)

9. **Pressure connection:** What type of pressure connection do you require?
   - ¼"- 18 NPTF (female)
   - ½" - 14 NPT
   - G 1/4 BSP (female) metric thread
   - PT ¼ (JIS B0203)
   - 7/16"-20 UNF-2B

10. **Special features**: Do you require any special features?

    See the modification table on page 8/91 for available modifications for 9012 and 9016G pressure switches. (Form designations are added to the end of the part number of the standard device for these products.) Some examples are:
    - Pilot light
    - Prewired receptacles
    - External range adjustment
    - Range scale window
    - Special factory pressure settings
    - Pressure connections

    When switches must be factory set and only one setting is identified, specify whether this setting is on rising or falling pressure. See “Special factory setting specified (If indicating only one special setting, specify whether this setting is on increasing or decreasing pressure.)” in the modification table on page 8/91.

11. **System response time**
    - If system response time is critical, select a switch with a volumetric displacement that is compatible with the overall system. See the table below .

Volumetric displacement of 9012G pressure switches

Class 9012 Type	Volumetric displacement *(1)* (in^3)	Volumetric displacement *(1)* (cm^3)
GAR, GAW, GDR, GDW-1& 21	0.20774	3.40422
GAR, GAW, GDR, GDW-2 & 22	0.07040	1.15385
GAR, GAW, GDR, GDW-4 & 24	0.04320	0.70805
GAR, GAW, GDR, GDW-5 & 25	0.02144	0.35140
GAR, GAW, GDR, GDW-6 & 26	0.01376	0.22553
GBR, GBW, GER, GEW-1 & 21	0.00200	0.13112
GBR, GBW, GER, GEW-2 & 22	0.00512	0.08392
GCR, GCW, GFR, GFW-1 & 21	0.00320	0.05245
GCR, GCW, GFR, GFW-2 & 22	0.00117	0.01922
GCR, GCW, GFR, GFW-3 & 23	0.00060	0.00924
GCR, GCW, GFR, GFW-4 & 24	0.00037	0.00612

(1) Figures shown are total displacement. When the switch is operated between settings only, displacement is 1/3 of the values shown.

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Terminology

Measuring range

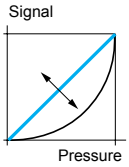
The measuring range (MR) of a pressure sensor corresponds to the difference between the upper and lower values measured by the load cell. It ranges between 0 and the pressure corresponding to the size of the sensor.

Operating range

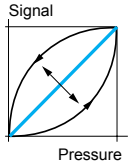
The operating range of a pressure transmitter corresponds to its measuring range. Within this range, its analog output signal varies between 4 and 20 mA or 0 and 10 V, and is proportional to the measured pressure.
The operating range of a pressure or vacuum switch is the difference between the values of the minimum low setpoint (PB) and the maximum high setpoint (PH).

Precision

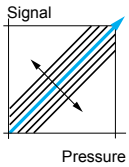
This includes linearity, hysteresis, repeat accuracy, and setting tolerances. It is expressed as a percentage of the measuring range of the load cell (%MR).



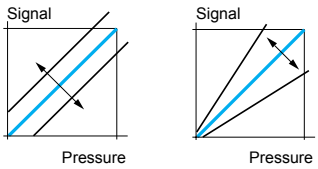
The linearity is the maximum deviation between the real transmitted curve and the ideal curve.



The hysteresis is the maximum deviation between the rising pressure curve and the falling pressure curve.



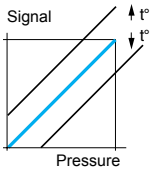
The repeat accuracy is the maximum drift encountered at varying pressures under given conditions.



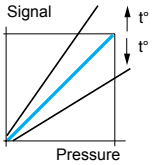
The setting tolerances are the manufacturer's tolerances with regard to the zero point and sensitivity (gradient of output signal curve from pressure transmitter).

Temperature drift

The precision of a pressure sensor is susceptible to variation due to the operating temperature.



Zero point drift, proportional to the temperature, is expressed as %MR/°C.



Sensitivity drift, proportional to the temperature, is expressed as %MR/°C.

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Terminology (continued)

Switching point on rising pressure (PH)

This is the upper pressure setting at which the output of the electronic pressure or vacuum switch changes state on rising pressure.

Switching point on falling pressure (PB)

This is the lower pressure setting at which the output of the electronic pressure or vacuum switch changes state on falling pressure.

Differential

This is the difference between the switching point on rising pressure (PH) and the switching point on falling pressure (PB). The low point can be set at the values indicated on the operating curves shown on the product pages.

Switches with fixed differential
Depending on the switch, either the high or low operating point is adjustable, and the other operating point follows. The window is fixed.

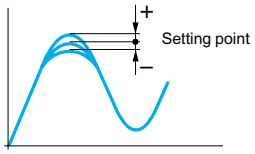
Switches with adjustable differential
An adjustable differential allows independent setting of both operating points.

Spread
For dual-stage switches, the spread indicates the difference between the two operating points on rising pressure (PH2 and PH1) and, for vacuum switches, the difference between the two operating points on falling pressure (PB2 and PB1).

Differential-pressure sensing
Switches for differential-pressure sensing measure the difference between two pressures.

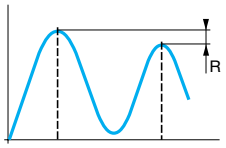
Size

Pressure transmitters and pressure switches
This is the maximum value of the operating range.
Vacuum transmitters and vacuum switches
This is the minimum value of the operating range.



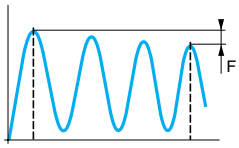
Accuracy (switches with setting scale)

The tolerance between the point at which the switch actuates its contacts and the value indicated on the setting scale. Where very high setting accuracy is required (initial installation of the product), it is recommended that you use separate measuring equipment (pressure gauge, etc.).



Repeat accuracy

This is the variation in the operating point between several successive operations, or the tolerance between two consecutive switching operations.



Drift (F)

The tolerance of the operating point throughout the entire service life of the switch.

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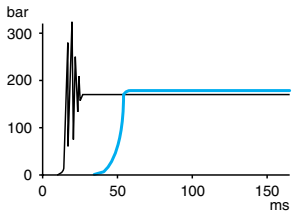
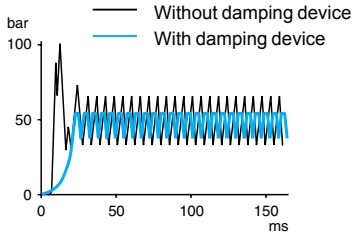


Example 1: With destructive (burst) pressure level



Example 2: With destructive (burst) pressure level and destructive pressure oscillations

Terminology (continued)

Maximum allowable pressure

The maximum value of an accidental pressure surge of very short duration (a few milliseconds).

Maximum permissible accidental pressure

This is the maximum pressure (excluding pressure surges) that the sensor can occasionally withstand without permanent damage.

Maximum allowable pressure per cycle (Ps)

The maximum pressure level per cycle that the switch can withstand for optimum service life.

Surge

A surge is a high rate of rise in pressure, normally of short duration, caused by starting a pump or by opening and closing a valve. Depending on frequency and duration, surge can reduce service life. Extremely high rates of rise in pressure can be damaging even if they are within the limits of the maximum allowable pressure.

Destruction pressure

Also called *burst pressure*, the destruction pressure is the pressure value which, if exceeded, is likely to cause serious damage to the sensor—such as leaking, bursting, or permanent damage.

Load resistance of pressure transmitters

The supply voltage and load resistance of a pressure transmitter must be selected according to the following formula:

$$R_{load} = \frac{U_{supply} - U_{supply\ min.}}{0.02\ A}$$ ($U_{supply\ min}$ = 11 V for XMLE and 17 V for XMLF)

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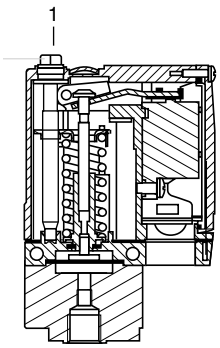
OsiSense XML
Electromechanical pressure and vacuum switches

Introduction

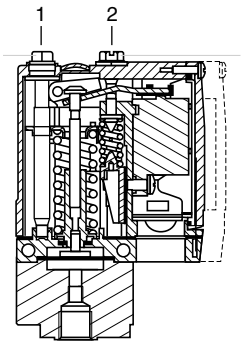
XML pressure and vacuum switches for control circuits are used to control the pressure of hydraulic oils, fresh water, sea water, air, steam, corrosive fluids, or viscous products, up to 7250 psi (500 bar).

- **XMLA** pressure and vacuum switches have a fixed differential and are for detection of a single threshold. They incorporate a 1 C/O single-pole contact.
- **XMLB** pressure and vacuum switches have an adjustable differential and are for regulation between two thresholds. They incorporate a 1 C/O single-pole contact.
- **XMLC** pressure and vacuum switches have an adjustable differential and are for regulation between two thresholds. They incorporate two C/O single-pole contacts.
- **XMLD** pressure and vacuum switches are dual-stage switches, each stage with a fixed differential, and are for detection at each threshold. They incorporate two C/O single-pole contacts (one per stage).

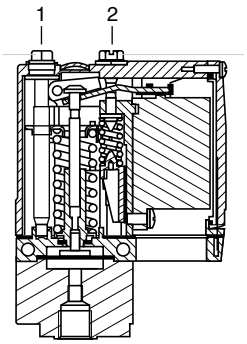
XMLA



XMLB, C



XMLD



Setting

XMLA: Pressure and vacuum switches with fixed differential

- **Rising pressure**—Operating point PH is set by adjusting the red screw (**1**).
- **Falling pressure**—Operating point PB is not adjustable.

The difference between the trip and reset points of the contact is the inherent differential of the switch (contact differential, friction, etc.).

XMLB and XMLC: Pressure and vacuum switches with adjustable differential

When setting the pressure and vacuum switches, first adjust the operating point on rising pressure (PH), then the operating point on falling pressure (PB).

- **Rising pressure**—Operating point PH is set by adjusting the red screw (**1**).
- **Falling pressure**—Operating point PB is set by adjusting the green screw (**2**).

XMLD: Dual-stage pressure and vacuum switches with fixed differential for each threshold

Operating point on rising pressure of stage 1 and stage 2

- **First stage** operating point on rising pressure (PH1) is set by adjusting the red screw (**1**).
- **Second stage** operating point on rising pressure (PH2) is set by adjusting the blue screw (**2**).

Operating point on falling pressure

The operating points on falling pressure (PB1 and PB2) are not adjustable.
The difference between the trip and reset points of each contact is the inherent differential of the switch (such as contact differential or friction).

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OsiSense XML
Electromechanical pressure and vacuum switches

Specifications

Environmental specifications

Conformity to standards	CE, IEC/EN 60947-5-1, UL 508, CSA C22-2 n° 14
Product certifications	UL, CSA, CCC, BV, LROS, RINA, GL, DNV, VIT-SEPRO
Protective treatment	Standard version TC. Special version TH
Ambient air temperature, °F (°C)	For operation: –13 to +158 (–25 to +70). Storage: –40 to +158 (–40 to +70)
Fluids or products controlled	Hydraulic oils, air, fresh water, sea water, 32–320 °F (0 to 160 °C), depending on model Steam, corrosive fluids, viscous products, 32–320 °F (0 to 160 °C), depending on model
Materials	Case: zinc alloy. Component materials in contact with fluid: see page 77
Operating position	All positions
Vibration resistance	4 gn (30–500 Hz) conforming to IEC 68-2-6 except **XML•L35••••**, **XML•001•••••**and **XMLBM03•••••**: 2 gn
Shock resistance	50 gn conforming to IEC 68-2-27 except **XML•L35•••••**, **XML•001•••••** and **XMLBM03••••**: 30 gn
Electric shock protection	Class I conforming to IEC 1140, IEC 536 and NF C 20-030
Degree of protection	Screw terminal models: IP66 conforming to IEC/EN 60529 Connector models: IP65 conforming to IEC/EN 60529
Operating rate (operating cycles/minute)	Piston version switches: up to 60 cycles/minute for temperatures greater than 32 °F (0 °C) Diaphragm version switches: up to 120 cycles/minute for temperatures greater than 32 °F (0 °C),
Repeat accuracy	< 2%
Pressure connection(1)	• G 1/4 (BSP female) conforming to NF E 03-005, ISO 228 • 1/4"-18 NPTF female • PT 1/4 (JIS B0203).
Electrical connection(1) for screw terminal models	• 1/2" NPT electrical connections • ISO M20 x 1.5 tapped entry • DIN Pg 13.5 (n° 13) tapped entry • Connector models, either M12 or DIN 43650 A: consult the Customer Care Center.

(1) See page 21, "Interpretation of the Catalog Number for XML Devices," for more information on specifying the electrical and pressure connections.

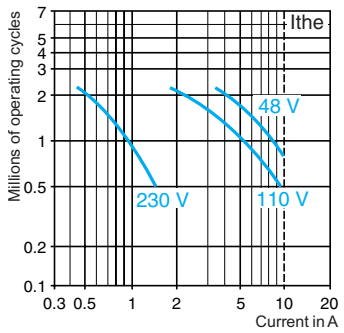
Contact block specifications

Rated operational specifications	~ AC-15; B300 (Ue = 240 V, Ie = 1.5 A - Ue = 120 V, Ie = 3 A) ⎓ DC-13; R300 (Ue = 250 V, Ie = 0.1 A) conforming to IEC 947-5-1 Appendix A, EN 60 947-5-1
Rated insulation voltage	Ui = 500 V conforming to IEC/EN 60947-1 Ui = 300 V conforming to UL 508, CSA C22-2 n° 14
Rated impulse withstand voltage	Uimp = 6 kV conforming to IEC/EN 60947-1
Type of contacts Silver tipped contacts	**XMLA** and **XMLB**: 1 C/O single-pole contact (4 terminal), snap action **XMLC**: 2 C/O single-pole contacts (8 terminal), simultaneous, snap action **XMLD**: 2 C/O single-pole contacts (8 terminal), staggered, snap action
Resistance across terminals (mΩ)	< 25 conforming to NF C 93-050 method A or IEC 255-7 category 3
Terminal referencing	Conforming to CENELEC EN 50013
Short-circuit protection	10 A cartridge fuse type gG (gl)
Connection	Screw clamp terminals. Clamping capacity, min: 1 x 0.2 mm^2, max: 2 x 2.5 mm^2

Electrical durability
Conforming to IEC/EN 60947-5-1 Appendix C
Utilization categories AC-15 and DC-13

Operating rate:
3600 operating cycles/hour
Load factor: 0.5

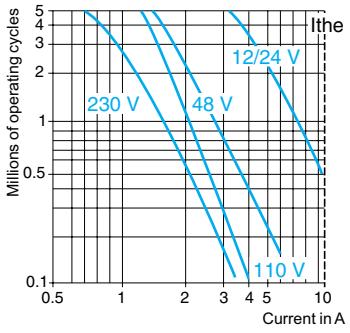
XMLA and **XMLB**
AC supply ~ 50/60 Hz
Inductive circuit, Ithe = 10 A



DC supply ⎓
Power broken in W for 1 million operating cycles

Voltage	V	24	48	120
	W	31	29	26

XMLC and **XMLD**
AC supply ~ 50/60 Hz
Inductive circuit, Ithe = 10 A



DC supply ⎓
Power broken in W for 5 million operating cycles

Voltage	V	24	48	120
	W	10	7	4

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OsiSense XML
Electromechanical pressure and vacuum switches

Function

Pressure and vacuum switches control or regulate pressure or vacuum levels in hydraulic or pneumatic systems. They transform the pressure change into a digital electrical signal when the preset operating points are reached.

Switches for control circuits

Switches with control-duty rated electrical contacts, designed for control of contactors, relays, power valves, PLC inputs, etc.

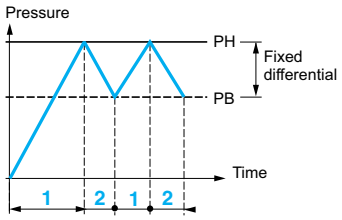
Switches for power circuits

Switches with power electrical contacts (1, 2, or 3 pole) designed for direct switching of single-phase or three-phase motors (pumps, compressors, etc.).

Pressure switch operating principle

Fixed Differential: Detection of a Single Threshold

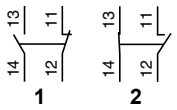
Fixed differential switches have a single adjustable setting point (either PH or PB). The differential between the high and low points (PH–PB) depends on the construction of the switch. It is not adjustable.



— Adjustable value
--- Nonadjustable value

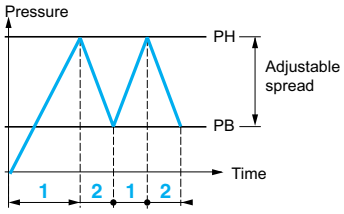
PH = High point (on rising pressure)
PB = Low point (on falling pressure)

Example: Contact schematics of XMLA



Adjustable Differential: Regulation between Two Thresholds

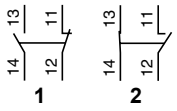
Adjustable differential switches have setting points for both the high point (PH) and the low point (PB). Both of these points can be independently adjusted.



— Adjustable value

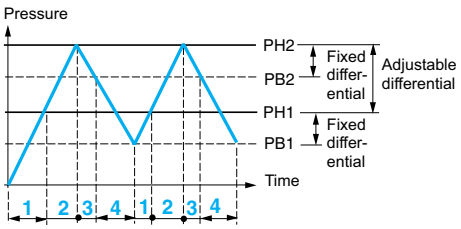
PH = High point (on rising pressure)
PB = Low point (on falling pressure)

Example: Contact schematics of XMLB



Dual-Stage: Detection of Two Thresholds

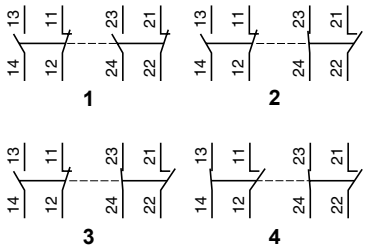
Dual-stage switches allow two distinct levels of control to be monitored with one device. Each stage allows detection of a single threshold with a single setting point (fixed differential). Both these points can be independently adjusted. However, for both stages, the differential between the high point and the low point (PH1–PB1 and PH2–PB2) is fixed and depends on the construction of the switch.



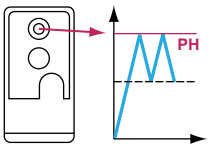
— Adjustable value
--- Nonadjustable value

PH = High point (on rising pressure)
PB = Low point (on falling pressure)

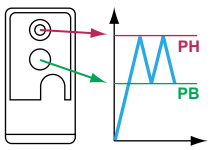
Example: Contact schematics of XMLD



Fixed differential



Adjustable differential



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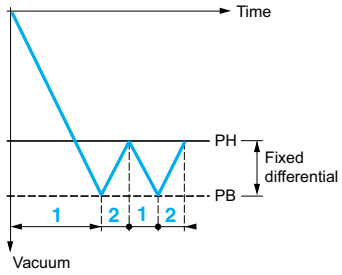
Vacuum switch operating principle

Detection of a single threshold

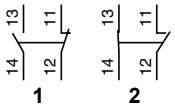
The switches for detection of a single threshold (fixed differential) have a single adjustable setting point (PH). The differential between the high and low points (PH–PB) depends on the inherent characteristics of the switch. It is not adjustable.



— Adjustable value
--- Nonadjustable value

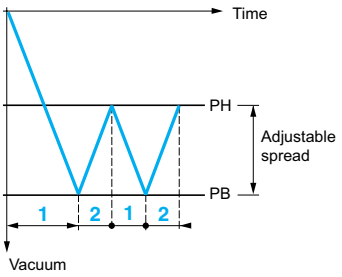
PH = High point
PB = Low point

Example: Contact schematics of XMLA



Regulation between two thresholds

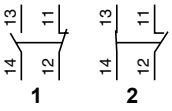
The switches for regulation between two thresholds (adjustable differential) have both a high point setting (PH) and a low point setting (PB). Both of these points can be independently adjusted.



— Adjustable value

PH = High point
PB = Low point

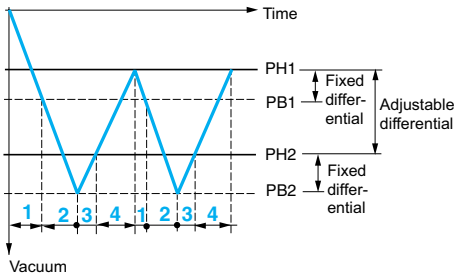
Example: Contact schematics of XMLB



Detection of two thresholds

The dual-stage switches, for detection at each threshold, have an adjustable high point setting for each stage (PH1 and PH2). Both of these points can be independently adjusted.

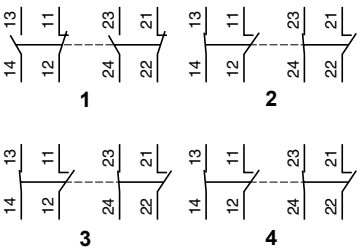
For both stages, the differential between the high point and the low point (PH1–PB1 and PH2–PB2) depends on the inherent characteristics of the switch. It is not adjustable.



— Adjustable value
--- Nonadjustable value

PH = High point
PB = Low point

Example: Contact schematics of XMLD



Maximum allowable accidental pressure

The maximum accidental pressure of XML switches is equal to at least 2.25 times the switch size.

If accidental overpressures occur and their duration is less than 50 milliseconds, the pressure damping device incorporated in the XML switches (sizes 10 bar and greater) reduces the effect.

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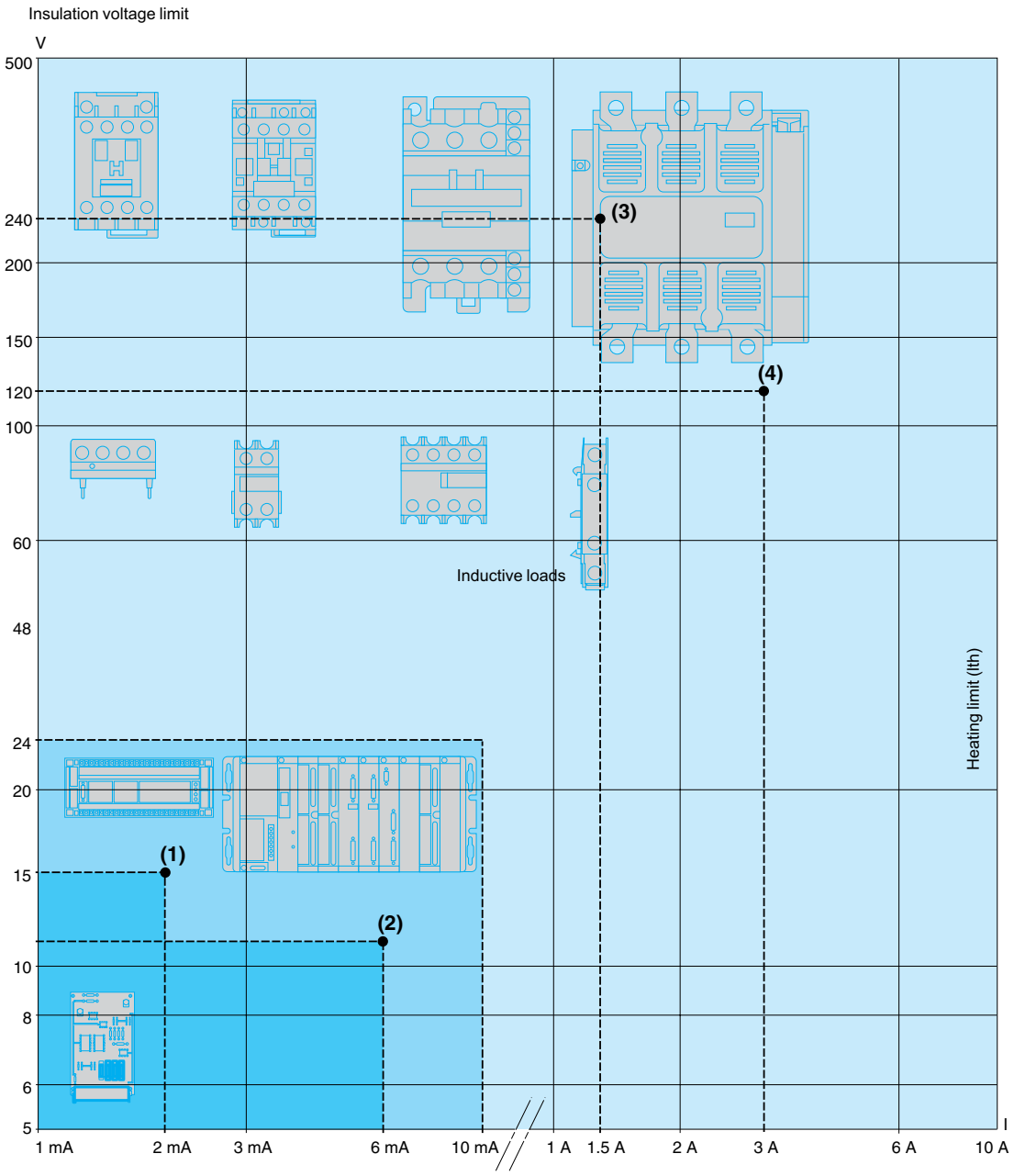
Application range of pressure and vacuum switches types XML, XMA and XMX, for control circuits

On standard loads: Continuous duty, frequent switching.



(1) Standard PLC input, type 1

(2) Standard PLC input, type 2

(3) Switching capacity conforming to IEC 947-5-1, utilization category AC-15, DC-13

B300	240 V	1.5 A
R300	250 V	0.1 A

(4) Switching capacity conforming to IEC 947-5-1, utilization category AC-15, DC-13

B300	120 V	3 A
R300	125 V	0.22 A

PLC: programmable logic controller

Pressure switches	Application range		
XMLA, XMLB, XMLC, XMLD			
XMLE, XMLF, XMLG			

On small loads: The use of electromechanical pressure and vacuum switches with programmable logic controllers is becoming more prevalent. On small loads, the switches maintain a failure rate of less than 1 for 100 million operating cycles. Results may vary depending on application.

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OsiSense XML
Electromechanical pressure and vacuum switches

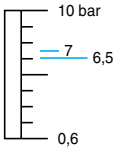
Selecting the switch size

After establishing the type of switch required for the application (single threshold detection or regulation between two thresholds), the selection of its size depends on the following criteria:

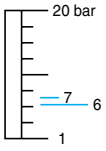
- the differential: difference between the high point (PH) and the low point (PB),
- the maximum pressure allowable per cycle,
- repeat accuracy, precision and minimum drift.

Selecting a fixed differential pressure switch for detecting a single threshold

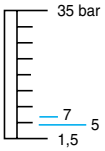
Main criterion: minimum differential
Example: for a selected high point (PH) of 7 bar



XMLA010•••••
Differential = 0.5 bar



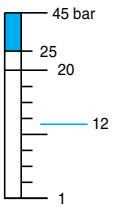
XMLA020•••••
Differential = 1 bar



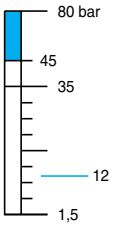
XMLA035•••••
Differential = 2 bar

Select an XMLA010••••• (the lowest size)

Main criterion: tolerance to overpressures
Example: for a selected high point (PH) of 12 bar



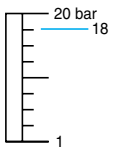
XMLA020•••••
Allowable accidental overpressure = 45 bar



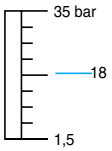
XMLA035•••••
Allowable accidental overpressure = 80 bar

Select an XMLA035••••• (the highest size)

Main criterion: repeat accuracy, precision and minimum drift
Example: for a selected high point (PH) of 18 bar



XMLA020•••••
Adjustable from 1–20 bar



XMLA035•••••
Adjustable from 1.5–35 bar

As a general rule, avoid working at the upper or lower limits of the operating range.

Select an XMLA035•••••

Converting Units of Pressure

	psi	kg/cm²	bar	atm	mm Hg (Torr)	mm H_2O	Pa
1 psi =	1	0.07031	0.06895	0.06805	51.71	703.7	6895
1 kg/cm² =	14.22	1	0.98066	0.96784	735.55	10 000	98 066
1 bar =	14.50	1.0197	1	0.98695	750.06	10 197	10^5
1 atm =	14.70	1.0333	1.0132	1	760.0	10 333	101 325
1 mm Hg = (Torr)	0.01934	1.360×10^{-3}	1.333×10^{-3}	1.316×10^{-3}	1	13.59	133.3
1 mm H_2O=	1.421×10^{-3}	10^{-4}	$\sim 10^{-4}$	$\sim 10^{-4}$	0.07361	1	~ 9.80
1 Pa =	1.45×10^{-4}	1.0197×10^{-5}	10^{-5}	9.8695×10^{-6}	7.5×10^{-3}	0.10197	1

Example: 1 bar = 14.50 psi = 10^5 Pa

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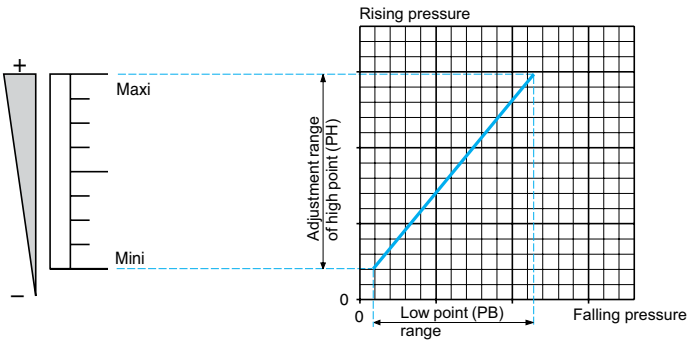
Operating curves: Fixed Differential, Detecting a Single Threshold

Adjustment range of the high point

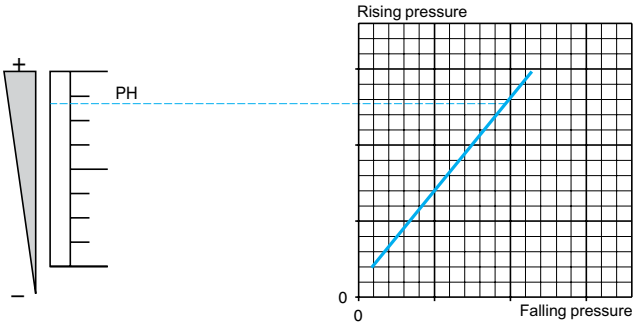


Defined by the difference between the minimum and maximum high point (PH) setting values.

For a high set point (PH), the lower point (PB) is fixed and cannot be adjusted.

For a low set point (PB), the higher point (PH) is fixed and cannot be adjusted.

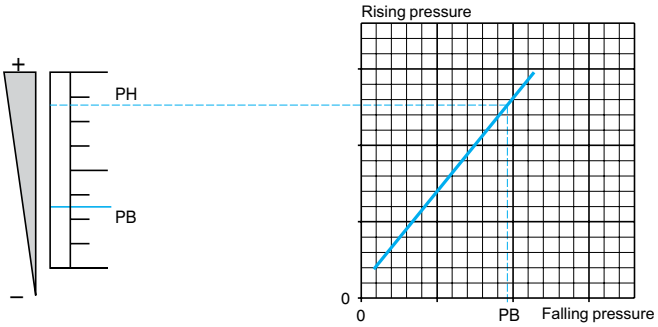
Operating point on rising pressure (PH)



The upper pressure setting at which the pressure or vacuum switch actuates the contacts on rising pressure.

Adjustable throughout the range on rising pressure.

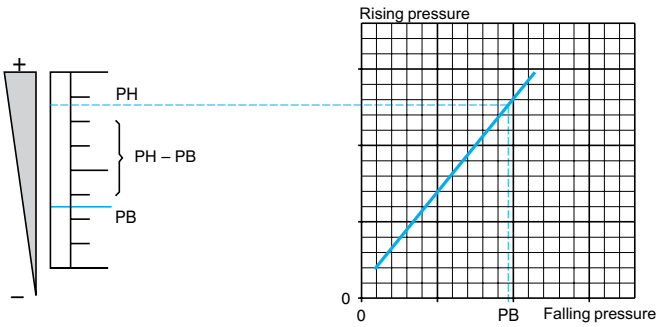
Operating point on falling pressure (PB)



The pressure at which the switch contact changes state on falling pressure.

The lower point (PB) is not adjustable and is entirely dependent on the high point setting (PH) and the inherent differential of the switch.

Differential



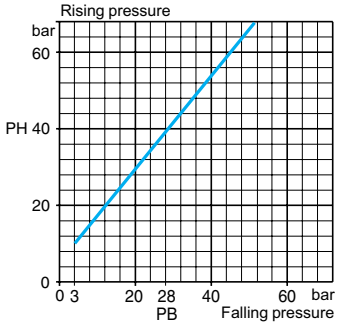
PH–PB = inherent differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB).

This point is not adjustable, so the value of the differential is fixed.

It is the inherent differential of the switch (contact differential, friction, etc.).

Example



Operating point on rising pressure (PH) is 40 bar (set value at which the contact changes state on rising pressure).

The operating point on falling pressure (PB) is 28 bar (fixed value at which the contact returns to its original state).

Conclusion:
the differential is 40 – 28 = 12 bar.

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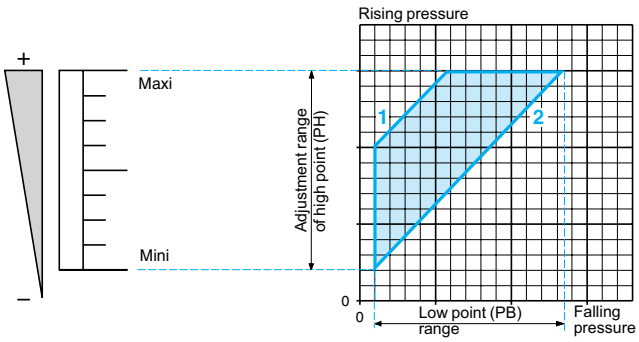
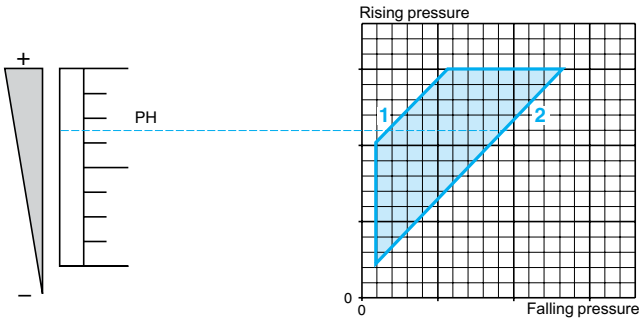
Operating curves: Adjustable Differential, Regulating between Two Thresholds

Adjustment range of the high point



Defined by the difference between the minimum and maximum high point (PH) setting values.

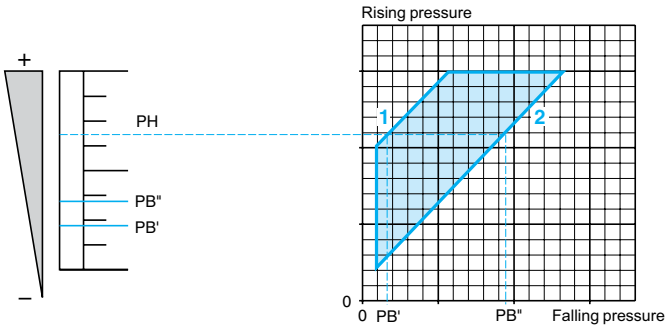
Operating point on rising pressure (PH)



The upper pressure setting at which the pressure or vacuum switch actuates the contacts on rising pressure.

Adjustable throughout the range on rising pressure.

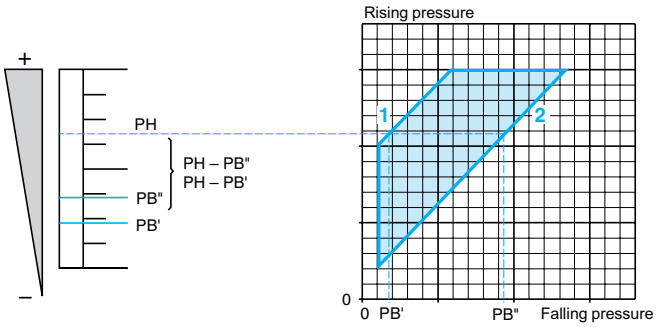
Operating point on falling pressure (PB)



The pressure at which the switch contact changes state on falling pressure.

The adjustable differential enables the independent setting of the lower point (PB).

Differential



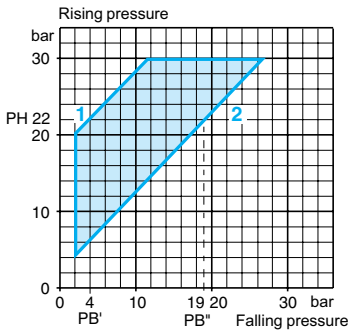
Low point < High point

PH–PB' = inherent differential
PH–PB" = minimum differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB).

Note: the low point can be set at any value between PB' and PB".

Example



Operating point on rising pressure (PH) is 22 bar (set value at which the contact changes state on rising pressure).
The operating point on falling pressure (PB) ranges from 4 and 19 bar (set value at which the contact returns to its original state).

Conclusion:
the maximum differential is
22 – 4 = 18 bar,
the minimum differential is
22 – 19 = 3 bar.

1 Maximum differential
2 Minimum differential

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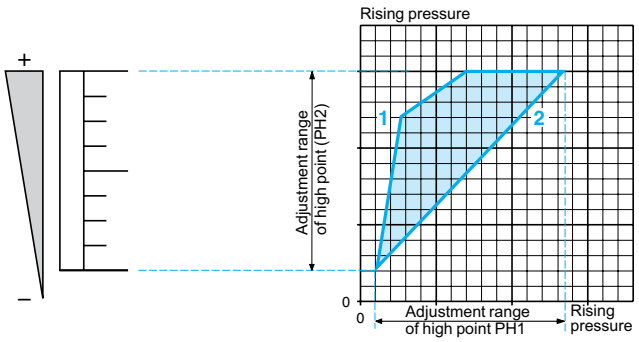
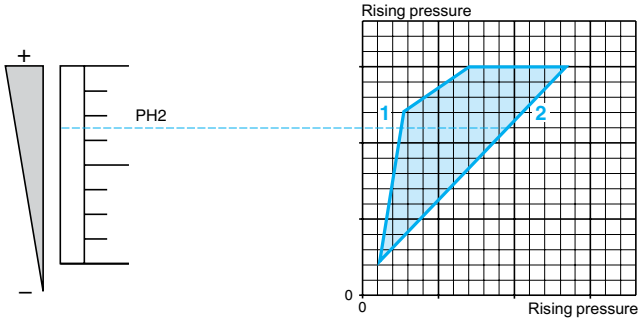
Operating curves: Dual-Stage, Fixed Differential, Detection at Each Threshold (switching on rising pressure)

Adjustment ranges of the operating points PH1 and PH2 on rising pressure



Defined by the difference between the minimum and maximum high point setting values of each stage (PH1 and PH2).

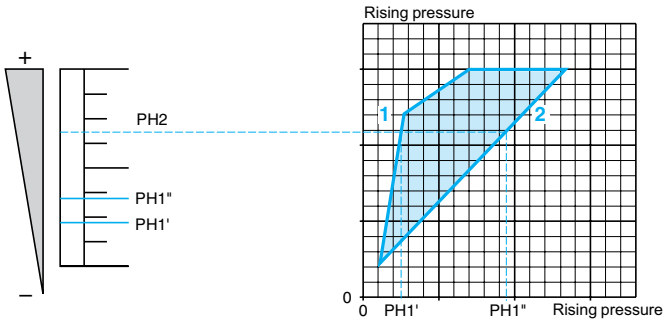
Operating point PH2 on rising pressure



The upper pressure setting at which the pressure or vacuum switch actuates contact 2 on rising pressure.

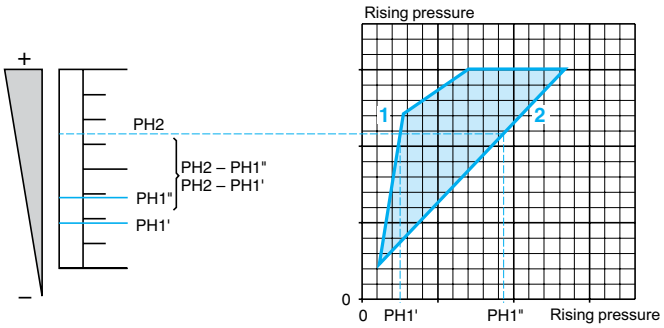
Adjustable throughout the range on rising pressure.

Operating point PH1 on rising pressure



The upper pressure setting at which the pressure or vacuum switch actuates contact 1 on rising pressure.

Spread

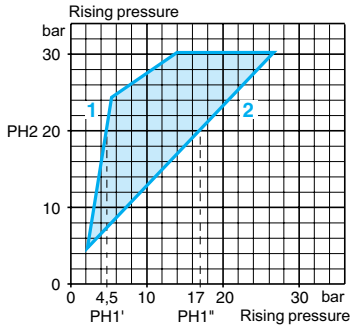


PH1 < PH2
PH2–PH1' = maximum spread
PH2–PH1" = minimum spread

The difference between operating points PH2 and PH1 on rising pressure.

Note: operating point PH1 can be set at any value between PH1' and PH1".

Example: Determining operating points on rising pressure for the two stages



Second stage operating point on rising pressure (PH2) = 20 bar (set value at which contact 2 changes state on rising pressure). First stage operating point (PH1) can be set between 4.5 and 17 bar on rising pressure.

Conclusion:
the maximum spread is:
20 – 4.5 = 15.5 bar,
the minimum spread is:
20 – 17 = 3 bar.

1 Maximum spread
2 Minimum spread

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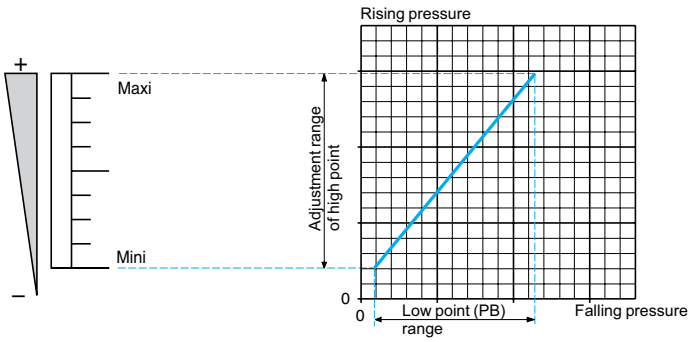
Operating curves: Dual-Stage, Fixed Differential, Detection at Each Threshold (switching on rising pressure)

Adjustment range of high point (PH1 or PH2)

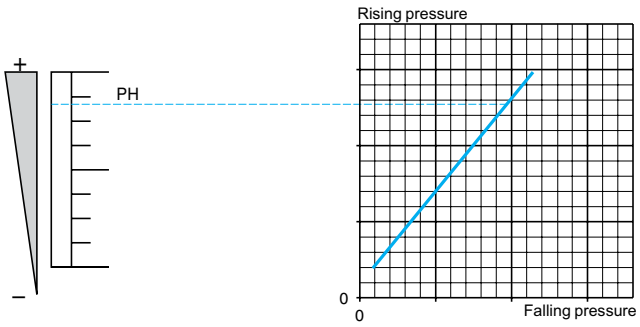


Defined by the difference between the minimum and maximum high point (PH1 or PH2) setting values for each stage.

For a high set point (PH1 or PH2), the lower point (PB1 or PB2) is fixed and cannot be adjusted.

For a low set point (PB1 or PB2), the higher point (PH1 or PH2) is fixed and cannot be adjusted.

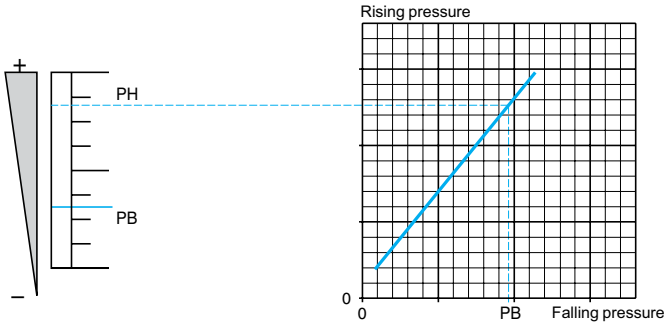
Operating point on rising pressure (PH1 or PH2)



The upper pressure setting at which the pressure or vacuum switch actuates the contact, for each stage, on rising pressure.

Adjustable throughout the range on rising pressure.

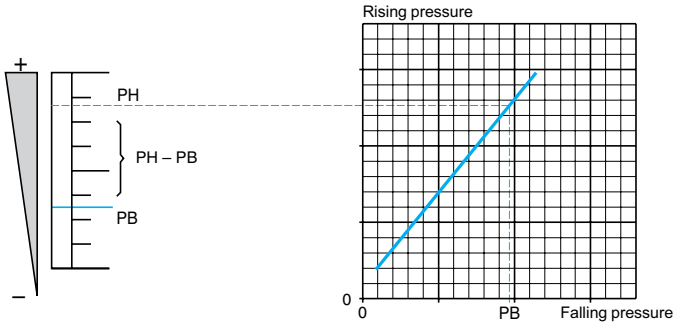
Operating point on falling pressure (PB1 or PB2)



The pressure at which the switch contact changes state, for each stage, on falling pressure.

The lower point (PB) is not adjustable and is entirely dependent on the high point setting (PH) and the inherent differential of the switch.

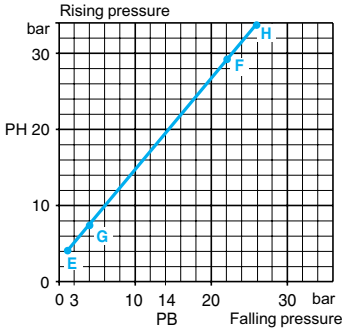
Differential



PH–PB = inherent differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB), for each stage. This point is not adjustable, so the value of the differential is fixed. It is the inherent differential of the switch (contact differential, friction, etc.) for each of its two stages.

Example: stage 1 = segment EF stage 2 = segment GH



For stage 2 (segment GH):

Operating point on rising pressure (PH2) is 20 bar (set value at which contact 2 changes state on rising pressure). The operating point on falling pressure (PB2) is 14 bar (fixed value at which contact 2 returns to its original state).
Conclusion: for stage 2, the differential is: 20 – 14 = 6 bar.
Repeat the same procedure for stage 1 (segment EF).

1 Maximum spread
2 Minimum spread

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OsiSense XML
Electromechanical
pressure and vacuum switches

Interpreting the Catalog Number for XML Devices

Example: XMLA004A2S13			XML	A	004	A	2	S	1	3	
Designation			**Catalog number**								
XML Pressure Switch			XML								
Type	Nonadjustable differential, single pole			A							
	Adjustable differential, single pole			B							
	Adjustable differential, double pole			C							
	Nonadjustable differential, double pole			D							
Operating range bar (psi)	0 to 0.05 (0 to 0.725)				L05						
	0 to 0.35 (0 to 5.075)				L35						
	0 to 0.35 (0 to 5.075)	Overpressure 0.30 (4.35)			S35						
	–1 to –0.28 (−14.5 to −4.06)				M01						
	–1 to –0.14 (−14.5 to −2.03)				M02						
	–0.2 to –0.02 (−2.9 to −0.029)				M03						
	–0.5 to 5 (−7.25 to 72.5)				M05						
	0 to 1 (0 to 14.5)				001						
	0 to 2.5 (0 to 36.25)				002						
	0 to 2.5 (0 to 36.25)	Overpressure 0.30 (4.35)			S02						
	0 to 4 (0 to 58)				004						
	0 to 4 (0 to 58)	Overpressure 0.30 (4.35)			S04						
	0 to 10 (0 to 145)				010						
	0 to 10 (0 to 145)	Overpressure 0.30 (4.35)			S10						
	0 to 20 (0 to 290)				020						
	0 to 20 (0 to 290)	Overpressure 0.30 (4.35)			S20						
	0 to 35 (0 to 507.5)				035						
	0 to 40 (0 to 580)				040						
	0 to 70 (0 to 1015)				070						
	0 to 160 (0 to 2320)				160						
	0 to 300 (0 to 4350)				300						
	0 to 500 (0 to 7250)				500						
Input fluid	**Diaphragm type**										
	Hydraulic oils, air, fresh, or sea water, 32–158 °F (0–70 °C)					A					
	Hydraulic oils, air, fresh, or sea water, 32–320 °F (0–160 °C)					B					
	Corrosive fluid					C					
	Viscous products					P					
	Hydraulic oils or air, 32–140 °F (0–60 °C)					R					
	Fresh or sea water, 32–320 °F (0–160 °C)					S					
	Vacuum type with diaphragm										
	Hydraulic oils, air, fresh or sea water, 32–158 °F (0–70 °C)					V					
	Hydraulic oils, air, fresh or sea water, 32–320 °F (0–160 °C)					T					
	Piston type										
	Hydraulic oils or air, 32–320 °F (0–160 °C)					D					
	Fresh or sea water, 32–320 °F (0–160 °C)					E					
	Corrosive fluid, 32–320 °F (0–160 °C)					N					
Display	Not provided						1				
	Provided						2				
Electrical connection	Threaded hole							S			
	DIN 43650 connector							C			
	M12 threaded connector (Micro Change type)							D			
Contact type	Dry contact								1		
Entry type	**European**										
	Pressure	G 1/4 (BSP female) G 1-1/4 for viscous products (input fluid identifier = P)								1	
	Electrical	Type 13 (Pg 13.5)									
	Pressure	G 1/4 (BSP female) G 1-1/4 for viscous products (input fluid identifier = P)								2	
	Electrical	ISO M20									
	U.S.A.										
	Pressure	1/4"-18 NPTF								3	
	Electrical	1/2"-14 NPT									
	Japan										
	Pressure	PT 1/4 (JIS B0203)								4	
	Electrical	1/2 in. PF (JIS B0202)									
Options	May indicate factory setting										•••

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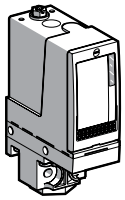
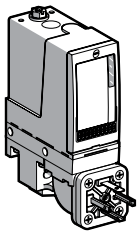
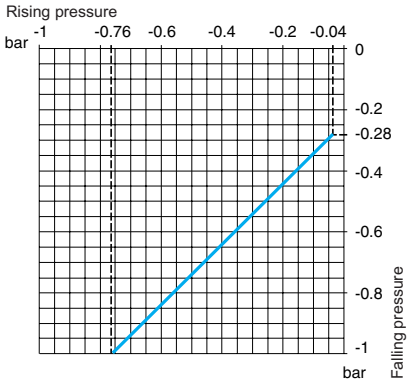
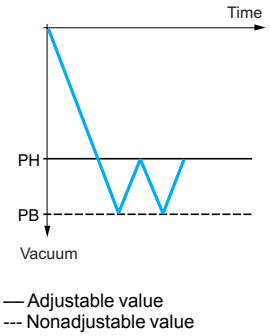
OsiSense XML
Electromechanical pressure and vacuum switches

Size: –1 bar (–14.5 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA vacuum switches		**With setting scale**		
				
Adjustable range of operating point (PB) (falling pressure)		–0.28 to –1 bar (–4.06 to –14.5 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLAM01V2S13**	**XMLAM01V2S11**	**XMLAM01V2C11**
	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	**XMLAM01T2S13**	**XMLAM01T2S11**	**XMLAM01T2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19 BSP	G 1/4-19 BSP
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male.
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.51 (0.685)		1.58 (0.715)
Supplementary specifications (not shown under general specifications)				
Inherent differential (add to PB to get PH)	At low setting	0.24 bar ±0.05 (3.48 psi ±0.72)		
	At high setting	0.24 bar ±0.05 (3.48 psi ±0.72)		
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)		
	Accidental	9 bar (130.5 psi)		
Destruction pressure		18 bar (261 psi)		
Vacuum switch style		Diaphragm		

Operating curves





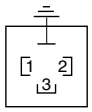
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Vacuum switch connector pin view



1 → 11 and 13
2 → 12
3 → 4

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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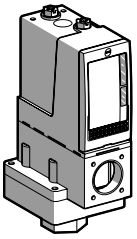
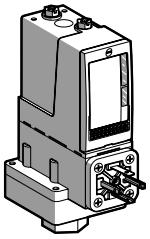
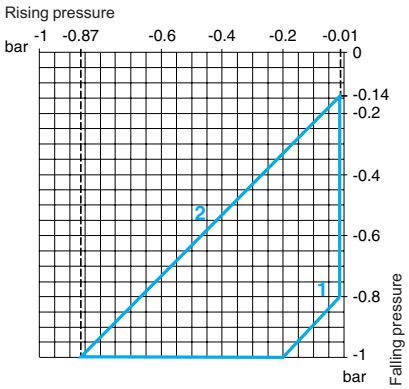
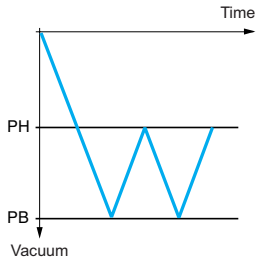
Size: –1 bar (–14.5 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB vacuum switches		**With setting scale**		
				
Adjustable range of operating point (PB) (falling pressure)		–0.14 to –1 bar (–2.03 to –14.5 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLBM02V2S13**	**XMLBM02V2S11**	**XMLBM02V2C11**
	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	**XMLBM02T2S13**	**XMLBM02T2S11**	**XMLBM02T2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19 BSP	G 1/4-19 BSP
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		2.24 (1.015)	2.24 (1.015)	2.27 (1.030)
Supplementary specifications (not shown under general specifications)				
Possible differential (add to PB to get PH)	Min. at low setting	0.13 bar ±0.02 (1.88 psi ±0.29)		
	Min. at high setting	0.13 bar ±0.02 (1.88 psi ±0.29)		
	Max. at high setting	0.8 bar (11.6 psi)		
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)		
	Accidental	9 bar (130.5 psi)		
Destruction pressure		18 bar (261 psi)		
Vacuum switch style		Diaphragm		

Operating curves



1 Maximum differential
2 Minimum differential
— Adjustable value

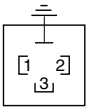


Connection

Terminal model

Connector model

Vacuum switch connector pin view



1 → 11 and 13
2 → 12
3 → 4

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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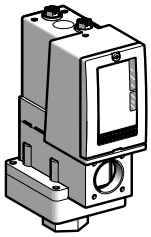
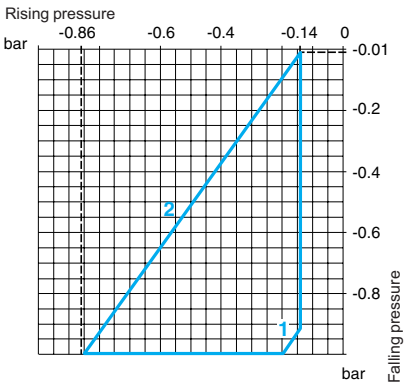
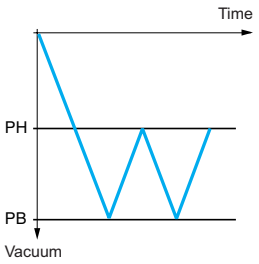
Size: –1 bar (–14.5 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC vacuum switches		**With setting scale**	
			
Adjustable range of operating point (PB) (falling pressure)		–0.14 to –1 bar (–2.03 to –14.5 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLCM02V2S13**	**XMLCM02V2S11**
	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	**XMLCM02T2S13**	**XMLCM02T2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19 BSP
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		2.24 (1.015)	
Supplementary specifications (not shown under general specifications)			
Possible differential (add to PB to get PH)	Min. at low setting	0.13 bar ±0.02 (1.89 psi ±0.29)	
	Min. at high setting	0.14 bar ±0.02 (2.03 psi ±0.29)	
	Max. at high setting	0.8 bar (11.6 psi)	
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)	
	Accidental	9 bar (130.5 psi)	
Destruction pressure		18 bar (261 psi)	
Vacuum switch style		Diaphragm	

Operating curves

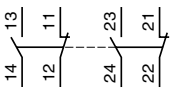


1 Maximum differential
2 Minimum differential
— Adjustable value



Connection

Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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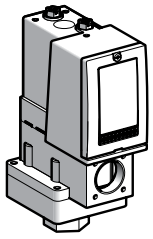
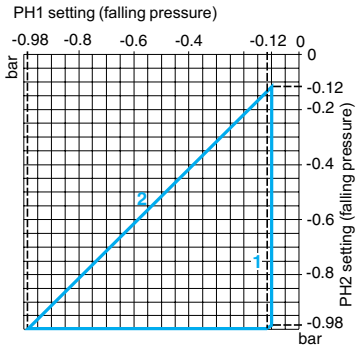
Size: –1 bar (–14.5 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD vacuum switches		**Without setting scale**	
			
Adjustable range of operating points (falling pressure)	2nd stage operating point (PB2)	–0.12 to –1 bar (–1.74 to –14.5 psi)	
	1st stage operating point (PB1)	–0.10 to –0.98 bar (–1.45 to –14.21 psi)	
Spread between the two stages (PB2—PB1)		0.02 to 0.88 bar (0.29 to 12.76 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLDM02V1S13**	**XMLDM02V1S11**
	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	**XMLDM02T1S13**	**XMLDM02T1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		2.24 (1.015)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (add to PB1/PB2 to get PH1/PH2)	At low setting	0.1 bar ±0.035 (1.45 psi ±0.51)	
	At high setting	0.1 bar ±0.02 (1.45 psi ±0.29)	
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)	
	Accidental	9 bar (130.5 psi)	
Destruction pressure		18 bar (261 psi)	
Vacuum switch style		Diaphragm	

Operating curves

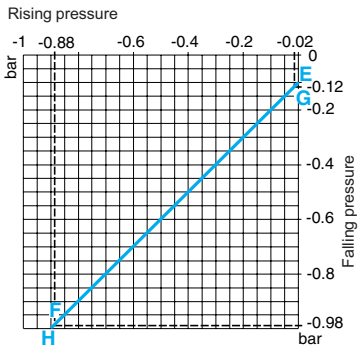
High setting trip points of contacts 1 and 2

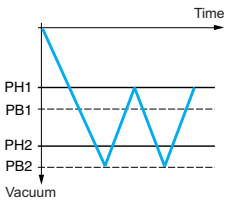


1 Maximum differential
2 Minimum differential

EF Contact 1 (stage 1)
GH Contact 2 (stage 2)

Inherent differential of contacts 1 and 2

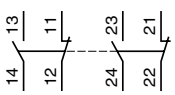




— Adjustable value
--- Nonadjustable value

Connection: Terminal model

Contact 1 (stage 1) Contact 2 (stage 2)



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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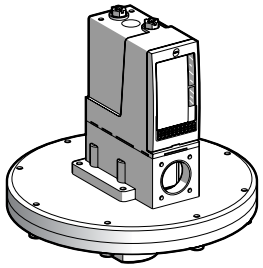
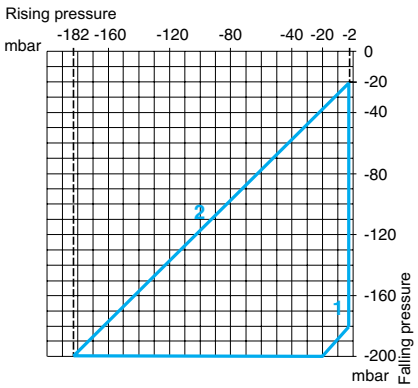
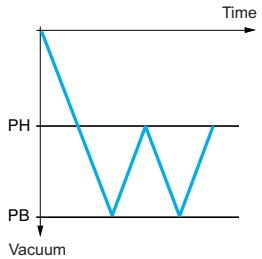
Size: –200 mbar (–2.9 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB vacuum switches		**With setting scale**	
			
Adjustable range of operating point (PB) (falling pressure)		–20 to –200 mbar (–0.29 to –2.9 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLBM03R2S13**	**XMLBM03R2S11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLBM03S2S13**	**XMLBM03S2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		7.30 (3.310)	
Supplementary specifications (not shown under general specifications)			
Possible differential (add to PB to get PH)	Min. at low setting	18 mbar ±2 (0.26 psi ±0.29)	
	Min. at high setting	18 mbar ±2 (0.26 psi ±0.29)	
	Max. at high setting	180 mbar (2.6 psi)	
Maximum allowable pressure	Per cycle	1 bar (14.5 psi)	
	Accidental	2 bar (29 psi)	
Destruction pressure		3.5 bar (50.75 psi)	
Vacuum switch style		Diaphragm	

Operating curves



1 Maximum differential
2 Minimum differential



— Adjustable value

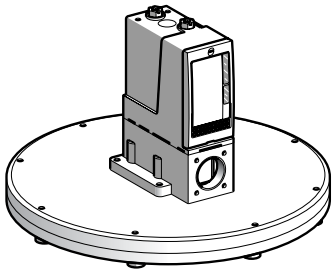
Connection

Terminal model

Other versions	For switches with alternative tapped cable entries, consult the Customer Care Center.

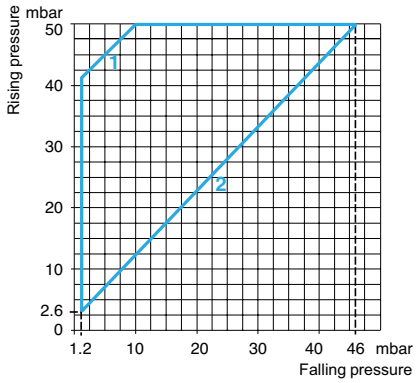
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 50 mbar (0.72 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

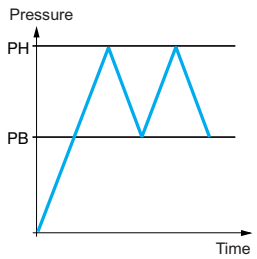
XMLB pressure switches		**With setting scale**	
			
Adjustable range of operating point (PH) (rising pressure)		2.6–50 mbar (0.038–0.72 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLBL05R2S13**	**XMLBL05R2S11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLBL05S2S13**	**XMLBL05S2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		5.34 (2.420)	
Supplementary specifications (not shown under general specifications)			
Possible differential (subtract from PH to get PB)	Min. at low setting	1.4 mbar, –0.8, +1.1 (0.02 psi, –0.01, +0.02)	
	Min. at high setting	4 mbar ±1.4 (0.06 psi ±0.02)	
	Max. at high setting	40 mbar (0.58 psi)	
Maximum allowable pressure	Per cycle	62.5 mbar (0.90 psi)	
	Accidental	112.5 mbar (1.63 psi)	
Destruction pressure		225 mbar (3.26 psi)	
Pressure switch style		Diaphragm	

(1) For, replace **S13** with **S11** (example: XMLBL05R2S13 becomes XMLBL05R2S11).

Operating curves



1 Maximum differential
2 Minimum differential



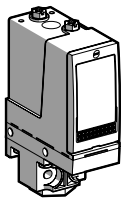
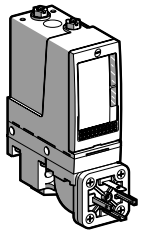
— Adjustable value

Connection: Terminal model

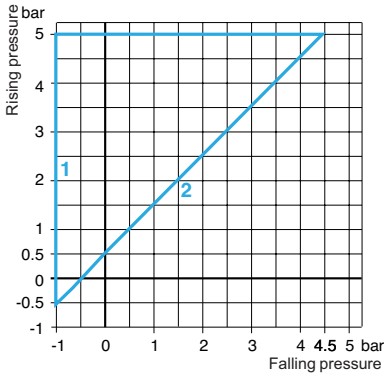
Other versions For switches with DIN 43650A connector or alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 5 bar (72.5 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

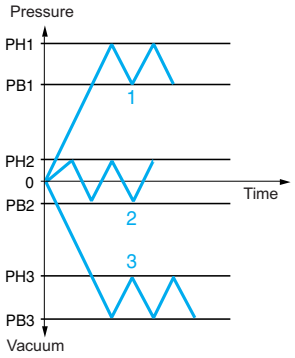
XMLB vacu-pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		–0.5 to 5 bar (–7.25 to 72.5 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLBM05A2S13**	**XMLBM05A2S11**	**XMLBM05A2C11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLBM05B2S13**	**XMLBM05B2S11**	**XMLBM05B2C11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLBM05C2S13**	**XMLBM05C2S11**	**XMLBM05C2C11**
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLBM05P2S13**	**XMLBM05P2S11**	**XMLBM05P2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.51 (0.685)		1.58 (0.715)
Supplementary specifications (not shown under general specifications)				
Possible differential (subtract from PH to get PB)	Min. at low setting	0.5 bar ±0.05 (7.25 psi ±0.72)		
	Min. at high setting	0.5 bar ±0.05 (7.25 psi ±0.72)		
	Max. at high setting	6 bar (87 psi)		
Maximum allowable pressure	Per cycle	6.25 bar (90.62 psi)		
	Accidental	11.25 bar (163.12 psi)		
Destruction pressure		23 bar (333.5 psi)		
Vacu-pressure switch style		Diaphragm		

Operating curves



1 Maximum differential
2 Minimum differential

— Adjustable value

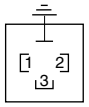


Connection

Terminal model

Connector model

Vacu-pressure switch pin view

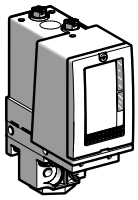


1 →11 and 13
2 →12
3 →14

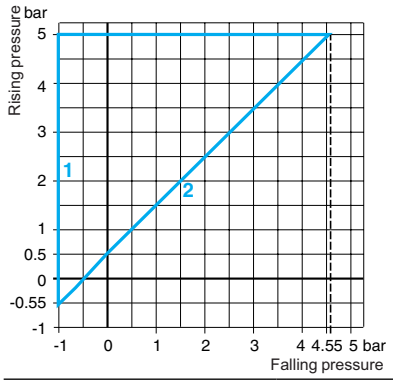
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 5 bar (72.5 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC vacu-pressure switches		**With setting scale**	
			
Adjustable range of operating point (PH) (rising pressure)		–0.55 to 5 bar (–7.97 to 72.5 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLCM05A2S13**	**XMLCM05A2S11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLCM05B2S13**	**XMLCM05B2S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLCM05C2S13**	**XMLCM05C2S11**
Pressure connection		1/4”-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2” NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.51 (0.685)	
Supplementary specifications (not shown under general specifications)			
Possible differential (subtract from PH to get PB)	Min. at low setting	0.45 bar ±0.1 (6.52 psi ±1.45)	
	Min. at high setting	0.45 bar ±0.1 (6.52 psi ±1.45)	
	Max. at high setting	6 bar (87 psi)	
Maximum allowable pressure	Per cycle	6.25 bar (90.62 psi)	
	Accidental	11.25 bar (163.12 psi)	
Destruction pressure		23 bar (333.5 psi)	
Vacu-pressure switch style		Diaphragm	

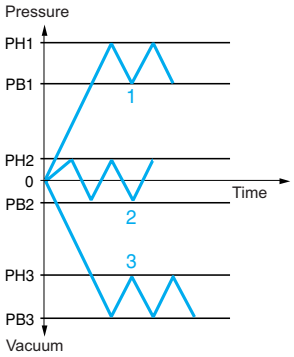
Operating curves



1 Maximum differential

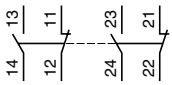
2 Minimum differential

— Adjustable value



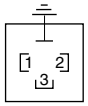
Connection

Terminal model



Connector model

Vacu-pressure switch pin view

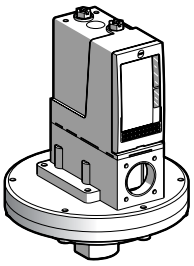
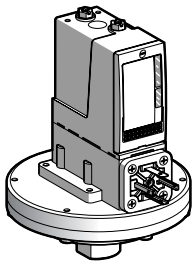
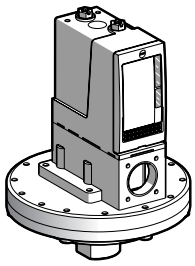


1 →11 and 13
2 →12
3 →14

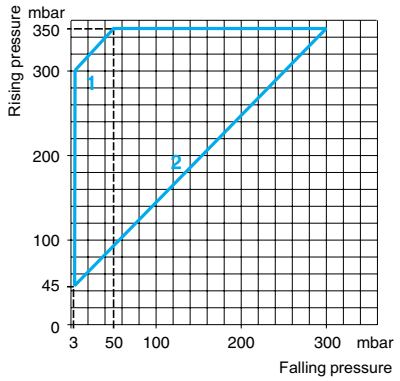
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

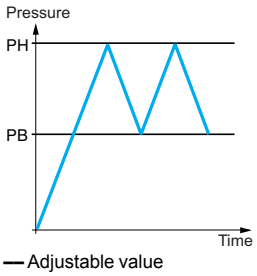
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 350 mbar (5.07 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**			**With setting scale** overpressure 30 bar (435 psi)	
						
Adjustable range of operating point (PH) (rising pressure)		45–350 mbar (0.65–5.07 psi)			42–330 mbar (0.61–4.78 psi)	
Catalog numbers						
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLBL35R2S13**	**XMLBL35R2S11**	**XMLBL35R2C11**	**XMLBS35R2S13**	**XMLBS35R2S11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLBL35S2S13**	**XMLBL35S2S11**	**XMLBL35S2C11**	—	—
	Viscous products, up to 320 °F (160 °C), G1-1/4" pressure connection	**XMLBL35P2S13**	**XMLBL35P2S11**	**XMLBL35P2C11**	—	—
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		5.68 (2.575)		5.71 (2.590)	7.72 (3.500)	
Supplementary specifications (not shown under general specifications)						
Possible differential (subtract from PH to get PB)	Min. at low setting	42 mbar –8, +3 (0.60 psi –0.12, +0.04)			33 mbar –8, +3 (0.48 psi –0.12, +0.04)	
	Min. at high setting	50 mbar ±8 (0.72 psi ±0.11)			58 mbar ±8 (0.84 psi ±0.11)	
	Max. at high setting	300 mbar (4.35 psi)			250 mbar (3.62 psi)	
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)			30 bar (435 psi)	
	Accidental	2.25 bar (32.62 psi)			37.5 bar (543.75 psi)	
Destruction pressure		4.5 bar (65.25 psi)			67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm				

Operating curves





— Adjustable value

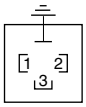
1 Maximum differential
2 Minimum differential

Connection

Terminal model

Connector model

Pressure switch connector pin view

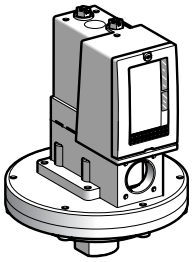
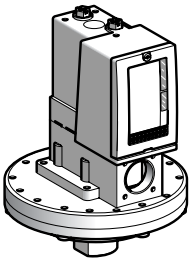


1 → 11 and 13
2 → 12
3 → 14

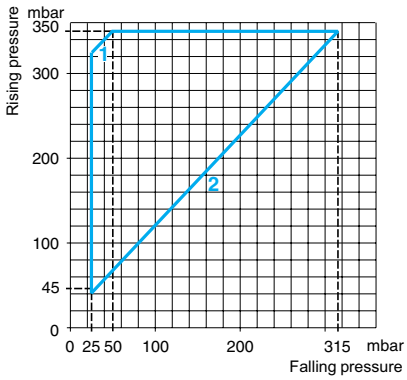
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

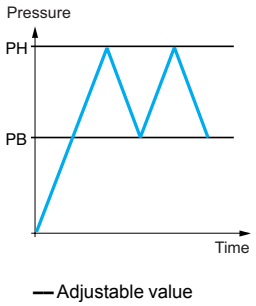
Size 350 mbar (5.07 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC pressure switches		**With setting scale**		**With setting scale** overpressure 30 bar (435 psi)	
					
Adjustable range of operating point (PH) (rising pressure)		45–350 mbar (0.65–5.07 psi)		42–330 mbar (0.61–4.78 psi)	
Catalog numbers					
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLCL35R2S13**	**XMLCL35R2S11**	**XMLCS35R2S13**	**XMLCS35R2S11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLCL35S2S13**	**XMLCL35S2S11**	—	—
Pressure connection		1/4"-18 NPTF	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)			
Weight, lb (kg)		5.68 (2.575)		7.72 (3.500)	
Supplementary specifications (not shown under general specifications)					
Possible differential (subtract from PH to get PB)	Min. at low setting	20 mbar ±20 (0.29 psi ±0.29)		40 mbar ±20 (0.58 psi ±0.29)	
	Min. at high setting	35 mbar ±20 (0.51 psi ±0.29)		88 mbar ±20 (1.27 psi ±0.29)	
	Max. at high setting	300 mbar (4.35 psi)		230 mbar (3.33 psi)	
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)		30 bar (435 psi)	
	Accidental	2.25 bar (32.62 psi)		37.5 bar (543.75 psi)	
Destruction pressure		4.5 bar (65.25 psi)		67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm			

Operating curves



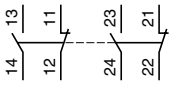
1 Maximum differential
2 Minimum differential



— Adjustable value

Connection

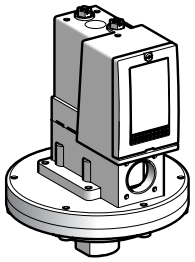
Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

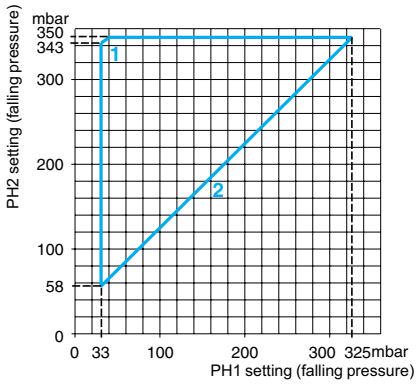
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 350 mbar (5.07 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	58–350 mbar (0.84–5.07 psi)	
	1st stage operating point (PH1)	33–325 mbar (0.48–4.71 psi)	
Spread between the two stages (PH2–PH1)		25–310 mbar (0.36–4.50 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLDL35R1S13**	**XMLDL35R1S11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLDL35S1S13**	**XMLDL35S1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		5.68 (2.575)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	30 mbar ±10 (0.44 psi ±0.15)	
	At high setting	30 mbar ±8 (0.44 psi ±0.11)	
Maximum allowable Pressure	Per cycle	1.25 bar (18.12 psi)	
	Accidental	2.25 bar (32.62 psi)	
Destruction pressure		4.5 bar (65.25 psi)	
Pressure switch style		Diaphragm	

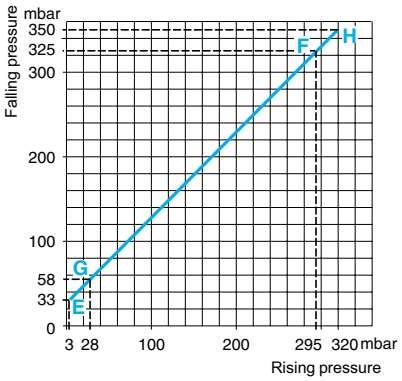
Operating curves

High setting trip points of contacts 1 and 2

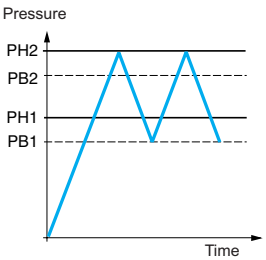


1 Maximum differential
2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1)
GH Contact 2 (stage 2)

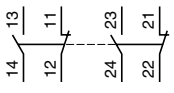


— Adjustable value
--- Nonadjustable value

Connection

Terminal model

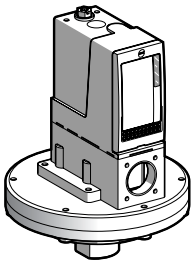
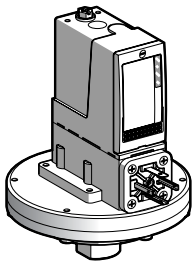
Contact 1 (stage 1) Contact 2 (stage 2)



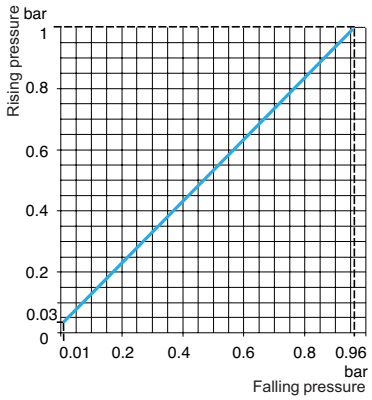
Other versions	For switches with alternative tapped cable entries, consult the Customer Care Center.

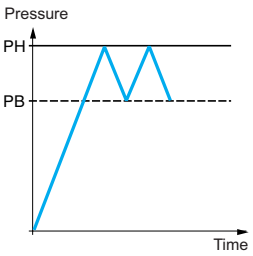
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 1 bar (14.5 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		0.03–1 bar (0.435–14.5 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLA001R2S13**	**XMLA001R2S11**	**XMLA001R2C11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLA001S2S13**	**XMLA001S2S11**	**XMLA001S2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	Terminals: 1/2" NPT,	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		5.63 (2.555)		5.67 (2.570)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	0.02 bar ±0.01 (0.29 psi ±0.14)		
	At high setting	0.04 bar ±0.01 (0.58 psi ±0.14)		
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)		
	Accidental	2.25 bar (32.62 psi)		
Destruction pressure		4.5 bar (65.25 psi)		
Pressure switch style		Diaphragm		

Operating curves





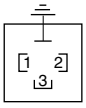
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

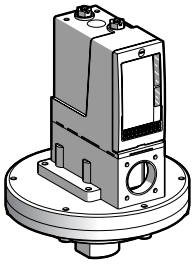
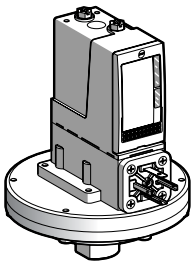


1 → 11 and 13
2 → 12
3 → 14

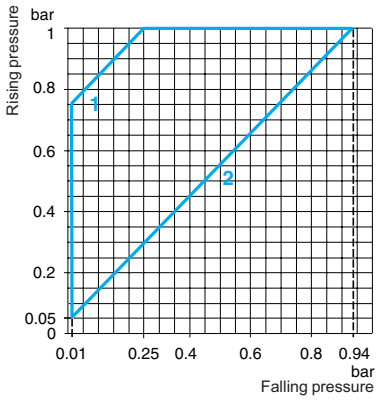
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 1 bar (14.5 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

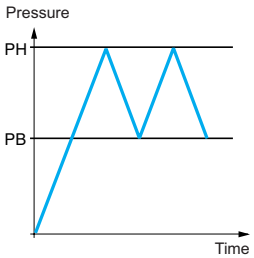
XMLB pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		0.05–1 bar (0.72–14.5 psi)		
Electrical connection		Terminals		DIN connector
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLB001R2S13**	**XMLB001R2S11**	**XMLB001R2C11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLB001S2S13**	**XMLB001S2S11**	**XMLB001S2C11**
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLB001P2S13**	**XMLB001P2S11**	**XMLB001P2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		5.68 (2.575)		5.71 (2.590)
Supplementary specifications (not shown under general specifications)				
Possible differential (subtract from PH to get PB)	Min. at low setting	0.04 bar ±10 (0.58 psi ±0.14)		
	Min. at high setting	0.06 bar ±20 (0.87 psi ±0.29)		
	Max. at high setting	0.75 bar (10.87 psi)		
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)		
	Accidental	2.25 bar (32.62 psi)		
Destruction pressure		4.5 bar (65.25 psi)		
Pressure switch style		Diaphragm		

Operating curves



1 Maximum differential
2 Minimum differential

— Adjustable value

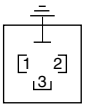


Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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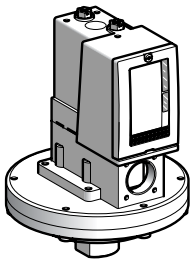
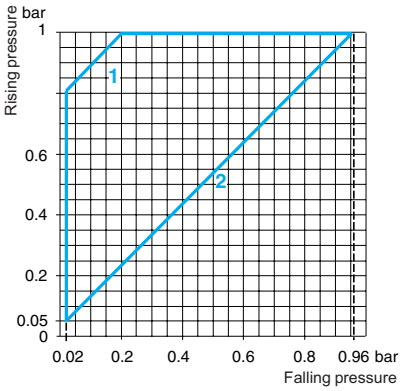
Size 1 bar (14.5 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

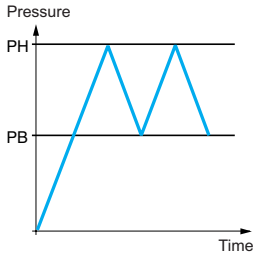
XMLC pressure switches		**With setting scale**	
			
Adjustable range of operating point (PH) (rising pressure)		0.05–1 bar (0.725–14.5 psi)	
Electrical connection		Terminals	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLC001R2S13**	**XMLC001R2S11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLC001S2S13**	**XMLC001S2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		5.63 (2.555)	
Supplementary specifications (not shown under general specifications)			
Possible differential (subtract from PH to get PB)	Min. at low setting	0.03 bar ±0.01 (0.43 psi ±0.14)	
	Min. at high setting	0.04 bar ±0.03 (0.58 psi ±0.43)	
	Max. at high setting	0.8 bar (11.6 psi)	
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)	
	Accidental	2.25 bar (32.62 psi)	
Destruction pressure		4.5 bar (65.25 psi)	
Pressure switch style		Diaphragm	

Operating curves



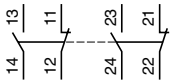
1 Maximum differential
2 Minimum differential

— Adjustable value



Connection

Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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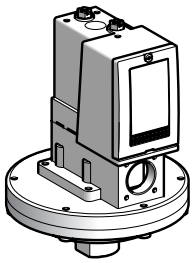
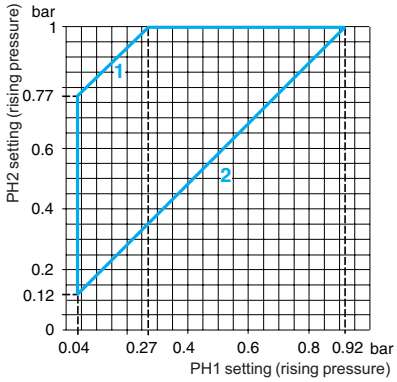
Size 1 bar (14.5 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	0.12–1 bar (1.74–14.5 psi)	
	1st stage operating point (PH1)	0.04–0.92 bar (0.58–13.34 psi)	
Spread between the two stages (PH2–PH1)		0.08–0.73 bar (1.16–10.59 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	**XMLD001R1S13**	**XMLD001R1S11**
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	**XMLD001S1S13**	**XMLD001S1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		5.68 (2.575)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	0.03 bar ±0.01 (0.44 psi ±0.14)	
	At high setting	0.07 bar ±0.04 (1.02 psi ±0.58)	
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)	
	Accidental	2.25 bar (32.62 psi)	
Destruction pressure		4.5 bar (65.25 psi)	
Pressure switch style		Diaphragm	

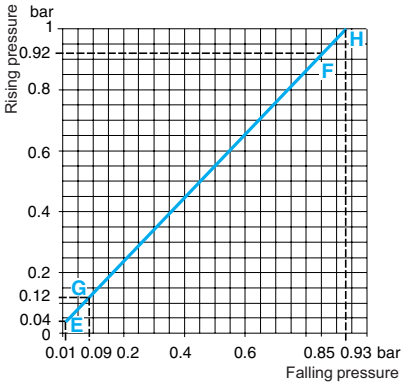
Operating curves

High setting trip points of contacts 1 and 2

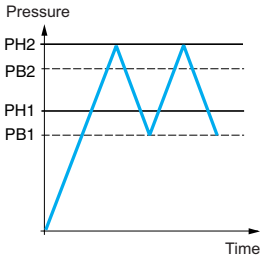


1 Maximum differential
2 Minimum differential

Inherent differential of contacts 1 and 2



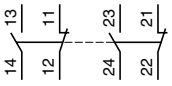
EF Contact 1 (stage 1)
GH Contact 2 (stage 2)



— Adjustable value
--- Nonadjustable value

Connection: Terminal model

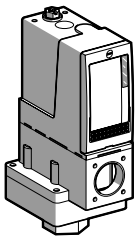
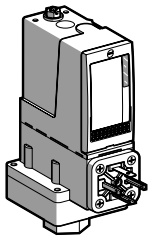
Contact 2 (stage 2) **Contact 1 (stage 1)**



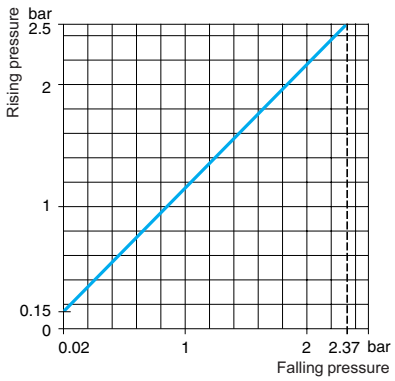
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

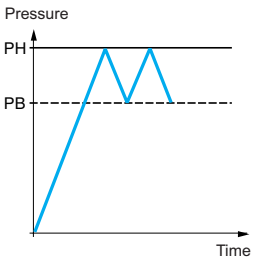
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 2.5 bar (36.25 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		0.15–2.5 bar (2.17–36.25 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLA002A2S13**	**XMLA002A2S11**	**XMLA002A2C11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLA002B2S13**	**XMLA002B2S11**	**XMLA002B2C11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLA002C2S13**	**XMLA002C2S11**	**XMLA002C2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		2.19 (0.995)		2.23 (1.010)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	0.13 bar ±0.03 (1.88 psi ±0.43)		
	At high setting	0.13 bar ±0.03 (1.88 psi ±0.43)		
Maximum allowable Pressure	Per cycle	5 bar (72.5 psi)		
	Accidental	9 bar (130.5 psi)		
Destruction pressure		18 bar (261 psi)		
Pressure switch style		Diaphragm		

Operating curves





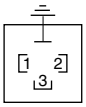
—— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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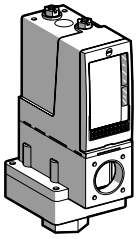
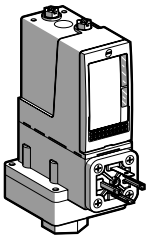
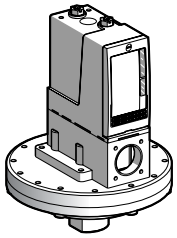
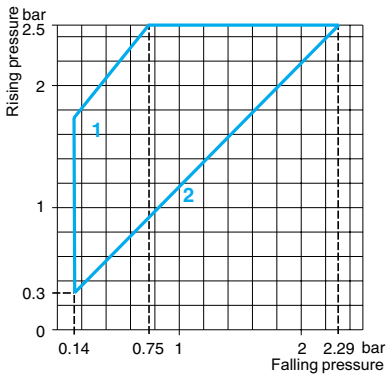
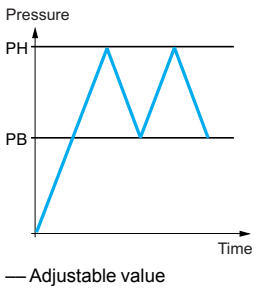
Size 2.5 bar (36.25 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**			**With setting scale** overpressure 30 bar (435 psi)	
						
Adjustable range of operating point (PH) (rising pressure)		0.3–2.5 bar (4.35–36.25 psi)				
Catalog numbers						
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLB002A2S13**	**XMLB002A2S11**	**XMLB002A2C11**	—	—
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLB002B2S13**	**XMLB002B2S11**	**XMLB002B2C11**	—	—
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	—	—	—	**XMLBS02B2S13**	**XMLBS02B2S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLB002C2S13**	**XMLB002C2S11**	**XMLB002C2C11**	—	—
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 – 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	1 x 0.2 – 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		2.24 (1.015)		2.27 (1.030)	7.72 (3.500)	
Supplementary specifications (not shown under general specifications)						
Possible differential (subtract from PH to get PB)	Min. at low setting	0.16 bar, –0.8 mbar, +1.1 mbar (2.32 psi, –0.01, +0.02)			0.1 bar –0.8 mbar, +1.1 mbar (1.45 psi –0.01, +0.02)	
	Min. at high setting	0.21 bar ±1.4 mbar (3.04 psi ±0.02)			0.22 bar ±1.4 mbar (3.19 psi ±0.02)	
	Max. at high setting	1.75 bar (25.37 psi)			1.45 bar (21 psi)	
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)			30 bar (435 psi)	
	Accidental	9 bar (130.5 psi)			37.5 bar (543.75 psi)	
Destruction pressure		18 bar (261 psi)			67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm				

Operating curves



1 Maximum differential
2 Minimum differential



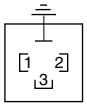
— Adjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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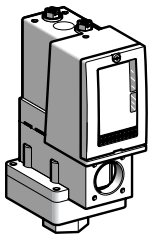
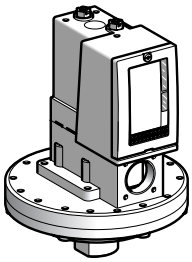
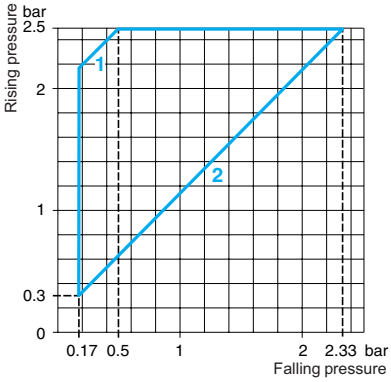
Size 2.5 bar (36.25 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

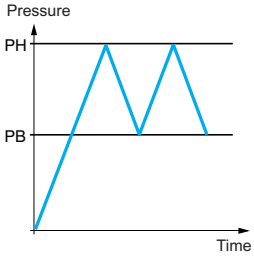
XMLC pressure switches		**With setting scale**		**With setting scale** overpressure 30 bar (435 psi)	
					
Adjustable range of operating point (PH) (rising pressure)		0.3–2.5 bar (4.35–36.25 psi)			
Catalog numbers					
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	—	—	**XMLCS02B2S13**	**XMLCS02B2S11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLC002B2S13**	**XMLC002B2S11**	—	—
	Corrosive fluids, up to 320 °F (160 °C)	**XMLC002C2S13**	**XMLC002C2S11**	—	—
Pressure connection		1/4”-18 NPTF	G 1/4-19	1/4”-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2” NPT	Pg 13.5	1/2” NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)			
Weight, lb (kg)		2.19 (0.995)		7.72 (3.500)	
Supplementary specifications (not shown under general specifications)					
Possible differential (subtract from PH to get PB)	Min. at low setting	0.13 bar ±0.02 (1.89 psi ±0.29)		0.1 bar ±0.02 (1.45 psi ±0.29)	
	Min. at high setting	0.17 bar ±0.03 (2.47 psi ±0.43)		0.18 bar ±0.03 (2.61 psi ±0.43)	
	Max. at high setting	2 bar (29 psi)		1.25 bar (18.12 psi)	
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)		30 bar (435 psi)	
	Accidental	9 bar (130.5 psi)		37.5 bar (543.75 psi)	
Destruction pressure		18 bar (261 psi)		67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm			

Operating curves



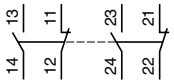
1 Maximum differential

2 Minimum differential



— Adjustable value

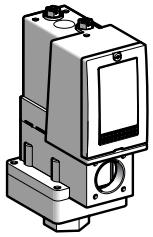
Connection



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

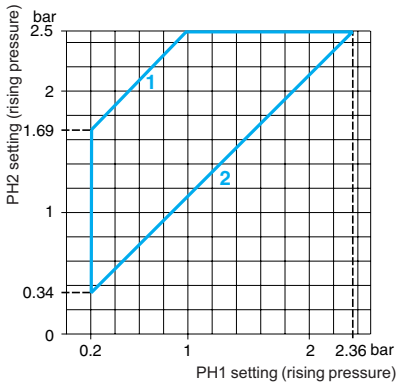
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 2.5 bar (36.25 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	0.34–2.5 bar (4.93–36.25 psi)	
	1st stage operating point (PH1)	0.2–2.36 bar (2.9–34.22 psi)	
Spread between the two stages (PH2–PH1)		0.14–1.5 bar (2.03–21.75 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLD002B1S13**	**XMLD002B1S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLD002C1S13**	**XMLD002C1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		2.24 (1.015)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	0.14 bar ±0.04 (2.03 psi ±0.58)	
	At high setting	0.19 bar ±0.07 (2.76 psi ±1.02)	
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)	
	Accidental	9 bar (130.5 psi)	
Destruction pressure		18 bar (261 psi)	
Pressure switch style		Diaphragm	

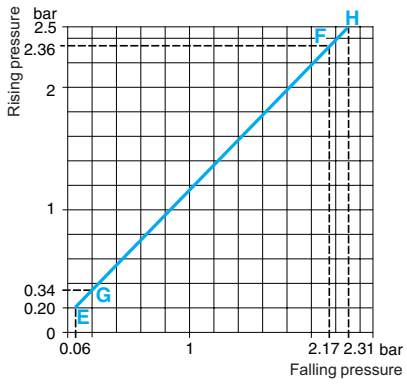
Operating curves

High setting trip points of contacts 1 and 2

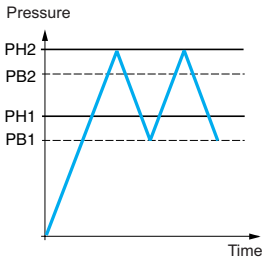


1 Maximum differential
2 Minimum differential

Inherent differential of contacts 1 and 2



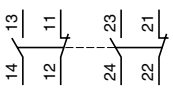
EF Contact 1 (stage 1)
GH Contact 2 (stage 2)



— Adjustable value
--- Nonadjustable value

Connection: Terminal model

Contact 2 (stage 2) **Contact 1 (stage 1)**



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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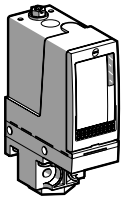
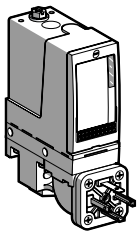
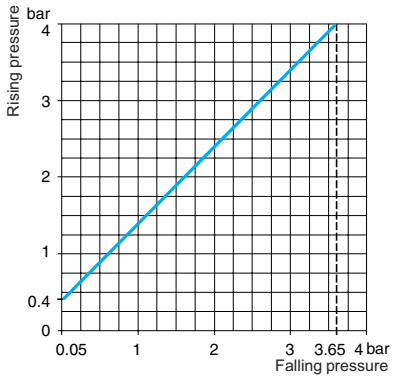
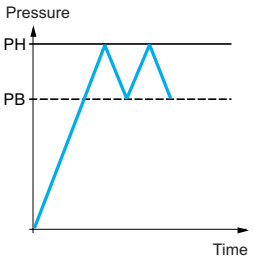
Size 4 bar (58 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		0.4–4 bar (5.8–58 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLA004A2S13**	**XMLA004A2S11**	**XMLA004A2C11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLA004B2S13**	**XMLA004B2S11**	**XMLA004B2C11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLA004C2S13**	**XMLA004C2S11**	**XMLA004C2C11**
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLA004P2S13**	**XMLA004P2S11**	**XMLA004P2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.51 (0.685)		1.58 (0.715)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	0.35 bar ±0.03 (5.07 psi ±0.43)		
	At high setting	0.35 bar ±0.03 (5.07 psi ±0.43)		
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)		
	Accidental	9 bar (130.5 psi)		
Destruction pressure		18 bar (261 psi)		
Pressure switch style		Diaphragm		

Operation curves





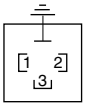
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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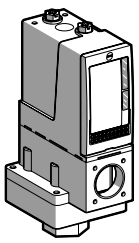
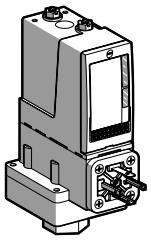
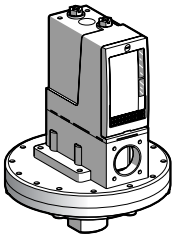
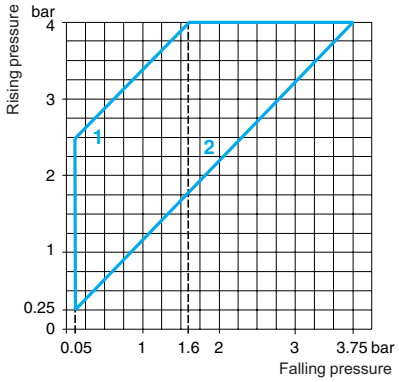
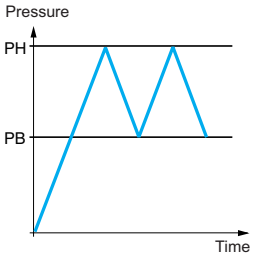
Size 4 bar (58 psi)
Adjustable differential, for regulation between 2 thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**			**With setting scale** overpressure 30 bar (435 psi)	
						
Adjustable range of operating point (PH) (rising pressure)		0.25–4 bar (3.62–58 psi)				
Catalog numbers						
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLB004A2S13**	**XMLB004A2S11**	**XMLB004A2C11**	—	—
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLB004B2S13**	**XMLB004B2S11**	**XMLB004B2C11**	—	—
	Hydraulic oils, freshwater, air, up to 320 °F (160 °C)	—			**XMLBS04B2S13**	**XMLBS04B2S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLB004C2S13**	**XMLB004C2S11**	**XMLB004C2C11**	—	—
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		2.24 (1.015)		2.27 (1.030)	7.72 (3.500)	
Supplementary specifications (not shown under general specifications)						
Possible differential (subtract from PH to get PB)	Min. at low setting	0.2 bar ±0.01 (2.9 psi ±0.14)			0.15 bar ±0.01 (2.18 psi ±0.14)	
	Min. at high setting	0.25 bar, –0.03, +0.05 (3.62 psi, –0.43, +0.72)			0.34 bar, –0.03, +0.05 (4.93 psi, –0.43, +0.72)	
	Max. at high setting	2.4 bar (34.8 psi)			2.46 bar (35.67 psi)	
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)			30 bar (435 psi)	
	Accidental	9 bar (130.5 psi)			37.5 bar (543.75 psi)	
Destruction pressure		18 bar (261 psi)			67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm				

Operating curves





— Adjustable value

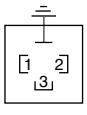
1 Maximum differential
2 Minimum differential

Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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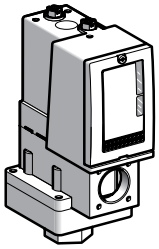
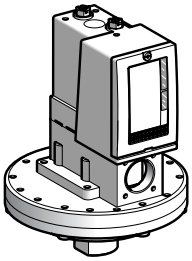
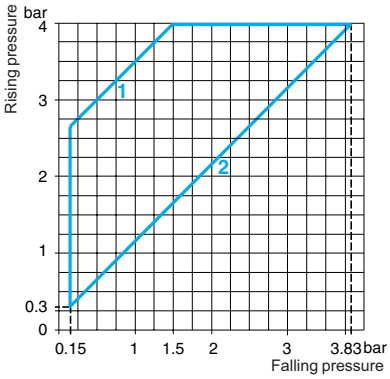
Size 4 bar (58 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

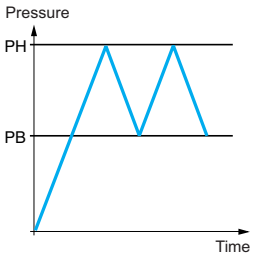
XMLC pressure switches		**With setting scale**		**With setting scale** overpressure 30 bar (435 psi)	
					
Adjustable range of operating point (PH) (rising pressure)		0.3–4 bar (4.35–58 psi)			
Catalog numbers					
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	—	—	**XMLCS04B2S13**	**XMLCS04B2S11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLC004B2S13**	**XMLC004B2S11**	—	—
	Corrosive fluids, up to 320 °F (160 °C)	**XMLC004C2S13**	**XMLC004C2S11**	—	—
Pressure connection		1/4”-18 NPTF	G 1/4-19	1/4”-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2” NPT	Pg 13.5	1/2” NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)			
Weight, lb (kg)		1.51 (0.685)		7.72 (3.500)	
Supplementary specifications (not shown under general specifications)					
Possible differential (subtract from PH to get PB)	Min. at low setting	0.15 bar ±0.02 (2.18 psi ±0.29)		0.1 bar ±0.02 (1.45 psi ±0.29)	
	Min. at high setting	0.17 bar ±0.02 (2.47 psi ±0.29)		0.25 bar ±0.02 (3.62 psi ±0.29)	
	Max. at high setting	2.5 bar (36.25 psi)		2.20 bar (31.9 psi)	
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)		30 bar (435 psi)	
	Accidental	9 bar (130.5 psi)		37.5 bar (543.75 psi)	
Destruction pressure		18 bar (261 psi)		67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm			

Operating curves



1 Maximum differential

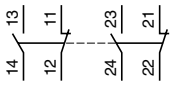
2 Minimum differential



— Adjustable value

Connection

Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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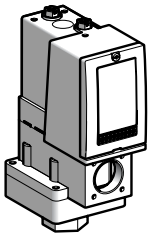
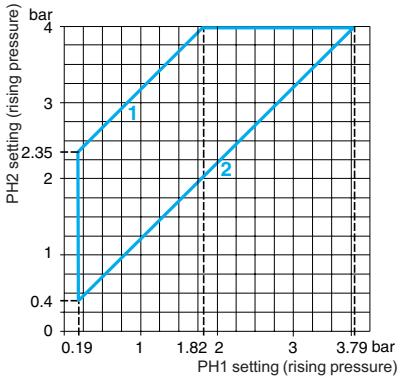
Size 4 bar (58 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point rising pressure)	2nd stage operating point (PH2)	0.40–4 bar (5.8–58 psi)	
	1st stage operating point (PH1)	0.19–3.79 bar (2.76–54.96 psi)	
Spread between the two stages (PH2–PH1)		0.21–2.18 bar (3.05–31.61 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLD004B1S13**	**XMLD004B1S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLD004C1S13**	**XMLD004C1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		2.24 (1.015)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	0.15 bar ±0.03 (2.18 psi ±0.43)	
	At high setting	0.19 bar, ±0.03 (2.76 psi ±0.43)	
Maximum allowable pressure	Per cycle	5 bar (72.5 psi)	
	Accidental	9 bar (130.5 psi)	
Destruction pressure		18 bar (261 psi)	
Pressure switch style		Diaphragm	

Operating curves

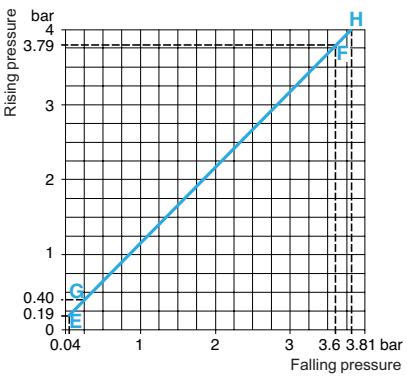
High setting trip points of contacts 1 and 2

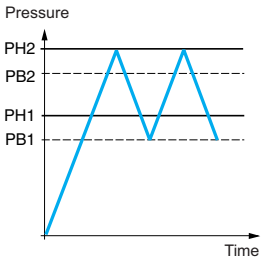


1 Maximum differential
2 Minimum differential

EF Contact 1 (stage 1)
GH Contact 2 (stage 2)

Inherent differential of contacts 1 and 2

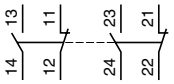




— Adjustable value
--- Nonadjustable value

Connection: Terminal model

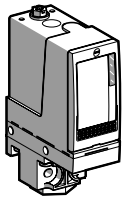
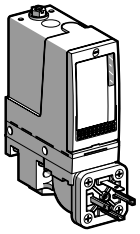
Contact 2 (stage 2) Contact 1 (stage 1)



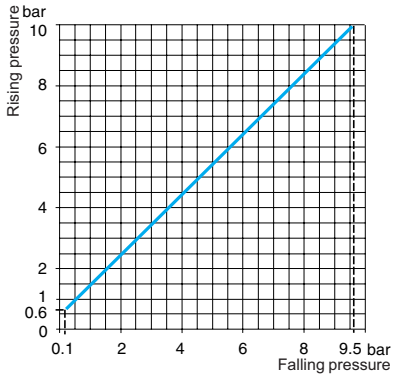
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

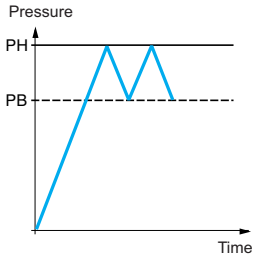
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 10 bar (145 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		0.6–10 bar (8.7–145 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLA010A2S13**	**XMLA010A2S11**	**XMLA010A2C11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLA010B2S13**	**XMLA010B2S11**	**XMLA010B2C11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLA010C2S13**	**XMLA010C2S11**	**XMLA010C2C11**
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLA010P2S13**	**XMLA010P2S11**	**XMLA010P2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.51 (0.685)		1.58 (0.715)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	0.5 bar ±0.05 (7.25 psi ±0.72)		
	At high setting	0.5 bar ±0.05 (7.25 psi ±0.72)		
Maximum allowable pressure	Per cycle	12.5 bar (181.25 psi)		
	Accidental	22.5 bar (326.25 psi)		
Destruction pressure		45 bar (652.5 psi)		
Pressure switch style		Diaphragm		

Operating curves





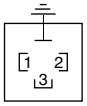
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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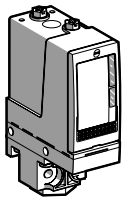
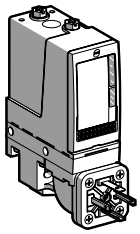
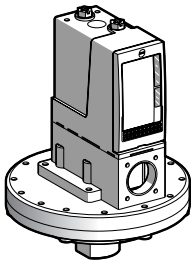
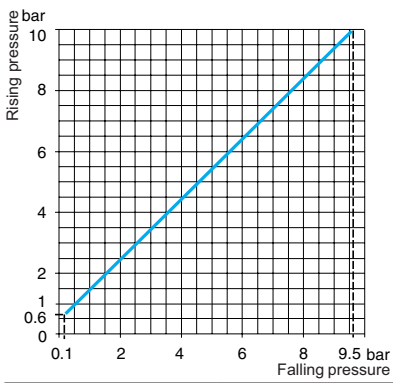
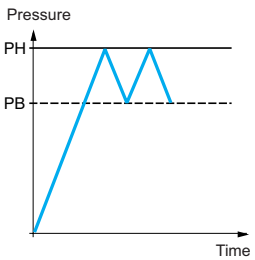
Size 10 bar (145 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**			**With setting scale,** overpressure 30 bar (435 psi)	
						
Adjustable range of operating point (PH) (rising pressure)		0.7–10 bar (10.15–145 psi)				
Catalog numbers						
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLB010A2S13**	**XMLB010A2S11**	**XMLB010A2C11**	—	—
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	—	—	—	**XMLBS10A2S13**	**XMLBS10A2S11**
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	**XMLB010B2S13**	**XMLB010B2S11**	**XMLB010B2C11**	—	—
	Corrosive fluids, up to 320 °F (160 °C)	**XMLB010C2S13**	**XMLB010C2S11**	**XMLB010C2C11**	—	—
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLB010P2S13**	**XMLB010P2S11**	**XMLB010P2C11**	—	—
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.55 (0.705)		1.62 (0.735)	7.72 (3.500)	
Supplementary specifications (not shown under general specifications)						
Possible differential (subtract from PH to get PB)	Min. at low setting	0.57 bar ±0.05 (8.26 psi ±0.72).			0.45 bar ±0.05 (6.52 psi ±0.72).	
	Min. at high setting	0.85 bar, –0.1, +0.15 (12.32 psi, –1.45, +2.17)			0.85 bar, –0.1, +0.15 (12.32 psi, –1.45, +2.17)	
	Max. at high setting	7.5 bar (108.75 psi			6.25 bar (90.62 psi)	
Maximum allowable pressure	Per cycle	12.5 bar (181.25 psi)			30 bar (435 psi)	
	Accidental	22.5 bar (326.25 psi)			37.5 bar (543.75 psi)	
Destruction pressure		45 bar (652.5 psi)			67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm				

Operating curves



1 Maximum differential
2 Minimum differential



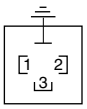
— Adjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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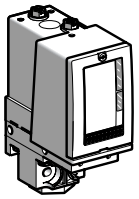
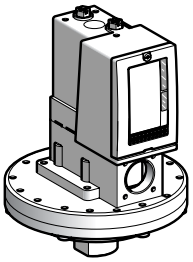
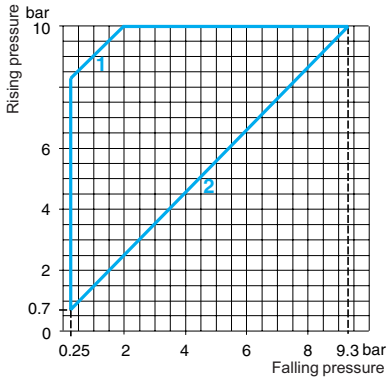
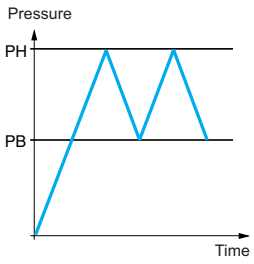
Size 10 bar (145 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC pressure switches		**With setting scale**		**With setting scale** overpressure 30 bar (435 psi)	
					
Adjustable range of operating point (PH) (rising pressure)		0.7–10 bar (10.15–145 psi)			
Catalog numbers					
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, air, up to 158 °F (70 °C)	—	—	**XMLCS10A2S13**	**XMLCS10A2S11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLC010B2S13**	**XMLC010B2S11**	—	—
	Corrosive fluids, up to 320 °F (160 °C)	**XMLC010C2S13**	**XMLC010C2S11**	—	—
Pressure connection		1/4"-18 NPTF	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)			
Weight, lb (kg)		1.51 (0.685)		7.72 (3.500)	
Supplementary specifications (not shown under general specifications)					
Possible differential (subtract from PH to get PB)	Min. at low setting	0.45 bar ±0.05 (6.53 psi ±0.72)		0.25 bar ±0.05 (3.62 psi ±0.72)	
	Min. at high setting	0.70 bar ±0.01 (10.15 psi ±1.45)		0.65 bar ±0.01 (9.42 psi ±1.45)	
	Max. at high setting	8 bar (116 psi)		5.6 bar (81.2 psi)	
Maximum allowable pressure	Per cycle	12.5 bar (181.25 psi)		30 bar (435 psi)	
	Accidental	22.5 bar (326.25 psi)		37.5 bar (543.75 psi)	
Destruction pressure		45 bar (652.5 psi)		67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm			

Operating curves



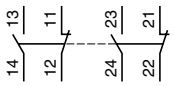
1 Maximum differential
2 Minimum differential



— Adjustable value

Connection

Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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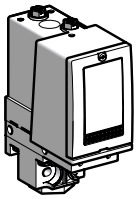
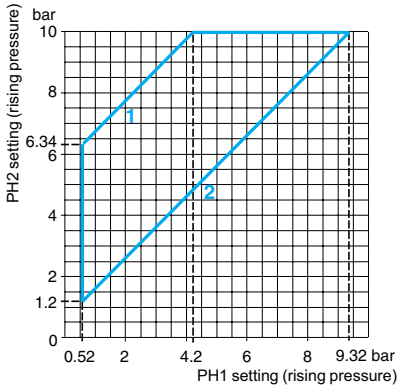
Size 10 bar (145 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	1.2–10 bar (17.4–145 psi)	
	1st stage operating point (PH1)	0.52–9.32 bar (7.54–135.14 psi)	
Spread between the two stages (PH2–PH1)		0.68–5.8 bar (9.86–84.1 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLD010B1S13**	**XMLD010B1S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLD010C1S13**	**XMLD010C1S11**
Pressure connection		1/4”-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2” NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.55 (0.705)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	0.45 bar ±0.05 (6.53 psi ±0.72)	
	At high setting	0.6 bar, ±0.1 (8.7 psi ±1.45)	
Maximum allowable pressure	Per cycle	12.5 bar (181.25 psi)	
	Accidental	22.5 bar (326.25 psi)	
Destruction pressure		45 bar (652.5 psi)	
Pressure switch style		Diaphragm	

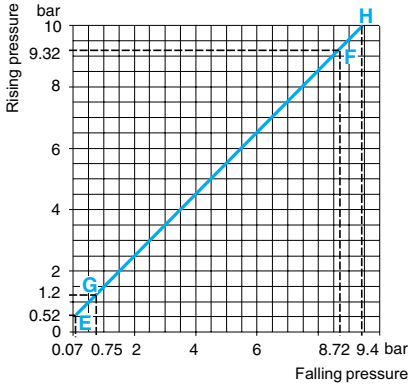
Operating curves

High setting trip points of contacts 1 and 2

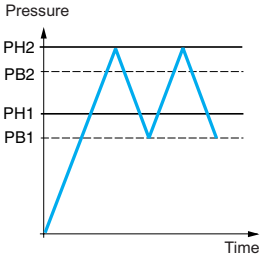


1 Maximum differential
2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1)
GH Contact 2 (stage 2)

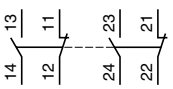


— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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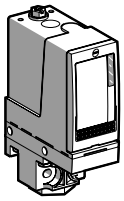
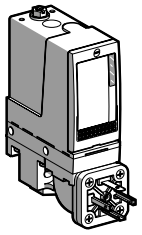
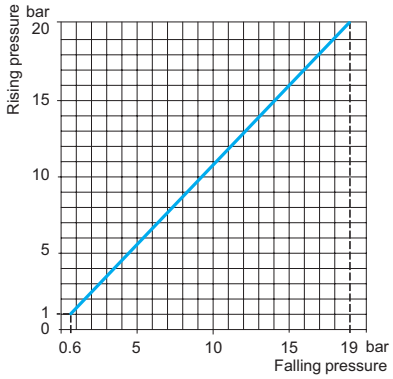
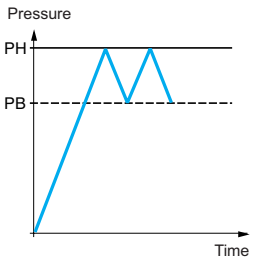
Size 20 bar (290 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		1–20 bar (14.5–290 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLA020A2S13**	**XMLA020A2S11**	**XMLA020A2C11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLA020B2S13**	**XMLA020B2S11**	**XMLA020B2C11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLA020C2S13**	**XMLA020C2S11**	**XMLA020C2C11**
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLA020P2S13**	**XMLA020P2S11**	**XMLA020P2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.51 (0.685)		1.58 (0.715)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	0.4 bar ±0.2 (5.8 psi ±2.9)		
	At high setting	1 bar ±0.1 (14.5 psi ±1.45)		
Maximum allowable pressure	Per cycle	25 bar (362.5 psi)		
	Accidental	45 bar (652.5 psi)		
Destruction pressure		90 bar (1305 psi)		
Pressure switch style		Diaphragm		

Operating curves





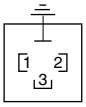
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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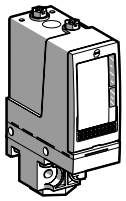
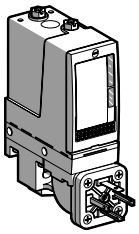
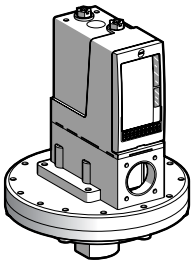
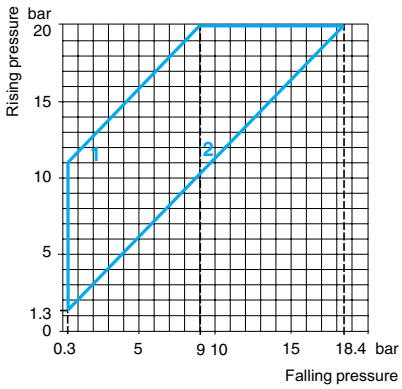
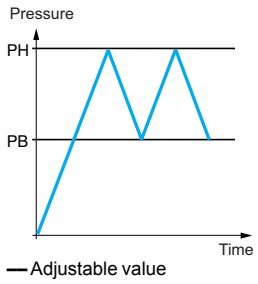
Size 20 bar (290 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**			**With setting scale** overpressure 30 bar (435 psi)	
						
Adjustable range of operating point (PH) (rising pressure)		1.3–20 bar (18.9–290 psi)				
Catalog numbers						
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLB020A2S13**	**XMLB020A2S11**	**XMLB020A2C11**	—	—
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	—	—	—	**XMLBS20A2S13**	**XMLBS20A2S11**
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	**XMLB020B2S13**	**XMLB020B2S11**	**XMLB020B2C11**	—	—
	Corrosive fluids, up to 320 °F (160 °C)	**XMLB020C2S13**	**XMLB020C2S11**	**XMLB020C2C11**	—	—
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLB020P2S13**	**XMLB020P2S11**	**XMLB020P2C11**	—	—
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.55 (0.705)		1.62 (0.735)	7.72 (3.500)	
Supplementary specifications (not shown under general specifications)						
Possible differential (subtract from PH to get PB)	Min. at low setting	1 bar ±0.25 (14.5 psi ±3.63)			0.95 bar ±0.25 (13.78 psi ±3.63)	
	Min. at high setting	1.6 bar ±0.25 (23.20 psi ±3.63)			1.45 bar ±0.25 (21.03 psi ±3.63)	
	Max. at high setting	11 bar (159.5 psi)			12.6 bar (182.7 psi)	
Maximum allowable pressure	Per cycle	25 bar (362.5 psi)			30 bar (435 psi)	
	Accidental	45 bar (652.5 psi)			37.5 bar (543.75 psi)	
Destruction pressure		90 bar (1305 psi)			67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm				

Operating curves



1 Maximum differential
2 Minimum differential



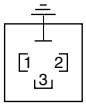
— Adjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

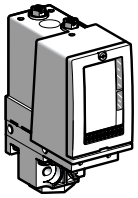
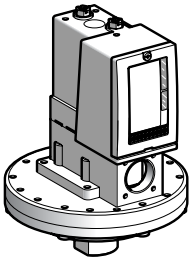


1 → 11 and 13
2 → 12
3 → 14

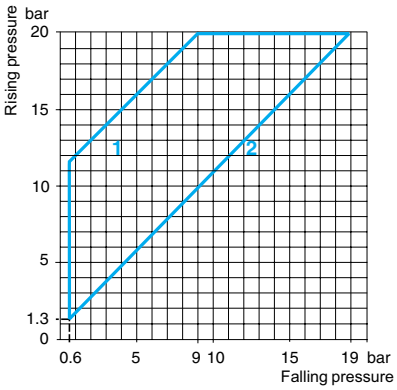
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

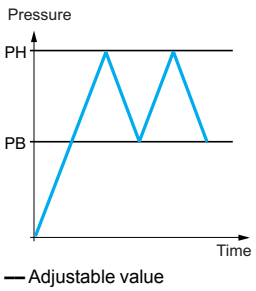
Size 20 bar (290 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC pressure switches		**With setting scale**		**With setting scale** 30 bar (435 psi) overpressure	
					
Adjustable range of operating point (PH) (rising pressure)		1.3–20 bar (18.85–290 psi)			
Catalog numbers					
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, air, up to 158 °F (70 °C)	—	—	**XMLCS20A2S13**	**XMLCS20A2S11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLC020B2S13**	**XMLC020B2S11**	—	—
	Corrosive fluids, up to 320 °F (160 °C)	**XMLC020C2S13**	**XMLC020C2S11**	—	—
Pressure connection		1/4”-18 NPTF	G 1/4-19	1/4”-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2” NPT	Pg 13.5	1/2” NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)			
Weight, lb (kg)		1.51 (0.685)		7.72 (3.500)	
Supplementary specifications (not shown under general specifications)					
Possible differential (subtract from PH to get PB)	Min. at low setting	0.7 bar ±0.2 (10.15 psi ±2.9)		0.7 bar ±0.2 (10.15 psi ±2.9)	
	Min. at high setting	1 bar ±0.2 (14.5 psi ±2.9)		1.15 bar ±0.2 (16.67 psi ±2.9)	
	Max. at high setting	11 bar (159.5 psi)		11.70 bar (169.6 psi)	
Maximum allowable pressure	Per cycle	25 bar (362.5 psi)		30 bar (435 psi)	
	Accidental	45 bar (652.5 psi)		37.5 bar (543.75 psi)	
Destruction pressure		90 bar (1305 psi)		67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm			

Operating curves



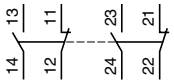
1 Maximum differential
2 Minimum differential



— Adjustable value

Connection

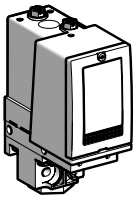
Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

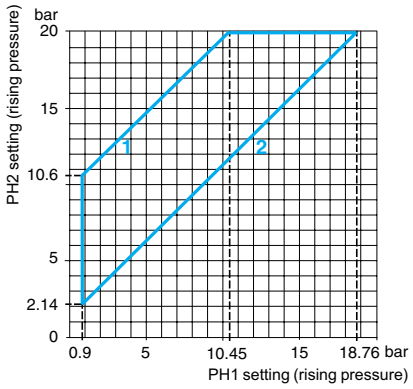
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 20 bar (290 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	2.14–20 bar (31.03–290 psi)	
	1st stage operating point (PH1)	0.9–18.76 bar (13.05–272.02 psi)	
Spread between the two stages (PH2–PH1)		1.24–9.55 bar (17.98–138.48 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLD020B1S13**	**XMLD020B1S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLD020C1S13**	**XMLD020C1S11**
Pressure connection		1/4”-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2” NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.55 (0.705)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	0.7 bar ±0.15 (10.15 psi ±2.18)	
	At high setting	1.3 bar ±0.3 (18.85 psi ±4.35)	
Maximum allowable pressure	Per cycle	25 bar (362.5 psi)	
	Accidental	45 bar (652.5 psi)	
Destruction pressure		90 bar (1305 psi)	
Pressure switch style		Diaphragm	

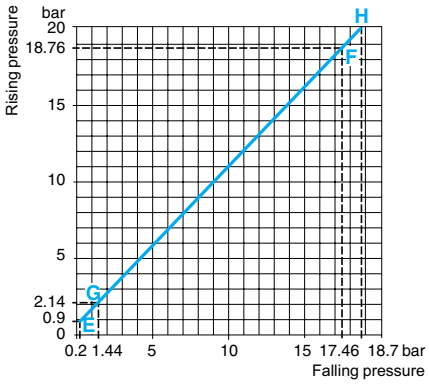
Operating curves

High setting trip points of contacts 1 and 2

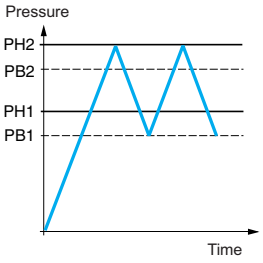


1 Maximum differential
2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1)
GH Contact 2 (stage 2)

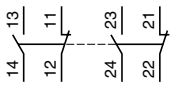


— Adjustable value
--- Nonadjustable value

Connection

Terminal model

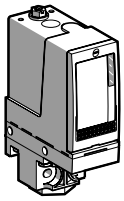
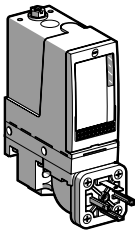
Contact 2 (stage 2) Contact 1 (stage 1)



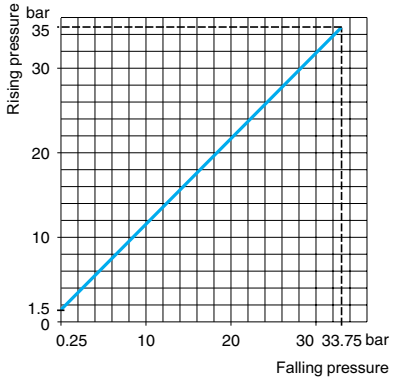
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

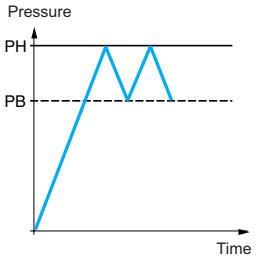
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 35 bar (507.5 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		1.5–35 bar (21.75–507.5 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLA035A2S13**	**XMLA035A2S11**	**XMLA035A2C11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLA035B2S13**	**XMLA035B2S11**	**XMLA035B2C11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLA035C2S13**	**XMLA035C2S11**	**XMLA035C2C11**
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLA035P2S13**	**XMLA035P2S11**	**XMLA035P2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.53 (0.695)		1.60 (0.725)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	1.25 bar ±0.25 (18.12 psi ±3.62)		
	At high setting	1.25 bar ±0.25 (18.12 psi ±3.62)		
Maximum allowable Pressure	Per cycle	45 bar (652.5 psi)		
	Accidental	80 bar (1160 psi)		
Destruction pressure		160 bar (2320 psi)		
Pressure switch style		Diaphragm		

Operating curves





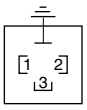
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

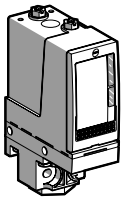
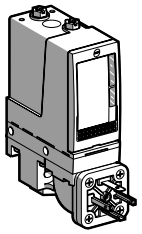


1 → 11 and 13
2 → 12
3 → 14

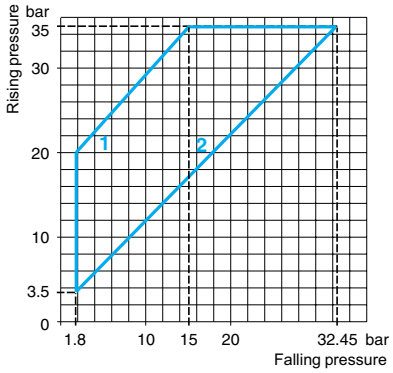
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

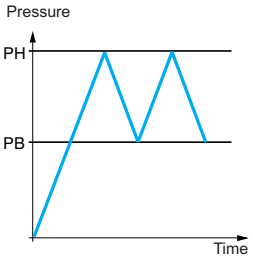
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 35 bar (507.5 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		3.5–35 bar (50.75–507.5 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	**XMLB035A2S13**	**XMLB035A2S11**	**XMLB035A2C11**
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLB035B2S13**	**XMLB035B2S11**	**XMLB035B2C11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLB035C2S13**	**XMLB035C2S11**	**XMLB035C2C11**
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	**XMLB035P2S13**	**XMLB035P2S11**	**XMLB035P2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.58 (0.715)		1.64 (0.745)
Supplementary specifications (not shown under general specifications)				
Possible differential (subtract from PH to get PB)	Min. at low setting	1.7 bar, –0.5, +0.7 (24.65 psi, –7.25, +10.15)		
	Min. at high setting	2.55 bar, –0.5, +0.7 (36.97 psi, –7.25, +10.15)		
	Max. at high setting	20 bar (290 psi)		
Maximum allowable pressure	Per cycle	45 bar (652.5 psi)		
	Accidental	80 bar (1160 psi)		
Destruction pressure		160 bar (2320 psi)		
Pressure switch style		Diaphragm		

Operating curves





— Adjustable value

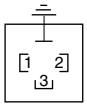
1 Maximum differential
2 Minimum differential

Connection

Terminal model

Connector model

Pressure switch connector pin view



1 → 11 and 13
2 → 12
3 → 14

Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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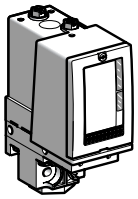
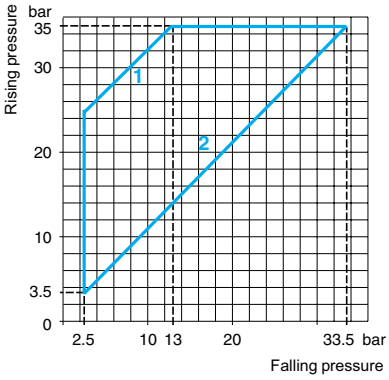
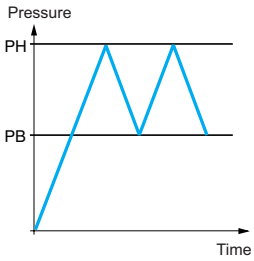
Size 35 bar (507.5 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC pressure switches		**With setting scale**	
			
Adjustable range of operating point (PH) (rising pressure)		3.5–35 bar (50.75–507.5 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLC035B2S13**	**XMLC035B2S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLC035C2S13**	**XMLC035C2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.53 (0.695)	
Supplementary specifications (not shown under general specifications)			
Possible differential (subtract from PH to get PB)	Min. at low setting	1 bar ±0.2 (14.5 psi ±2.9)	
	Min. at high setting	1.5 bar ±0.5 (21.75 psi ±7.25)	
	Max. at high setting	22 bar (319 psi)	
Maximum allowable pressure	Per cycle	45 bar (652.5 psi)	
	Accidental	80 bar (1160 psi)	
Destruction pressure		160 bar (2320 psi)	
Pressure switch style		Diaphragm	

Operating curves



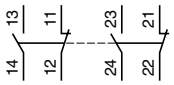
1 Maximum differential
2 Minimum differential



— Adjustable value

Connection

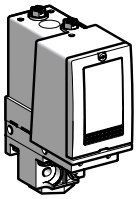
Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

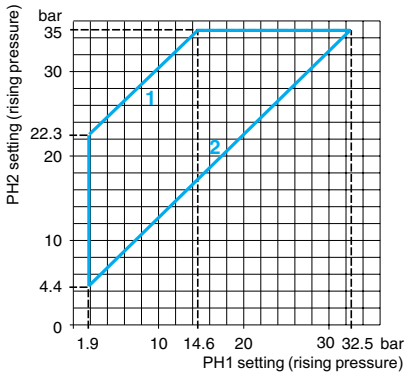
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 35 bar (507.5 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	4.4–35 bar (63.8–507.5 psi)	
	1st stage operating point (PH1)	1.9–32.5 bar (27.55–471.25 psi)	
Spread between the two stages (PH2–PH1)		2.5–20.4 bar (36.25–295.8 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	**XMLD035B1S13**	**XMLD035B1S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLD035C1S13**	**XMLD035C1S11**
Pressure connection		1/4”-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2” NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.58 (0.715)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	1.5 bar ±0.3 (21.75 psi ±4.35)	
	At high setting	2.6 bar ±0.7 (37.7 psi ±10.15)	
Maximum allowable pressure	Per cycle	45 bar (652.5 psi)	
	Accidental	80 bar (1160 psi)	
Destruction pressure		160 bar (2320 psi)	
Pressure switch style		Diaphragm	

Operating curves

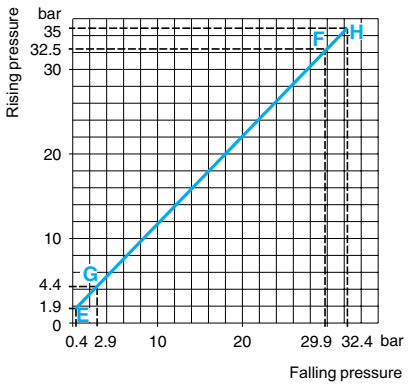
High setting trip points of contacts 1 and 2



1 Maximum differential

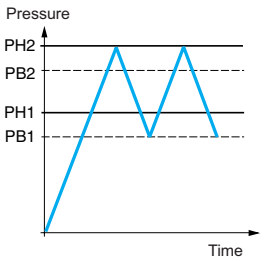
2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1)

GH Contact 2 (stage 2)



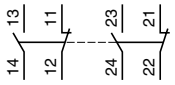
— Adjustable value

--- Nonadjustable value

Connection

Terminal model

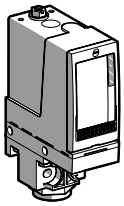
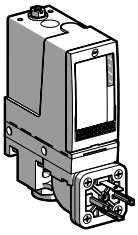
Contact 2 (stage 2) Contact 1 (stage 1)



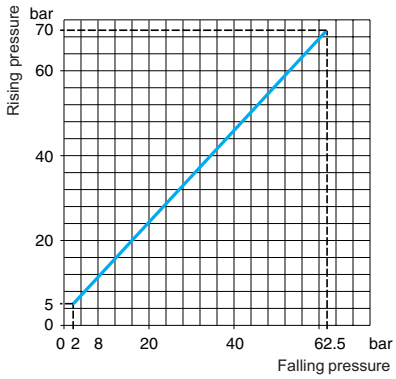
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

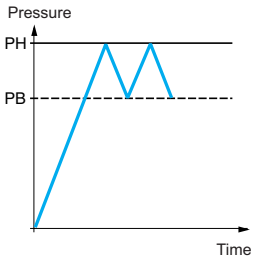
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 70 bar (1015 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		5–70 bar (72.5–1015 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	**XMLA070D2S13**	**XMLA070D2S11**	**XMLA070D2C11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLA070E2S13**	**XMLA070E2S11**	**XMLA070E2C11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLA070N2S13**	**XMLA070N2S11**	**XMLA070N2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.53 (0.695)		1.60 (0.725)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	3 bar ±1 (43.5 psi ±14.5)		
	At high setting	7.5 bar ±1 (108.75 psi ±14.5)		
Maximum allowable pressure	Per cycle	90 bar (1035 psi)		
	Accidental	160 bar (2320 psi)		
Destruction pressure		320 bar (4640 psi)		
Pressure switch style		Piston		

Operating curves





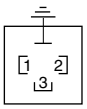
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

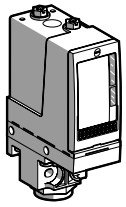
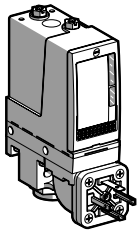


1 → 11 and 13
2 → 12
3 → 14

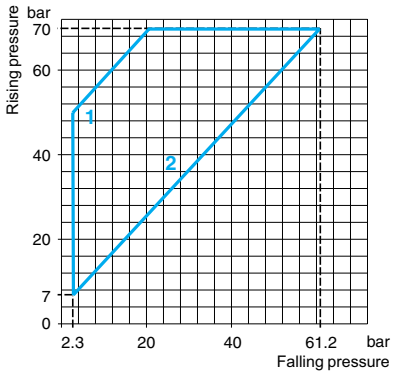
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

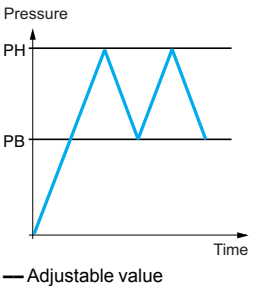
Size 70 bar (1015 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		7–70 bar (101.5–1015 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	**XMLB070D2S13**	**XMLB070D2S11**	**XMLB070D2C11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLB070E2S13**	**XMLB070E2S11**	**XMLB070E2C11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLB070N2S13**	**XMLB070N2S11**	**XMLB070N2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.58 (0.715)		1.64 (0.745)
Supplementary specifications (not shown under general specifications)				
Possible differential (subtract from PH to get PB)	Min. at low setting	4.7 bar, –0.4, +0.7 (68.15 psi, –5.8, +10.15)		
	Min. at high setting	8.8 bar, –0.6, +0.8 (127.6 psi, –8.7, +11.6)		
	Max. at high setting	50 bar (725 psi)		
Maximum allowable pressure	Per cycle	90 bar (1035 psi)		
	Accidental	160 bar (2320 psi)		
Destruction pressure		320 bar (4640 psi)		
Pressure switch style		Piston		

Operating curves



1 Maximum differential
2 Minimum differential



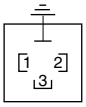
— Adjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

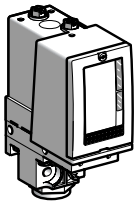


1 → 11 and 13
2 → 12
3 → 14

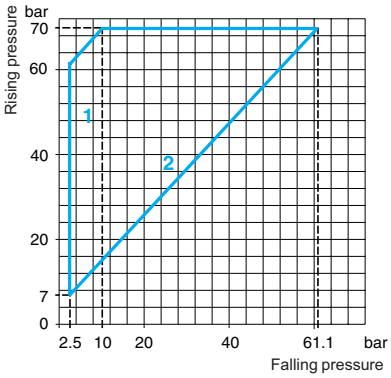
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

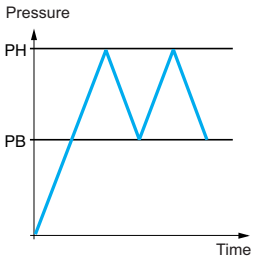
Size 70 bar (1015 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC pressure switches		**With setting scale**	
			
Adjustable range of operating point (PH) (rising pressure)		7–70 bar (101.5–1015 psi)	
Electrical connection		Terminals	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	**XMLC070D2S13**	**XMLC070D2S11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLC070E2S13**	**XMLC070E2S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLC070N2S13**	**XMLC070N2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.53 (0.695)	
Supplementary specifications (not shown under general specifications)			
Possible differential (subtract from PH to get PB)	Min. at low setting	4.5 bar ±0.8 (65.25 psi ±11.6)	
	Min. at high setting	8.9 bar ±0.8 (129.05 psi ±11.6)	
	Max. at high setting	60 bar (870 psi)	
Maximum allowable pressure	Per cycle	90 bar (1035 psi)	
	Accidental	160 bar (2320 psi)	
Destruction pressure		320 bar (4640 psi)	
Pressure switch style		Piston	

Operating curves



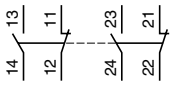
1 Maximum differential
2 Minimum differential



— Adjustable value

Connection

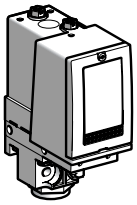
Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

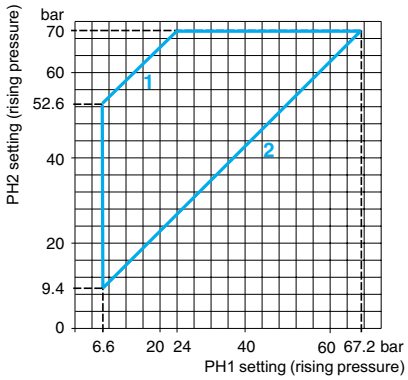
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 70 bar (1015 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	9.4–70 bar (136.3–1015 psi)	
	1st stage operating point (PH1)	6.6–67.2 bar (95.7–974.4 psi)	
Spread between the two stages (PH2–PH1)		2.8–46 bar (40.6–667 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	**XMLD070D1S13**	**XMLD070D1S11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLD070E1S13**	**XMLD070E1S11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLD070N1S13**	**XMLD070N1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.58 (0.715)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	5 bar ±1.5 (72.5 psi ±21.75)	
	At high setting	9.5 bar ±2 (137.75 psi ±29)	
Maximum allowable pressure	Per cycle	90 bar (1035 psi)	
	Accidental	160 bar (2320 psi)	
Destruction pressure		320 bar (4640 psi)	
Pressure switch style		Piston	

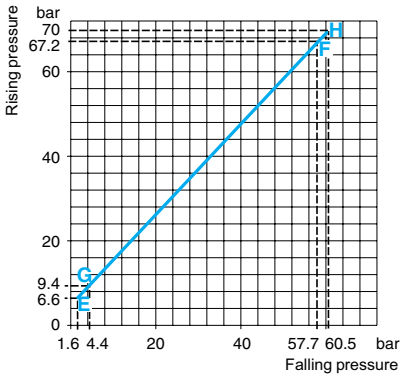
Operating curves

High setting trip points of contacts 1 and 2

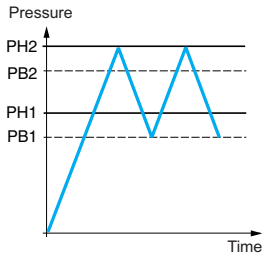


1 Maximum differential
2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1)
GH Contact 2 (stage 2)

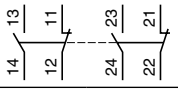


— Adjustable value
--- Nonadjustable value

Connection

Terminal model

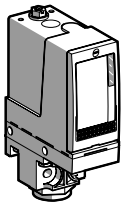
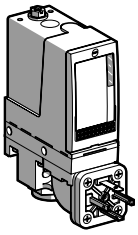
Contact 2 (stage 2) Contact 1 (stage 1)



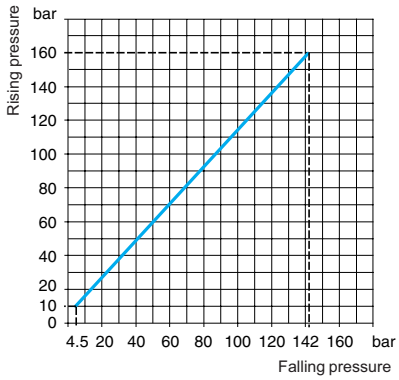
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

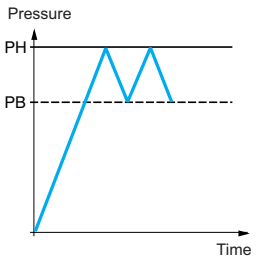
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 160 bar (2320 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		10–160 bar (145–2320 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	**XMLA160D2S13**	**XMLA160D2S11**	**XMLA160D2C11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLA160E2S13**	**XMLA160E2S11**	**XMLA160E2C11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLA160N2S13**	**XMLA160N2S11**	**XMLA160N2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male.
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.65 (0.750)		1.72 (0.780)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	5.5 bar ±1 (79.75 psi ±14.5)		
	At high setting	18 bar ±3 (261 psi ±43.5)		
Maximum allowable pressure	Per cycle	200 bar (2900 psi)		
	Accidental	360 bar (5220 psi)		
Destruction pressure		720 bar (10,440 psi)		
Mechanical life (depending on the application)		6 x 10^6 operating cycles		
Pressure switch style		Piston		

Operating curves





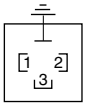
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

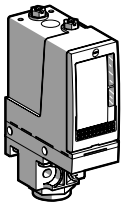
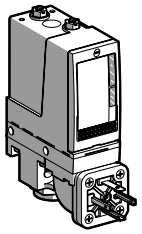


1 → 11 and 13
2 → 12
3 → 14

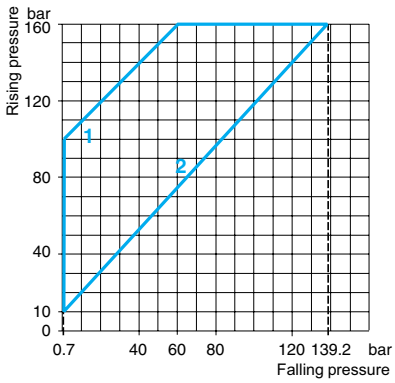
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

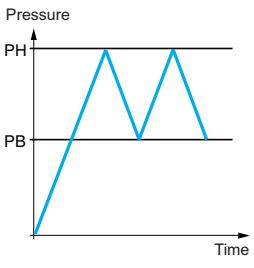
Size 160 bar (2320 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		10–160 bar (145–2320 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	**XMLB160D2S13**	**XMLB160D2S11**	**XMLB160D2C11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLB160E2S13**	**XMLB160E2S11**	**XMLB160E2C11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLB160N2S13**	**XMLB160N2S11**	**XMLB160N2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male.
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.65 (0.750)		1.72 (0.780)
Supplementary specifications (not shown under general specifications)				
Possible differential (subtract from PH to get PB)	Min. at low setting	9.3 bar, –1.8, +1.5 (134.85 psi, –26.1, +21.75)		
	Min. at high setting	20.8 bar, –1.9, +1.6 (301.6 psi, –27.55, +23.2)		
	Max. at high setting	100 bar (1450 psi)		
Maximum allowable pressure	Per cycle	200 bar (2900 psi)		
	Accidental	360 bar (5220 psi)		
Destruction pressure		720 bar (10,440 psi)		
Pressure switch style		Piston		

Operating curves



1 Maximum differential
2 Minimum differential



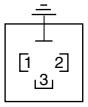
— Adjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

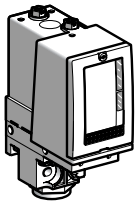


1 → 11 and 13
2 → 12
3 → 14

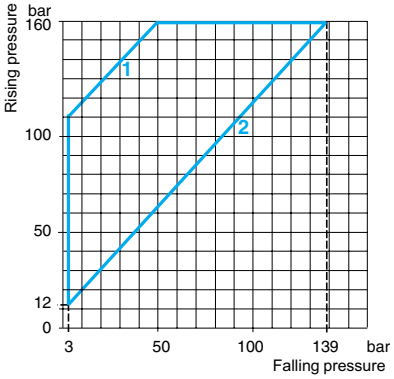
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

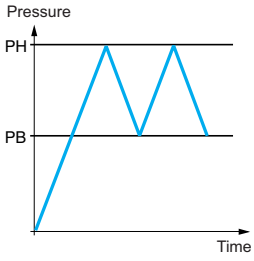
Size 160 bar (2320 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC pressure switches		**With setting scale**	
			
Adjustable range of operating point (PH) (rising pressure)		12–160 bar (174–2320 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	**XMLC160D2S13**	**XMLC160D2S11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLC160E2S13**	**XMLC160E2S11**
	Corrosive fluids, up to 320 °F (160 °C)	**XMLC160N2S13**	**XMLC160N2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.65 (0.750)	
Supplementary specifications (not shown under general specifications)			
Possible differential (subtract from PH to get PB)	Min. at low setting	9 bar ±0.9 (130.5 psi ±13.05)	
	Min. at high setting	21 bar ±0.9 (304.5 psi ±13.05)	
	Max. at high setting	110 bar (1590 psi)	
Maximum allowable pressure	Per cycle	200 bar (2900 psi)	
	Accidental	360 bar (5220 psi)	
Destruction pressure		720 bar (10,440 psi)	
Mechanical life (depending on the application)		6 x 10^6 operating cycles	
Pressure switch style		Piston	

Operating curves



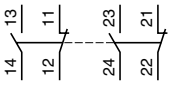
1 Maximum differential
2 Minimum differential



— Adjustable value

Connection

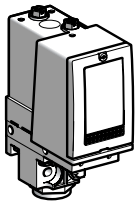
Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

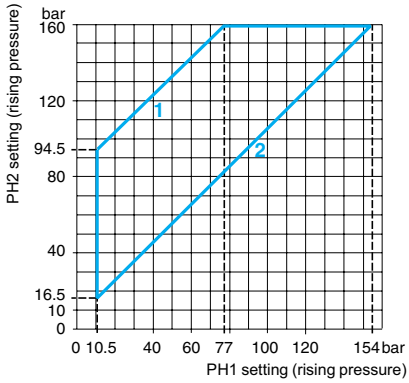
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 160 bar (2320 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	16.5–160 bar (239.25–2320 psi)	
	1st stage operating point (PH1)	10.5–154 bar (152.25–2233 psi)	
Spread between the two stages (PH2–PH1)		6–83 bar (87–1203.5 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	**XMLD160D1S13**	**XMLD160D1S11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLD160E1S13**	**XMLD160E1S11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLD160N1S13**	**XMLD160N1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.65 (0.750)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	8.8 bar ±1.5 (127.6 psi ±21.75)	
	At high setting	20 bar ±7 (290 psi ±101.5)	
Maximum allowable pressure	Per cycle	200 bar (2900 psi)	
	Accidental	360 bar (5220 psi)	
Destruction pressure		720 bar (10,440 psi)	
Pressure switch style		Piston	

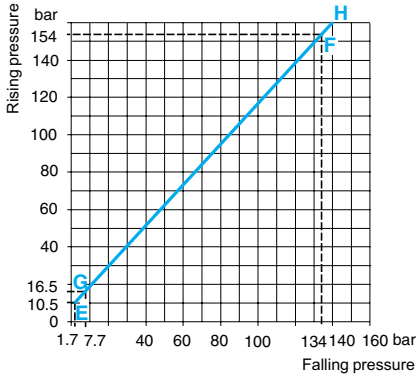
Operating curves

High setting trip points of contacts 1 and 2

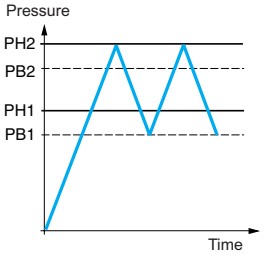


1 Maximum differential
2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1)
GH Contact 2 (stage 2)

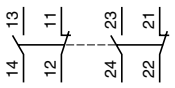


— Adjustable value
--- Nonadjustable value

Connection

Terminal model

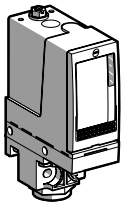
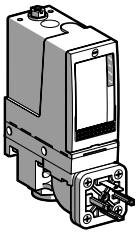
Contact 2 (stage 2) Contact 1 (stage 1)



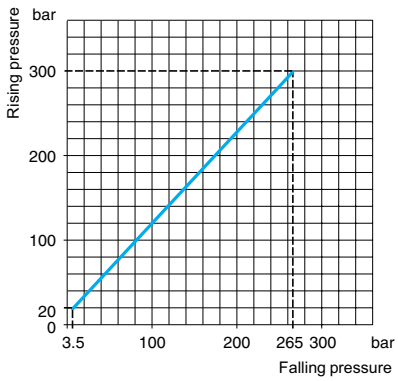
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

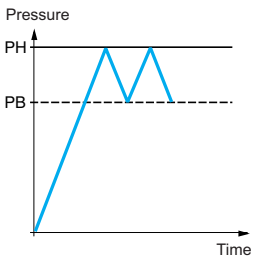
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 300 bar (4350 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		20–300 bar (290–4350 psi)		
Electrical connection		Terminals		DIN connector
Catalog numbers *(1)*				
Fluids controlled For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Hydraulic oils, up to 320 °F (160 °C)	**XMLA300D2S13**	**XMLA300D2S11**	**XMLA300D2C11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLA300E2S13**	**XMLA300E2S11**	**XMLA300E2C11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLA300N2S13**	**XMLA300N2S11**	**XMLA300N2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.65 (0.750)		1.72 (0.780)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	16.5 bar ±3 (239.25 psi ±43.5)		
	At high setting	35 bar ±6 (507.5 psi ±87)		
Maximum allowable pressure	Per cycle	375 bar (5437.5 psi)		
	Accidental	675 bar (9787.5 psi)		
Destruction pressure		1350 bar (19,575 psi)		
Pressure switch style		Piston		

Operating curves





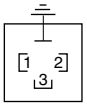
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

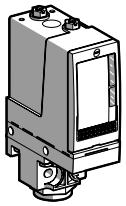
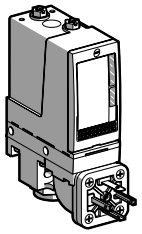


1 → 11 and 13
2 → 12
3 → 14

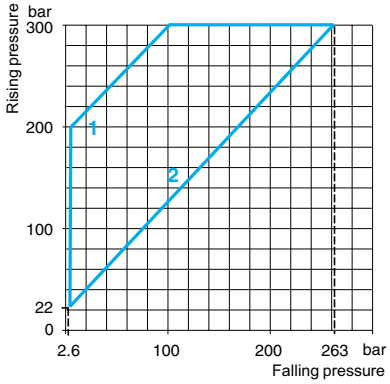
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

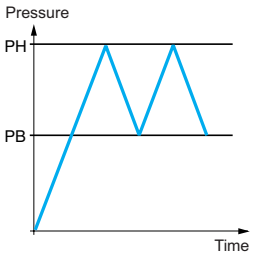
Size 300 bar (4350 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		22–300 bar (319–4350 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Hydraulic oils, up to 320 °F (160 °C)	**XMLB300D2S13**	**XMLB300D2S11**	**XMLB300D2C11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLB300E2S13**	**XMLB300E2S11**	**XMLB300E2C11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLB300N2S13**	**XMLB300N2S11**	**XMLB300N2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male.
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.65 (0.750)		1.72 (0.780)
Supplementary specifications (not shown under general specifications)				
Possible differential (subtract from PH to get PB)	Min. at low setting	19.4 bar –1.5, +1.7 (281.3 psi, –21.75, +24.65)		
	Min. at high setting	37 bar, –1, +4 (536.5 psi, –14.5, +58)		
	Max. at high setting	200 bar (2900 psi)		
Maximum allowable pressure	Per cycle	375 bar (5437.5 psi)		
	Accidental	675 bar (9787.5 psi)		
Destruction pressure		1350 bar (19,575 psi)		
Pressure switch style		Piston		

Operating curves



1 Maximum differential
2 Minimum differential



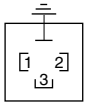
— Adjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

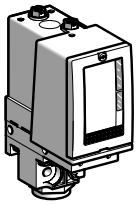


1 → 11 and 13
2 → 12
3 → 14

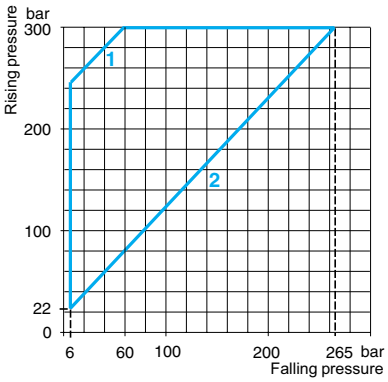
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

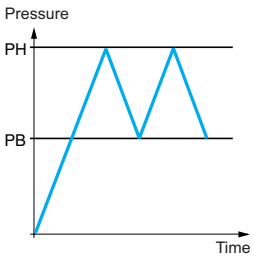
Size 300 bar (4350 psi)
Adjustable differential, for regulation between two thresholds
2 C/O single-pole contacts

XMLC pressure switches		**With setting scale**	
			
Adjustable range of operating point (PH) (rising pressure)		22–300 bar (319–4350 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Hydraulic oils, up to 320 °F (160 °C)	**XMLC300D2S13**	**XMLC300D2S11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLC300E2S13**	**XMLC300E2S11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLC300N2S13**	**XMLC300N2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.65 (0.750)	
Supplementary specifications (not shown under general specifications)			
Possible differential (subtract from PH to get PB)	Min. at low setting	16 bar ±0.9 (232 psi ±13.05)	
	Min. at high setting	35 bar ±0.9 (507.5 psi ±13.05)	
	Max. at high setting	240 bar (3480 psi)	
Maximum allowable pressure	Per cycle	375 bar (5437.5 psi)	
	Accidental	675 bar (9787.5 psi)	
Destruction pressure		1350 bar (19,575 psi)	
Mechanical life (depending on the application)		3 x 10^6 operating cycles	
Pressure switch style		Piston	

Operating curves



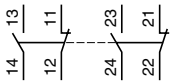
1 Maximum differential
2 Minimum differential



— Adjustable value

Connection

Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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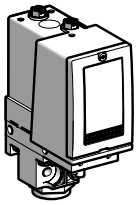
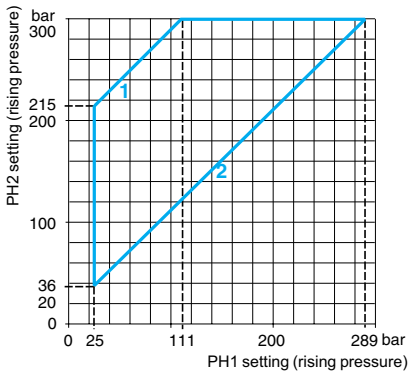
Size 300 bar (4350 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	36–300 bar (522–4350 psi)	
	1st stage operating point (PH1)	25–289 bar (362.5–4190.5 psi)	
Spread between the two stages (PH2–PH1)		11–189 bar (159.5–2740.5 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Hydraulic oils, up to 320 °F (160 °C)	**XMLD300D1S13**	**XMLD300D1S11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLD300E1S13**	**XMLD300E1S11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLD300N1S13**	**XMLD300N1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.65 (0.750)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	17 bar ±2.5 (246.5 psi ±36.25)	
	At high setting	42 bar ±9 (609 psi ±130.5)	
Maximum allowable pressure	Per cycle	375 bar (5437.5 psi)	
	Accidental	675 bar (9787.5 psi)	
Destruction pressure		1350 bar (19,575 psi)	

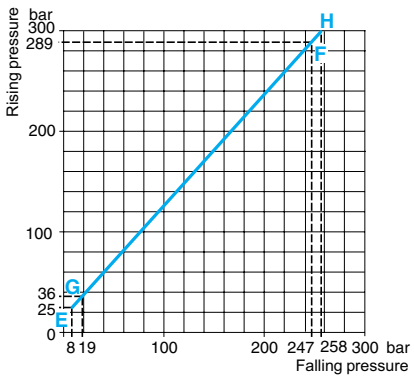
Operating curves

Pressure switch style

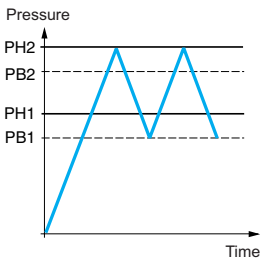


1 Maximum differential
2 Minimum differential

Piston



EF Contact 1 (stage 1)
GH Contact 2 (stage 2)

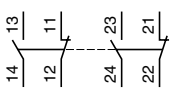


— Adjustable value
--- Nonadjustable value

Connection

Terminal model

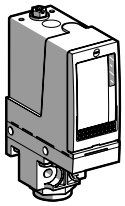
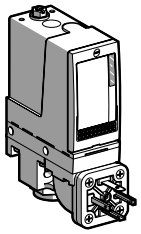
Contact 2 (stage 2) Contact 1 (stage 1)



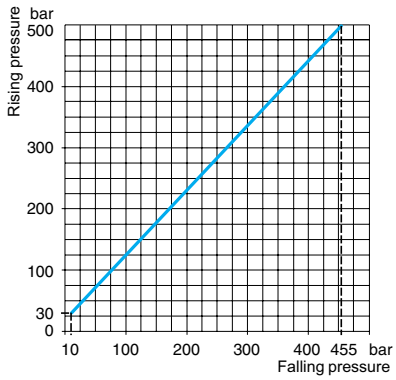
Other versions	For switches with alternative tapped cable entries, consult the Customer Care Center.

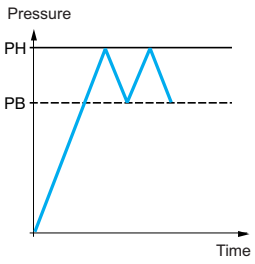
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 500 bar (7250 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches		**With setting scale**		**Without setting scale**
				
Adjustable range of operating point (PH) (rising pressure)		30–500 bar (435–7250 psi)		
Catalog numbers *(1)*				
Fluids controlled For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Hydraulic oils, up to 320 °F (160 °C)	**XMLA500D2S13**	**XMLA500D2S11**	**XMLA500D2C11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLA500E2S13**	**XMLA500E2S11**	**XMLA500E2C11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLA500N2S13**	**XMLA500N2S11**	**XMLA500N2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.65 (0.750)		1.72 (0.780)
Supplementary specifications (not shown under general specifications)				
Inherent differential (subtract from PH to get PB)	At low setting	20 bar ±6 (290 psi ±87)		
	At high setting	45 bar ±10 (652.5 psi ±145)		
Maximum allowable pressure	Per cycle	625 bar (9062.5 psi)		
	Accidental	1125 bar (16,312.5 psi)		
Destruction pressure		2250 bar (32,625 psi)		
Mechanical life (depending on the application)		3 x 10^6 operating cycles		
Pressure switch style		Piston		

Operating curves





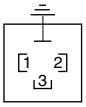
— Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

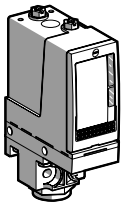
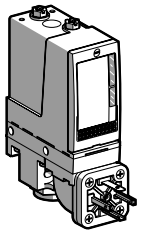


1 → 11 and 13
2 → 12
3 → 14

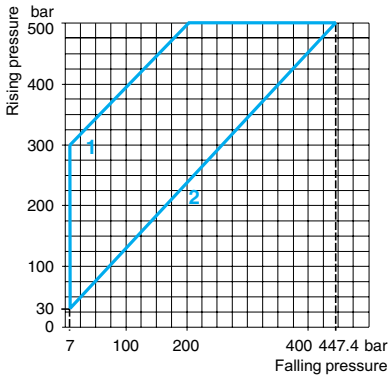
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

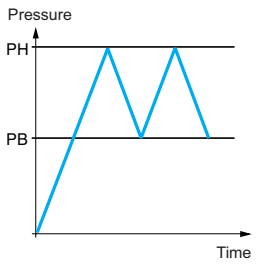
Size 500 bar (7250 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches		**With setting scale**		
				
Adjustable range of operating point (PH) (rising pressure)		30–500 bar (435–7250 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Hydraulic oils, up to 320 °F (160 °C)	**XMLB500D2S13**	**XMLB500D2S11**	**XMLB500D2C11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLB500E2S13**	**XMLB500E2S11**	**XMLB500E2C11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLB500N2S13**	**XMLB500N2S11**	**XMLB500N2C11**
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.65 (0.750)		1.72 (0.780)
Supplementary specifications (not shown under general specifications)				
Possible differential (subtract from PH to get PB)	Min. at low setting	23 bar, –2.6, +3.8 (333.5 psi, –37.7, +55.1)		
	Min. at high setting	52.6 bar, –14.8, +11.2 (762.7 psi, –214.6, +162.4)		
	Max. at high setting	300 bar (4350 psi)		
Maximum allowable pressure	Per cycle	625 bar (9062.5 psi)		
	Accidental	1125 bar (16,312.5 psi)		
Destruction pressure		2250 bar (32,625 psi)		
Pressure switch style		Piston		

Operating curves



1 Maximum differential
2 Minimum differential



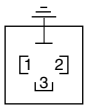
— Adjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view

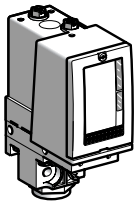


1 → 11 and 13
2 → 12
3 → 14

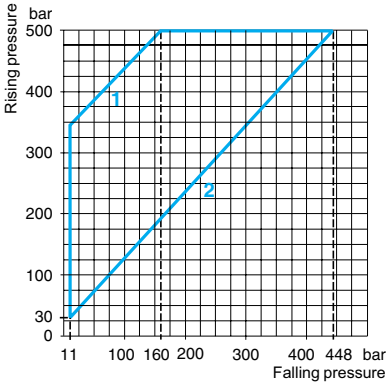
Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

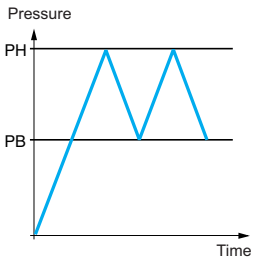
Size 500 bar (7250 psi)
Adjustable differential, for regulation between 2 thresholds
2 C/O single-pole contacts

XMLC pressure switches		**With setting scale**	
			
Adjustable range of operating point (PH) (rising pressure)		30–500 bar (435–7250 psi)	
Electrical connection		Terminals	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Hydraulic oils, up to 320 °F (160 °C)	**XMLC500D2S13**	**XMLC500D2S11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLC500E2S13**	**XMLC500E2S11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLC500N2S13**	**XMLC500N2S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.65 (0.750)	
Supplementary specifications (not shown under general specifications)			
Possible differential (subtract from PH to get PB)	Min. at low setting	19 bar ±0.9 (275.5 psi ±13.05)	
	Min. at high setting	52 bar ±0.9 (754 psi ±13.05)	
	Max. at high setting	340 bar (4930 psi)	
Maximum allowable pressure	Per cycle	625 bar (9062.5 psi)	
	Accidental	1125 bar (16,312.5 psi)	
Destruction pressure		2250 bar (32,625 psi)	
Pressure switch style		Piston	

Operating curves



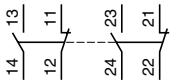
1 Maximum differential
2 Minimum differential



— Adjustable value

Connection

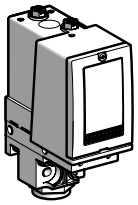
Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

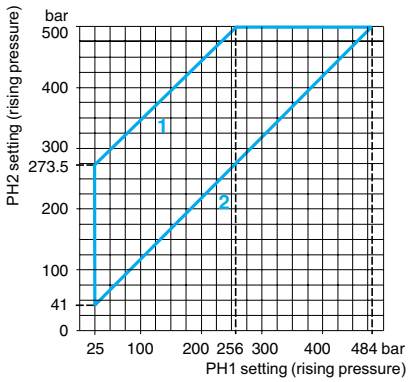
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Size 500 bar (7250 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches		**Without setting scale**	
			
Adjustable range of each operating point (rising pressure)	2nd stage operating point (PH2)	41–500 bar (594.5–7250 psi)	
	1st stage operating point (PH1)	25–484 bar (362.5–7018 psi)	
Spread between the two stages (PH2–PH1)		16–244 bar (232–3538 psi)	
Catalog numbers			
Fluids controlled For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Hydraulic oils, up to 320 °F (160 °C)	**XMLD500D1S13**	**XMLD500D1S11**
	Fresh water, sea water, up to 320 °F (160 °C)	**XMLD500E1S13**	**XMLD500E1S11**
	Corrosive fluids, air, up to 320 °F (160 °C)	**XMLD500N1S13**	**XMLD500N1S11**
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5 conduit/cable entry
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.65 (0.750)	
Supplementary specifications (not shown under general specifications)			
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	21 bar ±3 (304.5 psi ±43.5)	
	At high setting	65 bar ±10 (942.5 psi ±145)	
Maximum allowable pressure	Per cycle	625 bar (9,062.5 psi)	
	Accidental	1125 bar (16,312.5 psi)	
Destruction pressure		2250 bar (32,625 psi)	
Pressure switch style		Piston	

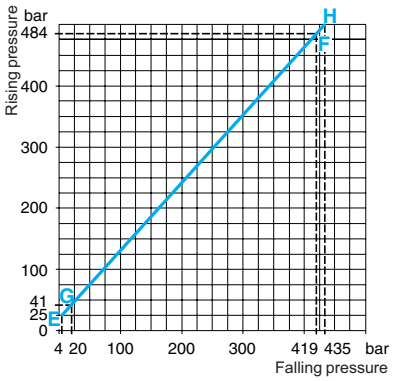
Operating curves

High setting trip points of contacts 1 and 2

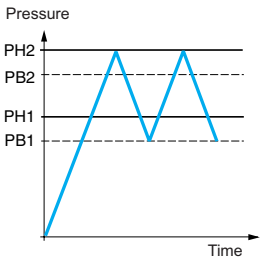


1 Maximum differential
2 Minimum differential

Inherent differential of contacts 1 and 2



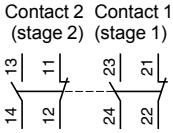
EF Contact 1 (stage 1)
GH Contact 2 (stage 2)



— Adjustable value
--- Nonadjustable value

Connection

Terminal model



Other versions For switches with alternative tapped cable entries, consult the Customer Care Center.

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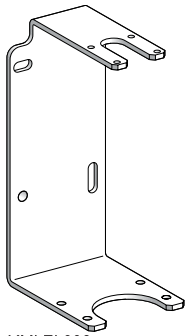
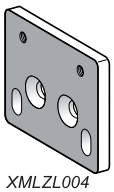
OsiSense XML
Electromechanical pressure and vacuum switches
Accessories


XMLZL006


XMLZL002


XMLZL003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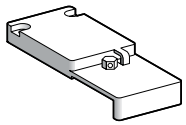
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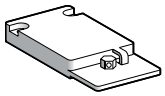
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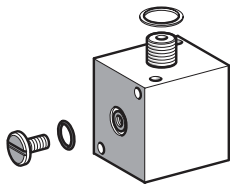
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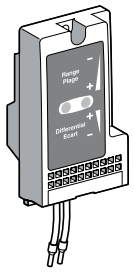
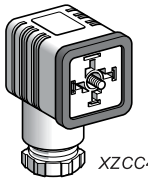

XMLZA●●●,
XMLZB●●●


XZCC43FCP40B


XMLZL010

Accessories for pressure switches and vacuum switches

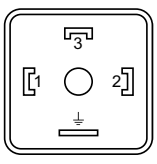
Description		Specific characteristics	For use with switches	Catalog number	Weight lb (kg)
Rear fixing bracket for vibrations > 2 gn		—	XML•L35 XML•001	**XMLZL006**	0.51 (0.230)
Additional top support bracket for vibrations > 4 gn		—	XMLAM01 XML•M05 XMLA004 XML•010 to XML•500	**XMLZL002**	0.04 (0.020)
Knurled adjustment knob, Ø36 mm fits over adjustment screw(s) to facilitate setting		—	All models	**XMLZL003**	0.022 (0.010)
Mounting plate for replacing an XMJA or XMGB switch by an XML switch		—	XMLAM01 XML•M05 XMLA004 XML•010 to XML•500	**XMLZL004**	0.024 (0.110)
Lead sealable protective cover to prevent unauthorized access to adjustment screws and fixing screw of switch cover		—	XMLA XMLB	**XMLZL001**	0.08 (0.035)
Lead sealable protective cover to deter unauthorized access to the adjustment screws		—	All models	**XMLZL011**	0.07 (0.030)
Indicator modules and associated covers, 2 LEDs (orange and green)	Without setting scale	24/48 Vac/Vdc	XMLA/B	**XMLZZ024**	0.20 (0.090)
		110/240 Vac	XMLA/B	**XMLZZ120**	0.20 (0.090)
	With setting scale	24/48 Vac/Vdc	XMLA	**XMLZA024**	0.20 (0.090)
			XMLB	**XMLZB024**	0.20 (0.090)
		110/240 Vac	XMLA	**XMLZA120**	0.20 (0.090)
			XMLB	**XMLZB120**	0.20 (0.090)
Hydraulic block for base mounting directly onto fluid manifold		—	All models	**XMLZL005**	0.53 (0.240)
Female connector, DIN 43650A		—	XML••••••C11	**XZCC43FCP40B**	0.08 (0.035)
Jumper cables, DIN 43650A - M12, straight male, for splitter boxes		1 m	XML••••••C11	**XZCR1523062K1**	0.18 (0.080)
		2 m	XML••••••C11	**XZCR1523062K2**	0.024 (0.110)
Adapter, G 1/4" – G 3/8" male/female		—	All models	**XMLZL012**	0.29 (0.130)

Renewal parts

Description	Specific characteristics	For use with switches	Catalog number	Weight lb (kg)
Sealing gasket	For sizes ≥ 300 bar	XMLA/B/C/D	**XMLZL010**	0.03 (0.015)
Diaphragms	—	XML•S35	**XMLZL013**	0.13 (0.060)
		XML•S02	**XMLZL014**	0.09 (0.040)
		XML•S04	**XMLZL015**	0.07 (0.030)

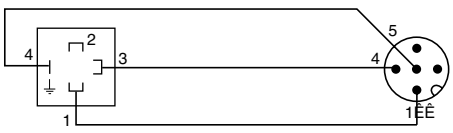
Connector pinout

XZCC43FCP40B



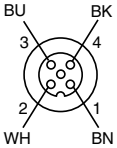
Jumper cables, DIN 43650A, M12 straight male

XZCR15230D62K•

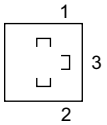


Cable connections

XZCPV, XZCP



XZCC43F



XZCC12F

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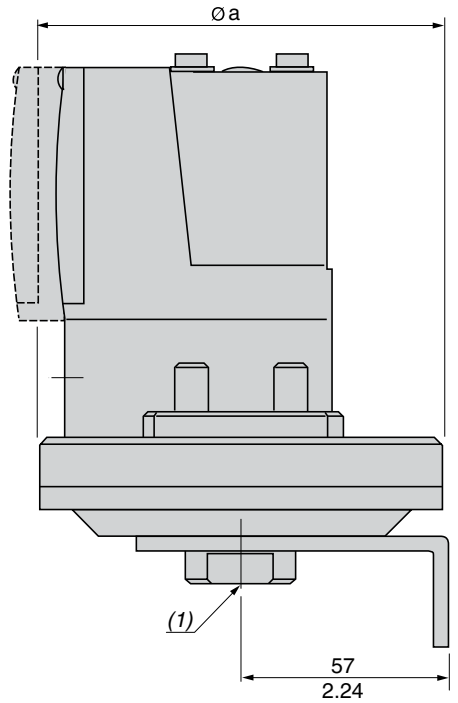
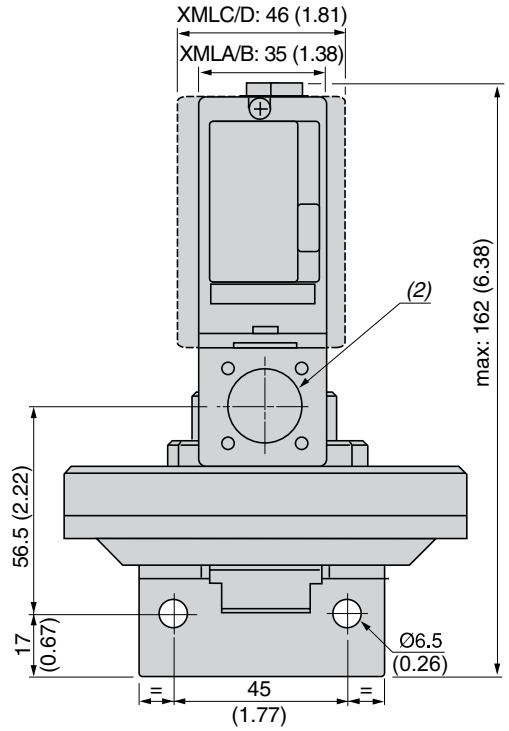
OsiSense XML
Electromechanical pressure and vacuum switches

XML•L35, XML•001, XML•S

Dim.: mm (in.)

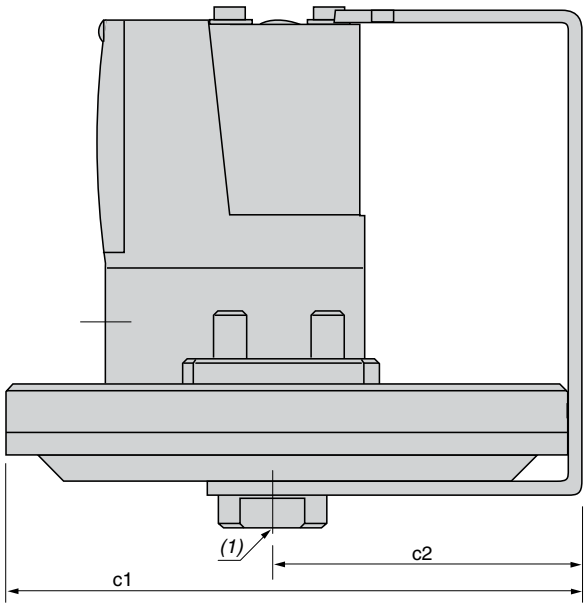


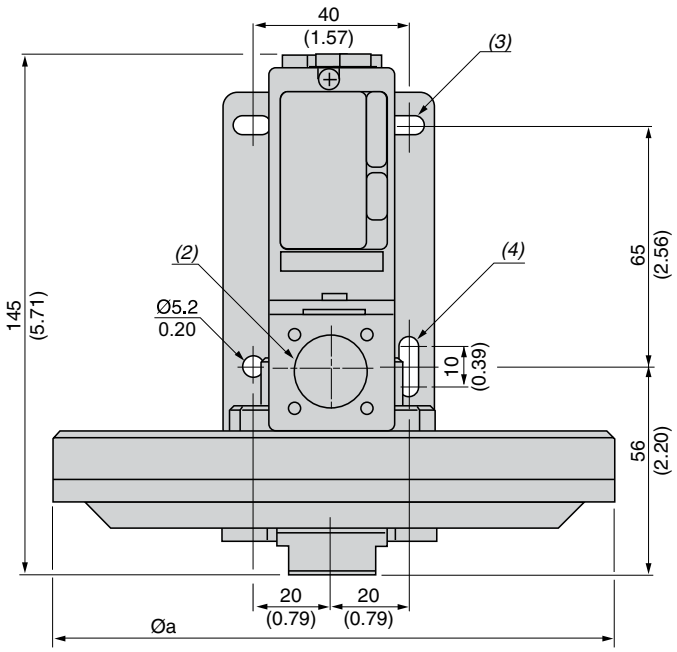


(1) 1 fluid entry, tapped G 1/4 (BSP female)

(1) 1 electrical connection entry, tapped M20 x 1.5, Pg 13.5, or 1/4"-18 NTP

XMLBM03, XMLBL05





(1) 1 fluid entry, tapped G 1/4 (BSP female)
(2) 1 electrical connection entry, tapped M20 x 1.5, Pg 13.5, or 1/2" NTP
(3) 2 elongated holes Ø10.2 x 5.2 (0.40 x 0.20)
(4) 1 elongated hole Ø15.2 x 5.2 (0.60 x 0.20)

XML	Øa	c1	c2
BM03	150 (5.91)	155.5 (6.12)	80.5 (3.17)
BL05	200 (7.87)	204 (8.03)	104 (4.09)
•L35, •001	110 (4.33)	—	—
•S35, •S02, •S04	110 (4.33)	—	—
•S10, •S20	86 (3.39)	—	—

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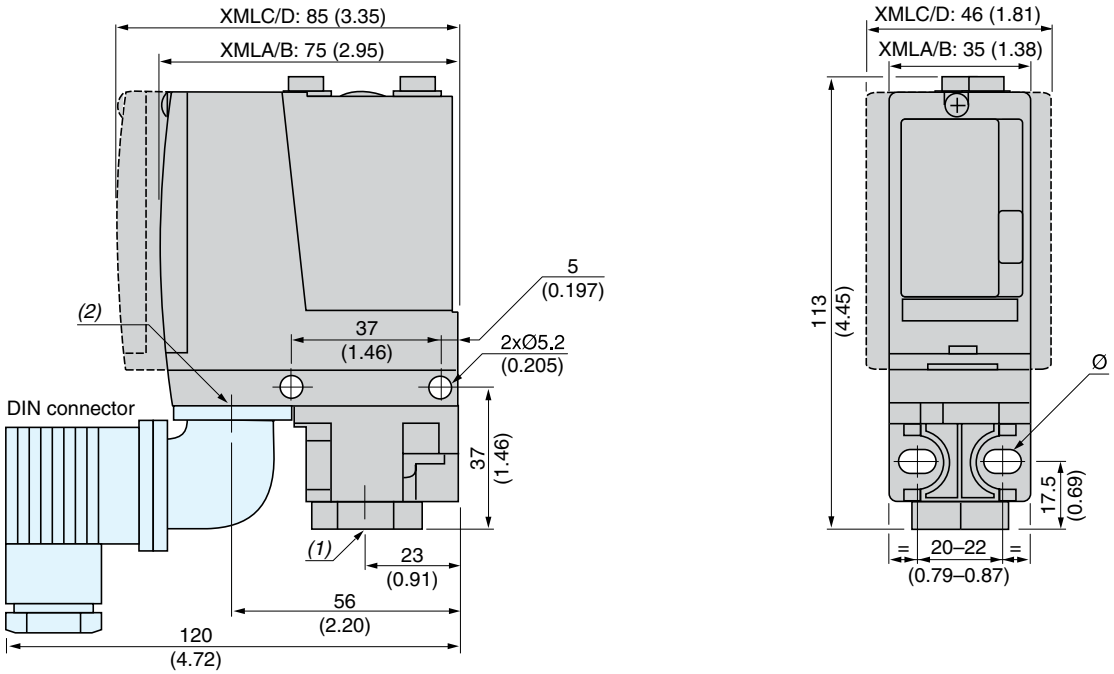
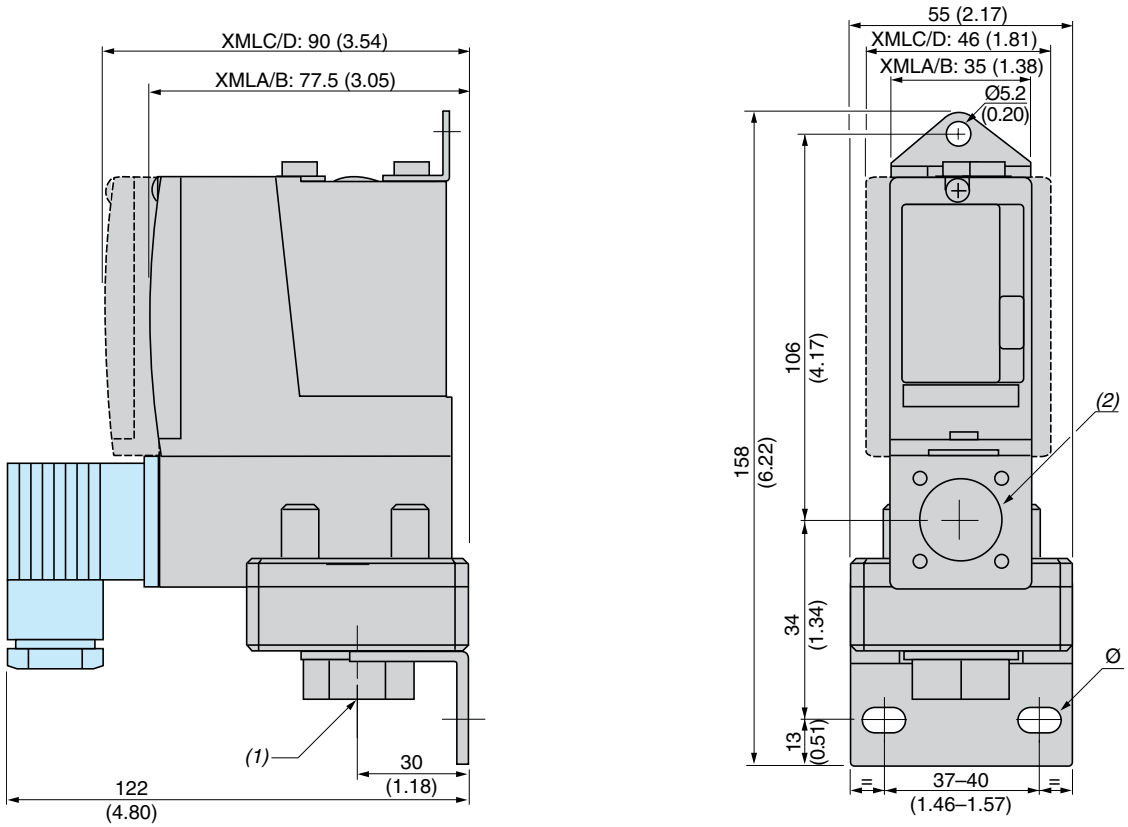
XMLAM01, XMLBM05, XMLCM05, XMLA004, XML•010 to 500



(1) 1 fluid entry, tapped G 1/4 (BSP female)
(2) 1 electrical connection entry, tapped M20 x 1.5, Pg 13.5, or 1/4"-18 NTP

Ø: 2 elongated holes, Ø5.2 x 6.7

XML•M02, XML•002, XMLB004, XMLC004, XMLD004



(1) 1 fluid entry, tapped G 1/4 (BSP female)
(2) 1 electrical connection entry, tapped M20 x 1.5, Pg 13.5, or 1/4"-18 NTP

Ø: 2 elongated holes, Ø10.2 x 5.2

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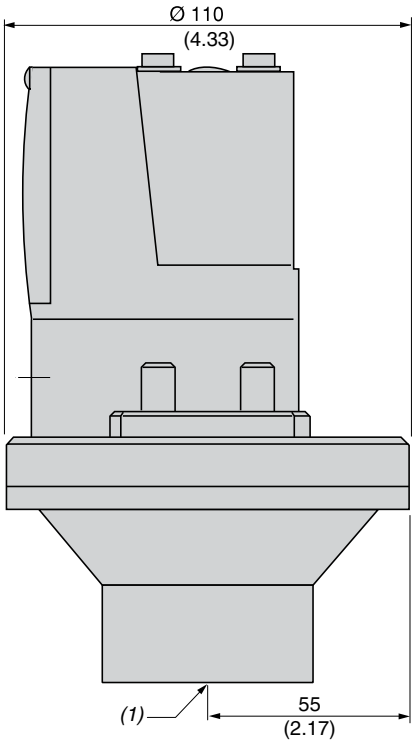
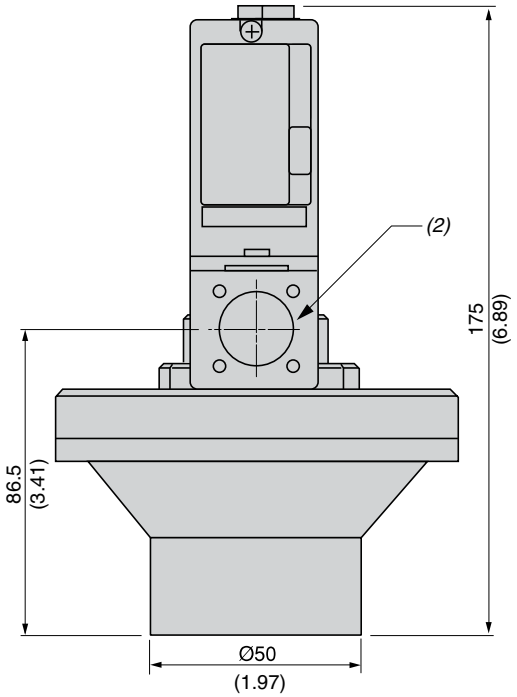
XMLBL35P, XMLB001P (viscous products)

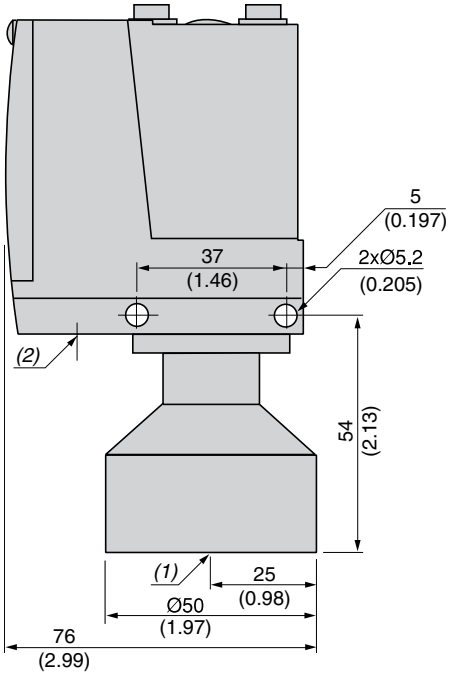


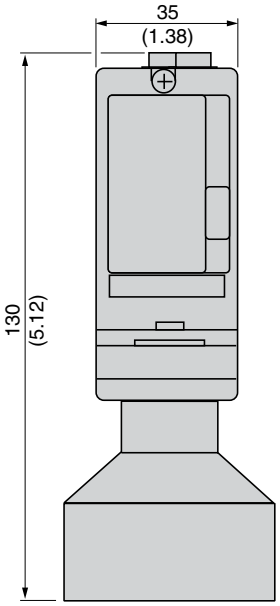


(1) 1 fluid entry, tapped G 1-1/4 (BSP female).

(2) 1 electrical connection entry, tapped M20 x 1.5 or Pg 13.5.

XMLBM05P, XMLA004P, XML•010P, XML•020P, XML•035P (viscous products)





(1) 1 fluid entry, tapped G 1-1/4 (BSP female).

(2) 1 electrical connection entry, tapped M20 x 1.5 or Pg 13.5.

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Component Materials in Contact with Fluid								
Pressure or vacuum switch catalog number	**Zinc alloy**	**Stainless steel**	**Brass**	**Steel**	**Nitrile**	**PTFE**	**FPM, FKM**	**Aluminium**
XMLAM01V••••, XML•M02V••••	■	*(1)*			■			
XMLAM01T••••, XML•M02T••••		*(2)*				■		
XMLBM03R••••				■			■	■
XMLBM03S••••		*(3)*				■		■
XML•M05A••••	■	*(1)*			■			
XML•M05B••••		*(1)*	■				■	
XML•M05C••••		*(1)*				■		
XMLBM05•••••		*(1)*		■			■	
XMLBL05R••••							■	■
XMLBL05S••••		*(3)*				■		
XML•L35R••••, XML•S35R••••		*(1)*		■			■	
XML•L35S••••		*(3)*				■		
XMLBL35P••••		*(1)*		■			■	
XML•001R••••		*(1)*		■			■	
XML•001S••••		*(3)*				■		
XMLB001P••••		*(1)*		■			■	
XML•002A••••	■				■			
XML•002B••••, XML•S02B••••				■			■	
XML•002C••••		*(3)*				■		
XMLA004A••••	■						■	
XMLA004B••••			■				■	
XMLA004C••••		*(2)*				■		
XMLA004P••••				■			■	

■ Materials in contact with fluid

(1) 1.4307 (AISI 316L)
(2) 1.4404 (AISI 316L)
(3) 1.4305 (AISI 303)

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Component Materials in Contact with Fluid *(continued)*

Pressure switch catalog number	Zinc alloy	Stainless steel	Brass	Steel	Nitrile	PTFE	FPM, FKM	Aluminium
XMLB004A••••	■				■			
XML•004B••••, XML•S04B••••				■			■	
XML•004C••••		*(3)*				■		
XML•010A••••	■						■	
XML•010B••••			■				■	
XML•010C••••		*(2)*				■		
XML•010P••••, XML•S10A••••				■			■	
XML•020A••••, XML•035A••••	■		■		■			■
XML•020B••••, XML•035B••••			■				■	
XML•020C••••, XML•035C••••		*(2)*				■		
XML•020P••••, XML•035P••••, XML•S20A••••				■			■	
XML•070D••••, XML•160D••••			■	■		■	■	
XML•070E••••, XML•160E••••		*(4)*	■			■	■	
XML•070N••••, XML•160N••••		*(5)*				■	■	
XML•300D••••			■	■		■	■	
XML•300E••••		*(4)*	■			■	■	
XML•300N••••		*(5)*				■	■	
XML•500D••••		■	■	■		■	■	
XML•500E••••		■	■			■	■	
XML•500N••••4		*(5)*				■	■	

■ Materials in contact with fluid

Grade of Stainless Steel
(1) 1.4307 (AISI 316L)
(2) 1.4404 (AISI 316L)
(3) 1.4305 (AISI 303)
(4) 1.4404 (AISI 316L) + 1.4462
(5) 1.4404 (AISI 316L) + 1.4305 (AISI 303)

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9012G and 9016G
Industrial pressure and vacuum switches
9012G pressure switches

Introduction

The 9012G pressure switches are UL Listed and CSA certified as industrial control equipment. They are used to interface pneumatic or hydraulic systems with electrical control systems by opening or closing electrical contacts in response to pressure changes in the system. They have outstanding repeatability and drift performance. Their efficient design uses durable, low mass components for excellent performance under heavy duty vibration and shock conditions.

The 9012G pressure switches line offers devices with either diaphragm or piston actuators—for optimum life, versatility, and speed of operation. Features include the following:

- High shock resistance
- High set-point stability
- Internal or external range adjustment
- No drain line required
- Dual numerical range scale (psi and kPa)
- One or two SPDT double-break contacts
- Adjustable or fixed (nonadjustable) differential
- Single-stage, dual-stage, or differential-pressure operation

A variety of modifications is available (see also page 12):

The 9012G diaphragm switches range from 0.2–675 psi falling pressure. Nitrile diaphragms and zinc-plated steel flanges are standard. Diaphragms of Viton® fluorocarbon or ethylene propylene are available as well as stainless steel flanges.

The 9012G piston-actuated switches range from 20–9,000 psi falling pressure. They have sealed pistons and can be used on air, water, oil, or any media compatible with the actuator material. The switches come standard with stainless steel pistons and housings, Viton diaphragms and O-ring seals, and Teflon® retaining rings. Ethylene propylene diaphragms and O-ring seals are also available.

The 9012G industrial pressure switches are available as open type or in NEMA 1 enclosures. The backplate is steel with a plastic cover. Open devices in pressure ranges up to 250 psi are available with internal- or external-threaded pressure connectors, ideally suiting them for panel mounting.

The 9012G machine tool pressure switches with NEMA 4, 4X, or 13 (IP66) cast aluminum enclosures are UL Listed and CSA certified as industrial control equipment. They are also UL Marine Listed for use on vessels greater than 65 ft long where ignition protection is not required.

The 9012G machine tool switches are also available in NEMA 7 & 9 cast aluminum enclosures. These are UL Listed for use in Class I, Divisions 1 and 2, Groups C and D, and Class II, Divisions 1 and 2, Groups E, F, G hazardous locations.

Application and general information

9012 pressure switches can generally be used in any application where electrical contacts must open or close in response to a system pressure change, within the electrical and pressure ratings of the switch. Pressure switches are used in a wide variety of applications such as the following:

- compressed air systems
- HVAC equipment
- chillers
- pumping systems
- machine tools
- stamping presses
- automatic grinders
- welders
- process equipment
- molding machines

Pressure switches typically perform one of the following two functions:

Monitoring the pressure in the system. The switch can be used either as an interlock that sequences operations in an automatic system, or to give an audio or visual signal, typically an alarm of an undesired condition, at predetermined pressures. A switch with a **fixed** differential is generally used in these applications.

Controlling the pressure in the system by starting and stopping a pump or a compressor at predetermined pressures. A switch with an **adjustable** differential is usually needed in these applications.

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Diaphragm life

The elastomer diaphragms used on 9012G switches can withstand high speed cycling and wide pressure changes. They can tolerate operating speeds up to 200 cycles per minute with no negative impact on the life of the diaphragm.

Diaphragm life is affected by pressure medium compatibility. Standard diaphragms on 9012G devices are nitrile in zinc-plated steel flanges. Also available are Viton fluorocarbon and ethylene propylene diaphragms, as well as Type 316 stainless steel flanges.

The diaphragm can withstand wide pressure changes on each operating cycle. However, the pressure applied to the diaphragm during the normal operating cycle should never exceed the maximum value listed in the Range column in the catalog listing. Regularly cycling the pressure above this value reduces life considerably. If significant surges are common, or if pressures are higher than those listed in the Range column, consider using a piston device.

Piston life

For long piston life, the pressure medium should be filtered to keep foreign matter such as dirt and chips out of the piston assembly. 9012G sealed piston devices are not recommended for use on dry gas media, since this usage could cause some leakage past the seal. Depending on the gas, the media pressure, and the rate of operation, the amount of leakage could render the switch inoperable. (Note, however, that some weepage of the media is necessary to lubricate the seals. This small amount of weepage does not indicate a problem.)

Surges

One of the most destructive conditions for a pressure switch is hydraulic surge. A surge is a high rate of rise in pressure, normally of short duration, caused by starting a pump or by opening and closing a valve. Extremely high rates of rise in pressure can be damaging even if they are within the limits of the maximum allowable pressure.

To limit the effect of surges, the switch should be mounted as close to an accumulator and as far from the pump or quick acting valve as possible. The 9012G piston-actuated switches have a 0.020 in. pressure orifice to help reduce the effects of minor surges. 9012G diaphragm-actuated switches have a 0.060 in. pressure orifice. A restrictor with a small orifice placed in the line between the switch and the pump or valve will further help to protect the switch. Using a surge snubber such as the 9049A26 or A26S will also protect the switch.

Vibration

Among other things, excessive vibration can cause contact bounce, chatter, or premature contact transfer, especially when system pressure is near the operating point of the switch. Remote mounting of the switch is the best way to avoid problems.

Use on steam

Switches should not be applied directly on steam exceeding 15 psig. However, with steam capillary tubing installed between the pressure connection and the switch, steam pressure up to 250 psig can be applied—provided this does not exceed the maximum allowable pressure rating of the switch or the maximum temperature rating at the actuator. Refer to the instruction bulletin supplied with the device.

Dual-stage operation

The 9012G dual-stage pressure switches provide two distinct levels of control from one device. These switches are most commonly used where dual functions are required, or in sequencing applications such as alarm-shutdowns.

Differential-pressure operation

The 9012G pressure switches for differential-pressure sensing can monitor changes in the difference between two pressures. These unidirectional devices signal that a predetermined pressure difference was reached, resulting from a widening or narrowing of the difference between two pressures.

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Piston- vs. diaphragm-actuated devices

Whether to select a piston or diaphragm device depends on several criteria:

- maximum allowable pressure
- range and differential
- surges
- medium (whether hydraulic or pneumatic)

Maximum allowable pressures for piston devices are much higher than for diaphragm devices. Most diaphragm devices have a maximum allowable pressure of 850 psi or less, whereas all piston devices have a maximum allowable pressure of 10,000 psi or more.

Range and differential for diaphragm devices are lower than for piston devices. Many applications call for a low differential, such as 20 psi. This may exclude piston devices, which have a minimum differential of 60 psi or more.

Surges are a part of every hydraulic system. While many are small and have only a small effect on the switch, some are significant and can potentially destroy a pressure switch. Diaphragm devices are the most sensitive to surges and are most easily damaged. Piston devices are more tolerant of surges and last longer in the same application.

Hydraulic systems, which typically use oil-based media, are more demanding applications than pneumatic systems. Pressure switches used in hydraulic applications typically experience higher pressures, have wider pressure variations, and produce more surges, since the medium does not compress. Pneumatic systems, which typically use air, place fewer demands on a system, since these applications typically experience lower pressures and the medium can compress, cushioning the effects of surges. Table 1 offers basic guidelines for determining the selection of a piston- versus a diaphragm-operated pressure switch.

Piston vs. diaphragm

Maximum allowable pressures	High	Piston
	Lower	Diaphragm
Pressures	High pressures	Piston
	Low differentials or pressures	Diaphragm
Surges	Constant	Piston
	Minimal	Diaphragm or piston
Media	Hydraulic systems	Piston
	Pneumatic systems	Diaphragm

Technical overview

Operating points (set points)

Pressure switches have two operating points:

- Increasing pressure (rising pressure)
- Decreasing pressure (falling pressure)

These operating points are also called the set points of the switch.

Differential

The *differential* is the difference in pressure between the rising and falling pressure points. It can be adjustable or fixed.

Range

The *range* refers to the pressure limits within which the operating points (settings) can be adjusted. The range of the 9012G pressure switch is tied to the decreasing pressure operating point. Adding the differential to the decreasing pressure operating point determines the increasing pressure operating point.

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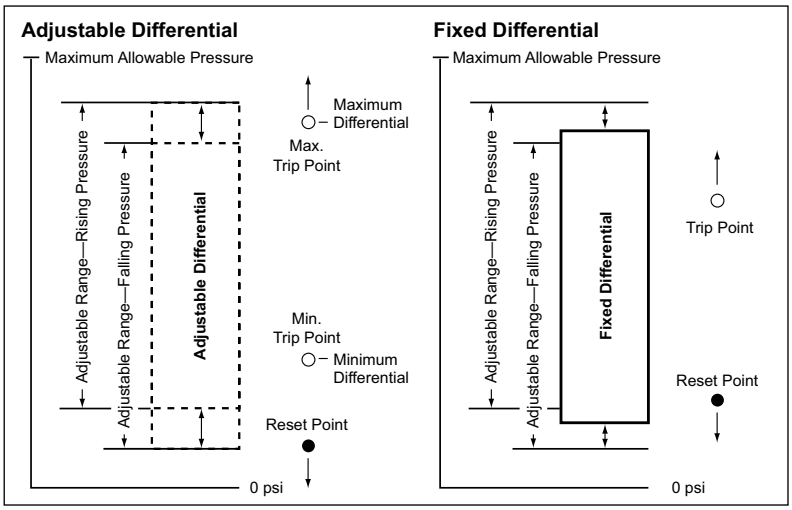
Differential



Fixed differential

To determine the operating range on rising pressure for a fixed differential switch, add the differential to the decreasing pressure operating point. For example, to determine the range on **increasing** pressure for a 9012GDW5 switch:

- Range on decreasing pressure = 3 to 150 psi
- Fixed differential = 6.0 ± 0.8 psi
- Range on increasing pressure = 9 ± 0.8 to 156 ± 0.8 psi

Adjustable differential

For adjustable differential switches, add the minimum differential to the low end of the range and the maximum differential to the high end of the range. For example, to determine the range on **increasing** pressure for a 9012GAW5:

- Range on decreasing pressure = 3 to 150 psi
- Adjustable differential = 6.0 to 30 psi
- Range on increasing pressure = 9 to 180

During the normal operating cycle, system pressure should never exceed the upper limit of the range when using a diaphragm-actuated switch. This greatly reduces the life of the diaphragm. For optimum life, operate the switch in the middle 80% of the range.

Maximum allowable pressure

Maximum allowable pressure is the pressure to which a switch can be subjected without causing a change in operating characteristics, shift in settings, or damage to the device.

System pressure surges may occur during machine startup or from valve operation. Surges are not normally detrimental to the life of a switch if the surge is within the maximum allowable pressure rating of the switch. Diaphragm-actuated switches should not be subjected to more than 10 surges per day. More frequent surges greatly reduce the life of the diaphragm.

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9012G and 9016G
Industrial pressure and vacuum switches
9012G pressure and 9016G vacuum switches

Specifications

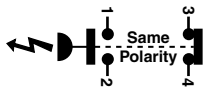
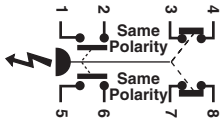
Environment

Environmental specifications

Conformity to standards	CE, IEC 60957.5.1, UL 508, CSA 3211-03
Product certifications	UL Listed and CSA certified as industrial control equipment
Protective treatment	Marine use: HT (does not apply to 9016GVG)
Fluids controlled	Air, water, hydraulic oils, gases, steam (depending on the model)
Materials	Cast aluminum enclosures (9012 NEMA 1 and 9016 GVG are stamped metal enclosure and molded cover)
Operating position	Operates in all positions
Shock resistance	50 g
Degree of protection	Depends on the model
Operating rate (operating cycles/minute)	120 operations/minute max. 9016GVG: 60 operations/minute max.
Repeat accuracy	±0.1 to ±1.0% (does not apply to 9016GVG)
Drift	±1.0% of the adjustable range over 1 million operations
Pressure connection	G1/4 (BSP) female, 1/4"-18 NPTF, or 1/2"-14 NPT
Electrical connection	1/2"-14 NPTF, Pg13.5, or ISO M20 (also, 3/4"-14 NPTF available only on NEMA 7 and 9). NEMA 1 is 1/2" conduit entry, unthreaded.

Contact arrangement

9012G and 9016G machine tool and vacuum switches (except GVG)

Type	Contact arrangement	Contact symbol
Single Pole Double Throw (SPDT)	1 N.O., 1 N.C.	
Snap switch contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.		
Double Pole Double Throw (DPDT)	2 N.O., 2 N.C.	
Snap switch contains two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O. and 1 N.C.) that must be used on circuits of the same polarity.		

Circuit ratings

Contacts	Continuous carrying amperes	AC—50 or 60 Hz						DC		
		Voltage (V)	Inductive 35% power factor				Resistive, 75% power factor	Voltage (V)	Inductive and resistive	
			Make		Break		Make and break amperes		Make and break amperes	
			A	VA	A	VA			Single throw	Double throw
SPDT	10	120	60	7200	6	720	6	125	0.55	0.22
	10	240	30	7200	3	720	3	250	0.27	0.11
	10	480	15	7200	1.5	720	1.5	301–600 (1)	0.10	—
	—	600	12	7200	1.2	720	1.2			
DPDT	10	120	60	7200	6	720	6	125	0.22	0.22
	10	240	30	7200	3	720	3	250	0.11	0.11
	10	480	15	7200	1.5	720	1.5	600	—	—
	—	600	12	7200	1.2	720	1.2	—	—	—

(1) Continuous carrying ampere rating does not apply.
Acceptable wire sizes: 12–22 AWG. **Recommended terminal clamp torque**: 7 lb-in
Not recommended for use on circuits below 24 V, 20 mA.

Electrical Ratings—9016GVG

Voltage	AC		DC
	Single Phase	Polyphase	
110 V	2 hp	3 hp	1 hp
220 V	3 hp	5 hp	1 hp
440–550 V	5 hp	5 hp	—
32 V	—	—	0.5 hp

Note: Control Circuit Rating: A600

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9012G and 9016G
Industrial pressure and vacuum switches
9012G pressure switches

Interpreting the catalog number (excluding 9016GVG)

Use this table for interpretation only. Some combinations are not available.

Designation				Catalog number							
				9012G	A	R		2	2		
Classification	Pressure Switch			**9012G**							
	Vacuum Switch			**9016G**							
Actuator Type—Differential Type	Single-Stage Machine Tool	Diaphragm, Low Pressure—Adjustable			**A**						
		Diaphragm, High Pressure—Adjustable			**B**						
		Piston—Adjustable			**C**						
		Diaphragm, Low Pressure—Fixed			**D**						
		Diaphragm, High Pressure—Fixed			**E**						
		Piston—Fixed			**F**						
	Differential-Pressure	Diaphragm, Low Pressure—Adjustable			**G**						
		Diaphragm, High Pressure—Adjustable			**H**						
		Piston— Adjustable			**J**						
	Dual-Stage	Diaphragm, Low Pressure—Adjustable			**K**						
		Diaphragm, High Pressure—Adjustable			**L**						
		Piston—Adjustable			**M**						
	Single-Stage Industrial	Diaphragm, Low Pressure—Adjustable			**N**						
		Diaphragm, High Pressure—Adjustable			**P**						
		Piston—Adjustable			**Q**						
		Diaphragm, Low Pressure—Fixed			**R**						
		Diaphragm, High Pressure—Fixed			**S**						
		Piston—Fixed			**T**						
Enclosure, NEMA Type	1					**G**					
	Open					**O**					
	7, 9					**R**					
	4, 4X, 13					**W**					
Threads	1/4"-18 NPTF						**blank**				
	Metric						**M**				
Contacts	Single-pole, double-throw							**blank**			
	Double-pole, double-throw							**2**			
Pressure Range (psi)	Diaphragm	Single or Dual Stage, Low Pressure	0.2–10						**1**		
			1–40						**2**		
			1.5–75						**4**		
			3–150						**5**		
			5–250						**6**		
		Single or Dual Stage, High Pressure	13–425						**1**		
			20–675						**2**		
		Differential-Pressure, Low Pressure	0–75						**1**		
			0–175						**4**		
		Differential-Pressure, High Pressure	0–500						**1**		
	Piston	Single or Dual Stage	20–1000						**1**		
			90–2900						**2**		
			170–5600						**3**		
			270–9000						**4**		
		Differential-Pressure	0–5000						**1**		
Vacuum (inHg)	Diaphragm	Single Stage, Low Pressure	0–28						**1**		
			0–25						**2**		
Options	Factory modifications and accessories										See tables on pages 8/91, 8/93 and 99.

9012G machine tool pressure switches for single-stage operation
Pressure range (psi)—Contacts change on decreasing pressure

Actuator	Switch style	Range (psi)	Fixed differential	Adjustable differential	Pressure code
Diaphragm	Single or Dual Stage, Low Pressure	0.2–10	0.6±0.1	0.6–2	**1**
		1–40	1.6±0.4	1.6–8	**2**
		1.5–75	3.0±0.5	3.5–15	**4**
		3–150	6.0±0.8	6.0–30.0	**5**
		5–250	10.0±1.5	10.0–49	**6**
	Single or Dual Stage, High Pressure	13–425	16±3.5	16–90	**1**
		20–675	27±5	27–130	**2**
	Differential-Pressure, Low Pressure	0–75	0.25±10	0.25–10	**1**
		0–175	—	0.5–36	**4**
	Differential-Pressure, High Pressure	0–500	—	3–175	**1**
Piston	Single or Dual Stage	20–1000	89±18	89–200	**1**
		90–2900	255±30	255–560	**2**
		170–5600	578±110	578–1260	**3**
		270–9000	788±140	788–1900	**4**
	Differential-Pressure	0–5000	—	15–825	**1**

The 9012G single-stage pressure switches are control-circuit rated devices. These switches are used in pneumatic or hydraulic systems on a wide variety of machine and process applications to protect the equipment. They either control or monitor the system pressure.

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9012G and 9016G

Industrial pressure and vacuum switches

9012G machine tool pressure switches

Selection and specifications—9012G pressure switches

9012GDW1

Single-Stage Operation

Class 9012 single-stage pressure switches are control circuit rated devices used in pneumatic or hydraulic systems on a wide variety of machine and process applications to protect the equipment and control or monitor the system pressure.

- Type G machine tool switches are available with NEMA 4, 4X, and 13 (IEC IP66) enclosure ratings.
- The NEMA 7 and 9 devices are UL listed for use in the following hazardous locations: Class I, Divisions 1 and 2, Groups C and D; and Class II, Divisions 1 and 2, Groups E, F, and G.
- NEMA 4, 4X, and 13 devices are suitable for use in Class I, Division 2, Groups A, B, C, and D hazardous locations or nonhazardous locations only.
- Enclosure materials are cast aluminum.
- To ensure repeatability and minimize setting drift, pressure settings should fall within the middle 80 percent of the pressure range.

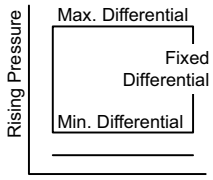
Fixed differential
NEMA 4, 4X, 13 Enclosure
UL Listed and CSA Certified as Industrial Control Equipment

Range on decreasing pressure psig	Approximate differential at mid-range, psig (1)	Maximum allowable pressure, psig	Class 9012 Type SPDT	Class 9012 Type DPDT
Diaphragm actuated—Nitrile diaphragm, zinc plated steel housing				
0.2–10	0.6 ± 0.1	100	GDW1	GDW21
1–40	1.6 ± 0.4	100	GDW2	GDW22
1.5–75	3.0 ± 0.5	240	GDW4	GDW24
3–150	6.0 ± 0.8	475	GDW5	GDW25
5–250	10.0 ± 1.5	750	GDW6	GDW26
13–425	16 ± 3.5	850	GEW1	GEW21
20–675	27 ± 5	2000	GEW2	GEW22
Piston actuated—#440 stainless steel piston #303 stainless steel housing, Viton® fluorocarbon diaphragm and O-ring, Teflon® retaining ring				
20–1000	59 ± 9	10,000	GFW1	GFW21
90–2900	170 ± 15	15,000	GFW2	GFW22
170–5600	289± 55	20,000	GFW3	GFW23
270–9000	495 ± 70	25,000	GFW4	GFW24

Specifications

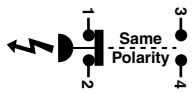
Fluids controlled	Air, water, hydraulic oils, gases, steam (depending on the model)	
Pressure connection	1/4”-18 NPTF is standard. For metric threads, add M after the W on all types. *(2)* Other options are available (see page 8/91).	
Weight (approximate)	3 lb (1.36 kg)	
Voltage limits	600 V	
Continuous current	10 A	
Electrical connections	1/2”-14 NPTF (standard), For Pg 13.5, or ISO M20, see footnote *(2)*.	
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on ships/vessels greater than 65 ft long where ignition protection is not required.	
Temperature ratings	**Minimum**	**Maximum**
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)
Media Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)
Media Piston	–26 °C (–15 °F)	
Media All with Form Q4	–26 °C (–15 °F)	

Operating curves

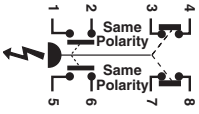


Contact blocks

1 N.O., 1 N.C.

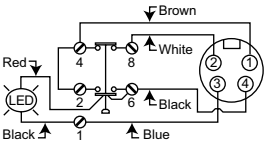


2 N.O., 2 N.C.

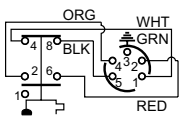


Connection

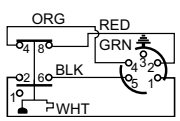
Form H17



Form H10



Form H11



SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.
DPDT snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Acceptable wire sizes:	12–22 AWG	**Recommended terminal clamp torque:**	7 lb-in

(1) The differential adds to the range setting and determines the operating point on rising pressure.
(2) To order a Pg13.5 electrical conduit entry and a 1/4"-19 BSP pressure connection, add M12 to the end of the catalog number, as well as adding “M” after “W” for metric threads. For example:
9012GAW1 = 1/2" NPT electrical conduit entry
9012GAWM1 = 20 x 1.5 mm electrical conduit entry and 1/4”-19 BSP pressure connection
9012GAWM1M12 = Pg13.5 electrical conduit entry and 1/4"-19 BSP pressure connection

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9012G and 9016G

Industrial pressure and vacuum switches

9012G machine tool pressure switches

9012GDR

Fixed Differential
NEMA 7 & 9 Enclosure, Class I & II, Division 1 & 2, Groups C, D, E, F, G
UL Listed as Industrial Control Equipment

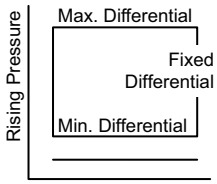
Range on Decreasing Pressure psig	Approximate Differential at Mid Range psig (1)	Maximum Allowable Pressure, psig	Class 9012 Type SPDT	Class 9012 Type DPDT
Diaphragm Actuated—Nitrile Diaphragm, Zinc Plated Steel Housing				
0.2–10	1.0 ± 0.1	100	GDR1	GDR21
1–40	2.4 ± 0.8	100	GDR2	GDR22
1.5–75	4.5 ± 1	240	GDR4	GDR24
3–150	9 ± 1.5	475	GDR5	GDR25
5–250	15 ± 3	750	GDR6	GDR26
13–425	25 ± 7	850	GER1	GER21
20–675	41 ± 10	2000	GER2	GER22
Piston Actuated—#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-ring, Teflon® Retaining Ring				
20–1000	89 ± 18	10,000	GFR1	GFR21
90–2900	255 ± 30	15,000	GFR2	GFR22
170–5600	578 ± 110	20,000	GFR3	GFR23
270–9000	788 ± 140	25,000	GFR4	GFR24

Specifications

Fluids Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)
Pressure Connection	1/4"-18 NPTF (standard) or 1/2"-14 NPT. See page 8/91.
Weight (approximate)	10 lb (4.54 kg)
Voltage Limits	600 V
Continuous Current	10 A
Electrical Connections	1/2"-14 NPTF, 3/4"-14 NPTF
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on vessels greater than 65 ft long where ignition protection is required.

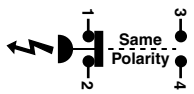
Temperature Ratings		**Minimum**	**Maximum**
Ambient		–23 °C (–10 °F)	+85 °C (+185 °F)
Media	Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)
	Piston	–26 °C (–15 °F)	
	All with Form Q4	–26 °C (–15 °F)	

Operating Curves

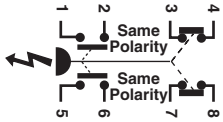


Contact Blocks

1 N.O., 1 N.C

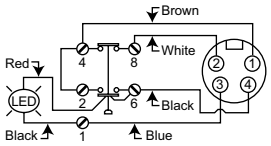


2 N.O., 2 N.C.

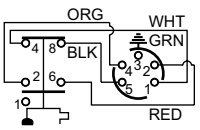


Connection

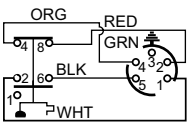
Form H17



Form H10



Form H11



SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity. **DPDT** snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Acceptable Wire Sizes:	12–22 AWG	**Recommended Terminal Clamp Torque:**	7 lb-in

(1) The differential adds to the range setting and determines the operating point on rising pressure.

NOTE: When pressure settings of the switches must be factory set (Form Y1), and only one setting is identified, specify whether this setting is on increasing or decreasing pressure.

File E12443	CCN NOWT	Haz. Loc., G•R
File E12158	CCN NKPZ	G•W, G•O, G•G
File E12158	CCN NTHT	Marine Use, G•W

File LR 25490	Class 3211-03	G•W, G•O, G•G
File LR 26817	Class 3218-02	G•R

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9012G and 9016G

Industrial pressure and vacuum switches

9012G machine tool pressure switches

9012GAW1

Adjustable Differential
NEMA 4, 4X, 13 Enclosure
UL Listed and CSA Certified as Industrial Control Equipment

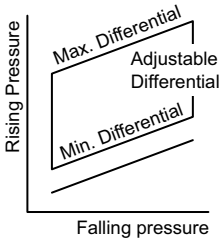
Range on Decreasing Pressure, psig	Adjustable Differential [1] Approximate at Mid Range	Maximum Allowable Pressure, psig	Class 9012 Type SPDT	DPDT
Diaphragm Actuated—Nitrile Diaphragm, Zinc Plated Steel Housing				
0.2–10	0.7–2	100	GAW1	GAW21
1–40	2.4–8	100	GAW2	GAW22
1.5–75	3.9–15	240	GAW4	GAW24
3–150	6.6–30	475	GAW5	GAW25
5–250	11–49	750	GAW6	GAW26
13–425	20–82	850	GBW1	GBW21
20–675	35–130	2000	GBW2	GBW22
Piston Actuated—#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-ring, Teflon® Retaining Ring				
20–1000	65–200	10,000	GCW1	GCW21
90–2900	187–560	15,000	GCW2	GCW22
170–5600	425–1050	20,000	GCW3	GCW23
270–9000	580–1500	25,000	GCW4	GCW24

Specifications

Fluids Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)
Pressure Connection	1/4"-18 NPTF is standard. For metric threads (G1/4 BSP female pressure connection and M20 electrical connection), add M after the W in the catalog number. For additional pressure connections, see page 8/91. [1]
Weight (approximate)	3 lb (1.36 kg)
Voltage Limits	600 V
Continuous Current	10 A
Electrical Connections	1/2"-14 NPTF is standard. For metric threads (G1/4 BSP female pressure connection and M20 electrical connection), add M after the W in the catalog number. [2].
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on ships/vessels greater than 65 ft long where ignition protection is not required.

Temperature Ratings		**Minimum**	**Maximum**
Ambient		–23 °C (–10 °F)	+85 °C (+185 °F)
Media	Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)
	Piston	–26 °C (–15 °F)	
	All with Form Q4	–26 °C (–15 °F)	

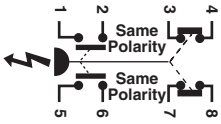
Operating Curves



Contact Blocks

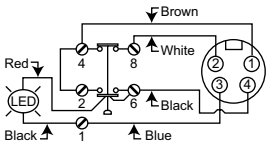
1 N.O., 1 N.C.

2 N.O., 2 N.C.



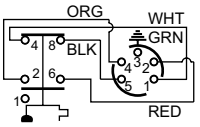
Connection

Form H17

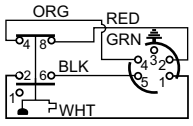


SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.
DPDT snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Form H10



Form H11



Acceptable Wire Sizes:	12–22 AWG	**Recommended Terminal Clamp Torque:**	7 lb-in

[1] The differential adds to the range setting and determines the operating point on rising pressure.
[2] To order a Pg13.5 electrical conduit entry and a 1/4"-19 BSP pressure connection, add M12 to the end of the catalog number, as well as adding "M" after "W" for metric threads. For example:
9012GAW1 = 1/2" NPT electrical conduit entry
9012GAWM1 = 20 x 1.5 mm electrical conduit entry and 1/4"-19 BSP pressure connection
9012GAWM1M12 = Pg13.5 electrical conduit entry and 1/4"-19 BSP pressure connection

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9012G and 9016G

Industrial pressure and vacuum switches

9012G machine tool pressure switches

9012GAR

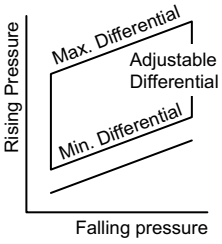
Adjustable Differential
NEMA 7 & 9 Enclosure, Class I & II, Division 1 & 2, Groups C, D, E, F, G
UL Listed as Industrial Control Equipment

Range on Decreasing Pressure, psig	Adjustable Differential [1] Approximate at Mid Range	Maximum Allowable Pressure, psig	Class 9012 Type SPDT	DPDT
Diaphragm Actuated—Nitrile Diaphragm, Zinc Plated Steel Housing				
0.2–10	1.0–2	100	GAR1	GAR21
1–40	4–8	100	GAR2	GAR22
1.5–75	8–15	240	GAR4	GAR24
3–150	16–30	475	GAR5	GAR25
5–250	23–49	750	GAR6	GAR26
13–425	36–82	850	GBR1	GBR21
20–675	65–130	2000	GBR2	GBR22
Piston Actuated—#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-ring, Teflon® Retaining Ring				
20–1000	98–200	10,000	GCR1	GCR21
90–2900	281–560	15,000	GCR2	GCR22
170–5600	638–1050	20,000	GCR3	GCR23
270–9000	870–1500	25,000	GCR4	GCR24

Specifications

Fluids Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)		
Pressure Connection	1/4”-18 NPTF (standard) or 1/2”-14 NPT. See page 8/91.		
Weight (approximate)	10 lb (4.54 kg)		
Voltage Limits	600 V		
Continuous Current	10 A		
Electrical Connections	1/2"-14 NPTF, 3/4"-14 NPTF		
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on vessels longer than 65 ft where ignition protection is required.		
Temperature Ratings	**Minimum**	**Maximum**	
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)	
Media Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)	
Media Piston	–26 °C (–15 °F)		
Media All with Form Q4	–26 °C (–15 °F)		

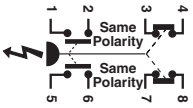
Operating Curves



Contact Blocks

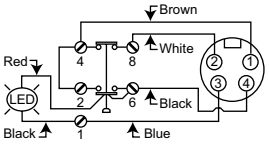
1 N.O.,1 N.C.

2 N.O., 2 N.C.

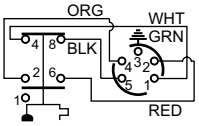


Connection

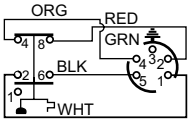
Form H17



Form H10



Form H11



SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.
DPDT snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Acceptable Wire Sizes:	12–22 AWG	**Recommended Terminal Clamp Torque:**	7 lb-in

[1] The differential adds to the range setting and determines the operating point on rising pressure.

File E12443 CCN NOWT Haz. Loc., G•R
File E12158 CCN NKPZ G•W, G•O, G•G
File E12158 CCN NTHT Marine Use, G•W

File LR 25490 Class 3211-03 G•W, G•O, G•G
File LR 26817 Class 3218-02 G•R

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9012G and 9016G

Industrial pressure and vacuum switches

9012G pressure switches for differential-pressure operation

9012GJW1

Differential-Pressure Operation

Pressure switches for differential-pressure operation are used to monitor the change in the difference between two pressures. The 9012G differential-pressure switches are unidirectional devices and are used in applications to signal that a predetermined pressure difference has been reached as a result of a widening or increasing difference between the two pressures. They can also be used in applications to signal that a predetermined pressure difference has been reached as a result of a narrowing or decreasing difference between the two pressures.

NEMA 4, 4X, and 13 devices are suitable for use in Class I, Division 2, Groups A, B, C, and D hazardous locations or nonhazardous locations only.

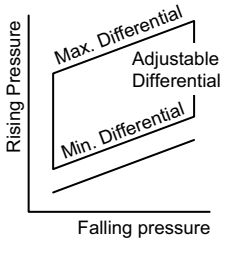
Adjustable differential
NEMA 4, 4X, 13 Enclosures
UL Listed and CSA Certified as Industrial Control Equipment

Working Pressure Range on decreasing X (upper) actuator	Adjustable Difference on Decreasing Pressure (Adds to working pressure) Y (lower) actuator	Adjustable Differential Actuates on increasing pressure (adds to adjustable difference)	Maximum Allowable Pressure	Class 9012 Type	
				SPDT	DPDT
Diaphragm Actuated—Nitrile Diaphragm, Zinc Plated Steel Housing					
0–75	0.25–10	1–2	100	GGW1	GGW21
0–175	0.5–36	5.6–15	240	GGW4	GGW24
0–500	3–175	26–90	850	GHW1	GHW21
Piston Actuated—#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-ring, Teflon® Retaining Ring					
0–5000	15–825	97–200	7500	GJW1	GJW21

Specifications

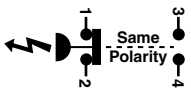
Fluids Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)		
Pressure Connection	1/4”-18 NPTF is standard. For metric threads (G1/4 BSP female pressure connection and M20 electrical connection), add M after the W in the catalog number. For other options, see page 8/91. (1)		
Weight (approximate)	3 lb (1.36 kg)		
Voltage Limits	600 V		
Continuous Current	10 A		
Electrical Connections	1/2"-14 NPTF (standard), For Pg 13.5, or ISO M20, see footnote *(2)* on page 8/87 .		
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on vessels greater than 65 ft long where ignition protection is not required.		
Temperature Ratings	**Minimum**	**Maximum**	
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)	
Media Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)	
Media Piston	–26 °C (–15 °F)		
Media All with Form Q4	–26 °C (–15 °F)		

Operating Curves

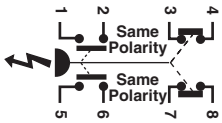


Contact Blocks

1 N.O., 1 N.C.

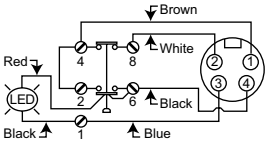


2 N.O., 2 N.C.

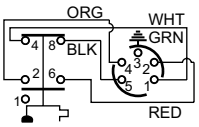


Connection

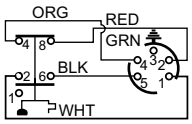
Form H17



Form H10



Form H11



SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.
DPDT snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Acceptable Wire Sizes:	12–22 AWG	**Recommended Terminal Clamp Torque:**	7 lb-in

File E12158 CCN NKPZ
File E12158 CCN NTHT - Marine Use

File LR25490 Class 3211-03

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

9012G and 9016G

Industrial pressure and vacuum switches

9012G dual-stage pressure switches

9012GKW1

Dual-Stage Operation

The 9012G dual-stage pressure switches are designed for use in applications where two separate pressure operations must be controlled by a single pressure monitoring device. These controls are most commonly used where dual functions are required or in sequencing applications such as alarm shutdowns. The spread between the two stages is adjustable, but the differential between the high (rising) and low (falling) operating points of each stage is fixed.

NEMA 4, 4X, and 13 devices are suitable for use in Class I, Division 2, Groups A, B, C, and D hazardous locations or nonhazardous locations only.

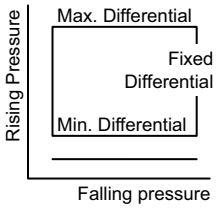
Fixed Differential
NEMA 4, 4X, 13 Enclosure
UL Listed and CSA Certified as Industrial Control Equipment

Range Setting Pressure limits between which Stage 1 can be adjusted to operate on decreasing pressure	Adjustable Spread Add to the range setting to obtain the decreasing operating point of Stage 2	Fixed Differential Add to the low operating point to obtain the approximate high operating point for each stage		Maximum Allowable Pressure	SPDT Each Stage
		Stage 1	Stage 2		Type
Diaphragm Actuated—Nitrile Diaphragm, Zinc Plated Steel Housing					
0.2–10	1.1–5	1.0 ± 0.2	1.5 ± 0.4	100	GKW1
1–40	4.4–20	4.0 ± 1.0	6.0 ± 1.5	100	GKW2
1.5–75	6.6–30	6.0 ± 1.5	8.0 ± 2.0	240	GKW4
3–150	13.2–75	8.0 ± 2.0	12 ± 3	475	GKW5
5–250	24.2–110	14 ± 3	21 ± 5	750	GKW6
13–425	44–180	20 ± 4	30 ± 7.5	850	GLW1
20–675	50–250	30 ± 6	45 ± 11	2000	GLW2
Piston Actuated—#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-ring, Teflon® Retaining Ring					
20–1000	72–300	50 ± 10	75 ± 19	10,000	GMW1
90–2900	176–800	140 ± 30	210 ± 52	15,000	GMW2
170–5600	360–1700	275 ± 60	400 ± 100	20,000	GMW3
270–9000	550–2500	400 ± 80	800 ± 150	25,000	GMW4

Specifications

Fluids Controlled		Air, water, hydraulic oils, gases, steam (depending on the model)	
Pressure Connection		1/4"-18 NPTF is standard. For metric threads, add M after the W on all types. Other options are available (see page 8/91). (1)	
Weight (approximate)		3 lb (1.36 kg)	
Voltage Limits		600 V	
Continuous Current		10 A	
Electrical Connections		1/2"-14 NPTF (standard), For Pg 13.5, or ISO M20, see footnote *(2)* on page 8/87 .	
Standards/Ratings		CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on vessels greater than 65 ft long where ignition protection is not required.	
Temperature Ratings		**Minimum**	**Maximum**
Ambient		–23 °C (–10 °F)	+85 °C (+185 °F)
Media	Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)
	Piston	–26 °C (–15 °F)	
	All with Form Q4	–26 °C (–15 °F)	

Operating Curves



Contact Blocks

1 N.O., 1 N.C.

Acceptable Wire Sizes:
12–22 AWG

Recommended Terminal Clamp Torque:
7 lb-in

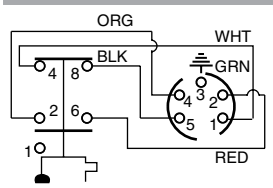
File E12158 CCN NKPZ
File E12158 CCN NTHT - Marine Use

File LR25490 Class 3211-03

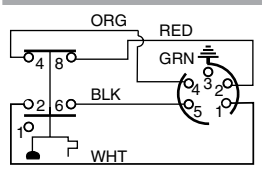
Wiring Diagrams for Receptacles and Connectors—Factory Modifications (Forms)—see page 8/91.

Prewired 5-pin male receptacle

Form H10

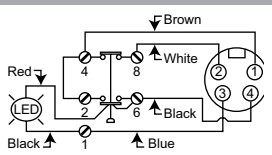


Form H11



Micro connector, 4-pin, for 24 Vdc pilot light

Form H17



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Modifications, Renewal Parts, and Accessories

9012G Machine Tool Factory Modifications (Forms)

Modification		Applies to		Form
Lock on rising pressure, manual reset only		Available on GDW, GDWM, GEW, GEWM, GFW, GFWM only		E3
120 Vac or Vdc neon pilot light		Available on all GAW–GMW and GAWM–GFWM	clear lens	G17
			red lens	G18
24 Vdc only LED		For pilot light conversion kits: See 9998PC306–308	clear lens	G21
			red lens	G22
24 Vdc LED pilot light with green lens		Class 9012 GAW–GMW and GAWM–GFWM, or Class 9016 GAW		G23
SPDT snap switch rated 1.1 A at 125 Vdc (minimum differential doubles)		Available on GAR–GFR, GAW–GJW, and GAWM–GFWM		H3
Prewired 5-pin male receptacle: Brad Harrison #41310 or interchangeable Crouse-Hinds receptacle at our convenience. For use with Brad Harrison female portable plug #41306, 41307, 41308 or equal		Available on GAW–GJW single pole devices only. **See wiring diagrams on page 8/90.**		H10 or H11
Micro connector, 4-pin, for 24 Vdc pilot light (see diagram on page 8/90)		G•W (single pole only), except GAW2 and Form B2.		H17
External range adjustment with range scale window	With knob	GAW–GFW, GAWM–GFWM, and GKW–GMW		K
	Slotted for screwdriver	GAW–GFW, GAWM–GFWM, and GKW–GMW		K1
Pg 13.5 conduit thread and 1/4"-19 BSP pressure connection		GAW–GFW and GKW–GMW		M12
#316 stainless steel flange	Standard nitrile diaphragm	GAR, GBR, GDR, GER, GAW, GBW, GDW, GEW, GGW, GHW, GAWM, GBWM, GDWM, GEWM, GKW, GLW, except Types 1 and 21		Q1
	Ethylene propylene diaphragm	Available on all GGW, GHW except GGW-1, 21. Available on all GAR, GBR, GDR, GER, GAW, GBW, GDW, GEW, GAWM, GBWM, GDWM, GEWM, GKW, GLW, except Types 1 and 21		Q3
	Viton® fluorocarbon diaphragm	GAR, GAW, GBR, GBW, GDR, GDW, GER, GEW, GGW, GHW, GAWM, GBWM, GDWM, GEWM, GKW, GLW, except Types 1 and 21		Q4
Range scale window (standard with Forms K and K1)		GAW–GMW, GAWM–GFWM		V1
Special factory setting specified (If indicating only one special setting, specify whether this setting is on increasing or decreasing pressure.)		All 9012G		Y1
Pressure connection Not available in combination with Forms Q1, Q3, Q4	1/4"-18 NPT external thread	GAR, GAW, GDR, GDW, GGW, GKW		Z
	1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread	GAR, GAW, GDR, GDW, GGW, GKW		Z16
	7/16"-20 UNF-2B internal thread	GAR–GFR; GAW–GMW		Z18

9012G Pressure Switches, Factory Modifications (Forms) for Renewal Parts Kits, Class 9998

For suffixes for renewal parts kits, see the table below.

Modification		Applies to Parts Kit Type	Form
SPDT snap switch rated 1.1 A at 125 Vdc (minimum differential doubles)		PC313	H3
#316 stainless steel flange	Standard nitrile diaphragm	PC177–179, PC268, 269	Q1
		PC265–267	
	Ethylene propylene diaphragm	PC177–178, PC268, 269	Q3
		PC266, 267	
	Viton® fluorocarbon diaphragm	PC177–178, PC268, 269	Q4
		PC265–267	
Pressure connection	1/4"-18 NPT external thread	PC265–269	Z
	1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread	PC265–269	Z16
	7/16"-20 UNF-2B internal thread	PC177, 178, PC265–273	Z18

Renewal Parts Kits, Class 9998, for Class 9012 and 9016 Devices

Description	Equipment To Be Serviced	Parts Kit Type
Actuator assembly	9012GA, GD, GG, GK, GN, GR 5, 25, 55 Series C only	PC268 *(1)*
	9012GA, GD, GG, GK, GN, GR 6, 26, 36, 46, 56 Series C only	PC269 *(1)*
	9012GB, GE, GH1, 21, 31, 41, 51; GL, GP, GS1	PC177 *(1)*
	9012GB, GE, GH2, 22, 32, 42, 52; GL, GP, GS2	PC178 *(1)*
Diaphragm assembly	9012GA, GD, GN, GR1, 21 Series C only	PC265 *(1)*
	9012GA, GD, GG, GK, GN, GR 2, 3, 22, 52 Series C only	PC266 *(1)*
	9012GA, GD, GG, GK, GN, GR4, 24, 54 Series C only	PC267 *(1)*
	9016 GAW-1, 21	PC233
Gasket kit	Contains all replaceable gaskets for all 9012 Open, NEMA 1, 4, 4X, 13	PC184
Pilot light	9012, 9016G Forms G7, G8, G9, G10, G21, G22; 24 Volts DC	PC305
Piston assembly	9012GC, GF, GJ, GQ, GT1, 21, 31, 41, 51 Series C only	PC270 *(1)*
	9012GC, GF, GJ, GQ, GT2, 22, 32, 42, 52 Series C only	PC271 *(1)*
	9012GC, GF, GQ, GT4, 24, 34, 44, 54 Series C only	PC273 *(1)*
Snap switch	SPDT, for 9012GA, GB, GC, GD, GE, GF, GG, GH, GJ Single Pole; Except Forms E2, E3, E4, H3: Series C only	PC313 *(1)*
	DPDT, 9012GA, GB, GC, GD, GE, GF, GG, GH, GJ Double Pole; Except Forms E2, E3, H6, H7: Series C only	PC314 *(1)*

(1) If one of these **Form** designations appears on the pressure switch nameplate, the 9998 PC number must be completed by adding that same **Form suffix** from the table above, and the Form price added to the kit price.

Accessories

Class 9049 Accessories for 9012G Pressure Switches

Description	Type
Stainless steel surge reducer for use on oils, coolants, and hydraulic fluids (not recommended for air or water)	A26S

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

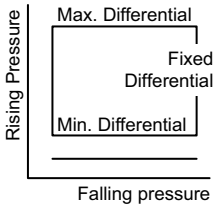
9012GRG5

Fixed Differential Open Type or NEMA 1 Enclosure UL Listed and CSA Certified as Industrial Control Equipment				
Range on Decreasing Pressure, psig	**Approximate Differential (1) At Mid Range, psig**	**Maximum Allowable Pressure, psig**	**Class 9012 Type**	
			Open Type	**NEMA 1**
Diaphragm Actuated—Nitrile Diaphragm, Zinc Plated Steel Housing				
0.2–10	0.4 ± 0.1	100	GRO1	GRG1
1–40	1.2 ± 0.3	100	GRO3	GRG3
1.5–75	2.2 ± 0.4	240	GRO4	GRG4
3–150	4.2 ± 1	475	GRO5	GRG5
5–250	7.4 ± 2	750	GRO6	GRG6
13–425	13 ± 3	850	GSO1	GSG1
20–675	19 ± 5	2000	GSO2	GSG2
Piston Actuated—#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-Ring, Teflon® Retaining Ring				
20–1000	49 ± 10	10,000	GTO1	GTG1
90–2900	141 ± 15	15,000	GTO2	GTG2
170–5600	200 ± 40	20,000	GTO3	GTG3
270–9000	350 ± 45	25,000	GTO4	GTG4

Specifications

Fluids Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)		
Pressure Connection	1/4"-18 NPTF (standard), 1/2"-14 NPT, or 7/16"-20 UNF-2B. See Forms table on page 8/93.		
Weight (approximate)	**Type 1**: 2 lb (0.91 kg); **Open**: 1.7 lb (0.77)		
Voltage Limits	600 V		
Continuous Current	10 A		
Electrical Connections	1/2" conduit entry, unthreaded		
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03		
Temperature Ratings	**Minimum**	**Maximum**	
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)	
Media Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)	
Media Piston	–26 °C (–15 °F)		
Media All with Form Q4	–26 °C (–15 °F)		

Operating Curves



Contact Blocks

SPDT
Form C contacts

Acceptable Wire Sizes:
12–22 AWG

Recommended Terminal Clamp Torque:
7 lb-in

(1) Determines the operating point on rising pressure.

File E12158
CCN NKPZ

File LR 25490
Class 3211-03

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

9012GNO5

9012GQO2

9012GNG1

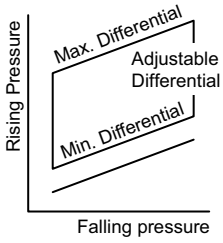
Adjustable Differential
Open Type or NEMA 1 Enclosure
UL Listed and CSA Certified as Industrial Control Equipment

Range on Decreasing Pressure psig	Approximate Mid Range [1] Differential (adds to the decreasing set point)	Maximum Allowable Pressure psig	Class 9012 Type	
			Open Type	NEMA 1
Diaphragm Actuated—Nitrile Diaphragm, Zinc Plated Steel Housing				
0.2–10	0.6–1.0	100	GNO1	GNG1
1–40	1.6–5.0	100	GNO3	GNG3
1.5–75	2.5–6.5	240	GNO4	GNG4
3–150	4.8–13	475	GNO5	GNG5
5–250	8.5–20.5	750	GNO6	GNG6
13–425	20–41	850	GPO1	GPG1
20–675	35–66	2000	GPO2	GPG2
Piston Actuated—#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-Ring, Teflon® Retaining Ring				
20–1000	56–98	10,000	GQO1	GQG1
90–2900	162–308	15,000	GQO2	GQG2
170–5600	355–563	20,000	GQO3	GQG3
270–9000	481–1050	25,000	GQO4	GQG4

Specifications

Fluids Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)		
Pressure Connection	1/4”-18 NPTF (standard), G1/4 (BSP) female, or 1/2"-14 NPT. See Forms in the table below.		
Weight (approximate)	**Type 1**: 2 lb (0.91 kg); **Open**: 1.7 lb (0.77)		
Voltage Limits	600 V		
Continuous Current	10 A		
Electrical Connections	1/2" conduit entry, unthreaded		
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03		
Temperature Ratings	**Minimum**	**Maximum**	
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)	
Media Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)	
Media Piston	–26 °C (–15 °F)		
Media All with Form Q4	–26 °C (–15 °F)		

Operating Curves



Contact Blocks

SPDT Form C contacts

Acceptable Wire Sizes:
12–22 AWG

Recommended Terminal Clamp Torque:
7 lb-in

[1] Determines the operating point on rising pressure.

Factory Modifications (Forms) for 9012G Pressure Switches, Open Type or NEMA 1
UL Listed and CSA Certified as Industrial Control Equipment

Modification		Applies to	Form
Diaphragm	Standard Nitrile in #316 stainless steel housing	GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q1
	Ethylene propylene in #316 stainless steel housing	Not available on GNG, GNO, GRG, GRO1. Available on all other GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q3
	Viton® fluorocarbon in #316 stainless steel housing	GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q4
Pressure connection	1/4”-18 NPT external thread	GNG, GNO, GRG, GRO	Z
	1/2”-14 NPT external thread, 1/4”-18 NPTF internal thread. Standard actuator only.	GNG, GNO, GRG, GRO	Z16
	7/16”-20 UNF-2B internal thread	GNG, GNO, GPG, GPO, GQG, GQO, GRG, GRO, GSG, GSO, GTG, GTO	Z18

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

9012G and 9016G

Industrial pressure and vacuum switches

9016G vacuum switches

Control applications

Selection and Specifications—9016G Vacuum Switches

9016GAW2

9016GAR1

9016GAW Switches for Sensitive Control Applications

9016GAW vacuum switches have double throw contacts. Normally open and normally closed circuits allow the use of these controls for standard or reverse action applications.

Standard controls can be mounted from the front using the bracket provided. Two mounting screws are required for firm attachment to any smooth, flat surface. Allowance must be made for flange projection.

Controls with the Form F modification include two mounting feet with 9/32" mounting holes on 3–3/4 in. centers. The Range and Differential adjustments are accessed by removing the front cover.

- Maximum allowable positive pressure: 100 psig.
- Diaphragms are oil resisting, nitrile butadiene rubber (Buna-N).
- For electrical ratings and temperature limitations, see table on page 8/83.
- For dimensions and modifications, see page 99.

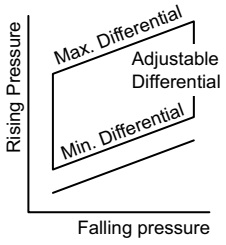
9016GAW Vacuum Switch for Control Applications, Diaphragm Actuated

Range on Decreasing Vacuum (inHg)	Adjustable Differential (inHg) Adds to Range *(1)*		Contact Arrangement	Pipe Tap (NPTF)	Class 9016 Type NEMA Enclosure Type	
	@ Minimum Range	@ Mid-Range			4, 4X & 13	7 & 9
0–28.7	0.8–9	1.3–7.4	1 N.O.–1 N.C.	1/4"-18	GAW1	GAR1
0–25	5–20	5–20	1 N.O.–1 N.C.	1/4"-18	GAW2	N/A
0–28.3	1–9	1.7–7.4	2 N.O.–2 N.C.	1/4"-18	GAW21	GAR21
0–25	5–20	5–20	2 N.O.–2 N.C.	1/4"-18	GAW22	N/A

Specifications

Fluids Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)		
Pressure Connection	**NEMA 4, 4X & 13**: 1/4"-18 NPTF (standard), G1/4 (BSP) female, or 1/2"-14 NPT. See Forms table on page 99. **NEMA 7 & 9**: 1/4" NPTF		
Weight (approximate)	Type 4, 4X, and 13: 3 lb (1.36 kg); Type 7 & 9: 10 lb (4.54 kg)		
Voltage Limits	600 V		
Continuous Current	10 A		
Electrical Connections	**NEMA 4, 4X & 13**: 1/2"-14 NPTF **NEMA 7 & 9**: 3/4"-14 NPTF		
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03		
Temperature Ratings	**Minimum**	**Maximum**	
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)	
Media Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)	
Media Piston	–26 °C (–15 °F)		
Media All with Form Q4	–26 °C (–15 °F)		

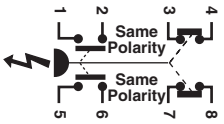
Operating Curves



Contact Blocks

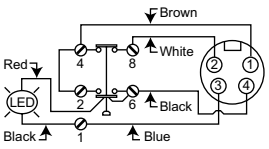
1 N.O., 1 N.C.

2 N.O., 2 N.C.

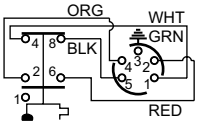


Connection

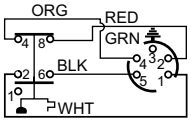
Form H17



Form H10



Form H11



SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity. **DPDT** snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Acceptable Wire Sizes:	12–22 AWG	**Recommended Terminal Clamp Torque:**	7 lb-in

(1) Add the Differential to the Range to obtain the operating point on increasing vacuum (within vacuum limitations). The differential increases linearly over the range. The minimum differential doubles with NEMA 7 & 9 enclosures.

UL File E12443 Haz Loc CCN NOWT (GAR)
File E12158 CCN NKPZ (GAW)
File E12158 CCN NTHT
Marine Use (GAW)

CSA File LR 25490 File LR26817
Class 3211 06 Type GAR only
Type GAW only (NEMA 7 and 9 Haz. Loc.)

CE

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9016GVG1J10

9016GVG Power Switches

The 9016GVG1 is designed as a companion to the 9036GG float switches in common use on vacuum heating pumps. Electrical ratings of float and vacuum switch types are equal.

For dimensions and modifications, see page 98.

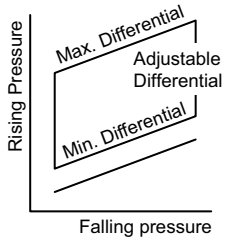
9016GVG Vacuum Switch for Power Applications
NEMA 1 Enclosure
Contacts Open on Increasing Vacuum

Cut-Out Range, inHg	Approximate Adjustable Differential, inHg	Cut-In Range, inHg	Poles	Pressure Connection	Vacuum Setting, inHg	NEMA 1 Enclosure Class 9016 Type
5–25	5–10 inHg	0–20	2	1/4"-18 NPSF	3–8	GVG1J09
					16.5–25	GVG1J10
					17–22	GVG1J11
					18–23	GVG1J12
					20–25	GVG1J13
					Specify other vacuum (minimum order quantity: 4 pieces)	GVG1J99

Specifications

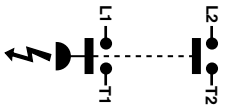
Fluids Controlled		Air, water, hydraulic oils, gases, steam (depending on the model)	
Pressure Connection		1/4”-18 NPTF (standard), G1/4 (BSP) female, or 1/2"-14 NPT. See Forms table, page 99.	
Max. Allowable Positive Pressure		100 psig	
Weight (approximate)		2 lb (0.91)	
Voltage Limits		600 V	
Continuous Current		10 A	
Electrical Connections		3 knockouts for 1/2" conduit	
Standards/Ratings		CE, IEC 60957.5.1, UL 508, CSA 3211-03	
Temperature Ratings		**Minimum**	**Maximum**
Ambient		–23 °C (–10 °F)	+85 °C (+185 °F)
Media	Diaphragm	–40 °C (–40 °F)	+120 °C (+250 °F)
	Piston	–26 °C (–15 °F)	
	All with Form Q4	–26 °C (–15 °F)	

Operating Curves



Contact Blocks

DPST



Acceptable Wire Sizes:
8–14 AWG
Recommended Terminal Clamp Torque:
22-27 lb-in

For other ratings and specifications, see page 8/82.

Available Modifications for 9016GVG Vacuum Switches

Description	Form
3-way lever plus nameplate with marking: *Float only—Vacuum and Float—Continuous* (factory modification only)	E
Mounting bracket (for retrofit, order 9049A53 bracket kit)	F
Reverse action, normally open contacts	R
1/4 in. male pipe connection (1/4"-18 NPT, external thread) (for retrofit, use 1/4" pipe nipple)	Z

File E12158 CCN NKPZ

File LR 25490

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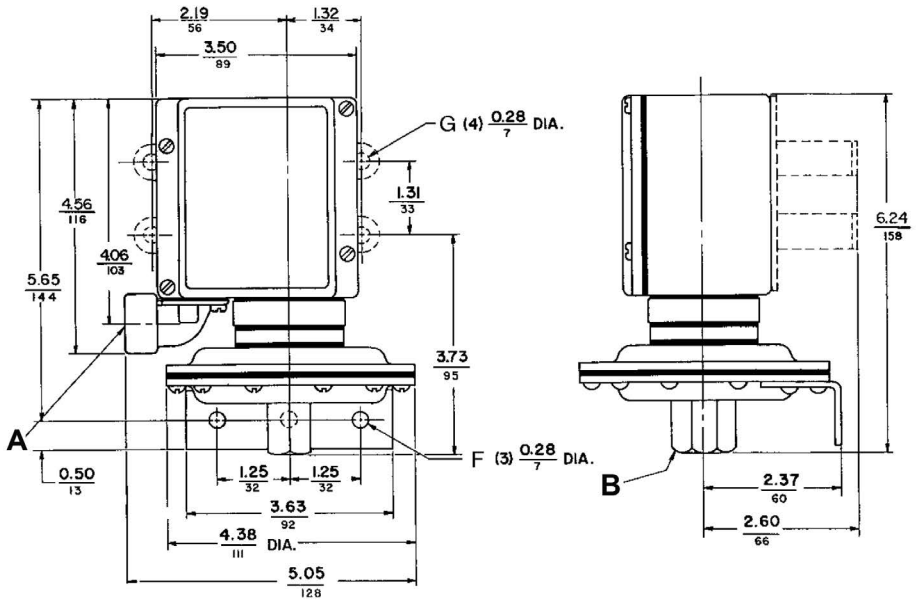
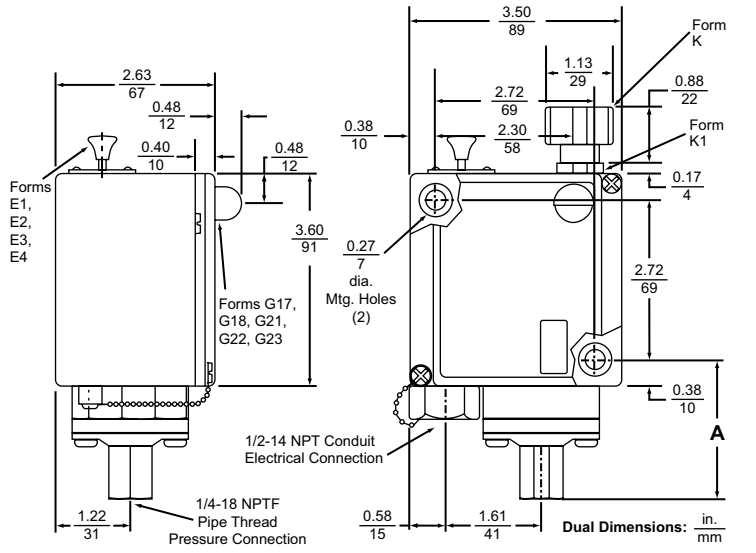
Machine Tool Pressure Switch Dimensions

9012 GAW, GDW, GKW 1, 21



A: Conduit connection: G•W = 1/2-14 NPT; G•WM = 20mm BS4568, Form M12 = Pg13.5; DIN40430.
B: Pressure connection: G•W = 1/4"-18 NPTF; G•WM = 8; Form M14 = G 1/4 BS 2779; RP1/4 ISO 711; R 1/4 DIN 2999; GJ 1/4 UN1339.

9012 GAW, GBW, GCW, GDW, GEW, GFW, GKW, GLW, and GMW (except GAW, GDW, GKW 1, 21)



Type	Dimension A, in. (mm)
GAW, GDW, GKW 2, 4, 5, 6, 22, 24, 25, 26	2.33 (59)
GBW, GEW, GLW 1, 2, 21	2.23 (57)
GCW, GFW, GMW 1, 2, 3, 4, 21,. 22, 23, 24	3.15 (80)

NOTE: Dimensions change with metric thread.
For flange and mounting bracket dimensions for low pressure device, see figure on page 99.

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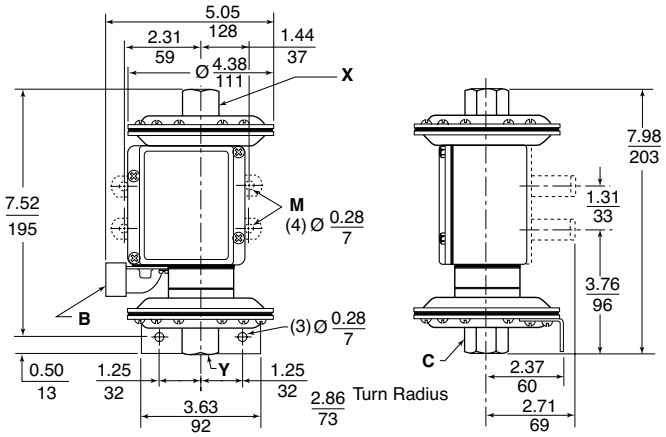
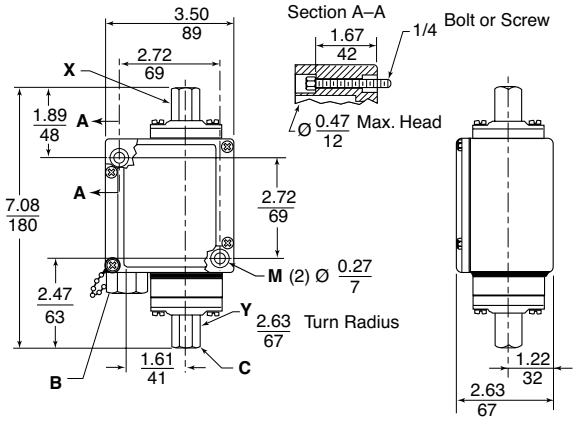
9012 GGW, GHW, GJW (Differential-Pressure)

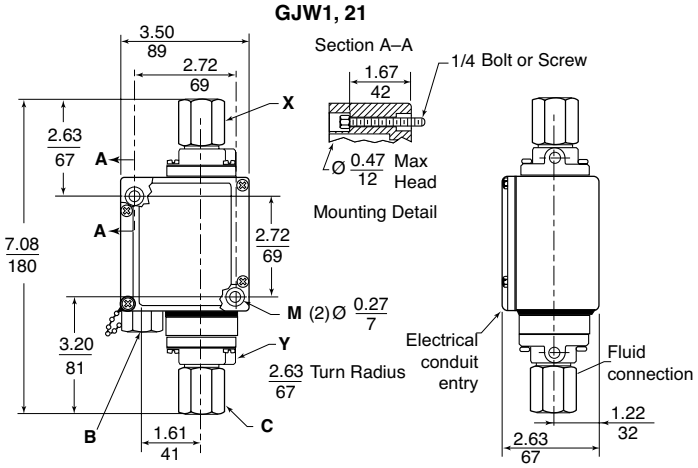
GGW1, 21



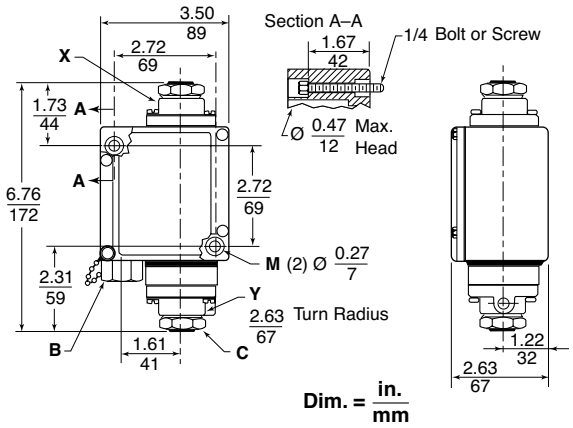
GGW4, 24



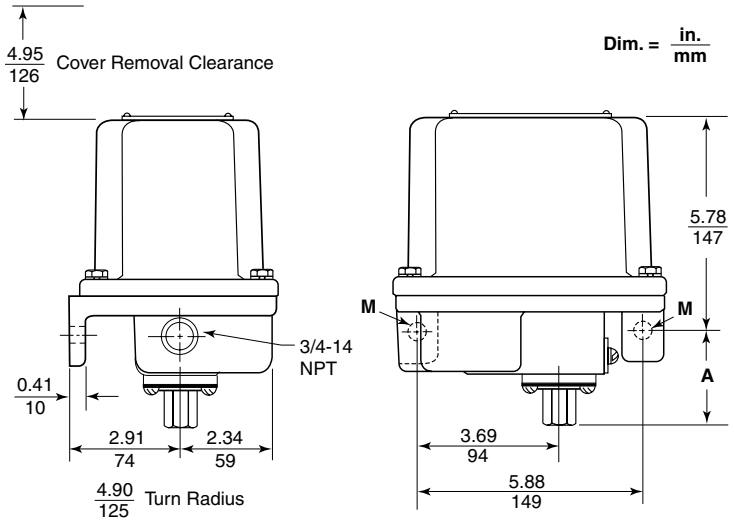
GJW1, 21



GHW1, 21



Types GAR, GBR, GCR, GDR, GER, and GFR



Dimension A for G•R Switches

Type	Dimension A, in. (mm)
GAR1, 2, 21, 22	2.02 (56)
GAR4, 5, 6, 24, 25, 26	1.42 (36)
GBR1, 2, 21, 22; GCR1, 21	1.32 (34)
GCR2, 3, 4, 22, 23, 24	2.24 (57)
GDR1, 2, 21, 22	2.02 (56)
GDR4, 5, 6, 24, 25, 26	1.42 (36)
GER1, 2, 21, 22; GFR1, 21	1.32 (34)
GFR2, 3, 4, 22, 23, 24	2.24 (57)

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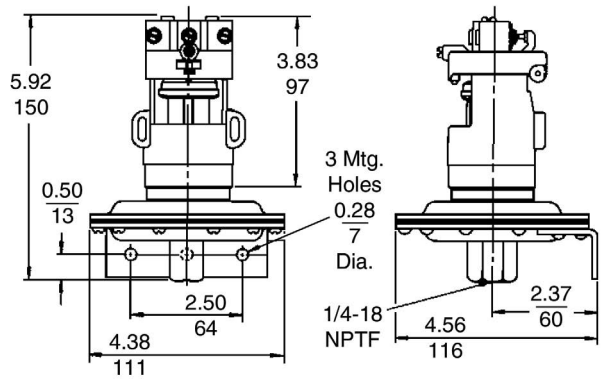
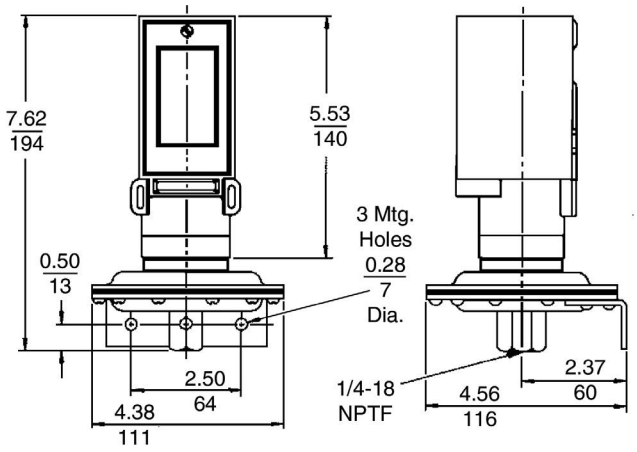
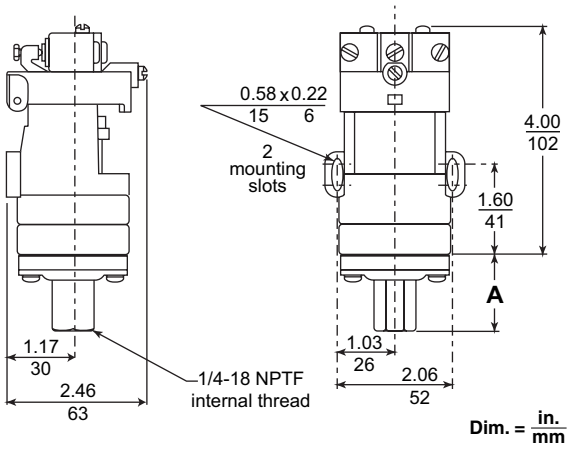
Types GNO1, GRO1



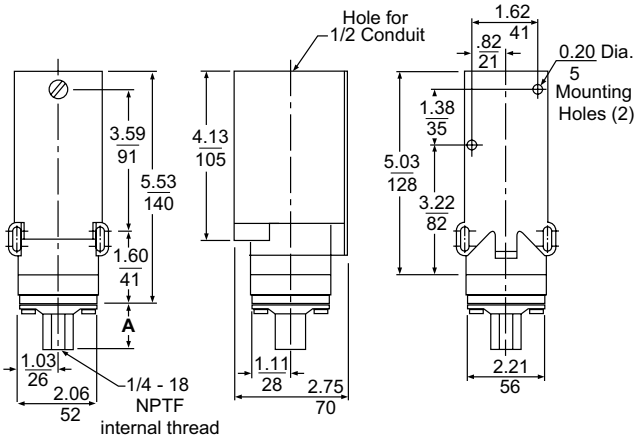
Types GNG1, GRG1



Types GNO, GRO



Types GNG, GPG, GQG, GRG, GSG, and GTG



Dimension A for G•O Switches

Type	Dimension A, in. (mm)
GNO, GRO 3, 4, 5, 6	1.41 (36)
GPO, GSO 1, 2, 3	1.31 (33)
GQO, GTO 1, 2, 3, 4	2.24 (57)

Dimension A for G•G Switches

Type	Dimension A, in. (mm)
GNG, GRG 3, 4, 5, 6	1.41 (36)
GPG, GSG 1, 2, 3	1.31 (33)
GQG, GTG 1, 2, 3, 4	2.24 (57)

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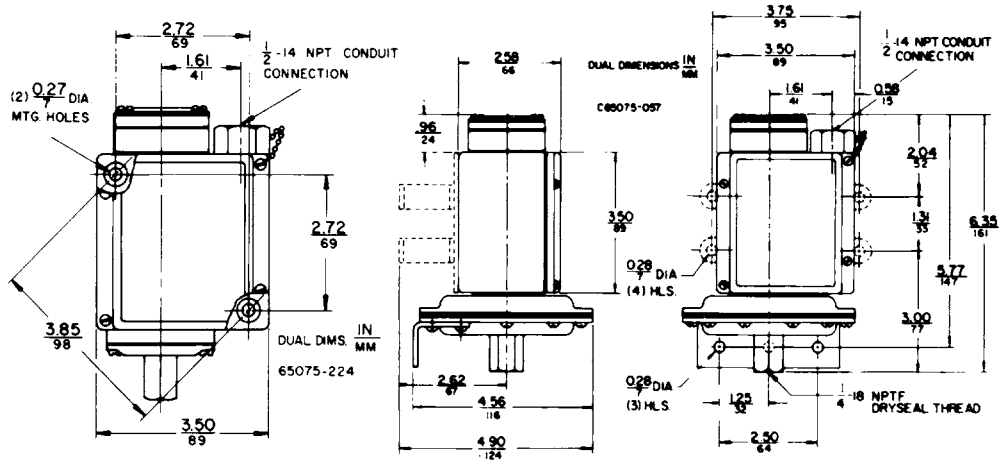
Vacuum Switch Dimensions and Modifications

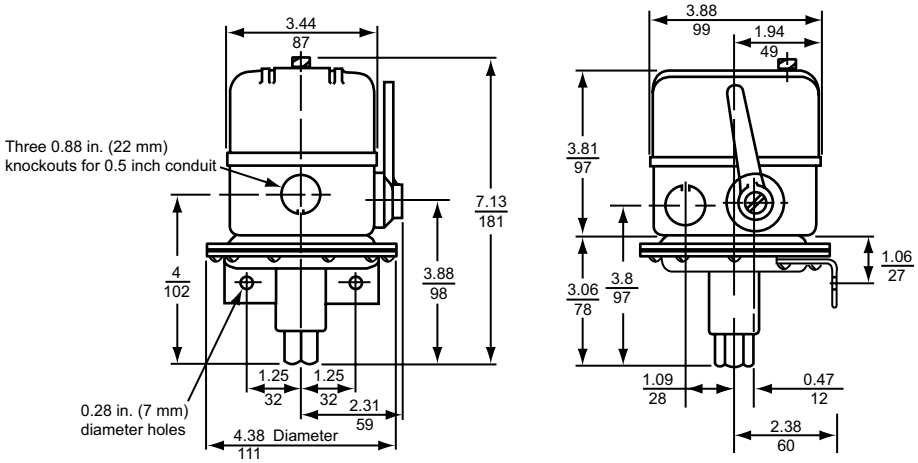
9016GAW Control Vacuum Switches—Dimensions



9016GAW Vacuum Switches—Available Modifications

Description	Form
Mounting feet (GAW 1, 21 only)	F
Viton® diaphragm with #316 stainless steel flange	Q4
Range scale window (standard with Forms K and K1)	V1
Special setting specified (If indicating only one special setting, specify whether this setting is on increasing or decreasing pressure.)	Y1
1/4"-18 NPT external thread pressure connection	Z
1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread pressure connection (standard actuator only)	Z16

9016GVG Power Vacuum Switches—Dimensions



9016GVG Vacuum Switches—Available Modifications

Description	Form
3-way lever plus nameplate with marking: *Float only—Vacuum and Float—Continuous* (factory modification only)	E
Mounting bracket (for retrofit, order 9049A53 bracket kit)	F
Reverse action, normally open contacts	R
1/4 in. male pipe connection (1/4"-18 NPT, external thread) (for retrofit, use 1/4" pipe nipple)	Z

NOTE: For renewal parts, see page 98.

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